SECTION LUBRICATION SYSTEM o

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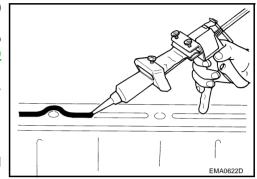
PRECAUTIONS

Precautions for Liquid Gasket LIQUID GASKET APPLICATION PROCEDURE

- 1. Remove old liquid gasket adhering to the liquid gasket application surface and the mating surface.
 - Remove liquid gasket completely from the liquid gasket application surface, mounting bolts, and bolt holes.
- 2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-46, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"

- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten mounting bolts or nuts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.



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PREPARATION

REPARATION PFP:0002 pecial Service Tools ABS00010 ne actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. ABS00010		
Tool number (Kent-Moore No.) Tool name	· · ·	Description
ST25051001 (J25695-1) Oil pressure gauge		Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm ² , 356 psi)
ST25052000 (J25695-2) Hose	PS1/4x19/in PS1/8x28/in	Adapting oil pressure gauge to upper oil pan (upper)
KV10115801 (J38956) Oil filter wrench	S-NT559	Removing oil filter a: 64.3 mm (2.531 in)
WS39930000 (—) Tube presser	S-N1375	Pressing the tube of liquid gasket

Commercial Service Tools

ABS00011

Tool name		Description	M
Deep socket	PBIC2072E	Removing and installing oil pressure switch (2WD model) a: 27 mm (1.06 in)	-
Power tool	PBIC0190E	Loosening bolts and nuts	_

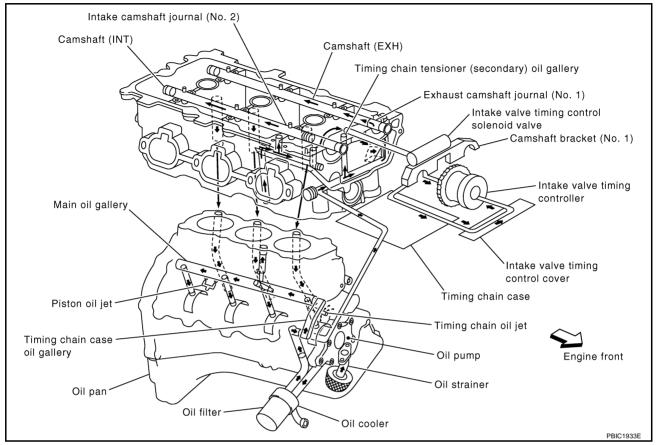
LUBRICATION SYSTEM

LUBRICATION SYSTEM

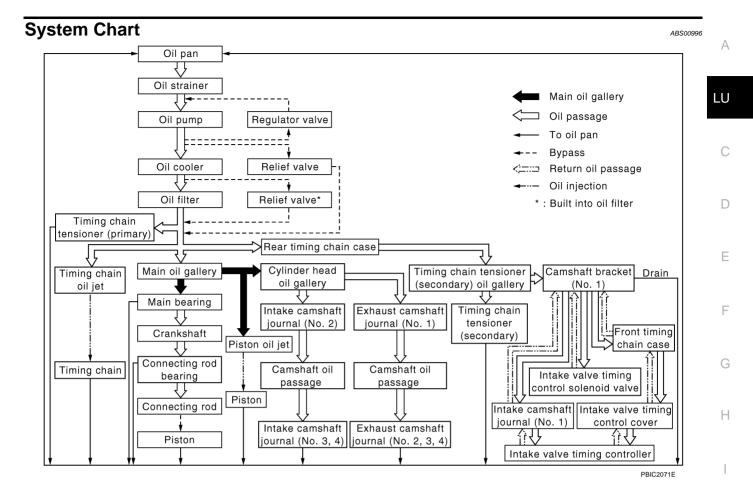
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Lubrication Circuit



LUBRICATION SYSTEM



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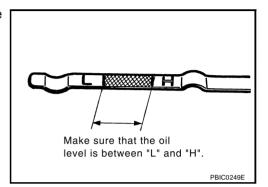
ENGINE OIL

Inspection OIL LEVEL

NOTE:

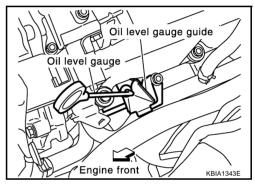
Before starting engine, put vehicle horizontally and check the oil level. If engine is already started, stop it and allow 10 minutes before checking.

