SECTION COING SYSTEM

Cooling Circuit29

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CONTENTS

QR25DE	WATER PUMP	17
DDE OAUTIONO	Removal and Installation	
PRECAUTIONS	1 C IVIO V/ C	
Precautions for Supplemental Restraint System	INSPECTION AFTER REMOVAL	
(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-	INSTALLATION	
SIONER"		18
Precautions for Liquid Gasket		H 19
REMOVAL OF LIQUID GASKET		19
LIQUID GASKET APPLICATION PROCEDURE		19
PREPARATION		20
Special Service Tools		20
Commercial Service Tools		21
OVERHEATING CAUSE ANALYSIS	Removal and Installation	21
Troubleshooting Chart	7 REMOVAL	
COOLING SYSTEM	8 INSPECTION AFTER REMOVAL	
Cooling Circuit	8 INSTALLATION	
ENGINE COOLANT	9 SERVICE DATA AND SPECIFICATIONS (SDS	
System Check	Gapacity	
CHECKING COOLING SYSTEM HOSES	9 Thermostat	
CHECKING RESERVOIR LEVEL	9 Water Control Valve	
CHECKING COOLING SYSTEM FOR LEAKS 9	9 Radiator	
CHECKING RADIATOR CAP	9	20
CHECKING RADIATOR10	VOSEDE	
Refilling Engine Coolant10	VQ35DE	
RADIATOR1		24
Removal and Installation1	1 Precautions for Supplemental Restraint System	
REMOVAL1		
INSTALLATION1	1 SIONER"	
Disassembly and Assembly 12	Precautions for Liquid Gasket	
PREPARÁTION12		
DISASSEMBLY12	TEMOTILE OF LIGORD OF CORE FOR THE PROPERTY OF	
ASSEMBLY1;		
INSPECTION19	· ···	
COOLING FAN 16	Opodiai Col vido 10010	26
DISASSEMBLY10		
ASSEMBLY10	0 1 E 1 1 1 E 2 1 1 1 1 1 0 0 1 1 0 0 E 7 1 1 7 1 E 1 0 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
	COOLING SYSTEM	
		<i>LJ</i>

ENGINE COOLANT30	WATER PUMP38
System Check30	Removal and Installation38
CHECKING COOLING SYSTEM HOSES30	REMOVAL38
CHECKING RESERVOIR LEVEL30	INSPECTION AFTER REMOVAL40
CHECKING COOLING SYSTEM FOR LEAKS 30	INSTALLATION40
CHECKING RADIATOR CAP30	THERMOSTAT AND THERMOSTAT HOUSING43
CHECKING RADIATOR31	Removal and Installation43
RADIATOR32	REMOVAL43
Removal and Installation32	INSPECTION AFTER REMOVAL43
REMOVAL32	INSTALLATION44
INSTALLATION32	WATER OUTLET AND WATER PIPING45
Disassembly and Assembly33	Removal and Installation45
PREPARATION33	REMOVAL45
DISASSEMBLY33	INSTALLATION45
ASSEMBLY34	SERVICE DATA AND SPECIFICATIONS (SDS)46
INSPECTION36	Capacity46
COOLING FAN37	Thermostat46
DISASSEMBLY37	Radiator46
ASSEMBLY37	

[QR25DE]

PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

BS00EZ7

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions for Liquid Gasket REMOVAL OF LIQUID GASKET

EBS00DWG

 After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the sealant.

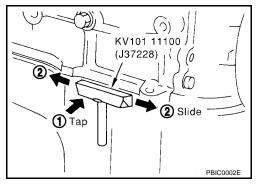
CAUTION:

Be careful not to damage the mating surfaces.

 In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the areas where the sealant is applied.

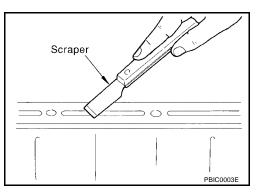
CAUTION:

If for some unavoidable reason a tool such as a flat-blade screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

- Using a scraper, remove the old sealant adhering to the mating surfaces.
- Remove the sealant completely from the groove of mating surface, mounting bolts, and bolt holes.
- 2. Thoroughly clean the sealant mating surface removing all of the adhering moisture, grease and foreign material.
- Attach the sealant tube to the tube presser.
 Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-43, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".



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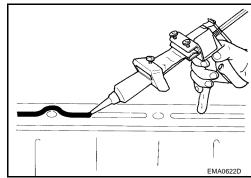
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Revision: May 2004 CO-3 2004 Altima

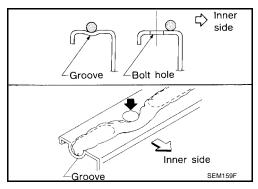
- 4. Apply the sealant without breaks to the specified location with the specified dimensions.
- If there is a groove for the sealant application, apply the sealant to the groove.



- As for the bolt holes, normally apply the sealant inside the holes.
 If specified, it should be applied outside the holes. Make sure to read the instructions in this manual.
- Within five minutes of sealant application, install the mating component.
- If the sealant protrudes, wipe it off immediately.
- Do not retighten the nuts and bolts after installation.
- After 30 minutes or more have passed from the installation, fill the engine with the proper oil and coolant. Refer to MA-13, "RECOMMENDED FLUIDS AND LUBRICANTS".

CAUTION:

If there are instructions in this manual, observe them.



PREPARATION

[QR25DE]

PREPARATION

PFP:00002

Special Service Tools

EBS00DWH

The actual shape of the Kent-Moore tools may differ from those tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description	СО
WS39930000 () Tube presser		Pressing the tube of liquid gasket	C
	S-NT052		_ E
EG17650301 (J-33984-A) Radiator cap tester adapter		Adapting radiator cap tester to radiator filler neck: a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)	F
	S-NT564		G
KV99103510 (—) Radiator plate pliers A	S-NT224	Installing radiator upper and lower tanks	Н
KV99103520		Removing radiator upper and lower tanks	_
(—) Radiator plate pliers B			J K
(J-23688) Engine coolant refractometer	S-NT225	Checking concentration of ethylene glycol in engine coolant	L L
	WBIA0539E		M

PREPARATION

[QR25DE]

Commercial Service	ce Tools	EBS00DWI
Tool name		Description
Power tool	PBIC0190E	Loosening bolts and nuts

OVERHEATING CAUSE ANALYSIS

[QR25DE]

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

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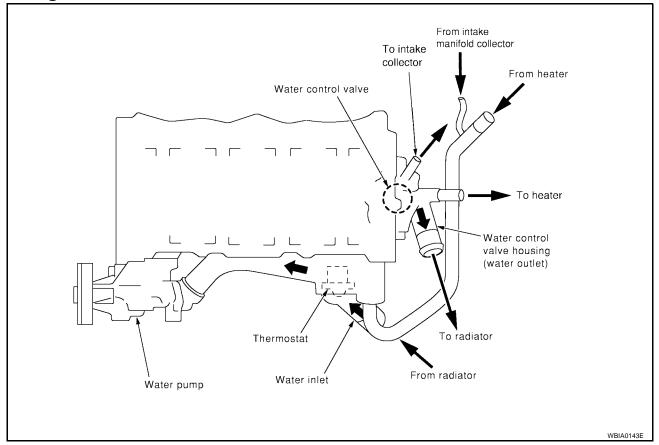
	Syr	nptom	Chec	k items
		Water pump malfunction	Worn or loose drive belt	
Poor heat transfer		Thermostat stuck closed	Coolant circulation	
	Poor heat transfer	Damaged fins	Dust contamination or rock clogging	_
			Mechanical damage	
	Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)		
		Cooling fan does not operate		
	Reduced air flow	High resistance to fan rotation	Engine cooling fans	_
		Damaged fan blades		
	Damaged radiator shroud	_	_	_
ooling sys-	Improper coolant mixture ratio	_	_	_
m parts alfunction	Poor coolant quality	_	Periodic maintenance	_
			On allian has a	Loose clamp
			Cooling hose	Cracked hose
			Water pump	Poor sealing
		Coolant leaks	Dadieter	Loose
			Radiator cap	Poor sealing
Insufficient coolant	Insufficient coolant	Coolant leaks		O-ring for damage, deterioration or improper fitting
			Radiator	Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
			Exhaust and looks into	Cylinder head deterioration
		Overflowing reservoir tank	Exhaust gas leaks into cooling system	Cylinder head gasket deterioration
				High engine rpm under no load
		Overload on engine	Abusive driving	Driving in low gear for extended time
Except cooling system parts malfunction	_		Powertrain system mal-	Driving at extremely high speed
			function	
			Installed improper size wheels and tires	_
		Dragging brakes		
		Improper ignition timing		
		Blocked radiator grille	Installed car brassiere	
	Blocked or restricted air	Blocked bumper		
	flow	Blocked radiator	Mud contamination or	_
		Blocked condenser	paper clogging	
	Installed large fog lamp			

