# **BRAKE SYSTEM**

# SECTION BR

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### When you read wiring diagrams:

- Read GI section, "HOW TO READ WIRING DIAGRAMS".
  See EL section, "POWER SUPPLY ROUTING" for power distribution circuit.
  When you perform trouble diagnoses, read GI section, "HOW TO FOLLOW FLOW CHART IN TROUBLE DIAGNOSES".

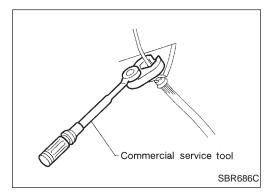
# Supplemental Restraint System (SRS) "AIR **BAG" and "SEAT BELT PRE-TENSIONER"**

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI Q45 is as follows:

- For a frontal collision
  - The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.
- For a side collision
  - The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the RS section of this Service Manual.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by intentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses (except satellite sensor and side air bag module) covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.



# **Precautions for Brake System**

- Use brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- To clean master cylinder parts, disc brake caliper parts or wheel cylinder parts, use clean brake fluid.
- Never use mineral oils such as gasoline or kerosene. They will ruin rubber parts of hydraulic system.
- Use flare nut wrench when removing and installing brake tubes.
- Always torque brake lines when installing.
- Burnish the brake contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage. Refer to "Brake Burnishing Procedure", "ON-VEHICLE SERVICE", BR-6.

### WARNING:

Clean brakes with a vacuum dust collector to minimize risk of health hazard from powder caused by friction.

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# PRECAUTIONS AND PREPARATION

# **Commercial Service Tools**

Tool name	Description	
<ol> <li>Flare nut crowfoot</li> <li>Torque wrench</li> </ol>	a 2 2	Removing and installing each brake piping
	NT360	a: 10 mm (0.39 in)
Brake fluid pressure gauge	NT151	Measuring brake fluid pressure

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

# **NVH Troubleshooting Chart**

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference	page		BR-18, 22	BR-18, 22, 28	BR-26	BR-19, 23	I	1	BR-20, 25	I	I	I	BR-21, 25		Refer to PD section.	Refer to PD section.	Refer to FA and RA sections.	Refer to FA section.	Refer to FA section.	Refer to RA section.	Refer to ST section.
Possible ca SUSPECT		3	Linings or pads - damaged	Linings or pads - uneven wear	Return spring damaged	Shims damaged	Rotor or drum imbalance	Rotor or drum damage	Rotor or drum runout	Rotor or drum deformation	Rotor or drum deflection	Rotor or drum rust	Rotor thickness variation	Drum out of round	PROPELLER SHAFT	DIFFERENTIAL	AXLE AND SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	STEERING
		Noise	Х	Х	Х	Х									Х	Х	Х	Х	Х	Х	X
Symptom	BRAKE	Shake					Х								Χ		X	Х	Х	Х	Х
		Shimmy, Judder					Χ	Х	Χ	Χ	Χ	Χ	Χ	Х			Χ	Χ	Χ		Х

X: Applicable

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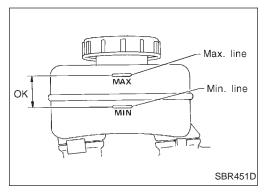
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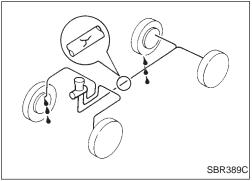
RS

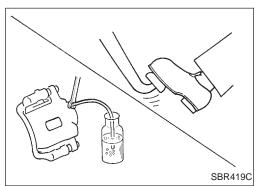
BT

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# **Checking Brake Fluid Level**

- Check fluid level in reservoir tank. It should be between Max. and Min. lines on reservoir tank.
- If fluid level is extremely low, check brake system for leaks.
- When brake warning lamp comes on even when parking brake lever is released, check brake system for leaks.

# **Checking Brake Line**

### **CAUTION:**

If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

- 1. Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.
- Check for oil leakage by fully depressing brake pedal while engine is running.

# **Changing Brake Fluid**

### **CAUTION:**

- Refill with new brake fluid "DOT 3".
- Always keep fluid level higher than minimum line on reservoir tank.
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- 1. Clean inside of reservoir tank, and refill with new brake fluid.
- 2. Connect a vinyl tube to each air bleeder valve.
- 3. Drain brake fluid from each air bleeder valve by depressing brake pedal.
- 4. Refill until brake fluid comes out of each air bleeder valve. Use same procedure as in bleeding hydraulic system to refill brake fluid. Refer to "Bleeding Brake System", BR-7.

# **Brake Burnishing Procedure**

Burnish the brake contact surfaces according to the following procedure after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage.

### **CAUTION:**

Only perform this procedure under safe road and traffic conditions. Use extreme caution.

Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).

### ON-VEHICLE SERVICE

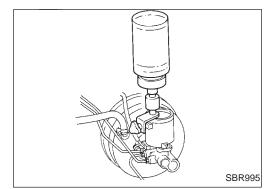
# **Brake Burnishing Procedure (Cont'd)**

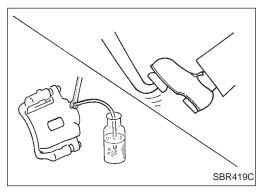
- 2. Use medium brake pedal/foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure such that vehicle stopping time equals 3 to 5 seconds.
- To cool the brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- Repeat steps 1 to 3 10 times or more to complete the burnishing procedure.



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# **Bleeding Brake System**

### **CAUTION:**

- Carefully monitor brake fluid level at master cylinder during bleeding operation.
- If master cylinder is suspected to have air inside, bleed air from master cylinder first. Refer to "Installation", "MAS-TER CYLINDER", BR-14.
- Fill reservoir with new brake fluid "DOT 3". Make sure it is full at all times while bleeding air out of system.
- Place a container under master cylinder to avoid spillage of brake fluid.
- Turn ignition switch OFF and disconnect ABS actuator connector or battery cable.
- Bleed air in the following order: Right rear brake→Left rear brake→Right front brake→Left front brake.
- Connect a transparent vinyl tube to air bleeder valve.
- Fully depress brake pedal several times.
- With brake pedal depressed, open air bleeder valve to release air.
- Close air bleeder valve. 4.
- 5. Release brake pedal slowly.
- Repeat steps 2. through 5. until clear brake fluid comes out of air bleeder valve.
- 7. Tighten air bleeder valve.
  - (0.7 0.9 kg-m, 61 78 in-lb)



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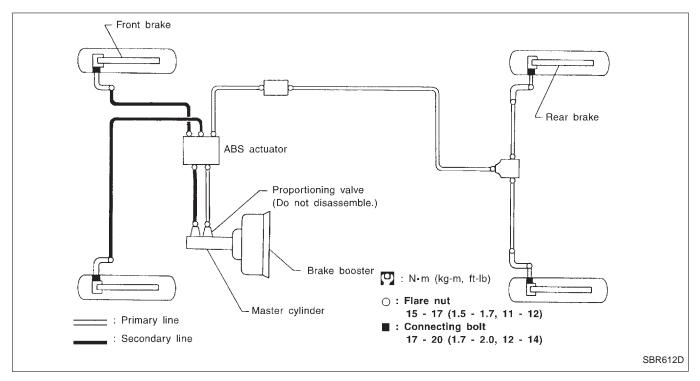
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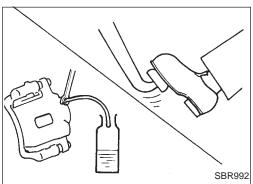
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### Removal

### **CAUTION:**

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- All hoses must be free from excessive bending, twisting and pulling.
- 1. Connect a vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve by depressing brake pedal.
- Remove flare nut securing brake tube to hose, then withdraw lock spring.
- Cover openings to prevent entrance of dirt whenever disconnecting hydraulic line.

# Inspection

Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.

### Installation

### CAUTION:

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- 1. Tighten all flare nuts and connecting bolts.

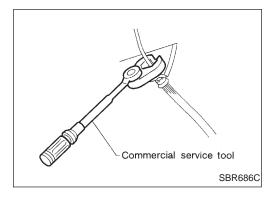
Flare nut:

(1.5 - 1.7 kg-m, 11 - 12 ft-lb)

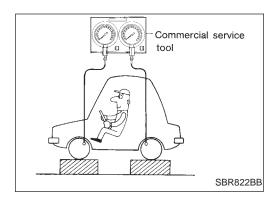
**Connecting bolt:** 

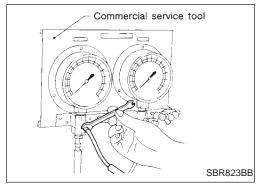
(1.7 - 2.0 kg-m, 12 - 14 ft-lb)

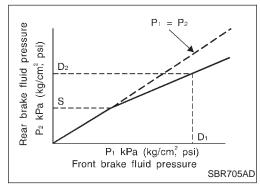
- 2. Refill until new brake fluid comes out of each air bleeder valve.
- 3. Bleed air. Refer to "Bleeding Brake System", BR-7.



### **CONTROL VALVE**







# **Proportioning Valve**

### INSPECTION

### **CAUTION:**

- Carefully monitor brake fluid level at master cylinder.
- Use new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.
- Depress pedal slowly when raising front brake pressure.
- Check rear brake pressure 2 seconds after front brake pressure reaches specified value.
- Disconnect harness connectors from ABS actuator relay box before checking.
- Connect tool to air bleeders of front and rear brakes on either LH or RH side.
- 2. Bleed air from the tool.
- 3. Check rear brake pressure by depressing brake pedal (increasing front brake pressure).

			_
Applied pressure (Front brake)	$D_1$	7,355 (75, 1,067)	
Output pressure (Rear brake)	$D_2$	5,100 - 5,492 (52 - 56, 739 - 796)	

If output pressure is out of specifications, replace master cylinder assembly (built-in type).

 Bleed air after disconnecting the tool. Refer to "Bleeding Brake System", BR-7.

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Unit: kPa (kg/cm<sup>2</sup>, psi)

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### **REMOVAL AND INSTALLATION (Built-in type)**

Always replace together with master cylinder as an assembly.

Refer to "MASTER CYLINDER", BR-12.

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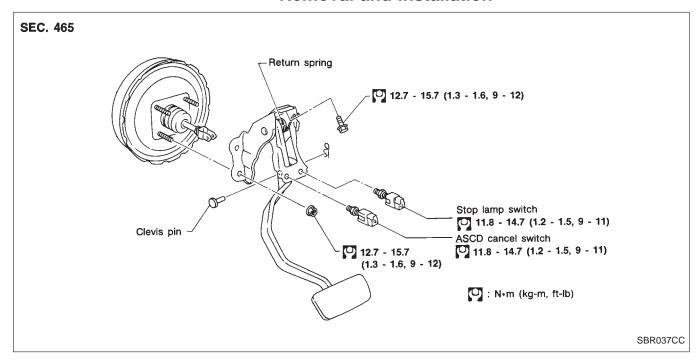
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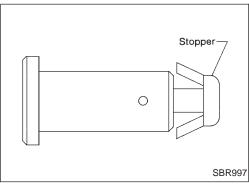
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### Removal and Installation

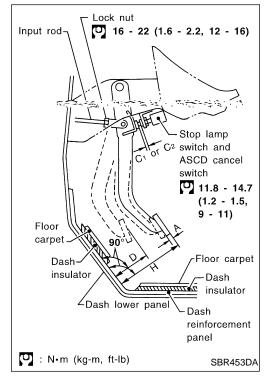




# Inspection

Check brake pedal for following items:

- Brake pedal bend
- Clevis pin deformation
- Crack of any welded portion
- Crack or deformation of clevis pin stopper



# **Adjustment**

Check brake pedal free height from metal panel.

H: Free height

Refer to SDS, BR-128.

D: Depressed height

Refer to SDS, BR-128.

Under force of 490 N (50 kg, 110 lb)

with engine running

C<sub>1</sub>, C<sub>2</sub>: Clearance between pedal stopper and

threaded end of stop lamp switch and ASCD

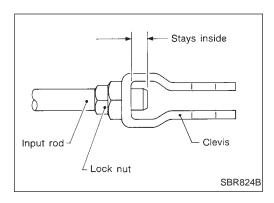
cancel switch

0.3 - 1.0 mm (0.012 - 0.039 in)

A: Pedal free play

1.0 - 3.0 mm (0.039 - 0.118 in)

## **BRAKE PEDAL AND BRACKET**



# Adjustment (Cont'd)

If necessary, adjust brake pedal free height.

1. Loosen lock nut and adjust pedal free height by turning brake booster input rod. Then tighten lock nut.

Make sure that tip of input rod stays inside of clevis.

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- . Loosen lock nut and adjust clearance "C<sub>1</sub>" and "C<sub>2</sub>" with stop lamp switch and ASCD cancel switch respectively. Then tighten lock nuts.
  - LC

3. Check pedal free play.

### Make sure that stop lamps go off when pedal is released.

4. Check brake pedal's depressed height while engine is running. If depressed height is below specifications, check brake system. If leaks, accumulation of air or any damage to components (master cylinder, etc.) are found, make necessary repairs.

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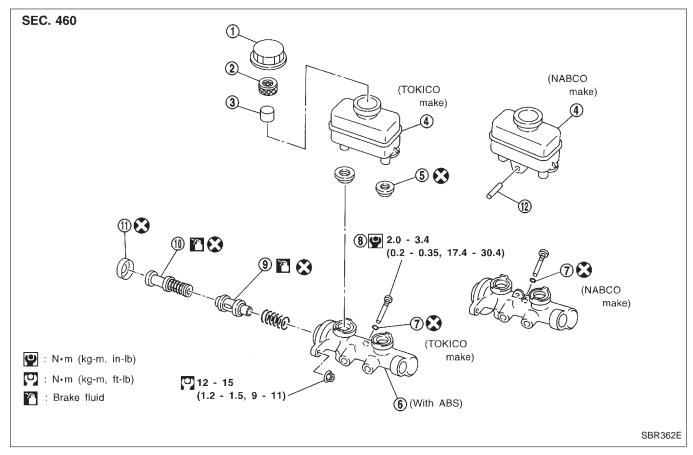
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- Reservoir cap
- ② Oil filter
- 3 Float
- (4) Reservoir tank

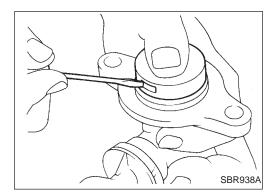
- Seal
- 6 Cylinder body
- O-ring
- 8 Piston stopper

- Secondary piston assembly
- Primary piston assembly
- Stopper cap
- (12) Spring pin

### Removal

### **CAUTION:**

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- In the case of brake fluid leakage from the master cylinder, disassemble the cylinder. Then check piston cups for deformation or scratches and replace necessary parts.
- 1. Connect a vinyl tube to air bleeder valve.
- Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
- 3. Remove brake pipe flare nuts.
- 4. Remove master cylinder mounting nuts.



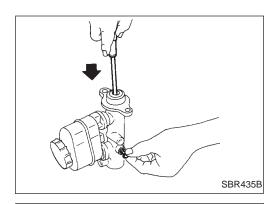
# **Disassembly**

1. Bend claws of stopper cap outward.

### **MASTER CYLINDER**

# Disassembly (Cont'd)

Remove valve stopper while piston is pushed into cylinder.



SBR939A

Remove piston assemblies.

If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.

- For TOKICO make -
- 4. Draw out reservoir tank.

SBR231E

— For NABCO make —

- 4. Drive out spring pin from cylinder body.
- 5. Draw out reservoir tank and seals.

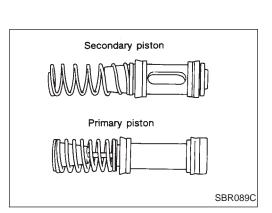
Inspection

Check master cylinder inner wall for pin holes or scratches. Replace if damaged.





- Insert secondary piston assembly. Then insert primary piston
- Pay attention to direction of piston cups in figure at left. Also, insert pistons squarely to avoid scratches on cylinder bore.
- Pay attention to alignment of secondary piston slit with valve stopper mounting hole of cylinder body.





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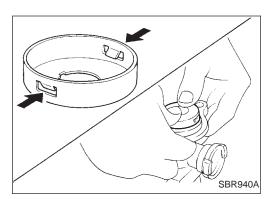
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### **MASTER CYLINDER**

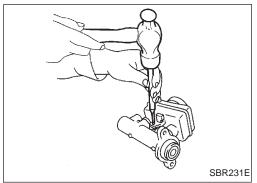


# Assembly (Cont'd)

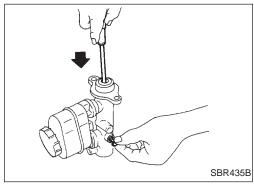
2. Install stopper cap.

Before installing stopper cap, ensure that claws are bent inward.

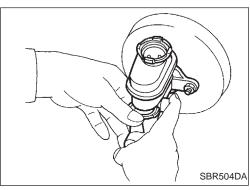
- For TOKICO make —
- 3. Push reservoir tank seals into cylinder body.
- 4. Push reservoir tank into cylinder body.



- For NABCO make —
- 3. Push reservoir tank seals and reservoir tank into cylinder body.
- 4. Install spring pin.



5. Install valve stopper while piston is pushed into cylinder.



### Installation

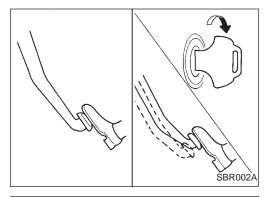
### **CAUTION:**

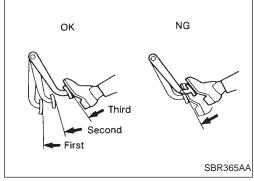
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Place master cylinder onto brake booster and secure mounting nuts lightly.
- Torque mounting nuts.

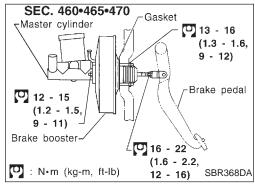
12 - 15 N·m (1.2 - 1.5 kg-m, 9 - 11 ft-lb) Bleed air from master cylinder.

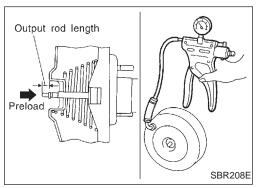
- Fill up reservoir tank with new brake fluid.
- Plug all ports on master cylinder with fingers to prevent air suction while releasing brake pedal.
- Have driver depress brake pedal slowly several times until no air comes out of master cylinder.
- d. Fit brake lines to master cylinder.
- e. Torque flare nuts.

4. Bleed air from each caliper. Refer to "Bleeding Brake System", BR-7.









### On-vehicle Service

### **OPERATING CHECK**

- Depress brake pedal several times with engine off. After exhausting vacuum, make sure there is no change in pedal stroke.
- Depress brake pedal, then start engine. If pedal goes down slightly, operation is normal.

### AIRTIGHT CHECK

- Start engine, and stop it after one or two minutes. Depress brake pedal several times slowly. Booster is airtight if pedal stroke is less each time.
- Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for 30 seconds.

### Removal

### CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Be careful not to deform or bend brake pipes, during removal of booster.

## Inspection

### Output rod length check

- Apply vacuum of -66.7 kPa (-500 mmHg, -19.69 inHg) to brake booster with a handy vacuum pump.
- 2. Add preload of 19.6 N (2 kg, 4.4 lb) to output rod.
- 3. Check output rod length.

### Specified length:

10.275 - 10.525 mm (0.4045 - 0.4144 in)

### Installation

### **CAUTION:**

- Be careful not to deform or bend brake pipes during installation of booster.
- Replace clevis pin if damaged.
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Take care not to damage brake booster mounting bolt thread when installing. Due to the narrow angle of installation, the threads can be damaged by the dash panel.











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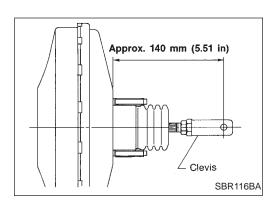








# **BRAKE BOOSTER**



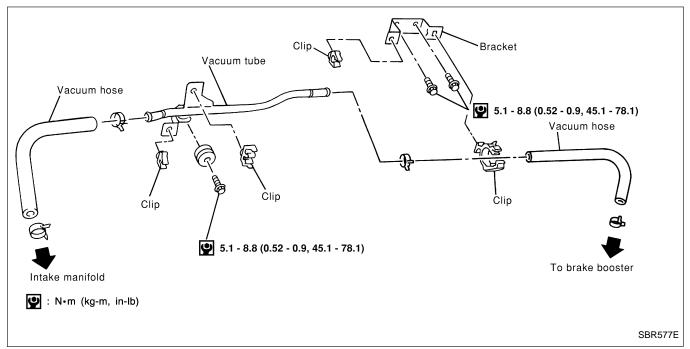
# Installation (Cont'd)

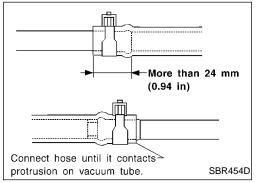
- Before fitting booster, temporarily adjust clevis to dimension shown.
- 2. Fit booster, then secure mounting nuts (brake pedal bracket to brake booster) lightly.
- 3. Connect brake pedal and booster input rod with clevis pin.
- Secure mounting nuts.

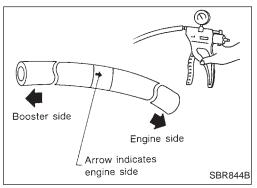
- Install master cylinder. Refer to "Installation" in "MASTER 5. CYLINDER", BR-14.
- Adjust brake pedal if necessary. Refer to "Adjustment" in "BRAKE PEDAL AND BRACKET", BR-10.
- 7. Secure lock nut for clevis.

12: 16 - 22 N·m (1.6 - 2.2 kg-m, 12 - 16 ft-lb)

Bleed air. Refer to "Bleeding Brake System", BR-7.







## **Removal and Installation**

### **CAUTION:**

When installing vacuum hoses, pay attention to the following points.

- Do not apply any oil or lubricants to vacuum hose and check valve.
- Insert vacuum tube into vacuum hose as shown.
- Install check valve, paying attention to its direction.

# Inspection

### **CHECK VALVE**

Check vacuum with a vacuum pump.

Connect to booster side	Vacuum should exist.
Connect to engine side	Vacuum should not exist.

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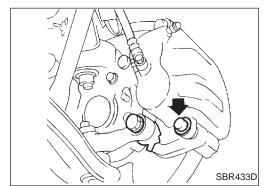
# Pad Replacement

### **WARNING:**

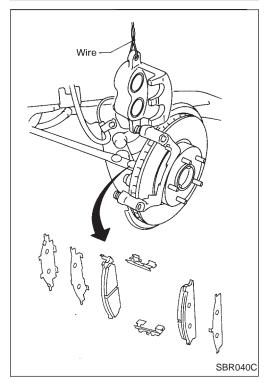
Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

- When cylinder body is open, do not depress brake pedal, or piston will pop out.
- Be careful not to damage piston boot or get oil on rotor.
   Always replace shims when replacing pads.
- If shims are rusted or show peeling of the rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.
- Burnish the brake contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage. Refer to "Brake Burnishing Procedure", "ON-VEHICLE SERVICE", BR-6.



- 1. Remove master cylinder reservoir cap.
- 2. Remove lower pin bolt.



3. Open cylinder body upward. Then remove pad retainers, and inner and outer shims.

Standard pad thickness:

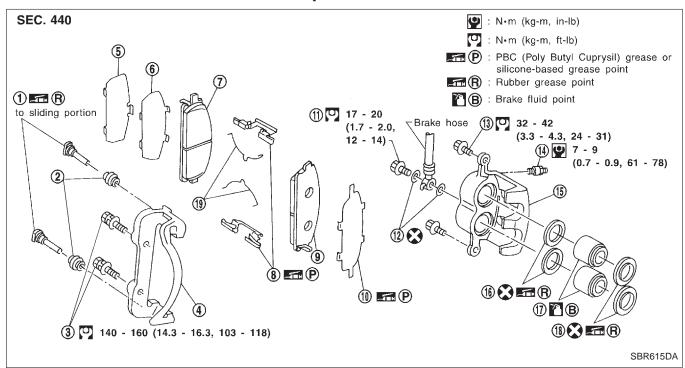
11.0 mm (0.433 in)

Pad wear limit:

2.0 mm (0.079 in)

 Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

# Components



- Main pin **1**
- Pin boot **(2**)
- Torque member fixing bolt
- 4 Torque member
- **(5)** Shim cover
- **(6)** Inner shim
- 7 Inner pad

- (8) Pad retainer
- **(9**) Outer pad
- 10 Outer shim
- (11) Connecting bolt
- (12) Copper washer
- Main pin bolt

- (14) Bleed valve
- Cylinder body (15)
- Piston seal
- (17)
- (18) Piston boot
- Piston
- Pad spring

# Removal

### **WARNING:**

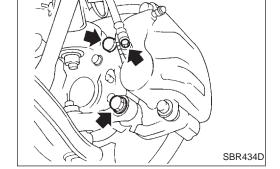
Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

Suspend caliper assembly with wire so as not to stretch brake hose.

Remove torque member fixing bolts and connecting bolt.

It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.



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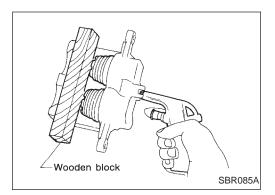
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# **Disassembly**

### **WARNING:**

Do not place your fingers in front of piston.

### **CAUTION:**

Do not scratch or score cylinder wall.

- 1. Push out piston with dust seal with compressed air.
- 2. Remove piston seal with a suitable tool.

# Inspection — Caliper

### CYLINDER BODY

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign objects. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign objects may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

### **CAUTION:**

Use brake fluid to clean. Never use mineral oil.

### **PISTON**

Check piston for score, rust, wear, damage or presence of foreign objects. Replace if any of the above conditions are observed.

### CAUTION

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign objects are stuck to sliding surface.

### MAIN PIN, PIN BOLT AND PIN BOOT

Check for wear, cracks, rust or other damage. Replace if any of the above conditions are observed.

# Inspection — Rotor RUNOUT

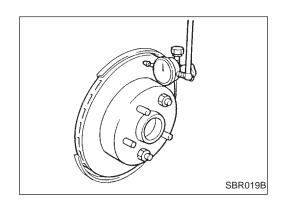
- 1. Secure rotor to wheel hub with at least two nuts (M12  $\times$  1.25).
- 2. Check runout using a dial indicator.

Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to FA section, "Front Wheel Bearing".

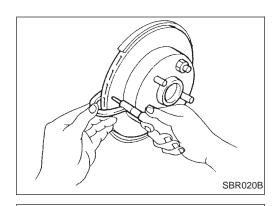
### **Maximum runout:**

### 0.07 mm (0.0028 in)

- If the runout is out of specification, find minimum runout position as follows:
  - a. Remove nuts and rotor from wheel hub.
  - b. Shift the rotor one hole and secure rotor to wheel hub with nuts.
  - c. Measure runout.
  - d. Repeat steps a. to c. so that minimum runout position can be found.
- 4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).



## FRONT DISC BRAKE



Boot

Piston seal

# Inspection — Rotor (Cont'd) THICKNESS

Thickness variation (At least 8 positions): Maximum 0.01 mm (0.0004 in)

If thickness variation exceeds the specification, turn rotor with oncar brake lathe.

Rotor repair limit: 26.0 mm (1.024 in)

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With piston boot fitted to piston, insert piston boot into groove on cylinder body and install piston.

3. Properly secure piston boot

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### **CAUTION:**

Piston

**SBR574** 



Refill with new brake fluid "DOT 3".Never reuse drained brake fluid.

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1. Install caliper assembly.

2. Install brake hose to caliper securely.

3. Install all parts and secure all bolts.

Bleed air. Refer to "Bleeding Brake System", BR-7.

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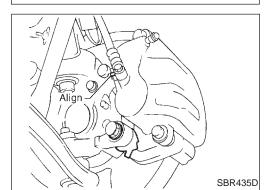
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Cylinder body

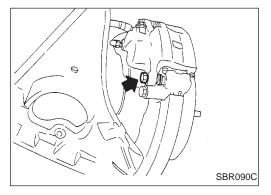
# **Pad Replacement**

### **WARNING:**

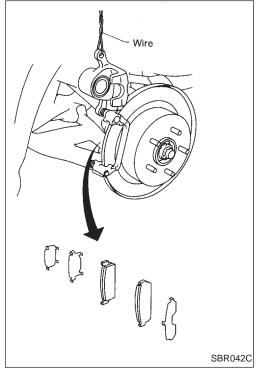
Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

- When cylinder body is open, do not depress brake pedal, otherwise piston will pop out.
- Be careful not to damage piston boot or get oil on rotor.
   Always replace shims when replacing pads.
- If shims are rusted or show peeling of rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.
- Burnish the brake contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage. Refer to "Brake Burnishing Procedure", "ON-VEHICLE SERVICE", BR-6.



- 1. Remove master cylinder reservoir cap.
- 2. Remove lower pin bolt.



