# SECTION LUBRICATION SYSTEM o

А

D

Е

Μ

# CONTENTS

PRECAUTIONS	2
Precautions for Liquid Gasket	
LIQUID GASKET APPLICATION PROCEDURE	2
PREPARATION	
Special Service Tools	
Commercial Service Tools	3
LUBRICATION SYSTEM	. 4
Lubrication Circuit	4
System Chart	. 5
ENGINE OIL	. 6
Inspection	. 6
OIL LEVEL	6
OIL APPEARANCE	. 6
OIL LEAKAGE	6
OIL PRESSURE CHECK	. 7
Changing Engine Oil	. 9
OIL FILTER	10
Removal and Installation	10
REMOVAL	
INSTALLATION	
INSPECTION AFTER INSTALLATION	.11
OIL FILTER BRACKET (AWD)	12
Removal and Installation	12
REMOVAL	
INSTALLATION	
INSPECTION AFTER INSTALLATION	13

OIL COOLER	14	F
Removal and Installation	14	
REMOVAL	15	
INSPECTION AFTER REMOVAL	16	G
INSTALLATION	16	
INSPECTION AFTER INSTALLATION	16	
OIL PUMP	17	
Removal and Installation	17	1
REMOVAL	17	
INSTALLATION		
INSPECTION AFTER INSTALLATION	17	
Disassembly and Assembly		
DISASSEMBLY	17	
INSPECTION AFTER DISASSEMBLY		J
ASSEMBLY		
SERVICE DATA AND SPECIFICATIONS (SDS)		
Standard and Limit		k
OIL PRESSURE		
OIL CAPACITY (APPROXIMATE)		
OIL PUMP		
REGULATOR VALVE	20	L

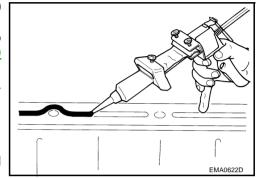
# PRECAUTIONS

#### Precautions for Liquid Gasket LIQUID GASKET APPLICATION PROCEDURE

- 1. Remove old liquid gasket adhering to the liquid gasket application surface and the mating surface.
  - Remove liquid gasket completely from the liquid gasket application surface, mounting bolts, and bolt holes.
- 2. Wipe the liquid gasket application surface and the mating surface with white gasoline (lighting and heating use) to remove adhering moisture, grease and foreign materials.
- 3. Attach liquid gasket tube to tube presser [SST: WS39930000 ( --- )].

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-46. "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".

- Within five minutes of liquid gasket application, install the mating component.
- If liquid gasket protrudes, wipe it off immediately.
- Do not retighten mounting bolts or nuts after the installation.
- After 30 minutes or more have passed from the installation, fill engine oil and engine coolant.



ABS00994

PFP:00001

# PREPARATION

	may differ from those of special service tools	s illustrated here.
Tool number (Kent-Moore No.) Tool name		Description
ST25051001 (J25695-1) Oil pressure gauge		Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm <sup>2</sup> , 356 psi)
ST25052000 (J25695-2) Hose	PS1/4x19/in PS1/8x28/in	Adapting oil pressure gauge to upper oil pan (upper)
KV10115801 (J38956) Oil filter wrench	S-NT559	Removing oil filter a: 64.3 mm (2.531 in)
WS39930000 ( — ) Tube presser	NT052	Pressing the tube of liquid gasket

# **Commercial Service Tools**

ABS00011

Tool name		Description	M
Deep socket	PBIC2072E	Removing and installing oil pressure switch (2WD model) a: 27 mm (1.06 in)	_
Power tool	PBIC0190E	Loosening bolts and nuts	_