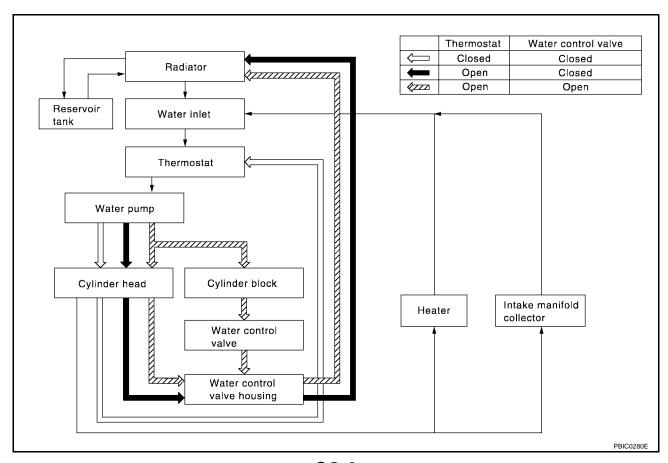
COOLING SYSTEM

PFP:21020

EBS00DWK

Cooling Circuit





[QR25DE]

ENGINE COOLANT

PFP:KQ100

System Check

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WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure fluid escaping from the radiator.

Wrap a thick cloth around the cap. Slowly push down and turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by pushing down and turning it all the way.

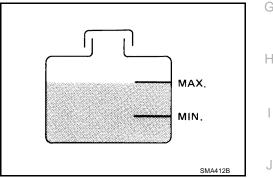
CHECKING COOLING SYSTEM HOSES

Check hoses for the following:

- Improper attachment
- Leaks
- Cracks
- Damage
- Loose connections
- Chafing
- Deterioration

CHECKING RESERVOIR LEVEL

- Check if the reservoir tank coolant level is within MIN to MAX when the engine is cool.
- Adjust coolant level if it is too much or too little.



CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

Testing pressure: 157 kPa (1.6 kg/cm², 23 psi)

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

CAUTION:

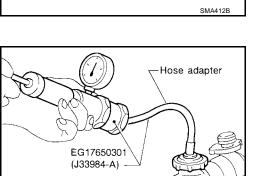
Higher pressure than specified may cause radiator damage.

CHECKING RADIATOR CAP

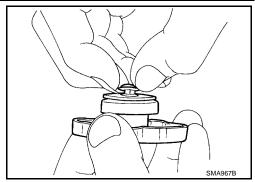
- 1. Inspect the radiator cap.
 - Replace the cap if the metal plunger cannot be seen around the edge of the black rubber gasket.
 - Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

NOTF:

Thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.



- 2. Pull the negative pressure valve to open it and check that it closes completely when released.
 - Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
 - Check that there are no abnormalities in the opening and closing conditions of the negative-pressure valve.



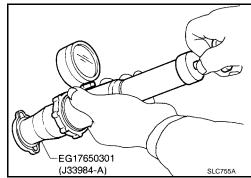
3. Check radiator cap, apply pressure to cap using Tool.

Radiator cap relief pressure

Standard : 78 - 98 kPa (0.8 - 1.0 kg/cm², 11 - 14 psi)

Limit : 59 kPa (0.6 kg/cm², 14 psi)

- When connecting the radiator cap to the Tool, apply water or coolant to the cap seal surface.
- Replace the cap if the there is an abnormality in the negativepressure valve, or if the open-valve pressure is outside of the standard values.



CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.
- Apply water by hose to the back side of the radiator core vertically downward.
- 2. Apply water again to all radiator core surfaces once per minute.
- 3. Stop washing when clear water flows off of the radiator.
- 4. Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 300 mm (11.8 in).
- 5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.
- 6. Check for leakage.

Refilling Engine Coolant

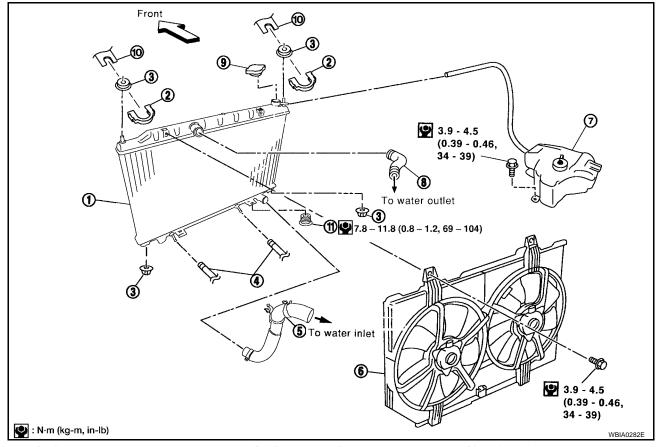
EBS00EZ9

Changing the engine coolant is part of the required maintenance of the engine. Refer to MA-16, "Changing Engine Coolant" .

RADIATOR PFP:21400

Removal and Installation

EBS00T4U



- 1. Radiator
- 4. A/T fluid cooler hose (if equipped)
- 7. Reservoir tank
- 10. Radiator core connection
- 2. Radiator upper clip
- 5. Radiator hose (lower)
- 8. Radiator hose (upper)
- 11. Radiator drain plug
- 3. Mounting rubber
- 6. Radiator fan assembly
- 9. Radiator cap

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

REMOVAL

1. Drain the coolant from the radiator. Refer to MA-16, "Changing Engine Coolant".

CAUTION:

Perform when engine is cold.

- 2. Remove fresh air duct. Refer to EM-17, "Removal and Installation".
- 3. Disconnect radiator upper and lower hoses.
- 4. Remove the A/T fluid cooler hoses, if equipped.
 - Plug hoses to avoid leakage of A/T fluid.
- Disconnect the reservoir tank hose.

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Remove the radiator upper clips by pulling the tabs outside to release the lock, as shown.

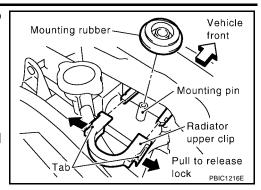
CAUTION:

To prevent damage, do not pull lock tabs excessively.

- 7. Remove radiator cooling fan assembly to radiator bolts.
- 8. Remove the radiator assembly.

CAUTION:

Do not damage or scratch air conditioner condenser and radiator core when removing.



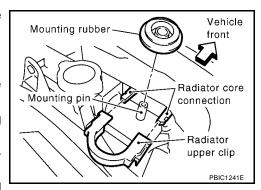
INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

Fill the radiator with coolant. Refer to MA-16, "Changing Engine Coolant".

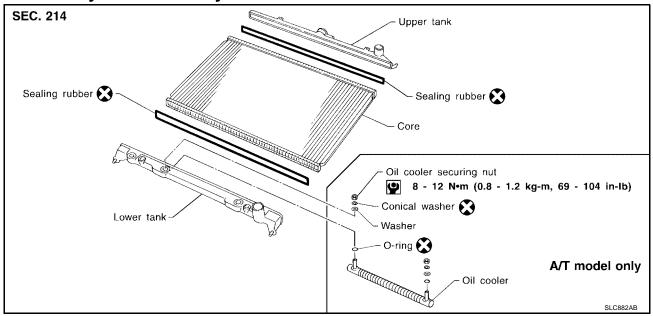
Installation of Radiator Upper Clip

- Install radiator upper clip on radiator core connection with the following procedure:
- 1. Install the rubber on mounting pin of radiator core.
- Align the radiator upper clip with the radiator core connection, then insert the radiator upper clip straight into the radiator core connections until a click is heard.
- 3. After connecting the radiator upper clip, use the following method to make sure it is fully connected.
 - Visually confirm that the two radiator upper clips are connected to the radiator core connections.
 - Move the radiator upper clip and the radiator forward and backward to make sure they are securely connected.



