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Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER**"

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The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along В with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system may include seat belt switch inputs and dual stage front air bag modules. If equipped with dual stage front air bag modules, the SRS system uses the seat belt switches to determine the AT front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual. D

The vehicle may be equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate for certain types of collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by vellow and/or orange harnesses or harness connectors.
- The vehicle may be equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate for certain types of collision. After SRS maintenance or repair, make sure the Κ passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.

Precautions

- 1. Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- 2. Disassembly should be done in a clean work area.
- 3. Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.
- 4. Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or 5. reassembly.
- Gaskets, seals and O-rings should be replaced any time the transmission is disassembled. 6
- The valve body contains precision parts and requires extreme care when parts are removed and serviced. 7. Place removed parts in order, on a parts rack, so they can be put back in the valve body in the same positions and sequences. Care will also prevent springs and small parts from becoming scattered or lost.
- 8. Properly installed valves, sleeves, plugs, etc. will slide along their bores in the valve body under their own weight.
- 9. Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold small bearings and washers in place during assembly. Do not use grease.
- 10. Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.

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PRECAUTIONS

- 11. If A/T fluid contains frictional material (clutches, bands, etc.) or if an A/T is repaired, overhauled, or replaced, inspect and clean the A/T oil cooler mounted in the radiator or replace radiator. Flush cooler lines using cleaning solvent and compressed air after repair. Check Service Bulletins for latest A/T oil cooler cleaning procedure. For radiator replacement refer to <u>CO-30</u>, "RADIATOR".
- 12. After overhaul, refill the transmission with new ATF.
- 13. When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system. Always follow the procedures when changing A/T fluid. Refer to MA-38, "Changing A/T Fluid".

Service Notice or Precautions TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made (Converter clutch material may be glazed).
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

If A/T fluid contains frictional material (clutches, bands, etc.) or if an A/T is repaired, overhauled, or replaced, inspect and clean the A/T oil cooler mounted in the radiator or replace radiator. Flush cooler lines using cleaning solvent and compressed air after repair. Check Service Bulletins for latest A/T oil cooler cleaning procedure. For radiator replacement refer to <u>CO-30</u>, "<u>RADIATOR</u>".

Wiring Diagrams and Trouble Diagnosis

ECS007IK

When you read wiring diagrams, refer to the following:

- Refer to GI-13, "How to Read Wiring Diagrams" .
- Refer to <u>PG-9</u>, "<u>POWER SUPPLY ROUTING</u>" for power distribution circuit.

When you perform trouble diagnosis, refer to the following:

- Refer to <u>GI-9, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"</u>.
- Refer to <u>GI-25</u>, "How to Perform Efficient Diagnosis for an Electrical Incident".

ECS007IJ

PREPARATION

[RL4R01A]

PREPARATION

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Special Service Tools

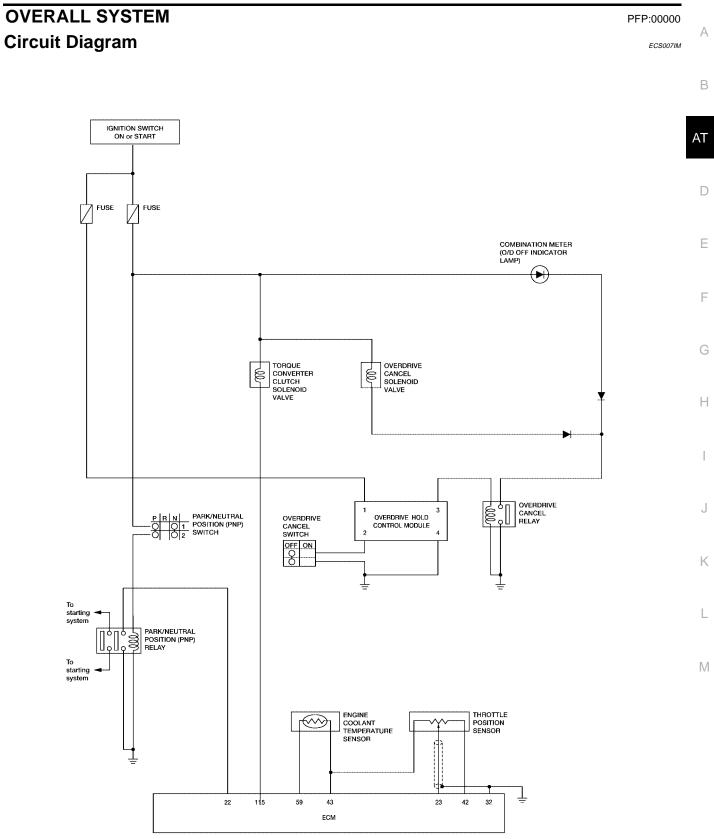
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	
(J-34301-C) Oil pressure gauge set 1 (J34301-1) Oil pressure gauge 2 (J-34301-2) Hose 3 (J-34298) Joint pipe 4 (J-34282-2) Adapter 5 (790-301-1230-A) 60° Adapter 6 (J-34301-15) Square socket		Measuring line pressure and governor pressure sure
ST07870000 (J-37068) Transmission case stand	a d d d d d d d d d d d d d d d d d d d	Disassembling and assembling A/T a: 182 mm (7.17 in) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)
KV31102100 (J-37065) Torque converter one-way clutch check tool		Checking one-way clutch in torque converter
ST25850000 (J-25721-A) Sliding hammer		Removing oil pump assembly a: 179 mm (7.05 in) b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P
KV31102400 (J-34285 and J-34285-87) Clutch spring compressor		Removing and installing clutch return springs a: 320 mm (12.60 in) b: 174 mm (6.85 in)
ST33200000 (J-26082) Drift		Installing oil pump housing oil seal Installing rear oil seal a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.

PREPARATION

Tool number (Kent-Moore No.) Tool name	Description	
(J-34291) Shim setting gauge set	D D D D D D D D D D D D D D D D D D D	Selecting oil pump cover bearing race and oil pump thrust washer
(J-45499) Ring gear stopper	LBIA0362E	Removing and Installing A/T assembly

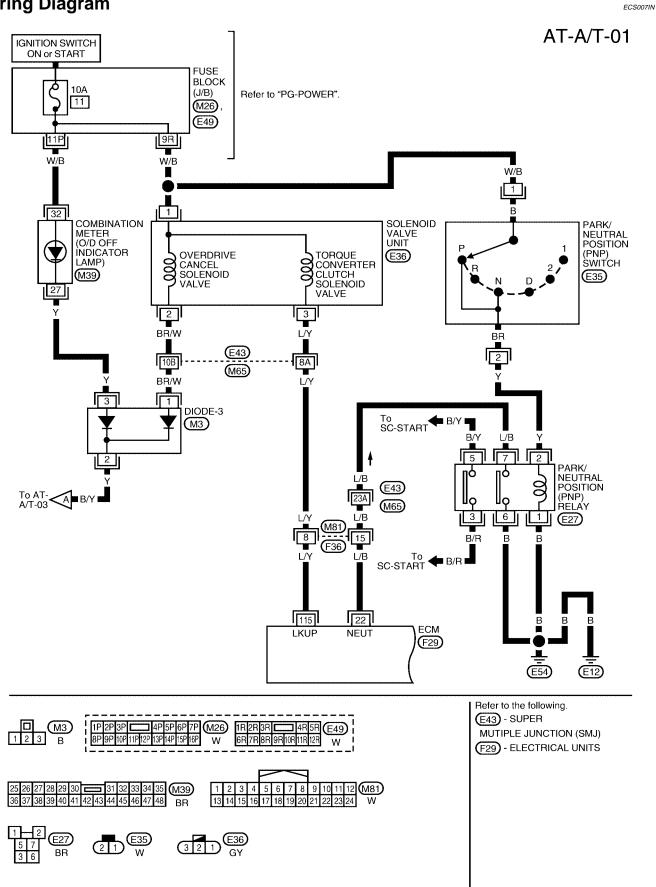
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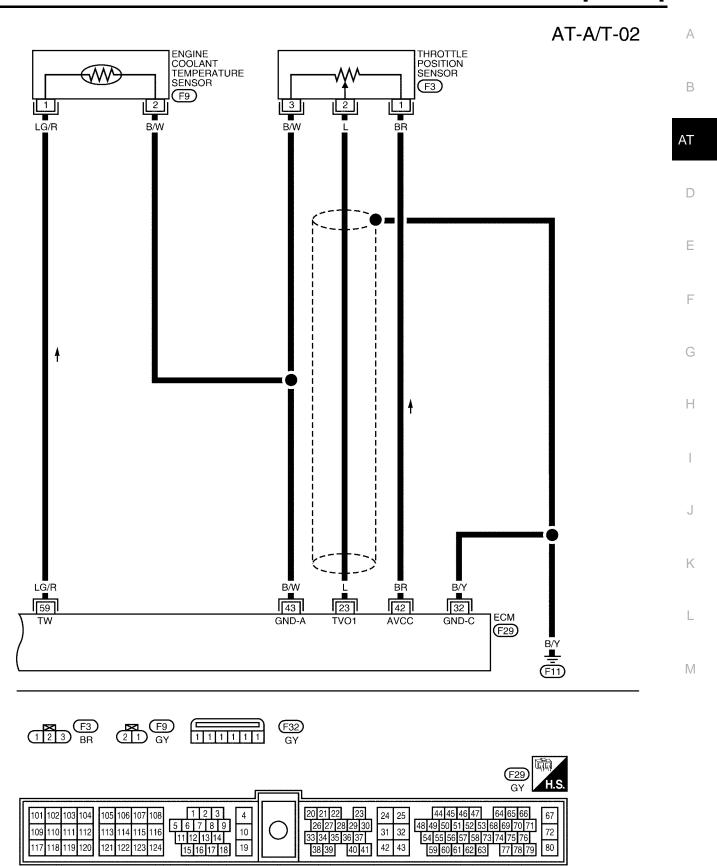
Wiring Diagram

[RL4R01A]



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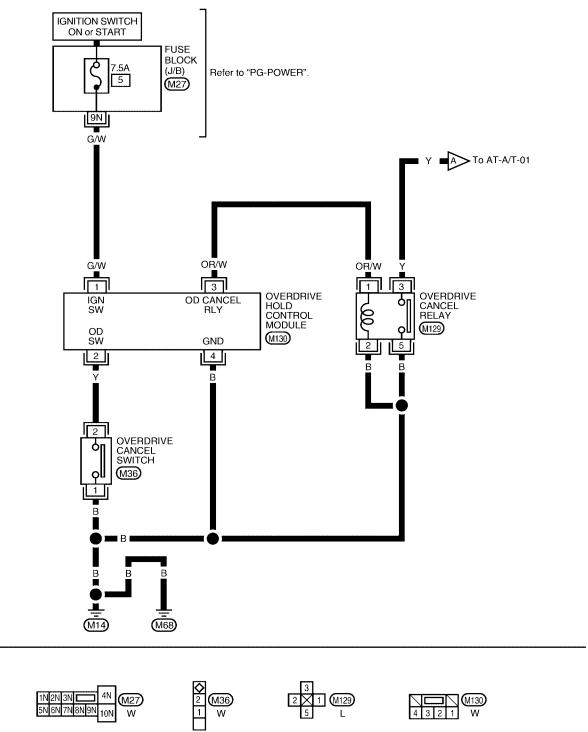
[RL4R01A]



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[RL4R01A]

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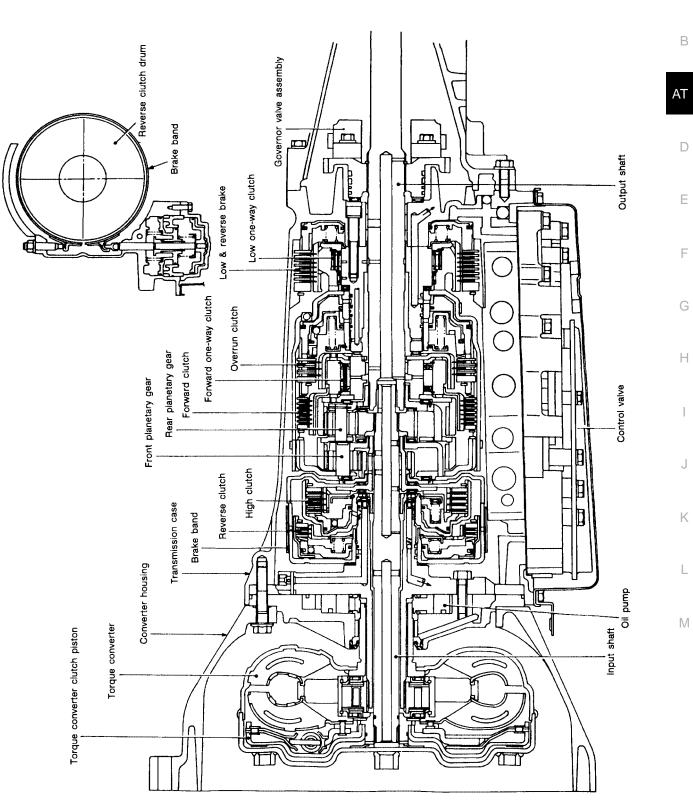


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Cross-sectional View

[RL4R01A]

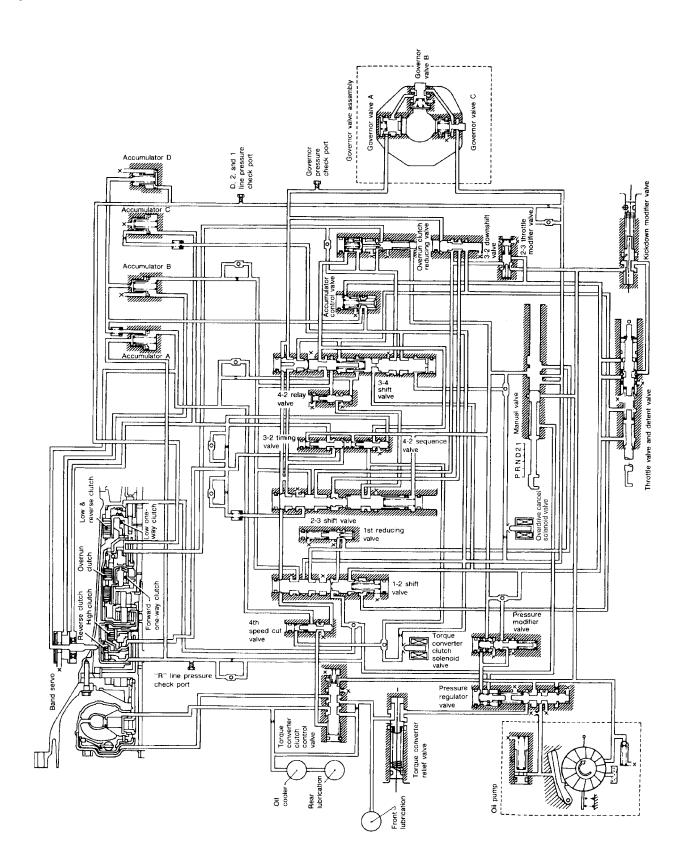




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Hydraulic Control Circuits

[RL4R01A]



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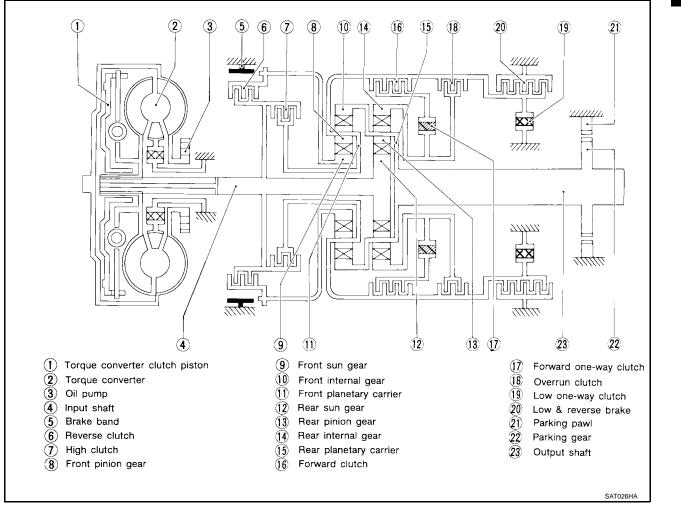
Shift Mechanism

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios to improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch, and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

CONSTRUCTION



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FUNCTION OF CLUTCH AND BRAKE

Clutch and brake compo- nents	Abbr.	Function
Reverse clutch 6	R/C	To transmit input power to front sun gear 9 .
High clutch 7	H/C	To transmit input power to front planetary carrier 11 .
Forward clutch 16	F/C	To connect front planetary carrier 11 with forward one-way clutch 17 .
Overrun clutch 18	O/C	To connect front planetary carrier 11 with rear internal gear 14 .
Brake band 5	B/B	To lock front sun gear 9 .
Forward one-way clutch 17	F/O.C	When forward clutch 16 is engaged, to stop rear internal gear 14 from rotating in opposite direction.
Low one-way clutch 19	L/O.C	At D1 position, to prevent rear internal gear 14 from rotating in opposite direction.
Low & reverse brake 20	L & R/B	To lock rear internal gear 14 (2, 12 and 11), to lock front planetary carrier 11 (R position).