3. Open cylinder body upward. Then remove pad retainers, and inner and outer shims.

Standard pad thickness:

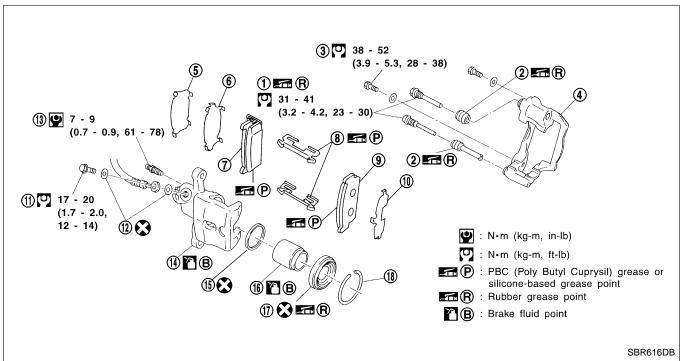
10 mm (0.39 in)

Pad wear limit:

2.0 mm (0.079 in)

 Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

# Components



- Main pin bolt
- ② Pin boot
- 3 Torque member fixing bolt
- 4 Torque member
- Shim cover
- 6 Inner shim

- (7) Inner pad
- (8) Pad retainer
- Outer pad
- ① Outer shim
- ① Connecting bolt
- © Copper washer

- Bleed valve
- Cylinder body
- 15 Piston seal
- (16) Piston
- Piston boot
- (18) Retainer

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# Removal

### **WARNING:**

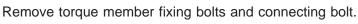
Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

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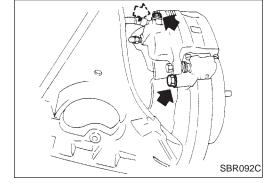
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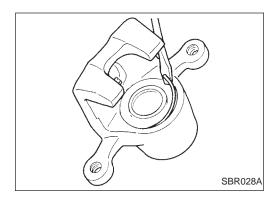
It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.



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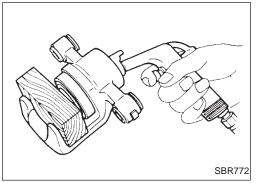


### **REAR DISC BRAKE**



## **Disassembly**

1. Remove piston boot retainer with a flat-bladed screwdriver.



### **WARNING:**

Do not place your fingers in front of piston.

### **CAUTION:**

Do not scratch or score cylinder wall.

- 2. Push out piston and piston boot with compressed air.
- Remove piston seal with a suitable tool.

# Inspection — Caliper

### CYLINDER BODY

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign objects. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign objects may be eliminated by polishing surface with a fine emery paper.
   Replace cylinder body if necessary.

### **CAUTION:**

Use brake fluid to clean cylinder. Never use mineral oil.

### **PISTON**

### **CAUTION:**

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign objects are stuck to sliding surface.

Check piston for score, rust, wear, damage or presence of foreign objects. Replace if any of the above conditions are observed.

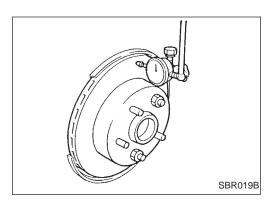
### MAIN PIN, PIN BOLT AND PIN BOOT

Check for wear, cracks, rust or other damage. Replace if any of the above conditions are observed.

# Inspection — Rotor RUBBING SURFACE

Check rotor for roughness, cracks or chips.

### REAR DISC BRAKE



# Inspection — Rotor (Cont'd) RUNOUT

- Secure rotor to wheel hub with two nuts (M12 x 1.25).
- Check runout using a dial indicator.

Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to RA section, "Rear Wheel Bearing".

**Maximum runout:** 

0.07 mm (0.0028 in)

- 3. If the runout is out of specification, find minimum runout position as follows:
  - a. Remove nuts and rotor from wheel hub.
  - Shift the rotor one hole and secure rotor to wheel hub with

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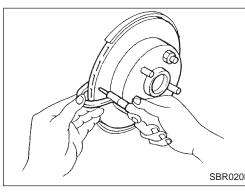
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- c. Measure runout.
- d. Repeat steps a. to c. so that minimum runout position can be found.
- 4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).

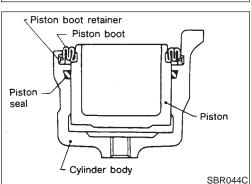




**Rotor repair limit:** Minimum thickness 14.0 mm (0.551 in) Thickness variation (At least 8 portions)

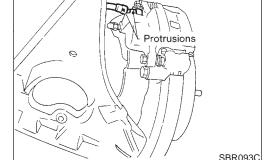
Maximum 0.02 mm (0.0008 in)

If thickness variation exceeds the specification, turn rotor with oncar brake lathe.



# Assembly

- Insert piston seal into groove on cylinder body.
- With piston boot fitted to piston, insert piston boot into groove on cylinder body and install piston.
- Properly secure piston boot.
- Secure piston boot with retainer.



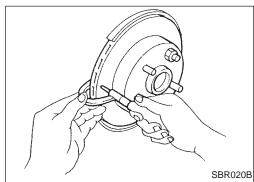
### Installation

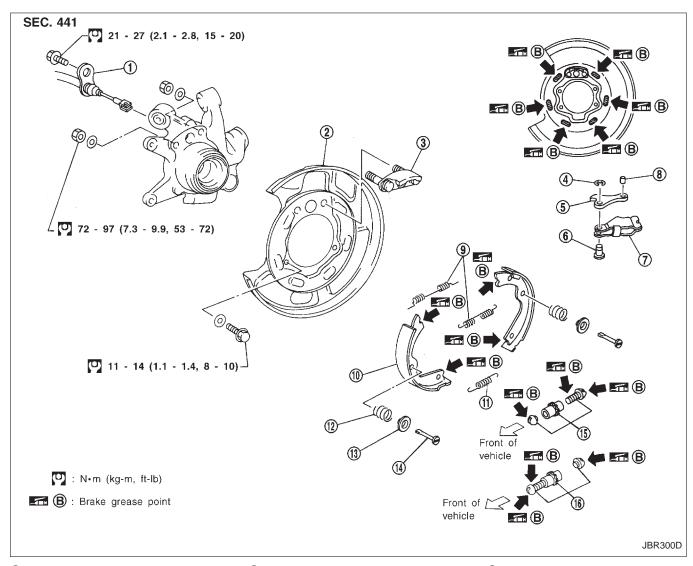
### **CAUTION:**

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Install caliper assembly.

### Do not forget to install shims and washers.

- Install brake hose to caliper securely.
- Install all parts and secure all bolts.
- Bleed air. Refer to "Bleeding Brake System", BR-7.

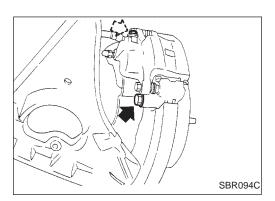




- 1 Parking brake cable
- ② Back plate
- 3 Anchor block
- 4 E-ring
- ⑤ Lever
- 6 Pin

- 7 Toggle lever
- 8 Stopper pin
- Return spring
- 10 Shoe
- Adjuster spring

- Anti-rattle spring
- 13 Retainer
- 4 Anti-rattle pin
- Adjuster assembly LH
- 6 Adjuster assembly RH



### Removal

### **WARNING:**

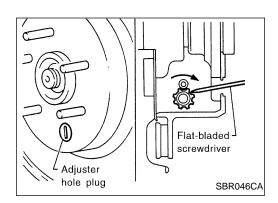
Clean brakes with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

Make sure parking brake lever is released completely.

Remove torque member fixing bolts (Rear disc brake assembly mounting bolts).

Suspend caliper assembly with wire so as not to stretch brake hose.



Bolts

(M8 x 1.25)

Toggle lever

SBR764A

SBR765A

SBR095C

Parking brake

cable

# Removal (Cont'd)

Release parking brake lever fully, then remove drum. If drum is hard to remove, the following procedures should be carried out.

- Remove plug.
- Insert flat-bladed screwdriver through plug hole. b.
- Turn adjuster to make clearance between brake shoe and drum.

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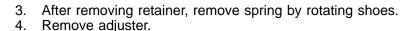
d. Fit two bolts to the drum as shown and tighten gradually.



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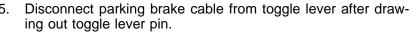


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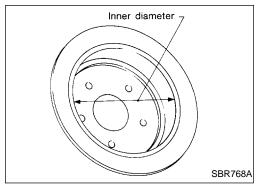
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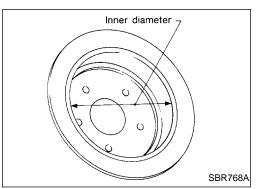


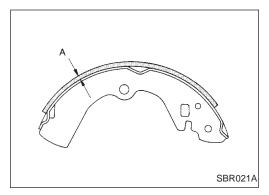




Maximum inner diameter: 173.0 mm (6.81 in)





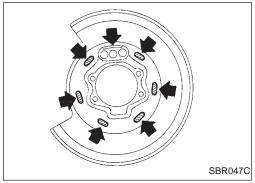


# Inspection — Lining

Check lining thickness.

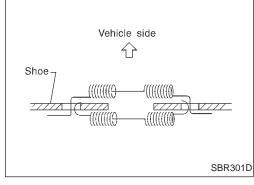
Standard lining thickness: 3.2 mm (0.126 in) Lining wear limit (A):

1.5 mm (0.059 in)

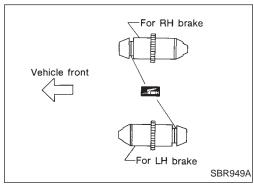


### Installation

1. Apply brake grease to the contact areas shown at left.



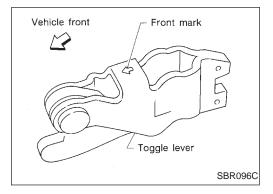
2. Attach two upper springs to brake shoes as shown in the figure at left.

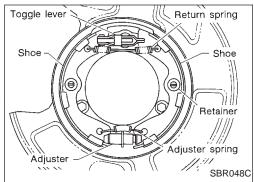


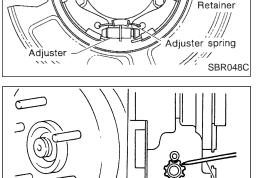
3. Shorten adjuster by rotating it. Pay attention to direction of adjuster.

4. Connect parking brake cable to toggle lever. Pay attention to direction of adjuster.

5. Install all parts.







Adiuster

hole plug

Flat-bladed

screwdriver

SBR097CA

# Installation (Cont'd)

6. Check all parts are installed properly.

Pay attention to direction of adjuster and toggle lever.

- 7. Install drum.
- Install rear disc brake assembly.



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# **Shoe Clearance Adjustment**

Remove adjuster hole plug, and turn down adjuster wheel with a flat-bladed screwdriver until brake is locked.

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### Make sure that parking control lever is released completely.

- Return adjuster wheel 5 to 6 latches.
- Install adjuster hole plug, and make sure that there is no drag between shoes and brake drum when rotating disc rotor.
- 4. Adjust parking brake cable. Refer to "Adjustment" in "PARK-ING BRAKE CONTROL", BR-31.

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# **Breaking in Drum and Lining**

When a new rotor/parking brake shoe is installed, or when braking performance is poor, perform the following break-in procedure.

Drive the unloaded vehicle on a safe, level and dry road.

Depress parking brake pedal with a force of 147 N (15 kg, 33

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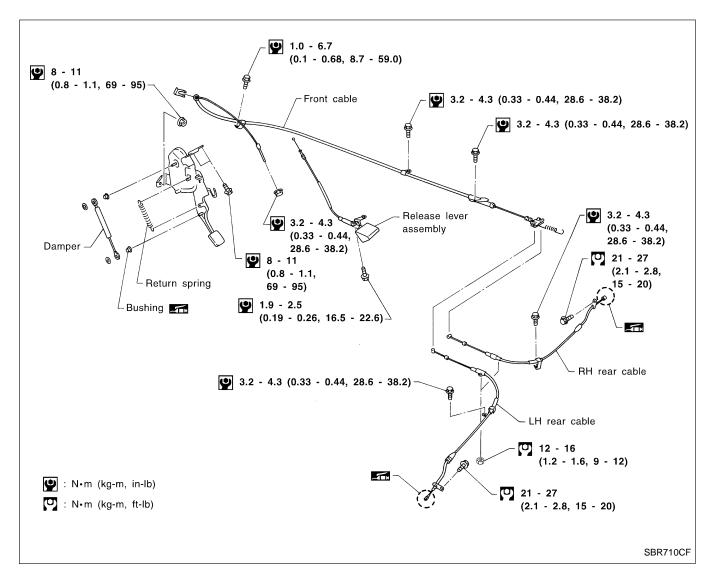
- 3. While depressing the pedal, continue to drive the vehicle forward 100 m (328 ft) at approximately 35 km/h (22 MPH).
- 4. Cool down parking brake for approx. five minutes.
- After releasing the pedal, drive the vehicle under the normal conditions for two minutes to cool down the parking drum brake.
- Repeat steps 1 through 5 three times and then repeat only step 5 one more time.

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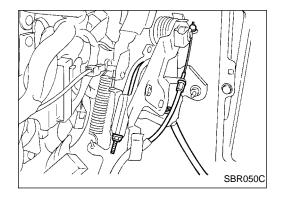
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### **Removal and Installation**

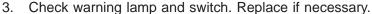
- Parking brake cables can be removed without removing pedal assembly.
- In order to remove front cable, it is necessary to remove center console. (Refer to BT section, "INSTRUMENT PANEL".)
- In order to remove pedal assembly, it is necessary to remove instrument panel assembly and air duct. (Refer to BT section, "INSTRUMENT PANEL".)



The figure at left shows how front and release cables are connected to pedal assembly.

## Inspection

- 1. Check control lever for wear or other damage. Replace if nec-
- 2. Check wires for discontinuity or deterioration. Replace if necessary.



4. Check parts at each connecting portion and, if deformed or damaged, replace.

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# Adjustment

On models equipped with parking drum brake, perform shoe clearance adjustment before adjusting parking brake control. Refer to "Shoe Clearance Adjustment" in "REAR DISC BRAKE — Parking Drum Brake" (BR-29).



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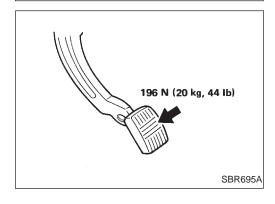
Release parking brake pedal and loosen adjusting nut. Adjust parking brake by turning adjusting nut.



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SBR051C

Adjusting

nut

Depress parking brake pedal several times with specified amount of force. Check pedal stroke and ensure smooth operation.

Pedal stroke:

88 - 103 mm (3.46 - 4.06 in)



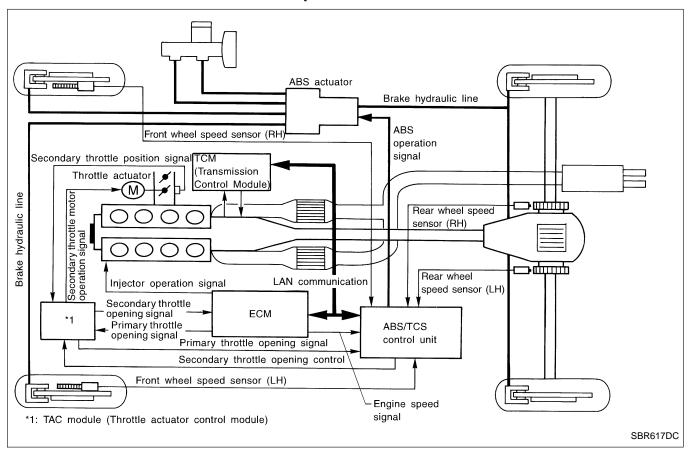
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Warning lamp comes on when parking brake pedal is depressed "A" mm ("A" in).

"A": 29 mm (1.14 in) or less

## **Purpose**

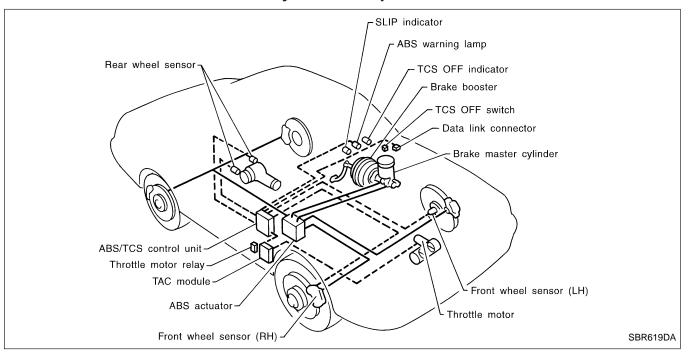


The ABS (anti-lock brake system)/TCS (traction control system) allows for mutual communication between the following two systems.

- The Anti-Lock Brake System (ABS) consists of electronic and hydraulic components. It allows for control
  of braking force so locking of the wheels can be avoided.
  The ABS:
- (1) Improves proper tracking performance through steering wheel operation.
- (2) Eases obstacle avoidance through steering wheel operation.
- (3) Improves vehicle stability.
- The TCS (traction control system) controls engine torque via throttle and fuel-cut control systems and A/T shift schedule, preventing the drive wheels from spinning. This in turn prevents the vehicle rear end from skidding to either side, resulting in improved starting ability, acceleration, as well as overall vehicle stability.

# TRACTION CONTROL SYSTEM — TCS —

# **System Components**



Component parts Description					
Wheel sensor	Senses or detects each wheel rotation speed.				
ABS/TCS control unit	Receives signals from all wheel sensors and sends a control signal to TAC module, ECM and TCM. If electrical system becomes inoperative, fail-safe function will activate, operating the vehicle similar to a vehicle which is not equipped with TCS.  When fail-safe function activates, TCS OFF indicator and TCS SLIP indicator light. These indicators are located in the meter cluster. The self-diagnostic function supports the CONSULT-II. The self-diagnostic result is also indicated by the SLIP indicator.				
	Receives a signal from ABS/TCS control unit in order to control throttle actuator. Throttle motor				
TAC module	operation will then be controlled for regulating throttle positioning.  If throttle motor control system becomes inoperative, throttle motor operation will be suspended.  TAC module will then activate fail-safe function. The self-diagnostic result is indicated by the control unit LED. The self-diagnostic function supports the CONSULT-II.				
Throttle actuator Receives a signal from TAC module and activates throttle motor.					
ECM	Receives a signal from ABS/TCS control unit and provides fuel-cut control. This in turn regulates engine drive torque.				
TCM	Receives a signal from ABS/TCS control unit and provides shifting control.				
SLIP indicator	Lights in conjunction with TCS operation. Also indicates self-diagnostic result for TCS.				
TCS OFF indicator	Lights when TCS is "OFF" (TCS switch "ON"), indicating that TCS is not operating.				
TCS OFF switch	Set to "ON" to deactivate TCS.				

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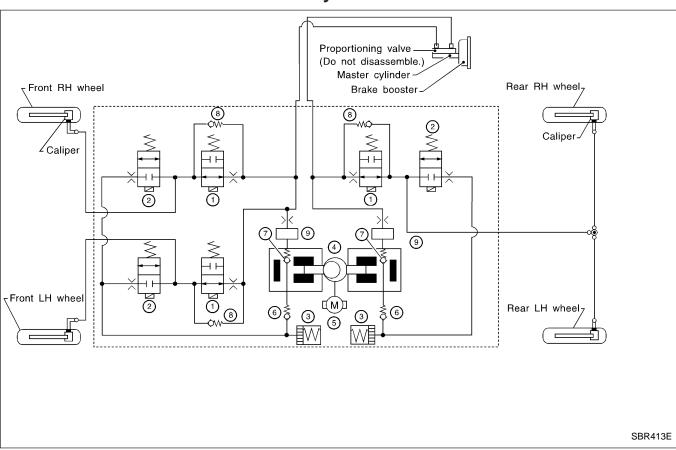
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# ABS (Anti-lock brake system) Operation

- When the vehicle speed is less than 10 km/h (6 MPH) this system does not work.
- The Anti-Lock Brake System (ABS) has a self-test function. The system turns on the ABS warning lamp for 1 second each time the ignition switch is turned "ON". After the engine is started, the ABS warning lamp turns off. The system performs a test the first time the vehicle reaches 6 km/h (4 MPH). A mechanical noise may be heard as the ABS performs this self-test. This is a normal part of the self-test feature. If a malfunction is found during this check, the ABS warning lamp will stay on.
- While driving, a mechanical noise may be heard during ABS operation. This is a normal condition.

# **ABS Hydraulic Circuit**



- 1 Inlet solenoid valve
- Q Outlet solenoid valve
- 3 Reservoir

- 4 Pump
- Motor
- (6) Inlet valve

- 7) Outlet valve
- 8 Bypass check valve
- Damper

# TCS (Traction Control System) Operation

This system has a secondary throttle valve which is opened/closed by a throttle motor. This is in addition to the primary throttle valve linked to the accelerator pedal. The opening angle of this valve is feed-back controlled by the secondary throttle sensor.

The secondary throttle valve is normally kept in the fully opened position. When a slip of the drive wheels is detected by the wheel sensor, the TCS control unit determines the optimum opening position of the secondary throttle valve. The Throttle Actuator Control (TAC) Module then closes the secondary throttle valve to the correct position according to this information. It then reduces the engine output torque, and so avoids occurrence of slip. At the same time, a signal sent from the TCS control unit allows the ECM to cut fuel supply. The TCS control unit needs the primary throttle valve position signal to determine the secondary throttle valve opening position. The TAC module receives the throttle sensor position signal through the ECM, and the TAC module sends the signal to the TCS control unit.

If the TAC module detects trouble in the throttle valve control system, it de-energizes a relay located up-stream of the throttle motor power supply. The secondary throttle valve is then opened fully by means of a return spring. In this case, ordinary vehicle operation is assured by the functioning of the primary throttle valve. At the same time, the TAC module stops sending the throttle position sensor signal to the TCS control unit.

# Throttle Control + Engine Control TCS System Configuration (Tandem Throttle System)

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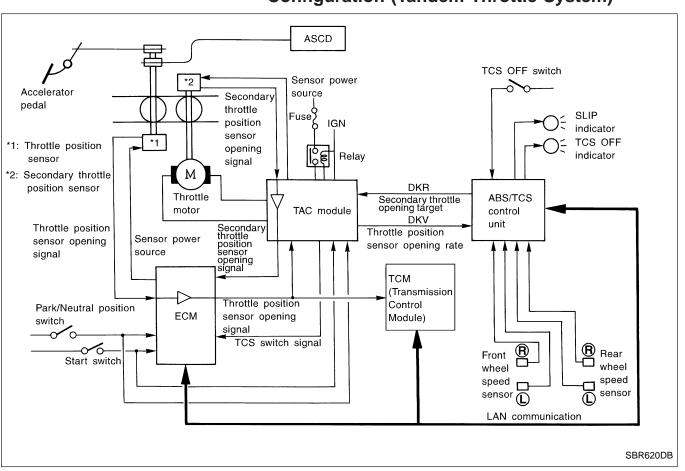
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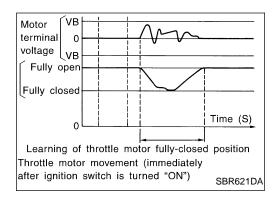
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# **Secondary Throttle Fully-closed Position Self-learning Control**

When a certain condition occurs with ignition switch ON, the TAC module checks for operation of the throttle control system. It does this by fully closing the secondary throttle and then opening it fully. Simultaneously, the TAC module reads the secondary throttle position sensor output values at both the fully closed/opened positions. This data is used for self-diagnosing the secondary throttle driving system. The same data is also used for improving the control accuracy of the secondary throttle.

This learning control is performed at the moment the ignition switch is turned ON under conditions: Automatic transmission is set in "N" or "P" position; Accelerator pedal is released completely.

#### **Removal and Installation**

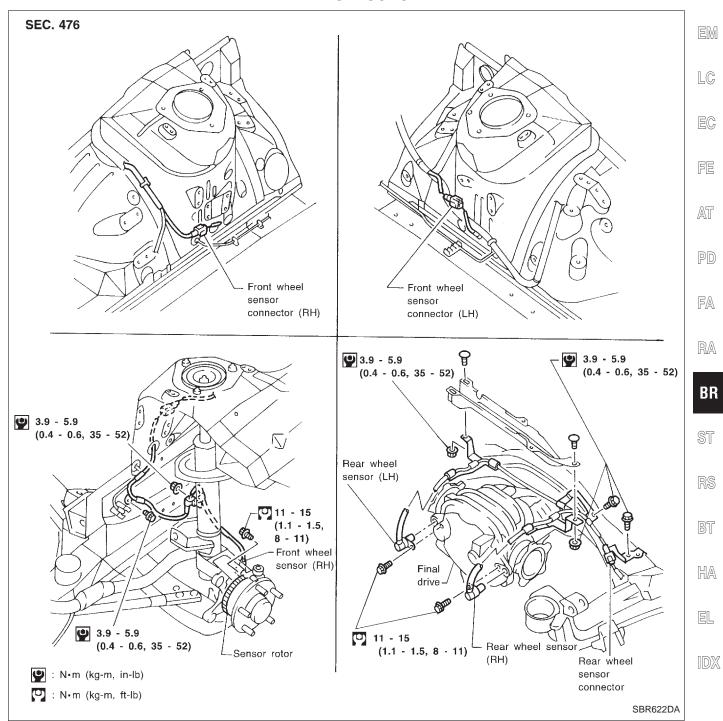
#### **CAUTION:**

Be careful not to damage sensor edge and sensor rotor teeth. When removing the front wheel hub or final drive assemblies, first remove the ABS wheel sensor from the assembly. Failure to do so may result in damage to the sensor wires making the sensor inoperative.

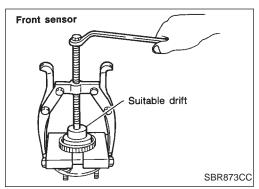
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#### WHEEL SENSORS

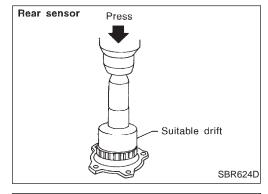


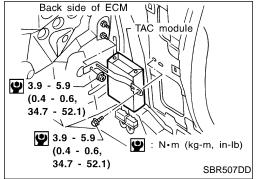
## TRACTION CONTROL SYSTEM — TCS —



# Rear sensor Press SBR623D

# Sensor rotor Suitable drift Wheel hub SBR309DA





# Removal and Installation (Cont'd) SENSOR ROTOR

#### Removal

- 1. Remove the front wheel hub or final drive companion flange. Refer to FA section, "FRONT AXLE" and PD section.
- Remove the sensor rotor using suitable puller, drift and bearing replacer.

#### Installation

Install the sensor rotor using suitable drift and press.

- Always replace sensor rotor with new one.
- Pay attention to the direction of front sensor rotor as shown in figure.

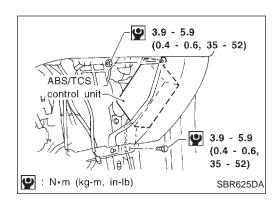
#### **CONTROL UNIT (TAC module)**

#### **CAUTION:**

- When disconnecting or connecting connectors, check terminals to ensure that they are not bent or otherwise damaged.
- When installing trunk trim clips, be careful not to bend control unit bracket or bump control unit.

Location: Passenger side, behind dash side lower finisher.

#### TRACTION CONTROL SYSTEM — TCS —



# Removal and Installation (Cont'd)

**CONTROL UNIT (ABS/TCS control unit)** 

#### **CAUTION:**

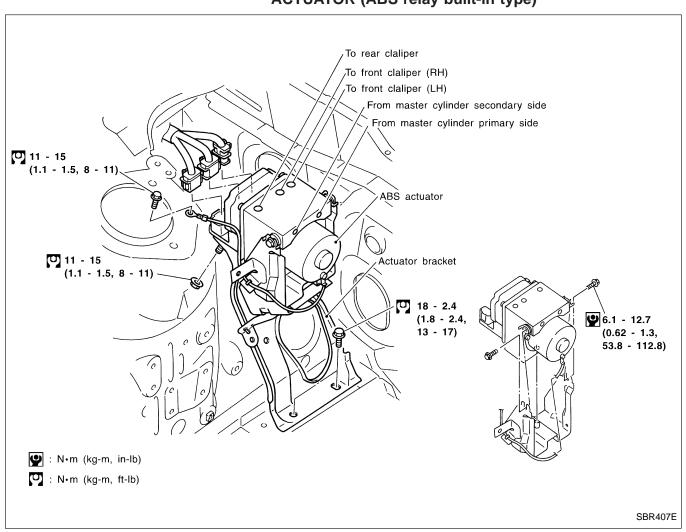
When disconnecting or connecting connectors, check terminals to ensure that they are not bent or otherwise dam-

When installing trunk trim clips, be careful not to bend control unit bracket or bump control unit.

Location: Inside instrument panel on passenger's seat side, near front pillar

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#### **ACTUATOR (ABS relay built-in type)**



#### Removal

- Disconnect battery cable.
- Drain brake fluid. Refer to "Changing Brake Fluid", BR-6.
- Apply different colored paint to each pipe connector and actuator to prevent incorrect connection.
- Disconnect connector, brake pipes and remove fixing nuts and actuator ground cable.
- Remove actuator. 5.