Disassembly and Assembly

EBS00T4V



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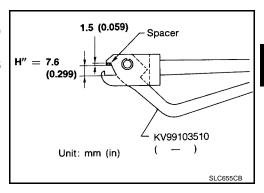
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PREPARATION

- 1. Attach the spacer to the tip of the Tool. Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
- 2. Make sure that when Tool is closed dimension H" is approx. 7.6 mm (0.299 in).
- 3. Adjust dimension H" with the spacer, if necessary.



DISASSEMBLY

1. Remove the tank using Tool.

Tool number : KV99103520 (—)

Grip the crimped edge and bend it upwards so that Tool slips off.
 CAUTION:

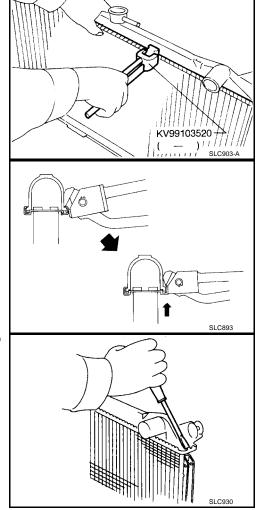
Do not bend excessively.

• In areas where the Tool cannot be used, use a suitable tool to bend the edge up.

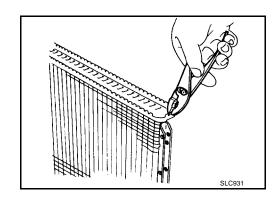
CAUTION:

Be careful not to damage tank.

2. Remove sealing rubber.



- 3. Make sure the edge stands straight up, using a suitable tool.
- 4. Remove oil cooler from tank (if equipped).



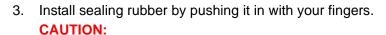
ASSEMBLY

1. Install the oil cooler (if equipped).

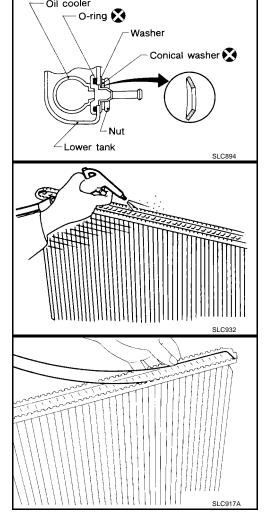
NOTE:

Pay attention to direction of conical washer.

2. Clean the contact portion of the tank.

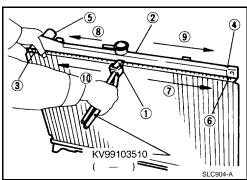


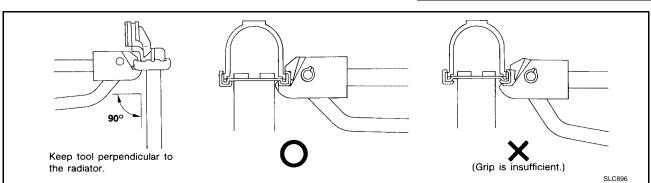
Be careful not to twist sealing rubber gasket.



4. Crimp tank in specified sequence using Tool.

Tool number : KV99103510 (—)

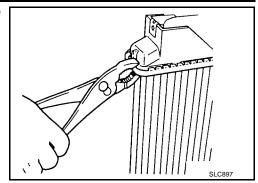




RADIATOR

[QR25DE]

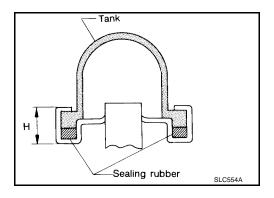
 In the locations where Tool cannot be used use a suitable tool.



5. Make sure that the rim is completely crimped down.

Standard height "H" : 8.0 - 8.4 mm (0.315 - 0.331 in)

Confirm that there is no leakage. Refer to <u>CO-15, "INSPECTION"</u>.



INSPECTION

1. Apply pressure using Tool.

Tool number : EG17650301 (J-33984-A)

Specified pressure value : 157 kPa (1.6 kg/cm², 23

psi)

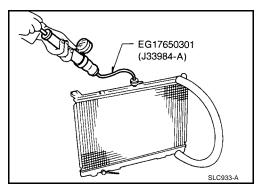
WARNING:

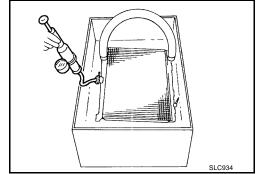
To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.

CAUTION:

Attach a hose to the oil cooler as well (if equipped).

2. Place radiator in water filled tank and check for leakage.





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[QR25DE]

COOLING FAN PFP:21140

Removal and Installation

EBS00T4W

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur form high pressure coolant escaping from the radiator

REMOVAL

1. Drain engine coolant from radiator. Refer to MA-16, "Changing Engine Coolant".

CAUTION:

Perform when engine is cold.

- 2. Remove air cleaner duct assembly. Refer to EM-17, "Removal and Installation".
- 3. Disconnect radiator upper hose.
- 4. Disconnect fan motor connectors.
- 5. Remove radiator cooling fan assembly.

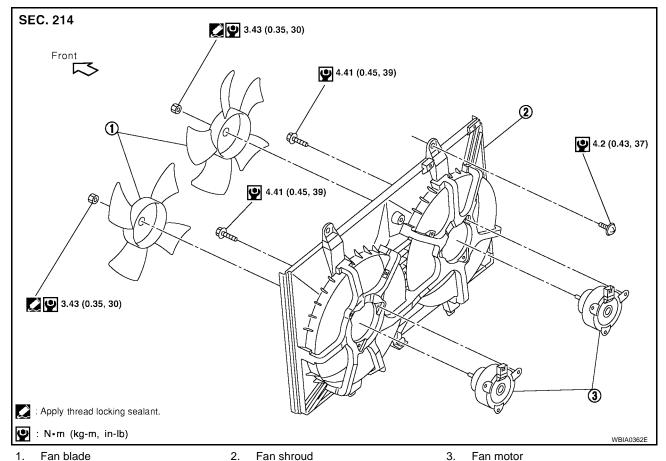
INSTALLATION

Install in the reverse order of removal.

 Cooling fan is controlled by ECM. For details, refer to <u>EC-391, "DTC P1217 ENGINE OVER TEMPERA-</u> TURE".

Disassembly and Assembly of Radiator Fan

EBS00T4X



DISASSEMBLY

- 1. Remove fan blade.
- 2. Remove fan motor from fan shroud.

ASSEMBLY

Assembly is in the reverse order of disassembly.

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WATER PUMP PFP:21020

Removal and Installation

EBS00DWR SEC. 210-211 **2** 21 - 28 (2.1 - 2.9, 16 - 20) **②** O-ring 🔀 21 - 28 (2.1 - 2.9, 16 - 20)7 21 - 28 (2.1 - 2.9, 16 - 20): N•m (kg-m, ft-lb) 21 - 28 (2.1 - 2.9, 16 - 20)

1. Water pump

2. Gasket

Water pump housing

4. Water pipe

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

1. Drain coolant. Refer to MA-16, "Changing Engine Coolant".

CAUTION:

Perform when the engine is cold.

- 2. Remove the following parts:
 - Undercover, using power tools.
 - Alternator, water pump and air compressor drive belt.
 - Engine cover and coolant reservoir.
 - IPDM E/R (set aside). Refer to PG-27, "Removal and Installation of IPDM E/R".
 - Front passenger side wheel and tire, and splash shield.
 - Engine ground.
- 3. Remove the water pump.

NOTE:

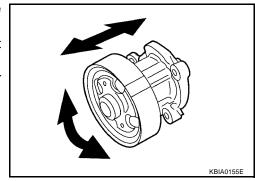
If necessary, the alternator and exhaust manifold catalytic convertor assembly must be removed to remove the water pipe.

CAUTION:

- Handle the water pump vane so that it does not contact any other parts.
- Water pump cannot be disassembled and should be replaced as an assembly.