CLUTCH AND BAND CHART

				_	0	E	Band serv	0	For-	Low	Low &		
Shift posi- tion		Reverse clutch 6	clutch	clutch clutch	-	2nd apply	3rd releas e	4th apply	ward one- way clutch 17	one- way clutch 19	revers e brake 20	Lock-up	Remarks
Р													PARK POSI- TION
I	R	0									0		REVERS E POSI- TION
I	N												NEU- TRAL POSI- TION
	1st			0	D				В	В			Automatic shift $1 \leftarrow \rightarrow 2$ $\leftarrow \rightarrow 3$ $\leftarrow \rightarrow 4$
D *4	2nd			0	*1A	0			В				
DŦ	3rd		0	0	А	*2C	С		В				
	4th		0	С		*3C	С	0				0	
2	1st			0	D				В	В			Automatic shift $1 \leftarrow \rightarrow 2$
2	2nd			0	0	0			В				
	1st			0	0				В		0		Locks (held sta- tionary) in 1st speed $1 \leftarrow 2$
1	2nd			0	0	0			В				

*1 : Operates when overdrive control switch is set in OFF position.

*2 : Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

*3 : Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

*4 : A/T will not shift to 4th when overdrive control switch is set to OFF position.

O: Operates.

A: Operates when throttle opening is less than 3/16, activating engine brake.

B: Operates during "progressive" acceleration.

C: Operates but does not affect power-transmission.

D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

[RL4R01A]

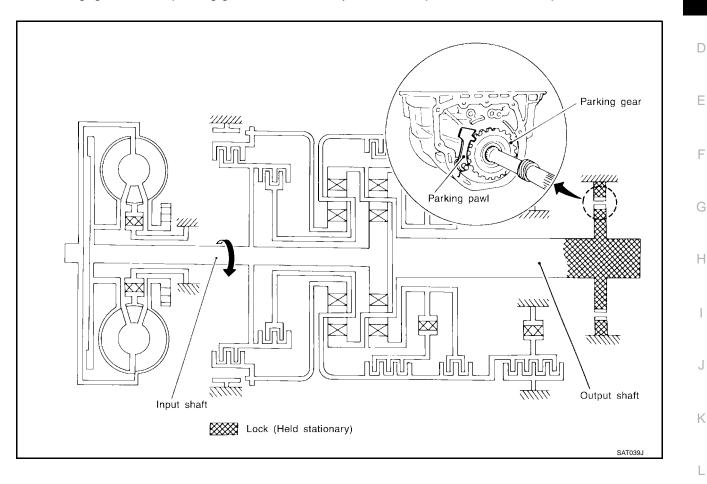
POWER TRANSMISSION "N" and "P" Positions

"N" position

No control members operate. Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.

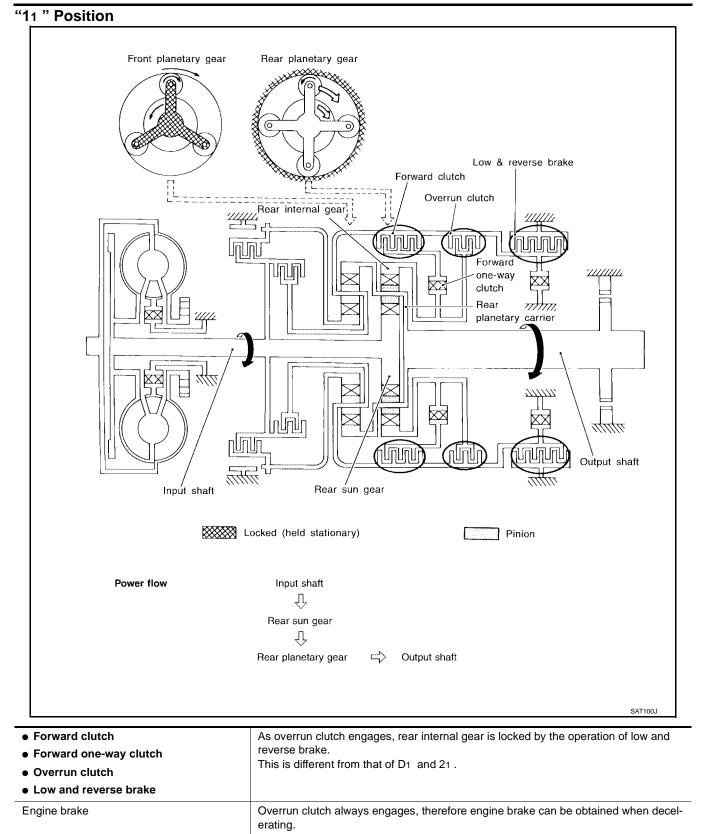
• "P" position

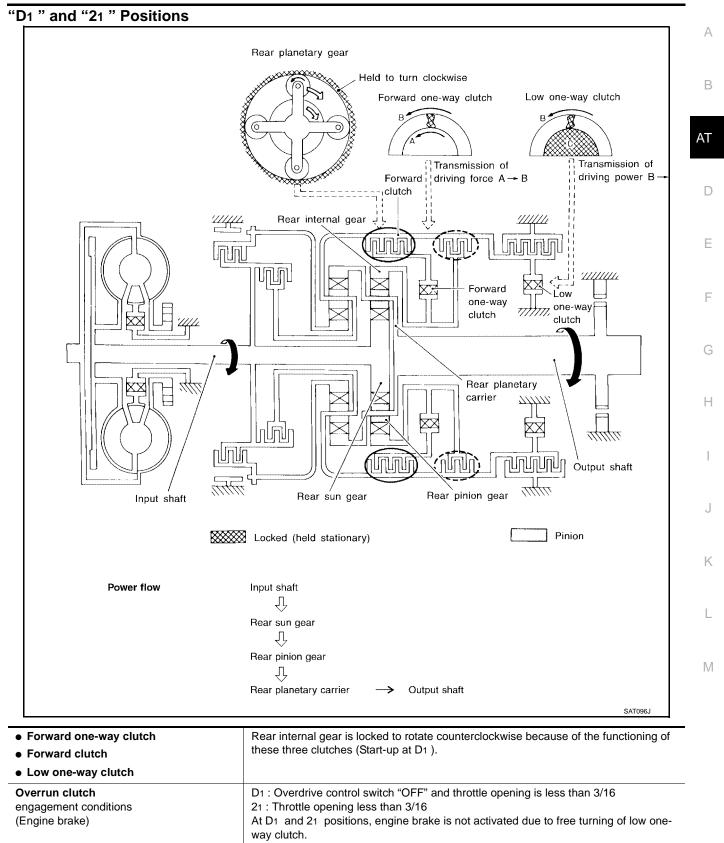
Similar to the "N" position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the powertrain is locked. AT

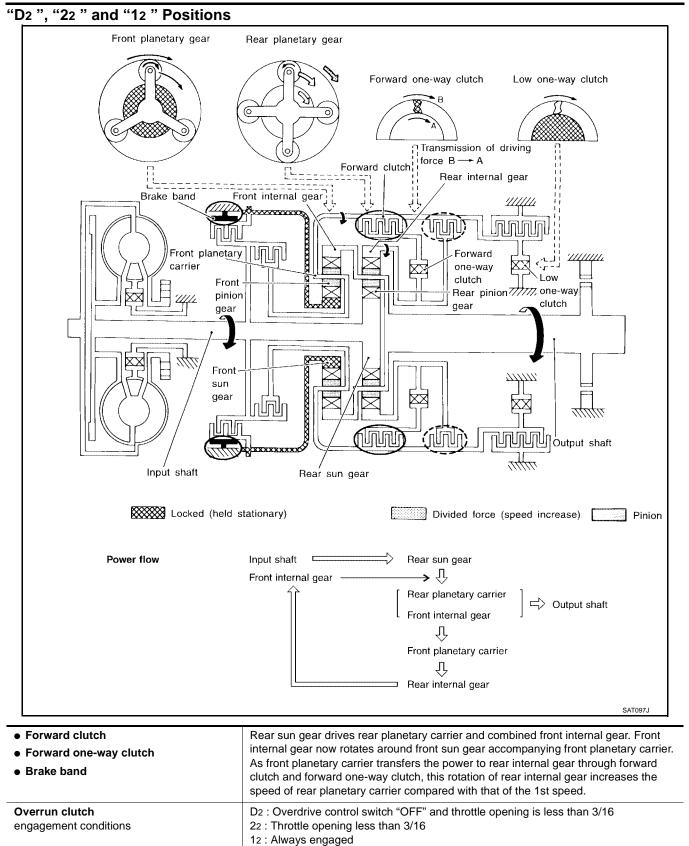


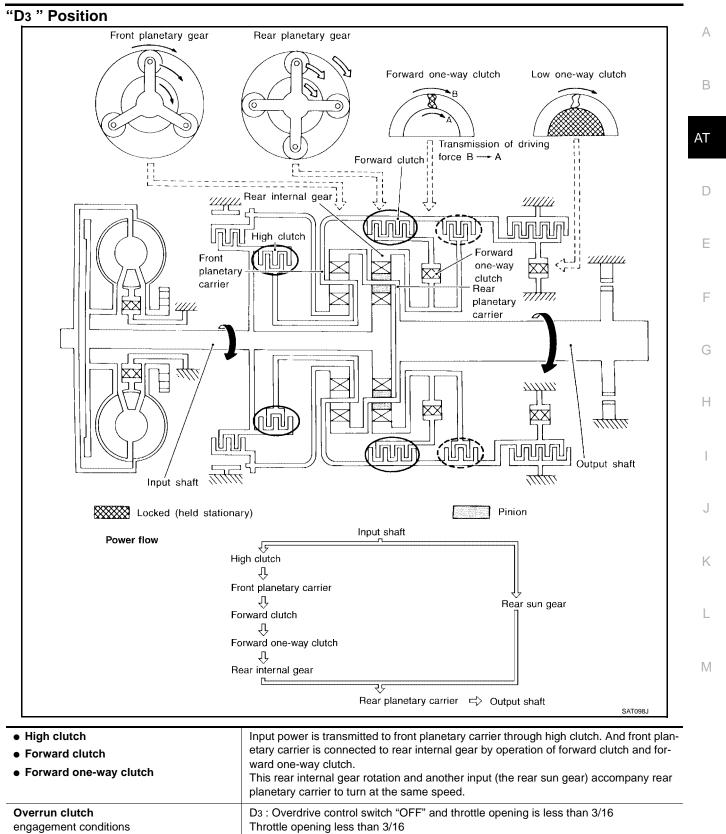
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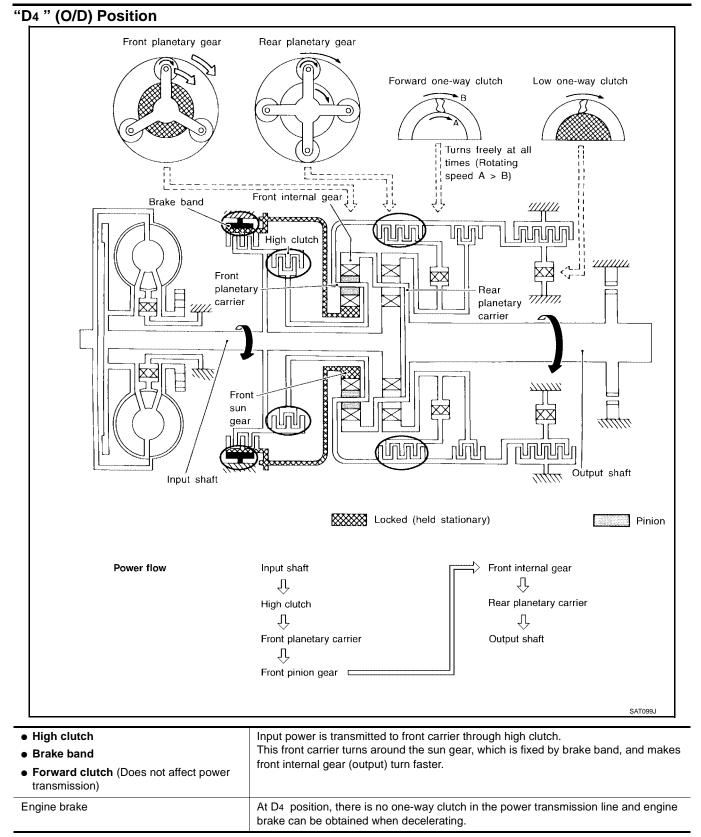
В

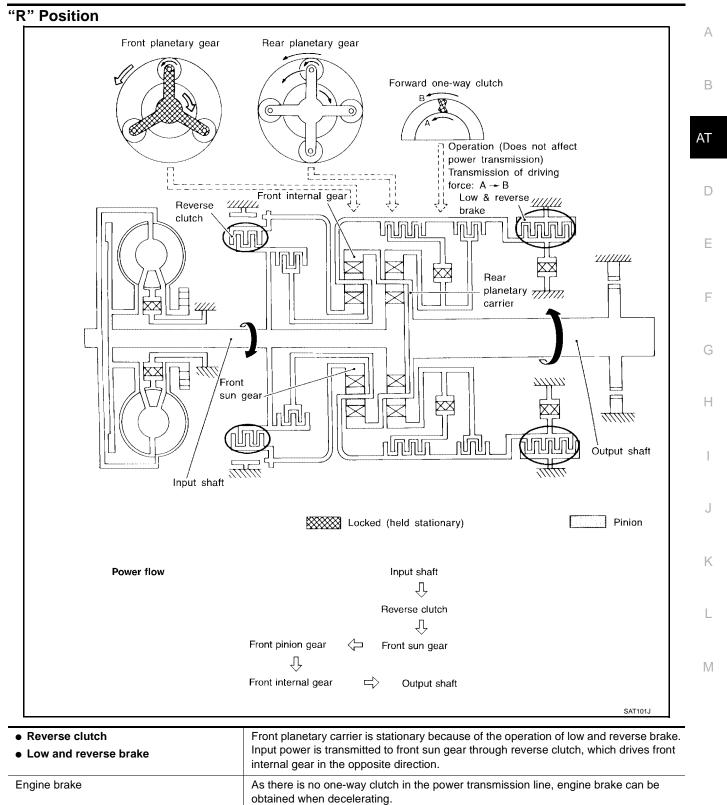












FUNCTION OF CONTROL VALVES

Valve Name	Function					
Pressure regulator valve	Optimally controls oil under pressure discharged from oil pump in response to driving conditions.					
Throttle valve	Regulates line pressure to throttle pressure corresponding with throttle opening.					
Detent valve	Activates throttle valve via spring in response to changes in throttle opening, thereby regulating throttle pressure.					
Pressure modifier valve	Serves as an auxiliary signal valve of pressure regulator valve to control line pressure in response to driving conditions.					
Accumulator control valve	Regulates accumulator pressure to pressure corresponding with driving conditions.					
Manual valve	Directs line pressure to each oil circuit selected by the selector lever position.					
	Circuit					
	1 2 3 4					
	P					
	R O					
	N					
	D O					
	Ally Ally Ally Ale Ally Ally Ale Ally Ale Ally Ale					
	Hydraulic pressure drains when the shift lever is in N and P.					
 1-2 shift valve 2-3 shift valve	Provides automatic shift control in response to driving conditions, such as vehicle speed, throttle opening, etc. Shift control is accomplished by activating or deactivating the clutch, brakes, brake bands, etc.					
• 3-4 shift valve						
2-3 throttle modifier valve	Controls line pressure to provide optimum shifting point (2nd \rightarrow 3rd) during partial- open throttle. (2-3 throttle modulator pressure)					
3-2 downshift valve	Delivers throttle pressure in a direction that overcomes 2-3 shift valve's governor pressure while shifting from "3rd" to "2nd" in the "D" position.					
Kickdown modifier valve	Controls line pressure to provide optimum shifting points (1st \rightarrow 2nd) and (2nd \rightarrow 3rd) during kickdowns. (Kickdown modifier pressure)					
4-2 relay valve	Operates in conjunction with the 4-2 sequence valve to prevent downshifting from 4th to 3rd, then to 2nd while directly shifting from 4th to 2nd.					
4-2 sequence valve	Prevents 4th band servo "apply" pressure from draining during direct shifting from 4th to 2nd before high clutch "apply" pressure and band servo "release" pressure in the same oil circuit are drained.					
3-2 timing valve	Engine speed increases in a short period of time at low engine speeds when accelera- tor is depressed during downshifts from D ₃ to D ₂ . However, it takes longer for the engine to increase speed at high engine speeds. The 3-2 timing valve serves to delay the band servo "release" draining speed (At this point, the transmission is tentatively set in Neutral) during downshifts from D ₃ to D ₂ at speeds greater than those in the specifications, thereby providing smooth shifting.					
1st reducing valve	Controls low & reverse brake "apply" pressure to relief shocks caused by engine brakes while shifting from 2nd to 1st in the 1 position.					