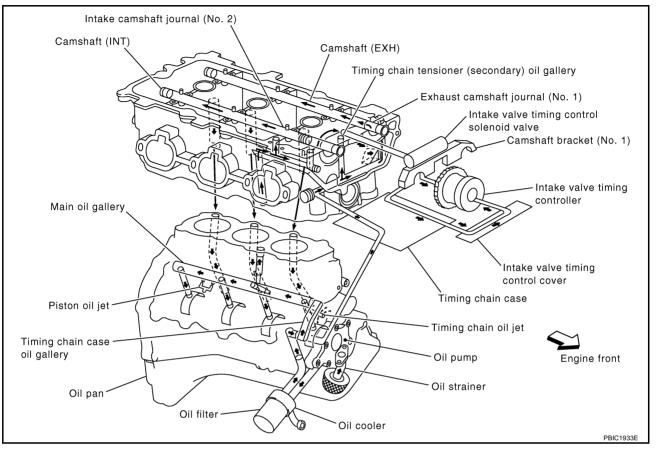
# LUBRICATION SYSTEM

# LUBRICATION SYSTEM

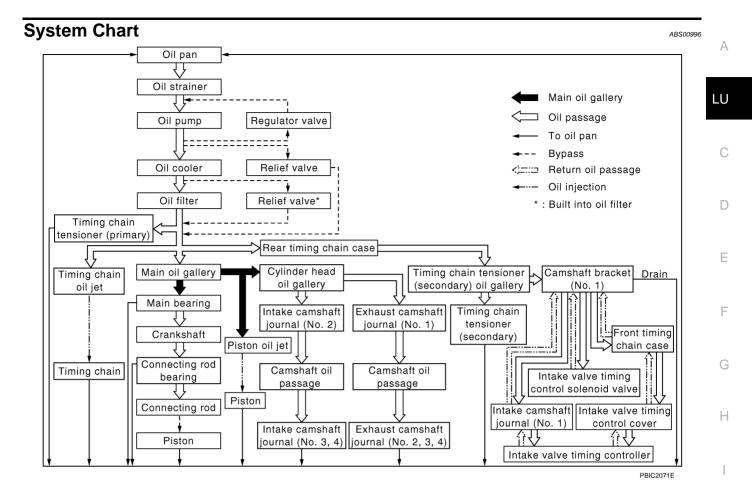
PFP:15010

ABS00995

### **Lubrication Circuit**



# LUBRICATION SYSTEM



L

Μ

# **ENGINE OIL**

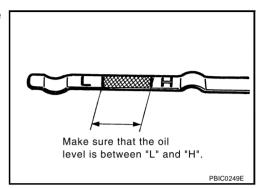
#### Inspection OIL LEVEL

#### NOTE:

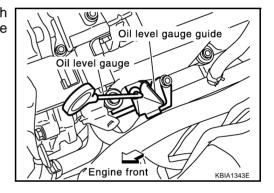
NOTE:

Before starting engine, put vehicle horizontally and check the oil level. If engine is already started, stop it and allow 10 minutes before checking.

- 1. Pull out oil level gauge and wipe it clean.
- 2. Insert oil level gauge and make sure the oil level is within the range shown in the figure.
- 3. If it is out of range, adjust it.



# When checking oil level, insert oil level gauge with its tip aligned with oil level gauge guide on cylinder head. (In the figure, air cleaner case



#### **OIL APPEARANCE**

and air duct are removed.)

- Check the engine oil for white turbidity or heavy contamination.
- If the engine oil becomes turbid and white, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

#### **OIL LEAKAGE**

Check for oil leakage around the following areas:

- Oil pan .
- Oil pan drain plug
- Oil pressure switch
- Oil filter
- Oil cooler .
- Water pump cover •
- Chain tensioner cover .
- Intake valve timing control cover and intake valve timing control solenoid valve .
- Mating surface between cylinder block and cylinder head
- Mating surface between cylinder head and rocker cover •
- Mating surface between front timing chain case and rear timing chain case
- Mating surface between rear timing chain case and cylinder block
- Crankshaft oil seals (front and rear)

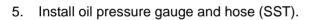
PFP:KLA92

ABS00997

#### OIL PRESSURE CHECK WARNING:

- Be careful not to burn yourself, as engine oil may be hot.
- Oil pressure check should be done in "Neutral position" (M/T models) or "Parking position" (A/T models).
- 1. Check oil level. Refer to <u>LU-6, "OIL LEVEL"</u>.
- 2. Remove undercover with power tool.
- 3. Disconnect oil pressure switch harness connector.

