SECTION TRANSFER C

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PRECAUTIONS

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Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER**" 40500075

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

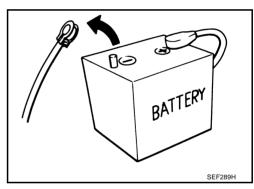
WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death • in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

TF-3

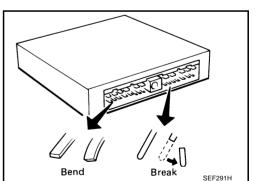
Precautions

Before connecting or disconnecting the AWD control unit harness connector, turn ignition switch "OFF" and disconnect battery ground cable. Because battery voltage is applied to AWD control unit even if ignition switch is turned "OFF".

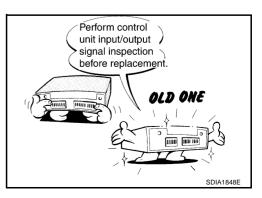


When connecting or disconnecting pin connectors into or from AWD control unit, take care not to damage pin terminals (bend or break).

When connecting pin connectors, make sure that there are no bends or breaks on AWD control unit pin terminal.



Before replacing AWD control unit, perform AWD control unit input/output signal inspection and make sure whether AWD control unit functions properly or not. Refer to TF-20, "AWD Control Unit Input/Output Signal Reference Values"



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Service Notice or Precaution

- Do not reuse transfer fluid, once it has been drained.
- Check the fluid level or replace the fluid only with the vehicle parked on level ground.
- During removal or installation, keep inside of transfer clear of dust or dirt.
- Replace all tires at the same time. Always use tires of the proper size and the same brand and pattern. Fitting improper size and unusual wear tires applies excessive force to vehicle mechanism and can cause longitudinal vibration.
- Disassembly should be done in a clean work area, it is preferable to work in dust proof area.
- Before proceeding with disassembly, thoroughly clean the transfer. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Check for the correct installation status prior to removal or disassembly. If matchmarks are required, be certain they do not interfere with the function of the parts when applied.
- Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time when the transfer is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, use it.
- Observe the specified torque when assembling.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- Clean innerparts with lint-free cloth or towels. Do not use cotton work gloves and rags to prevent adhering fibers.

Wiring Diagrams and Trouble Diagnosis

When reading wiring diagrams, refer to the following:

- <u>GI-14, "How to Read Wiring Diagrams"</u>.
- PG-3, "POWER SUPPLY ROUTING CIRCUIT".

When performing trouble diagnosis, refer to the following:

- <u>GI-10, "How to Follow Trouble Diagnoses"</u>.
- GI-26, "How to Perform Efficient Diagnosis for an Electrical Incident".

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PREPARATION

PREPARATION		PFP:00002	2
Special Service Tools		ADS000X	4
The actual shapes of Kent-Moore tools may	differ from those of special service tools	illustrated here.	-
Tool number (Kent-Moore No.) Tool name		Description	[
ST27862000 (—) Drift a: 62.5 mm (2.461 in) dia. b: 42 mm (1.65 in) dia.	a b ZZA0194D	 Installing front oil seal 	(T
ST33290001 (J34286) Puller	ZZA0601D	Removing rear oil seal	-
ST30720000 (J25405) Drift a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.	2ZA0811D	 Installing rear oil seal Installing mainshaft oil seal 	-
KV40104830 (—) Drift a: 70 mm (2.76 in) dia. b: 63.5 mm (2.500 in) dia.	ability zzałowad	• Installing rear oil seal	-
KV38100300 (J25523) Drift a: 54 mm (2.13 in) dia. b: 46 mm (1.81 in) dia. c: 32 mm (1.26 in) dia.		• Removing mainshaft bearing	-
ST33052000 (—) Drift a: 28 mm (1.10 in) dia. b: 22 mm (0.87 in) dia.	ZZA1046D	Removing mainshaft assembly	-
ST30611000 (J25742-1) Drift bar a: 350 mm (1.10 in) b: 25 mm (1.10 in) dia. c: M12 × 1.5P	a m c b NT663	 Removing rear bearing 	-

PREPARATION

Tool number (Kent-Moore No.) Tool name		Description
ST35321000 () Drift a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.		 Removing rear bearing Installing mainshaft assembly
ST31214000 (J25269-B) Drift a: 34 mm (1.34 in) dia. b: 25.5 mm (1.004 in) dia.	ZZA1000D	 Removing front drive shaft front bearing Removing front drive shaft rear bearing
KV38104010 (—) Drift a: 67 mm (2.64 in) dia. b: 49 mm (1.93 in) dia.	ZZA1000D	 Installing front drive shaft rear bearing Installing rear bearing
ST33200000 (J26082) Drift a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.	a b CZA1002D	 Installing front drive shaft front bearing
ST30621000 (J25742-5) Drift a: 80 mm (3.15 in) dia. b: 59 mm (2.32 in) dia.	zza1000D	 Installing mainshaft bearing

PREPARATION

ommercial Service		ADS000X5
Tool name		Description
Puller		Removing companion flange
	U, ↔ JJ NT077	
Flange wrench	\sim	Removing and installing self-lock nut
	NT771	
Puller		Removing front drive shaft front bearing Bearing front drive shaft root bearing
		 Removing front drive shaft rear bearing
	ZZB0823D	
Power tool		Loosening bolts and nuts
	PBIC0190E	

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NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

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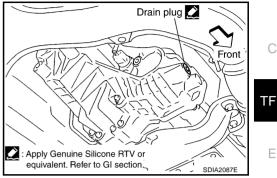
Use the chart below to help you find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Reference page			TF-9		TF-52	TF-52	TF-58	TF-58	TF-58
SUSPECTED P (Possible cause	-	TRANSFER FLUID (Level Iow)	TRANSFER FLUID (Wrong)	TRANSFER FLUID (Level too high)	LIQUID GASKET (Damaged)	OIL SEAL (Worn or damaged)	GEAR (Worn or damaged)	BEARING (Worn or damaged)	TRANSFER CASE (Damaged)
Sumptom	Noise	1	2				3	3	3
Symptom	Transfer fluid leakage		4	1	2	2			3

TRANSFER FLUID

Replacement DRAINING

- Run the vehicle to warm up the transfer unit sufficiently. 1.
- 2. Stop the engine, and remove the drain plug to drain the transfer fluid.
- Apply sealant to drain plug. Install drain plug on transfer and 3. tighten to the specified torque. Refer to TF-52, "COMPO-NENTS".
 - Use Genuine Silicone RTV or equivalent. Refer to GI-46, "Recommended Chemical Products and Sealants"



Fluid level Filler plug Front SDIA2028F

FILLING

1. Remove filler plug and add transfer fluid until fluid level reaches the specified limit near filler plug mounting hole.

Fluid capacity

: Approx. 1.25 ℓ (2-5/8 US pt, 2-1/4 Imp pt)

CAUTION:

Carefully fill the fluid. (Fill up for approx. 3 minutes.)

- 2. Leave the vehicle for 3 minutes, and check the fluid level again.
- Set a new gasket onto filler plug and install it on transfer and 3. tighten to the specified torque. Refer to TF-52, "COMPO-NENTS".

CAUTION:

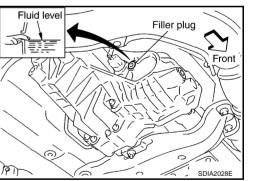
Do not reuse gasket.

Inspection FLUID LEAKAGE AND FLUID LEVEL

- 1. Check fluid level from filler plug mounting hole as shown in the figure.
- Before installing filler plug, set a new gasket. Install filler plug on 2. transfer and tighten to the specified torque. Refer to TF-52, "COMPONENTS" .

CAUTION:

Do not reuse gasket.





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AWD SYSTEM

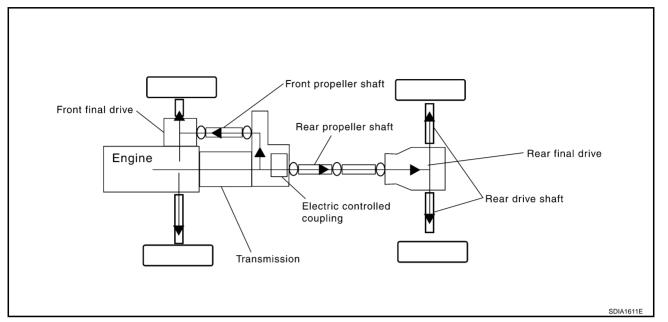
AWD SYSTEM

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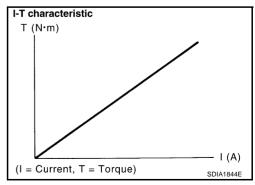
Power Transfer Diagram



System Description ELECTRIC CONTROLLED COUPLING Operation Principle

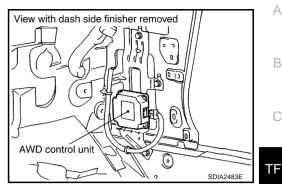
To front propeller shaft

- 1. AWD control unit supplies command current to electric controlled coupling (AWD solenoid).
- 2. Control clutch is engaged by electromagnet and torque is detected in control clutch.
- 3. The cam operates in response to control clutch torque and applies pressure to main clutch.
- 4. Main clutch transmits torque to front wheels according to pressing power.
 - Transmission torque to front wheels is determined according to command current.



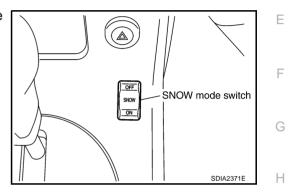
AWD CONTROL UNIT

- Controls distribution of drive power between rear-wheel drive (0:100) and AWD (50:50) conditions according to signals from sensors.
- Self-diagnosis can be done with CONSULT-II.



SNOW MODE SWITCH

Driving mode (AUTO \Leftrightarrow SNOW) can be selected with snow mode switch operation (OFF \Leftrightarrow ON).



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AUTO Mode (SNOW Mode Switch: OFF)

- Electronic control allows optimal distribution of torque to front/rear wheels to match road conditions.
- Makes possible stable driving, with no wheel spin, on slippery surfaces.
- On roads which do not require AWD, it contributes to improved fuel economy by driving in conditions close to rear-wheel drive.
- Sensor inputs determine the vehicle's turning condition, and in response tight cornering/braking are controlled by distributing optimum torque to front wheels.

SNOW Mode (SNOW Mode Switch: ON)

• According to front/rear wheels distribution control to approx. "50:50" and throttle control with ECM, stable starting is ensured when snowy roads or other slippery surfaces.

NOTE:

- When driving, if there is a large difference between front and rear wheel speed which continues for a long time, fluid temperature of drive system parts becomes too high and AWD warning lamp flashes rapidly. (When AWD warning lamp flashes, vehicle changes to rear-wheel drive conditions.) Also, optional distribution of torque sometimes becomes rigid before lamp flashes rapidly, but it is not malfunction.
- If AWD warning lamp is flashing rapidly, stop vehicle and allow it to idle for some time. Flashing will stop and AWD system will be restored.
- When driving, AWD warning lamp may flash slowly if there is a significant difference in diameter of the tires. At this time, vehicle performance is not fully available and cautious driving is required. (Continues until engine is turned OFF.)
- If the warning lamp flashes slowly during driving but remains OFF after engine is restarted, the system is normal. If it again flashes slowly after driving for some time, vehicle must be inspected.
- When the difference of revolution speed between the front and rear wheel with AUTO mode the shift occasionally changes to direct 4-wheel driving conditions automatically. This is not malfunction.

AWD WARNING LAMP

Turns ON when there is a malfunction in AWD system.

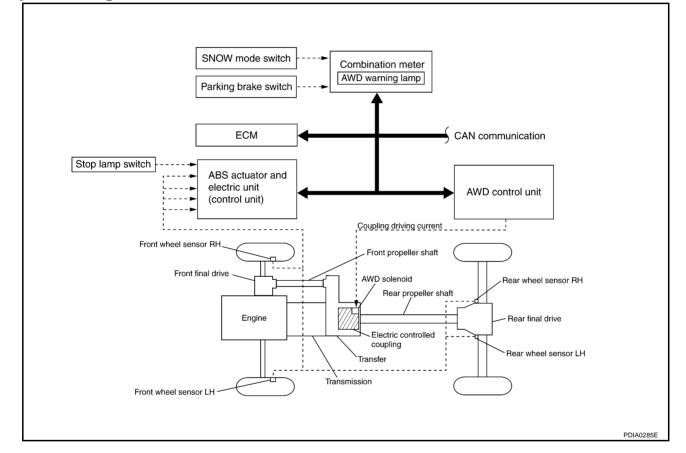
Also turns ON when ignition switch is turned ON, for purpose of lamp check. Turns OFF approximately for 1 seconds after the engine starts if system is normal.