[RL4R01A]

Valve Name	Function	-
Overrun clutch reducing valve	Controls pressure that operates the overrun clutch to relief shocks caused during engine braking.	- A
	Line pressure acts on the overrun clutch reducing valve in the 1st or 2nd position to increase the pressure-regulating point with resultant high engine braking capabilities.	В
4th speed cut valve	Determines lock-up speed while operating in 4th gear.	-
Torque converter clutch control valve	Activates or deactivates lock-up system.	
 Torque converter clutch solenoid valve 		AT
Torque converter relief valve	Prevents abnormal increase of converter oil pressure.	-

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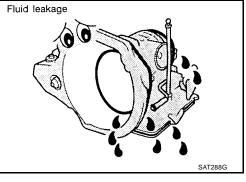
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A/T Fluid Check FLUID LEAKAGE CHECK

- Clean area suspected of leaking, for example, mating surface of converter housing and transmission case.
- 2. Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- 3. Stop engine.
- 4. Check for fresh leakage.



FLUID CONDITION CHECK

Fluid color	Suspected problem		
Dark or black with burned odor	Wear of frictional material		
Milky pink	Water contaminationRoad water entering through filler tube or breather		
Varnished fluid, light to dark brown and tacky	Oxidation Over or under filling Overheating 		



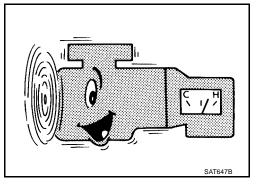
FLUID LEVEL CHECK

Refer to MA-37, "Checking A/T Fluid" .

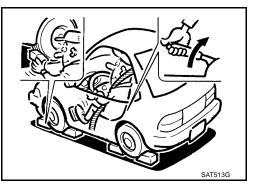
Stall Test STALL TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature : 50 - 80°C (122 - 176°F)



- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
 - It is good practice to put a mark on point of specified engine speed on indicator.



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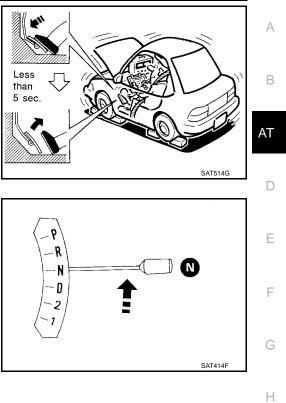
- 5. Start engine, apply foot brake, and place selector lever in D position.
- 6. Accelerate to wide open throttle gradually while applying foot brake.
 - During test, never hold throttle wide open for more than 5 seconds.
- 7. Quickly note the engine stall revolution and immediately release throttle.

Stall revolution standard : 2,100 - 2,300 rpm

- 8. Shift selector lever to N position.
- 9. Cool off ATF.

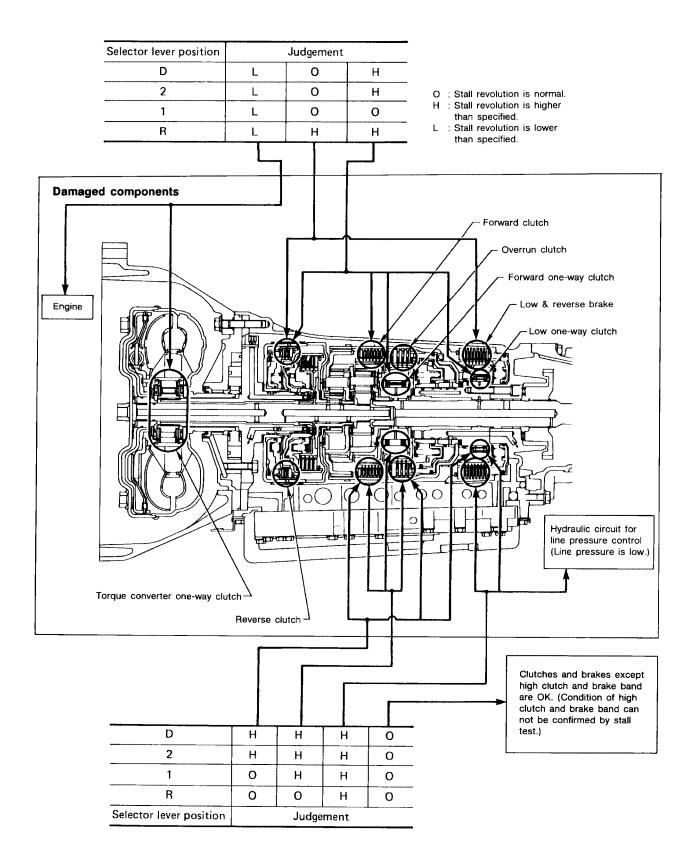
• Run engine at idle for at least one minute.

10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.



[RL4R01A]

JUDGEMENT OF STALL TEST

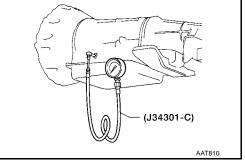


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ECS007IT А Location of line pressure test ports are shown in illustration. Front Line pressure plugs are hexagon-headed bolts. $\langle \mathsf{L} \rangle$ В AT Front Test port for D, 2 and 1 positions D Test port for R position SAT176G LINE PRESSURE TEST PROCEDURE Ε 1. Check A/T fluid and engine oil levels. If necessary, add fluid and 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach F ATF operating temperature : 50 - 80°C (122 - 176°F) ミリン Н SAT647B 3. Install pressure gauge to line pressure port. Κ (J34301-C) AAT809 Μ



Always replace line pressure plugs as they are self-sealing bolts.

operating temperature.

LINE PRESSURE TEST PORTS

Line Pressure Test

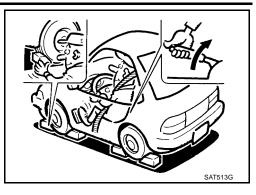
oil.



- D, 2 and 1 positions -- R position -

[RL4R01A]

- 4. Set parking brake and block wheels.
 - Continue to depress brake pedal fully while performing line pressure test at stall speed.



- 5. Start engine and measure line pressure at idle and stall speed.
 - When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure : Refer to <u>AT-150, "Line Pressure"</u>.



JUDGEMENT OF LINE PRESSURE TEST

	Judgement	Suspected parts		
At idle	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve 		
	Line pressure is low in particular position.	 Clogged strainer Fluid pressure leakage between manual valve and particular clutch. For example, line pressure is: Low in R and 1 positions, but Normal in D and 2 positions. Therefore, fluid leakage exists at or around low & reverse brake circuit. Refer to <u>AT-152, "Clutch and Brakes"</u>. 		
	Line pressure is high.	 Maladjustment of throttle position sensor Fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking 		
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Control piston damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking 		

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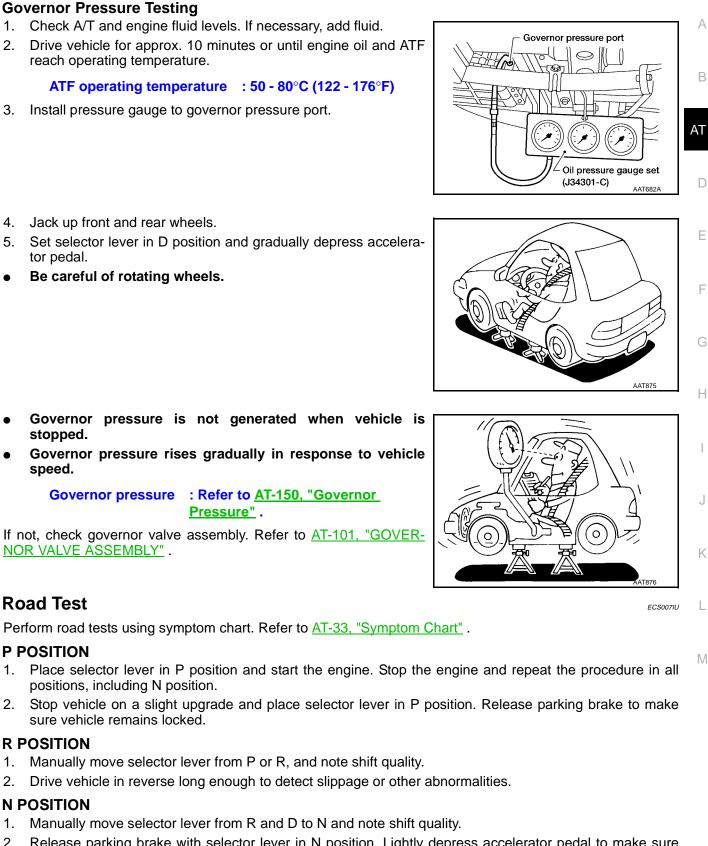
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- Jack up front and rear wheels. 4.

3.

- 5. Set selector lever in D position and gradually depress accelerator pedal.
- Be careful of rotating wheels.

- Governor pressure is not generated when vehicle is stopped.
- Governor pressure rises gradually in response to vehicle speed.

Governor pressure : Refer to AT-150, "Governor

If not, check governor valve assembly. Refer to AT-101, "GOVER-NOR VALVE ASSEMBLY".

Road Test

Perform road tests using symptom chart. Refer to AT-33, "Symptom Chart".

P POSITION

- 1. Place selector lever in P position and start the engine. Stop the engine and repeat the procedure in all positions, including N position.
- Stop vehicle on a slight upgrade and place selector lever in P position. Release parking brake to make 2. sure vehicle remains locked.

R POSITION

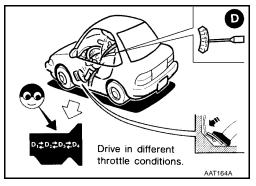
- 1. Manually move selector lever from P or R, and note shift quality.
- 2. Drive vehicle in reverse long enough to detect slippage or other abnormalities.

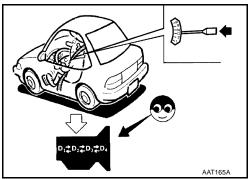
N POSITION

- 1. Manually move selector lever from R and D to N and note shift quality.
- Release parking brake with selector lever in N position. Lightly depress accelerator pedal to make sure 2. vehicle does not move. (When vehicle is new or soon after clutches have been replaced, vehicle may move slightly. This is not a problem.)

D POSITION

- Manually shift selector lever from N to D position, and note shift quality.
- 2. Using the shift schedule as a reference, drive vehicle in D position. Record, on Symptom Chart, respective vehicle speeds at which up-shifting and down-shifting occur. These speeds are to be read at three different throttle positions light, half and full. Also determine the timing at which shocks are encountered during shifting and which clutches are engaged.
- 3. Determine whether lock-up properly occurs while driving vehicle in proper gear position and at proper speeds.
- 4. Check to determine if shifting to overdrive gear cannot be made while overdrive control switch is OFF.
- 5. Drive vehicle at 65 to 80 km/h (40 to 50 MPH) with half to light throttle position (D₃ position). Fully depress accelerator pedal to make sure transmission downshifts from 3rd to 2nd gear.
- 6. Drive vehicle at 35 to 45 km/h (22 to 28 MPH) with half to light throttle position (D2 position). Fully depress accelerator pedal to make sure transmission downshifts from 2nd to 1st gear.





2 POSITION

- 1. Shift to 2 position and make sure vehicle starts in 1st gear.
- 2. Increase vehicle speed to make sure transmission upshifts from 1st to 2nd gear.
- 3. Further increase vehicle speed. Make sure transmission does not upshift to 3rd gear.
- 4. Drive vehicle at 35 to 45 km/h (22 to 28 MPH) with throttle at half to light position (22 position). Fully depress accelerator pedal to make sure transmission downshifts from 2nd to 1st gear.
- 5. Drive vehicle at idle in 2 position to make sure that transmission downshifts to 1st gear.
- 6. Move selector lever to D position and drive vehicle at 40 to 50 km/h (25 to 31 MPH). Then, move selector lever to 2 position to make sure transmission downshifts to 2nd gear.

1 POSITION

- 1. Place selector lever in 1 position and accelerate. Make sure transmission does not shift from 1st to 2nd gear although vehicle speed increases.
- 2. While driving vehicle in 1 position, release accelerator pedal to make sure that engine compression acts as a brake.
- 3. Place selector lever in D or 2 position and drive vehicle at 20 to 30 km/h (12 to 19 MPH). Then move selector lever to 1 position to make sure transmission downshifts to 1st gear.

TROUBLE DIAGNOSIS — GENERAL DESCRIPTION

Symptom Chart

Numbers are arranged in order of the inspection. Perform inspections starting with number one and work up. Numbers in the OFF VEHICLE columns indicate that the transmission must be removed from the vehicle to perform the inspection. *: Valve suspected to be malfunctioning

	Symptom	Condition	Diagnostic Item	
Sharp shocks in shi	fting from N to D position	ON VEHICLE	 Fluid level and fluid quality Control linkage Engine idling speed Line pressure Throttle wire Accumulator N-D Accumulator 3-4 (N-R) Control valve Pressure regulator valve Pressure modifier valve Accumulator control valve Throttle valve & detent valve Kickdown modifier valve 	AT D F
		OFF VEHICLE	9. Reverse clutch	
	When shifting from 1st to 2nd or 2nd to 3rd.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 1-2 Accumulator 2-3 Control valve * Pressure regulator valve * Pressure modifier valve * Accumulator control valve 	G
Shift shocks	When shifting from 3rd to 4th. When shifting from D to 2 and 1 posi- tion. When overdrive control switch is set from ON to OFF	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 3-4 (N-R) Control valve * 4th speed cut valve * Pressure regulator valve * Pressure modifier valve 	J
		OFF VEHICLE	7. Brake band 8. Overrun clutch	L
		ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Overrun clutch reducing valve 	Μ
		OFF VEHICLE	6. Brake band 7. High clutch	—
Shift shocks	When shifting from 2nd to 1st in 1 posi- tion	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Control valve Pressure regulator valve Pressure modifier valve 1st reducing valve 	
		OFF VEHICLE	6. Low one-way clutch	



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	Symptom	Condition	Diagnostic Item
	When shifting from 1st to 2nd	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 1-2 Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Kickdown modifier valve
		OFF VEHICLE	7. Brake band
Shift slippage when upshifting	When shifting from 2nd to 3rd	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 2-3 Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Kickdown modifier valve
		OFF VEHICLE	7. Brake band 8. High clutch
	When shifting from 3rd to 4th	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 3-4 (N-R) Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Kickdown modifier valve
		OFF VEHICLE	7. Brake band 8. High clutch

	Symptom	Condition	Diagnostic Item	
	When shifting from 4th to 2nd.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Governor pressure Throttle wire Accumulator N-D Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Kickdown modifier valve Kickdown modifier valve Accumulator 3-4 (N-R) Accumulator 1-2 Accumulator 2-3 Governor valve Primary governor valve Secondary governor valve 1 	E AT E
Shift slippage with accelerator pedal depressed		OFF VEHICLE	12. Torque converter 13. Fluid pump 14. Reverse clutch 15. High clutch 16. Forward clutch 17. Forward one-way clutch 18. Overrun clutch 19. Low one-way clutch 20. Low & reverse clutch 21. Brake band	_ F
	When shifting from 4th to 3rd.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 1-2 Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Kickdown modifier valve Accumulator 2-3 Accumulator 3-4 (N-R) 	ŀ
		OFF VEHICLE	 9. Fluid pump 10. High clutch 11. Brake band 12. Overrun clutch 13. Low & reverse clutch 	N

	Symptom	Condition	Diagnostic Item
Shift slippage with accelerator pedal depressed	When shifting from 4th to 1st and shift- ing from 3rd to 1st.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Governor pressure Throttle wire Accumulator 2-3 Control valve Pressure regulator valve Pressure modifier valve Kickdown modifier valve Kickdown modifier valve Sovernor valve Primary governor valve Secondary governor valve 2
		OFF VEHICLE	9. High clutch 10. Brake band 11. Forward one-way clutch
	When vehicle starts.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 2-3 Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Kickdown modifier valve
		OFF VEHICLE	7. High clutch 8. Forward clutch
Poor power/accelera- tion	When upshifting.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Governor pressure Accumulator 2-3 Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Kickdown modifier valve Sovernor valve Governor valve Primary governor valve 1 Secondary governor valve 2
		OFF VEHICLE	9. Forward clutch
No engine braking	When shifting from D to 2 and 1 position.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 2-3 Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Overrun clutch reducing valve
		OFF VEHICLE	7. Overrun clutch