4. Remove oil pressure switch.



- 6. Start engine and warm it up to normal operating temperature.
- 7. Check oil pressure with engine running under no-load. **NOTE:**

When engine oil temperature is low, engine oil pressure becomes high.

#### Engine oil pressure [Engine oil temperature at 80°C (176°F)]

Engine speed rpm	Approximate discharge pressure kPa (kg/cm <sup>2</sup> , psi)
Idle speed	More than 100 (1.0, 15)
2,000	More than 290 (3.0, 42)

#### If difference is extreme, check oil passage and oil pump for oil leaks.

- 8. After the inspections, install oil pressure switch as follows:
- a. Remove the old liquid gasket adhering to oil pressure switch and engine.

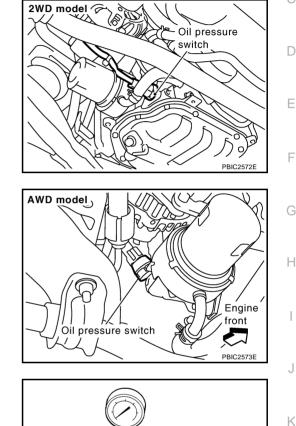
#### LU-7

А



Μ

SLC926



ST25051001 (J25695-1)

ST25052000

(J25695-2)

đ

 b. Apply thread sealant and tighten oil pressure switch to specification.
 Use Genuine RTV Silicone Sealant or equivalent. Refer to <u>GI-46, "RECOMMENDED CHEMICAL</u> <u>PRODUCTS AND SEALANTS"</u>.

O: 14.8 N·m (1.5 kg-m, 11 ft-lb)

# **ENGINE OIL**

Cł		
	nanging Engine Oil	ABS0099
WARNING:		
•	Be careful not to burn yourself, as the engine oil may	
•	Prolonged and repeated contact with used engine o skin contact with used engine oil. If skin contact is cleaner as soon as possible.	
1.	Warm up engine, put vehicle horizontally and check for o 6, "OIL LEAKAGE".	il leakage from engine components. Refer to $\underline{LU}$
2.	Stop engine and wait for 10 minutes.	
3.	Loosen oil filler cap and then remove drain plug.	
4.	Drain engine oil.	
5.	Install drain plug with new washer. Refer to EM-30, "OIL	PAN AND OIL STRAINER" .
	CAUTION: Be sure to clean drain plug and install with new wash	ner.
	Oil pan drain plug:	
	C: 34.3 N·m (3.5 kg-m, 25 ft-lb)	
c	Defill with new engine oil	
6.	Refill with new engine oil. Engine oil specification and viscosity: Refer to <u>MA-11, "RECOMMENDED FLUIDS AND LUBRI</u> Engine oil capacity (Approximate):	
6.	Engine oil specification and viscosity: Refer to <u>MA-11, "RECOMMENDED FLUIDS AND LUBRI</u> Engine oil capacity (Approximate):	Unit: ℓ (US qt, Imp qt
-	Engine oil specification and viscosity: Refer to MA-11, "RECOMMENDED FLUIDS AND LUBRI Engine oil capacity (Approximate): With oil filter change	Unit: ℓ (US qt, Imp qt 4.7 (5, 4-1/8)
Di	Engine oil specification and viscosity:      Refer to MA-11, "RECOMMENDED FLUIDS AND LUBRI      Engine oil capacity (Approximate):      rain and refill      With oil filter change      Without oil filter change	Unit: ℓ (US qt, Imp qt 4.7 (5, 4-1/8) 4.4 (4-5/8, 3-7/8)
	Engine oil specification and viscosity: Refer to MA-11, "RECOMMENDED FLUIDS AND LUBRI Engine oil capacity (Approximate): With oil filter change	Unit: ℓ (US qt, Imp qt 4.7 (5, 4-1/8)

Μ

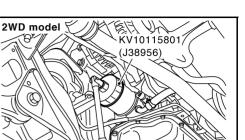
# OIL FILTER

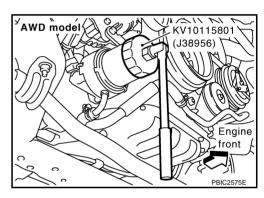
# Removal and Installation REMOVAL

- 1. Remove undercover with power tool.
- 2. Using oil filter wrench (SST), remove oil filter.