- 1. Pull out oil level gauge and wipe it clean.
- 2. Insert oil level gauge and make sure the oil level is within the range shown in the figure.
- 3. If it is out of range, adjust it.



NOTE:

When checking oil level, insert oil level gauge with its tip aligned with oil level gauge guide on cylinder head. (In the figure, air cleaner case and air duct are removed.)



OIL APPEARANCE

- Check the engine oil for white turbidity or heavy contamination.
- If the engine oil becomes turbid and white, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

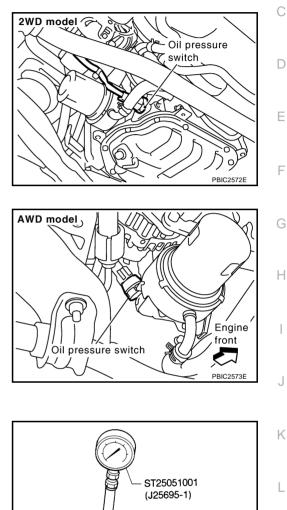
OIL LEAKAGE

Check for oil leakage around the following areas:

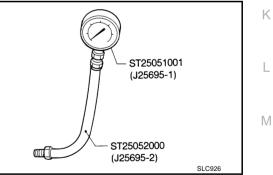
- Oil pan
- Oil pan drain plug
- Oil pressure switch
- Oil filter
- Oil cooler
- Water pump cover
- Chain tensioner cover
- Intake valve timing control cover and intake valve timing control solenoid valve
- Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and rocker cover
- Mating surface between front timing chain case and rear timing chain case
- Mating surface between rear timing chain case and cylinder block
- Crankshaft oil seals (front and rear)

OIL PRESSURE CHECK WARNING:

- Be careful not to burn yourself, as engine oil may be hot.
- Oil pressure check should be done in "Neutral position" (M/T models) or "Parking position" (A/T • models).
- 1. Check oil level. Refer to LU-6, "OIL LEVEL" .
- 2. Remove undercover with power tool.
- 3. Disconnect oil pressure switch harness connector.



- 4. Remove oil pressure switch.
- 5. Install oil pressure gauge and hose (SST).



- 6. Start engine and warm it up to normal operating temperature.
- 7. Check oil pressure with engine running under no-load.

NOTE:

When engine oil temperature is low, engine oil pressure becomes high.

Engine oil pressure [Engine oil temperature at 80°C (176°F)]

Engine speed rpm	Approximate discharge pressure kPa (kg/cm ² , psi)
Idle speed	More than 100 (1.0, 15)
2,000	More than 290 (3.0, 42)

If difference is extreme, check oil passage and oil pump for oil leaks.

LU-7

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ENGINE OIL

- 8. After the inspections, install oil pressure switch as follows:
- a. Remove the old liquid gasket adhering to oil pressure switch and engine.
- b. Apply thread sealant and tighten oil pressure switch to specification.
 Use Genuine RTV Silicone Sealant or equivalent. Refer to <u>GI-46, "RECOMMENDED CHEMICAL</u> <u>PRODUCTS AND SEALANTS"</u>.

^O: 14.8 N·m (1.5 kg-m, 11 ft-lb)

ENGINE OIL

Changin	g Engine Oil			
-			ABS00994	
		ourself, as the engine oil may be	hot	
 Prolon skin c 	ged and repeate	d contact with used engine oil ma engine oil. If skin contact is ma	ay cause skin cancer; try to avoid direct de, wash thoroughly with soap or hand	
	up engine, put veh <u>LEAKAGE"</u> .	icle horizontally and check for oil lea	kage from engine components. Refer to <u>LU-</u>	
2. Stop er	ngine and wait for	10 minutes.		
3. Looser	oil filler cap and t	hen remove drain plug.		
4. Drain e	engine oil.			
5. Install o	drain plug with nev	w washer. Refer to <u>EM-30, "OIL PAN</u>	AND OIL STRAINER" .	
<mark>CAUTI</mark> Be sur		olug and install with new washer.		
Oil	pan drain plug:			
ľ		ka-m. 25 ft-lb)		
Engine Refer te	vith new engine oil e oil specificatior o MA-11, "RECON e oil capacity (Ap	and viscosity: MMENDED FLUIDS AND LUBRICAN	I <u>TS"</u> .	
gs			Unit: ℓ (US qt, Imp qt)	
		With oil filter change	4.7 (5, 4-1/8)	
Drain and ref	fill	Without oil filter change	4.4 (4-5/8, 3-7/8)	
Dry engine (Overhaul)		5.4 (5-3/4, 4-3/4)	
• The tions 7. Warm 0 8. Stop er	in filling engine of refill capacity de s for reference of up engine and che ngine and wait for	nly. eck area around drain plug and oil filt	t ure and drain time. Use these specifica - er for oil leakage.	