	Symptom	Condition	Diagnostic Item
No engine braking	When overdrive control switch is set from ON to OFF.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Accumulator 2-3 Overdrive control switch, overdrive hold control module (if equipped), overdrive cancel relay (if equipped), and wiring Overdrive cancel solenoid valve Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Overrun clutch reducing valve
		OFF VEHICLE	9. Overrun clutch
	When shifting from 2nd to 1st in 1 position.	ON VEHICLE	 Fluid level and fluid quality Control linkage Line pressure Throttle wire Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve * 1st reducing valve
		OFF VEHICLE	7. Overrun clutch 8. Low & reverse clutch
	Too low a gear change point from 2nd to 3rd and from 3rd to 2nd.	ON VEHICLE	 1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * 2-3 throttle modifier valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
Shift quality	Too high a gear change point from 2nd to 3rd and from 3rd to 2nd.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve 2-3 shift valve 2-3 throttle modifier valve Governor valve Primary governor valve Secondary governor valve 1 Secondary governor valve 2
	Too low a gear change point from 2nd to 1st in 1 position.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve 1st reducing valve Governor valve Primary governor valve Secondary governor valve 1 Secondary governor valve 2

	Symptom	Condition	Diagnostic Item
	Too high a gear change point from 2nd to 1st in 1 position.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve 1st reducing valve Governor valve Primary governor valve Secondary governor valve 1 Secondary governor valve 2
	Failure to change gear from 4th to 2nd with accelerator pedal depressed.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve * 4-2 relay valve * 4-2 sequence valve Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
Shift quality	Failure to change gear from 3rd to 2nd with accelerator pedal depressed.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve 3-2 downshift valve Governor valve Primary governor valve Secondary governor valve 1 Secondary governor valve 2
	Failure to change gear from 1st to 2nd in D and 2 position.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve 1-2 shift valve Governor valve Primary governor valve Secondary governor valve 1 Secondary governor valve 2
	Vehicle does not start from 1st in D and 2 position.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve * 1-2 shift valve Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2

Symptom		Condition	Diagnostic Item
	Failure to change gear to 3rd to 4th in D position.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Overdrive control switch, overdrive hold control module (if equipped), overdrive cancel relay (if equipped), and wiring Overdrive cancel solenoid valve Control valve 2-3 shift valve Governor valve Governor valve Primary governor valve 1 Secondary governor valve 2
	Changes gear to 1st directly when selector lever is set from D to 1 position.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve 1st reducing valve Governor valve Primary governor valve Secondary governor valve 1 Secondary governor valve 2
Shift quality	Changes gear to 2nd in 1 position.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve Pressure regulator valve Pressure modifier valve Throttle valve & detent valve Throttle valve & detent valve Secondary governor valve 1 Secondary governor valve 2
	Too high or low a change point when lock-up operates.	ON VEHICLE	1. Fluid level and fluid quality 2. Line pressure 3. Governor pressure 4. Throttle wire 5. Control valve * Pressure regulator valve * Pressure modifier valve * Throttle valve & detent valve * Kickdown modifier valve 6. Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2

Symptom		Condition	Diagnostic Item
	Lock-up point is extremely high or low.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve * 4th speed cut valve * Pressure regulator valve * Pressure modifier valve * Torque converter clutch control valve * Throttle valve & detent valve 6. Governor valve * Primary governor valve * Secondary governor valve 2
Lock-up quality	Torque converter does not lock-up.	ON VEHICLE	 Fluid level and fluid quality Line pressure Governor pressure Throttle wire Control valve * 4th speed cut valve * Torque converter clutch control valve Governor valve * Primary governor valve * Secondary governor valve 1 * Secondary governor valve 2
		OFF VEHICLE	7. Torque converter
	Lock-up is not released when accelerator pedal is released.	ON VEHICLE	 Fluid level and fluid quality Torque converter clutch solenoid valve
Engine does not start in P and N positions, or engine starts in positions other than P and N positions.		ON VEHICLE	 Ignition switch and starter motor Control linkage PNP switch and wiring
Vahiela mayor with colo	octor lover in Prosition	ON VEHICLE	1. Control linkage
Vehicle moves with selector lever in P position.		OFF VEHICLE	2. Parking components

DTC P1775 TORQUE CONVERTER CLUTCH SOLENOID

[RL4R01A]

Fuse

Ignition switch

DTC P1775 TORQUE CONVERTER CLUTCH SOLENOID

Diagnostic Procedure

When the malfunction indicator lamp indicates DTC P1775, refer to <u>EC-530, "DTC P1775 TCC SOLENOID VALVE"</u>.

1. CHECK GROUND CIRCUIT

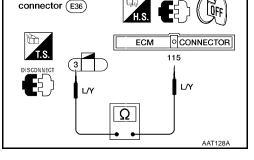
- 1. Turn ignition switch OFF.
- 2. Disconnect ECM harness connector and torque converter clutch solenoid valve harness connector.
- 3. Check resistance between solenoid valve unit harness connector E36 terminal 3 and ECM harness connector F29 terminal 115.

Resistance : Approximately $\mathbf{0}\Omega$

OK or NG

OK >> GO TO 2. NG >> Repair or

>> Repair or replace harness between ECM and torque converter clutch solenoid valve.



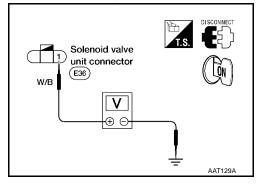
2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch ON.
- 2. Check voltage between solenoid valve unit harness connector E36 terminal 1 and ground.

Voltage : Battery voltage

OK or NG

OK	>> GO TO 4.
NG	>> GO TO 3.





Torque converter clutch

solenoid valve

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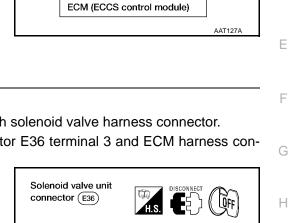
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3. DETECT MALFUNCTIONING ITEM

Check the following items:

 Ignition switch and fuse Refer to <u>PG-9</u>, "POWER SUPPLY ROUTING".

• Harness continuity between fuse and torque converter clutch solenoid valve.

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

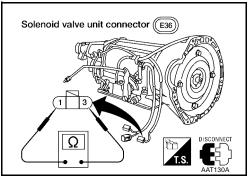
4. CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE (RESISTANCE)

Check resistance between solenoid valve unit connector E36 terminals 1 and 3.

Resistance : Approximately 25Ω

OK or NG

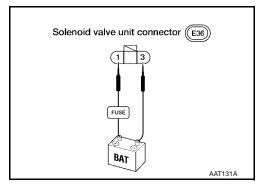
- OK >> GO TO 5.
- NG >> Replace torque converter clutch solenoid valve.



5. CHECK TORQUE CONVERTER CLUTCH SOLENOID VALVE (OPERATION)

- 1. Remove torque converter clutch solenoid valve. Refer to AT-62, "Removal" .
- 2. Check torque converter clutch solenoid valve operation.

- OK >> GO TO 6.
- NG >> Replace torque converter clutch solenoid valve.



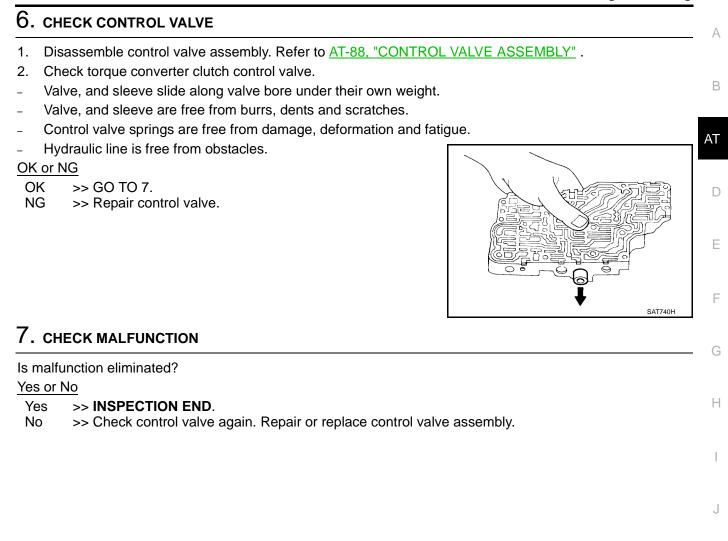
DTC P1775 TORQUE CONVERTER CLUTCH SOLENOID

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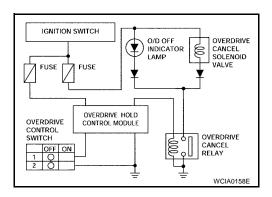
TROUBLE DIAGNOSES

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[RL4R01A]

ECS007IX

Component Inspection OVERDRIVE CONTROL SWITCH AND OVERDRIVE CANCEL SOLENOID VALVE



1. CHECK O/D OFF INDICATOR LAMP CIRCUIT

- 1. Turn ignition switch ON. (Do not start engine).
- 2. Press and release overdrive control switch.

Resistance

: Approximately 25Ω

OK or NG

OK >> GO TO 5. NG >> GO TO 2.

2. CHECK OVERDRIVE CANCEL RELAY

Refer to AT-50, "OVERDRIVE CANCEL RELAY"

OK or NG

OK >> GO TO 3.

NG >> Replace overdrive cancel relay.

3. DETECT MALFUNCTIONING ITEM

Check the following items:

- O/D OFF indicator lamp Refer to <u>DI-25, "WARNING LAMPS"</u>.
- Ignition switch and fuse for overdrive hold control module and overdrive cancel solenoid Refer to <u>PG-9, "POWER SUPPLY ROUTING"</u>.

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

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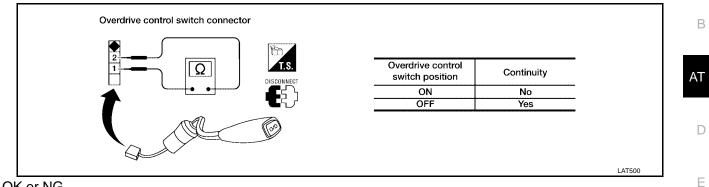
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4. CHECK OVERDRIVE CONTROL SWITCH

Check continuity between overdrive control switch terminals 1 and 2.



OK or NG

OK >> GO TO 5.

NG >> Replace overdrive control switch.

5. CHECK OVERDRIVE CANCEL SOLENOID VALVE CIRCUIT

Check resistance between overdrive cancel solenoid valve terminals 1 and 2.

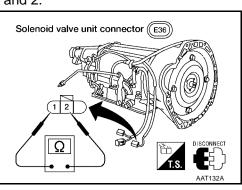
Resistance

: Approximately 25Ω

OK or NG

OK >> GO TO 6.

NG >> Replace overdrive cancel solenoid valve.



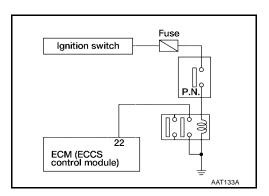
6. DETECT MALFUNCTIONING ITEM

Check the following items:

- 1. Harness continuity between fuse and overdrive cancel solenoid valve
- 2. Harness continuity between fuse and overdrive hold control module
- 3. Harness continuity between overdrive cancel solenoid valve and overdrive cancel relay
- 4. Condition of diode
- 5. Harness continuity between overdrive hold control module and overdrive cancel relay
- 6. Harness continuity between overdrive hold control module and overdrive control switch
- 7. Harness continuity between overdrive hold control module and ground

- OK >> Replace overdrive hold control module.
- NG >> Repair or replace damaged parts.

PARK/NEUTRAL POSITION (PNP) SWITCH



1. CHECK PNP SWITCH CIRCUIT STEP 1

- 1. Turn ignition switch ON. (Do not start engine).
- 2. Check voltage between ECM harness connector F29 terminal 22 and ground while moving selector lever through each position.

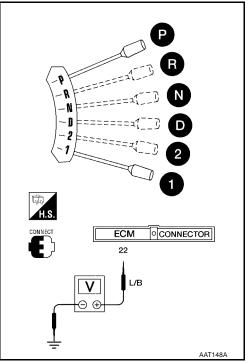
: Approximately 5V

P, N position : 0V

R, D, 2, 1 position

OK or NG

OK >> **INSPECTION END**. NG >> GO TO 2.



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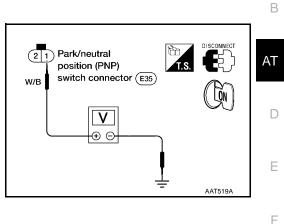
2. CHECK POWER SUPPLY FOR PNP SWITCH

- 1. Disconnect PNP switch harness connector.
- Turn ignition switch ON. (Do not start engine).

Do approximately 12 volts exist between PNP switch harness connector E35 terminal 1 and body ground?

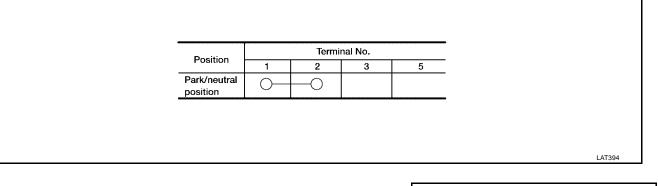
Yes or No

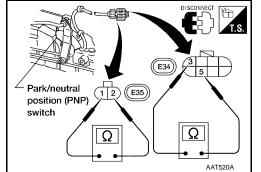
- Yes >> GO TO 3.
- No >> Check 10A fuse (No. 11, located in the fuse block), harness and connector. Refer to <u>PG-9, "POWER SUPPLY</u> <u>ROUTING"</u>.



3. CHECK PNP SWITCH

- Check continuity in N and P positions.
- With manual lever held in each position, turn manual shaft 1.5° in both directions (When manual lever is in each position, continuity normally exists within 1.5° range). If continuity does not exist equally in either direction, properly adjust PNP switch. Refer to <u>AT-60, "Park/Neutral Position (PNP) Switch Adjustment"</u>.





- OK >> GO TO 4.
- NG >> Replace PNP switch.

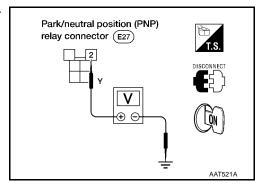
4. CHECK POWER SUPPLY FOR PNP RELAY

- 1. Reconnect PNP switch harness connector.
- 2. Turn ignition switch ON.
- 3. Disconnect PNP relay harness connector.
- 4. Put selector lever in P or N position.

Do approximately 12 volts exist between PNP relay harness connector E27 terminal 2 and body ground?

Yes or No

Yes	>> GO TO 6.
No	>> GO TO 5.



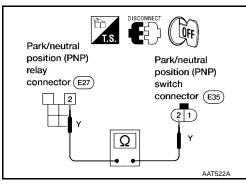
5. CHECK PNP SWITCH CIRCUIT STEP 2

- 1. Turn ignition switch OFF.
- 2. Disconnect PNP switch harness connector E35. Check circuit continuity between PNP switch harness connector E35 terminal 2 and PNP relay harness connector E27 terminal 2.

Continuity should exist.

OK or NG

OK >> GO TO 6. NG >> Repair harness or connector.

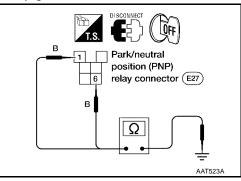


6. CHECK BODY GROUND CIRCUIT FOR PNP RELAY

- 1. Turn ignition switch OFF.
- 2. Does continuity exist between PNP relay E27 terminals (1, 6) and body ground?

Continuity should exist.

- OK >> GO TO 7.
- NG >> Repair harness or connector.

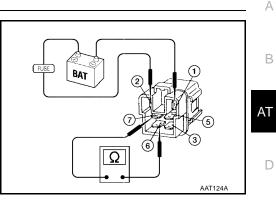


TROUBLE DIAGNOSES

[RL4R01A]

7. CHECK PNP RELAY





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Condition	Continuity
12V direct current supply between terminals 1 and 2	Yes
No current supply	No

OK or NG

OK >> GO TO 8. NG >> Replace PNP relay.

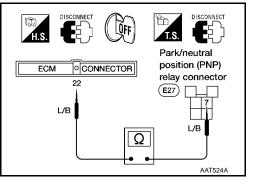
8. CHECK PNP SWITCH CIRCUIT STEP 3

- Turn ignition switch OFF. 1.
- 2. Check circuit continuity between ECM harness connector F27 terminal 22 and PNP relay harness connector E27 terminal 7.

Continuity should exist.

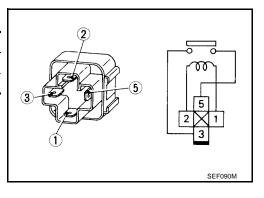
If OK, check harness for short.

- OK >> Replace ECM.
- NG >> Repair harness or connector.



Electrical Component Inspection OVERDRIVE CANCEL RELAY

Check continuity between terminals 3 and 5.