#### **CAUTION:**

- Oil filter is provided with relief valve. Use Genuine NIS-SAN Oil Filter or equivalent.
- Be careful not to get burned when engine and engine oil may be hot.
- When removing, prepare a shop cloth to absorb any engine oil leakage or spillage.
- Do not allow engine oil to adhere to drive belts.
- Completely wipe off any engine oil that adheres to the engine and the vehicle.



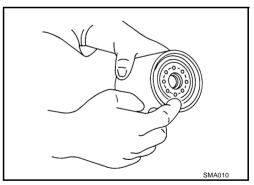


Engine front

~~

#### INSTALLATION

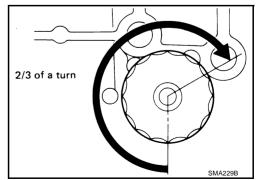
- 1. Remove foreign materials adhering to oil filter installation surface.
- 2. Apply engine oil to the oil seal contact surface of new oil filter.



3. Screw oil filter manually until it touches the installation surface, then tighten it by 2/3 turn. Or tighten to specification.

#### **Oil filter:**

O: 17.6 N-m (1.8 kg-m, 13 ft-lb)



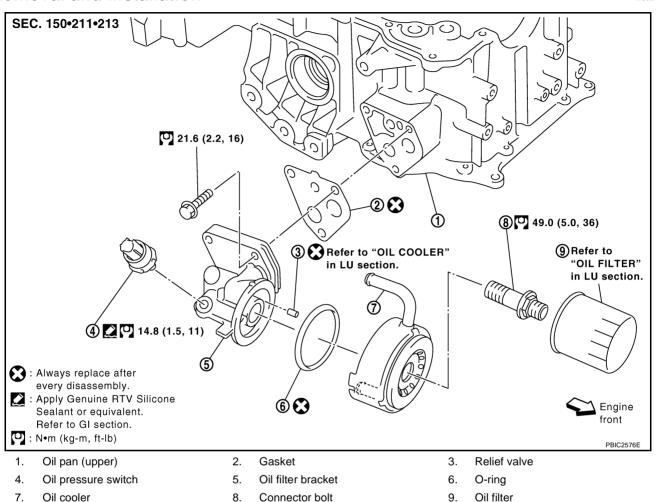
PFP:15208

	SPECTION AFTER INSTALLATION	
1.	Check the engine oil level. Refer to <u>LU-6, "ENGINE OIL"</u> .	A
2.	Start engine, and check there is no leaks of engine oil.	
3.	Stop engine and wait for 10 minutes.	LU
4.	Check the engine oil level and adjust engine oil. Refer to <u>LU-6, "ENGINE OIL"</u> .	LU
		С
		D
		E
		F
		Г
		G
		Н
		J
		-
		K
		L
		M

## OIL FILTER BRACKET (AWD) Removal and Installation



ABS00A7W



#### WARNING:

#### Be careful not to burn yourself, as engine oil and engine coolant may be hot.

#### REMOVAL

- 1. Remove front undercover with power tool.
- 2. Remove oil filter. Refer to LU-10, "OIL FILTER" .
- 3. Disconnect water hoses from oil cooler while pinching water hoses near oil cooler to prevent engine coolant spilling.

#### **CAUTION:**

- Perform this step when engine is cold.
- Do not spill engine coolant on drive belts.
- 4. Remove connector bolt, and remove oil cooler.

#### **CAUTION:**

#### Do not spill engine oil to rubber parts such as drive belts and engine mounting insulator.

- 5. Disconnect oil pressure switch harness connector.
- 6. Remove oil filter bracket from oil pan (upper).
- 7. Remove oil pressure switch from oil filter bracket.

#### INSTALLATION

Note to the following, and install in the reverse order of removal.

- Install oil pressure switch as follows:
- Remove old liquid gasket adhering to oil pressure switch and oil filter bracket.