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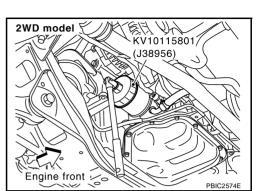
OIL FILTER

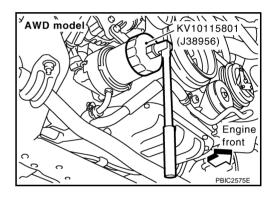
Removal and Installation REMOVAL

- 1. Remove undercover with power tool.
- 2. Using oil filter wrench (SST), remove oil filter.

CAUTION:

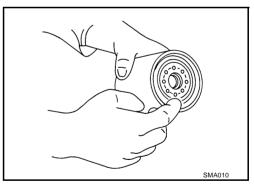
- Oil filter is provided with relief valve. Use Genuine NIS-SAN Oil Filter or equivalent.
- Be careful not to get burned when engine and engine oil may be hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Do not allow engine oil to adhere to drive belts.
- Completely wipe off any engine oil that adheres to the engine and the vehicle.





INSTALLATION

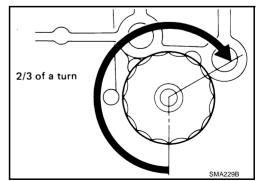
- 1. Remove foreign materials adhering to oil filter installation surface.
- 2. Apply engine oil to the oil seal contact surface of new oil filter.



3. Screw oil filter manually until it touches the installation surface, then tighten it by 2/3 turn. Or tighten to specification.

Oil filter:

O: 17.6 N·m (1.8 kg-m, 13 ft-lb)



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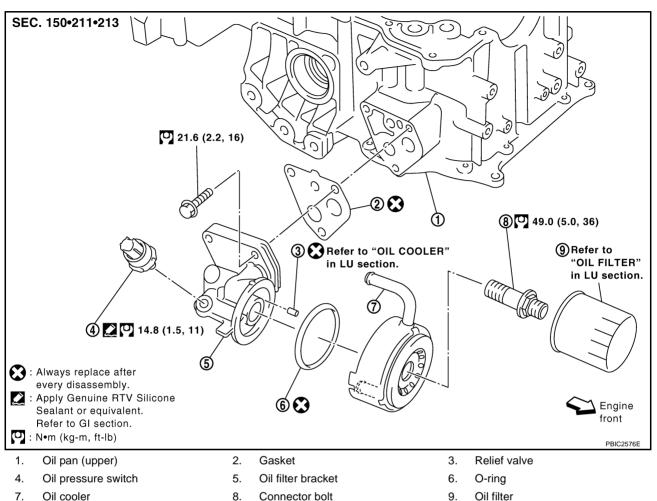
OIL FII	LTER
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INS	PECTION AFTER INSTALLATION	ı
1.	Check the engine oil level. Refer to <u>LU-6, "ENGINE OIL"</u> .	А
2.	Start engine, and check there is no leaks of engine oil.	
3.	Stop engine and wait for 10 minutes.	LU
4.	Check the engine oil level and add engine oil. Refer to <u>LU-6, "ENGINE OIL"</u> .	LU
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OIL FILTER BRACKET (AWD) Removal and Installation



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WARNING:

Be careful not to burn yourself, as engine oil and engine coolant may be hot.

REMOVAL

- 1. Remove front engine undercover with power tool.
- 2. Remove oil filter. Refer to LU-10, "OIL FILTER" .
- 3. Disconnect water hoses from oil cooler while pinching water hoses near oil cooler to prevent engine coolant spilling.