AWD Warning Lamp Indication

Condition	AWD warning lamp
Lamp check	Turns ON when ignition switch is turned ON. Turns OFF approx. 1 second after engine start.
AWD system malfunction	ON
Protection function is activated due to heavy load to electric con- trolled coupling. (AWD system is not malfunctioning and AWD system changes to 2WD mode.)	Rapid flashing: 2 times/second (Flashing in approx. 1 minute and then turning OFF.)
Large difference in diameter of front/rear tires	Slow flashing: 1 time/2 seconds (Continuing to flash until turning ignition switch OFF)
Other than above (system normal)	OFF

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System Diagram



AWD SYSTEM

CONPONENTS FUNCTION DESCRIPTION

Component parts	Function
AWD control unit	• Controls driving force distribution by signals from each sensor and switch from rear wheel driving mode (0:100) to AWD mode (50:50).
	• 2WD mode is available by fail-safe function if malfunction is detected in AWD system.
Wheel sensors	Detects wheel speed.
AWD solenoid	Controls electric controlled coupling by command current from AWD control unit.
Electric controlled coupling	Transmits driving force to front final drive.
SNOW mode switch	Able to select AUTO or SNOW mode.
	Illuminates if malfunction is detected in electrical system of AWD system.
AWD warning lamp	• There is 1 blink in 2 seconds if rotation difference of front wheels and rear wheels is large.
	 There are 2 blinks in 1 second if load is still applied to driving parts.
	Transmits the following signals via CAN communication to AWD control unit.
ABS actuator and electric unit (control unit)	Vehicle speed signal
	 Stop lamp switch signal (brake signal)
	Transmits the following signals via CAN communication to AWD control unit.
ECM	Accelerator pedal position signal
	Engine speed signal
Combination meter	Transmits conditions of SNOW mode switch and parking brake switch via CAN communication to AWD control unit.

CAN Communication SYSTEM DESCRIPTION

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. J Each control unit transmits/receives data but selectively reads required data only. For details, refer to LAN-5, "CAN Communication Unit".

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TROUBLE DIAGNOSIS

Fail-safe Function

- If any malfunction occurs in AWD electrical system, and control unit detects the malfunction, AWD warning lamp on combination meter turns ON to indicate system malfunction.
- When AWD warning lamp is ON, vehicle changes to rear-wheel drive or shifting driving force-AWD (Frontwheels still have some driving torque).

How to Perform Trouble Diagnosis BASIC CONCEPT

- To perform trouble diagnosis, it is the most important to have understanding about vehicle systems (control and mechanism) thoroughly.
- It is also important to clarify customer complaints before inspection.

First of all, reproduce symptoms, and understand them fully. Ask customer about his/her complaints carefully. In some cases, it will be necessary to check symptoms by driving vehicle with customer.

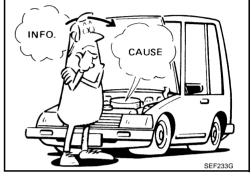
CAUTION:

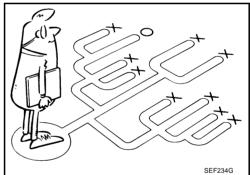
Customers are not professional. It is dangerous to make an easy guess like "maybe the customer means that...," or "maybe the customer mentions this symptom".

• It is essential to check symptoms right from the beginning in order to repair malfunctions completely.

For intermittent malfunctions, reproduce symptoms based on interview with customer and past examples. Do not perform inspection on ad hoc basis. Most intermittent malfunctions are caused by poor contacts. In this case, it will be effective to shake suspected harness or connector by hand. When repairing without any symptom diagnosis, you cannot judge if malfunctions have actually been eliminated.

- After completing diagnosis, always erase diagnostic memory. Refer to <u>TF-23, "How to Erase Self-diagnostic Results"</u>.
- For intermittent malfunctions, move harness or harness connector by hand. Then check for poor contact or reproduced open circuit.



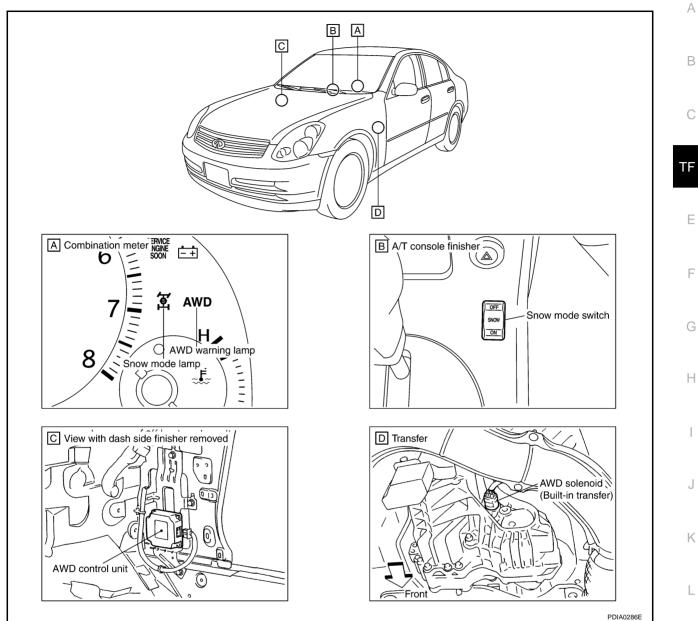


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Location of Electrical Parts

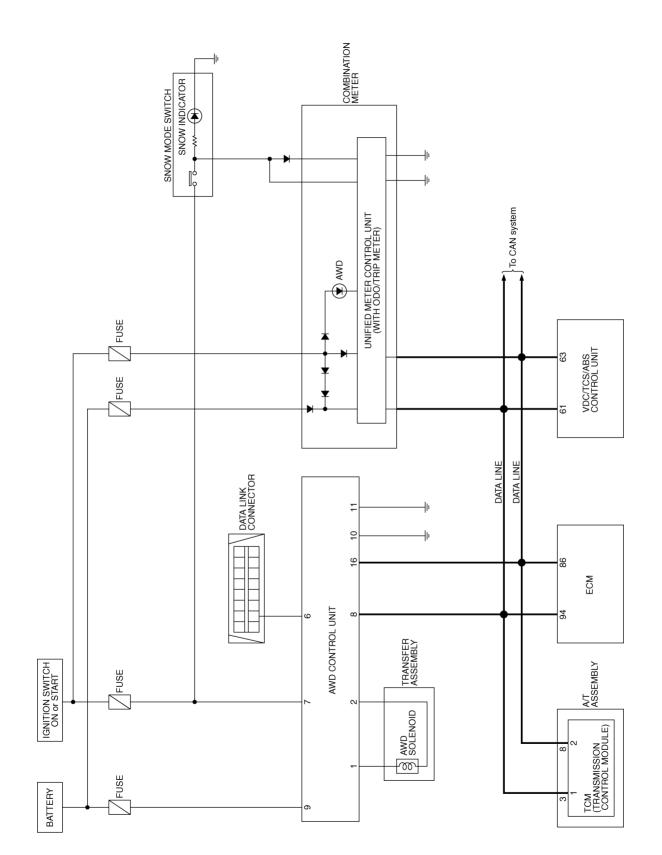


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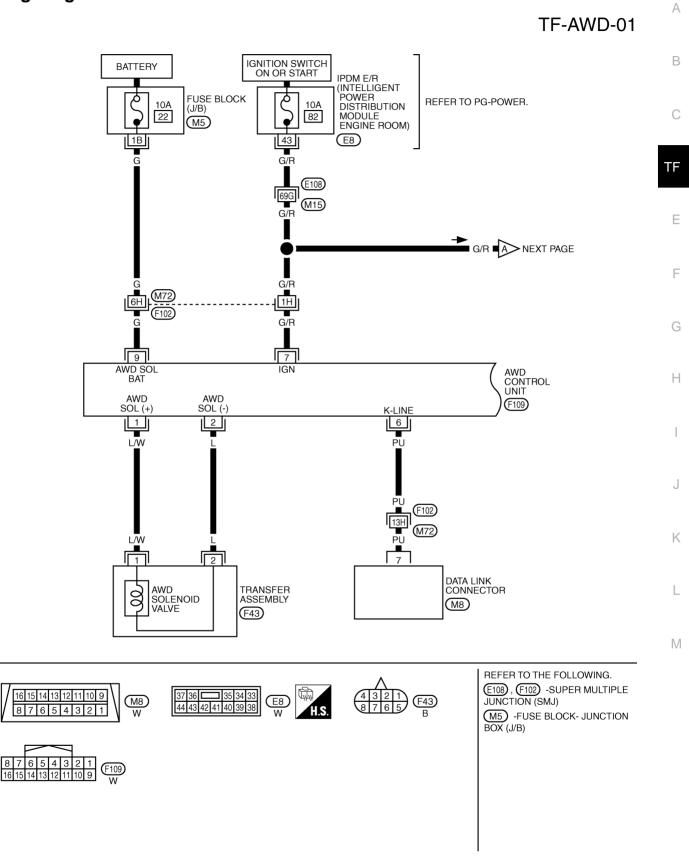
Circuit Diagram

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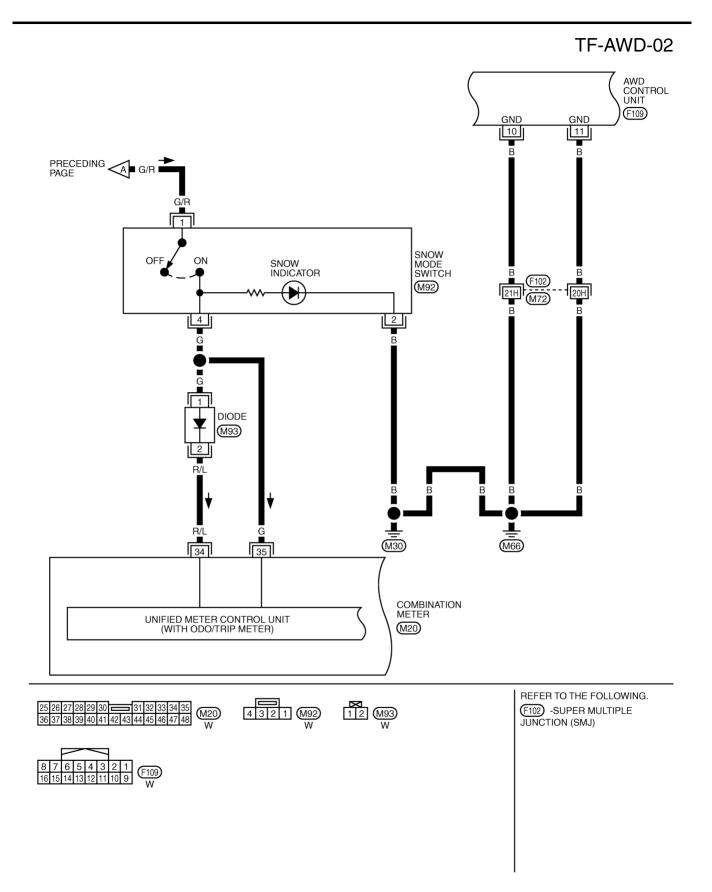
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Wiring Diagram — AWD —