INSPECTION AFTER REMOVAL

- Visually check that there is no significant dirt or rusting on the water pump body and vane.
- Check that there is no looseness in the vane shaft, and that it turns smoothly when rotated by hand.
- If the water pump does not perform properly, replace the water pump assembly.



INSTALLATION

- Installation is in the reverse order of removal.
- When inserting water pipe end to cylinder block, apply a neutral detergent to O-ring. Then insert it immediately.

INSPECTION AFTER INSTALLATION

• After installing the water pump, check for leaks using the radiator cap tester. Refer to CO-15, "INSPECTION".

THERMOSTAT AND THERMOSTAT HOUSING

[QR25DE]

THERMOSTAT AND THERMOSTAT HOUSING

PFP:21200

Removal and Installation

EBS00DWS

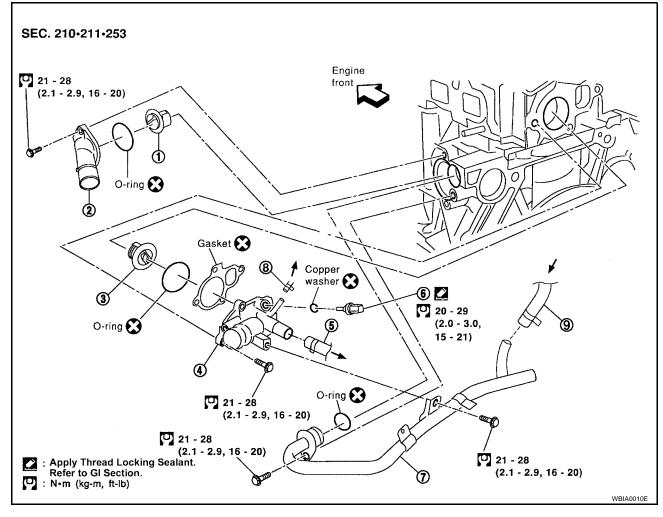
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- 1. Thermostat
- 4. Engine coolant outlet
- 7. Heater pipe

- 2. Engine coolant inlet
- 5. Heater hose
- Electric throttle control actuator inlet hose
- Water control valve
- 6. Engine coolant temperature sensor
- Electric throttle control actuator outlet hose

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

CAUTION:

Perform when the engine is cold.

- 1. Drain engine coolant. Refer to MA-16, "Changing Engine Coolant".
- 2. Remove radiator lower hose from the engine coolant inlet side.
- 3. Remove engine coolant inlet and thermostat.

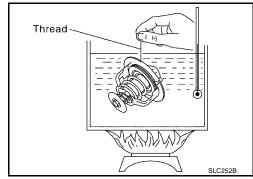
INSPECTION AFTER REMOVAL

- Place a thread so that it is caught in the valves of the thermostat.
 Immerse fully in a container filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and the falls from the thread.
- Continue heating. Check the full-open lift amount.

NOTE:

The full-open lift amount standard temperature for the thermostat is the reference value.

 After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.

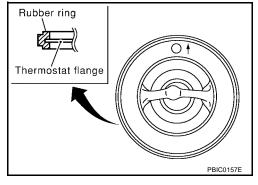


Thermostat	Standard Values
Valve opening temperature	80.5 – 83.5°C (177 – 182°F)
Valve lift	More than 8 mm / 95°C (0.315 in / 203°F)
Valve closing temperature	77°C (171°F) or higher

INSTALLATION

Installation is in the reverse order of removal.

- Install the engine coolant temperature sensor.
 Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-43, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".
- Install the thermostat with the whole circumference of the flange part fitting securely inside the rubber ring.
- Install the thermostat with the jiggle valve facing upwards. The position deviation may be within the range of $\pm 10^{\circ}$.
- If necessary, to install the heater pipe, first apply a mild detergent to the O-ring and then quickly insert the pipe into the housing.



WATER CONTROL VALVE

PFP:21230

Removal and Installation

EBS00DWT

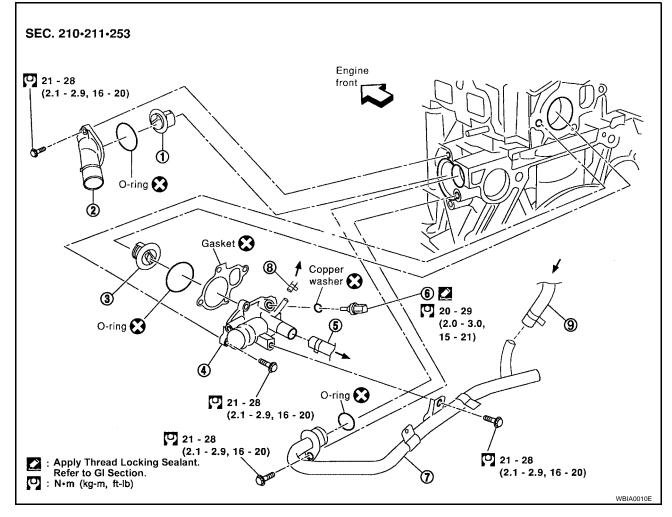
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- 1. Thermostat
- 4. Engine coolant outlet
- Heater pipe

- 2. Engine coolant inlet
- 5. Heater hose
- Electric throttle control actuator inlet hose
- . Water control valve
- 6. Engine coolant temperature sensor
- Electric throttle control actuator outlet hose

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

REMOVAL

CAUTION:

Perform when the engine cold.

- 1. Drain the engine coolant. Refer to MA-16, "Changing Engine Coolant".
- 2. Remove the upper radiator hose, heater pipe, electric throttle control actuator inlet hose, and heater hose.
- 3. Remove the engine coolant outlet.
- Remove the water control valve.

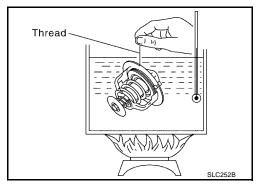
INSPECTION AFTER REMOVAL

- Place a thread so that it is caught in the valve of the water control valve. Immerse fully in a container filled with water. Heat while stirring.
- The valve opening temperature is the temperature at which the valve opens and the falls from the thread.
- Continue heating. Check the full-open lift amount.

NOTE:

The full-open lift amount standard temperature for the water control valve is the reference value.

 After checking the full-open lift amount, lower the water temperature and check the valve closing temperature.



Standard values

Water Control Valve	Standard Value
Valve opening temperature	93.5° - 96.5°C (200° - 206°F)
Full-open lift amount	More than 8 mm / 108°C (0.315 in / 226° F)
Valve closing temperature	90°C (194° F) or higher

INSTALLATION

Installation is in the reverse order of removal.

- Install the engine coolant temperature sensor.
 Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-43, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".
- Install the water control valve with the whole circumference of the flange part fitting securely inside the rubber ring.
- Install the water control valve with the up-mark facing up and the frame center part facing upwards. The position deviation may be within the range of $\pm 10^{\circ}$.

SERVICE DATA AND SPECIFICATIONS (SDS)

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Coolant capacity (With reservo	r tank at MAX level)	6.9 ℓ (7 1/4 qt.)	
Reservoir tank coolant capacity	(at MAX level)	0.7 ℓ (3/4 qt.)	
Thermostat	,	EBS00DW\	
Valve opening temperature		80.5 - 83.5°C (177 - 182°F)	
Valve lift		More than 8 mm / 95°C (0.315 in / 203°F)	
Water Control Valve	9	EBS00DWW	
Valve opening temperature		93.5-96.5°C (200-206°F)	
Valve lift		More than 8 mm / 108°C (0.315 in / 226°F)	
Radiator		EBS00DW/ Unit: kPa (kg / cm ² , psi)	
Cap relief pressure	Standard	78 - 98 (0.8 - 1.0, 11 - 14)	
Cap relief pressure	Limit	59 (0.6, 9)	

CO-23 Revision: May 2004 2004 Altima PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

BS00EZA

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions for Liquid Gasket REMOVAL OF LIQUID GASKET SEALING

EBS00DWZ

 After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the sealant.

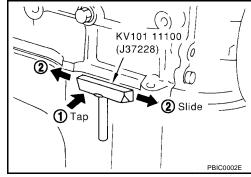
CAUTION:

Be careful not to damage the mating surfaces.