CAUTION:

- Perform this step when engine is cold.
- Do not spill engine coolant on drive belts.
- 4. Remove connector bolt, and remove oil cooler.

CAUTION:

Do not spill engine oil to rubber parts such as drive belts and engine mounting insulator.

- 5. Disconnect oil pressure switch harness connector.
- 6. Remove oil filter bracket from oil pan (upper).
- 7. Remove oil pressure switch from oil filter bracket.

INSTALLATION

Note to the following, and install in the reverse order of removal.

- Install oil pressure switch as follows:
- Remove old liquid gasket adhering to oil pressure switch and oil filter bracket.

LU-12

OIL FILTER BRACKET (AWD)

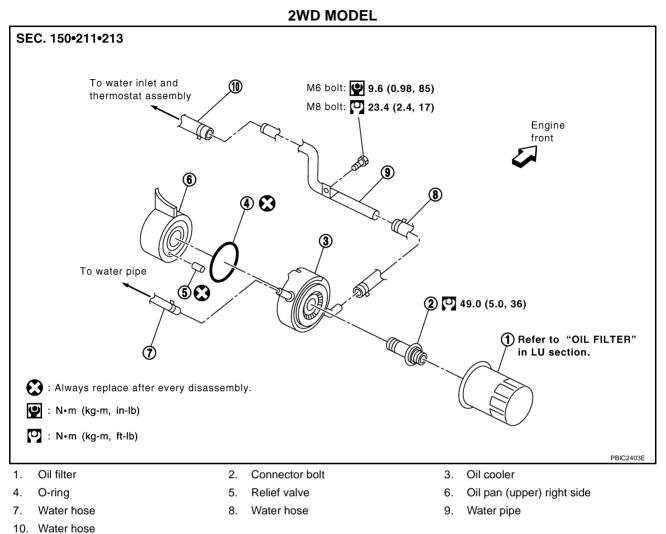
-	Apply thread sealant and install oil pressure switch. Use Genuine RTV Silicone Sealant or equivalent. Refer to <u>GI-46, "RECOMMENDED CHEMICAL</u> <u>PRODUCTS AND SEALANTS"</u> .	А
•	Make sure that no foreign objects are adhering to the installation surfaces of oil cooler, oil filter bracket and oil pan (upper).	LU
•	Align cutout on oil cooler with protrusion on oil filter bracket. Refer to LU-16, "AWD Model".	
INS	PECTION AFTER INSTALLATION	
1.	Check the engine oil level and the engine coolant level, and add engine oil and engine coolant. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10, "ENGINE COOLANT"</u> .	С
2.	Start engine, and make sure that there is no leak of engine oil and engine coolant.	
3.	Stop engine and wait for 10 minutes.	D
4.	Check the engine oil level and engine coolant level again. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10,</u> "ENGINE COOLANT".	
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OIL COOLER

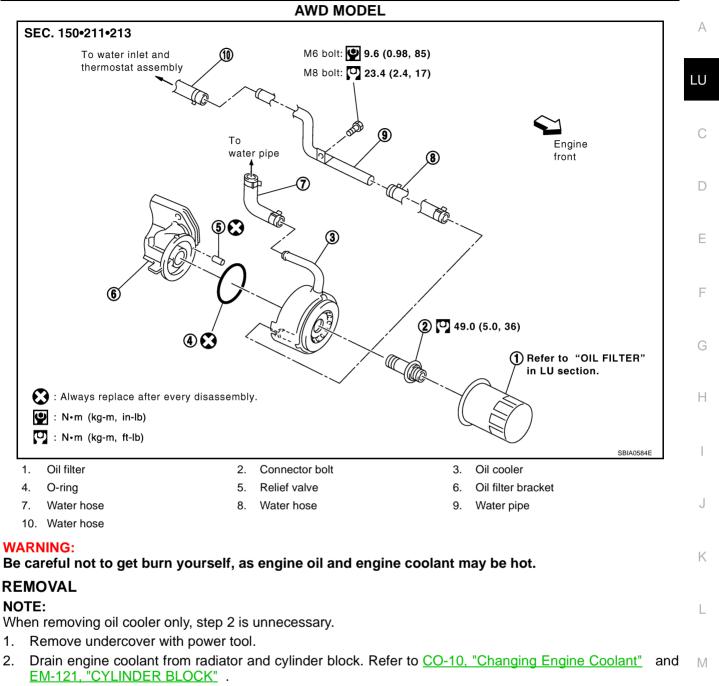
OIL COOLER Removal and Installation

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OIL COOLER



NOTE:

Perform this step when removing water pipes.