# OIL FILTER BRACKET (AWD)

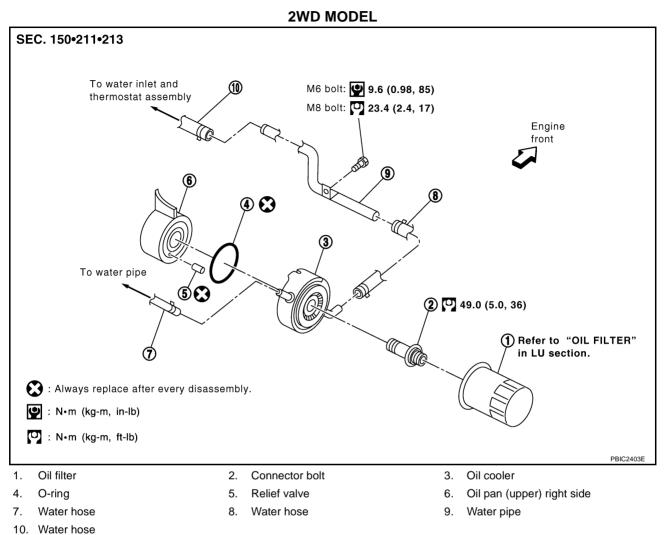
-	Apply thread sealant and install oil pressure switch. Use Genuine RTV Silicone Sealant or equivalent. Refer to <u>GI-46, "RECOMMENDED CHEMICAL</u> <u>PRODUCTS AND SEALANTS"</u> .	А
•	Make sure that no foreign objects are adhering to the installation surfaces of oil cooler, oil filter bracket and oil pan (upper).	LU
•	Align cutout on oil cooler with protrusion on oil filter bracket. Refer to LU-16, "AWD Model" .	
INS	SPECTION AFTER INSTALLATION	
1.	Check the engine oil level and the engine coolant level, and adjust engine oil and engine coolant. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10, "ENGINE COOLANT"</u> .	С
2.	Start engine, and make sure that there is no leak of engine oil and engine coolant.	
3.	Stop engine and wait for 10 minutes.	D
4.	Check the engine oil level and engine coolant level again. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10,</u> <u>"ENGINE COOLANT"</u> .	_
		E
		F
		G
		Н
		J
		K
		rx.
		L
		M

# **OIL COOLER**

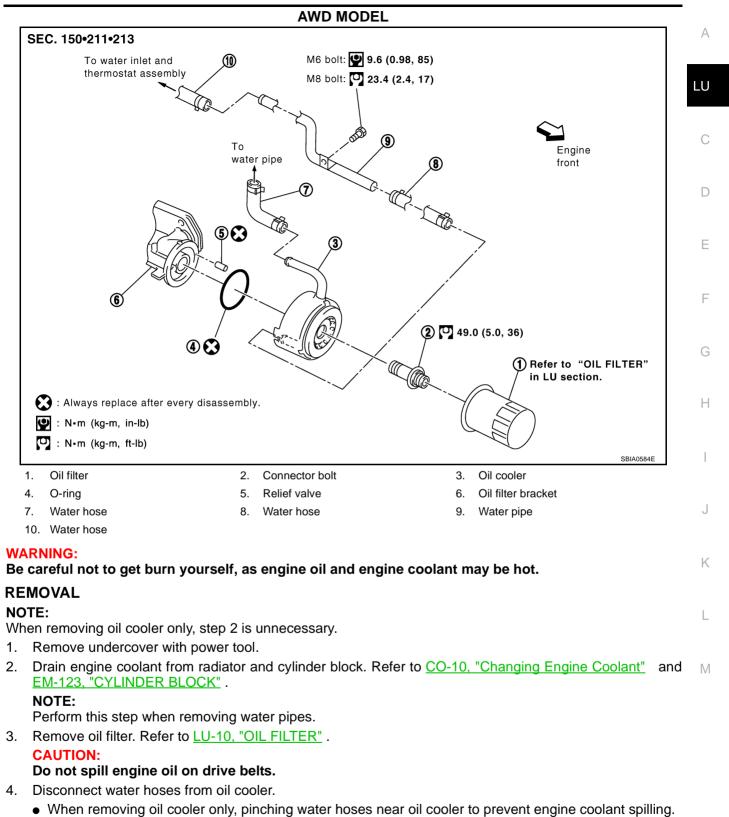
# OIL COOLER Removal and Installation

#### PFP:21305

ABS0099A



# **OIL COOLER**



- CAUTION:
  - Perform this step when engine is cold.
  - Do not spill engine coolant on the drive belts.
- 5. Remove connector bolt, and remove oil cooler.