 In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the area where the sealant is applied.

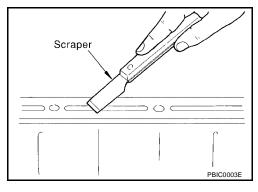
CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.



LIQUID GASKET APPLICATION PROCEDURE

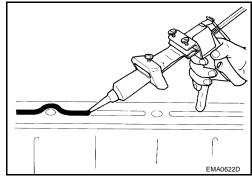
- 1. Using a scraper, remove the old sealant adhering to the mating surfaces.
- Remove the sealant completely from the groove of the mating surfaces, mounting bolts, and bolt holes.
- Thoroughly clean the mating surfaces and remove all adhering moisture, grease and foreign material.
- Attach the sealant tube to the tube presser.
 Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-43, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".



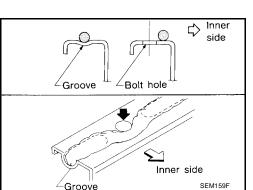
PRECAUTIONS

[VQ35DE]

- 4. Apply the sealant without breaks to the specified location with the specified dimensions.
- If there is a groove for the sealant application, apply the sealant to the groove.



- As for the bolt holes, normally apply the sealant inside the holes.
 If specified in the procedure, it should also be applied outside the holes.
- Within five minutes of sealant application, install the mating component.
- If the sealant protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine with the specified oil and coolant. Refer to MA-13, "RECOMMENDED FLUIDS AND LUBRICANTS".



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PREPARATION

[VQ35DE]

PREPARATION PFP:00002

Special Service Tools

EBS00DX0

Tool number (Kent-Moore No.) Tool name	may from those of special service tools illus	Description
WS39930000 (–) Tube presser		Pressing the tube of liquid gasket
	S-NT052	
EG17650301 (J-33984-A) Radiator cap tester adapter		Adapting radiator cap tester to radiator cap and radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)
	S-NT564	
KV99103510 (–) Radiator plate pliers A	Fo	Installing radiator upper and lower tanks
10/02/02/02	S-NT224	
KV99103520 (–) Radiator plate pliers B	700 °	Removing radiator upper and lower tanks
	S-NT225	
— (J-23688) Engine coolant refractometer		Checking concentration of ethylene glycol ir engine coolant
	WBIA0539E	
ommercial Service To		EBS(
Tool name		Description
Power tool		Loosening bolts and nuts

PBIC0190E

OVERHEATING CAUSE ANALYSIS

[VQ35DE]

OVERHEATING CAUSE ANALYSIS

PFP:00012

Troubleshooting Chart

EBS00DX2

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	Symptom		Check items	
		Water pump malfunction	Worn or loose drive belt	
Р		Thermostat stuck closed	_	_
	Poor heat transfer	Damaged fins	Dust contamination or paper clogging	_
			Physical damage	
		Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	
		Cooling fan does not operate		
	Reduced air flow	High resistance to fan rotation	Fan assembly	_
		Damaged fan blades		
	Damaged radiator shroud	_	_	_
Cooling system parts malfunction Improper coolant mixturatio Poor coolant quality	Improper coolant mixture ratio	_	_	_
	Poor coolant quality	_	Coolant viscosity	_
		Coolant leaks	Cooling hose	Loose clamp
			Cooling nose	Cracked hose
			Water pump	Poor sealing
			Radiator cap	Loose
			ιτασιατοί σαρ	Poor sealing
Insuff	Insufficient coolant		Radiator	O-ring for damage, deterioration or improper fitting
				Cracked radiator tank
				Cracked radiator core
			Reservoir tank	Cracked reservoir tank
			Exhaust gas leaks into	Cylinder head deterioration
		Overflowing reservoir tank	cooling system	Cylinder head gasket deterioration

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OVERHEATING CAUSE ANALYSIS

[VQ35DE]

	Syl	mptom	Che	eck items	
				High engine rpm under no load	
			Abusive driving	Driving in low gear for extended time	
		— Overload on engine		Driving at extremely high speed	
Except cooling system parts malfunction	_		Powertrain system mal- function		
			Installed improper size wheels and tires	_	
			Dragging brakes		
			Improper ignition timing		
	Blocked bumper	_			
		Blocked radiator grille	Installed car brassiere		
Blocked or restrict flow	Blocked or restricted air		Mud contamination or paper clogging	_	
	llow	Blocked radiator	_		
		Blocked condenser	Blocked air flow		
		Ins	Installed large fog lamp	DIOCKEU all IIOW	

COOLING SYSTEM

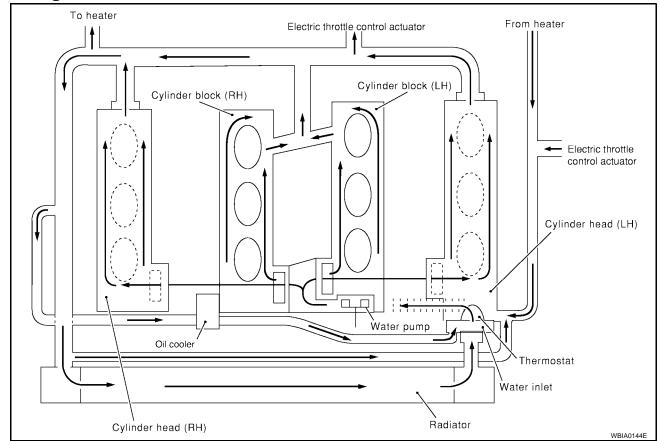
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COOLING SYSTEM

PFP:21020

Cooling Circuit

EBS00DX3



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[VQ35DE]

EBS00EZB

ENGINE COOLANT

PFP:KQ100 **System Check**

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure fluid escaping from the radiator.

Wrap a thick cloth around the cap. Slowly push down and turn it a quarter turn to allow built-up pressure to escape. Carefully remove the cap by pushing down and turning it all the way.

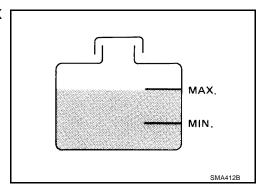
CHECKING COOLING SYSTEM HOSES

Check hoses for the following:

- Improper attachment
- Leaks
- Cracks
- Damage
- Loose connections
- Chafing
- Deterioration

CHECKING RESERVOIR LEVEL

- Check if the reservoir tank coolant level is within MIN to MAX when the engine is cool.
- Adjust coolant level if it is too much or too little.



CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

Testing pressure: 157 kPa (1.6 kg/cm², 23 psi)

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator.

CAUTION:

Higher pressure than specified may cause radiator damage.

Hose adapter EG17650301 (J33984-A) SLC756A

CHECKING RADIATOR CAP

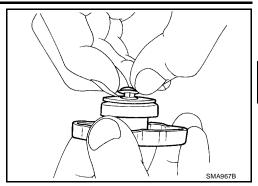
- 1. Inspect the radiator cap.
 - Replace the cap if the metal plunger cannot be seen around the edge of the black rubber gasket.
 - Replace the cap if deposits of waxy residue or other foreign material are on the black rubber gasket or the metal retainer.

Thoroughly wipe out the radiator filler neck to remove any waxy residue or foreign material.

ENGINE COOLANT

[VQ35DE]

- 2. Pull the negative pressure valve to open it and check that it closes completely when released.
 - Check that there is no dirt or damage on the valve seat of the radiator cap negative-pressure valve.
 - Check that there are no abnormalities in the opening and closing conditions of the negative-pressure valve.

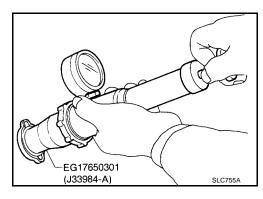


3. Check radiator cap, apply pressure to cap using Tool.

Radiator cap relief pressure

Standard : 78 - 98 kPa (0.8 - 1.0 kg/cm², 11 - 14 psi)

Limit : 59 kPa (0.6 kg/cm



CHECKING RADIATOR

Check radiator for mud or clogging. If necessary, clean radiator as follows.