[RL4R01A]

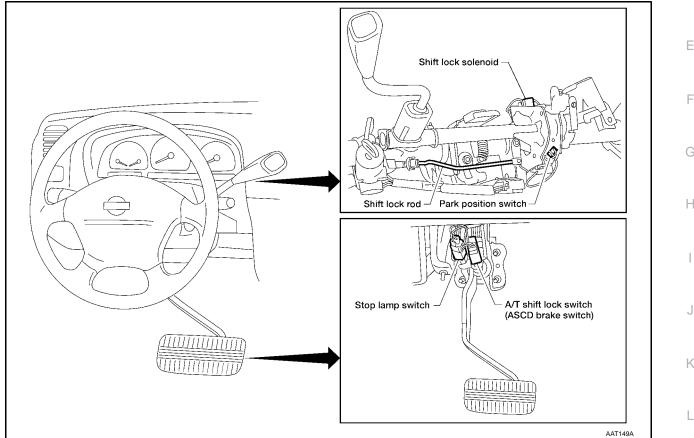
ECS007IY

A/T SHIFT LOCK SYSTEM

Description

- The mechanical key interlock mechanism also operates as a shift lock: With the key switch turned to ON, the selector lever cannot be shifted from P (Park) to any other position В unless the brake pedal is depressed. With the key removed, the selector lever cannot be shifted from P to any other position. The key cannot be removed unless the selector lever is placed in P. AT
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.

Shift Lock System Electrical Parts Location



Removal and Installation SHIFT LOCK SOLENOID

- 1. Remove lower instrument cover LH and knee protector.
- 2. Remove steering column covers.
- 3. Disconnect A/T device connector.
- 4. Remove two screws and two nuts attaching steering column.
- 5. Disconnect shift lock rod.
- 6. Remove shift control cable.
- 7. Remove two bolts attaching shift control tube and remove shift control tube.
- 8. Remove two screws from shift lock solenoid and two screws from park position switch.

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[RL4R01A]

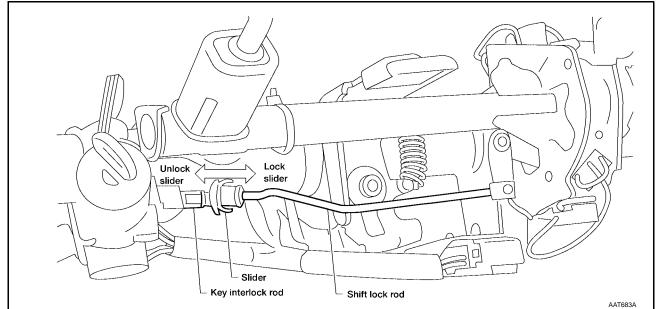
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SHIFT LOCK ROD



Removal

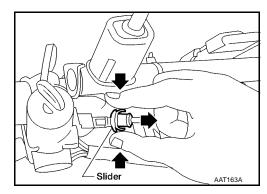
- 1. Turn ignition key to ACC position.
- 2. Unlock slider by squeezing lock tabs.
- 3. Remove shift lock rod from key interlock rod.

Installation and Adjustment

- 1. Place selector lever in P (Park) position.
- 2. Turn ignition key to ACC position.
- 3. Insert shift lock rod into slider.
- 4. Grab key interlock rod and push toward shift lock rod to adjust.

Do not hold shift lock rod.

- 5. Lock slider into position.
- 6. Test shift lock operation.



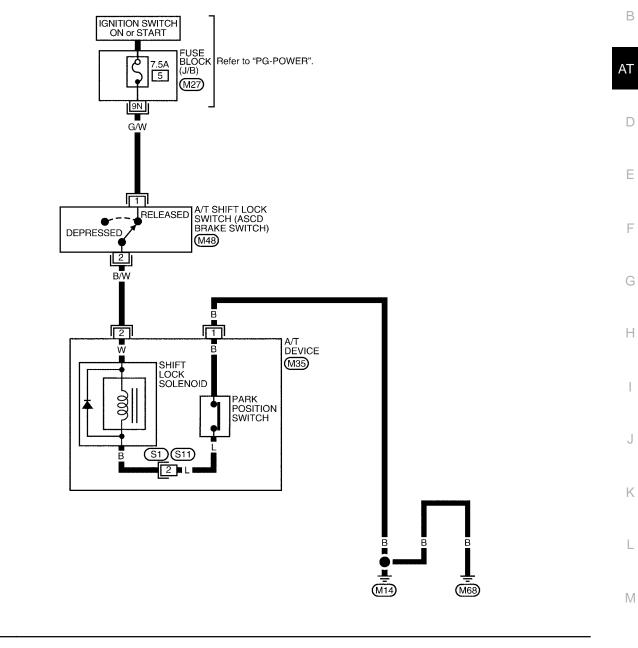
[RL4R01A]

Wiring Diagram

4RU1AJ



AT-SHIFT-01





* : This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0113E

Diagnostic Procedure

ECS007J3

SYMPTOM 1:

- Selector lever cannot be moved from P position with key in ON position and brake pedal applied.
- Selector lever can be moved from P position with key in ON position and brake pedal released.
- Selector lever can be moved from P position when key is removed from key cylinder.

SYMPTOM 2:

- Ignition key cannot be removed when selector lever is set to P position.
- Ignition key can be removed when selector lever is set to any position except P.

1. CHECK SHIFT LOCK ROD

Check shift lock rod for damage.

OK or NG

OK >> GO TO 2.

NG >> Repair shift lock rod. Refer to <u>AT-52, "SHIFT LOCK ROD"</u>.

2. CHECK SELECTOR LEVER POSITION

Check selector lever position indicator and selector lever for damage.

OK or NG

OK >> GO TO 3.

NG >> Check selector lever. Refer to <u>AT-60, "Park/Neutral Position (PNP) Switch Adjustment"</u> and <u>AT-61, "Control Cable Adjustment"</u>.

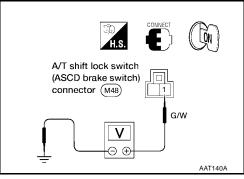
3. CHECK POWER SOURCE

- 1. Turn ignition switch ON. (Do not start engine.)
- 2. Check voltage between A/T shift lock switch (ASCD brake switch) harness connector M48 terminal 1 and ground.

Voltage : Battery voltage

OK or NG

OK >> GO TO 5. NG >> GO TO 4.



4. DETECT MALFUNCTIONING ITEM

Check the following items:

- 7.5A fuse (No. 5, located in the fuse block)
- Harness for short or open between fuse and A/T shift lock switch (ASCD brake switch) harness connector terminal 1
- Ignition switch. Refer to <u>PG-14, "IGNITION POWER SUPPLY IGNITION SW. IN ON AND/OR START"</u>. OK or NG

OK >> GO TO 5.

NG >> Repair or replace damaged parts.

[RL4R01A]

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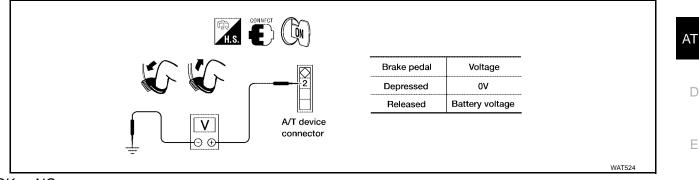
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- 1. Turn ignition switch ON. (Do not start engine.)
- 2. Check voltage between A/T device harness connector M35, terminal 2 (B/W) and ground.



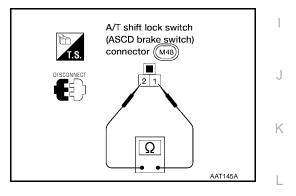
OK or NG

OK	>> GO TO 7.
NG	>> GO TO 6.

6. DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between A/T device harness connector M35 terminal 2 and A/T shift lock switch (ASCD brake switch) harness connector terminal 2
- A/T shift lock switch (ASCD brake switch) Check continuity between terminals 1 and 2



Condition	Continuity
When brake pedal is depressed	No
When brake pedal is released	Yes

Check A/T shift lock switch (ASCD brake switch) after adjusting brake pedal. Refer to <u>BR-7.</u> <u>"BRAKE PEDAL AND BRACKET"</u>.

OK or NG

OK >> GO TO 7.

NG >> Repair or replace damaged parts.

7. CHECK GROUND CIRCUIT

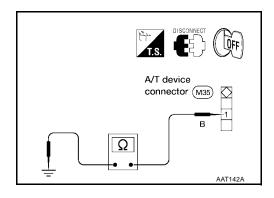
- 1. Turn ignition switch OFF.
- 2. Disconnect A/T device harness connector.
- 3. Check continuity between A/T device harness connector M35 terminal 1 and ground.

Continuity should exist.

If OK, check harness for short to ground and short to power.

OK or NG

- OK >> GO TO 8.
- NG >> Repair harness or connector.

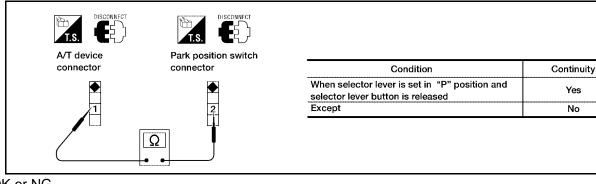


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8. CHECK PARK POSITION SWITCH

Check continuity between A/T device harness connector M35 terminal 1 (B) and park position switch harness connector S1 terminal 2 (L).



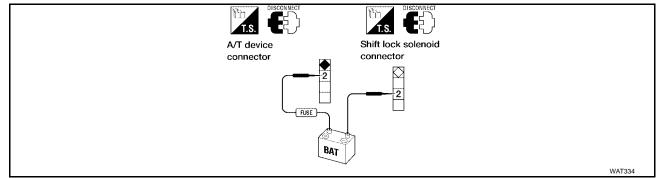
OK or NG

OK >> GO TO 9.

NG >> Replace park position switch.

9. CHECK SHIFT LOCK SOLENOID

Check operation by applying battery voltage to A/T device connector M35 terminal 2 (B/W) and shift lock solenoid harness connector S1 terminal 2 (B).



- OK >> GO TO 10.
- NG >> Replace shift lock solenoid.

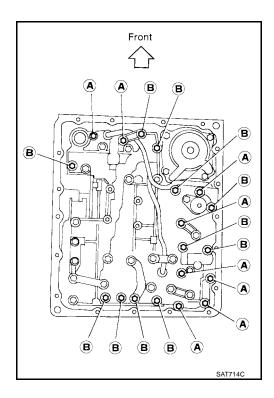
10. CHECK SHIFT LOCK OPERATION	А
 Reconnect A/T device harness connector. Turn ignition switch from OFF to ON position. (Do not start engine.) 	
3. Recheck shift lock operation.	В
OK or NG OK >> INSPECTION END. NG >> 1. Perform A/T device input/output signal inspection test. 2. If NG, recheck harness connector connection.	AT
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Control Valve Assembly and Accumulators REMOVAL

5. Remove control valve assembly by removing fixing bolts.

- 1. Drain ATF from drain plug.
- 2. Remove oil pan and gasket.
- 3. Remove oil strainer.
- 4. Disconnect harness connector.

Front Oil strainer



Bolt length and location

Bolt symbol	ℓ mm (in)
Α	33 (1.30)
В	45 (1.77)

- Be careful not to drop manual valve out of valve body.
- 6. Remove solenoids and valves from valve body if necessary.
- 7. Remove terminal cord assembly if necessary.

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[RL4R01A]

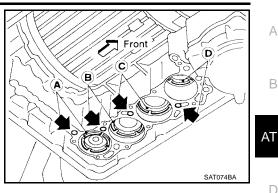
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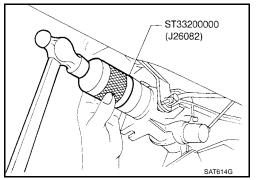
[RL4R01A]

- 8. Remove accumulators A, B, C and D by applying compressed air if necessary.
 - Hold each piston with a rag.
- 9. Reinstall any part removed.
 - Always use new sealing parts.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - After installing control valve assembly, make sure that selector lever can be moved to all positions.

Rear Oil Seal Replacement

- Remove propeller shaft from vehicle. Refer to PR-8, "Removal 1. and Installation" .
- 2. Remove rear oil seal.
- 3. Install rear oil seal.
 - Apply ATF before installing.
- 4. Reinstall any part removed.



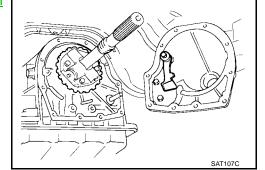


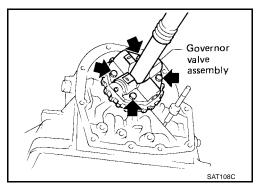
Parking Components Inspection

- Remove propeller shaft from vehicle. Refer to PR-8, "Removal 1 and Installation" .
- 2. Support A/T assembly with a jack.
- 3. Remove rear engine mounting member.
- 4. Remove rear extension from transmission case.
- 5. Replace parking components if necessary.
- 6. Reinstall any part removed.
 - Always use new sealing parts.

Governor Valve

- 1. Remove propeller shaft from vehicle. Refer to PR-8, "Removal and Installation" .
- 2. Support A/T assembly with a jack.
- 3. Remove rear engine mounting member from A/T assembly.
- 4. Remove rear extension from transmission case.
- Remove governor valve assembly.
- 6. Inspect and repair governor valve assembly. Refer to AT-101, "Inspection".





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Throttle Wire Adjustment

- 1. Turn ignition switch OFF.
- 2. While pressing lock plate, move adjusting tube in Direction T.
- 3. Release lock plate. (Adjusting tube is locked at this time.)
- 4. Move throttle drum from P2 (Idling position) to P1 (Full throttle position) quickly and release.
- 5. Ensure that throttle wire stroke "L" is within the specified range, between full throttle and idle.

Throttle wire stroke "L" : 39 - 43 mm (1.54 - 1.69 in)

- Adjust throttle wire stroke after accelerator wire is installed and adjusted.
- When connecting throttle wire to throttle drum, do not use tools. Manually hook wire.



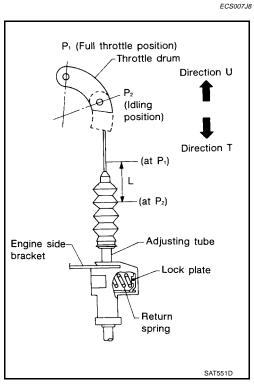
If throttle wire stroke is improperly adjusted, the following problems may arise.

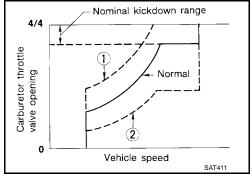
- When the throttle drum fully-open position P1 is too far toward Direction T, the shift schedule will be as shown by 2 in the figure, and the kickdown range will greatly increase.
- When the throttle drum fully-open position P1 is too far toward Direction U, the shift schedule will be as shown by 1 in the figure, and kickdown will not occur.

Park/Neutral Position (PNP) Switch Adjustment

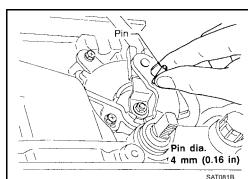
- 1. Remove control linkage and manual lever from manual shaft.
- 2. Set manual shaft in N position.
- 3. Loosen PNP switch fixing bolts.
- 4. Insert pin into adjustment holes in both PNP switch and manual as near vertical as possible.
- 5. Tighten PNP switch fixing bolts.
- 6. Remove pin.
- 7. Reinstall any part removed.
- Adjust control linkage. Refer to <u>AT-61, "Control Cable Adjust-ment"</u>.
- 9. Check continuity of PNP switch. Refer to AT-46, "PARK/NEUTRAL POSITION (PNP) SWITCH" .

AT-60



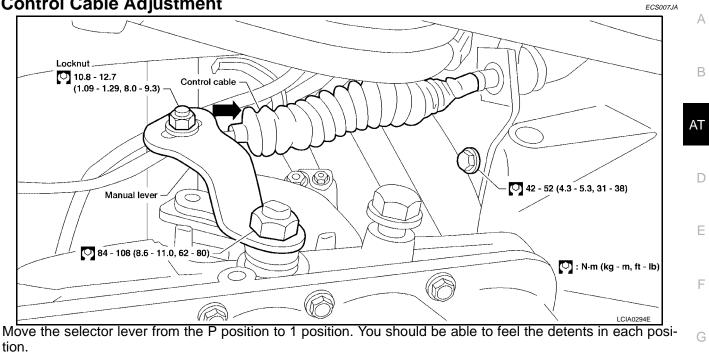


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[RL4R01A]

Control Cable Adjustment



If the detents cannot be felt, the linkage needs adjustment.

- 1. Place selector lever in P position.
- Loosen control cable lock nut and place manual shaft in P position. 2.
- 3. Push control cable in the direction of the arrow shown in the illustration by specified force.

Specified force : 19.6 N (2.0 kg, 4.4 lb)

- Return control cable in the opposite direction of the arrow for 1.0 mm (0.039 in). 4.
- Tighten control cable lock nut. 5.
- 6. Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.
- 7. Apply grease to contacting areas of selector lever and control cable. Install any part removed.
- Make sure that the starter operates when the selector lever is placed in the N or P position.
- Make sure that the transmission is locked properly when the selector lever is placed in the P position.