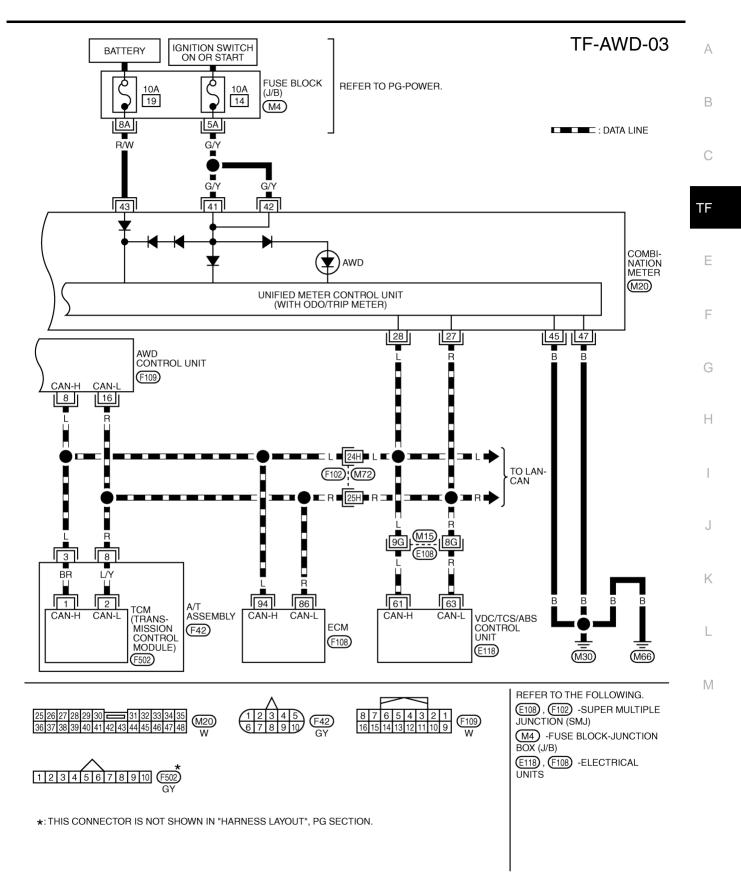


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TDWT0007E



TDWM0019E

Frouble Diagnosis Chart fo f AWD warning lamp turns ON, perform self-d	•••	ELF-DIAG RESULT MODE" .	AD\$000)	
Symptom	Condition	Check item	Reference page	
AWD warning lamp does not turn ON when		CAN communication line		
the ignition switch is turned to ON. (AWD warning lamp check)	Ignition switch: ON	Combination meter	<u>TF-39</u>	
		CAN communication line		
		Power supply and ground for AWD con- trol unit		
AWD warning lamp does not turn OFF sev-	Engine running	Combination meter	TE 40	
eral seconds after engine started.		AWD solenoid	<u>TF-40</u>	
		AWD actuator relay (integrated in AWD control unit)		
		Wheel sensor		
		CAN communication line		
AWD mode cannot be switched after engine is started.	Engine running	SNOW mode switch	<u>TF-42</u>	
		Combination meter		
	 While driving AUTO mode Steering wheel is turned fully to either 	CAN communication line		
Heavy tight-corner braking symptom occurs		SNOW mode switch		
when the vehicle is driven in AUTO mode and the steering wheel is turned fully to		Accelerator pedal position signal	TF-43	
either side after the engine is started. (See		AWD solenoid	<u></u>	
NOTE.)	sides	Mechanical malfunction of electric con- trolled coupling (clutch sticking etc.)		
		AWD solenoid		
Vehicle does not enter AWD mode even though AWD warning lamp turned to OFF.	While driving	Mechanical malfunction of electric con- trolled coupling (Mechanical engage- ment of clutch is not possible.)	<u>TF-44</u>	
While driving, AWD warning lamp flashes rapidly. (When flashing in approx. 1 minute and then turning OFF.) Rapid flashing: 2 times/second	While driving	Protection function is activated due to heavy load to electric controlled cou- pling. (AWD system is not malfunction- ing. Also, optional distribution of torque sometimes becomes rigid before lamp flashes rapidly, but it is not malfunction.)	<u>TF-44</u>	
While driving, AWD warning lamp flashes slowly. (When continuing to flash until turn- ing ignition switch OFF) Slow flashing: 1 time/2 seconds	 While driving Vehicle speed: 20 km/h (12 MPH) or more 	Tire size is different between front and rear of vehicle.	<u>TF-45</u>	

NOTE:

Light tight-corner braking symptom may occur depending on driving conditions. This is not malfunction.

AWD Control Unit Input/Output Signal Reference Values AWD CONTROL UNIT INSPECTION TABLE Specifications with CONSULT-II

ADS000XJ

Monitored item [Unit]	Content	Condition	Display value
		Vehicle stopped	0.00 km/h (0.00 mph)
FR RH SENSOR [km/h] or [mph]	Wheel speed (Front wheel right)	Vehicle running CAUTION: Check air pressure of tire under standard condition.	Approximately equal to the indication on speed- ometer (Inside of ±10%)

Monitored item [Unit]	Content	Conditio	n	Display value	-
		Vehicle stopped		0.00 km/h (0.00 mph)	ŀ
FR LH SENSOR [km/h] or [mph]	Wheel speed (Front wheel left)	Vehicle running CAUTION: Check air pressure of standard condition.	of tire under	Approximately equal to the indication on speed- ometer (Inside of ±10%)	I
RR RH SENSOR [km/h] or [mph]	Wheel speed (Rear wheel right)	Vehicle stopped Vehicle running CAUTION: Check air pressure of	of tire under	0.00 km/h (0.00 mph) Approximately equal to the indication on speed-	(
		standard condition.		ometer (Inside of ±10%)	Т
RR LH SENSOR [km/h] or [mph]	Wheel speed (Rear wheel left)	Vehicle stopped Vehicle running CAUTION: Check air pressure of standard condition.	of tire under	0.00 km/h (0.00 mph) Approximately equal to the indication on speed- ometer (Inside of ±10%)	
BATTERY VOLT [V]	Power supply voltage for AWD control unit	Ignition switch: ON		Battery voltage	
THRTL POS SEN [%]	Throttle opening condition	When depressing acc (Value rises gradually throttle position.)		0 - 100%	
		Engine speed	AUTO mode	Approx. 0.000A	
	Monitored value of current at		SNOW mode	Approx. 0.000A	
ETS SOLENOID [A]	AWD solenoid	: 3,000 rpm or more	AUTO mode	Approx. 0.000 - 1.200A*	
			SNOW mode	Approx. 1.000 - 1.600A*	
	Condition of brake pedal	Brake pedal: Depress	sed	ON	
STOP LAMP SW [ON/OFF]	operation	Brake pedal: Released		OFF	
		Engine stopped (Engine speed: Less	than 400 rpm)	STOP	
ENG SPEED SIG [RUN/STOP]	Condition of engine running	Engine running (Engine speed: 400 r	om or more)	RUN	
ETS ACTUATOR [ON/OFF]	Operating condition of AWD actuator relay (integrated in	Engine stopped (Ignit switch: ON)	ion	OFF	
	AWD control unit)	Engine running		ON	
4WD WARN LAMP [ON/OFF]	AWD warning lamp condition	AWD warning lamp: 0	ON	ON	
		AWD warning lamp: 0	DFF	OFF	
4WD MODE SW [AUTO/LOCK]	Input condition from SNOW	SNOW mode switch	OFF	AUTO	
	mode switch		ON	LOCK	
	Control status of AWD SNOW mode swit	SNOW mode switch	OFF	AUTO	
4WD MODE MON [AUTO/LOCK]	(Output condition of SNOW indicator lamp signal)	(Engine running) ON		LOCK	
		Vehicle running with normal installed		0-4 mm	
DIS-TIRE MONI [mm]	Improper size tire installed condition	Vehicle running with i tire installed (Front/re ference, wear condition	ar tire size dif-	4-8 mm, 8- mm	
D BRAKE SWI IONIOEEI	Condition of parking brake	Parking brake operate	ed	ON	
P BRAKE SW [ON/OFF]	Condition of parking brake	Parking brake not operated		OFF	

*: The values are changed by throttle opening and engine speed.

CONSULT-II Function

Diagnostic test mode	Function	Reference page
Self-diagnostic results	 Self-diagnostic results can be read and erased quickly. 	<u>TF-22</u>
Data monitor	 Input/Output data in the AWD control unit can be read. 	<u>TF-24</u>
CAN diagnostic support monitor	• The results of transmit/receive diagnosis of CAN communication can be read.	_
Active test	• Diagnostic Test Mode in which CONSULT-II drives some actuators apart from the AWD control unit and also shifts some parameters in a specified range.	<u>TF-25</u>
ECU part number	• AWD control unit part number can be read.	<u>TF-25</u>

CONSULT-II SETTING PROCEDURE

Touch "START (NISSAN BASED VHCL)".

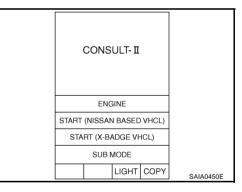
CAUTION:

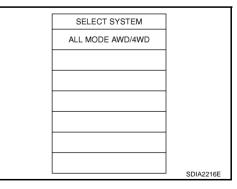
4.

If CONSULT-II is used with no connection of CONSULT-II CONVERTER, malfunctions might be detected in self-diagnosis depending on control unit which carry out CAN communication.

- For details, refer to the separate "CONSULT-II Operations Manual".
- 1. Turn ignition switch "OFF".
- 2. Connect CONSULT-II and CONSULT-II CONVERTER to data link connector on vehicle.
- 3. Turn ignition switch "ON".

Hood opener handle





5. Touch "ALL MODE AWD/4WD". If "ALL MODE AWD/4WD" is not indicated, go to <u>GI-38, "CON-</u> <u>SULT-II Data Link Connector (DLC) Circuit"</u>.

6. Perform each diagnostic test mode according to each service procedure.

SELF-DIAG RESULT MODE

Operation Procedure

- 1. Perform "CONSULT-II SETTING PROCEDURE". Refer to TF-22, "CONSULT-II SETTING PROCEDURE"
- 2. Start engine and drive at 30 km/h (19 MPH) or more for approx. 1 minute.

TF-22

3. Stop vehicle. With engine at idle, touch "SELF-DIAG RESULTS". Display shows malfunction experienced since the last erasing operation.

NOTE:

- The details for "TIME" are as follow:
- "0": Error currently detected with AWD control unit.
- Except for "0": Error detected in the past and memorized with AWD control unit. Detects frequency of driving after DTC occurs (frequency of turning ignition switch "ON/OFF").

Display Item List

Items (CONSULT-II screen terms)	Diagnostic item is detected when	Check item	
CONTROLLER FAILURE [C1201]	Malfunction has occurred inside AWD control unit.	TF-27, "AWD Control Unit"	
ABS SYSTEM [C1203]	Malfunction related to wheel sensor has been detected by ABS actuator and electric unit (control unit).	TF-28, "ABS System"	
4WD SOLENOID [C1204]	Malfunction related to AWD solenoid has been detected.	TF-28, "AWD Solenoid"	
4WD ACTUATOR RLY [C1205]	Malfunction has been detected from AWD actuator relay integrated with AWD control unit, or malfunction related to AWD solenoid has been detected.	TF-32, "AWD Actuator Relay" or TF-28, "AWD Solenoid"	
ENGINE SIGNAL 1 [C1210]	Malfunction has been detected from ECM.	TF-33, "Engine Control Sig- nal"	
CAN COMM CIRCUIT [U1000]	Malfunction has been detected from CAN communication line.	TF-34, "CAN Communica- tion Line"	
NO DTC IS DETECTED. FURTHER TESTING MAY BE REQUIRED.	No NG item has been detected.	_	

CAUTION:

- If "CAN COMM CIRCUIT [U1000]" is displayed with other DTCs, first perform the trouble diagnosis for CAN communication line.
- Make sure that ABS warning lamp turns OFF by driving for a minute at vehicle speed of 30 km/h (19 MPH) or more after turning ignition switch "OFF" if AWD warning lamp turns ON with system malfunction of "ABS SYSTEM [C1203]". AWD warning lamp may not turn OFF if it is normal unless ignition switch turns OFF at once and engine restarts after that.

How to Erase Self-diagnostic Results

- 1. Perform applicably inspection of malfunctioning item and then repair or replace.
- 2. Start engine and drive at 30 km/h (19 MPH) or more for approx. 1 minute.
- 3. Make sure that ABS warning lamp turns OFF.

NOTE:

Make sure that ABS warning lamp turns OFF by driving for a minute at vehicle speed of 30 km/h (19 MPH) or more after turning ignition switch "OFF" if AWD warning lamp turns ON with system malfunction of "ABS SYSTEM [C1203]". AWD warning lamp may not turn OFF if it is normal unless ignition switch turns OFF at once and engine restarts after that.