- Be careful not to bend or damage the radiator fins.
- When radiator is cleaned without removal, remove all surrounding parts such as cooling fan, radiator shroud and horns. Then tape the harness and connectors to prevent water from entering.
- 1. Apply water by hose to the back side of the radiator core vertically downward.
- 2. Apply water again to all radiator core surfaces once per minute.
- 3. Stop washing when clear water flows off of the radiator.
- 4. Blow air into the back side of radiator core vertically downward.
 - Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 300 mm (11.8 in).
- 5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.
- 6. Check for leakage.

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Revision: May 2004 CO-31 2004 Altima

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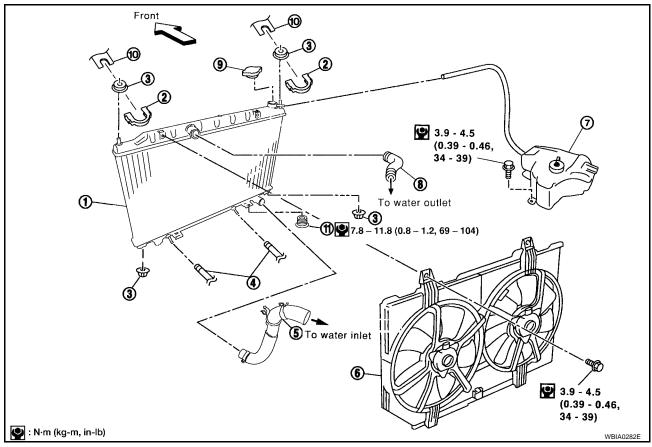
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RADIATOR PFP:21400

Removal and Installation

EBS00T4Y



- Radiator
- 4. A/T fluid cooler hose (if equipped)
- 7. Reservoir tank
- 10. Radiator core connection
- 2. Radiator upper clip
- 5. Radiator hose (lower)
- 8. Radiator hose (upper)
- 11. Radiator drain plug
- 3. Mounting rubber
- 6. Radiator fan assembly
- 9. Radiator cap

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur from high pressure coolant escaping from the radiator. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

REMOVAL

1. Drain the coolant from the radiator. Refer to MA-24, "Changing Engine Coolant".

CAUTION:

Perform when engine is cold.

- 2. Remove fresh air duct. Refer to EM-120, "Removal and Installation".
- 3. Disconnect radiator upper and lower hoses.
- 4. Remove the A/T fluid cooler hoses, if equipped.
 - Plug hoses to avoid leakage of A/T fluid.
- 5. Disconnect the reservoir tank hose.

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EBS00T4Z

6. Remove the radiator upper clips by pulling the tabs outside to release the lock, as shown.

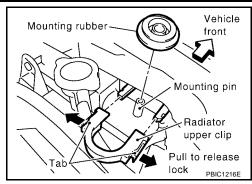
CAUTION:

To prevent damage, do not pull lock tabs excessively.

- 7. Remove radiator cooling fan assembly to radiator bolts.
- 8. Remove the radiator assembly.

CAUTION:

Do not damage or scratch air conditioner condenser and radiator core when removing.



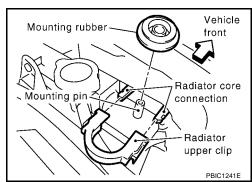
INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

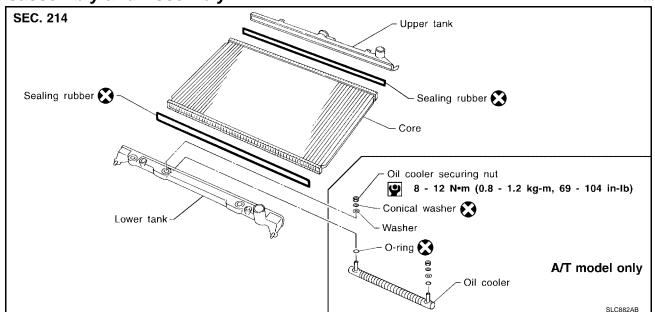
Fill the radiator with coolant. Refer to MA-24, "Changing Engine Coolant".

Installation of Radiator Upper Clip

- Install radiator upper clip on radiator core connection with the following procedure:
- 1. Install the rubber on mounting pin of radiator core.
- 2. Align the radiator upper clip with the radiator core connection, then insert the radiator upper clip straight into the radiator core connections until a click is heard.
- 3. After connecting the radiator upper clip, use the following method to make sure it is fully connected.
 - Visually confirm that the two radiator upper clips are connected to the radiator core connections.
 - Move the radiator upper clip and the radiator forward and backward to make sure they are securely connected.



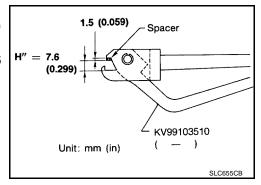
Disassembly and Assembly



Revision: May 2004 CO-33 2004 Altima

PREPARATION

- Attach the spacer to the tip of the Tool.
 Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
- 2. Make sure that when Tool is closed dimension H" is approx. 7.6 mm (0.299 in).
- 3. Adjust dimension H" with the spacer, if necessary.



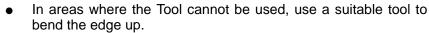
DISASSEMBLY

1. Remove the tank using Tool.

Tool number : KV99103520 (—)

Grip the crimped edge and bend it upwards so that Tool slips off.
 CAUTION:

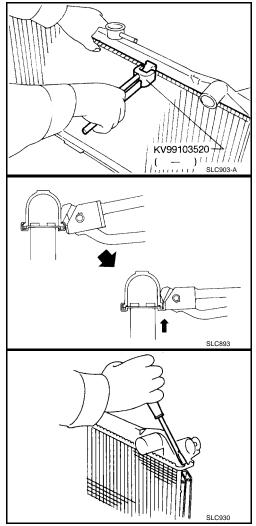
Do not bend excessively.



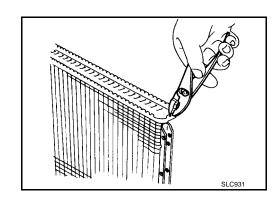
CAUTION:

Be careful not to damage tank.

2. Remove sealing rubber.



- 3. Make sure the edge stands straight up, using a suitable tool.
- 4. Remove oil cooler from tank (if equipped).



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ASSEMBLY

1. Install the oil cooler (if equipped).

NOTE:

Pay attention to direction of conical washer.

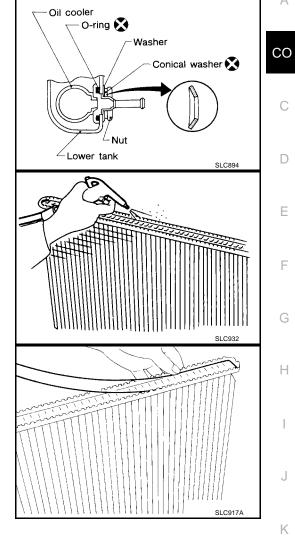
Clean the contact portion of the tank.

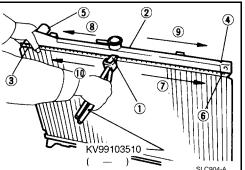
3. Install sealing rubber by pushing it in with your fingers. **CAUTION:**

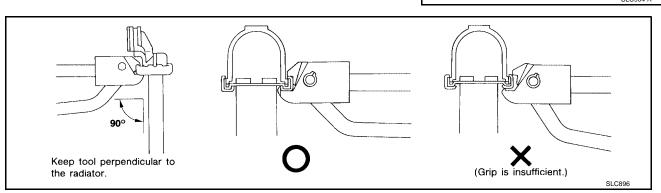
Be careful not to twist sealing rubber gasket.



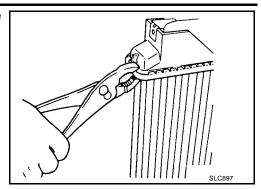
Tool number : KV99103510 (—)







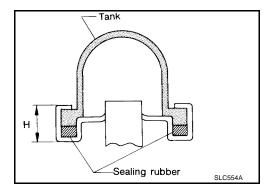
 In the locations where Tool cannot be used use a suitable tool.



5. Make sure that the rim is completely crimped down.

Standard height "H" : 8.0 - 8.4 mm (0.315 - 0.331 in)

Confirm that there is no leakage. Refer to <u>CO-36, "INSPECTION"</u>.