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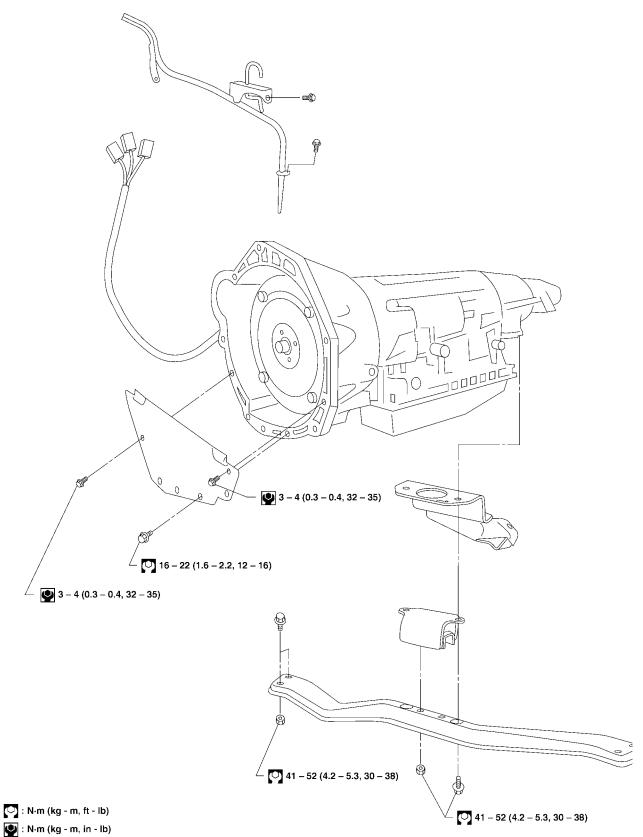
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REMOVAL AND INSTALLATION

Removal

SEC. 112 • 200 • 310



PFP:00000 ECS007JB

AT-62

[RL4R01A]

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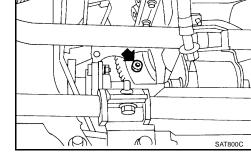
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CAUTION:

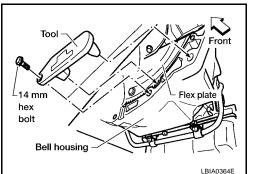
Before separating the A/T assembly from engine, first remove the crankshaft position sensor (OBD) А from the assembly. Be careful not to damage sensor edge. NOTE: To prevent oil spills, drain the A/T fluid before removing A/T assembly, Refer to MA-38, "Changing A/T В Fluid" or insert plug into rear oil seal after removing propeller shaft. 1. Disconnect battery negative terminal. 2. Remove fluid charging pipe from A/T assembly and plug opening. AT Remove oil cooler pipe from A/T assembly and plug opening. 3. 4. Remove A/T vent hose. 5. Remove propeller shaft. Refer to PR-8, "Removal and Installation" . • Be careful not to damage spline, sleeve yoke and rear oil seal. Е 6. Remove A/T control cable from manual shaft. 7. Disconnect A/T harness connectors and vehicle speed sensor harness connector. 8. Disconnect throttle wire from A/T assembly. F 9. Remove the starter motor. Refer to SC-25, "Removal and Installation". 10. Remove the rear plate 11. Remove bolts securing torque converter to drive plate. Rotate crankshaft to gain access to securing bolts.



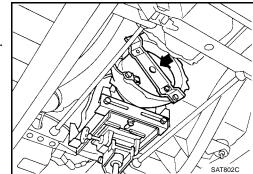
If necessary, install tool to keep crankshaft from rotating

Tool number

J-45499



- 12. Support A/T assembly with a jack.
- 13. Remove rear mounting bracket from body and A/T assembly. Refer to EM-47, "REMOVAL".
- 14. Remove bolts securing A/T assembly to engine.
- 15. Pull A/T assembly backwards.
 - Secure torque converter to prevent it from dropping.
 - Secure A/T assembly to a jack.



16. Slant and lower A/T assembly.

Installation

gear.

1. Check drive plate runout.

CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

Maximum allowable runout

RUNOUT". If this runout is out of specification, replace drive plate with ring

2. When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.

• Rotate crankshaft to gain access to securing bolts.

Distance "A"

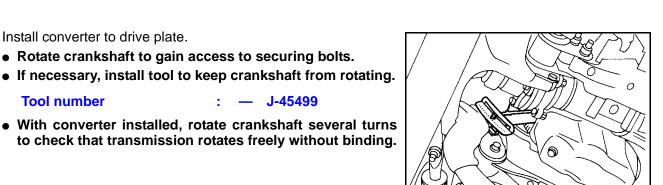
3. Install converter to drive plate.

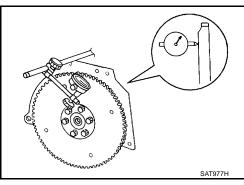
Tool number

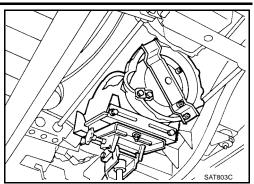
: 26.0 mm (1.024 in) or more

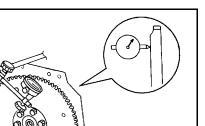
J-45499

: Refer to EM-58, "FLY-WHEEL/DRIVE PLATE











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As Straightedge $\| \mathcal{V}$

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SAT006G

Distance "A

Scale

[RL4R01A]

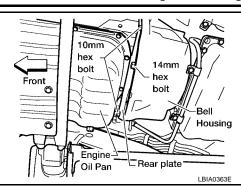
4. Install the rear plate.

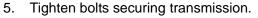
Rear plate bolts

10 mm

14 mm

3-4 Nm (0.3-0.4 kg-m, 32-35 in-lb) 16-22 Nm (1.6 2.2kg-m, 12-16 ft-lb)

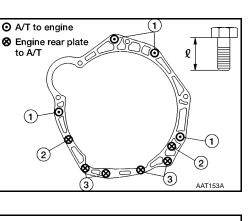




Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	Bolt length "ℓ" mm (in)
1	39 - 49 (4.0 - 5.0, 29 - 36)	43 (1.69)
2	3 - 4 (0.3 - 0.4, 2.2 - 2.9)	16 (0.63)
3	16 - 22 (1.6 - 2.2, 12 - 16)	16 (0.63)

^{6.} Installation of the remaining components is in the reverse order of removal.

- 7. Adjust control cable. Refer to AT-61, "Control Cable Adjustment"
- 8. Adjust throttle wire. Refer to AT-60, "Throttle Wire Adjustment".
- 9. Adjust PNP switch. Refer to <u>AT-60, "Park/Neutral Position (PNP)</u> <u>Switch Adjustment"</u>.
- 10. Refill transmission with ATF and check fluid level.
- Move selector lever through all positions to be sure that transmission operates correctly. With parking brake applied, allow engine to idle. Move selector lever through N to D, to 2, to 1 and to R. A slight shock should be felt through hand gripping the selector each time the transmission is shifted.
- 12. Perform road test. Refer to AT-31, "Road Test" .





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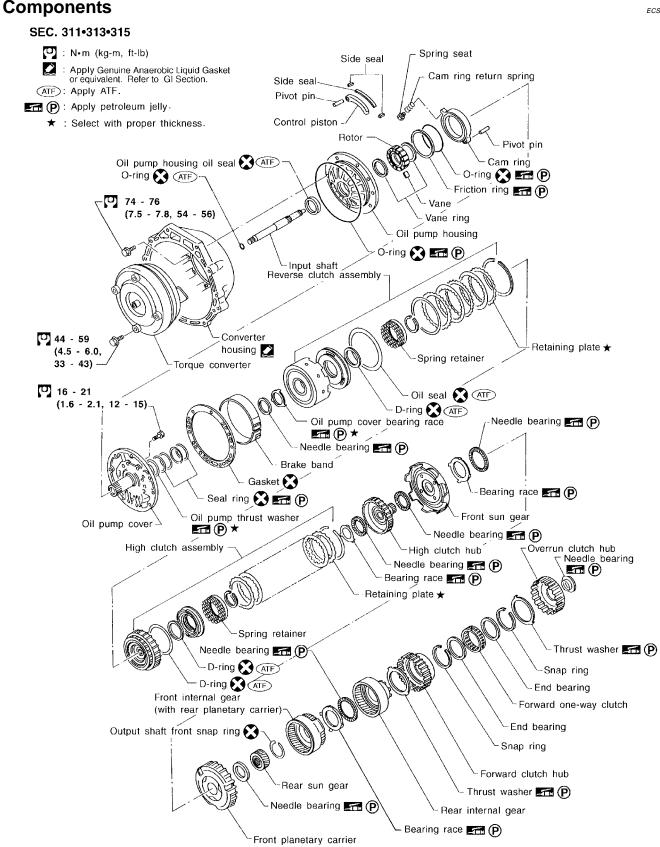
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[RL4R01A]



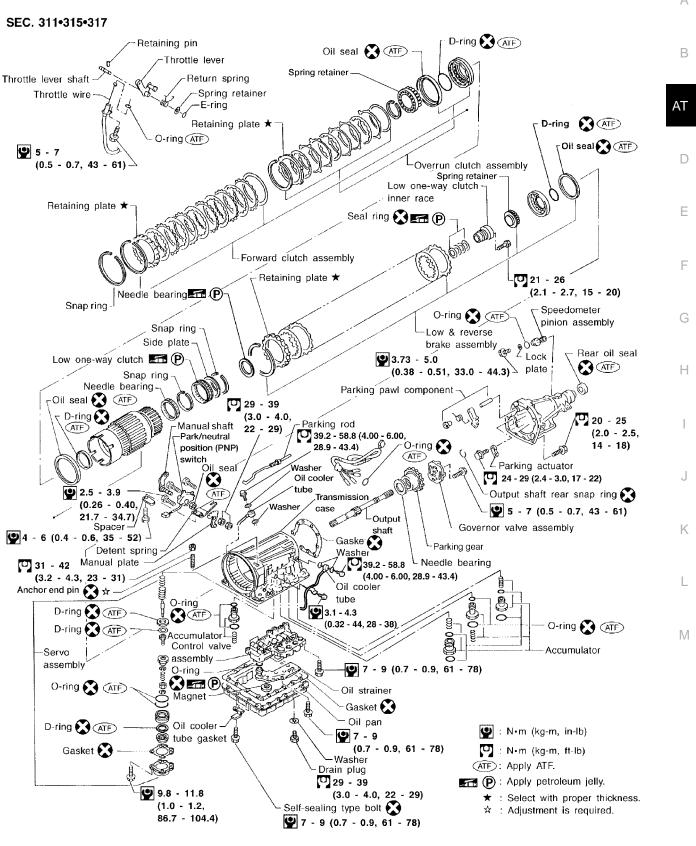
PFP:00000





AT-66

[RL4R01A]



WCIA0159E

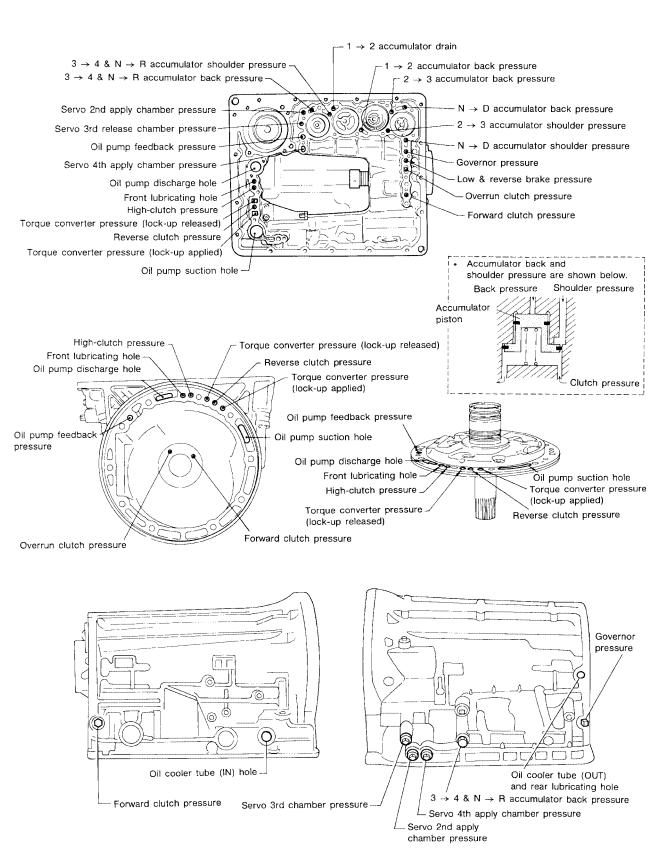
AT-67

А

Oil Channel

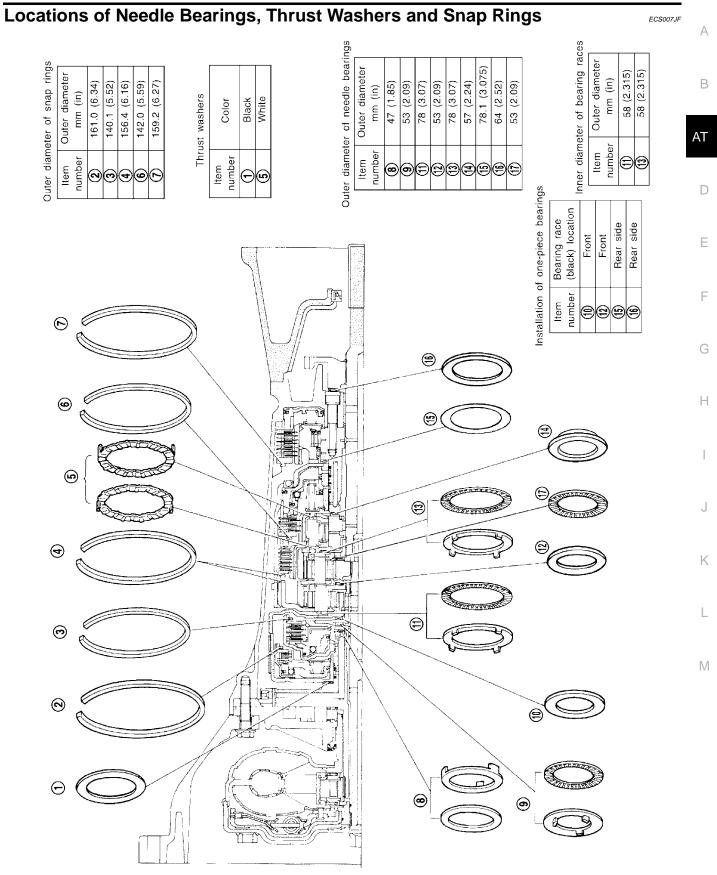
ECS007.IE

[RL4R01A]



WCIA0160E

[RL4R01A]



WAT378

Disassembly

Removing torque converter by holding it firmly and turning while 1. pulling straight out.

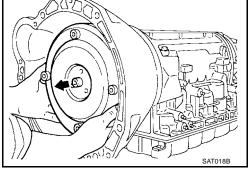


KV31102100

Park/neutral position (PNP) switch

AAT528A

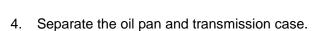
(J37065) (Rotate) Wire (Hold)



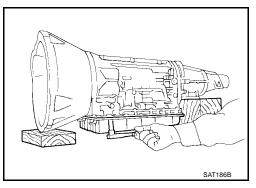
- 2. Check torque converter one-way clutch.
- Insert Tool into spline of one-way clutch inner race. a.
- Hook bearing support unitized with one-way clutch outer race b. with suitable wire.
- Check that one-way clutch inner race rotates only clockwise with c. Tool while holding bearing support with wire.



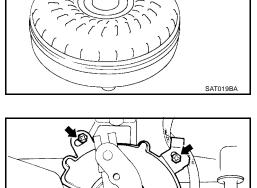




- Drain ATF from drain plug. a.
- Raise oil pan by placing wooden blocks under converter housing b. and adapter case.
- c. Remove oil pan and gasket.
 - Always place oil pan straight down so that foreign particles inside will not move.
 - Always replace oil pan bolts as they are self-sealing bolts.



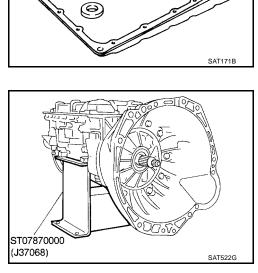
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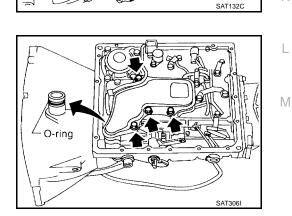
- Check foreign materials in oil pan to help determine cause of 5. malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish buildup. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.
 - If frictional material is detected, replace radiator after repair of A/T. Refer to CO-14, "RADIATOR" .
- Place transmission into Tool with the control valve facing up. 6.

7. Remove torque converter clutch solenoid valve and overdrive cancel solenoid valve connectors.

- 8. Remove oil strainer.
- Remove oil strainer from control valve assembly. a. Then remove O-ring from oil strainer.