Remove oil filter. Refer to <u>LU-10, "OIL FILTER"</u>.
 CAUTION:

Do not spill engine oil on drive belts.

- 4. Disconnect water hoses from oil cooler.
 - When removing oil cooler only, pinching water hoses near oil cooler to prevent engine coolant spilling. **CAUTION:**
 - Perform this step when engine is cold.
 - Do not spill engine coolant on the drive belts.
- 5. Remove connector bolt, and remove oil cooler.

CAUTION:

Do not spill engine oil to rubber parts such as drive belts and engine mounting insulator.

6. Remove water pipes, as necessary.

INSPECTION AFTER REMOVAL

Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

Relief Valve

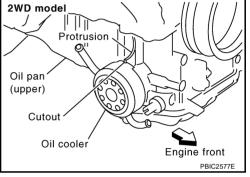
Check relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove relief valve by prying it out with suitable tool. Install a new relief valve in place by tapping it.

INSTALLATION

Note the following, and install in the reverse order of removal.

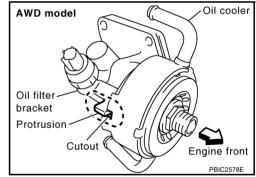
2WD Model

- Make sure that no foreign objects are adhering to the installation surfaces of oil cooler and oil pan (upper).
- Align cutout on oil cooler with protrusion on oil pan (upper) side, and tighten connector bolt.



AWD Model

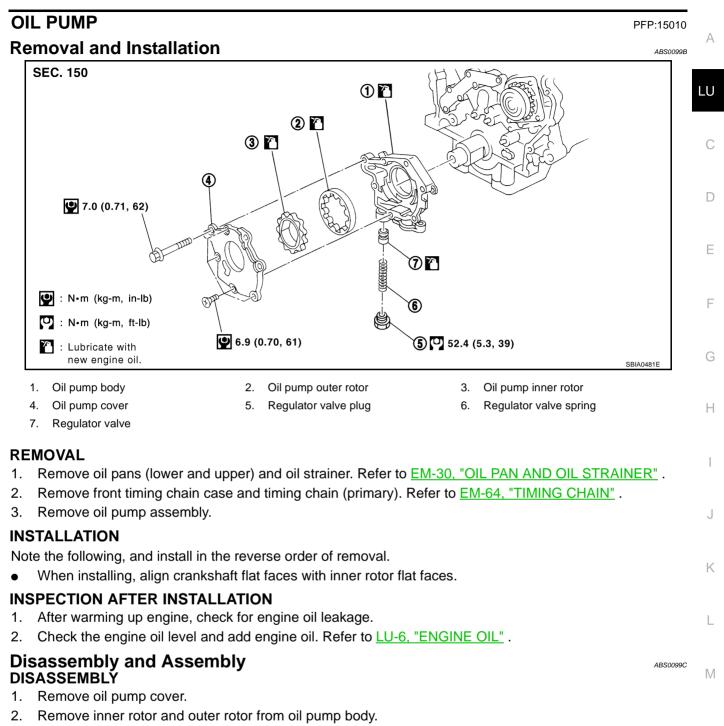
- Make sure that no foreign objects are adhering to the installation surfaces of oil cooler and oil pan (upper).
- Align cutout on oil cooler with protrusion on oil filter bracket side, and tighten connector bolt.



INSPECTION AFTER INSTALLATION

- 1. Check the engine oil level and engine coolant level, and add engine oil and engine coolant. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10, "ENGINE COOLANT"</u>.
- 2. Start engine, and make sure that there is no leaks of engine oil or engine coolant.
- 3. Stop engine and wait for 10 minutes.
- 4. Check the engine oil level and the engine coolant level again. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10,</u> <u>"ENGINE COOLANT"</u>.