INSPECTION

1. Apply pressure using Tool.

Tool number : EG17650301 (J-33984-A)

Specified pressure value : 157 kPa (1.6 kg/cm², 23

psi)

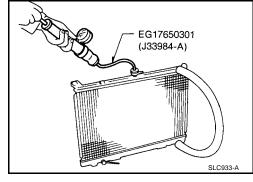
WARNING:

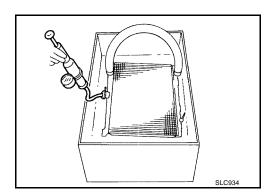
To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.

CAUTION:

Attach a hose to the oil cooler as well (if equipped).

2. Place radiator in water filled tank and check for leakage.





[VQ35DE]

COOLING FAN

PFP:21140

Removal and Installation

EBS00T50

WARNING:

Never remove the radiator cap when the engine is hot. Serious burns could occur form high pressure coolant escaping from the radiator

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REMOVAL

1. Drain engine coolant from radiator. Refer to MA-24, "Changing Engine Coolant".

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CAUTION:

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Perform when engine is cold.

- 2. Remove air cleaner duct assembly. Refer to EM-120, "Removal and Installation".
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- 3. Disconnect radiator upper hose.
- 4. Disconnect fan motor connectors.
- 5. Remove radiator cooling fan assembly.

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INSTALLATION

Install in the reverse order of removal.

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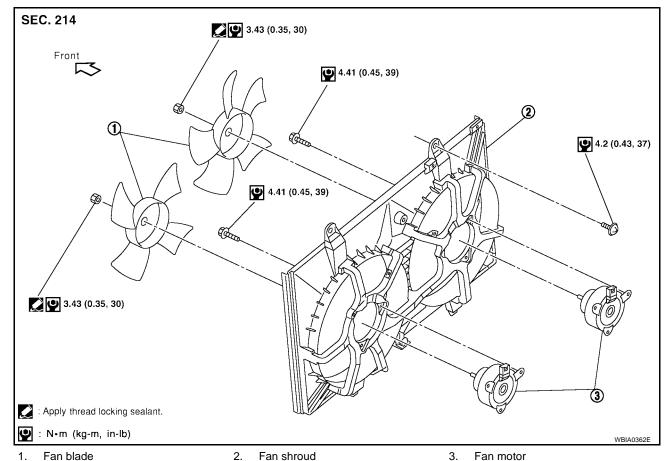
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Cooling fan is controlled by ECM. For details, refer to <u>EC-1066, "DTC P1217 ENGINE OVER TEMPERA-TURE"</u>.

Disassembly and Assembly of Radiator Fan

S00T51



DISASSEMBLY

- Remove fan blade.
- 2. Remove fan motor from fan shroud.

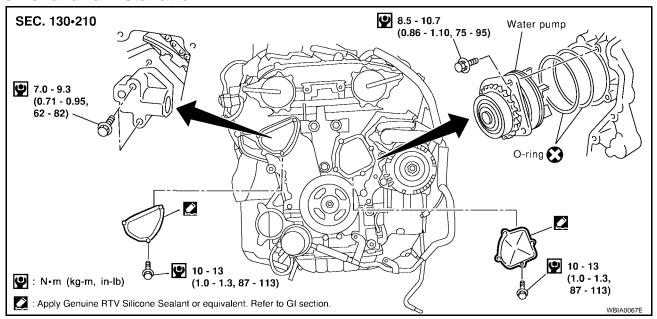
ASSEMBLY

Assembly is in the reverse order of disassembly.

WATER PUMP PFP:21020

Removal and Installation

EBS00DX9



CAUTION:

- When removing water pump assembly, be careful not to get coolant on drive belt.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.

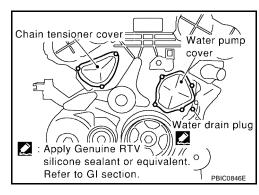
REMOVAL

- 1. Remove undercover, using power tools.
- Drain coolant from radiator. Refer to MA-24, "Changing Engine Coolant".

CAUTION:

Perform when the engine is cold.

- 3. Remove engine coolant reservoir tank. Refer to CO-32, "Removal and Installation".
- 4. Reposition IPDM/ER aside. Refer to PG-27, "Removal and Installation of IPDM E/R".
- 5. Remove RH wheel and tire and the splash shield.
- 6. Remove drive belts.
- 7. Remove idler pulley, then the power steering and generator adjusting bars.
- 8. Support engine and remove the front engine insulator and bracket. Refer to EM-203, "Removal and Installation".
- 9. Remove water drain plug on water pump side of cylinder block.
- 10. Remove chain tensioner cover and water pump cover.
- 11. Remove the chain tensioner assembly.
- a. Pull the lever down and release the plunger stopper tab.



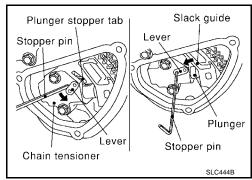
WATER PUMP

[VQ35DE]

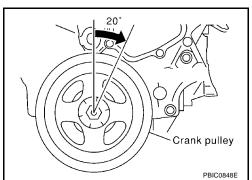
b. Insert the stopper pin into the tensioner body hole to hold the lever and keep the stopper tab released.

NOTE:

An allen wrench [(2.5 mm (0.98 in)] is used for a stopper pin as an example.



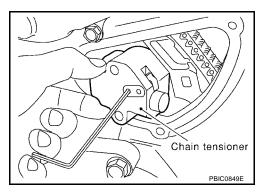
- c. Insert the plunger into the tensioner body by pressing the timing chain slack guide.
- d. Keep the slack guide pressed and hold the plunger in by pushing the stopper pin deeper through the lever and into the tensioner body hole
- e. Make a gap between water pump gear and timing chain, by turning the crankshaft pulley approximately 20° clockwise.



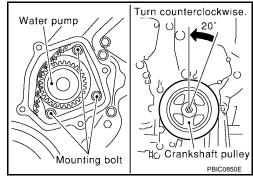
12. Remove chain tensioner.

CAUTION:

Be careful not to drop mounting bolts inside chain case.



13. Remove the three water pump mounting bolts. Make a gap between water pump gear and timing chain, by turning crankshaft pulley counterclockwise until timing chain loosens on water pump sprocket.



Revision: May 2004 CO-39 2004 Altima

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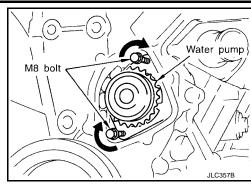
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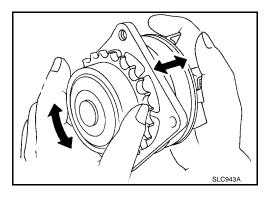
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- 14. Screw M8 bolts [pitch: 1.25 mm (0.49 in) length: approx. 50 mm (1.97 in)] into water pumps upper and lower mounting bolt holes until they reach the timing chain case. Then, alternately tighten each bolt for a half turn, and pull out the water pump.
 - Pull straight out while preventing vane from contacting socket in installation area.
 - Remove water pump without causing sprocket to contact timing chain.
- 15. Remove M8 bolts and O-rings from water pump.



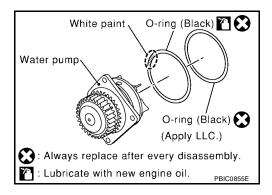
INSPECTION AFTER REMOVAL

- Check for badly rusted or corroded water pump body assembly.
- 2. Check for rough operation due to excessive end play.



INSTALLATION

- 1. Install new O-rings to water pump.
- 2. Apply engine oil and coolant to the O-rings as shown.
 - Locate the O-ring with white paint mark to engine front side.



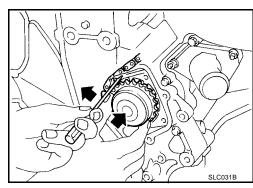
3. Install the water pump.

CAUTION:

Do not allow cylinder block to interfere with the O-rings when installing the water pump.

- Check that timing chain and water pump sprocket are engaged.
- Insert water pump by tightening mounting bolts alternately and evenly.

Water pump $8.5 - 10.7 \text{ N-m} (0.86 - 1.10 \text{ kg-m}, mounting bolts}$ 75 - 95 in-lb)



4. Remove dust and foreign material completely from backside of chain tensioner and from installation area of rear timing chain case.