Connectors



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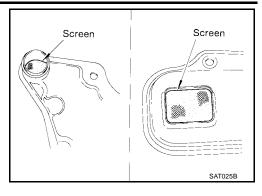
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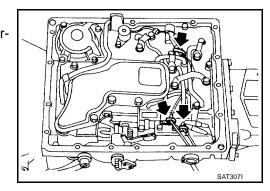
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[RL4R01A]

b. Check oil strainer screen for damage.





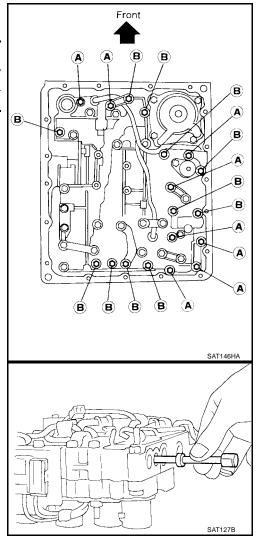
a. Straighten terminal clips to free terminal cords, then remove terminal clips.

Remove control valve assembly.

9.

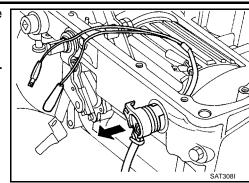
b. Remove bolts **A** and **B**, and remove control valve assembly from transmission.

Bolt	ℓ mm (in) 🛱
Α	33 (1.30)
В	45 (1.77)



c. Remove manual valve from control valve assembly.

- 10. Remove terminal cord assembly from transmission case while pushing on stopper.
 - Be careful not to damage cord.
 - Do not remove terminal cord assembly unless it is damaged.



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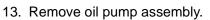
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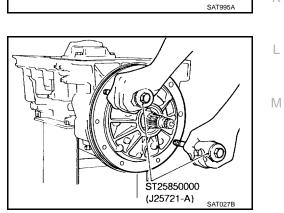
SAT999A

- 11. Remove converter housing.
- a. Remove converter housing bolts.
- b. Remove traces of sealant.
 - Be careful not to scratch converter housing.

12. Remove O-ring from input shaft.



a. Attach Tool to oil pump assembly and extract it evenly from transmission case.



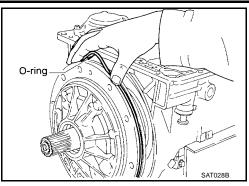
OVERHAUL

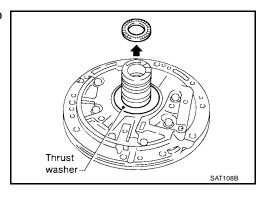
- b. Remove O-ring from oil pump assembly.
- c. Remove traces of sealant from oil pump housing.
 - Be careful not to scratch pump housing.

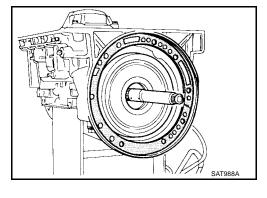
d. Remove needle bearing and thrust washer from oil pump assembly.

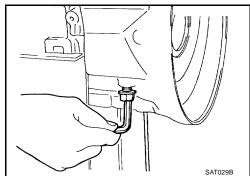
14. Remove input shaft and oil pump gasket.

- 15. Remove brake band and band strut.
- a. Loosen lock nut and remove band servo anchor end pin from transmission case.









[RL4R01A]

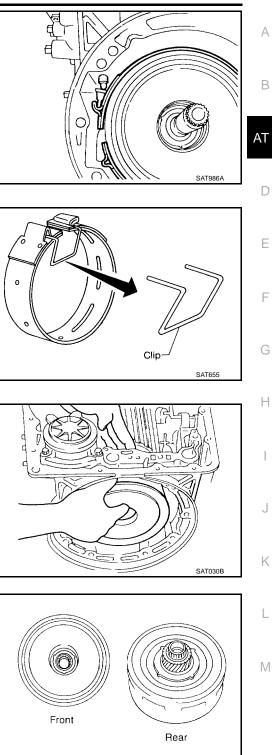
OVERHAUL

[RL4R01A]

b. Remove brake band and band strut from transmission case.

- To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left. Leave the clip in position after removing the brake band.
- c. Check brake band facing for damage, cracks, wear and burns.
- 16. Remove front side clutch and gear components.
- a. Remove clutch pack (reverse clutch, high clutch and front sun gear) from transmission case.

- b. Remove front bearing race from clutch pack.
- c. Remove rear bearing race from clutch pack.



SAT374I

e. Remove front needle bearing from front planetary carrier.

Remove front planetary carrier from transmission case.

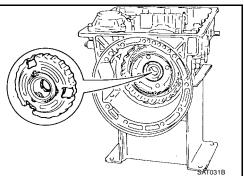
f. Remove rear bearing from front planetary carrier.

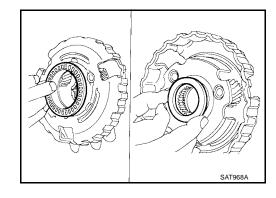
d.

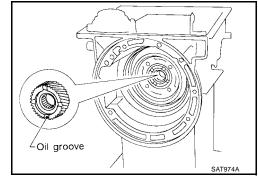
g. Remove rear sun gear from transmission case.

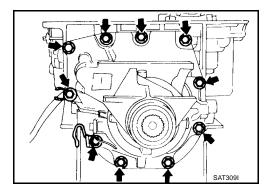
- 17. Remove rear extension case.
- a. Remove rear extension case from transmission case.
- b. Remove rear extension gasket from transmission case.

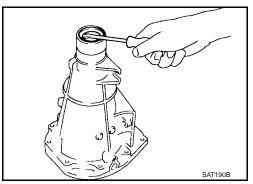
- c. Remove oil seal from rear extension case.
 - Do not remove oil seal unless it is to be replaced.











Governor valve assembly

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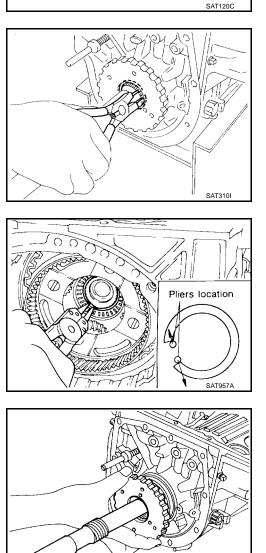


a. Remove governor valve assembly.

b. Remove rear snap ring from output shaft.

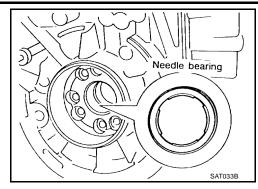
- c. Slowly push output shaft all the way forward.
 - Do not use excessive force.
- d. Remove snap ring from output shaft.

e. Remove output shaft and parking gear as a unit from transmission case.

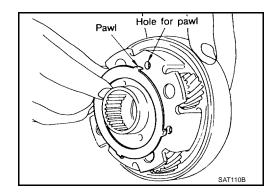


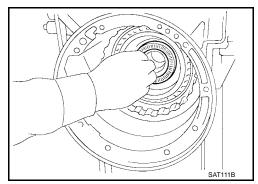
f. Remove parking gear from output shaft.

g. Remove needle bearing from transmission case.



SAT954A





SAT951A

- 19. Remove rear side clutch and gear components.
- a. Remove front internal gear.

b. Remove bearing race from front internal gear.

c. Remove needle bearing from rear internal gear.

d. Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case.

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SAT036B

SAT037B

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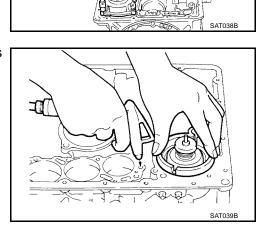
- e. Remove needle bearing from overrun clutch hub.
- f. Remove overrun clutch hub from rear internal gear and forward clutch hub.

Remove thrust washer from overrun clutch hub. g.

Remove forward clutch assembly from transmission case. h.

- 20. Remove band servo and accumulator components.
- a. Remove band servo retainer from transmission case.

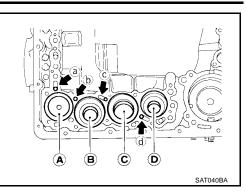
- b. Apply compressed air to oil hole until band servo piston comes out of transmission case.
 - Hold piston with a rag and gradually direct air to oil hole.
- Remove return springs. c.



AT

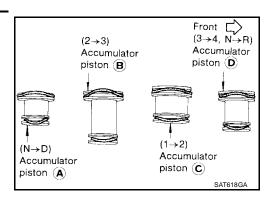
А

- d. Remove springs from accumulator pistons ${\bm A}$, ${\bm B}$, ${\bm C}~$ and ${\bm D}$.
- e. Apply compressed air to each oil hole until piston comes out.
 - Hold piston with a rag and gradually direct air to oil hole.

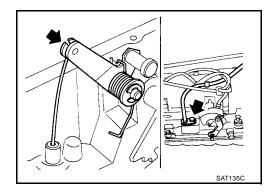


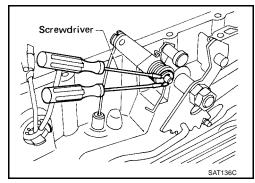
Identification of accumulator pistons	Α	В	С	D
Identification of oil holes	а	b	С	d

f. Remove O-ring from each piston.



- 21. Remove throttle wire components if necessary.
- a. Remove throttle wire from A/T assembly.





- b. Remove throttle lever shaft E-ring.
- c. Remove return spring.
- d. Remove throttle lever.

OVERHAUL

[RL4R01A]

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Retaining pin

- SAT137C SAT041B Manual plate Retaining pin Oil seal Manual shaft πĹ Lock nut 7 \angle Transmission case dЬ SAT042B SAT935A 6 SAT043B AT-81

e.

Remove throttle lever shaft retaining pin and throttle lever shaft.

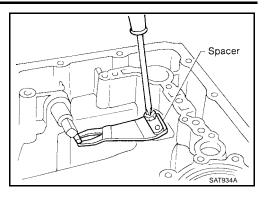
- 22. Remove manual shaft components, if necessary.
- a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.

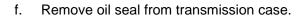
Remove retaining pin from transmission case. b.

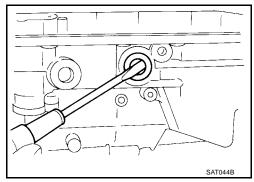
While pushing detent spring down, remove manual plate and c. parking rod from transmission case.

Remove manual shaft from transmission case. d.

e. Remove spacer and detent spring from transmission case.







OIL PUMP

[RL4R01A]

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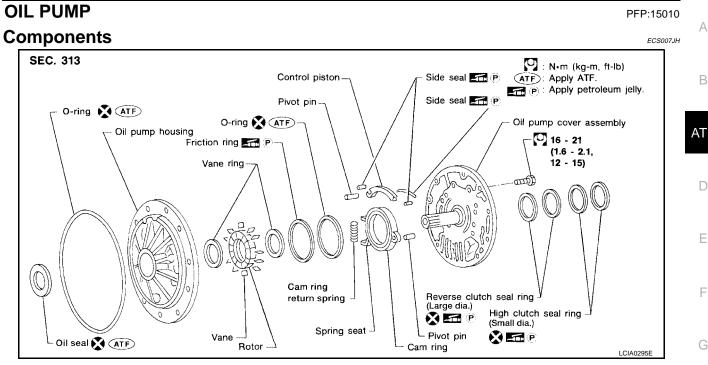
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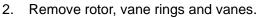
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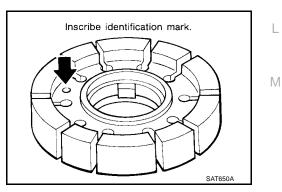


Disassembly

1. Loosen bolts in numerical order and remove oil pump cover.



• Inscribe a mark on back of rotor for identification of foreaft direction when reassembling rotor. Then remove rotor.



SAT652A

While pushing on cam ring, remove pivot pin.
Be careful not to scratch oil pump housing.

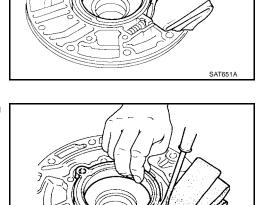
4. While holding cam ring and cam ring return spring, lift out cam ring return spring.

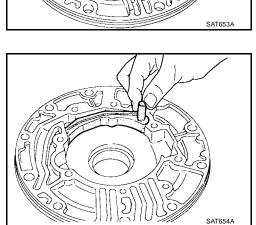
OIL PUMP

- Be careful not to damage oil pump housing.
- Hold cam ring return spring to prevent it from jumping.

5. Remove cam ring and cam ring return spring from oil pump housing.

6. Remove pivot pin from control piston and remove control piston assembly.





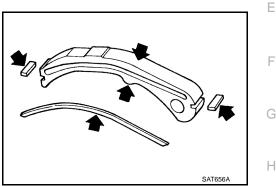


SAT655A

- 7. Remove oil seal from oil pump housing.
 - Be careful not to scratch oil pump housing.

Inspection OIL PUMP COVER, ROTOR, VANES, CONTROL PISTON, SIDE SEALS, CAM RING AND FRIC-TION RING

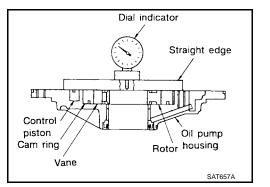
• Check for wear and damage.

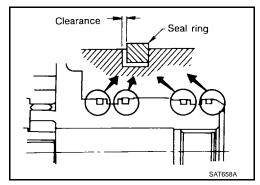


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SIDE CLEARANCES

 Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston in at least four places along their circumferences. Maximum measured values should be within specified ranges.





• Before measuring side clearance, check that friction rings, O-ring, control piston side seals and cam ring return spring are removed.

Standard clearance (Cam ring, rotor, vanes and control piston)

: Refer to <u>AT-154, "Oil Pump and Low One-way</u> <u>Clutch"</u>.

• If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

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SEAL RING CLEARANCE

• Measure clearance between seal ring and ring groove.

Standard clearance	: 0.10 - 0.25 mm (0.0039 - 0.0098 in)
Wear limit	: 0.25 mm (0.0098 in)

• If not within wear limit, replace oil pump cover assembly.

Assembly

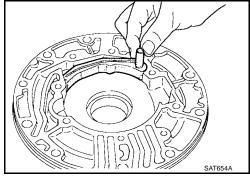
- 1. Drive oil seal into oil pump housing.
 - Apply ATF to outer periphery and lip surface.

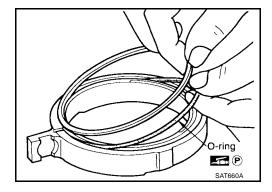
ST33200000 (J26082)

- 2. Install cam ring in oil pump housing as follows:
- a. Install side seal on control piston.
 - Pay attention to its direction black surface faces toward control piston.
 - Apply petroleum jelly to side seal.

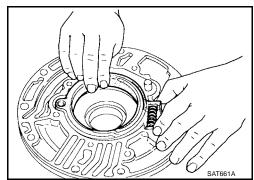
c. Install O-ring and friction ring on cam ring.
Apply petroleum jelly to O-ring.

b. Install control piston on oil pump.





d. Assemble cam ring, cam ring return spring and spring seat. Install spring by pushing it against pump housing.



ECS007JK

SAT651A SAT662A SAT649A Small dia. seal rings Large dia. seal rings -THP

- 3. Install rotor, vanes and vane rings.
 - Pay attention to direction of rotor.

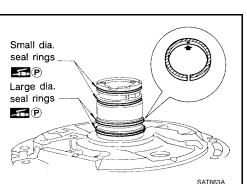
While pushing on cam ring, install pivot pin.

e.

- 4. Install oil pump housing and oil pump cover.
- Wrap masking tape around splines of oil pump cover assembly a. to protect seal. Position oil pump cover assembly in oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in numerical order as shown.
- 5. Install seal rings carefully after packing ring grooves with petroleum jelly. Press rings down into jelly for a close fit.
 - Seal rings come in two different diameters. Check fit carefully in each groove.

Small dia. seal ring Large dia. seal ring : No mark : Yellow mark in area shown by arrow

• Do not spread gap of seal ring excessively while installing. It may deform ring.