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## Removal and Installation (Cont'd)

#### Installation

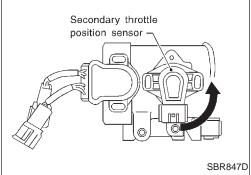
#### **CAUTION:**

After installing actuator, refill brake fluid. Then bleed air, Refer to "Bleeding Brake System", BR-7.

1. Tighten actuator ground cable.

#### Place ground cable at a notch of mounting bracket.

- Connect brake pipes temporarily.
- Tighten fixing nuts.
- 4. Tighten brake pipes.
- Connect connector and battery cable.



# SECONDARY THROTTLE POSITION SENSOR Removal

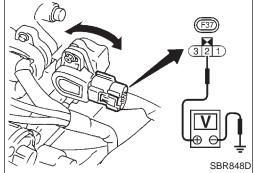
- Remove collector ornament.
- Disconnect harness connector and remove secondary throttle position sensor.

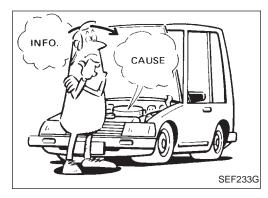
#### Installation

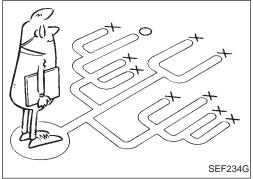
Insert secondary throttle position sensor into shaft in the direction shown in the figure, rotate it counterclockwise and temporarily tighten mounting screws.

#### Adjustment

- After tightening secondary throttle position sensor temporarily, connect harness connector and warm up the engine.
- Turn ignition switch "ON" (engine stopped). Then adjust sensor position so that the sensor output voltage becomes 4.5 -4.7V (between terminal 2) of harness connector (F37) and ground). Securely tighten sensor mounting screws.
- Check the output voltage of secondary throttle position sensor again.







# How to Perform Trouble Diagnoses for Quick and Accurate Repair

#### INTRODUCTION

The TCS has two electronic control units. One is called the TCS/ABS control unit. The ABS system has an electronic control unit to control major functions and for the ABS. The other is the throttle control module (TAC module) which is used to control the throttle opening. The control units accept input signals from sensors and instantly drive actuators. It is essential that both kinds of signals are proper and stable. Also there should be no such conventional problems as oil leaks in the TCS operating circuits. Nor should there be lack of brake fluid or other problems with the brake system.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or faulty wiring. In this case, careful checking of suspicious circuits may help prevent the replacement of good parts.

A visual check only may not find the cause of the problems, so a road test should be carried out.

Before undertaking actual checks, take just a few minutes to talk with a customer who approaches with a TCS complaint. The customer is a very good source of information on such problems; especially intermittent ones. Through the talks with the customer, find out what symptoms are present and under what conditions they occur.

Start your diagnosis by looking for "conventional" problems first. This is one of the best ways to troubleshoot brake problems on a TCS controlled vehicle. Also check related Service Bulletins for information.

It is strongly recommended that the TCS/ABS control unit be checked for electrical problems first. Then check the TAC module.

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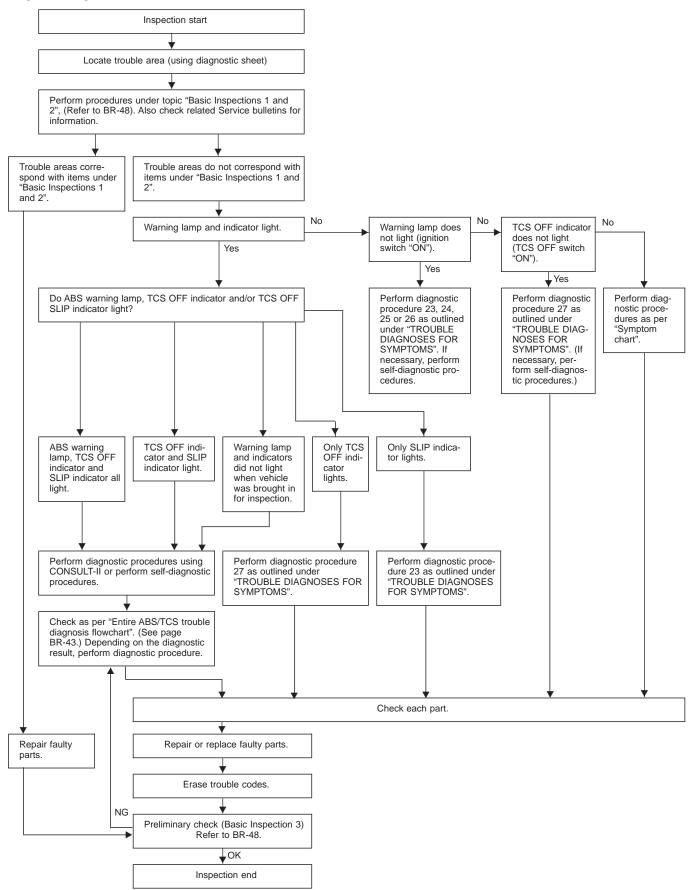
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# How to Perform Trouble Diagnoses for Quick and Accurate Repair (Cont'd)

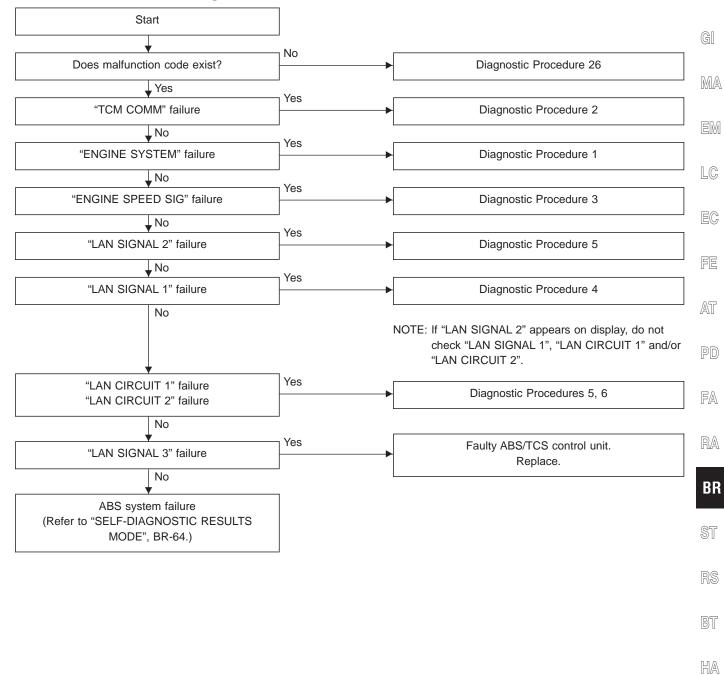
#### **WORK FLOW**



# How to Perform Trouble Diagnoses for Quick and Accurate Repair (Cont'd)

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#### **Entire ABS/TCS trouble diagnostic flowchart**



#### **KEY POINTS**

WHAT ..... Vehicle model
WHEN ..... Date, Frequencies
WHERE ..... Road conditions
HOW ..... Operating conditions,
Weather conditions,

**Symptoms** 

SBR339B

# How to Perform Trouble Diagnoses for Quick and Accurate Repair (Cont'd)

#### **DIAGNOSTIC WORKSHEET**

There are many kinds of operating conditions that lead to customer complaints, even if the system is normal.

A good grasp of such conditions can make troubleshooting faster and more accurate.

It is important to fully understand the symptoms or under what conditions a customer complains.

Make good use of a diagnostic worksheet as shown below in order to utilize all the complaints for troubleshooting.

#### Worksheet sample

Customer name MR/MS	Model & Year		VIN	
Engine #	Trans.		Mileage	
Incident Date	Manuf. Date	In Service Date		ate
Symptoms	<ul> <li>□ Noise and vibration         (from engine compartment)</li> <li>□ Noise and vibration         (from axle)</li> </ul>	☐ Warning/Indicator activate		<ul><li>□ Firm pedal operation</li><li>□ Large stroke pedal operation</li></ul>
	☐ TCS does not work (Rear wheels slip when accelerating)	☐ ABS does (wheels sl braking)		☐ Lack of sense of acceleration
Engine conditions	☐ When starting ☐ After starting			
Road conditions	☐ Low friction road (☐ Snow ☐ Gravel ☐ Bumps/potholes	□ Other)		
Driving conditions	☐ Full-acceleration ☐ High speed cornering ☐ Vehicle speed: Greater than 10 km/h ☐ Vehicle speed: 10 km/h (6 MPH) or ☐ Vehicle is stopped	,		
Applying brake conditions	□ Suddenly □ Gradually			
Other conditions	☐ Operation of electrical equipment☐ Shift change☐ Other descriptions			

# **Symptom Chart**

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					•		Cn			Diag	nostic	Proced	dures				
			Prelir	ninary	check		TR	ROUBL	E DIA					SNOST	IC ITE	MS	
SYN	ИРТО	PROCEDURE	BASIC INSPECTION 1	BASIC INSPECTION 2	BASIC INSPECTION 3	Diagnostic Procedure 1	Diagnostic Procedure 2	Diagnostic Procedure 3	Diagnostic Procedure 4	Diagnostic Procedure 5	Diagnostic Procedure 6	Diagnostic Procedure 7	Diagnostic Procedure 8	Diagnostic Procedure 9	Diagnostic Procedure 10	Diagnostic Procedure 11	Diagnostic Procedure 12
			BASIC INS	BASIC INS	BASIC INS	Diagnostic	Diagnostic	Diagnostic									
Lon	g stop	pping distance	0	0	0												
Poo	r acc	eleration	0	0	0												
Abn	orma	I indicator/warning lamp operation	0	0	0												
TCS	canı	not be canceled by TCS OFF switch.	0	0	0												
TAC	mod	lule power and ground circuits	0	0	0												
Warning activates, but self-diagnosis does not work.										0							
ABS	worl	ks frequently.	0	0	0												
Une	xpect	ted pedal action	0	0	0												
ABS	ABS does not work.																
Ped	al vib	pration and noise															
		Code No. 21, 22, 25, 26, 31, 32, 35, 36	0	0	0							0					
		Code No. 41, 42, 45, 46, 55, 56	0	0	0								0				
		Code No. 63	0	0	0									0			
		Code No. 61	0	0	0										0		
	<u>.</u> =	Code No. 57	0	0	0											0	
	l lo	Code No. 71	0	0	0												0
	control unit	No code indication (OFF)	0	0	0												
		No code indication (ON)	0	0	0												
_	ABS/TCS	Code No. 80	0	0	0			0									
SULT	AE	Code No. 58	0	0	0		0										
RE		Code No. 83	0	0	0				0								
STIC		Code No. 85	0	0	0					0							
ONE		Code No. 75	0	0	0						0						
DIAC		Code No. 84	0	0	0	0											
SELF-DIAGNOSTIC RESI		Code No. 11	0	0	0												
SI		Code No. 12	0	0	0												
		Code No. 13	0	0	0												
	d)	Code No. 21	0	0	0												
	module	Code No. 22	0	0	0												
	Ω̈́	Code No. 23, 24	0	0	0												
	TAC	Code No. 31	0	0	0												
		Code No. 32	0	0	0												
		Code No. 33	0	0	0												
		Code No. 34	0	0	0												

# TROUBLE DIAGNOSES Symptom Chart (Cont'd)

										D	iagn	ostic	Proc	edure	s							
			Т	ROUI	BLE I		NOS			SELF	-DIA	G-	TF	ROUE	BLE I	DIAG	NOS	ES F	OR S	SYMF	PTOM	18
SYM	ИΡΤΟ	PROCEDURE	Diagnostic Procedure 13	Diagnostic Procedure 14	Diagnostic Procedure 15	Diagnostic Procedure 16	Diagnostic Procedure 17	Diagnostic Procedure 18	Diagnostic Procedure 19	Diagnostic Procedure 20	Diagnostic Procedure 21	Diagnostic Procedure 22	Diagnostic Procedure 23	Diagnostic Procedure 24	Diagnostic Procedure 25	Diagnostic Procedure 26	Diagnostic Procedure 27	Diagnostic Procedure 28	Diagnostic Procedure 29	Diagnostic Procedure 30	Diagnostic Procedure 31	Diagnostic Procedure 32
Lon	g sto	pping distance																		0		
Poo	r acc	celeration																				
Abn	orma	al indicator/warning lamp operation											0	0	0	0						
TCS	TCS cannot be canceled by TCS OFF switch.																0					
TAC	TAC module power and ground circuits		0																			
Wai		activates, but self-diagnosis does not																				
ABS	ow 8	rks frequently.																				
Une	xpec	cted pedal action																				
ABS	3 doe	es not work.																			0	
Ped	Pedal vibration and noise																					0
		Code No. 21, 22, 25, 26, 31, 32, 35, 36																				
		Code No. 41, 42, 45, 46, 55, 56																				
		Code No. 63																				
		Code No. 61																				
	   <u>≠</u>	Code No. 57																				
	n	Code No. 71																				
	ABS/TCS control unit	No code indication (OFF)											0									
	SS	No code indication (ON)																				
Η.	BS/T	Code No. 80																				
SULT	¥	Code No. 58				0																
. R		Code No. 83																				
STIC		Code No. 85																				
SNO		Code No. 75																				
DIA		Code No. 84																				
SELF-DIAGNOSTIC RES		Code No. 11		0																		
Ø		Code No. 12			0																	
		Code No. 13				0																
	<u>e</u>	Code No. 21					0															
	npou	Code No. 22					0															
	TAC module	Code No. 23, 24						0														
	🏲	Code No. 31									0											
		Code No. 32								0												
		Code No. 33										0										
		Code No. 34							0													

# Symptom Chart (Cont'd)

		PROCEDURE	Elec	trical C	omponer	nt Insped	ction
SYM	ИРТС	DΜ	TCS OFF SWITCH	THROTTLE MOTOR RELAY	PARK/NEUTRAL POSITION RELAY	PNP SWITCH	THROTTLE MOTOR
Lon	g sto	pping distance					
Poo	r acc	eleration					
Abn	orma	I indicator/warning lamp operation	0				
TCS	can	not be canceled by TCS OFF switch.	0				
TAC	moc	lule power and ground circuits					
War		activates, but self-diagnosis does not					
ABS	s wor	ks frequently.					
Une	xpec	ted pedal action					
ABS	3 doe	s not work.					
Ped	al vib	oration and noise					
		Code No. 21, 22, 25, 26, 31, 32, 35, 36					
		Code No. 41, 42, 45, 46, 55, 56					
		Code No. 63					
		Code No. 61					0
	l Ħ	Code No. 57					
	<u> </u>	Code No. 71					
	ABS/TCS control unit	No code indication (OFF)					
	SS	No code indication (ON)					
Η.	BS/T	Code No. 80					
SULT	₹	Code No. 58					
C RE		Code No. 83					
STIC		Code No. 85					
GNO		Code No. 75					
SELF-DIAGNOSTIC RESU		Code No. 84					
ĒF		Code No. 11					
(C)		Code No. 12					
		Code No. 13					
	<u>e</u>	Code No. 21					
	npou	Code No. 22					
	TAC module	Code No. 23, 24		0			
	-	Code No. 31					
		Code No. 32					
		Code No. 33			0	0	
		Code No. 34					

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# Preliminary Check (Check brake fluid level in reservoir tank and brake line for leakage.)

#### **BASIC INSPECTION 1: BRAKE FLUID LEVEL AND LEAKAGE**

- 1. Check brake fluid level in reservoir tank. Replenish brake fluid if necessary.
- Check for leakage at or around brake piping and ABS actuators. If leakage or seepage is noted, proceed as follows:
- If ABS actuator connectors are loose, tighten to specified torque. Recheck to ensure that leakage is no longer present.
- If flare nut threads at piping connectors or actuator threads are damaged, replace faulty parts with new ones. Recheck to ensure that leakage is no longer present.
- If brake fluid leaks through areas other than actuator connectors, wipe off using a clean cloth. Recheck for leakage or seepage. If necessary, replace faulty parts with new ones.
- If brake fluid leaks at or seeps through actuators, wipe off using a clean cloth. Recheck for leakage or seepage. If necessary, replace with new actuators.

#### **CAUTION:**

#### ABS actuators cannot be disassembled.

- 3. Check brake booster for proper operation.
- 4. Check brake disc rotor and pad condition.

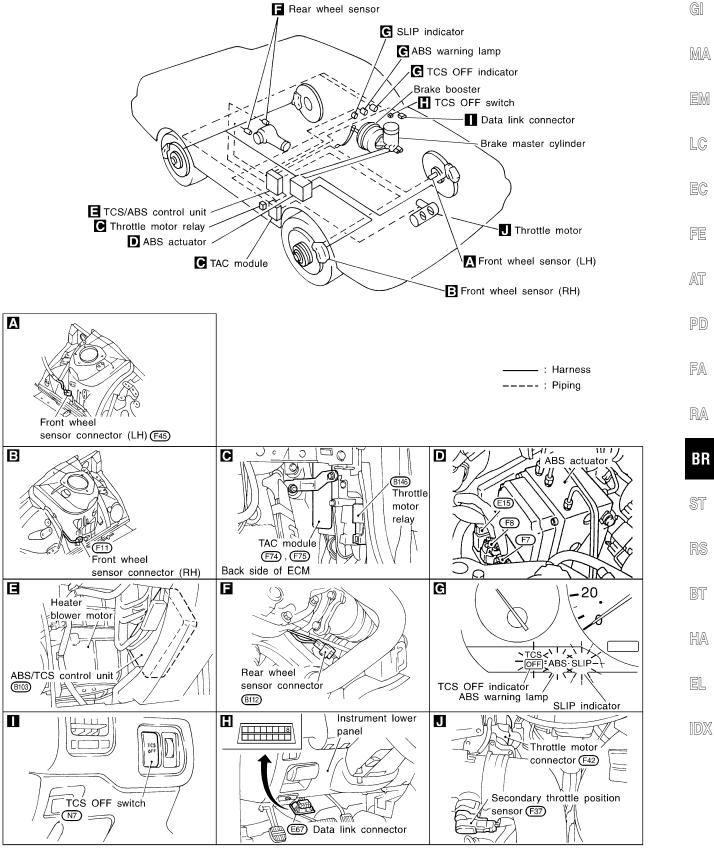
#### **BASIC INSPECTION 2: LOOSE POWER LINE TERMINAL AND POWER VOLTAGE**

Check battery terminals (positive and negative) and battery mounting (ground) for looseness. If necessary, tighten to specified torque. Also check for low battery voltage.

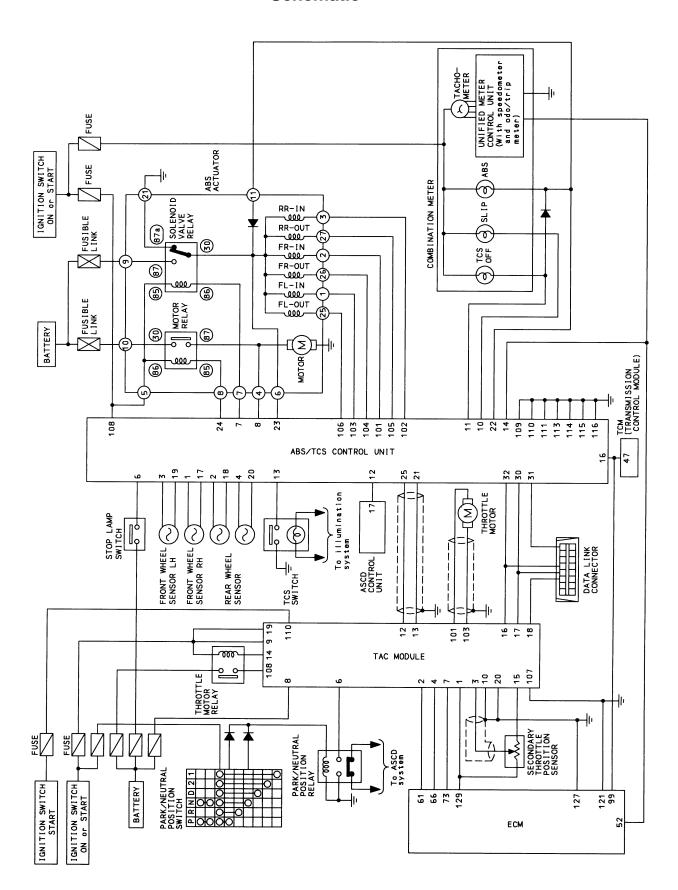
#### BASIC INSPECTION 3: SLIP, TCS OFF INDICATOR AND ABS WARNING LAMP

- Turn ignition switch "ON" to ensure that TCS OFF indicator lights. If TCS OFF indicator does not light, check TCS OFF circuit.
  - (Refer to diagnostic procedure 24 "TCS OFF indicator does not come on when ignition switch is turned on" under "TROUBLE DIAGNOSES FOR SYMPTOMS".)
- Turn ignition switch "ON" to ensure that SLIP indicator lights. If SLIP indicator does not light, check SLIP indicator circuit.
  - (Refer to diagnostic procedure 23 "SLIP indicator does not come on when ignition switch is turned on" under "TROUBLE DIAGNOSES FOR SYMPTOM".)
- 3. Turn ignition switch "ON" to ensure that ABS warning lamp lights. If ABS warning lamp does not light, check ABS warning lamp circuit.
  - (Refer to diagnostic procedure 25 "ABS warning lamp does not come on when ignition switch is turned on" under "TROUBLE DIAGNOSES FOR SYMPTOM".)
- 4. Check to ensure that SLIP indicator and ABS warning lamp go out approximately 1 second after engine starts. If SLIP indicator and ABS warning lamp do not go out, perform self-diagnostic procedures. (Refer to BR-59, BR-63.)
- 5. After driving vehicle at 30 km/h (19 MPH) for more than 1 minute, check to ensure that SLIP indicator and ABS warning lamp remain off. If SLIP indicator and ABS warning lamp light, perform self-diagnostic procedures.
  - (Refer to BR-59, BR-63.)
- 6. While running engine, turn TCS OFF switch "ON" and "OFF" to ensure that TCS OFF indicator lights and goes out correspondingly. If TCS OFF indicator does not correspond with switch operation, check TCS OFF switch circuit.
  - (Refer to Diagnostic Procedure 27 "INOPERATIVE TCS OFF SWITCH" under "TROUBLE DIAGNOSES FOR SYMPTOM".)
- 7. Start engine (TCS OFF switch "OFF") to ensure that TCS OFF indicator goes out. If TCS OFF indicator remains on for more than 10 seconds after engine starts, perform self-diagnostic procedures. (Refer to BR-59, BR-63.)
- Drive vehicle at 30 km/h (19 MPH) for more than 1 minute to ensure that TCS OFF indicator remains off. If TCS OFF indicator lights, perform self-diagnostic procedures. (Refer to BR-59, BR-63.)
- 9. After performing self-diagnostic procedures, be sure to erase trouble stored in memory.

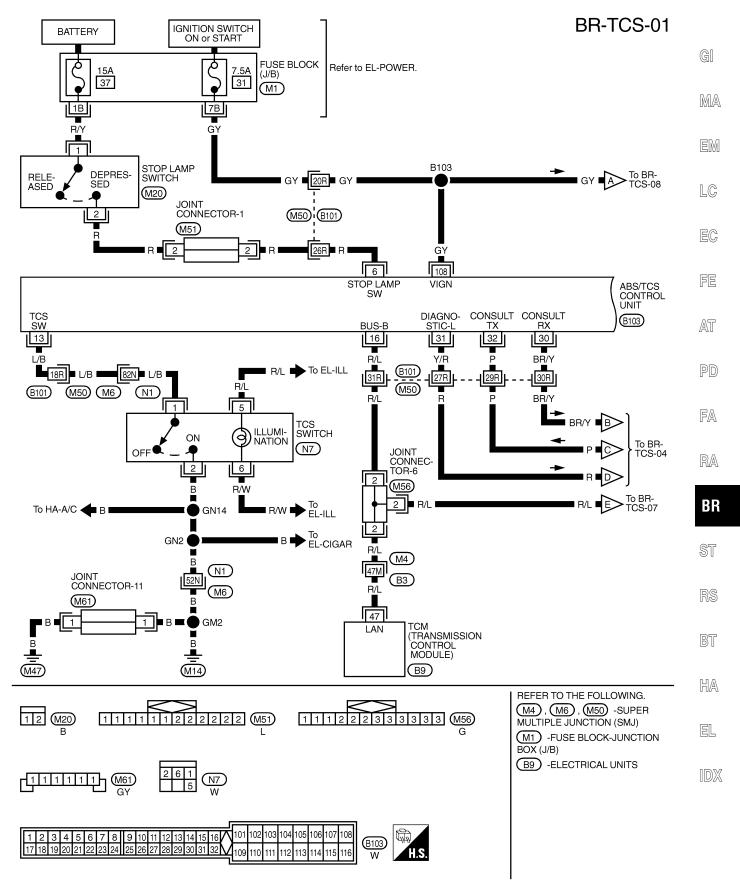
# **Component Parts and Harness Connector Location**