- Turn ignition switch "OFF" to erase memory. 4.
- Start engine and select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with CONSULT-II. 5.
- 6. Touch "ERASE" on CONSULT-II screen to erase DTC memory.

CAUTION:

If memory cannot be erased, perform applicably diagnosis.

7. Drive at 30 km/h (19 MPH) or more for approx. 1 minute. Be sure AWD warning lamp is OFF.

SELF-DIAG RESULTS DTC RESULTS TIME CAN COMM CIRCUIT 0 [U1000] 4WD SOLENOID 1 [C1204] ERASE PRINT SDIA2217E

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DATA MONITOR MODE Operation Procedure

- 1. Perform "CONSULT-II SETTING PROCEDURE". Refer to <u>TF-22</u>, "CONSULT-II SETTING PROCEDURE".
- 2. Touch "DATA MONITOR".
- 3. Select from "SELECT MONITOR ITEM", screen of data monitor mode is displayed. NOTE:

When malfunction is detected, CONSULT-II performs REAL-TIME DIAGNOSIS. Also, any malfunction detected while in this mode will be displayed at real time.

Display Item List

×: Standard -: Not applicable

	Monitor item selection			
Monitored item (Unit)	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	Remarks
FR RH SENSOR [km/h] or [mph]	×	×	×	Wheel speed calculated by front wheel sensor RH signal is displayed.
FR LH SENSOR [km/h] or [mph]	×	×	×	Wheel speed calculated by front wheel sensor LH signal is displayed.
RR RH SENSOR [km/h] or [mph]	×	х	×	Wheel speed calculated by rear wheel sensor RH signal is displayed.
RR LH SENSOR [km/h] or [mph]	×	×	×	Wheel speed calculated by rear wheel sensor LH signal is displayed.
BATTERY VOLT [V]	-	-	×	Power supply voltage for AWD control unit
THRTL POS SEN [%]	-	-	×	Throttle opening status is displayed.
ETS SOLENOID [A]	-	-	×	Monitored value of current at AWD sole- noid
STOP LAMP SW [ON/OFF]	-	_	×	Stop lamp switch signal status via CAN communication line is displayed.
ENG SPEED SIG [RUN/STOP]	_	-	×	Engine status is displayed.
ETS ACTUATOR [ON/OFF]	_	-	×	Operating condition of AWD actuator relay (integrated in AWD control unit) is displayed.
4WD WARN LAMP [ON/OFF]	-	-	×	Control status of AWD warning lamp is displayed.
4WD MODE SW [AUTO/LOCK]	-	-	×	SNOW mode switch signal status via CAN communication line is displayed.
4WD MODE MON [AUTO/LOCK]	_	-	×	Control status of AWD is displayed. (Output condition of SNOW indicator lamp signal)
DIS-TIRE MONI [mm]	-	-	×	Improper size tire installed condition is displayed.
P BRAKE SW [ON/OFF]	_	-	×	Parking switch signal status via CAN com- munication line is displayed.
Voltage [V]	-	-	×	The value measured by the voltage probe is displayed.
Frequency [Hz]	_	_	×	
DUTY-HI (high) [%]	-	-	×	
DUTY-LOW (low) [%]	-	_	×	The value measured by the pulse probe is displayed.
PLS WIDTH-HI [msec]	-	_	×	diopidyou.
PLS WIDTH-LOW [msec]	-	-	×	

ACTIVE TEST MODE Description

Use this mode to determine and identify the details of a malfunction based on self-diagnostic results or data monitor. AWD control unit gives drive signal to actuator with receiving command from CONSULT-II to check operation of actuator.

Test Item

Test item	Condition	Description	С
ETS S/V (Detects AWD solenoid valve)	Vehicle stoppedEngine runningNo DTC detected	 Change command current value to AWD solenoid, and then change driving mode. (Monitor value is normal if it is within approximately ±10% of command value.) Qu: Increase current value in increments of 0.20A Qd: Decrease current value in increments of 0.20A UP: Increase current value in increments of 0.02A DOWN: Decrease current value in increments of 0.02A 	TF

CAUTION:

Do not continuously energize for a long time.

AWD CONTROL UNIT PART NUMBER

Ignore the AWD control unit part number displayed in the "ECU PART NUMBER". Refer to parts catalog to order the AWD control unit.

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TF-25

TROUBLE DIAGNOSIS FOR SYSTEM

Power Supply Circuit for AWD Control Unit CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Data are reference value.

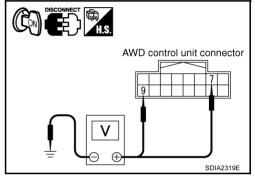
Monitored item [Unit]	Condition	Display value (Approx.)
BATTERY VOLT [V]	Ignition switch: ON	Battery voltage

DIAGNOSTIC PROCEDURE

1. CHECK POWER SUPPLY

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- 3. Turn ignition switch "ON". (Do not start engine.)
- 4. Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F109	7 (G/R) - Ground	Battery voltage
	9 (G) - Ground	Ballery Vollage



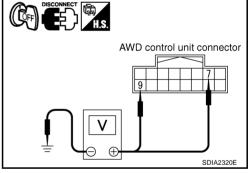
- 5. Turn ignition switch "OFF".
- 6. Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F109	7 (G/R) - Ground	0V
1100	9 (G) - Ground	Battery voltage

OK or NG

OK >> GO TO 2.

- NG >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 22, located in the fuse block (J/B)]
 - 10A fuse [No. 82, located in the IPDM E/R]
 - Harness for short or open between battery and AWD control unit harness connector terminal 9
 - Harness for short or open between ignition switch and AWD control unit harness connector terminal 7
 - Ignition switch. Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT" .



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2. CHECK GROUND CIRCUIT

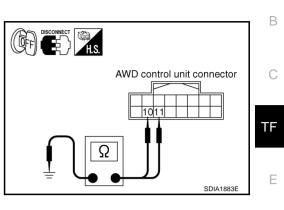
- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- 3. Check continuity between AWD control unit harness connector F109 terminals 10 (B), 11 (B) and ground.

Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

- OK >> GO TO 3.
- NG >> Repair open circuit or short to ground or short to power in harness or connectors.



3. снеск отс

F Start engine. Does AWD warning lamp turn OFF? >> INSPECTION END YES >> Perform the self-diagnosis, repair or replace damaged parts. Refer to TF-22, "SELF-DIAG NO **RESULT MODE"**. AWD Control Unit Н ADS000XM **DIAGNOSTIC PROCEDURE** Check the following if "CONTROLLER FAILURE [C1201]" is displayed in self-diagnostic results of CON-SULT-II. **1. PERFORM SELF-DIAGNOSIS** (P) With CONSULT-II Turn ignition switch "ON". (Do not start engine.) 1. 2 Select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with CONSULT-II. K 3. Touch "ERASE". 4. Turn ignition switch "OFF" and wait at least 10 seconds. 5. Perform the self-diagnosis again. Is the "CONTROLLER FAILURE [C1201]" displayed? YES >> Replace AWD control unit. Refer to TF-46, "AWD CONTROL UNIT" . NO >> INSPECTION END Μ

ABS System DIAGNOSTIC PROCEDURE

ADS000XN

• Check the following if "ABS SYSTEM [C1203]" is displayed in self-diagnostic results of CONSULT-II.

1. CHECK DTC WITH ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

Perform self-diagnosis with ABS actuator and electric unit (control unit). Refer to <u>BRC-24</u>, <u>"SELF-DIAGNO-SIS"</u>.

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

2. CHECK DTC AFTER DRIVING

- 1. Turn ignition switch "OFF".
- 2. Start engine and drive vehicle at 30 km/h (19 MPH) for at least 1 minute.
- 3. Make sure that ABS warning lamp turns OFF.
- 4. Perform erase self-diagnostic results. Refer to TF-23, "How to Erase Self-diagnostic Results" .
- 5. Stop vehicle and turn ignition switch "OFF".
- 6. Turn ignition switch "ON".
- 7. Perform self-diagnosis.
- Is the "ABS SYSTEM [C1203]" displayed?

YES >> GO TO 3.

NO >> INSPECTION END

3. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-20</u>, "AWD Control Unit Input/Output Signal Reference <u>Values</u>".

OK or NG

OK >> GO TO 4.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

4. снеск отс

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Perform self-diagnosis with ABS actuator and electric unit (control unit) again. Refer to <u>BRC-24</u>, <u>"SELF-DIAGNOSIS"</u>.

AWD Solenoid CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

ADS000XO

Data are reference value.

Monitored item [Unit]	Condition		Display value
	Engine speed: At idle	AUTO mode	- Approx. 0.000A
ETS SOLENOID [A]	Engine speed: At idle	SNOW mode	
	Engine anode 2,000 mm or more constant	AUTO mode	Approx. 0.000 - 1.200A*
	Engine speed: 3,000 rpm or more constant	SNOW mode	Approx. 1.000 - 1.600A*

*: The values are changed by throttle opening and engine speed.

DIAGNOSTIC PROCEDURE

• Check the following if "4WD SOLENOID [C1204]" is displayed in self-diagnostic results of CONSULT-II.

1. CHECK AWD SOLENOID SIGNAL

(B) With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- 3. Read out the value of "ETS SOLENOID".

Condition		Display value
Engine speed: At idle	AUTO mode	Approx. 0.000A
Engine speed. At lule	SNOW mode	
Engine speed: 3,000 rpm or	AUTO mode	Approx. 0.000 - 1.200A*
more constant	SNOW mode	Approx. 1.000 - 1.600A*

*: The values are changed by throttle opening and engine speed.

OK or NG

OK >> GO TO 6.

NG >> GO TO 2.

2. CHECK POWER SUPPLY

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- 3. Turn ignition switch "ON". (Do not start engine.)
- 4. Check voltage between AWD control unit harness connector terminal 9 and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F109	9 (G) - Ground	Battery voltage

OK or NG

OK >> GO TO 3.

- NG >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 22, located in the fuse block (J/B)]
 - Harness for short or open between battery and AWD control unit harness connector terminal 9

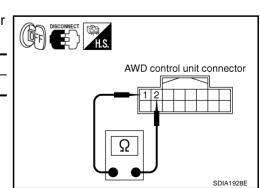
3. CHECK AWD SOLENOID CIRCUIT

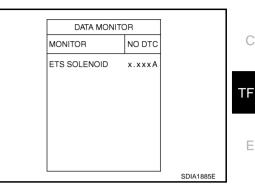
- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- 3. Check resistance between AWD control unit harness connector terminals 1 and 2.

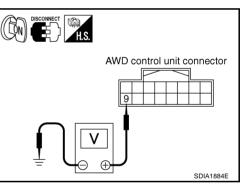
Connector	Terminal (Wire color)	Resistance (Approx.)
F109	1 (L/W) - 2 (L) (Ground)	2.45 Ω

OK or NG

OK >> GO TO 6. NG >> GO TO 4.









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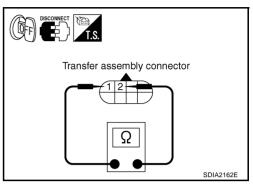
4. CHECK AWD SOLENOID

- 1. Turn ignition switch "OFF".
- 2. Disconnect transfer assembly harness connector.
- 3. Check resistance between transfer assembly harness connector F43 terminals 1 and 2.

1 - 2 : Approx. 2.45Ω

OK or NG

- OK >> GO TO 5.
- NG >> AWD solenoid is malfunctioning. Replace electric controlled coupling. Refer to <u>TF-52</u>, "Disassembly and <u>Assembly"</u>.



5. CHECK HARNESS BETWEEN AWD CONTROL UNIT AND AWD SOLENOID

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector and transfer assembly harness connector.
- 3. Check continuity between the following terminals.
- AWD control unit harness connector F109 terminal 1 (L/W) and transfer assembly harness connector F43 terminal 1 (L/W).
- AWD control unit harness connector F109 terminal 2 (L) and transfer assembly harness connector F43 terminal 2 (L).
 - 1 (L/W) 1 (L/W) 2 (L) - 2 (L)

: Continuity should exist. : Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 6.