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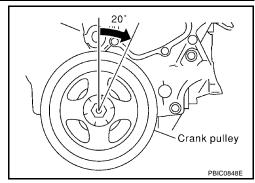
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5. Turn the crankshaft pulley approximately 20° clockwise so that the timing chain on the timing chain tensioner side is loose.

NOTE:

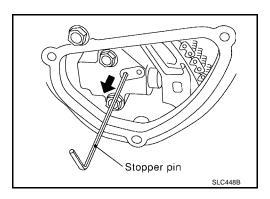
When installing the timing chain tensioner, engine oil should be applied to the oil hole and tensioner.



6. Install the timing chain tensioner.

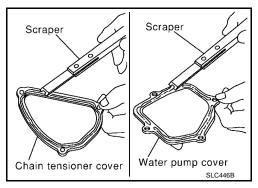
Timing chain tensioner $7.0 - 9.3 \text{ N-m} (0.71 - 0.95 \text{ kg-m}, \\ \text{mounting bolts}$ 62 - 82 in-lb)

7. Remove the stopper pin.

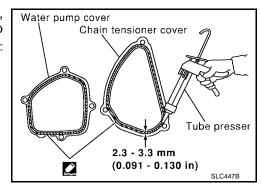


- 8. Install chain tensioner and water pump cover.
- Before installing, remove all traces of sealant from mating surface of water pump cover and chain tensioner cover using a scraper.

Also remove traces of sealant from the mating surface of the front cover.



 Apply a continuous bead of RTV Silicone Sealant or equivalent, to mating surface of chain tensioner cover and water pump cover. Refer to GI-43, "RECOMMENDED CHEMICAL PROD-UCTS AND SEALANTS".



- 9. Install water drain plug on water pump side of cylinder block. Refer to MA-24, "Changing Engine Coolant"
- 10. Install idler pulley.

Idler pulley bolts : 25 - 31 N·m (2.5 - 3.2 kg-m, 18 - 23 ft-lb)

11. Installation of remaining components is in the reverse order of removal.

Revision: May 2004 CO-41 2004 Altima

WATER PUMP

[VQ35DE]

- Refill engine coolant. Refer to MA-24, "REFILLING ENGINE COOLANT" .
- After starting engine, let idle for three minutes, then rev engine up to 3,000 rpm under no load to purge air from the high-pressure chamber of the chain tensioner. The engine may produce a rattling noise. This indicates that air still remains in the chamber and is not a matter of concern.

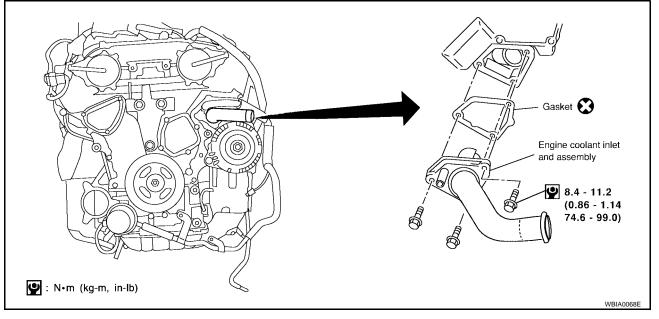
[VQ35DE]

THERMOSTAT AND THERMOSTAT HOUSING

PFP:21200

Removal and Installation

EBS00DXA



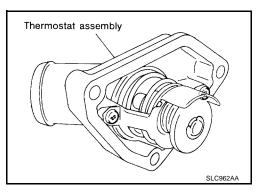
REMOVAL

- Remove undercover using power tool.
- 2. Drain coolant from radiator. Refer to MA-24, "Changing Engine Coolant".

CAUTION:

Perform when engine is cool.

- 3. Remove drive belts.
- 4. Remove water drain plug on water pump side of the engine.
- 5. Disconnect lower radiator hose.
- 6. Remove engine coolant inlet and thermostat assembly.
 - Do not disassemble engine coolant inlet and thermostat.
 Replace them as a unit, if necessary.

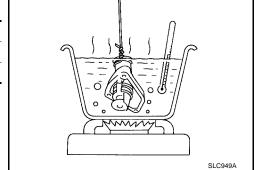


INSPECTION AFTER REMOVAL

- 1. Check valve seating condition at ordinary room temperatures. It should seat tightly.
- Check valve opening temperature and maximum valve lift.

Thermostat	Standard Values
Valve opening temperature	82°C (180°F)
Valve lift	8.6 mm / 95°C (0.339 in / 203°F)

3. Then check if valve closes at 5°C (9°F) below valve opening temperature.



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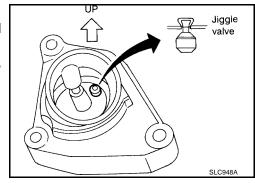
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THERMOSTAT AND THERMOSTAT HOUSING

[VQ35DE]

INSTALLATION

- 1. Install thermostat with jiggle valve facing upward.
 - After installation, run engine for a few minutes, and check for leaks.
 - Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.
- 2. Installation is in the reverse order of removal.



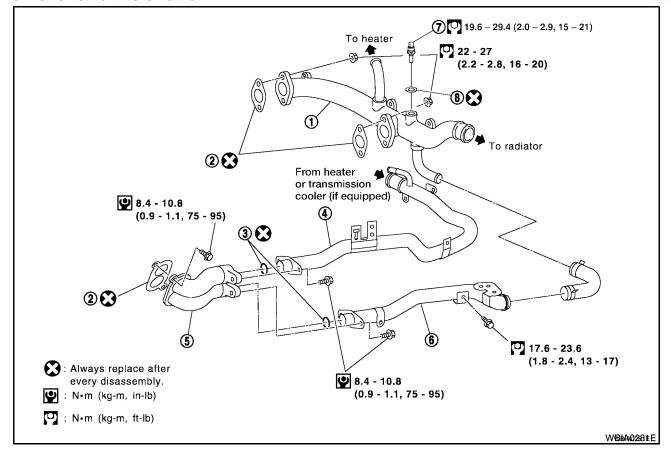
[VQ35DE]

WATER OUTLET AND WATER PIPING

PFP:11060

Removal and Installation

EBS00GJI



1. Water outlet

2. Gasket

3. O-ring

4. Heater pipe

Water connector

6. Water bypass pipe

- 7. Engine coolant temperature sensor
- 8. Washer

REMOVAL

- 1. Remove undercover.
- Drain coolant from drain plugs on radiator and both sides of cylinder block. Refer to MA-24, "DRAINING ENGINE COOLANT".

CAUTION:

Perform when the engine is cold.

- 3. Remove engine cover using power tool.
- 4. Remove air duct and air cleaner case assembly. Refer to EM-120, "Removal and Installation" .
- 5. Remove radiator upper hose and heater hose.
- 6. Remove connector(s) from heater pipe.
- 7. Disconnect engine coolant temperature sensor electrical connector on water outlet.
- 8. Remove water outlet, heater pipe, water connector, and water bypass pipe mounting nuts and bolts.

INSTALLATION

- 1. Install in the reverse order of removal.
 - Securely insert each hose, and install a clamp at a position where it does not interfere with the pipe bulge.
 - When inserting a water pipe into water connector, apply neutral detergent to O-ring.
 - Refill engine coolant. Refer to MA-24, "REFILLING ENGINE COOLANT".

Revision: May 2004 CO-45 2004 Altima

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SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35DE]

SERVICE DATA AND SPECIFICATIONS (SDS) PFP:00100		
Capacity		EBS00DXB
Coolant capacity (With reservoir tank at MAX level)		7.5 <i>ℓ</i> (7 7/8 qt.)
Reservoir tank coolant capacity (at MAX level)		0.7 <i>l</i> (3/4 qt.)
Thermostat		EBS00DXC
Valve opening temperature		82°C (180°F)
Valve lift		8.6 mm / 95°C (0.339 in / 203°F)
Radiator		EBS00DXD
		Unit: kPa (kg/cm ² , psi)
Cap relief pressure	Standard	78 – 98 (0.8 – 1.0, 11 – 14)
	Limit	59 (0.6, 9)
Leakage test pressure		157 (1.6, 23)