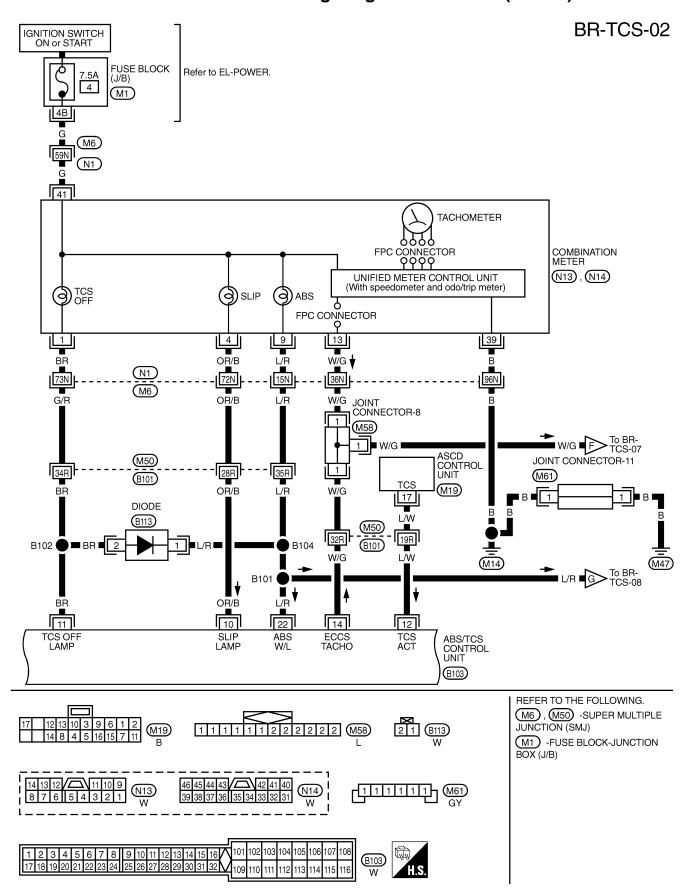


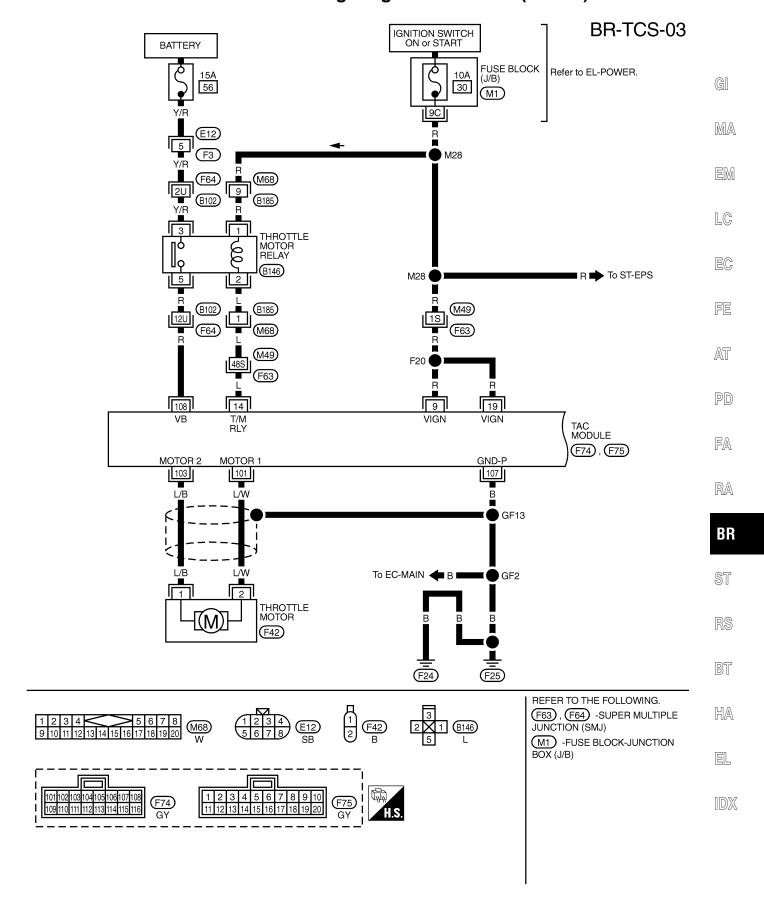
## **Schematic**

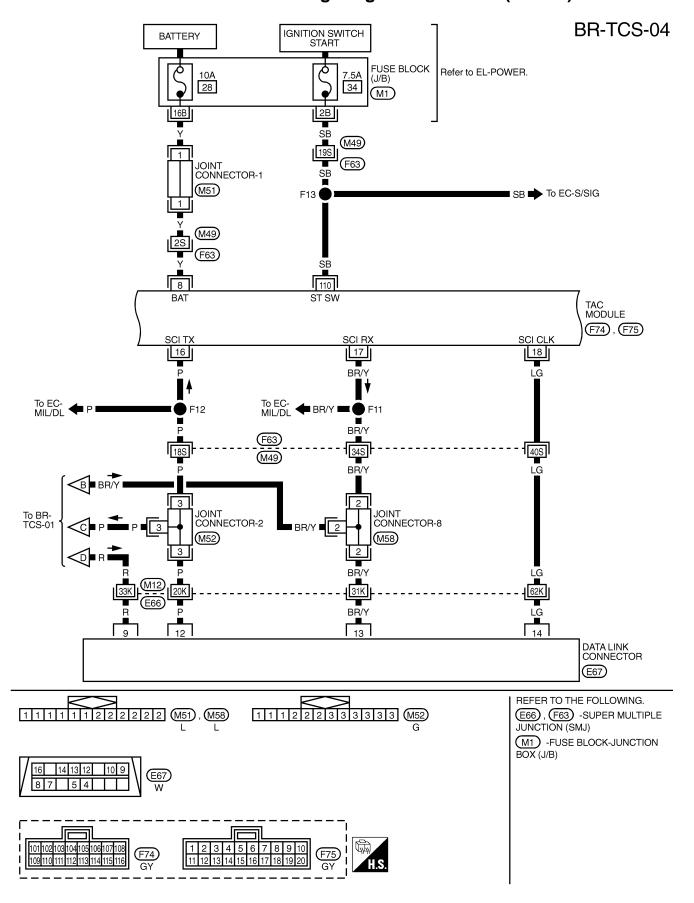


#### Wiring Diagram — TCS —

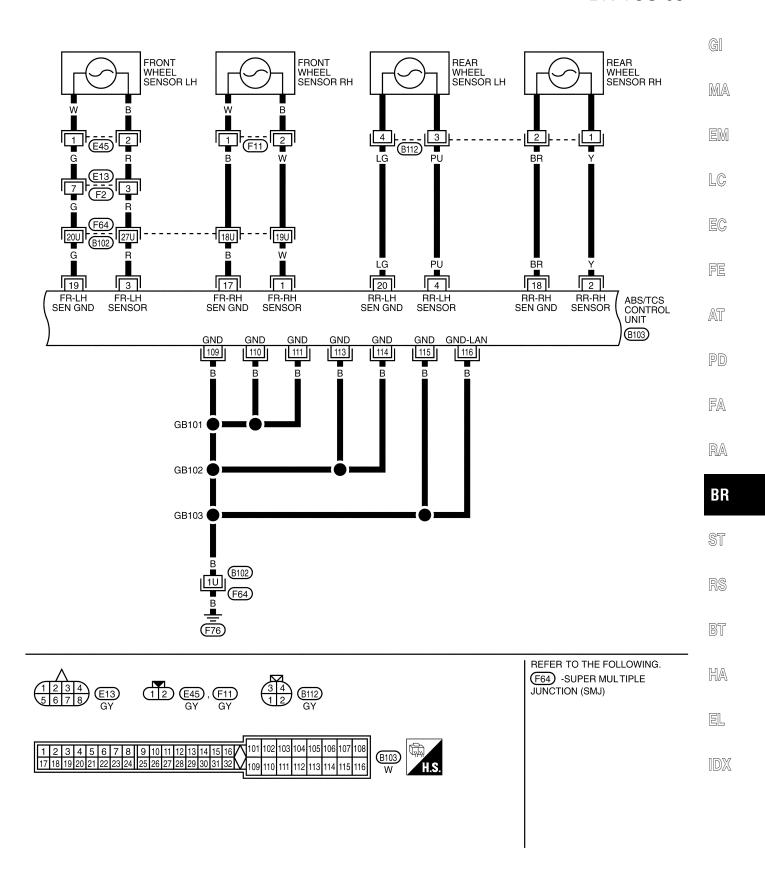


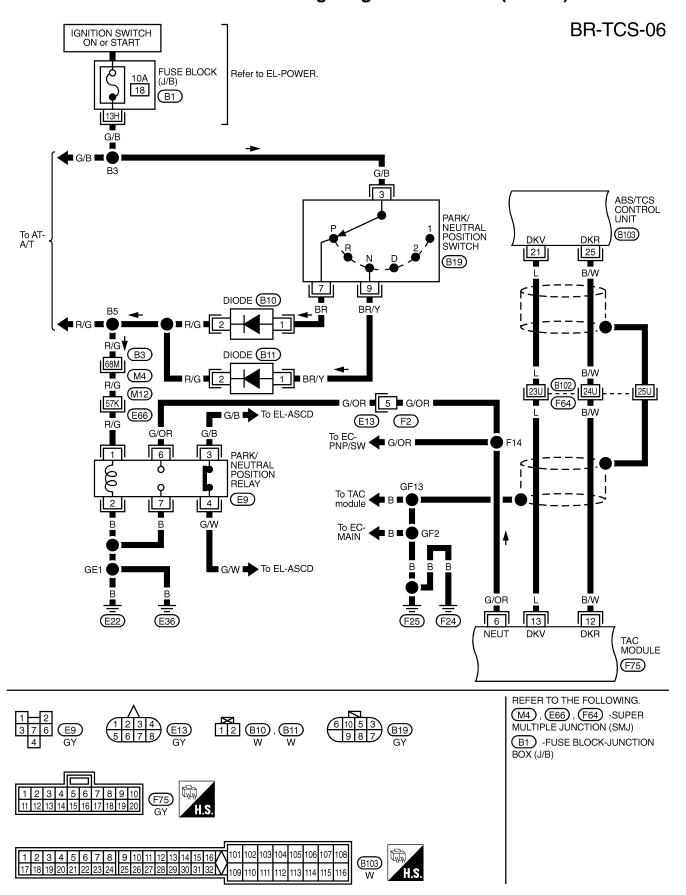




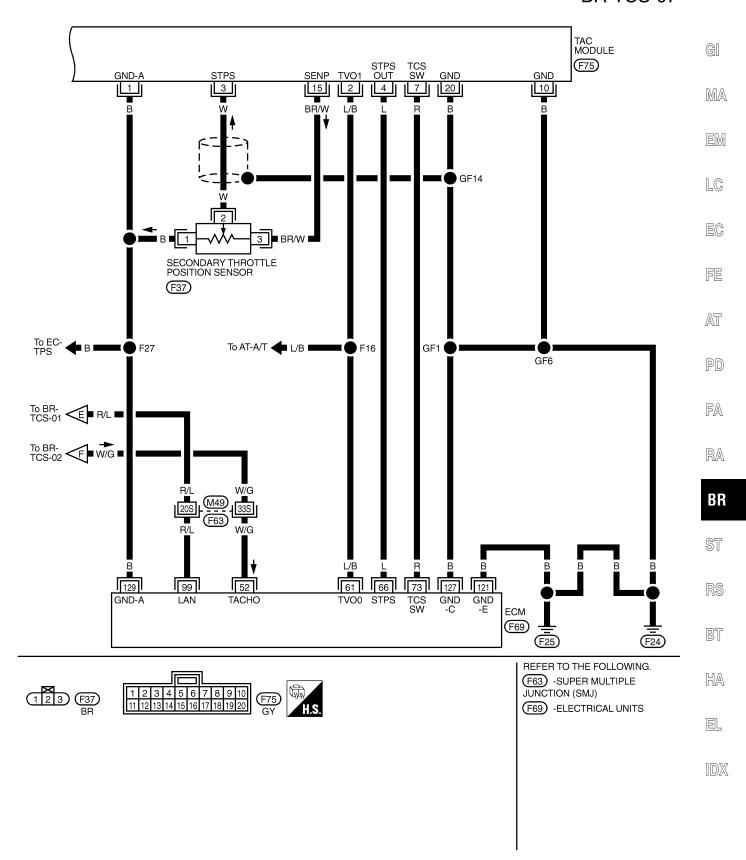


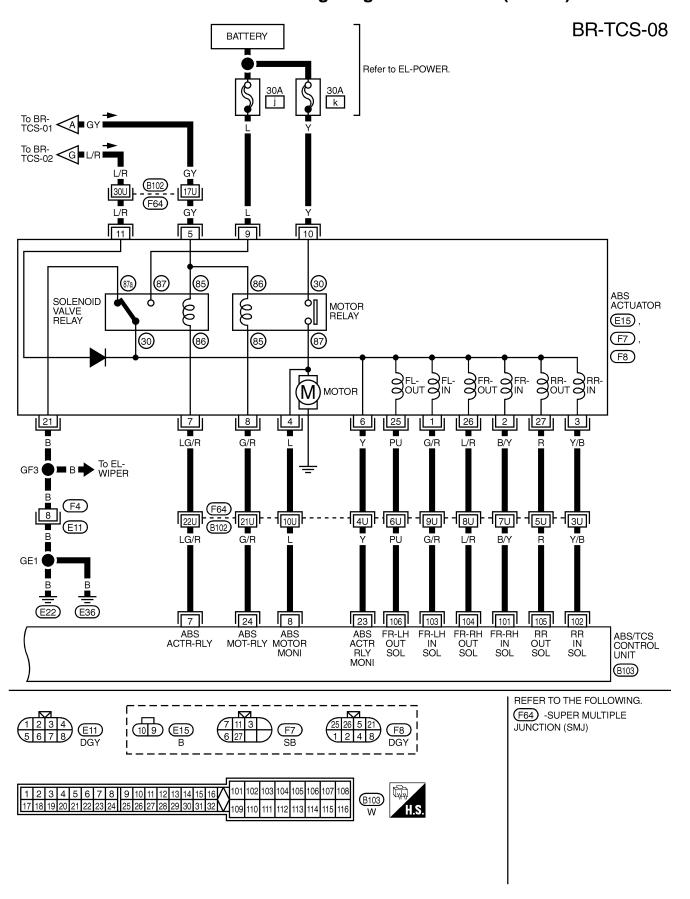
#### **BR-TCS-05**





## **BR-TCS-07**





# Self-diagnosis for ABS/TCS Control Unit

#### **FUNCTION**

When a problem occurs in the ABS, the SLIP indicator on the instrument panel comes on. To start the self-diagnostic results mode, ground the self-diagnostic (check) terminal located on "Data Link Connector". The location of the malfunction is indicated by the SLIP indicator flashing.

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#### **SELF-DIAGNOSIS PROCEDURE**

Drive vehicle over 30 km/h (19 MPH) for at least one minute.

Turn ignition switch "OFF".

Ground terminal "9" of "DATA LINK CON-NECTOR" with a suitable harness.

Turn ignition switch "ON" while grounding terminal "9"

Do not depress brake pedal.

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After 3.0 seconds, the SLIP indicator starts flashing to indicate the malfunction code No. (See NOTE.)

Verify the location of the malfunction with the malfunction code chart. Refer to BR-60. Then make the necessary repairs following the diagnostic procedures.

After the malfunctions are repaired, erase the malfunction codes stored in the control unit. Refer to BR-60.

Rerun the self-diagnostic results mode to verify that the malfunction codes have been erased.

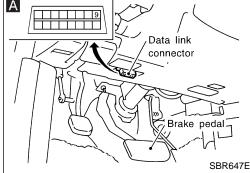
Disconnect the check terminal from the ground. The self-diagnostic results mode is now complete.

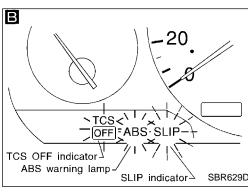
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after five minutes. However, when the ignition switch is turned from

"OFF" to "ON", the indication starts flashing again. The TCS OFF indicator and ABS warning lamp remain lighted.

**NOTE: The indication terminates** 





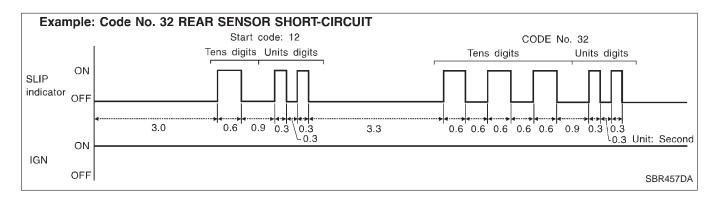
# Self-diagnosis for ABS/TCS Control Unit (Cont'd)

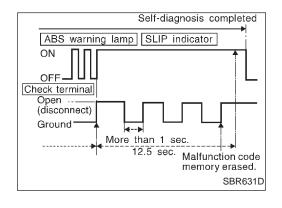
Check SLIP indicator, TCS OFF indicator and ABS warning lamp for deactivation after driving vehicle over 30 km/h (19 MPH) for at least one minute.

After making certain that SLIP indicator, TCS OFF indicator and ABS warning lamp do not come on, test the ABS in a safe area to verify that it functions properly.

#### **HOW TO READ SELF-DIAGNOSTIC RESULTS (Malfunction codes)**

- Determine the code No. by counting the number of times the SLIP indicator flashes on and off.
- When several malfunctions occur at one time, up to three code numbers can be stored; the latest malfunction will be indicated first.
- The indication begins with the start code 12. After that a maximum of three code numbers appear in the
  order of the latest one first. The indication then returns to the start code 12 to repeat (the indication will
  stay on for five minutes at the most).
- The malfunction code chart is given on the next page.





# **HOW TO ERASE SELF-DIAGNOSTIC RESULTS** (Malfunction codes)

- Under the self-diagnostic results mode, the malfunction memory erase mode starts when the check terminal is disconnected from the ground.
- b. The self-diagnostic results (malfunction codes) can be erased by grounding the check terminal more than three times in succession within 12.5 seconds after the erase mode starts. (Each grounding must be longer than one second.)

  The SLID indicator starts on while the self diagnosis is in the
  - The SLIP indicator stays on while the self-diagnosis is in the erase mode, and goes out after the erase operation has been completed. (See NOTE.)
- c. The self-diagnosis is also completed at the same time. (Refer to BR-59.)

After the erase operation is completed, it is necessary to rerun the self-diagnostic mode to verify that malfunction codes no longer appear. Only the start code (12) should be indicated when erase operation is completed and system is functioning normally.

NOTE: The TCS OFF indicator and ABS warning lamp remain lighted.

## Self-diagnosis for ABS/TCS Control Unit (Cont'd)

#### MALFUNCTION CODE/SYMPTOM CHART

Code No.		Warning lamp	Indi	cator	Fail-	Diag- nostic	0.7
(No. of SLIP indicator flashes)	Malfunctioning part	ABS	TCS OFF	SLIP*3	safe	proce- dure	GI
12	Self-diagnosis could not detect any malfunctions	OFF	0	FF	_	15	. M/
21	Front right sensor (open-circuit)	ON	С	N	Х	7	. 0000
22	Front right sensor (short-circuit)	ON	C	N	Х	7	·
25	Front left sensor (open-circuit)	ON	C	N	Х	7	
26	Front left sensor (short-circuit)	ON	С	N	Х	7	
31	Rear right sensor (open-circuit)	ON	C	N	Х	7	_ [(
32	Rear right sensor (short-circuit)	ON	C	N	Х	7	
35	Rear left sensor (open-circuit)	ON	С	N	Х	7	E(
36	Rear left sensor (short-circuit)	ON	С	N	Х	7	
41	Actuator front right outlet solenoid valve	ON	С	N	Х	8	. Fi
42	Actuator front right inlet solenoid valve	ON	С	N	Х	8	.
45	Actuator front left outlet solenoid valve	ON	С	N	Х	8	
46	Actuator front left inlet solenoid valve	ON	С	N	Х	8	· A
55	Actuator rear outlet solenoid valve	ON	С	N	Х	8	
56	Actuator rear inlet solenoid valve	ON	С	N	Х	8	P
57	Power supply (Low voltage)	ON	С	N	—*1	11	
58	TAC module communication	OFF	С	N	Х	2	F/
61	Actuator motor or motor relay	ON	С	N	Х	10	
63	Solenoid valve relay	ON	С	N	Х	9	. R
71	Control unit	ON	10	N*3	Х	12	. [Л]
75	LAN communication system failure	OFF	С	N	Х	6	
80	Engine speed signal	OFF	С	N	Х	3	B
83	LAN is monitoring	OFF	С	N	Х	4	
84	Engine parts are under fail-safe condition	OFF	С	N	Х	1	S
85	LAN communication start procedures are incomplete	OFF	С	N	Х	5	
86	Continued reception after LAN communication starts	OFF	С	N	Х	_	R
ABS works frequently	_	_	_	_	_	28	
Inexpected pedal action	_	_	_	_	_	29	. 🖺
ong stopping distance	_	_	_	_	_	30	. Ľ
ABS does not work	_	_	_	_	_	31	
Pedal vibration and noise	_	_	_	_	_	32	· K
SLIP indicator stays on when engine is running  Control unit power supply circuit Warning lamp bulb circuit Control unit or control unit connector Solenoid valve relay stuck Power supply for solenoid valve relay coil		ON	C	DN	X*2	_	
SLIP indicator does not come on when engine is running	Fuse, warning lamp bulb or warning lamp circuit Control unit	ON	C	N	X*2	_	. [[

X: Available —: Not available

<sup>\*1:</sup> Fail-safe operation does not activate. A signal from control unit suspends TCS and ABS control operation. Brakes operate con-

After specified power supply voltage resumes, TCS OFF indicator and ABS warning lamp go out, allowing for TCS and ABS control operation.

<sup>\*2:</sup> If failure occurs in self-diagnostic check terminal (terminal No. 9 of data link connector) circuit and/or TCS operation (SLIP indicator) circuit, fail-safe operation will not activate.

<sup>\*3:</sup> Only the SLIP indicator can sometimes go out depending on the operating condition of the TCS/ABS control unit.

## **CONSULT-II for ABS/TCS Control Unit**

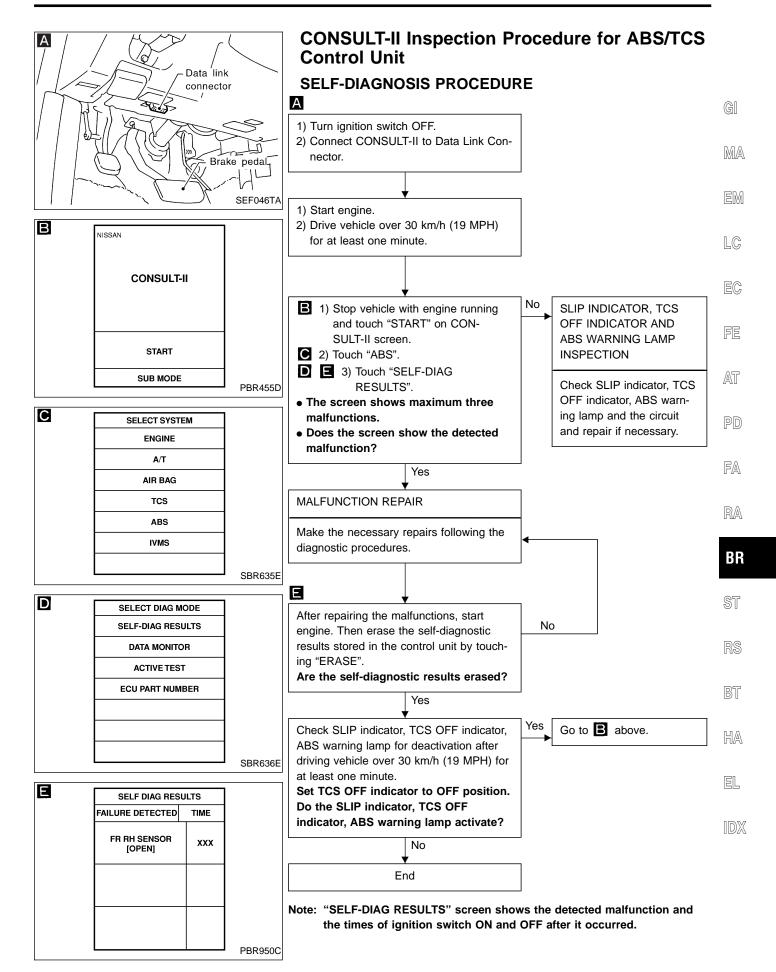
#### **CONSULT-II APPLICATION TO ABS**

ITEM	SELF-DIAGNOSTIC RESULTS	DATA MONITOR	ACTIVE TEST
Front right wheel sensor	Х	Х	_
Front left wheel sensor	Х	Х	_
Rear right wheel sensor	Х	Х	_
Rear left wheel sensor	Х	Х	_
Stop lamp switch	_	Х	_
Engine speed signal	Х	Х	_
Battery voltage	Х	Х	_
Front right inlet solenoid valve	Х	Х	Х
Front right outlet solenoid valve	X	Х	Х
Front left inlet solenoid valve	X	X	Х
Front left outlet solenoid valve	Х	Х	Х
Rear inlet solenoid valve	Х	Х	Х
Rear outlet solenoid valve	Х	Х	Х
Actuator solenoid valve relay	X	Х	_
Actuator motor relay (ABS MOTOR is shown on the ACTIVE TEST screen.)	х	Х	Х
ABS/TCS warning lamp	_	Х	_
Control unit	Х	_	_
ABS motor	Х	_	Х
Secondary throttle valve	_	Х	_
A/T gear position signal	_	X	_
TAC module	X	Х	_
TCS OFF indicator lamp	_	Х	_
SLIP indicator lamp	_	Х	_
ECM	Х	_	_
LAN signal	X	_	_

## ECU (ABS/TCS control unit) part number mode

Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU.

X: Applicable
—: Not applicable



# CONSULT-II Inspection Procedure for ABS/TCS Control Unit (Cont'd)

## **SELF-DIAGNOSTIC RESULTS MODE**

Diagnostic item	Diagnostic item is detected when	Diagnostic procedure
FR RH SENSOR	Circuit for front right wheel sensor is open.	7
OPEN]	(An abnormally high input voltage is entered.)	,
R LH SENSOR	Circuit for front left wheel sensor is open.	7
OPEN]	(An abnormally high input voltage is entered.)	,
REAR RH SENSOR	Circuit for rear right sensor is open.	7
OPEN]	(An abnormally high input voltage is entered.)	,
REAR LH SENSOR	Circuit for rear left sensor is open.	7
OPEN]	(An abnormally high input voltage is entered.)	,
R RH SENSOR	Circuit for front right wheel sensor is shorted.	7
SHORT]	(An abnormally low input voltage is entered.)	7
R LH SENSOR	Circuit for front left wheel sensor is shorted.	7
SHORT]	(An abnormally low input voltage is entered.)	7
REAR RH SENSOR	Circuit for rear right sensor is shorted.	_
SHORT]	(An abnormally low input voltage is entered.)	7
REAR LH SENSOR	Circuit for rear left sensor is shorted.	_
SHORT]	(An abnormally low input voltage is entered.)	7
FR RH IN ABS SOL	Circuit for front right inlet solenoid valve is open.	
OPEN]	(An abnormally low output voltage is entered.)	8
FR LH IN ABS SOL	Circuit for front left inlet solenoid valve is open.	
OPEN]	(An abnormally low output voltage is entered.)	8
RR IN ABS SOL	Circuit for rear inlet solenoid valve is open.	
	(An abnormally low output voltage is entered.)	8
OPEN]	, , , , , , , , , , , , , , , , , , , ,	
FR RH IN ABS SOL	Circuit for front right inlet solenoid valve is shorted.  (As a harmonic high suffer to the region of the second)	8
SHORT]	(An abnormally high output voltage is entered.)	
FR LH IN ABS SOL	Circuit for front left inlet solenoid valve is shorted.	8
SHORT]	(An abnormally high output voltage is entered.)	
RR IN ABS SOL	Circuit for rear inlet solenoid valve is shorted.	8
SHORT]	(An abnormally high output voltage is entered.)	
FR RH OUT ABS SOL	Circuit for front right outlet solenoid valve is open.	8
OPEN]	(An abnormally low output voltage is entered.)	
FR LH OUT ABS SOL	Circuit for front left outlet solenoid valve is open.	8
OPEN]	(An abnormally low output voltage is entered.)	0
RR OUT ABS SOL	Circuit for rear outlet solenoid valve is open.	0
OPEN]	(An abnormally low output voltage is entered.)	8
FR RH OUT ABS SOL	Circuit for front right outlet solenoid valve is shorted.	_
[SHORT]	(An abnormally high output voltage is entered.)	8
FR LH OUT ABS SOL	Circuit for front left outlet solenoid valve is shorted.	
SHORT]	(An abnormally high output voltage is entered.)	8
RR OUT ABS SOL	Circuit for rear outlet solenoid valve is shorted.	
SHORT]	(An abnormally high output voltage is entered.)	8
ABS ACTUATOR RELAY	Actuator solenoid valve relay is ON, even if control unit sends an OFF	
ON FAILURE]	signal or relay control lead ground circuit is shorted.	9
ABS ACTUATOR RELAY	Actuator solenoid valve relay is OFF, even if control unit sends an ON	
OFF FAILURE]	signal or relay control lead is open.	9
<u>-</u>		
ABS MOTOR	<ul> <li>Actuator motor is running, even if control unit sends an OFF signal or relay control lead ground circuit is shorted.</li> </ul>	10
ON FAILURE]	, , , , , , , , , , , , , , , , , , ,	
ABS MOTOR	Actuator motor is not running, even if control unit sends an ON signal or relevance to the control lead is open.	10
OFF FAILURE]	relay control lead is open.	
BATTERY VOLT	Power source voltage supplied to ABS control unit is abnormally high.	11
VB-HIGH]	The state of the s	
BATTERY VOLT	Power source voltage supplied to ABS control unit is abnormally low.	11
[VB-LOW]		11
CONTROL UNIT	Function of calculation in ABS control unit has failed.	12
ABS MOTOR	- ADC mater and in observable law	40
ABNORMAL WHEEL LOCKING]	ABS motor speed is abnormally low.	10

# CONSULT-II Inspection Procedure for ABS/TCS Control Unit (Cont'd)

Diagnostic item	Diagnostic item is detected when	Diagnostic procedure
LAN SIGNAL 1	<ul> <li>ECM judges that communication signal between ABS/TCS control unit and ECM is abnormal.</li> </ul>	4
LAN SIGNAL 2	<ul> <li>On the Local Area Network (LAN) between ABS/TCS control unit and ECM, ECM does not transmit the LAN start signal to ABS/TCS control unit.</li> </ul>	5
LAN SIGNAL 3	• The communication start signal output is not terminated and the ordinary signals are not entered to ABS/TCS control unit.	
ENGINE SPEED SIG	Engine speed signal from ECM is not entered.	3
ENGINE SYSTEM	• Based on the signal from ECM, the ABS/TCS control unit judges that the engine control system is malfunctioning.	1
TAC COMM	<ul> <li>The communication signal between ABS/TCS control unit and Throttle Actuator Control Module (TAC Module) is abnormal or this communica- tion line is open or shorted.</li> </ul>	2
LAN CIRCUIT 1	• The communication line between ABS/TCS control unit and ECM is open or shorted.	6
LAN CIRCUIT 2	<ul> <li>An instantaneous signal interruption occurs repeatedly on the communi- cation line between ABS/TCS control unit and ECM.</li> </ul>	6

If the ABS warning lamp activates and Self-diagnosis could not detect any malfunctions, perform "Diagnostic Procedure 3".