OIL PUMP



3. After removing regulator plug, remove regulator spring and regulator valve.

INSPECTION AFTER DISASSEMBLY Clearance of Oil Pump Parts

- Measure the clearance with feeler gauge.
- Clearance between outer rotor and oil pump body (position 1)

Standard : 0.114 - 0.260 mm (0.0045 - 0.0102 in)

- Tip clearance between inner rotor and outer rotor (position 2)

Standard : Below 0.180 mm (0.0071 in)

- Measure the clearance with feeler gauge and straightedge.
- Side clearance between inner rotor and oil pump body (position 3)

Standard : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

Side clearance between outer rotor and oil pump body (position 4)

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Standard : 0.050 - 0.110 mm (0.0020 - 0.0043 in)
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- Calculate the clearance between inner rotor and oil pump body as follows:
- Measure the inner diameter of oil pump body with inside micrometer (Position 5)
- Measure the outer diameter of protruded portion of inner rotor with micrometer (Position 6)
- (Clearance) = (Inner diameter of oil pump body) (Outer diameter of inner rotor)

Standard : 0.045 - 0.091 mm (0.0018 - 0.0036 in)

• If measured/calculated values are out of the standard, replace oil pump assembly.

Regulator Valve Clearance

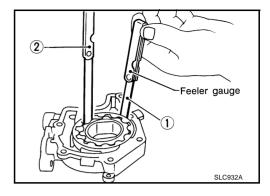
(Clearance) = (Valve hole diameter) – (Regulator valve outer diameter)

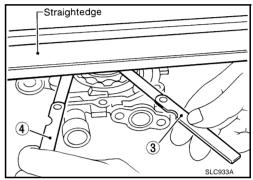
Standard : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

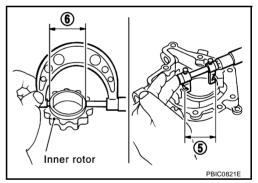
• If out of the standard, replace oil pump assembly.

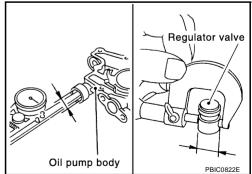
CAUTION:

- Coat regulator valve with engine oil.
- Make sure that it falls smoothly into valve hole by its own weight.





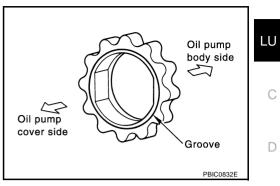




ASSEMBLY

Note the following, and assemble in the reverse order of disassembly.

• Install inner rotor with the groove faced to oil pump cover side.



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SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

Standard and Limit

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ABS0099S

Engine speed rpm	Approximate discharge pressure* kPa (kg/cm ² , psi)
Idle speed	More than 100 (1.0, 15)
2,000	More than 290 (3.0, 42)

*: Engine oil temperature at 80°C (176°F).

OIL CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

Drain and refill	With oil filter change	4.7 (5, 4-1/8)
Drain and reilli	Without oil filter change	4.4 (4-5/8, 3-7/8)
Dry engine (Overhaul)		5.4 (5-3/4, 4-3/4)

OIL PUMP

	Unit: mm (in)
Body to outer rotor radial clearance	0.114 - 0.260 (0.0045 - 0.0102)
Inner rotor to outer rotor tip clearance	Below 0.180 (0.0071)
Body to inner rotor side clearance	0.030 - 0.070 (0.0012 - 0.0028)
Body to outer rotor side clearance	0.050 - 0.110 (0.0020 - 0.0043)
Inner rotor to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

REGULATOR VALVE

Regulator valve to oil pump body clearance	0.040 - 0.097 (0.0016 - 0.0038)

Tightening Torque

ABS0099T

Unit: mm (in)

Unit: N⋅m (kg-m, ft-lb) Unit: N⋅m (kg-m, in-lb)*

Oil pressure switch		14.8 (1.5, 11)
Oil pan drain plug		34.3 (3.5, 25)
Oil cooler connector bolt		49.0 (5.0, 36)
Water pipe	M6 bolt	9.6 (0.98, 85)*
	M8 bolt	23.4 (2.4, 17)
Oil filter bracket (AWD)		21.6 (2.2, 16)
Oil pump body		7.0 (0.71, 62)*
Oil pump cover		6.9 (0.70, 61)*
Regulator valve plug		52.4 (5.3, 39)