NG >> Repair or replace damaged parts.

6. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-20, "AWD Control Unit Input/Output Signal Reference</u> <u>Values"</u>.

OK or NG

OK >> GO TO 7.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

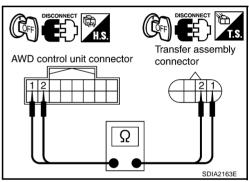
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Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace AWD control unit.

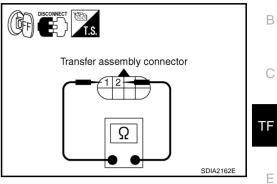


COMPONENT INSPECTION

- 1. Turn ignition switch "OFF".
- 2. Disconnect transfer assembly harness connector.
- 3. Check resistance between transfer assembly harness connector F43 terminals 1 and 2.

1 - 2 : Approx. 2.45Ω

4. If NG, replace electric controlled coupling. Refer to <u>TF-52</u>, "Disassembly and Assembly".



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AWD Actuator Relay CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

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Data are reference value.

Monitored item	Condition	Display value	
ETS ACTUATOR [ON/OFF]	Engine stopped (Ignition switch: ON)	OFF	
	Engine running	ON	

DIAGNOSTIC PROCEDURE

Check the following if "4WD ACTUATOR RLY [C1205]" is displayed in self-diagnostic results of CON-SULT-II.

1. CHECK AWD SOLENOID SYSTEM

Perform self-diagnosis. Refer to TF-22, "SELF-DIAG RESULT MODE" . Is the "4WD SOLENOID [C1204]" displayed?

>> Perform trouble diagnosis for AWD solenoid. Refer to TF-28, "AWD Solenoid" . YES NO >> GO TO 2.

2. CHECK AWD ACTUATOR RELAY SIGNAL

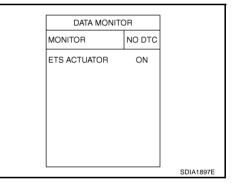
(P) With CONSULT-II

- 1. Turn ignition switch "ON". (Do not start engine.)
- Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II. 2.
- 3. Start engine and read out ON/OFF signal of "ETS ACTUATOR".

Monitor item	Condition	Display value		
ETS ACTUATOR	Engine stopped (Ignition switch: ON)	OFF		
LISACIDATOR	Engine running	ON		
OK or NG				

>> GO TO 4. OK

NG >> GO TO 3.



3. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to TF-20, "AWD Control Unit Input/Output Signal Reference Values" .

OK or NG

OK >> GO TO 4.

>> Check AWD control unit pin terminals for damage or loose connection with harness connector. If NG any items are damaged, repair or replace damaged parts.

4. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END

NG >> Replace AWD control unit.

Engine Control Signal DIAGNOSTIC PROCEDURE

• Check the following if "ECM SIGNAL 1 [C1210]" is displayed in self-diagnostic results of CONSULT-II.

1. CHECK DTC WITH ECM

Perform self-diagnosis with ECM. Refer to EC-47, "ON BOARD DIAGNOSTIC (OBD) SYSTEM". Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

2. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-20</u>, "AWD Control Unit Input/Output Signal Reference <u>Values</u>".

OK or NG

OK >> GO TO 3. NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

3. снеск отс

Perform the self-diagnosis, after driving a vehicle for a while.

OK or NG

OK >> INSPECTION END NG >> Perform self-diagnosis with ECM again. Refer to <u>EC-47, "ON BOARD DIAGNOSTIC (OBD) SYS-</u> TEM".

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CAN Communication Line DIAGNOSTIC PROCEDURE

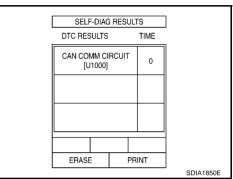
- Check the following if "CAN COMM CIRCUIT [U1000]" is detected in self-diagnostic results of CONSULT-II.
- 1. CHECK CAN COMMUNICATION CIRCUIT

With CONSULT-II

- 1. Turn ignition switch "ON" and start engine.
- 2. Select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with in CONSULT-II.
- 3. Perform the self-diagnosis.

Is the "CAN COMM CIRCUIT [U1000]" displayed?

- YES >> Go to LAN-3, "Precautions When Using CONSULT-II" .
- NO >> INSPECTION END



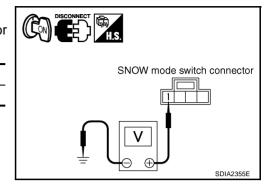
ADS000XQ

	Monitore	ed item		Condition	n	Display val	ue
4WD MODE SW [AUTO/LOCK]			SNOW mode switch		OFF	AUTO	
		2001(]			ON	LOCK	
	STIC PRO						
. CHEC	KSYSTEN	I FOR CAN COMM	IUNICATION	LINE			
	0	s. Refer to <u>TF-22, "</u>		RESULT MODE	<u> </u>		
		<u>IRCUIT [U1000]" d</u> trouble diagnosis f		munication line	Refer to TE-3/	CAN Commun	ication
	Line" .	-			. Itelei to <u>11-54</u>	, CAN Commun	
NO >	> GO TO 2						
. CHEC		NODE SWITCH SIC	GNAL				
) With C	ONSULT-II						
~	gnition swit	ch "ON".					
		NITOR" mode for "			CONSULT-II.		
		or "4WD MODE S	SW" with ope	erating SNOW		DATA MONITOR	
				MONITO			
Monito	ritem	Condition	OFF	Display value AUTO	4WD MODE SW AUTO		
4WD MOD	E SW SI	NOW mode switch	OFF	LOCK	—		
K or NG			0.11				
OK >	> GO TO 8						
NG >	> GO TO 3						
						SI	DIA1898E
. CHEC		NODE SWITCH CIP	RCUIT				
. Turn i	gnition swit	ch "OFF".					
		ination meter harne		r.			
. Turn i	-	ch "ON". (Do not sta etween combinatio	• •	oss connector	r		
	als and gro						
. Check	Terminal			Voltage		Combination meter conn	ector
. Checł termir	(Wire color)			(Approx.)	35		+
. Checł termir	24 (D/L)	SNOW mode switch		Battery voltage		N	
. Checł termir	34 (R/L) -	SNOW mode switch		0V			
. Checł termir	Ground			Battery voltage	1 1		
. Check termir Connector	Ground 35 (G) -	SNOW mode switch					
. Check termir Connector	Ground	SNOW mode switch SNOW mode switch		0V			DIA2422E

4. CHECK SNOW MODE SWITCH POWER SUPPLY CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect SNOW mode switch harness connector.
- 3. Turn ignition switch "ON". (Do not start engine.)
- Check voltage between SNOW mode switch harness connector terminal and ground.

Connector M92		Terminal (Wire color)	Voltage (Approx.)		
		1 (GR) - Ground	Battery voltage		



- 5. Turn ignition switch "OFF".
- 6. Check voltage between SNOW mode switch harness connector terminal and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)	
M92	1 (GR) - Ground	0V	

OK or NG

OK >> GO TO 5.

- NG >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 82, located in the IPDM E/R]
 - Harness for short or open between ignition switch and SNOW mode switch harness connector terminal 1
 - Ignition switch. Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT" .

5. CHECK SNOW MODE SWITCH

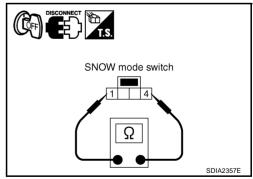
- 1. Turn ignition switch "OFF".
- 2. Disconnect SNOW mode switch harness connector.
- 3. Operate SNOW mode switch and check continuity between SNOW mode switch harness connector M92 terminals 1 and 4.

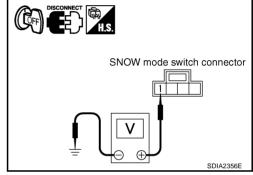
Connector	Terminal	Condition	Continuity
M92	1 - 4	SNOW mode switch: "ON" position	Yes
	1 - 4	SNOW mode switch: "OFF" position	No

OK or NG

OK >> GO TO 6.

NG >> Replace SNOW mode switch.





6. CHECK HARNESS BETWEEN SNOW MODE SWITCH AND COMBINATION METER

- 1. Turn ignition switch "OFF".
- 2. Disconnect SNOW mode switch harness connector and combination meter harness connector.
- Check continuity between SNOW mode switch harness connector M92 terminal 4 (G) and combination meter harness connector M20 terminal 34(R/L), 35 (G). If NG, check diode.

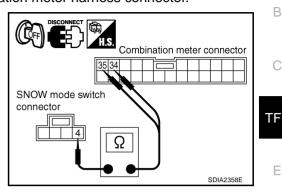
Continuity should exist.

Also check harness for short to ground and short to power.

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.



7. CHECK COMBINATION METER

Check combination meter input/output signal. Refer to <u>DI-9, "Terminals and Reference Value for Combination</u> <u>Meter</u>".

OK or NG

- OK >> GO TO 8.
- NG >> Check combination meter pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

8. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-20, "AWD Control Unit Input/Output Signal Reference</u> <u>Values"</u>.

OK or NG

OK >> INSPECTION END

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

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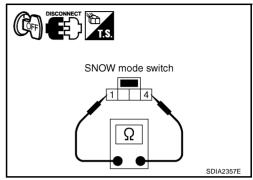
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COMPONENT INSPECTION Part of Switch

- 1. Turn ignition switch "OFF".
- 2. Disconnect SNOW mode switch harness connector.
- 3. Operate SNOW mode switch and check continuity between SNOW mode switch harness connector M92 terminals 1 and 4.

Connector	Terminal	Condition	Continuity
M92	1 - 4	SNOW mode switch: "ON" position	Yes
		SNOW mode switch: "OFF" position	No

4. If NG, replace SNOW mode switch.



Part of Indicator

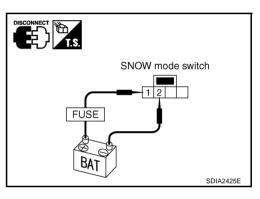
- 1. Remove SNOW mode switch.
- 2. Check indicator by applying battery voltage to SNOW mode switch harness connector M92 terminals 1 and 2.

CAUTION:

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector	Terminal	Condition	Indicator
M92	1 - 2	SNOW mode switch: "ON" position	ON
		SNOW mode switch: "OFF" position	OFF

3. If NG, replace SNOW mode switch.



TROUBLE DIAGNOSIS FOR SYMPTOMS PFP:00007	
AWD Warning Lamp Does Not Turn ON When The Ignition Switch Is Turned to	А
ON ADSOUT	_
1. CHECK SYSTEM FOR CAN COMMUNICATION LINE	В
Perform self-diagnosis. Refer to <u>TF-22, "SELF-DIAG RESULT MODE"</u> . <u>Is the "CAN COMM CIRCUIT [U1000]" displayed?</u> YES >> Perform trouble diagnosis for CAN communication line. Refer to <u>TF-34, "CAN Communication</u>	С
Line" . NO >> GO TO 2.	TF
2. CHECK AWD CONTROL UNIT	E
Check AWD control unit input/output signal. Refer to <u>TF-20</u> , "AWD Control Unit Input/Output Signal Reference <u>Values</u> ".	
OK or NG	F
 OK >> GO TO 3. NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts. 	G
3. SYMPTOM CHECK	
Check again. OK or NG	Η
OK >> INSPECTION END NG >> Perform trouble diagnosis for combination meter. Refer to DI-10, "How to Proceed With Trouble Diagnosis".	
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AWD Warning Lamp Does Not Turn OFF Several Seconds after Engine Started

DIAGNOSTIC PROCEDURE

1. CHECK SELF-DIAGNOSTIC RESULTS

Perform self-diagnosis. Refer to TF-22, "SELF-DIAG RESULT MODE" .

Is any malfunction detected by self-diagnosis?

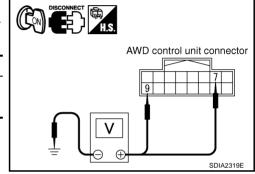
YES >> Check the malfunctioning system.

NO >> GO TO 2.