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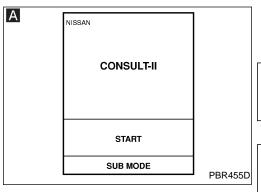
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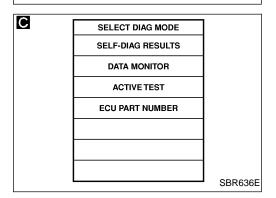
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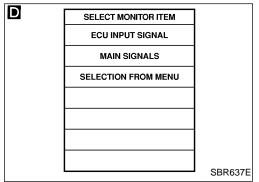
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# SUB MODE PBR455D SELECT SYSTEM ENGINE A/T AIR BAG TCS ABS IVMS

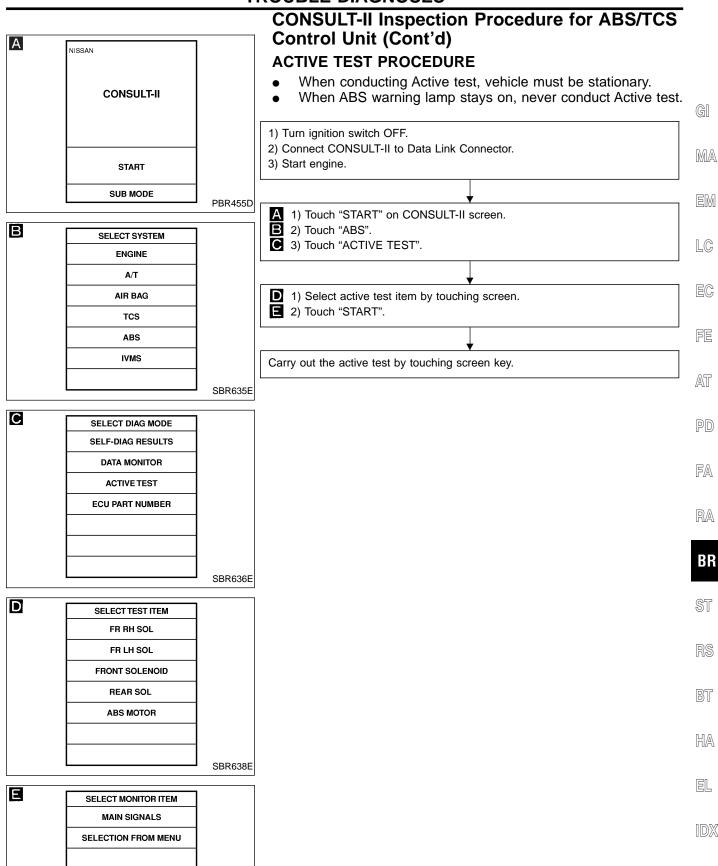


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# CONSULT-II Inspection Procedure for ABS/TCS Control Unit (Cont'd) DATA MONITOR PROCEDURE

- 1) Turn ignition switch OFF.
- 2) Connect CONSULT-II to Data Link Connector.
- 3) Turn ignition switch ON.
- A 1) Touch "START" on CONSULT-II screen.
- B 2) Touch "ABS".
- C 3) Touch "DATA MONITOR".
- 1) Touch "SETTING" on "SELECT MONITOR ITEM" screen.
- 2) Touch "START" on "SELECT MONITOR ITEM".



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# CONSULT-II Inspection Procedure for ABS/TCS Control Unit (Cont'd)

## **DATA MONITOR MODE**

MONITOR ITEM	CONDITION	SPECIFICATION
FR RH SENSOR FR LH SENSOR RR RH SENSOR RR LH SENSOR	Drive vehicle. (Each wheel is rotating.)	Displays computed vehicle speed from wheel sensor signal. Almost the same speed as speedometer.
STOP LAMP SW	Turn ignition switch ON and depress brake pedal.	Depress the pedal: ON Release the pedal: OFF
ENG RPM SIGNAL	Engine is running.	Engine stops: STOP Engine is running: RUN
FR RH IN SOL FR RH OUT SOL FR LH IN SOL FR LH OUT SOL REAR IN SOL REAR OUT SOL	Ignition switch is turned ON or engine is running.	Operating conditions for each solenoid valve are indicated. ABS is not operating: OFF
ACTUATOR RLY		Displays ON/OFF condition of ABS actuator relay. When turning ignition switch ON, ABS actuator relay is operated.
MOTOR RELAY	Ignition switch is turned ON or engine is running.	ABS is not operating: OFF ABS is operating: ON
WARNING LAMP		Warning lamp is turned on: ON Warning lamp is turned off: OFF
BATTERY VOLT		Power supply voltage for control unit
THRTL OPENING	The throttle valve opening rate (%), calculated and sent by ECM to TAC module, is displayed.	* TAC module: Throttle Actuator Control Module
THL OP TARGET	The secondary throttle valve opening rate (%), which is required by ABS/TCS control unit to TAC module as a target control value, is displayed.	TCS is not operating: 0% (wide open throttle) TCS is operating: 0 - 100%
TCS MODE	The operating cylinder ratio to fuel injected, calculated and sent by ABS/TCS control unit to ECM, is displayed.	TCS is not operating: 0 TCS is operating: 0 - 24*  * Displays the number x 3 of cylinders to which fuel supply is cut.
GEAR	A/T gear position signal detected by TCM via ECM is displayed.	Gear position: P, R, N or 1: 1 2: 1 - 2 D: 1 - 4 (O/D "ON"): 1 - 3 (O/D "OFF")
TCS SW	ON/OFF condition of signal from TCS switch is displayed.	TCS OFF S/W (all the time switch is pressed): ON TCS OFF S/W (released): OFF
TCS OFF LAMP	<ul> <li>TCS OFF condition is displayed.</li> <li>The condition of malfunctioning TCS is displayed.</li> </ul>	TCS OFF indicator "OFF": OFF TCS OFF indicator "ON": ON
SLIP LAMP	The TCS functioning state is displayed by detecting rear wheel slip.	SLIP indicator "ON": ON SLIP indicator "OFF": OFF
P/N POSI SIG	<ul> <li>Indicates [ON/OFF] condition from the inhibitor switch sig- nal.</li> </ul>	P or N position: ON Other positions: OFF

# CONSULT-II Inspection Procedure for ABS/TCS Control Unit (Cont'd)

#### **ACTIVE TEST MODE**

TEST ITEM	CONDITION		JUDGEME	NT				
		Brake fluid pressure co	Brake fluid pressure control operation					
FR RH SOLENOID FR LH SOLENOID			IN SOL	OUT SOL				
FRONT SOLENOID		UP (Increase):	OFF	OFF				
REAR SOLENOID	Engine is running.	KEEP (Hold):	ON	OFF				
		DOWN (Decrease):	ON	ON				
		ABS actuator motor						
ABS MOTOR		ON: Motor runs						
		OFF: Motor stops						

Note: Active test will automatically stop ten seconds after the test starts. (EMERGENCY STOP monitor shows ON.)

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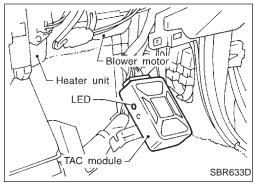
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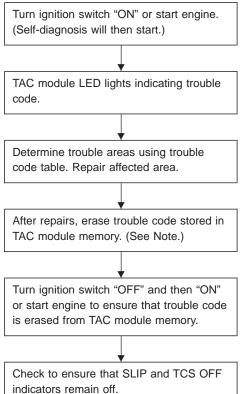
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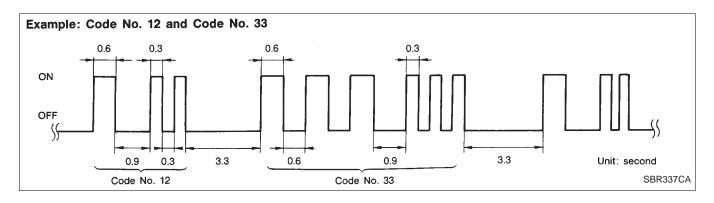
# Self-diagnosis for TAC Module SELF-DIAGNOSIS PROCEDURE



NOTE: Use memory erasure procedures outlined on next page.

#### **HOW TO READ SELF-DIAGNOSTIC RESULTS (Malfunction codes)**

- Count the number of TAC module LED flashes (ten digits and unit digits). If multiple troubles occur, their
  corresponding trouble code numbers will be stored in the memory. For indication pattern, start code number 12 will be indicated first. Following start code number 12, trouble code numbers will be indicated in
  numerical order, one at a time, and will be repeated.
- If there is no trouble, only trouble code 55 will be repeatedly indicated.
- The malfunction code chart is given on the next page.



#### Self-diagnosis for TAC Module (Cont'd)

#### **HOW TO ERASE SELF-DIAGNOSTIC RESULTS (Malfunction codes)**

- With accelerator pedal fully depressed (full-open throttle), turn neutral position switch "OFF" and place shift lever in any position other than "P" or "N".
- After turning ignition switch "ON" (engine off), turn neutral position switch "ON" and place shift lever in "P" or "N". Release accelerator pedal (full-closed throttle).
- Items indicated in the following table can be erased as per conditions without using erasure procedures outlined above. These items are erased under conditions outlined in the table.

Trouble code No.	Malfunctioning area	Conditions
13	TCS control unit-to-TAC module communication circuit (secondary throttle valve operating signal circuit)	Correct communication synchronization is met.
31	Start signal circuit	Either "OFF $\rightarrow$ ON" or "ON $\rightarrow$ OFF" switching of start signal is sensed after ignition switch has been turned "ON".
33	Park/Neutral position switch circuit	Either "ON → OFF" or "OFF → ON" switching of park/neutral position switch is sensed after ignition switch has been turned "ON".

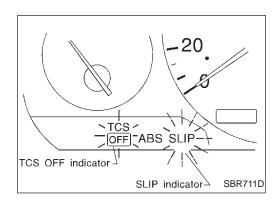
After the erase operation is completed, it is necessary to rerun the self-diagnostic mode to verify that malfunction codes no longer appear. Only the Code No. 55 should be indicated when erase operation is completed and system is functioning normally.

#### MALFUNCTION CODE/SYMPTOM CHART

Code No.	Molfunationing part	Indi	cator	Foil oofs	Diagnostic	
(No. of LED flashes)	Malfunctioning part	SLIP	TCS OFF	Fail-safe	procedure	
11	Throttle position sensor circuit	ON	ON	Х	14	
12	12 Secondary throttle position sensor circuit		ON	Х	15	
13	Secondary throttle valve operating signal circuit	ON	ON	Х	16	
21	Throttle motor circuit (Operation and open circuit check)	ON	ON	Х	17	
22	Throttle motor circuit (Short circuit check)	ON	ON	Х	17	
23	Throttle motor relay circuit (Short)	ON	ON	Х	18	
24	Throttle motor relay circuit (Open)	ON	ON	Х	18	
31 (See Note.)	Engine start signal circuit	OFF	OFF	_	21	
32	Secondary throttle valve return spring broken	ON	ON	Х	20	
33 (See Note.)	Park/Neutral position switch circuit	OFF	OFF	_	22	
34	Power supply circuit (for sensor)	ON	ON	Х	19	
55	No malfunction in the above circuits	OFF	OFF	_	_	

NOTE: Even if start signal and park/neutral position switch circuits become inoperative, TCS control will function properly.

Only LEDs flash indicating a malfunctioning area.



If the system becomes inoperative, the TCS function will be suspended. The fail-safe system will then activate, illuminating the SLIP indicator and TCS OFF indicator. The motor throttle valve will act as one similar to a vehicle which is not equipped with a TCS.

#### **CAUTION:**

- If the motor throttle control system becomes inoperative, only the TCS function will be suspended. The ABS function will activate properly.
- If the TCM fail-safe system activates, the self-diagnostic procedure must be performed first on the ABS/TCS control system.















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# Self-diagnosis for TAC Module (Cont'd)

#### TCM fail-safe

Self-diagnosis item		Fail-safe condition	
Code No.	Malfunction	Type (A)	Type ®
11	Throttle position sensor circuit	X	_
12	Secondary throttle position sensor circuit	X	_
13	Secondary throttle valve operating signal circuit	X	_
21	Throttle motor circuit (Operation and open circuit check)	X	_
22	Throttle motor circuit (Short circuit check)	X	_
23	Throttle motor relay circuit (Short)	X	_
24	Throttle motor relay circuit (Open)	X	_
31	Engine start signal circuit (Short)	_	X
32	Secondary throttle valve return spring broken	_	X
33	Park/Neutral position switch circuit	_	X
34	Power supply circuit (for sensor)	X	_
55	No malfunction in the above circuits	_	_

X: Available

## **CONSULT-II for TAC Module**

#### **CONSULT-II APPLICATION TO ABS**

ITEM	SELF-DIAGNOSTIC RESULTS	DATA MONITOR	ACTIVE TEST
Throttle position sensor	X	X	_
Secondary throttle position sensor	X	X	X
Closed throttle position switch	_	X	_
Park/Neutral position switch	X	X	_
Throttle motor	X	X	X
Throttle motor relay	X	X	X

X: Applicable

## ECU (TAC module) part number mode

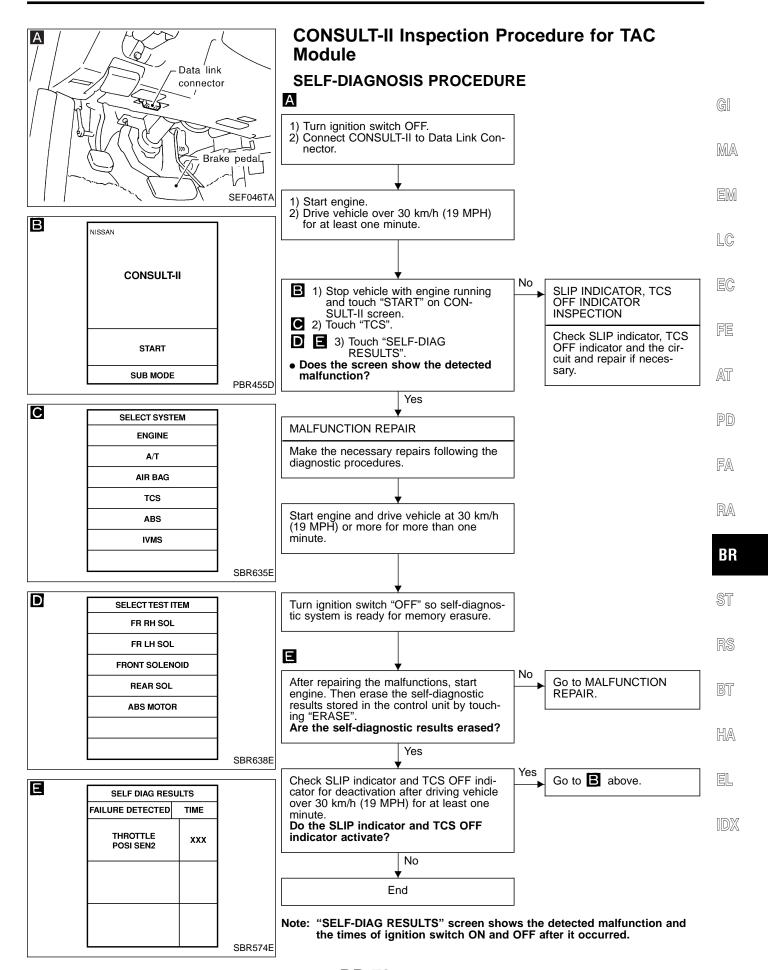
Ignore the ECU part number displayed in the ECU PART NUMBER MODE. Refer to parts catalog to order the ECU.

<sup>-:</sup> Not available

Type (A): Areas whereby throttle operation is uncontrollable.

Type B: Areas whereby throttle operation is controllable.

<sup>—:</sup> Not applicable



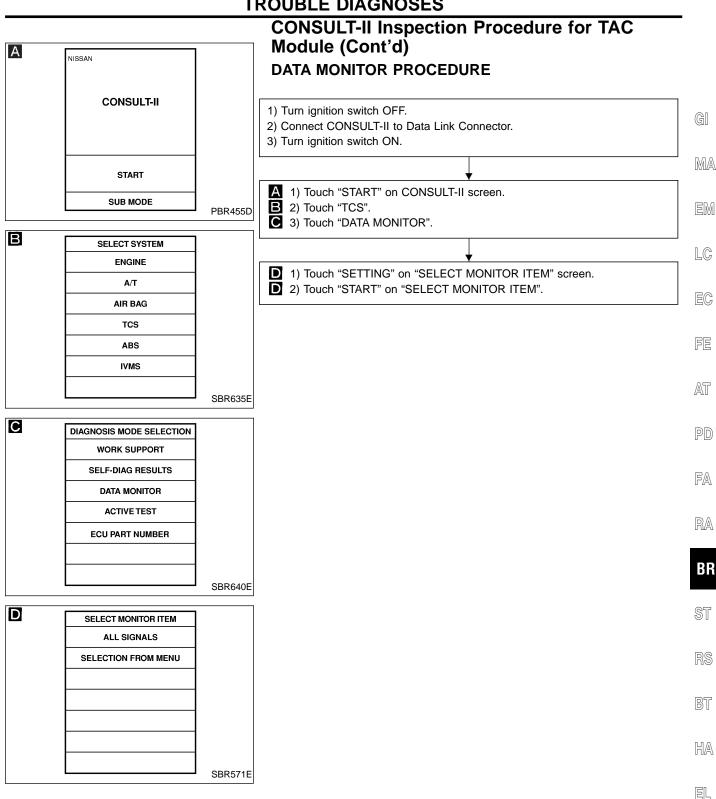
# CONSULT-II Inspection Procedure for TAC Module (Cont'd)

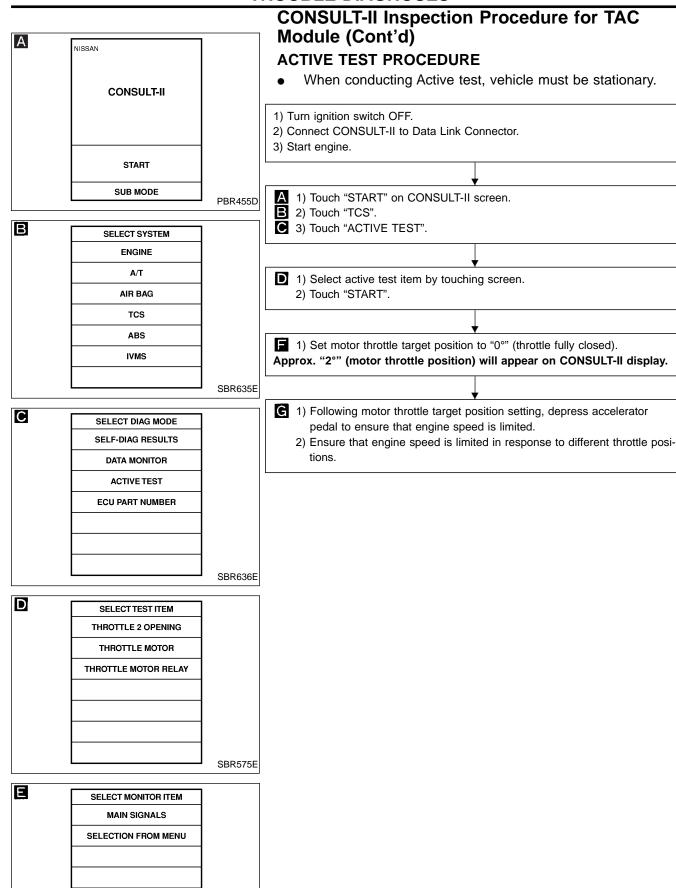
### **SELF-DIAGNOSTIC RESULTS MODE**

Display	Self-diagnostic items	Malfunction is detected when	Diagnostic procedure
THROTTLE POSI SEN	Throttle position sensor circuit	The throttle position sensor circuit is open or shorted.  (An abnormally high or low voltage is entered.)	14
THROTTLE POSI SEN2	Secondary throttle position sensor circuit	The secondary throttle position sensor circuit is open or shorted.  (An abnormally high or low voltage is entered.)	15
THRTL POS/S-2 SIG	Secondary throttle valve operating signal circuit	<ul> <li>TCS control unit is in fail-safe condition or harness is abnormal.</li> <li>Faulty ABS/TCS control unit</li> </ul>	16
THROTTLE ACTUATOR	Throttle motor circuit (Operation and open circuit check)	The throttle motor does not operate normally when the TCS is operating.	17
THROTTLE MOTOR	Throttle motor circuit (Short circuit check)	The throttle motor circuit is shorted.	17
THROTTLE MOTOR RLY [SHORT] (·a)	Throttle motor relay circuit (Short)	The throttle motor relay is shorted.	18
THROTTLE MOTOR RLY [OPEN] (-b)	Throttle motor relay circuit (Open)	The throttle motor relay is open.	18
THRTL/V RETURN SPR	Secondary throttle valve return spring broken	Secondary throttle valve does not fully open when current is not supplied to the motor.	20
ENGINE START SIG	Engine start signal circuit	START signal is not properly input due to short-circuit.	21
NEUTRAL POSI SW	Park/Neutral position switch circuit	<ul><li>Park/Neutral position switch circuit is open.</li><li>Park/Neutral position switch circuit is shorted.</li></ul>	22
TH P/S PWR SUPPLY	Power supply circuit (for sensor)	Power supply circuit for secondary throttle position sensor is open.	19

#### NOTE:

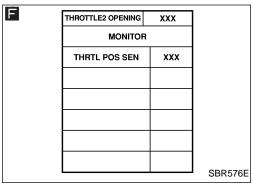
Appears on display when self-diagnosis is performed with self-diagnostic check terminal (terminal No. 9 of data link connector) shorted to ground.

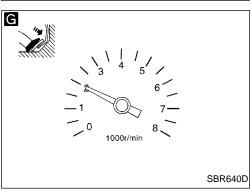




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### CONSULT-II Inspection Procedure for TAC Module (Cont'd)





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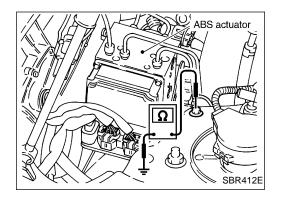
## CONSULT-II Inspection Procedure for TAC Module (Cont'd)

### **DATA MONITOR MODE**

Display	Data monitor items	Description
THRTL POS SEN	Throttle position sensor (V)	Displays throttle position sensor signal voltage.
THRTL OPENING	Throttle opening angle (degree)	<ul> <li>Displays throttle opening angle calculated from throttle position sensor signal voltage.</li> </ul>
THRTL POS SE2	Secondary throttle position sensor (V)	Displays secondary throttle position sensor signal voltage.
THRL2 OPENING	Secondary throttle valve opening angle (degree)	<ul> <li>Displays secondary throttle valve opening angle calculated from secondary throttle position sensor signal voltage.</li> </ul>
BATTERY VOLT	Battery voltage (V)	Displays power supply voltage for TCM.
TH OPEN SIG	Throttle opening signal (ms)	<ul> <li>Displays pulse width of requesting signal, from TCS control unit.</li> </ul>
CLOSED THL/SW	Closed throttle position switch (ON/OFF)	<ul> <li>Displays ON/OFF condition determined by throttle position sensor signal.</li> </ul>
NEUT POSI SW	Park/Neutral position switch (ON/OFF)	<ul> <li>Displays ON/OFF condition determined by Park/Neutral position switch signal.</li> </ul>
START SIGNAL	Engine start signal	<ul> <li>Displays ON-OFF condition as determined from START signal</li> </ul>
TH OPEN CONT	Target secondary throttle opening angle (degree)	<ul> <li>Displays target secondary throttle valve opening angle calculated by TCM.</li> </ul>
TH MOTOR VOLT	Motor voltage (V)	Displays throttle motor driving voltage.
TH MOTOR DUTY	Motor duty (%)	Displays duty ratio of throttle motor.
TH MOTOR RLY	Motor relay (ON/OFF)	Displays ON/OFF condition of throttle motor relay.
TCS SIGNAL	TCS operation signal (ON/OFF)	Displays ON if secondary throttle valve closes more than a certain degree.
TCS FLAG	TCS operation flag	Displays VALID if TCM controls secondary throttle valve receiving the requesting signal from TCS control unit.
COMM COND	Communication condition (ON/OFF)	Displays communication condition between TCS control unit and TCM. Displays ON normally.
TH CLSD LRN	Self-learning (DONE/YET)	<ul> <li>Displays self-learning status of fully closed position of sec- ondary throttle valve by TCM.</li> </ul>

### **ACTIVE TEST MODE**

Display	Active test items	Description
THROTTLE2 OPENING	Secondary throttle valve opening test	The target opening angle of secondary throttle valve can be set manually. The opening angle of secondary throttle valve and the duty ratio of throttle motor are displayed in realtime.
THROTTLE MOTOR	Throttle motor operation test	<ul> <li>The duty ratio of throttle motor can be set manually. The opening angle of secondary throttle valve is displayed in realtime.</li> </ul>
THROTTLE MOTOR RLY	Throttle motor relay test	The throttle motor relay can be turned on or off manually or alternatively.



### **Ground Circuit Check**

#### **ABS ACTUATOR MOTOR GROUND**

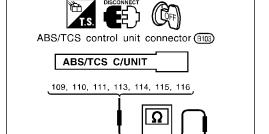
 Check resistance between actuator motor earth terminal and body ground.

Resistance: approximately  $0\Omega$ 



MA

EM



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#### **ABS/TCS CONTROL UNIT GROUND**

• Check resistance between control unit connector terminals and ground.

Resistance: approximately  $0\Omega$ 



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#### **ABS ACTUATOR GROUND**

 Check resistance between ABS actuator unit harness 8-pin connector (body side) terminal (2) and ground.

Resistance: approximately  $0\Omega$ 



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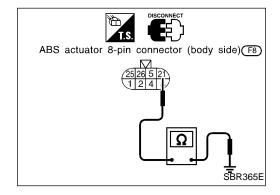
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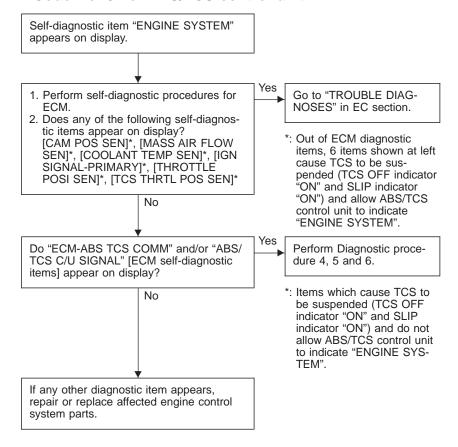
EL





### Diagnostic Procedure 1 (Engine system)

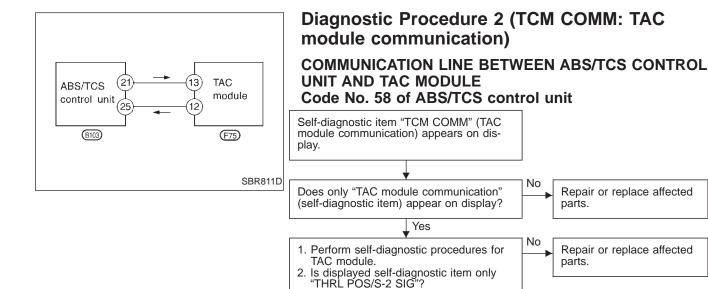
#### Code No. 84 of ABS/TCS control unit



Repair or replace affected

Repair or replace affected

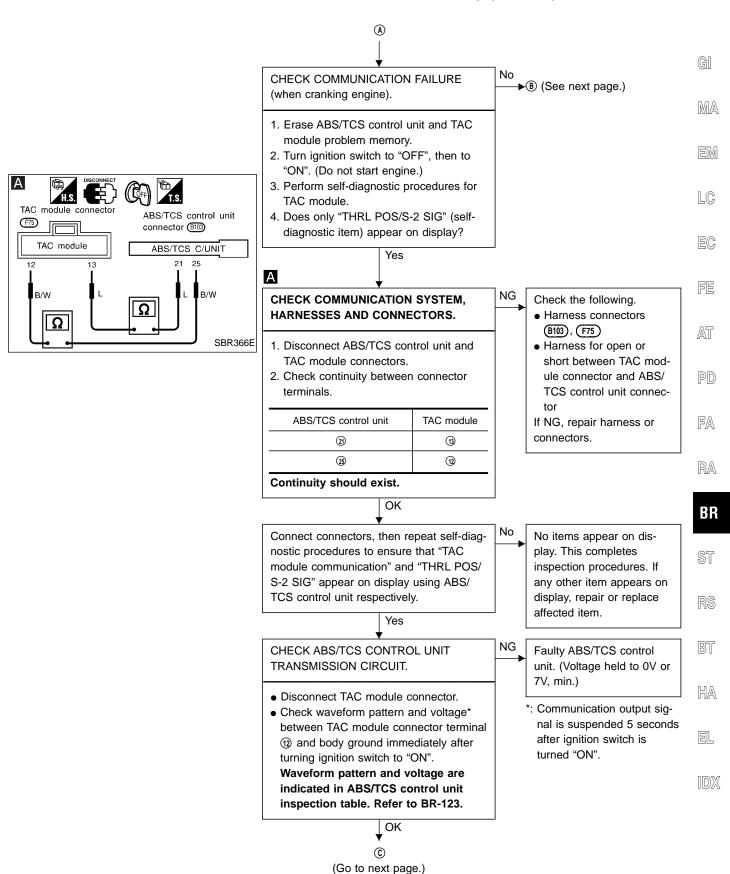
parts.