#### CAUTION:

## Do not spill engine oil to rubber parts such as drive belts and engine mounting insulator.

6. Remove water pipes, as necessary.

#### **INSPECTION AFTER REMOVAL**

#### **Oil Cooler**

Check oil cooler for cracks. Check oil cooler for clogging by blowing through engine coolant inlet. If necessary, replace oil cooler.

#### **Relief Valve**

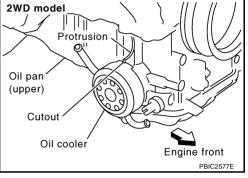
Check relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove relief valve by prying it out with suitable tool. Install a new relief valve in place by tapping it.

#### INSTALLATION

Note the following, and install in the reverse order of removal.

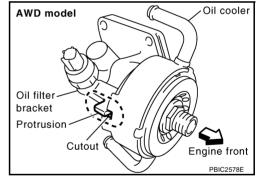
#### 2WD Model

- Make sure that no foreign objects are adhering to the installation surfaces of oil cooler and oil pan (upper).
- Align cutout on oil cooler with protrusion on oil pan (upper) side, and tighten connector bolt.



#### AWD Model

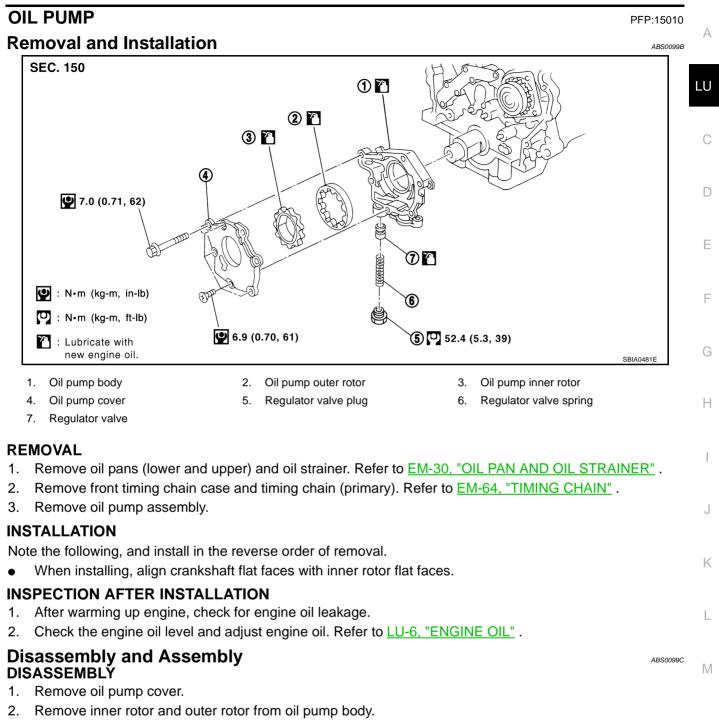
- Make sure that no foreign objects are adhering to the installation surfaces of oil cooler and oil pan (upper).
- Align cutout on oil cooler with protrusion on oil filter bracket side,
  AWD model
  Oil



#### **INSPECTION AFTER INSTALLATION**

- 1. Check the engine oil level and engine coolant level, and adjust engine oil and engine coolant. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10, "ENGINE COOLANT"</u>.
- 2. Start engine, and make sure that there is no leaks of engine oil or engine coolant.
- 3. Stop engine and wait for 10 minutes.
- 4. Check the engine oil level and the engine coolant level again. Refer to <u>LU-6, "ENGINE OIL"</u> and <u>CO-10,</u> <u>"ENGINE COOLANT"</u>.