2. CHECK AWD CONTROL UNIT POWER SUPPLY CIRCUIT

- 1. Turn ignition switch "OFF".
- 2. Disconnect AWD control unit harness connector.
- 3. Turn ignition switch "ON". (Do not start engine.)
- 4. Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)	
F109	7 (G/R) - Ground	Battery voltage	
	9 (G) - Ground	Ballery vollage	



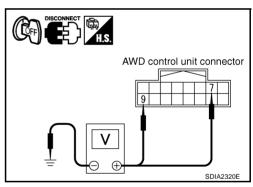
- 5. Turn ignition switch "OFF".
- 6. Check voltage between AWD control unit harness connector terminals and ground.

Connector	Terminal (Wire color)	Voltage (Approx.)
F109	7 (G/R) - Ground	0V
	9 (G) - Ground	Battery voltage

OK or NG

OK >> GO TO 3.

- NG >> Check the following. If any items are damaged, repair or replace damaged parts.
 - 10A fuse [No. 22, located in the fuse block (J/B)]
 - 10A fuse [No. 82, located in the IPDM E/R]
 - Harness for short or open between battery and AWD control unit harness connector terminal 9
 - Harness for short or open between ignition switch and AWD control unit harness connector terminal 7
 - Ignition switch. Refer to PG-3, "POWER SUPPLY ROUTING CIRCUIT" .



$\overline{\mathbf{3.}}$ check awd control unit ground circuit 1. Turn ignition switch "OFF". 2. Disconnect AWD control unit harness connector. В 3. Check continuity between AWD control unit harness connector DISCONNECT H.S. F109 terminals 10 (B), 11 (B) and ground. Continuity should exist. AWD control unit connector Also check harness for short to ground and short to power. OK or NG 1011 OK >> GO TO 4. ΤF NG >> Repair open circuit or short to ground or short to power Ω in harness or connectors. F SDIA1883E 4. CHECK AWD CONTROL UNIT F Check AWD control unit input/output signal. Refer to TF-20, "AWD Control Unit Input/Output Signal Reference Values". OK or NG G OK >> GO TO 5.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

5. SYMPTOM CHECK

Check again.

OK or NG

- OK >> INSPECTION END
- NG >> Perform trouble diagnosis for combination meter. Refer to DI-10, "How to Proceed With Trouble Diagnosis".
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TF-41

AWD Mode Cannot Be Switched after Engine Is Started DIAGNOSTIC PROCEDURE

1. CHECK AWD WARNING LAMP

Confirm AWD warning lamp.

Does AWD warning lamp turn on?

YES >> Go to <u>TF-40, "AWD Warning Lamp Does Not Turn OFF Several Seconds after Engine Started"</u>. NO >> GO TO 2.

2. CHECK SYSTEM FOR SNOW MODE SWITCH

Perform trouble diagnosis for SNOW mode switch system. Refer to <u>TF-35, "SNOW Mode Switch"</u>. <u>OK or NG</u>

OK >> GO TO 3.

NG >> Repair or replace damaged parts.

3. CHECK CONTROL STATUS OF AWD

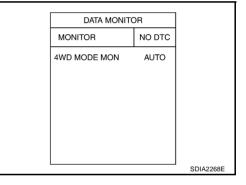
With CONSULT-II

- 1. Start engine.
- 2. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT-II.
- Operate SNOW mode switch and read out monitor "4WD MODE MON".

Monitor item	Condition		Display value
4WD MODE MON	SNOW mode switch	OFF	AUTO
		ON	LOCK

OK or NG

OK >> GO TO 5. NG >> GO TO 4.



4. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-20</u>, "AWD Control Unit Input/Output Signal Reference <u>Values</u>".

OK or NG

OK >> GO TO 5.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

5. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Perform trouble diagnosis for combination meter. Refer to <u>DI-10, "How to Proceed With Trouble</u> <u>Diagnosis"</u>.

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TROUBLE DIAGNOSIS FOR SYMPTOMS

Heavy Tight-corner Braking Symptom Occurs When The Vehicle Is Driven in	_
AUTO Mode and The Steering Wheel Is Turned Fully to Either Side after The	А
Engine Is Started	OXT
NOTE: Light tight-corner braking symptom may occur depending on driving conditions. This is not malfun tion.	c- ^B
DIAGNOSTIC PROCEDURE	C
1. CHECK SYSTEM FOR CAN COMMUNICATION LINE	С
Perform self-diagnosis. Refer to <u>TF-22, "SELF-DIAG RESULT MODE"</u> .	TF
<u>Is the "CAN COMM CIRCUIT [U1000]" displayed?</u> YES >> Perform trouble diagnosis for CAN communication line. Refer to <u>TF-34</u> , "CAN Communication	
Line".	E
NO $>> \overline{\text{GO TO } 2}$.	
2. CHECK SYSTEM FOR SNOW MODE SWITCH	
	F
Perform trouble diagnosis for SNOW mode switch system. Refer to <u>TF-35, "SNOW Mode Switch"</u> .	
OK or NG OK >> GO TO 3.	G
NG >> Repair or replace damaged parts.	
3. CHECK ACCELERATOR PEDAL POSITION SIGNAL CIRCUIT	Н
Perform self-diagnosis for ECM. Refer to EC-48, "Emission-related Diagnostic Information".	_
Is any malfunction detected by self-diagnosis?	1
YES >> Check the malfunctioning system.	1
NO >> GO TO 4.	
4. CHECK SYSTEM FOR AWD SOLENOID	J
Perform trouble diagnosis for AWD solenoid system. Refer to TF-28, "AWD Solenoid".	
OK or NG	K
OK >> GO TO 5.	
NG >> Repair or replace damaged parts.	1
5. CHECK ELECTRIC CONTROLLED COUPLING	_
1. Turn ignition switch "OFF".	M
2. Set the selector lever to "N" (neutral) position and disengage the parking brake.	IVI
3. Lift up the vehicle.	
4. Rotate the rear propeller shaft by hand.	
5. Hold front propeller shaft lightly.	
Does front propeller shaft rotate?	-
YES >> Replace electric controlled coupling for mechanical malfunction (clutch sticking etc.). Refer to <u>52</u> , "Disassembly and Assembly".	<u>r-</u>
NO $>>$ GO TO 6.	

6. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END NG >> GO TO 7.

7. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-20</u>, "AWD Control Unit Input/Output Signal Reference <u>Values</u>".

OK or NG

OK >> INSPECTION END

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

Vehicle Does Not Enter AWD Mode Even Though AWD Warning Lamp Turned to OFF DIAGNOSTIC PROCEDURE

1. CHECK AWD SOLENOID

Check AWD solenoid. Refer to TF-31, "COMPONENT INSPECTION" .

OK or NG

OK >> GO TO 2.

NG >> Replace electric controlled coupling for malfunction of AWD solenoid. Refer to <u>TF-52</u>, "<u>Disassem-bly and Assembly</u>".

2. CHECK AWD CONTROL UNIT

Check AWD control unit input/output signal. Refer to <u>TF-20, "AWD Control Unit Input/Output Signal Reference</u> <u>Values"</u>.

OK or NG

OK >> GO TO 3.

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

3. SYMPTOM CHECK

Check again.

OK or NG

OK >> INSPECTION END

NG >> Replace electric controlled coupling for mechanical malfunction (mechanical engagement of clutch is not possible.). Refer to <u>TF-52</u>, "<u>Disassembly and Assembly</u>".

While Driving, AWD Warning Lamp Flashes Rapidly (When Flashing in Approx. 1 Minute and Then Turning OFF)

NOTE:

Rapid flashing: 2 times/second

This symptom protects drivetrain parts when a heavy load is applied to the electric controlled coupling and multiple disc clutch temperature increases. Also, optional distribution of torque sometimes becomes rigid before lamp flashes rapidly. Both cases are not malfunction.

When this symptom occurs, stop vehicle and allow it to idle for some times. Flashing will stop and system will be restored.

TROUBLE DIAGNOSIS FOR SYMPTOMS

While Driving, AWD Warning Lamp Flashes Slowly until Turning Ignition Switch OFF)	(When Continuing to Flash
NOTE: Slow flashing: 1 time/2 seconds DIAGNOSTIC PROCEDURE 1. CHECK TIRE	В
Check the following.	C
 Tire pressure Wear condition Longitudinal tire size (There is no difference between longitudinal 	TF
OK or NG OK >> GO TO 2. NG >> Drive at vehicle speed of 20 km/h (12 MPH) or more for replacing damaged parts. (Initialize improper size tire infor	
2. CHECK INPUT SIGNAL OF TIRE DIAMETER	F
 With CONSULT-II Start engine. Drive at 20 km/h (12 MDH) or more for enprove 200 eccende 	G
 Drive at 20 km/h (12 MPH) or more for approx. 200 seconds. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with (CONSULT-II. H
 4. Check monitor "DIS-TIRE MONI". <u>Display of "DIS-TIRE MONI"</u> "0-4mm">>INSPECTION END Except for "0-4mm">>GO TO 3. 	DATA MONITOR MONITOR NO DTC DIS-TIRE MONI 0-4mm
	J
3. CHECK AWD CONTROL UNIT	SDIA1900E
Check AWD control unit input/output signal. Refer to <u>TF-20, "AWD Con</u> <u>Values"</u> . <u>OK or NG</u> OK >> GO TO 4.	M

NG >> Check AWD control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

4. SYMPTOM CHECK

Check again.

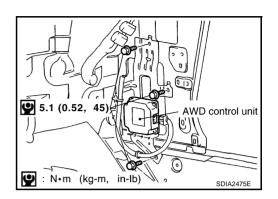
OK or NG

- OK >> INSPECTION END
- NG >> Replace AWD control unit.

AWD CONTROL UNIT

Removal and Installation REMOVAL

- 1. Remove the dash side finisher. Refer to EI-40, "DASH SIDE FINISHER" .
- 2. Disconnect AWD control unit connector.
- 3. Remove the AWD control unit.



INSTALLATION

Install in the reverse order of removal.

PFP:41650

FRONT OIL SEAL

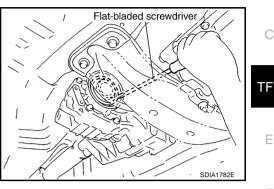
FRONT OIL SEAL

Removal and Installation REMOVAL

- 1. Remove the drain plug to drain the transfer fluid. Refer to TF-9, "Replacement" .
- 2. Remove the front propeller shaft. Refer to PR-13, "FRONT PROPELLER SHAFT" .
- 3. Remove front oil seal using a flat-bladed screwdriver.

CAUTION:

Be careful not to damage the front case and front drive shaft.



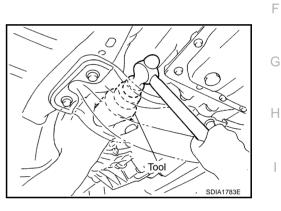
INSTALLATION

1. Apply ATF to front oil seal, install it with a drift until the end face of front case.

> **Tool number** : ST27862000 (—)

CAUTION:

- Do not reuse front oil seal.
- When installing, do not incline front oil seal.
- 2. Install front propeller shaft. Refer to PR-13, "FRONT PROPEL-LER SHAFT" .
- 3. Install transfer fluid, check fluid level and for fluid leakage. Refer to TF-9, "Inspection" .



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TF-47

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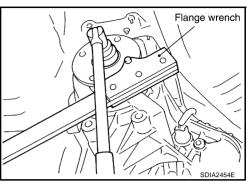
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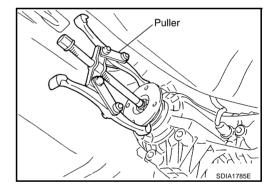
REAR OIL SEAL

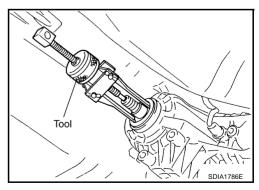
Removal and Installation REMOVAL

- 1. Remove the rear propeller shaft. Refer to <u>PR-16, "REAR PROPELLER SHAFT"</u>.
- 2. Remove self-lock nut of companion flange using the flange wrench.



Mainshaft Mainshaft matchmark





3. Put matchmark on the end of the mainshaft. The mark should be in line with the mark on the companion flange. **CAUTION:**

For matchmark, use paint. Do not damage mainshaft.

5. Remove the rear oil seal using a puller.

4. Remove the companion flange using a puller.

Be careful not to damage the companion flange.