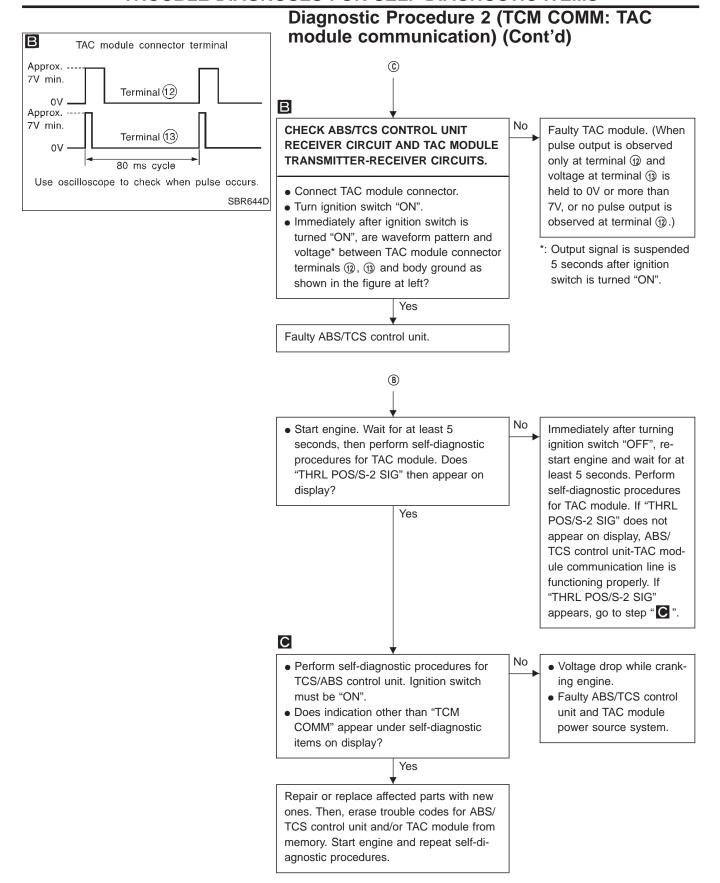


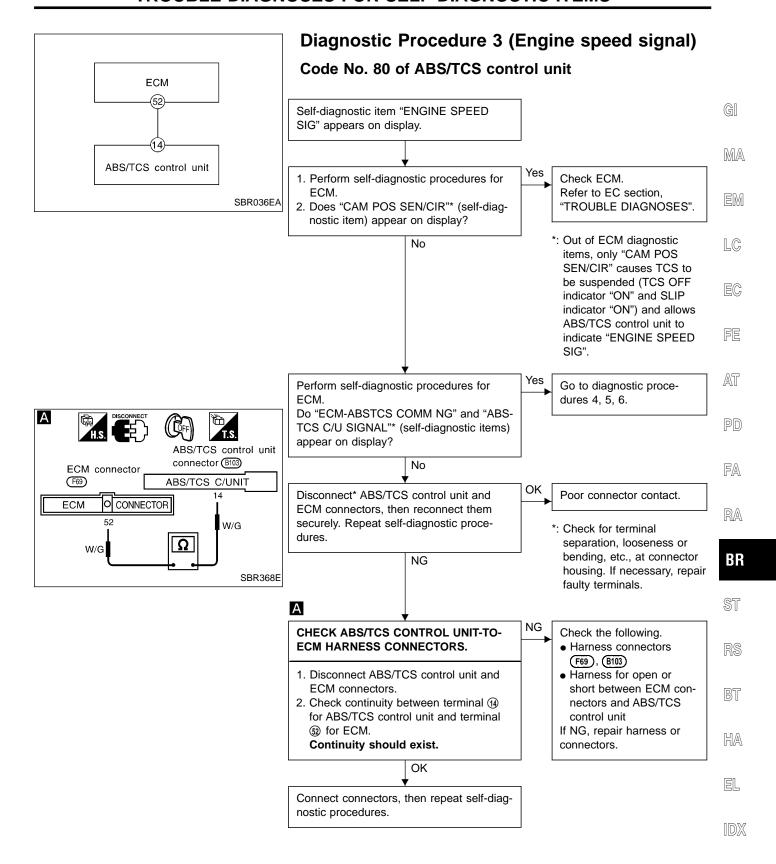
↓ Yes

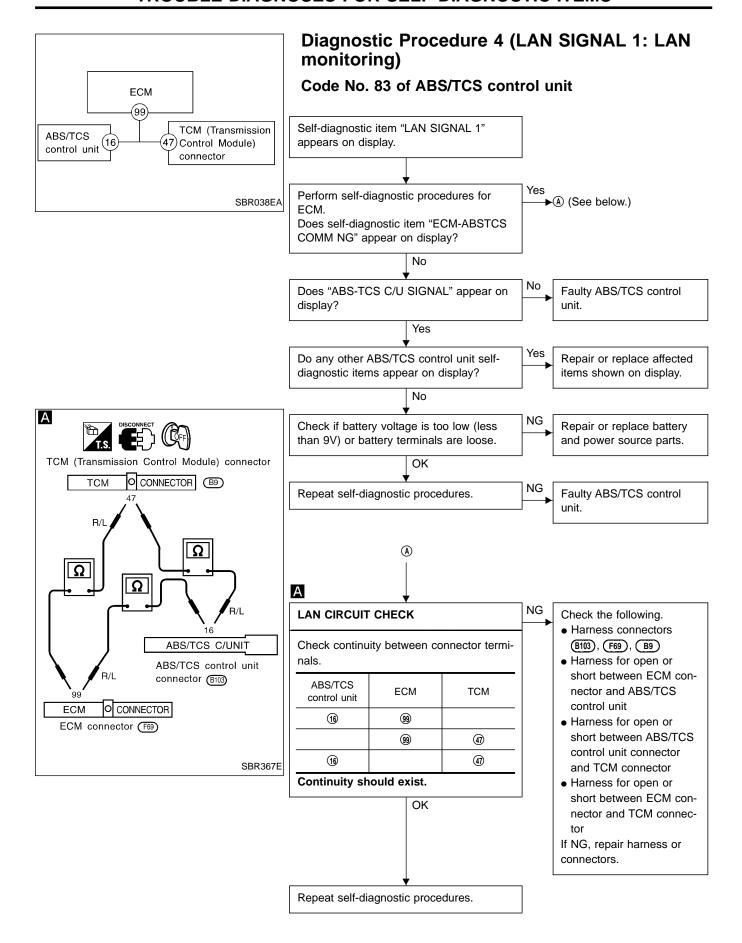
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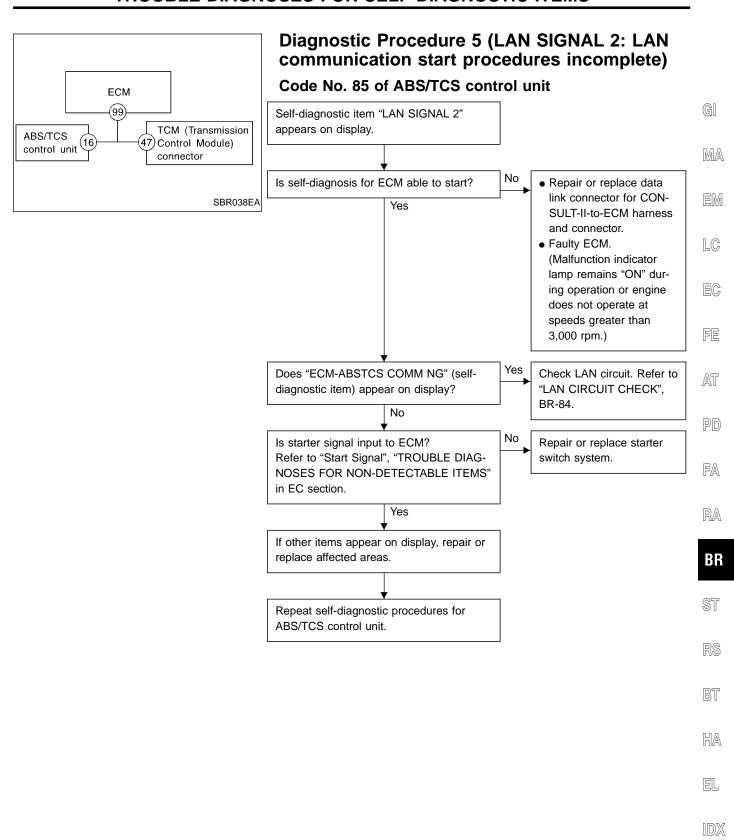
### Diagnostic Procedure 2 (TCM COMM: TAC module communication) (Cont'd)

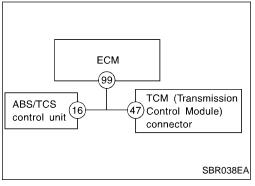






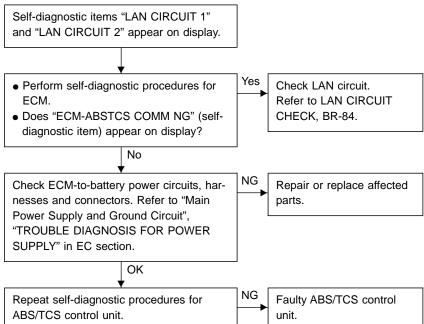


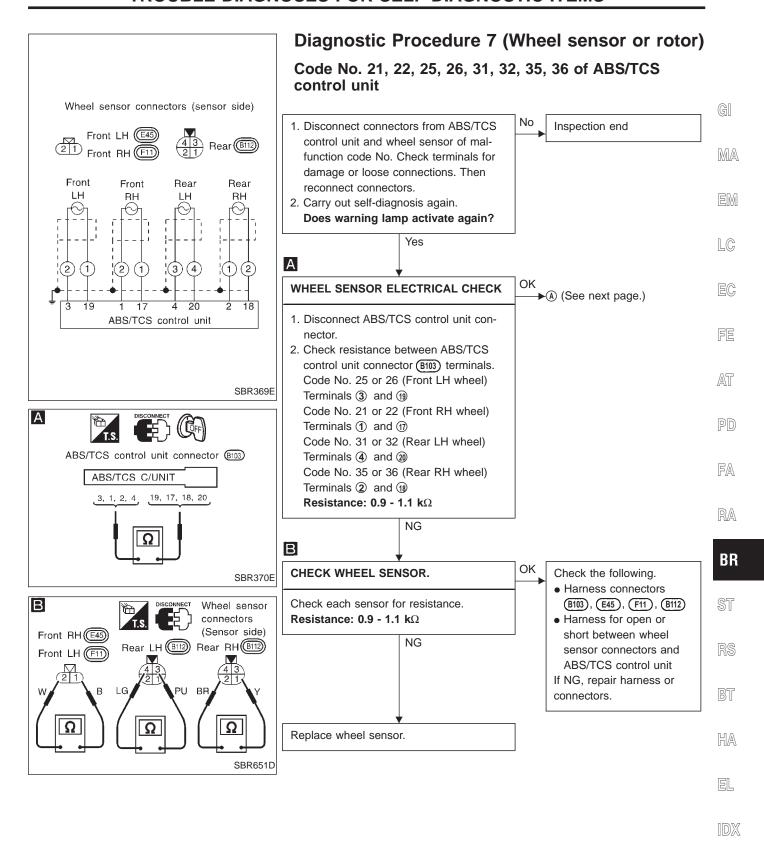


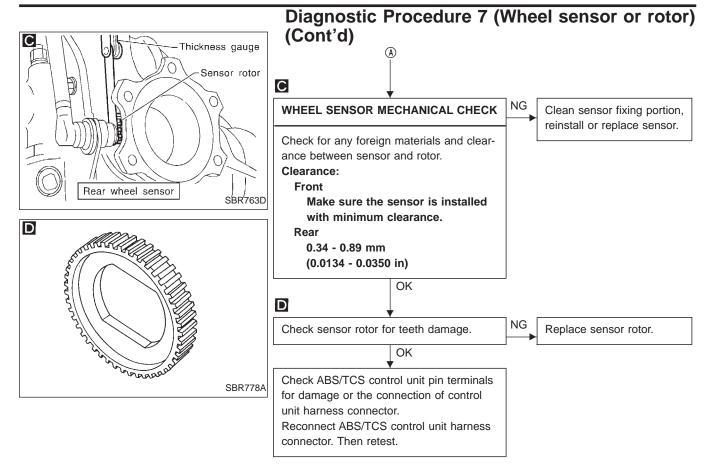


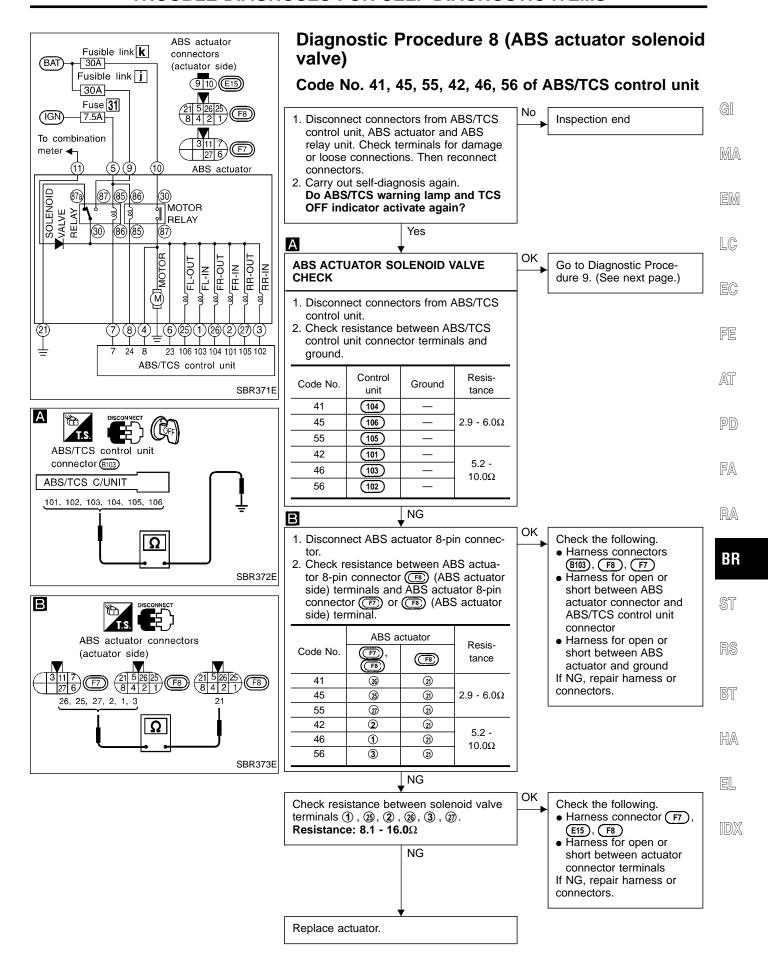
### Diagnostic Procedure 6 (LAN CIRCUIT 1/LAN CIRCUIT 2: LAN communication system failure)

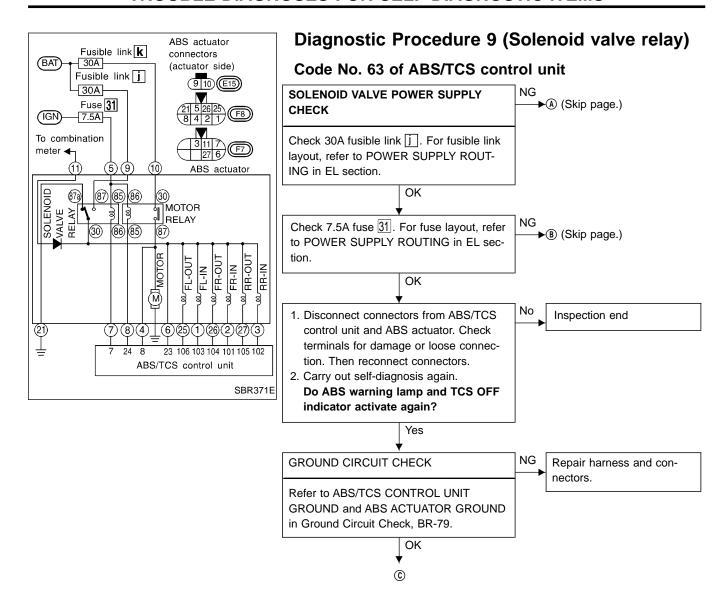
### Code No. 75 of ABS/TCS control unit

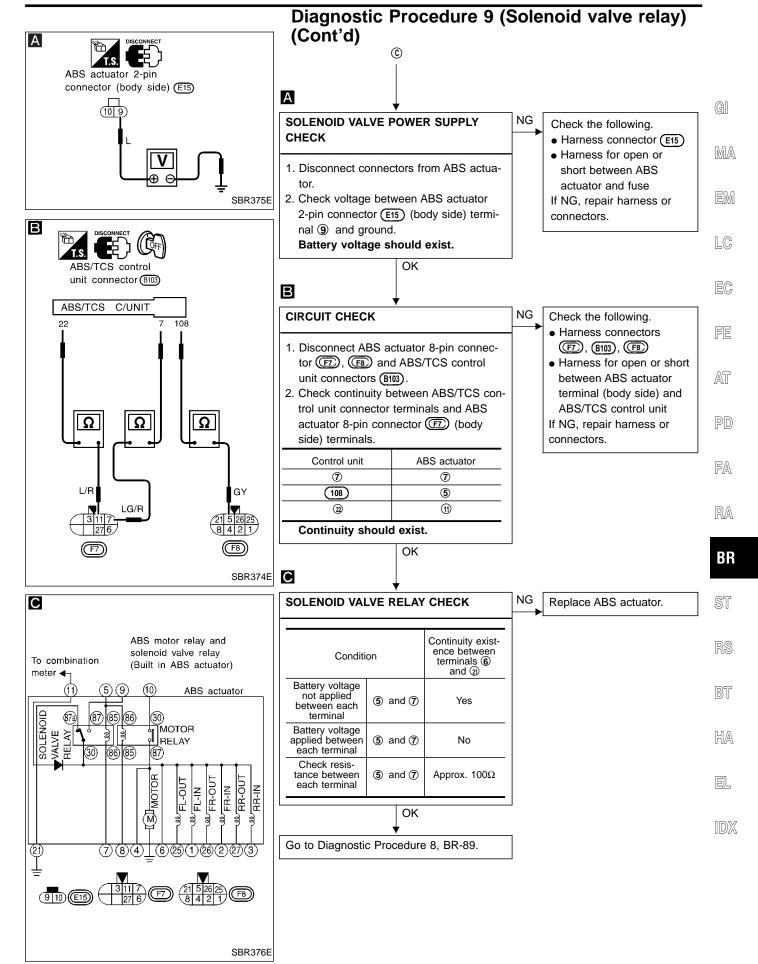


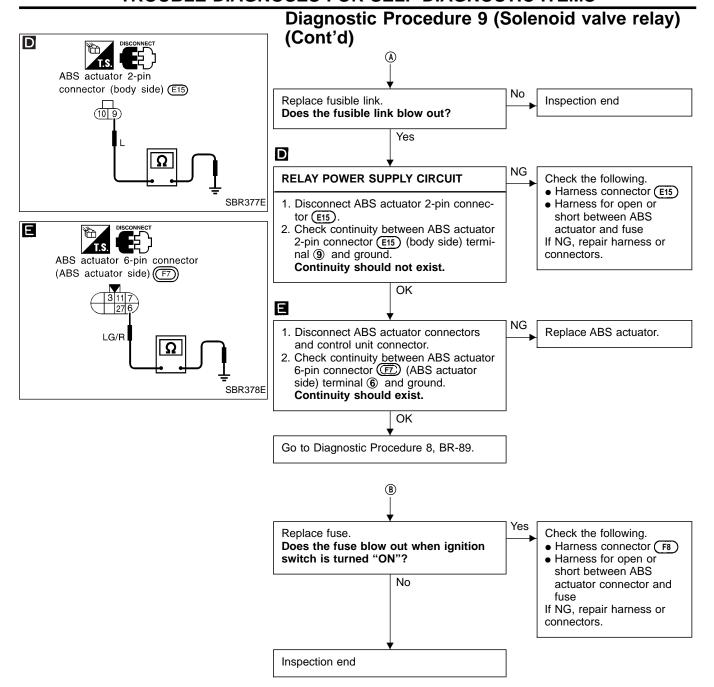


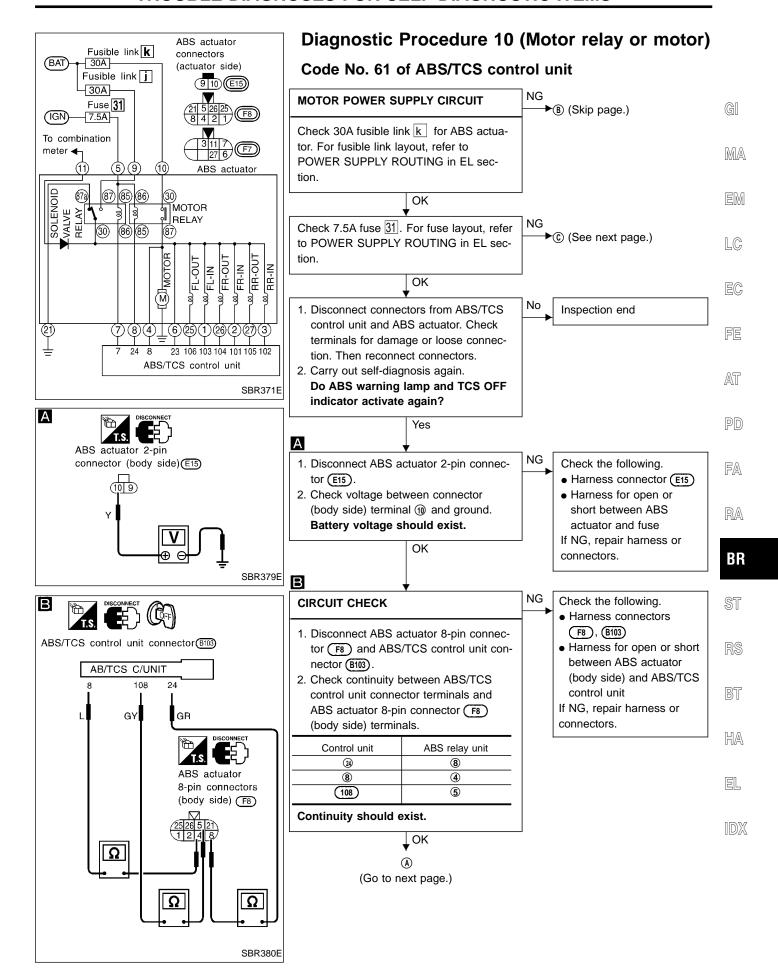


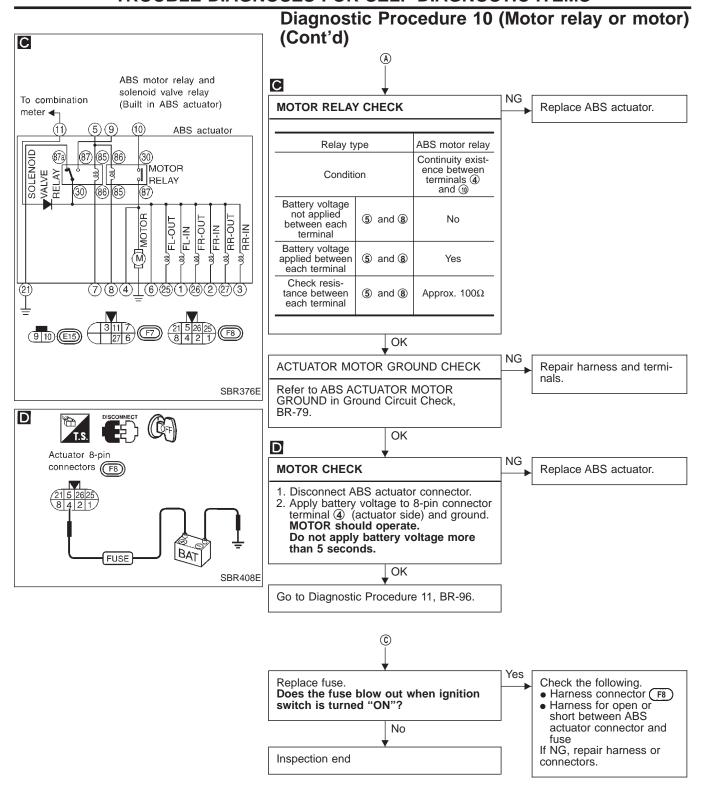


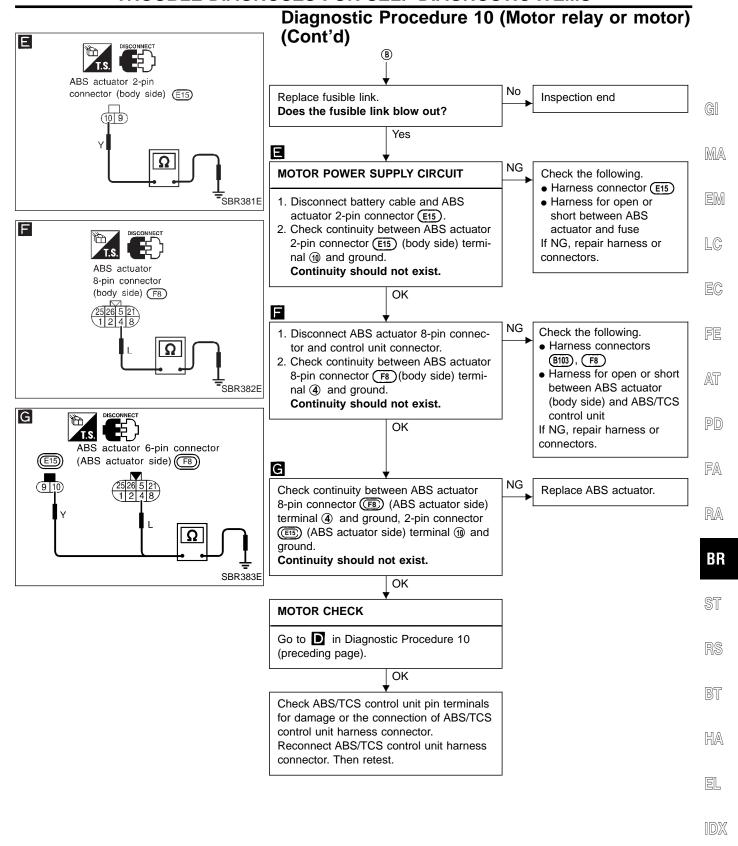


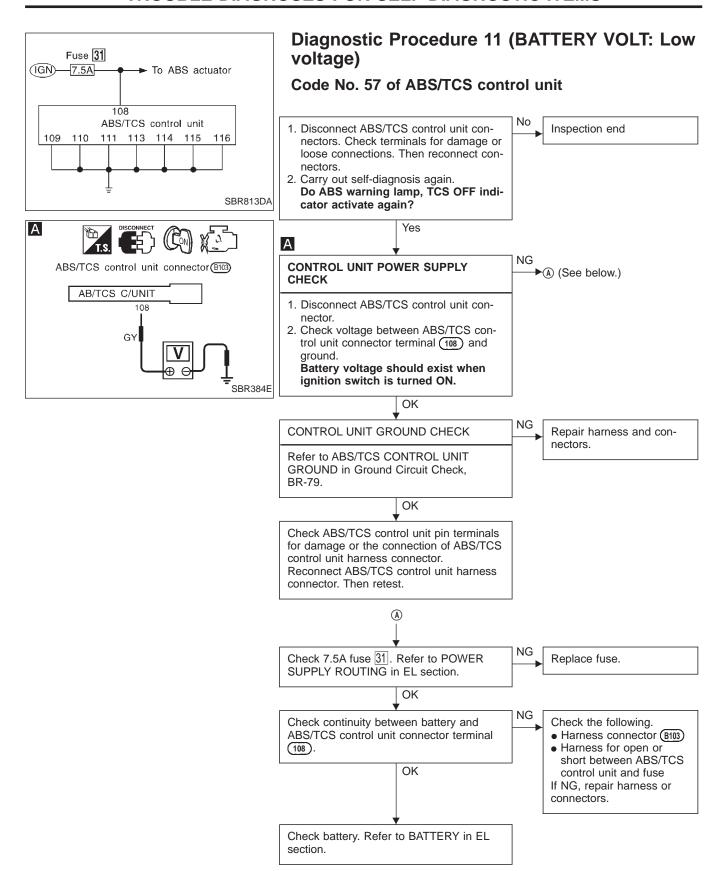


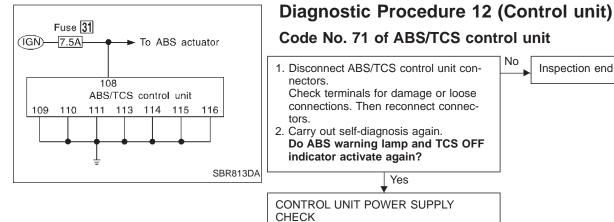


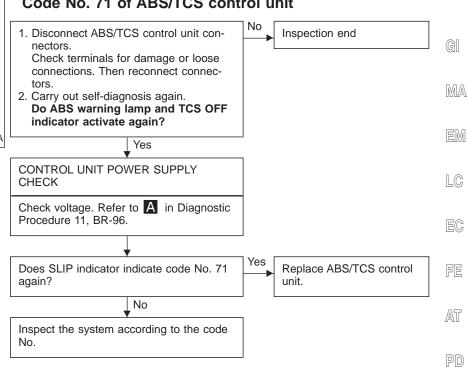












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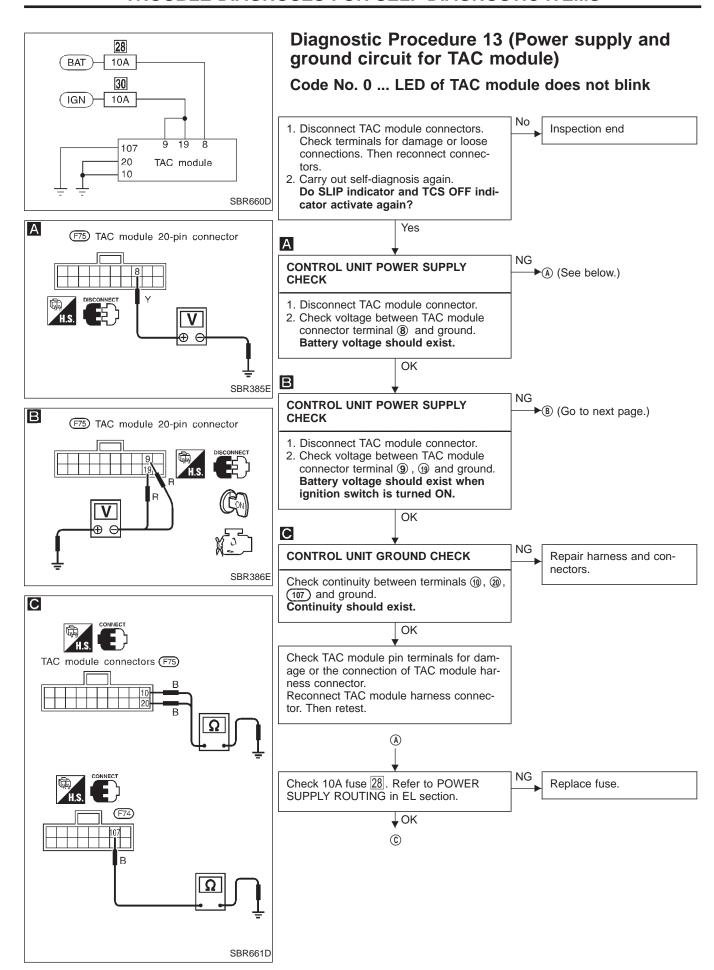
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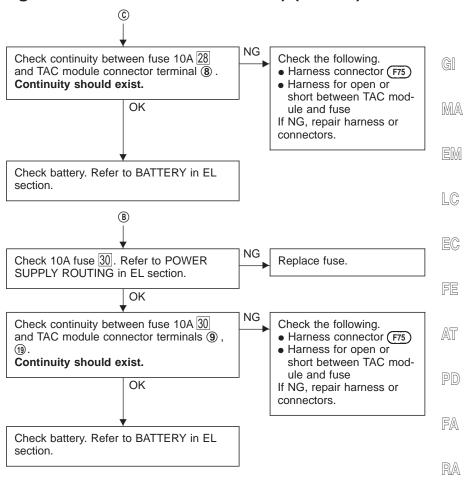
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### Diagnostic Procedure 13 (Power supply and ground circuit for TAC module) (Cont'd)