# OIL PUMP



3. After removing regulator plug, remove regulator spring and regulator valve.

#### INSPECTION AFTER DISASSEMBLY Clearance of Oil Pump Parts

- Measure the clearance with feeler gauge.
- Clearance between outer rotor and oil pump body (position 1)

Standard : 0.114 - 0.260 mm (0.0045 - 0.0102 in)

- Tip clearance between inner rotor and outer rotor (position 2)

Standard : Below 0.180 mm (0.0071 in)

- Measure the clearance with feeler gauge and straightedge.
- Side clearance between inner rotor and oil pump body (position 3)

#### Standard : 0.030 - 0.070 mm (0.0012 - 0.0028 in)

Side clearance between outer rotor and oil pump body (position 4)

```
Standard : 0.050 - 0.110 mm (0.0020 - 0.0043 in)
```

- Calculate the clearance between inner rotor and oil pump body as follows:
- Measure the inner diameter of oil pump body with inside micrometer (Position 5)
- Measure the outer diameter of protruded portion of inner rotor with micrometer (Position 6)
- (Clearance) = (Inner diameter of oil pump body) (Outer diameter of inner rotor)

#### Standard : 0.045 - 0.091 mm (0.0018 - 0.0036 in)

• If measured/calculated values are out of the standard, replace oil pump assembly.

#### **Regulator Valve Clearance**

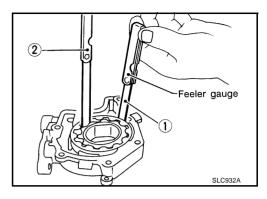
(Clearance) = (Valve hole diameter) – (Regulator valve outer diameter)

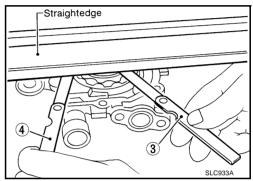
#### Standard : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

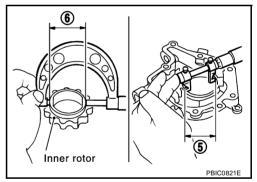
• If out of the standard, replace oil pump assembly.

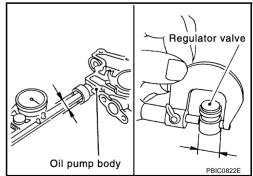
#### CAUTION:

- Coat regulator valve with engine oil.
- Make sure that it falls smoothly into valve hole by its own weight.





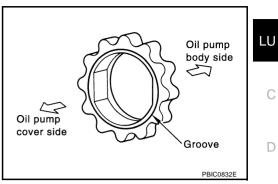




#### ASSEMBLY

Note the following, and assemble in the reverse order of disassembly.

• Install inner rotor with the groove faced to oil pump cover side.



Е

F

G

Н

l

J

Κ

L

Μ

# SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

# Standard and Limit

Engine speed<br/>rpmApproximate discharge pressure\*<br/>kPa (kg/cm², psi)Idle speedMore than 100 (1.0, 15)2,000More than 290 (3.0, 42)

\*: Engine oil temperature at 80°C (176°F).

## OIL CAPACITY (APPROXIMATE)

Unit:  $\ell$  (US qt, Imp qt)

Drain and refill With oil filter change		4.7 (5, 4-1/8)
Drain and relili	Without oil filter change	4.4 (4-5/8, 3-7/8)
Dry engine (Overhaul)		5.4 (5-3/4, 4-3/4)

#### **OIL PUMP**

	Unit: mm (in)
Body to outer rotor radial clearance	0.114 - 0.260 (0.0045 - 0.0102)
Inner rotor to outer rotor tip clearance	Below 0.180 (0.0071)
Body to inner rotor side clearance	0.030 - 0.070 (0.0012 - 0.0028)
Body to outer rotor side clearance	0.050 - 0.110 (0.0020 - 0.0043)
Inner rotor to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

Regulator valve to oil pump body clearance	0.040 - 0.097 (0.0016 - 0.0038)

PFP:00030

ABS0099S