CAUTION:

Tool number : ST33290001 (J34286) CAUTION: Be careful not to damage the rear case. PFP:33140

ADS000XZ

INSTALLATION

1. Apply ATF to rear oil seal, install it with a drift.

Dimension A : 6.7 - 7.3 mm (0.264 - 0.287 in)

Tool number A: ST30720000 (J25405)

B: KV40104830 (—)

CAUTION:

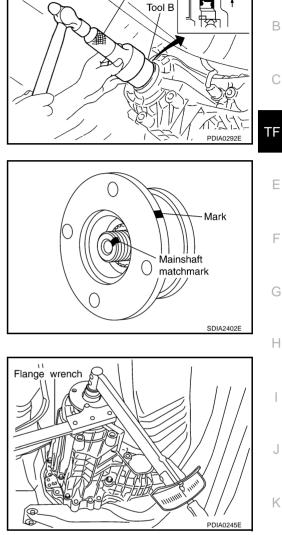
- Do not reuse rear oil seal.
- When installing, do not incline rear oil seal.
- 2. Align the matchmark of mainshaft with the mark of companion flange, then install the companion flange.

3. Using flange wrench, install the self-lock nut of companion flange and tighten to the specified torque. Refer to <u>TF-52</u>, <u>"COMPONENTS"</u>.

CAUTION:

Do not reuse self-lock nut.

- 4. Install the rear propeller shaft. Refer to <u>PR-16, "REAR PROPEL-LER SHAFT"</u>.
- 5. Check fluid level. Refer to TF-9, "Inspection" .



Tool A

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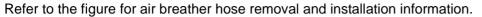
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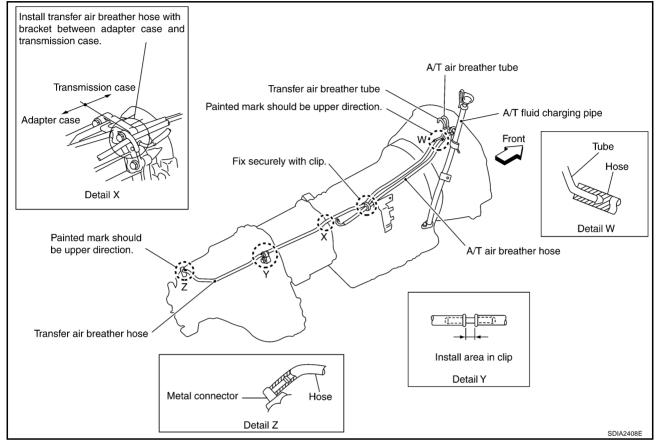
AIR BREATHER HOSE

PFP:31098

Removal and Installation

ADS000ZX





CAUTION:

- Make sure there are no pinched or restricted areas on the air breather hose caused by bending or winding when installing it.
- Be sure to insert air breather hose to transfer tube (metal connector) until hose end reaches the tube's base and another hose end reaches the tube bend R portion of A/T fluid charging pipe.

TRANSFER ASSEMBLY

TRANSFER ASSEMBLY

Removal and Installation REMOVAL

- 1. Remove exhaust front tube with power tool. Refer to EX-3, "EXHAUST SYSTEM" .
- 2. Remove front and rear propeller shaft. Refer to <u>PR-13, "FRONT PROPELLER SHAFT"</u> and <u>PR-16,</u> <u>"REAR PROPELLER SHAFT"</u>.
- 3. Disconnect transfer assembly harness connector and separate harness from transfer assembly.
- 4. Remove air breather hose. Refer to $\underline{\text{TF-50}}$, "AIR BREATHER HOSE".
- 5. Support transfer assembly and transmission assembly with a jack.
- 6. Remove rear engine mounting member with power tool. Refer to EM-111, "ENGINE ASSEMBLY".
- 7. Remove transfer mounting bolts and separate transfer from transmission. **CAUTION:**

Secure transfer assembly and transmission assembly to a jack.

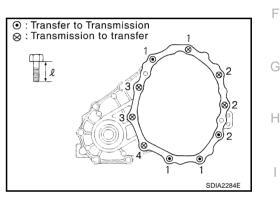
INSTALLATION

Note the following, and install in the reverse order of removal.

• When installing the transfer to the transmission, install the mounting bolts following the standard below.

Bolt No.	1	2	3	4
Quantity	4	3	2	1
Bolt length " ℓ " mm (in)	75 (2.95)	45 (1.77)	40 (1.57)	30 (1.18)
Tightening torque N⋅m (kg-m, ft-lb)	37 (3.8, 27)			

 After the installation, check the fluid level and for fluid leakage. Refer to <u>TF-9</u>, "Inspection".



PFP:33100

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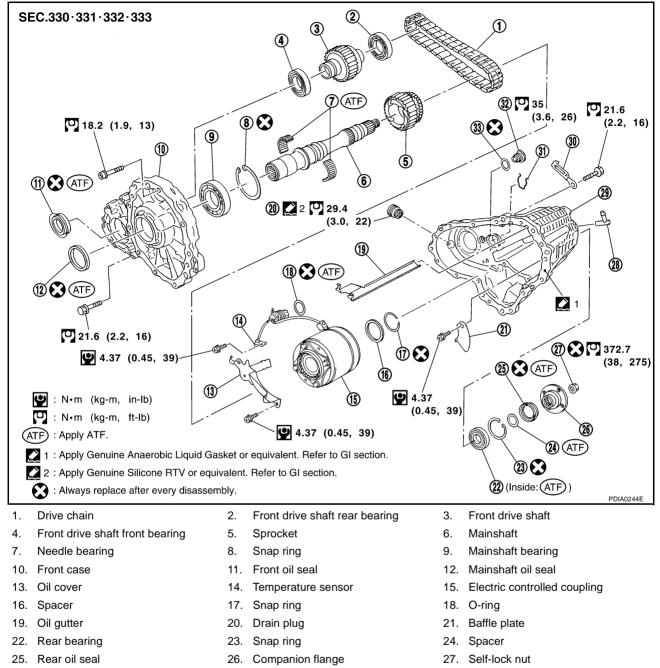
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Disassembly and Assembly COMPONENTS



- 28. Breather tube
- 31. Retainer

- 29. Rear case
- 32. Filler plug

- 30. Harness bracket
- 33. Gasket

DISASSEMBLY

Front Case and Rear Case

- 1. Remove drain plug and filler plug.
- 2. Remove mainshaft oil seal from front case, using a flat-bladed screwdriver.

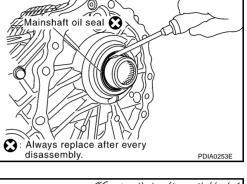
CAUTION:

Be careful not to damage the front case and mainshaft.

3. Remove front oil seal from front case, using a flat-bladed screwdriver.

CAUTION:

Be careful not to damage the front case and front drive shaft.



А

В

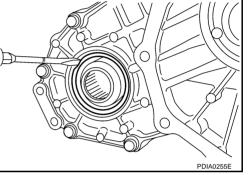
ΤF

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Н

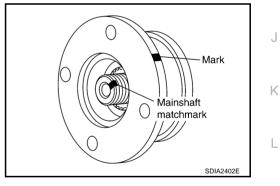
Μ



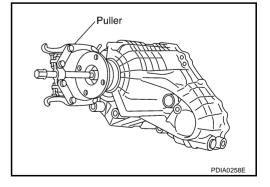
- 4. Remove self-lock nut.
- 5. Put a matchmark on the end of mainshaft. The mark should be in line with the mark on the companion flange.

CAUTION:

For matchmark, use paint. Do not damage mainshaft.



Remove companion flange, using a puller.
 CAUTION:
 Be careful not to damage the companion flange.

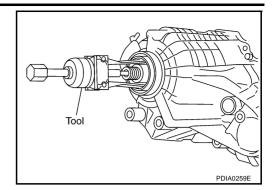


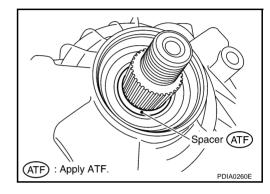
7. Remove rear oil seal from rear case, using a puller.

Tool number : ST33290001 (J34286)

CAUTION:

Be careful not to damage the rear case.

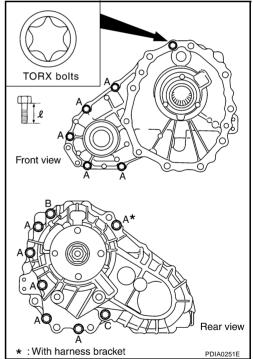




8. Remove spacer from mainshaft.

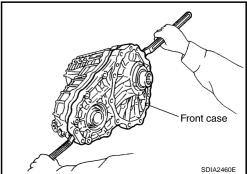
9. Remove front case and rear case fixing bolts, then remove harness bracket.

Bolts symbol	Quantity	Bolt length " ℓ " mm (in)
Α	11	42 (1.65)
В	1	162 (6.38)
С	1	97 (3.82)
TORX bolts	1	40 (1.57)



Separate front case and rear case. Then, remove front case by levering it up with a tire lever or the like.
 CAUTION:

Be careful not to damage the mating surface.



11. Remove snap ring from front case.

12. Remove mainshaft bearing from front case, using a drift. **Tool number** : KV38100300 (J25523)

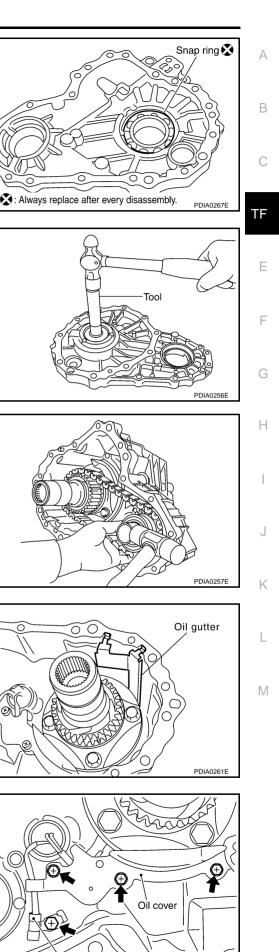
13. Remove drive chain and front drive shaft while tapping front drive shaft with plastic hammer.

CAUTION: Be careful not to tap drive chain.

14. Remove oil gutter from rear case.

- 15. Remove oil cover bolt and sensor fixing bolt from rear case. And then, remove oil cover.



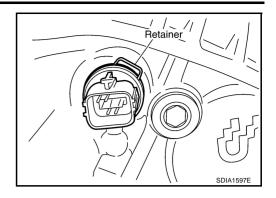


Temperature sensor

SDIA2403E

TRANSFER ASSEMBLY

- 16. Remove retainer from electric controlled coupling connector.
- 17. Remove electric controlled coupling connector from rear case.
- 18. Remove O-ring from electric controlled coupling connector.

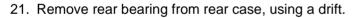


Tool

Press

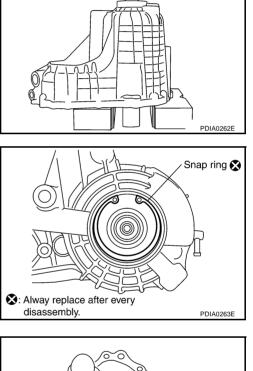
19. Remove mainshaft assembly from rear case, using a drift.
 Tool number : ST33052000 (-)

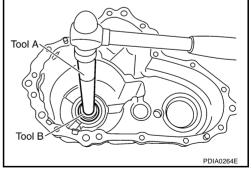
20. Remove snap ring from rear case.

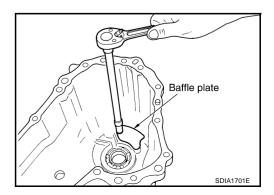


Tool number A: ST30611000 (J25742-1) B: ST35321000 (—)

- 22. Remove baffle plate from rear case.
- 23. Remove breather tube from rear case.

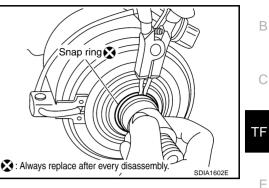






Mainshaft Assembly

- 1. Separate front case and rear case, then remove mainshaft assembly. Refer to <u>TF-53, "Front Case and A Rear Case"</u>.
- 2. Remove snap ring from mainshaft.
- 3. Remove spacer from mainshaft.
- 4. Remove electric controlled coupling and sprocket from mainshaft.
- 5. Remove needle bearing from mainshaft.