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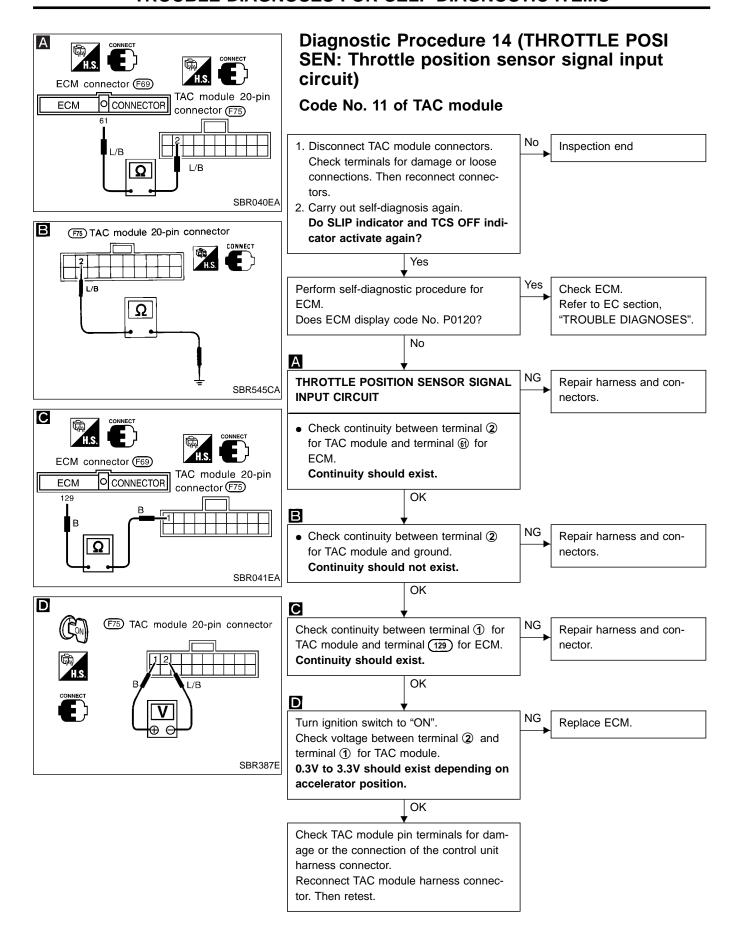
RS

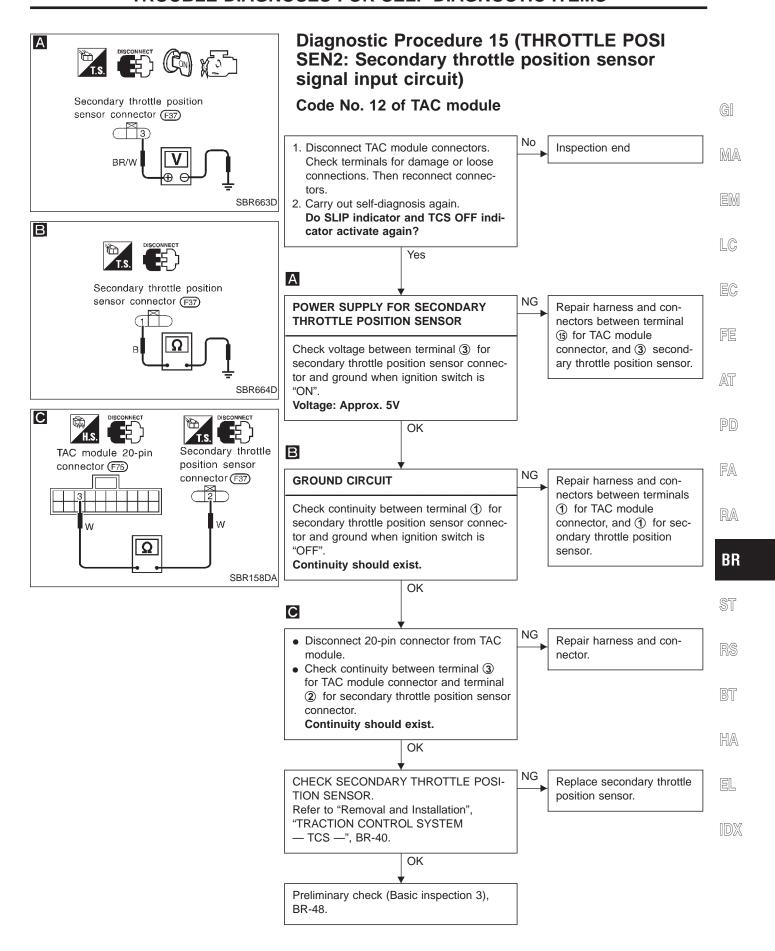
BT

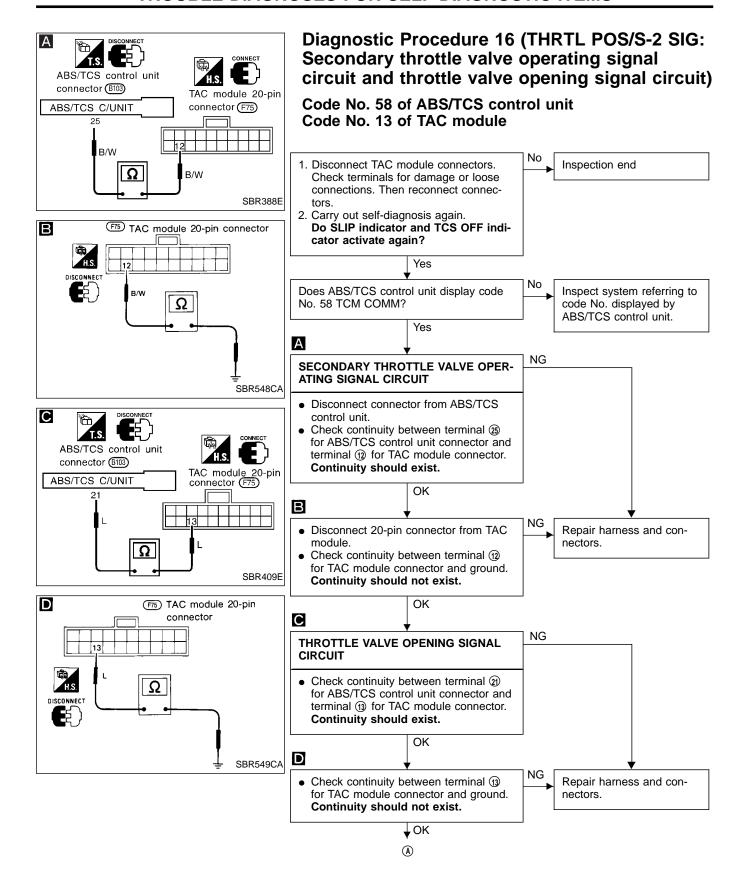
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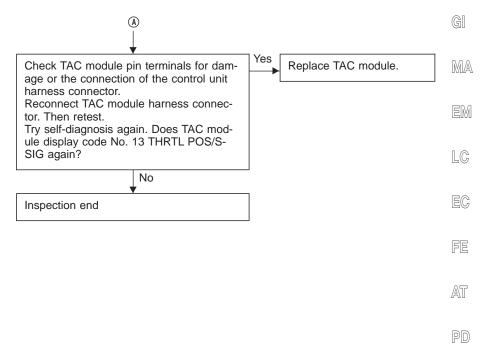
IDX







Diagnostic Procedure 16 (THRTL POS/S-2 SIG: Secondary throttle valve operating signal circuit and throttle valve opening signal circuit) (Cont'd)



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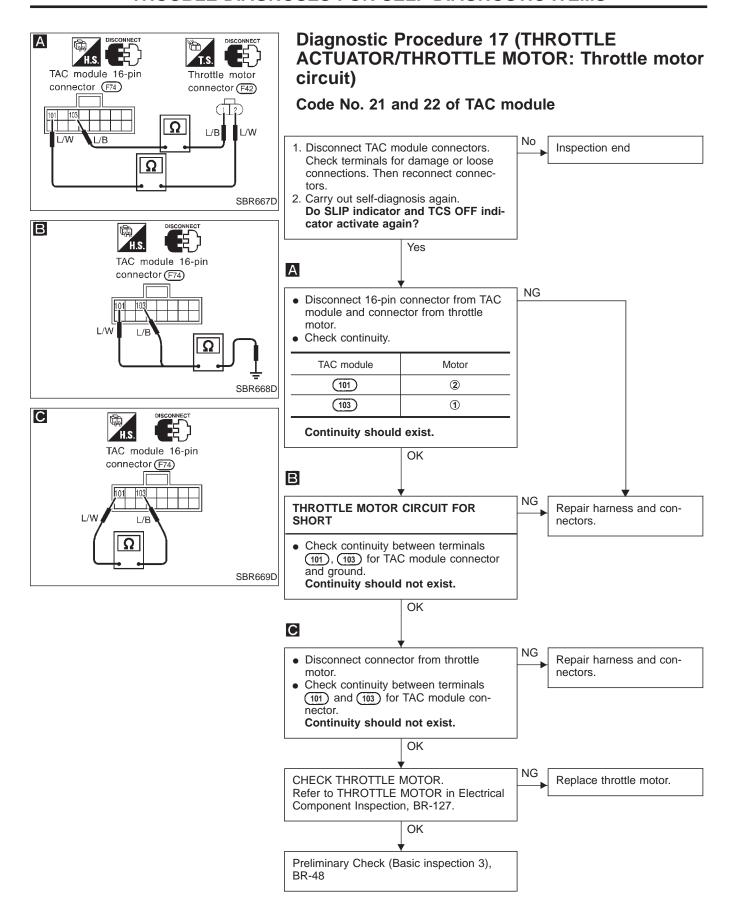
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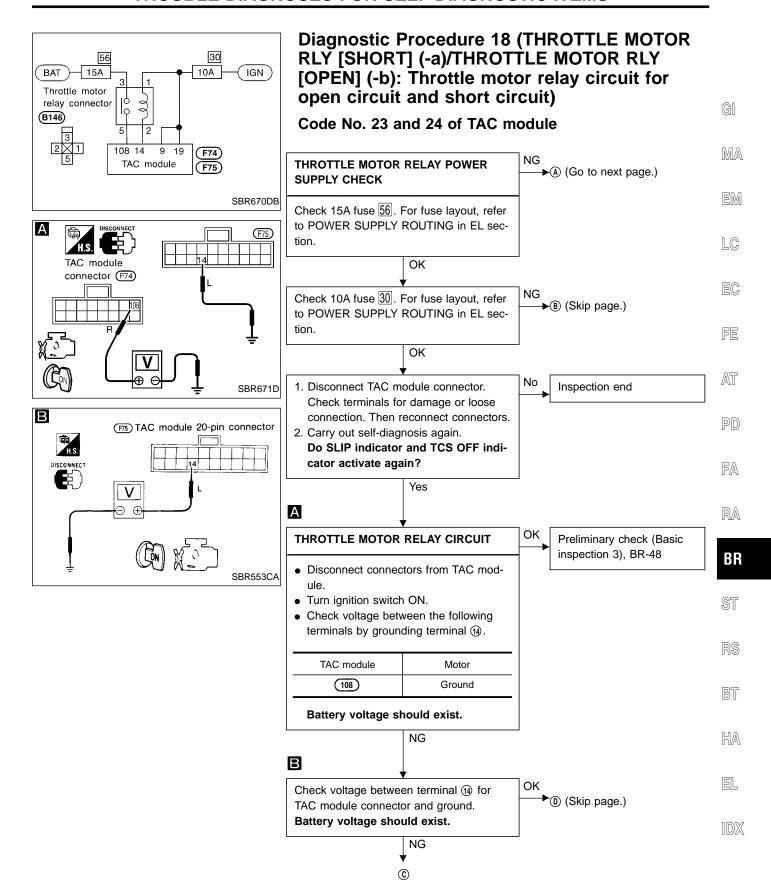
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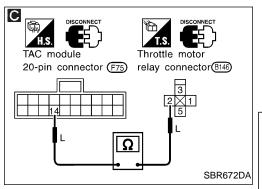
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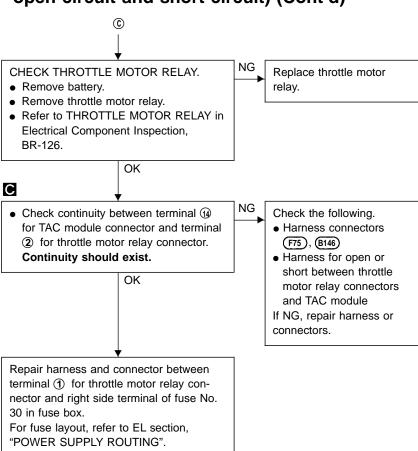
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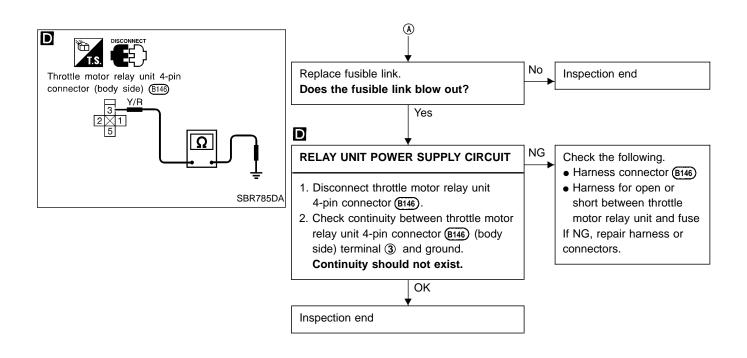






# Diagnostic Procedure 18 (THROTTLE MOTOR RLY [SHORT] (-a)/THROTTLE MOTOR RLY [OPEN] (-b): Throttle motor relay circuit for open circuit and short circuit) (Cont'd)



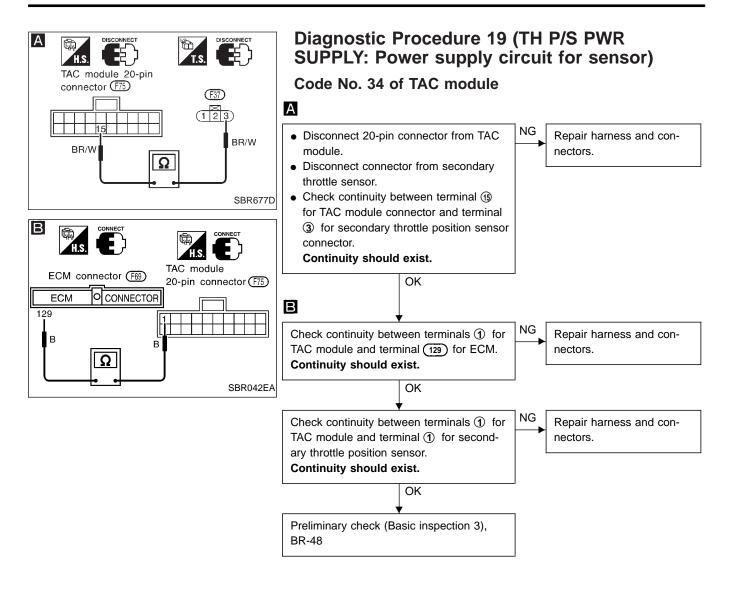


Diagnostic Procedure 18 (THROTTLE MOTOR RLY [SHORT] (-a)/THROTTLE MOTOR RLY

#### [OPEN] (-b): Throttle motor relay circuit for open circuit and short circuit) (Cont'd) GI Check the following. Replace fuse. Does the fuse blow out when ignition Harness connector (B146) MA switch is turned "ON"? Harness for open or short between throttle Nο motor relay unit connector and fuse EM If NG, repair harness or Inspection end connectors. E LC (D) Throttle motor relay connector (B146) Ε NG Check continuity between terminal (5) for throttle motor relay connector and FE terminal (108) for TAC module connec-Continuity should exist. AT SBR673DA OK E PD NG Check continuity between terminal Repair harness and con-Throttle motor for throttle motor relay connector and nectors. relay connector (B146) FA ground. Continuity should not exist. OK RA lG NG Check continuity between terminal 3 for throttle motor relay connector and $\mathsf{BR}$ positive terminal for battery cable. SBR674DA Continuity should exist. G OK NG • Check continuity between terminal (3) Repair harness and confor throttle motor relay connector and nectors. Throttle motor relay connector (B146) Batterv BT Continuity should not exist. cable positive OK terminal HA NG CHECK THROTTLE MOTOR RELAY. Replace throttle motor SBR675DA Remove battery. relay. · Remove throttle motor relay. EL Refer to THROTTLE MOTOR RELAY in Electrical Component Inspection, Throttle motor BR-126. relay connector (B146) OK Preliminary check (Basic inspection 3), **BR-48**

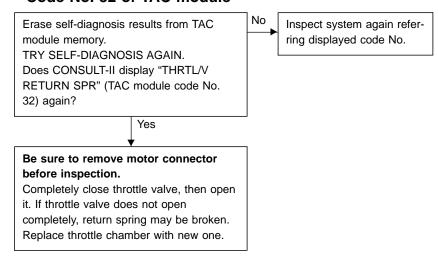
**BR-107** 

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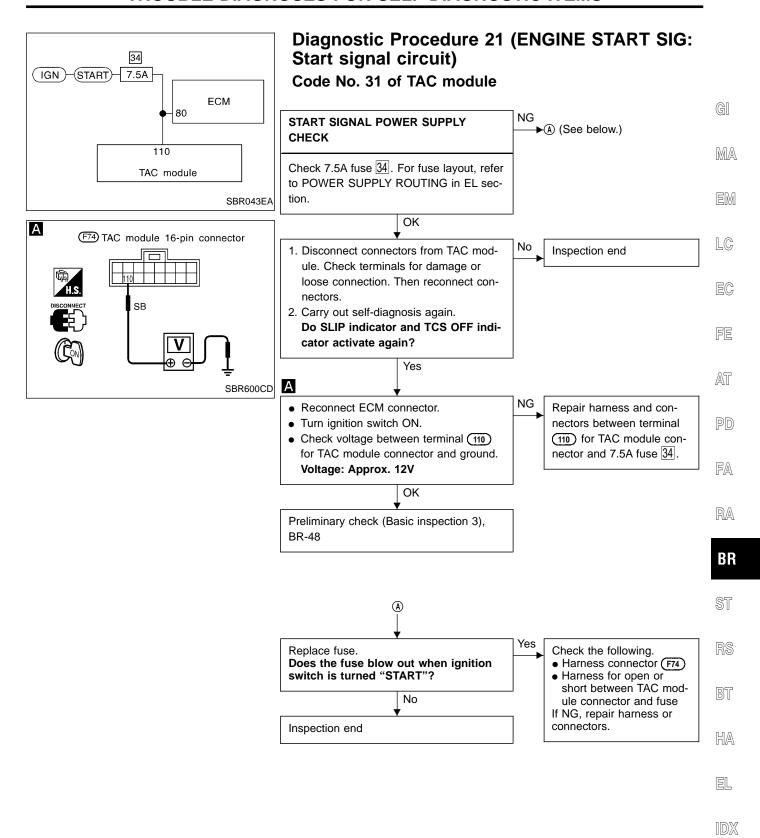


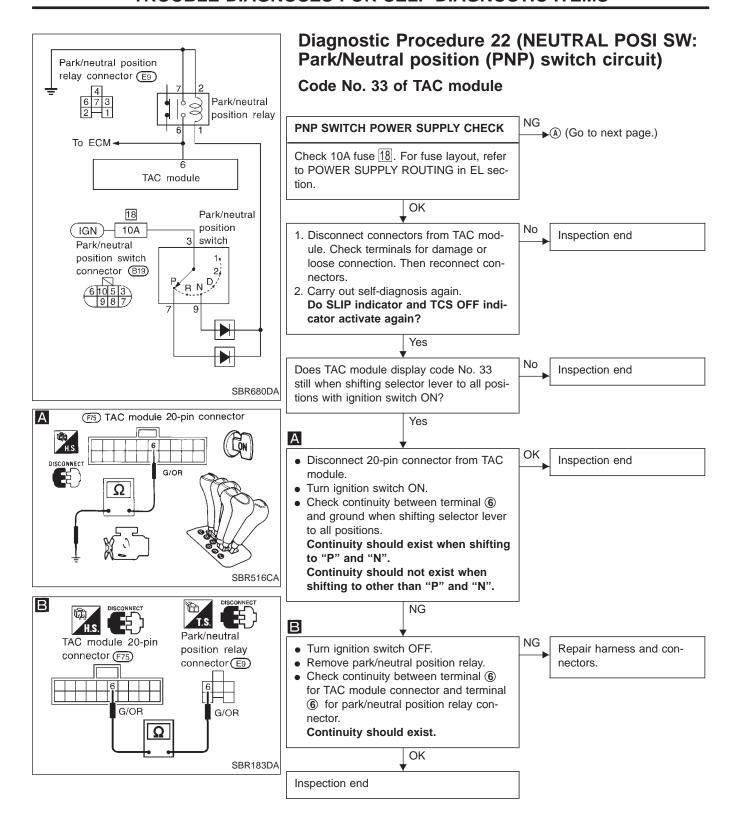
### Diagnostic Procedure 20 (THRTL/V RETURN SPR: Secondary throttle return spring)

#### Code No. 32 of TAC module

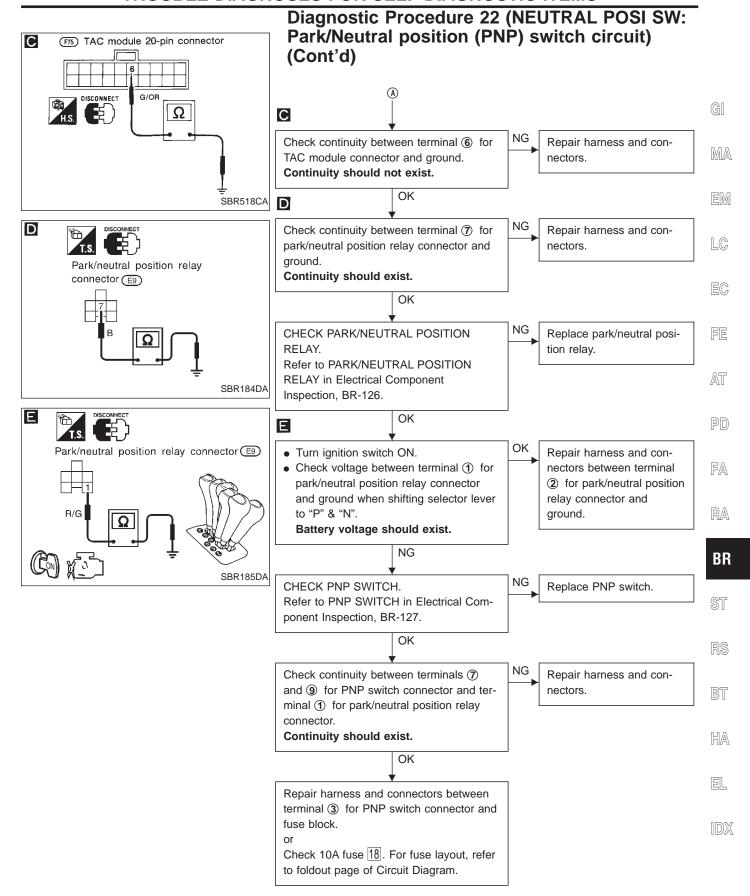


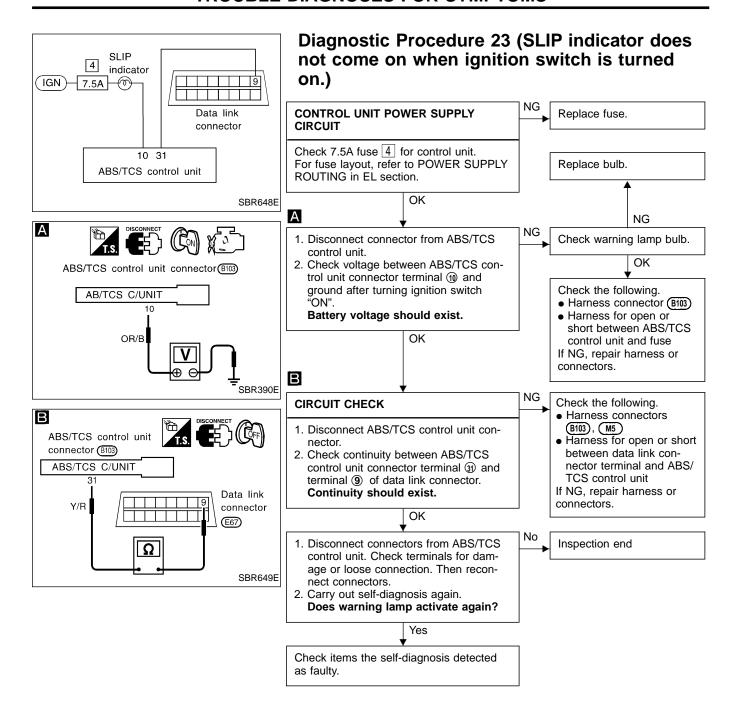
## TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS

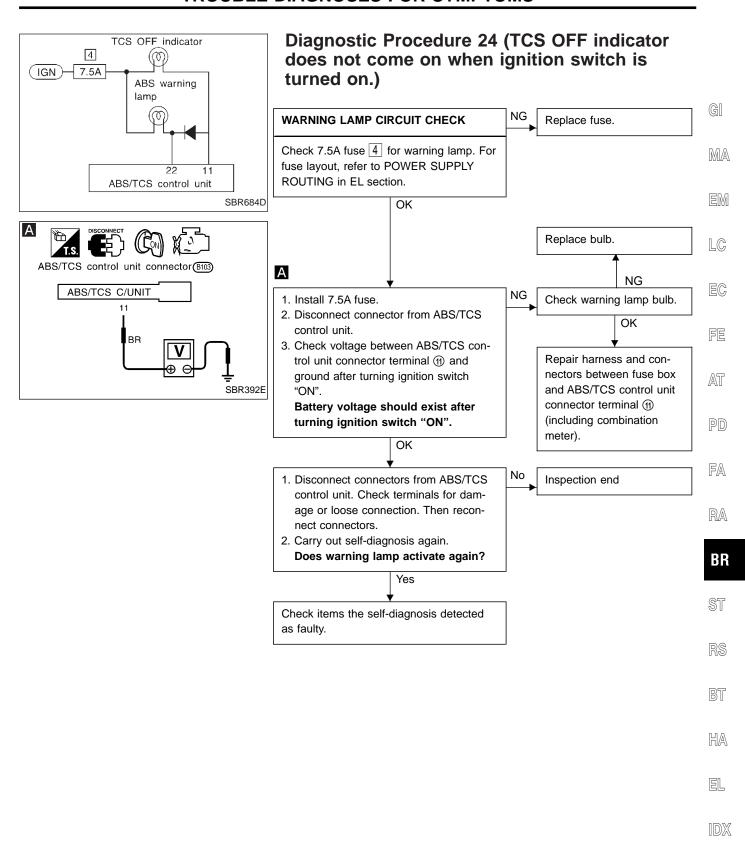


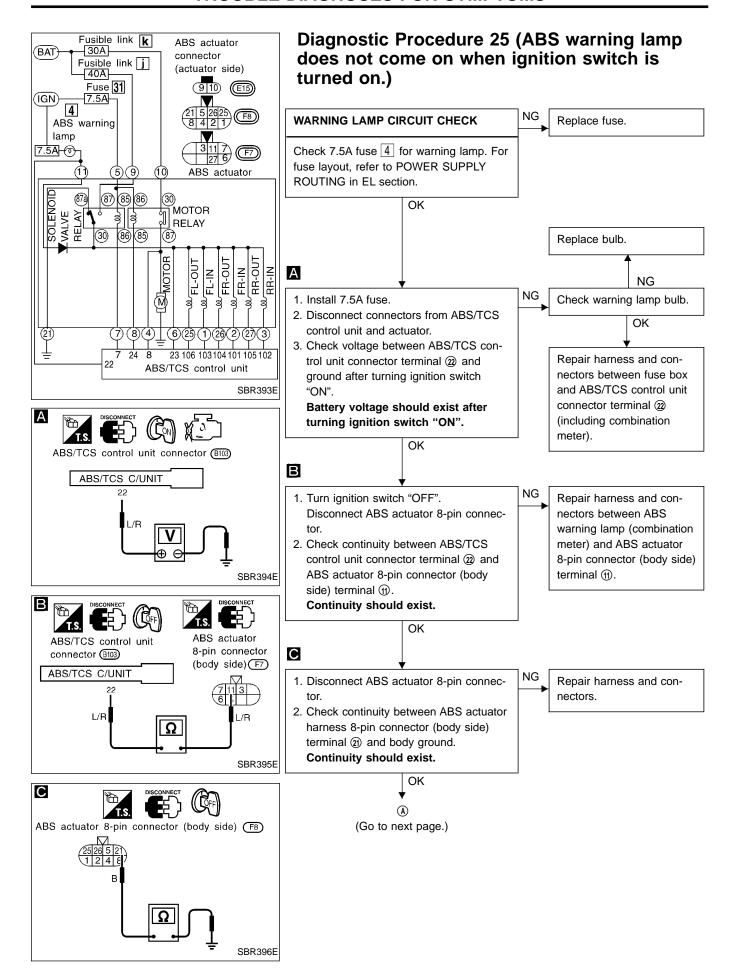


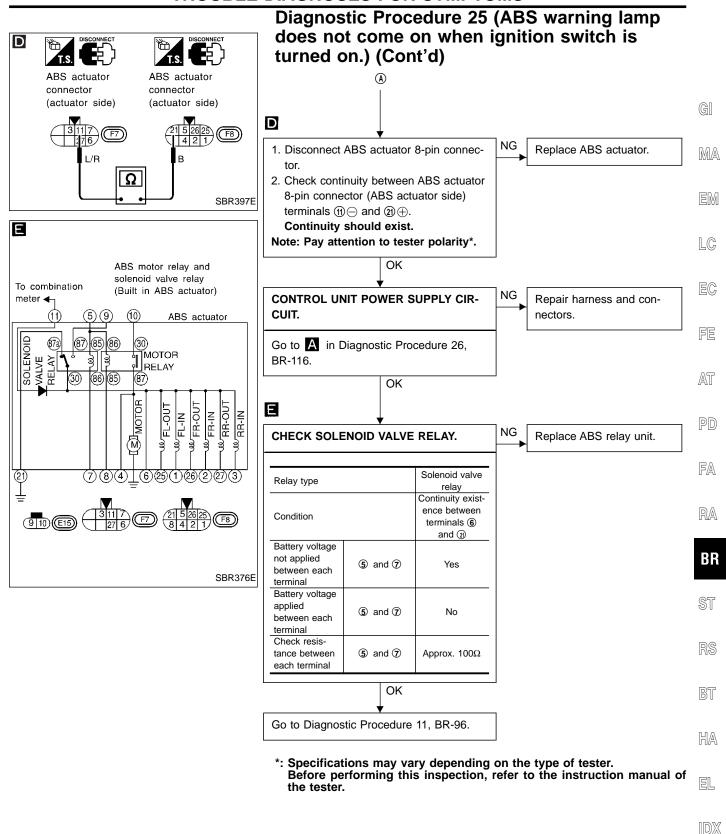
## TROUBLE DIAGNOSES FOR SELF-DIAGNOSTIC ITEMS

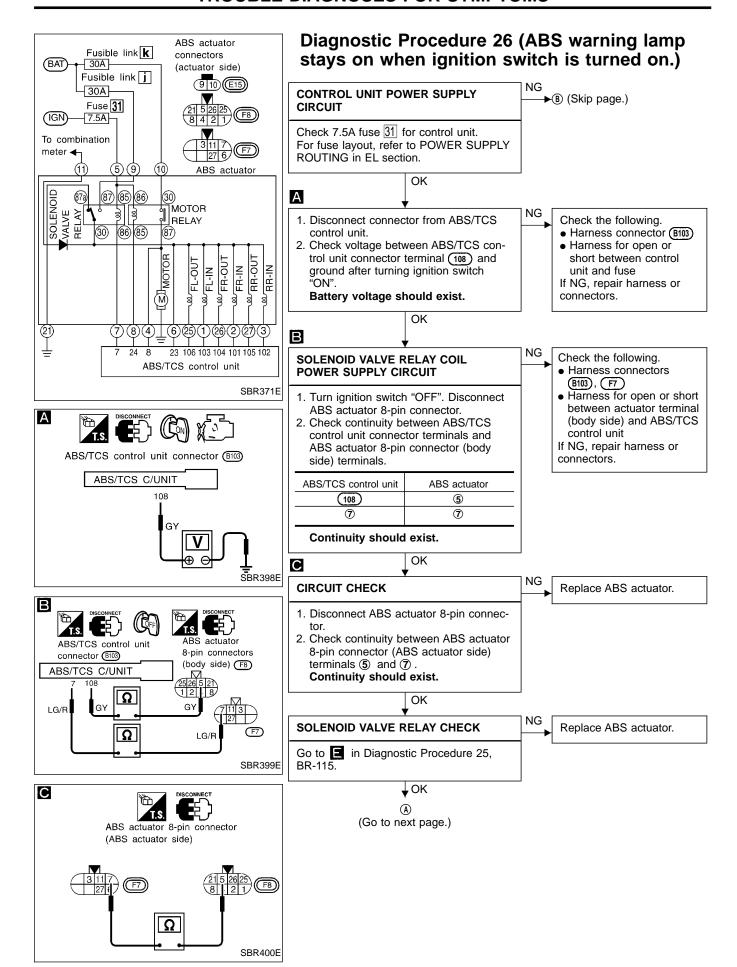


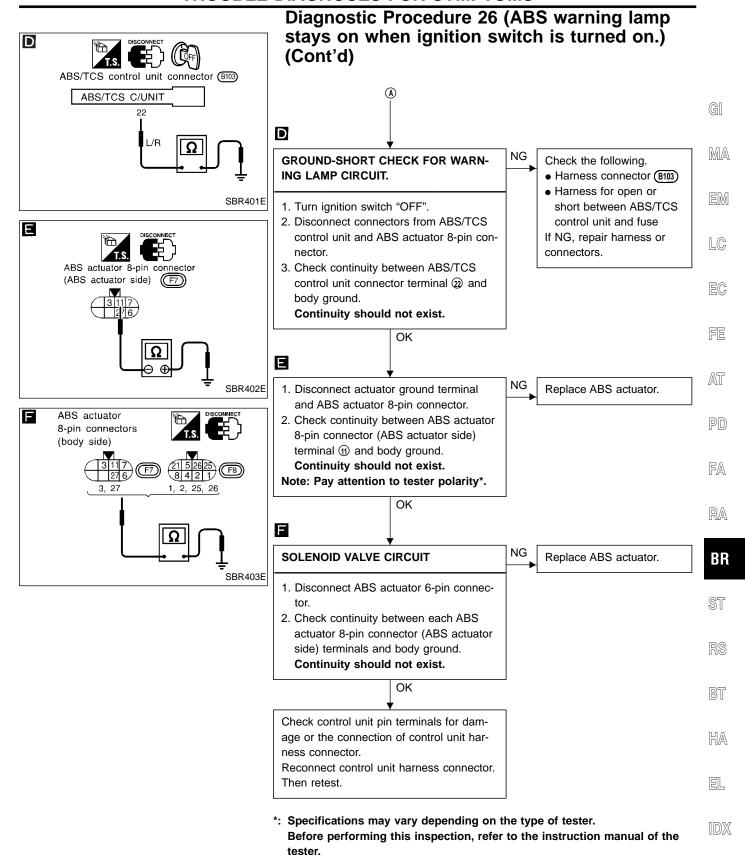


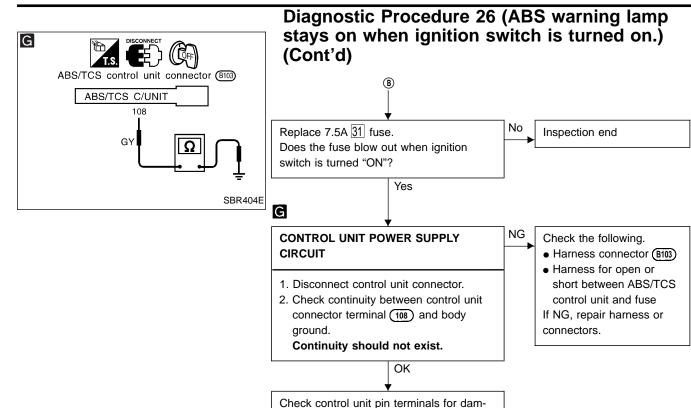










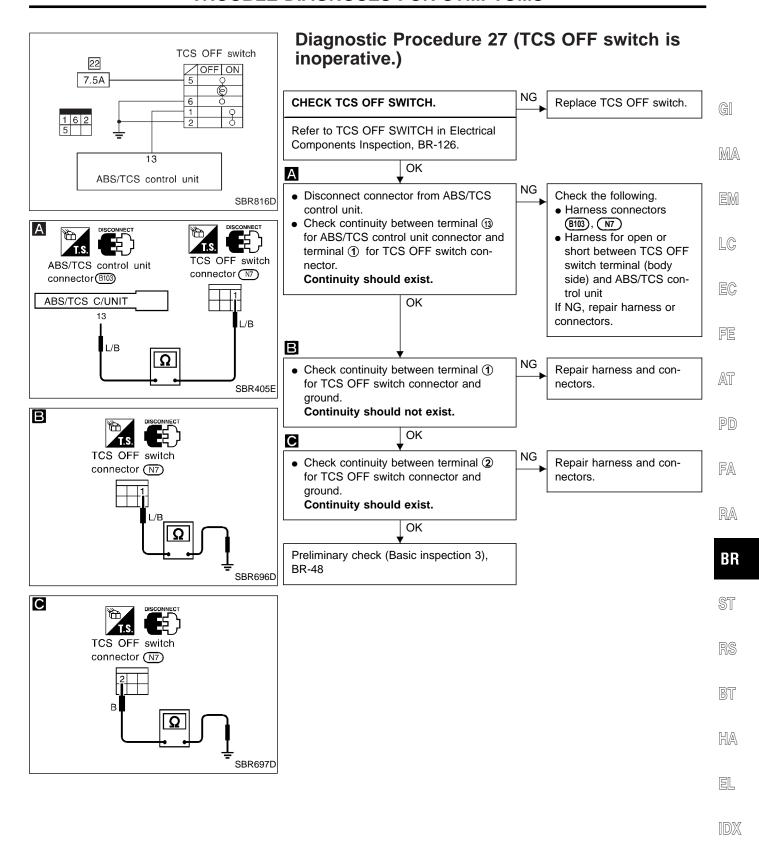


age or the connection of control unit har-

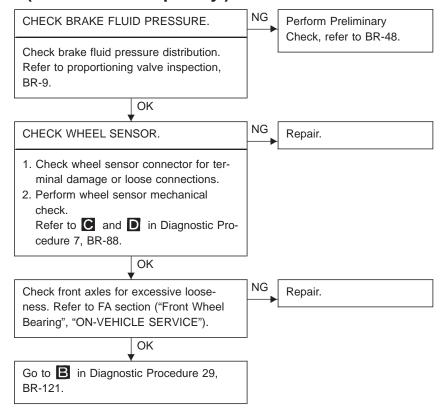
Reconnect control unit harness connector.

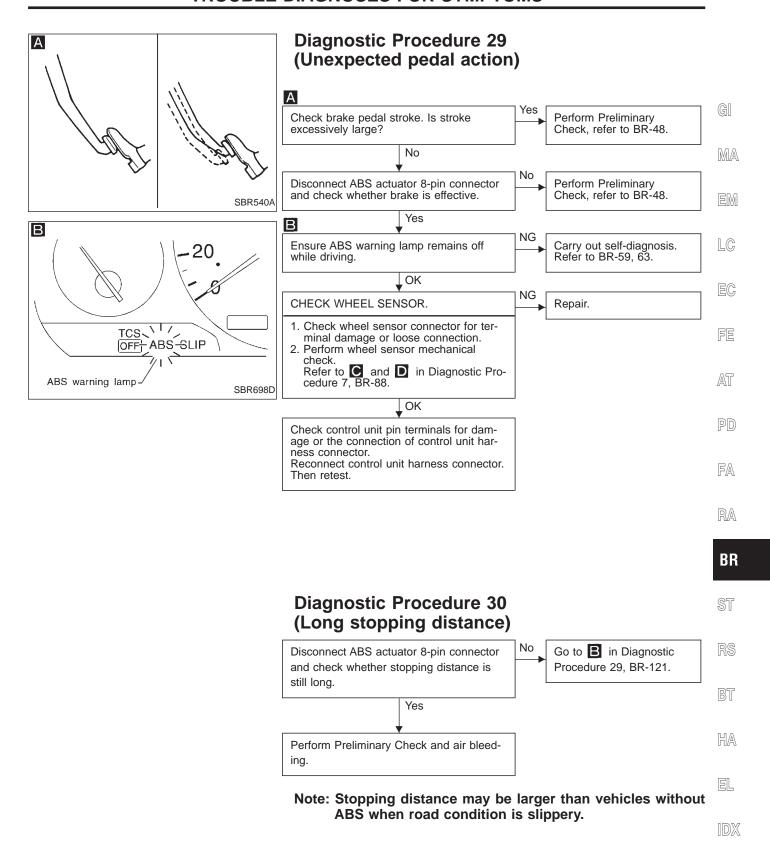
ness connector.

Then retest.

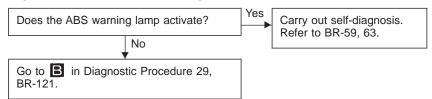


# Diagnostic Procedure 28 (ABS works frequently.)

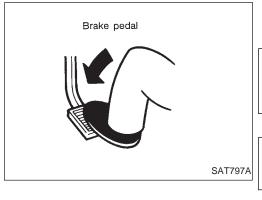




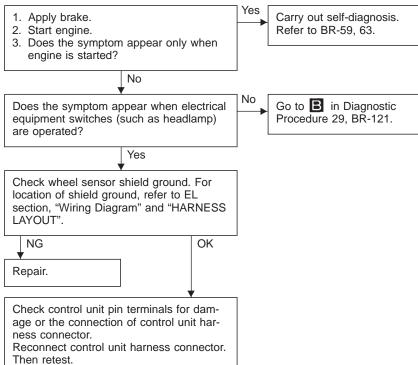
# Diagnostic Procedure 31 (ABS does not work.)



Note: ABS does not work when vehicle speed is under 10 km/h (6 MPH).

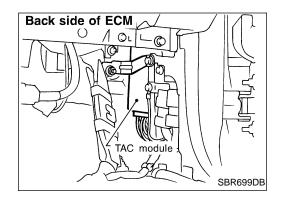


# Diagnostic Procedure 32 (Pedal vibration and noise)



Note: ABS may operate and cause vibration under any of the following conditions.

- Applying brake gradually when shifting or operating clutch.
- Low friction (slippery) road.
- High speed cornering.
- Driving over bumps and pot holes.
- Engine speed is over 5,000 rpm with vehicle stopped.



# **Electrical Component Inspection INSPECTION OF ABS/TCS CONTROL UNIT**

 Check that voltage between ABS/TCS control unit terminals is within the following reference value.

GI

MA

Pin connector terminal layout.

EM

LC

EC

1 2 3 4 5 6 7 8 9 10111213141516 101102103104105106107108 1718192021222324 25 26 27 28 29 30 31 32 109110111112113114115116

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ABS/TCS control unit inspection table

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TERMINAL NO.		ITEM	CONDITION	DATA (Beforence volue)
+	_	II ⊑IVI	CONDITION	DATA (Reference value)
108		Power source	Ignition switch "ON"	Battery voltage
6		Stan Jama quitab aignal	Brake pedal depressed	Approx. 12V
6		Stop lamp switch signal	Brake pedal released	Less than 2V
24		Motor relay	ABS actuator motor operating (Perform "ACTIVE TEST" mode with CON- SULT-II.) Engine running	Less than 2V
			ABS actuator motor not operating	Approx. 12V
7		Actuator relay	ABS actuator relay operating (Engine is running.)	Less than 2V
,		Actuator relay	ABS actuator relay not operating (Ignition switch "ON")	Approx. 12V
23 Grou	Ground	Actuator monitor	ABS actuator relay operating (Engine is running.)	Approx. 12V
		Actuator monitor	ABS actuator relay not operating (Ignition switch "ON")	Approx. 0V
101		Front solenoid valve RH IN	ABS actuator operating (Perform "ACTIVE TEST" mode with CONSULT-II.)	Approx. 0V
102		Rear solenoid valve IN	Engine running	Αρριολ. Ο ν
103		Front solenoid valve LH IN	ABS actuator not operating (Engine is running with vehicle stopped.)	Approx. 12V
8		Motor monitor	ABS actuator motor operating (Perform "ACTIVE TEST" mode with CONSULT-II.) Engine running	Approx. 12V
			ABS actuator motor not operating	Approx. 0V
22		ABS warning lamp	ABS warning lamp "ON"*1	Approx. 0V
~~		The warming lamp	ABS warning lamp "OFF"*1	Approx. 12V

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# **Electrical Component Inspection (Cont'd)**

			T	1
TERMIN +	NAL NO.	ITEM	CONDITION	DATA (Reference value)
1	17	Front wheel sensor RH		Approx. 0.1 - 0.2V Approx. 200 Hz*3
	18	Rear wheel sensor RH	Wheel is rotating	Approx. 0.1 - 0.2V
4	20	Rear wheel sensor LH	[Drive vehicle at 30 km/h (19 MPH).]*2	Approx. 200 Hz*3
3	19	Front wheel sensor LH		Approx. 0.1 - 0.2V Approx. 200 Hz*3
			Engine running at idle speed	Approx. 2.5V
14		Engine speed signal*4	Engine running at 2,000 rpm	Approx. 2.4V
104	Ground	Front solenoid valve RH OUT	ABS actuator operating (Perform "ACTIVE TEST" mode with CONSULT-II.)	Approx. 0V
105	0.00	Rear solenoid valve OUT	Engine running	Approx. ov
106	-	Front solenoid valve LH OUT	ABS actuator not operating (Engine is running with vehicle stopped.)	Approx. 12V
13		TCS OFF switch signal	TCS OFF switch pressed TCS OFF switch released	Approx. 0V Approx. 4 - 5V
11		TCS OFF indicator	TCS OFF indicator ON*5 TCS OFF indicator OFF	OV Approx. 12V (Power source voltage)
10		SLIP indicator	SLIP indicator ON*6 SLIP indicator OFF	0V Approx. 12V (Power source voltage)
21	Body	Throttle valve opening rate signal	Approx. 7V min.  0V  10 ms  SBR701D  80 ms	_
25	ground	Secondary throttle valve opening rate target	Approx. 7V min.  0V  10 ms  SBR701D  80 ms	_
16		LAN signal	Approx5V 0V 0.07 ms SBR702D 2 ms	_

#### NOTE:

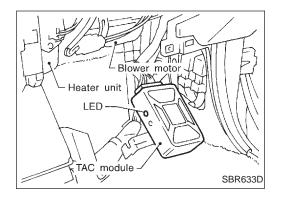
\*1: ABS warning lamp ON-OFF timing

ON - ignition switch "ON" (before engine starts) or when failure is sensed.

OFF - After engine starts (System in good operating condition)

- \*2: Inflate tires to specifications.
- \*3: Use oscilloscope checking, when pulse occurs.
- \*4: Refer to "ECM terminals and reference value" in EC section.
- \*5: TCS OFF indicator ON-OFF timing
  - ON ignition switch "ON" (before engine starts) or failure is sensed (TCS OFF switch "ON")
  - OFF After engine starts (System in good operating condition) and TCS OFF switch "OFF"
- \*6: SLIP indicator ON-OFF timing
  - ON ignition switch "ON" (before engine starts) or TCS in operation
  - OFF After engine starts and when TCS not operating

### TROUBLE DIAGNOSES FOR TCS



# **Electrical Component Inspection** INSPECTION OF TAC MODULE

Check that voltage between TAC module terminals is within the following reference value.

GI

MA

EM

Pin connector terminal layout.

LC

EC

FE

AT



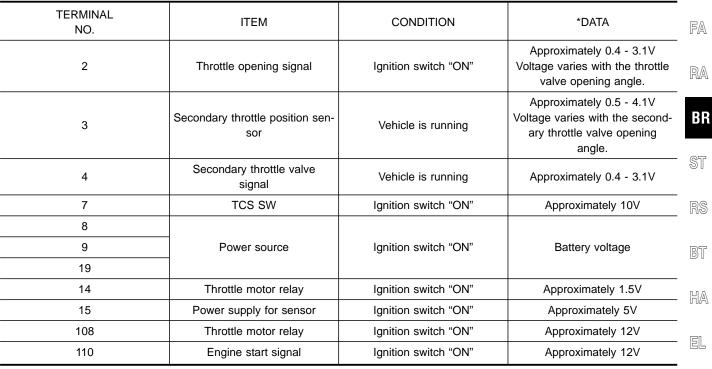
\*Data are reference values.

PD

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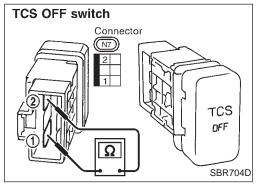


# TROUBLE DIAGNOSES FOR TCS

# **Electrical Component Inspection (Cont'd)**

### TAC MODULE INSPECTION TABLE FOR CONSULT-II

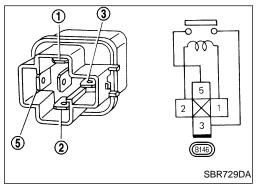
Monitor item	Display representation	Condition	Standard value or indication	(Reference) Diagnostic Procedures (When mea- sured voltage is outside specifications.)
THRTL POS SEN [V]	Sensor voltage [V]	Throttle valve fully-closed	Approx. 0.5V	14
THRTL POS SE2	Sensor voltage [V]	Idling	Approx. 3.4V	15
TH OPEN SIG	Motor throttle target position signal [ms]	TCS not operating	Approx. 9 ms	16
START SIGNAL	ON/OFF	Key switch "ON"	ON	21
NEUT POSI SW	ON/OFF	Switch in Park/Neutral	ON	22



### TCS OFF SWITCH

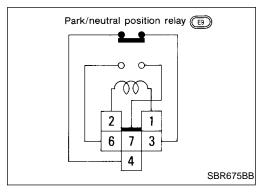
Check continuity between terminals as shown.

SWITCH condition	Continuity existence	
Pushed	Yes	
Released	No	



#### THROTTLE MOTOR RELAY

Condition	Continuity existence between terminals ③ and ⑤
Battery voltage not applied between terminals ① and ②.	No
Battery voltage applied between terminals ① and ②.	Yes

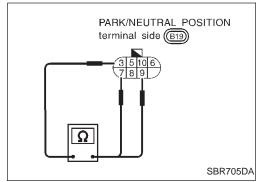


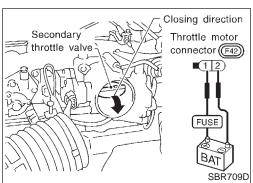
#### PARK/NEUTRAL POSITION RELAY

Check continuity between terminals (6) and (7).

Condition	Continuity
12V direct current supply between terminals ① and ②.	Yes
No current supply	No

# TROUBLE DIAGNOSES FOR TCS





# Electrical Component Inspection (Cont'd) PARK/NEUTRAL POSITION (PNP) SWITCH

Check continuity between terminals 3 and 7, 9.

Condition	Continuity between terminals ③ and ⑦	Continuity between terminals ③ and ⑨
Shift to "P" position	Yes	No
Shift to "N" position	No	Yes
Shift to positions other than "P" and "N"	No	No



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#### THROTTLE MOTOR

- 1. Remove intake manifold upper collector.
- 2. Disconnect connector. Manually push throttle valve to ensure that it moves properly from fully closed to fully open position.
- 3. With throttle valve set at fully open position, apply 12 volts (DC) across throttle motor terminals ① and ②. Throttle valve must move in fully closed direction.

LC

EC

FE

AT

PD

FA

RA

BR

ST

RS

BT

HA

EL

# SERVICE DATA AND SPECIFICATIONS (SDS)

# **General Specifications**

ront brake		
Brake model		AD31VB disc brake
Cylinder bore diameter x number of pistons	mm (in)	44.4 (1.748) x 2
Pad length x width x thickness	mm (in)	132 x 52.5 x 11.0 (5.20 x 2.067 x 0.433)
Rotor outer diameter x thickness	mm (in)	296 x 28 (11.65 x 1.10)
Rear brake		
Brake model		AD11VB disc brake
Cylinder bore diameter x number of piston	mm (in)	38.2 (1.504) x 1
Pad length x width x thickness	mm (in)	97.4 x 33.9 x 10 (3.835 x 1.335 x 0.39)
Rotor outer diameter x thickness	mm (in)	292 x 16 (11.50 x 0.63)

Parking brake	
Brake model	DS17HE drum brake
Lining length x width x thickness mm (in)	172.0 x 25.0 x 3.2 (6.77 x 0.984 x 0.126)
Drum inner diameter mm (in)	172.0 (6.77)
Master cylinder	
Cylinder bore diameter mm (in)	25.40 (1)
Control valve	
Valve model	Proportioning valve (within master cylinder)
Split point [kPa (kg/cm², psi)] x reducing ratio	1,961 (20, 284) x 0.4
Brake booster	
Booster model	M215T
Diaphragm diameter mm (in)	Primary: 230 (9.06) Secondary: 205 (8.07)
Brake fluid	
Recommended brake fluid	DOT 3

# Inspection and Adjustment BRAKE PEDAL

#### **DISC BRAKE**

	Unit: mm (in)
Front	Rear
AD31VB	AD11VB
2.0 (0.079)	
0.07 (0.0028)	0.07 (0.0028)
26.0 (1.024)	14.0 (0.551)
	AD31VB 2.0 (0 0.07 (0.0028)

# PARKING DRUM BRAKE

	Unit: mm (in)
Location	Rear
Brake model	DS17HE
Lining wear limit	
Minimum thickness	1.5 (0.059)
Drum repair limit	
Maximum inner diameter	173.0 (6.81)
Brake shoe "backoff" adjustment	5 - 6 latches

	Unit: mm (in)
Free height "H"★	183 - 193 (7.20 - 7.60)
Depressed height "D" [under force of 490 N (50 kg, 110 lb) with engine running]	95 (3.74) or more
Clearance "C" between pedal stopper and threaded end of stop lamp switch or ASCD cancel switch	0.3 - 1.0 (0.012 - 0.039)
Pedal free play	1.0 - 3.0 (0.039 - 0.118)

<sup>★:</sup> Measured from metal panel to surface of pedal pad.

### **PARKING BRAKE**

	Unit: mm (in)
Control type	Foot lever
Pedal stroke [under force of 196 N (20 kg, 44 lb)]	88 - 103 (3.46 - 4.06)
Pedal stroke when warning switch comes on	29 (1.14) or less