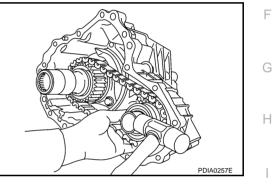


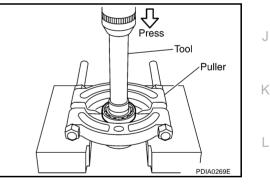
Front Drive Shaft and Drive Chain

- 1. Separate front case and rear case. Refer to TF-53, "Front Case and Rear Case" .
- 2. Remove drive chain and front drive shaft while tapping front drive shaft with plastic hammer.

CAUTION:

Be careful not to tap drive chain.





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3. Remove front drive shaft front bearing, using drift and puller. **Tool number** : **ST31214000 (J25269-B)**

Remove front drive shaft rear bearing, using drift and puller.
 Tool number : ST31214000 (J25269-B)

INSPECTION

Cases

Bearing

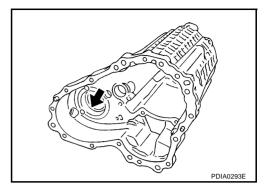
•

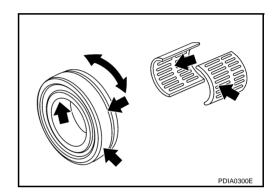
Check items below. If necessary, replace them with new ones.

Check items below. If necessary, replace them with new ones.

Damage and rough rotation of bearing.

- Contact surfaces of bearing for wear, damage, etc.
- Damage and cracks of case.

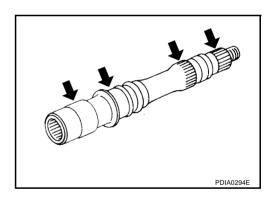




Shaft

Check items below. If necessary, replace them with new one.

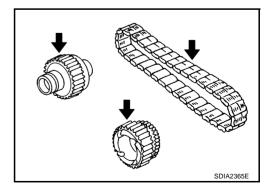
• Damage, peeling, dent, uneven wear, bending, etc. of shaft.



Gears and Chain

Check items below. If necessary, replace them with new ones.

• Excessive wear, damage, peeling, etc. of gear and chain.



ASSEMBLY

Front Drive Shaft and Drive Chain

1. Install front drive shaft front bearing, using drifts.

Tool number : ST33200000 (J26082)

2. Install front drive shaft rear bearing, using a drift.

Tool number : KV38104010 (—)

3. Install drive chain to front drive shaft.

CAUTION:

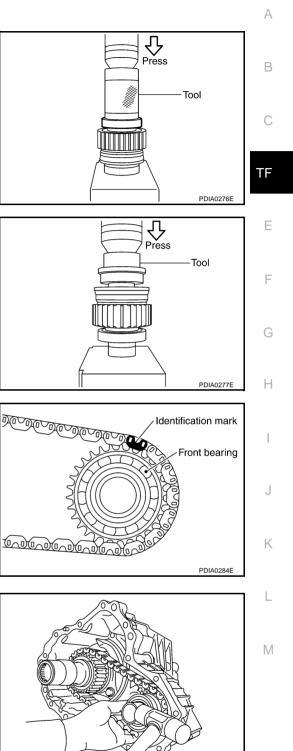
Identification mark of drive chain should be in the side of front bearing of front drive shaft.

4. Install drive chain to mainshaft, and then install tap front drive shaft with plastic hammer. Press-fit rear bearing of front drive shaft to rear case.

CAUTION:

Be careful not to tap drive chain.

5. Install front case to rear case. Refer to <u>TF-60</u>, "Front Case and <u>Rear Case"</u>.



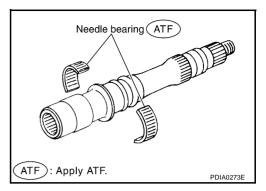
PDIA0257E

Mainshaft Assembly

1. Install needle bearing to mainshaft. CAUTION:

Apply ATF to periphery of needle bearing.

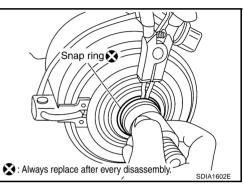
- 2. Install sprocket and electric controlled coupling to mainshaft.
- 3. Install spacer to main shaft.



4. Install snap ring to mainshaft. CAUTION:

Do not reuse snap ring.

5. Install mainshaft assembly to rear case, then install front case and rear case. Refer to <u>TF-60, "Front Case and Rear Case"</u>.

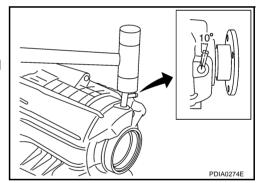


Front Case and Rear Case

1. Install breather tube, with plastic hammer. CAUTION:

Pay attention to the direction of breather tube.

 Install baffle plate to rear case, and tighten bolt to the specified torque. Refer to <u>TF-52</u>, "COMPONENTS".

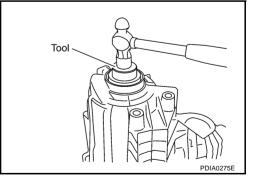


3. Install rear bearing to rear case, using a drift.

Tool number : KV38104010 (—)

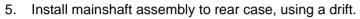
CAUTION:

Apply ATF to inside of rear bearing.



TRANSFER ASSEMBLY

 Install snap ring to rear case.
 CAUTION: Do not reuse snap ring.



Tool number : ST35321000 (—)

CAUTION:

ATF should be applied to contact surface of mainshaft and rear bearing.

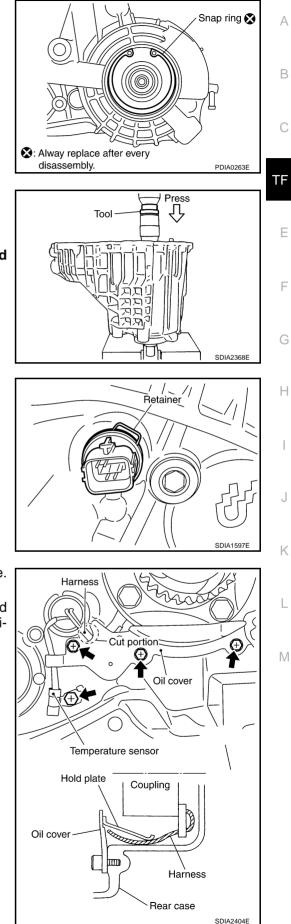
- 6. Install O-ring to electric controlled coupling connector.
 - CAUTION:
 - Do not reuse O-ring.
 - Apply ATF to O-ring.
- 7. Install electric controlled coupling connector into rear case.
- 8. Install retainer to electric controlled coupling connector.



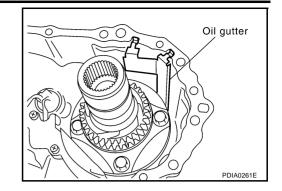
10. Hold electric controlled coupling harness with oil cover hold plate, install oil cover to rear case, and tighten bolt to the specified torque. Refer to <u>TF-52</u>, <u>"COMPONENTS"</u>.

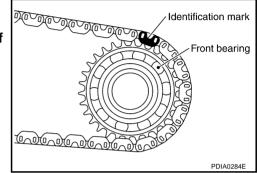
CAUTION:

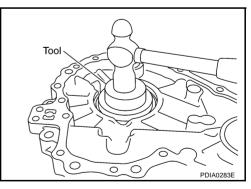
The harness should be guided by a cut portion.

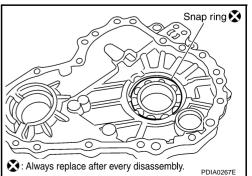


11. Install oil gutter to rear case. CAUTION: The tip of oil gutter should be put into rear case groove.









12. Install drive chain to front drive shaft.

Identification mark of drive chain should be in the side of front bearing of front drive shaft.

13. Install drive chain to mainshaft, and then install tap front drive shaft with plastic hammer. Press-fit rear bearing of front drive shaft to rear case.

CAUTION: Be careful not to tap drive chain.

14. Install mainshaft bearing to front case, using a drift.

Tool number : ST30621000 (J25742-5)

15. Install snap ring to front case. CAUTION: Do not reuse snap ring.

- 16. Apply liquid gasket to mating surface of rear case.
 - Use Genuine Anaerobic Liquid Gasket or equivalent. Refer to <u>GI-46, "Recommended Chemical Products and</u> <u>Sealants"</u>.

CAUTION:

Remove old sealant adhering to mounting surfaces. Also remove any moisture, oil, or foreign material adhering to application and mounting surfaces.

17. Set front case to rear case.

CAUTION:

Be careful not to damage the mating surface transmission side.

۲ 🔀 : Apply Genuine Anaerobic Liquid Gasket or equivalent. Refer to GI section. SDIA2312E PDIA0279E TORX bolts T e Front view

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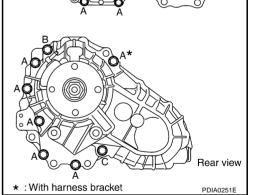
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ATF: PDIA0260E

18. Tighten front case and rear case fixing bolts to the specified torque. Refer to <u>TF-52</u>, "COMPONENTS".

Bolts symbol	Quantity	Bolt length " ℓ " mm (in)
A	11	42 (1.65)
В	1	162 (6.38)
С	1	97 (3.82)
TORX bolts	1	40 (1.57)

19. Install spacer to mainshaft.

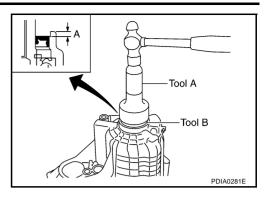
CAUTION: Apply ATF to spacer. 20. Install rear oil seal to rear case, using a drift.

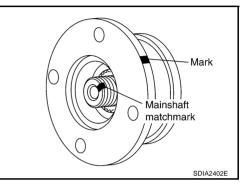
Dimension A : 6.7 - 7.3 mm (0.264 - 0.287 in)

Tool number A: ST30720000 (J25405) B: KV40104830 (—)

CAUTION:

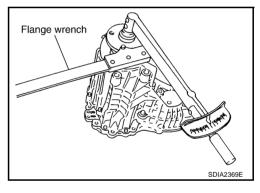
- Do not reuse rear oil seal.
- Apply ATF to rear oil seal.
- When installing, do not incline rear oil seal.
- 21. Install companion flange while align the matchmark of mainshaft with the mark of companion flange.





22. Tighten self-lock nut to the specified torque, with flange wrench. Refer to <u>TF-52, "COMPONENTS"</u>.

CAUTION: Do not reuse self-lock nut.



23. Install mainshaft oil seal until it is flush with end face of front case, using drift.

Tool number : ST30720000 (J25405)

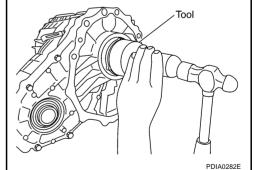
CAUTION:

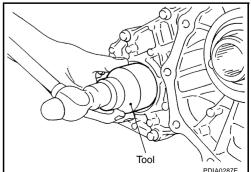
- Do not reuse mainshaft oil seal.
- Apply ATF to mainshaft oil seal.
- When installing, do not incline mainshaft oil seal.
- 24. Install front oil seal until it is flush with end face of front case, using drift.

Tool number : ST27862000 (—)

CAUTION:

- Do not reuse front oil seal.
- Apply ATF to front oil seal.
- When installing, do not incline front oil seal.
- 25. Apply sealant to threads of drain plug. Then install it to rear case and tighten to the specified torque. Refer to <u>TF-52</u>, <u>"COMPO-NENTS"</u>.





	 Use Genuine Silicone RTV or equivalent. Refer to <u>GI-46, "Recommended Chemical Products and Sealants"</u>. CAUTION: Remove old sealant and oil adhering to threads. 	A
26.	Set gasket to filler plug. Install it to rear case and tighten to the specified torque. Refer to <u>TF-52, "COM-PONENTS"</u> .	В
	CAUTION: Do not reuse gasket.	С
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SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) General Specifications		PFP:00030 ADS000Y4
Transfer model	ETX13B	
Fluid capacity (Approx.)	1.25 ℓ (2-5/8 US pt, 2-1/4 Imp pt)	