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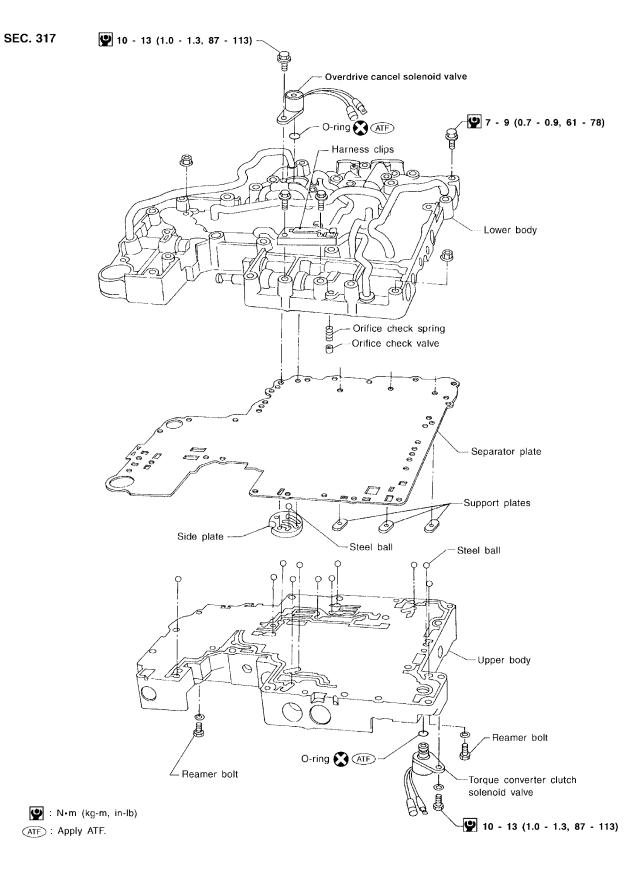
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CONTROL VALVE ASSEMBLY Components

PFP:31705

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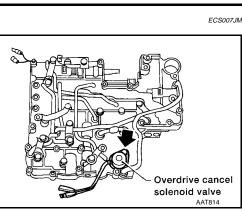


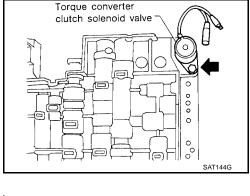
Disassembly

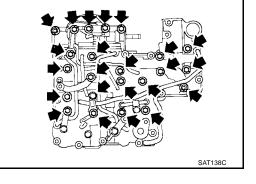
- 1. Remove solenoids.
- a. Remove overdrive cancel solenoid valve and side plate from lower body.
- b. Remove O-ring from solenoid.

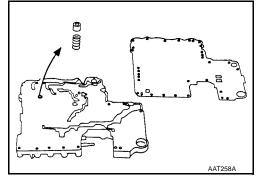
- c. Remove torque converter clutch solenoid valve from upper body.
- d. Remove O-ring from solenoid valve.

- 2. Disassemble upper and lower bodies.
- a. Place upper body facedown, and remove bolts, reamer bolts, side plate and support plates.
- b. Remove lower body and separator plate as a unit from upper body.
 - Be careful not to drop orifice check valve, spring and steel balls.
- c. Place lower body facedown, and remove separator plate.
- d. Remove orifice check valve and orifice check spring.









[RL4R01A]

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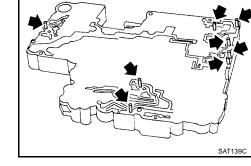
e. Check to see that steel balls are properly positioned in upper body and side plate, then remove them from upper body.

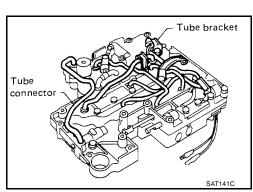
Inspection LOWER AND UPPER BODIES

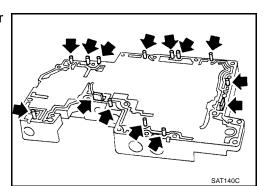
• Check to see that there are pins and retainer plates in lower body.

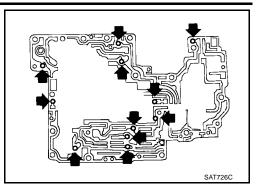
- Check to see that there are pins and retainer plates in upper body.
- Be careful not to lose these parts.

- Check to make sure that oil circuits are clean and free from damage.
- Check tube brackets and tube connectors for damage.









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[RL4R01A]

CONTROL VALVE ASSEMBLY

SEPARATOR PLATES

• Check to make sure that separator plate is free of damage and not deformed and oil holes are clean.

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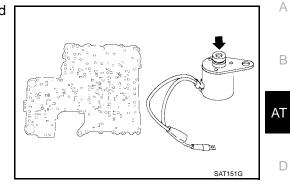
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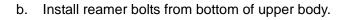


OVERDRIVE CANCEL SOLENOID VALVE AND TORQUE CONVERTER CLUTCH SOLENOID VALVE

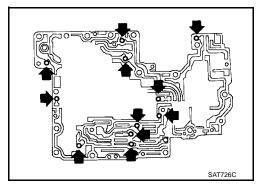
- Check that filter is not clogged or damaged.
- Measure resistance. Refer to <u>AT-44, "Component Inspection"</u>.

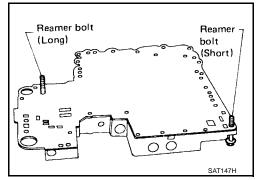
Assembly

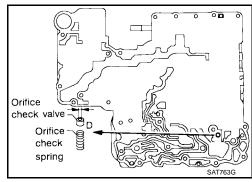
- 1. Install upper and lower bodies.
- a. Position upper body with oil circuit facing up. Install steel balls in their proper positions.



- c. Position lower body with oil circuit facing up. Install orifice check spring, orifice check valve.
 - D : 2.0 mm (0.079 in)



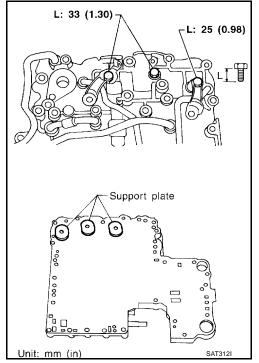




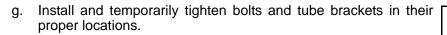
CONTROL VALVE ASSEMBLY

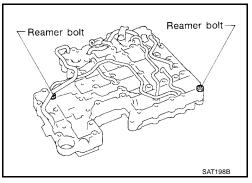
[RL4R01A]

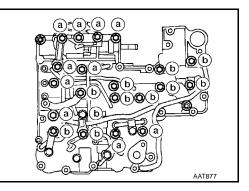
- d. Install separator plate on lower body.
- e. Temporarily install support plates, side plate (with steel ball) and tube brackets.



- f. Temporarily assemble lower and upper bodies, using reamer bolt as a guide.
 - Be careful not to dislocate or drop steel balls, orifice check spring and orifice check valve.







CONTROL VALVE ASSEMBLY

[RL4R01A]

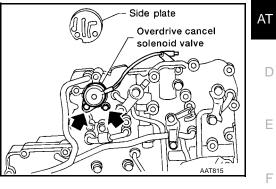
Bolt length and location:

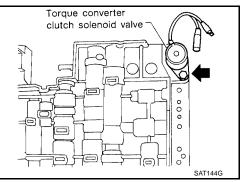
	Bolt symbol		
	а	b	
Bolt length mm (in)	45 (1.77)	33 (1.30)	

2. Install solenoids.

Attach O-ring and install overdrive cancel solenoid valve and a. side plate onto lower body.

- b. Attach O-ring and install torque converter clutch solenoid valve onto upper body.
- 3. Tighten bolt.





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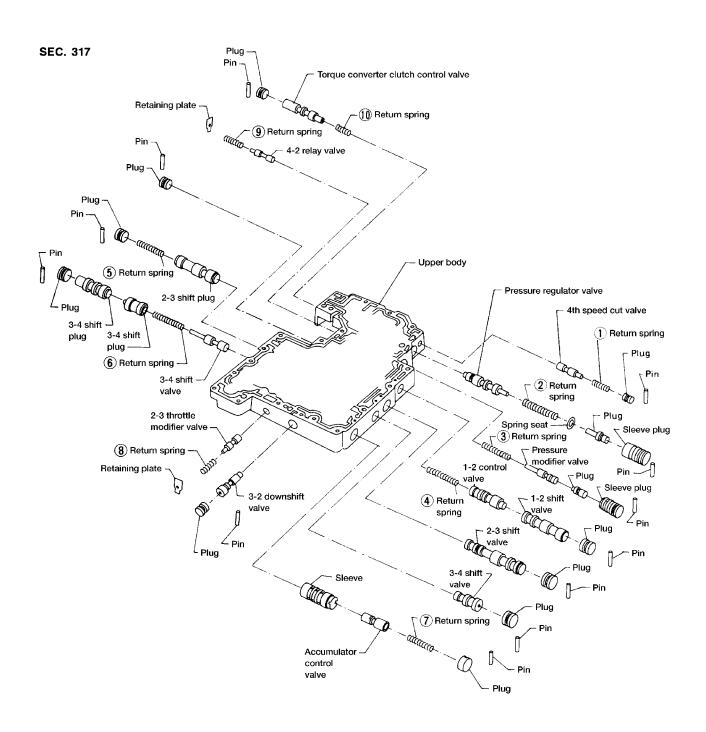
CONTROL VALVE UPPER BODY Components

PFP:31711

[RL4R01A]

LCIA0282E

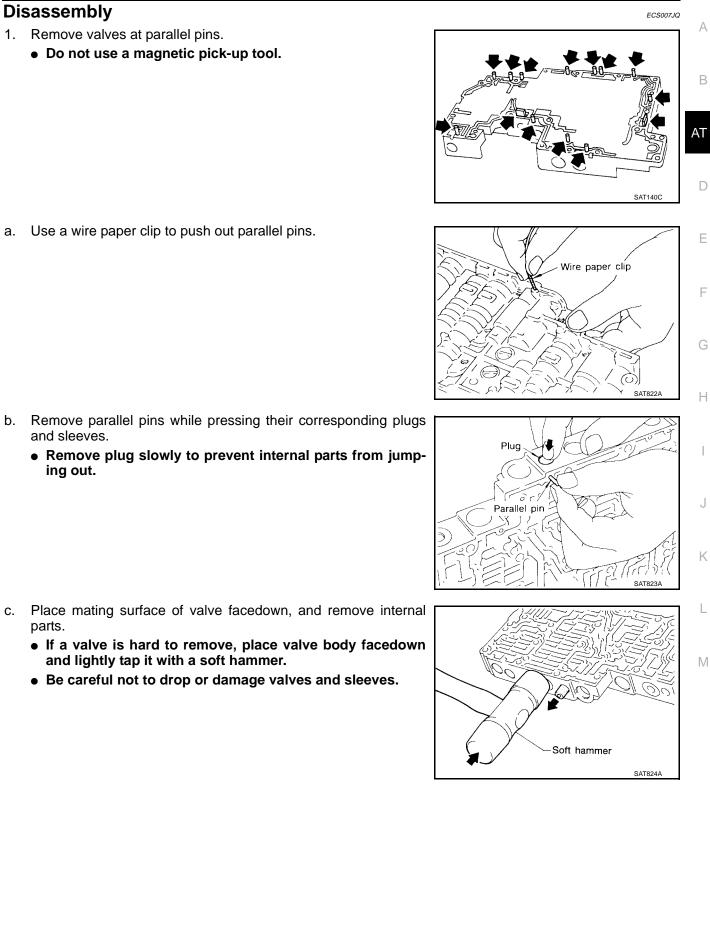
ECS007JP



Apply ATF to all components before their installation.

Numbers preceding valve springs correspond with those shown in Return Springs Chart. Refer to <u>AT-151</u>, <u>"Return Springs"</u>.

[RL4R01A]



a.

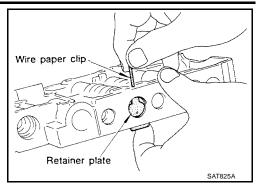
- b. Remove parallel pins while pressing their corresponding plugs and sleeves.
 - Remove plug slowly to prevent internal parts from jumping out.

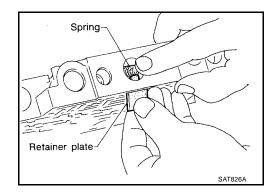
- c. Place mating surface of valve facedown, and remove internal parts.
 - If a valve is hard to remove, place valve body facedown and lightly tap it with a soft hammer.
 - Be careful not to drop or damage valves and sleeves.

[RL4R01A]

- 2. Remove valves at retainer plates.
- a. Pry out retainer plate with wire paper clip.

Remove retainer plates while holding spring.





Place mating surface of valve facedown, and remove internal • If a valve is hard to remove, lightly tap valve body with a Soft hammer SAT827A

ECS007JR

Inspection **VALVE SPRINGS**

b.

c.

parts.

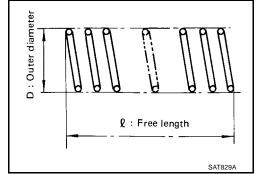
soft hammer.

Measure free length and outer diameter of each valve spring. • Also check for damage or deformation.

• Be careful not to drop or damage valves, sleeves, etc.

Inspection standard : Refer to AT-151, "Return Springs".

Replace valve springs if deformed or fatigued.



CONTROL VALVES

Check sliding surfaces of valves, sleeves and plugs.

Assembly

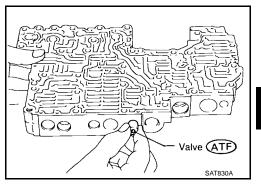
- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
 - Be careful not to scratch or damage valve body.

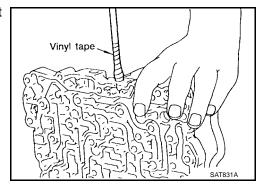
• Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.

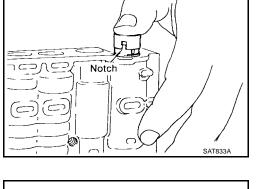
ACCUMULATOR CONTROL PLUG

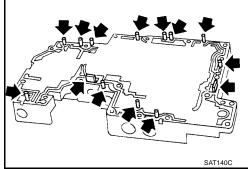
- Align protrusion of accumulator control sleeve with notch in plug.
- Align parallel pin groove in plug with parallel pin, and install accumulator control valve.

1. Install parallel pins and retainer plates.











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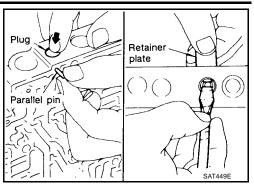
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[RL4R01A]

- While pushing plug, install parallel pin.
- Insert retainer plate while pushing spring.



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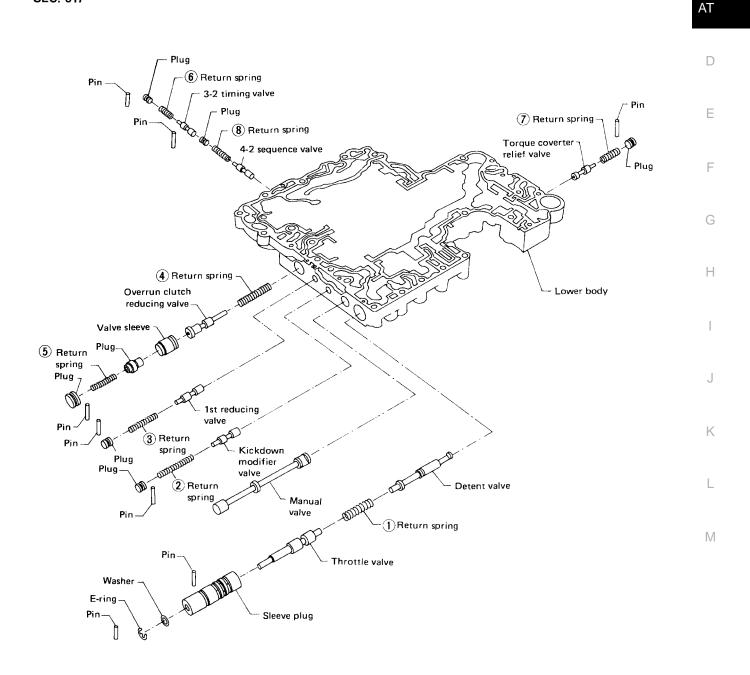
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CONTROL VALVE LOWER BODY Components

SEC. 317



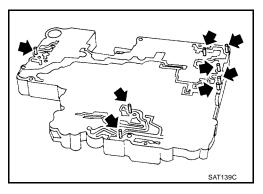
Apply ATF to all components before their installation.

Numbers preceding valve springs correspond with those shown in Return Springs Chart in SDS. Refer to <u>AT-151, "Return Springs"</u>.

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Disassembly

- 1. Remove valves at parallel pins.
- Remove valves at retainer plates. For removal procedures, refer to <u>AT-89, "Disassembly"</u>.



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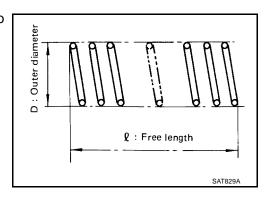
ECS007JW

Inspection VALVE SPRINGS

 Check each valve spring for damage and deformation. Also measure free length and outer diameter.

> Inspection standard : Refer to <u>AT-151, "Return</u> <u>Springs"</u>.

• Replace valve springs if deformed or fatigued.

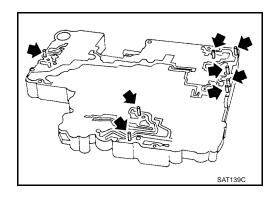


CONTROL VALVES

• Check sliding surfaces of control valves, sleeves and plugs for damage.

Assembly

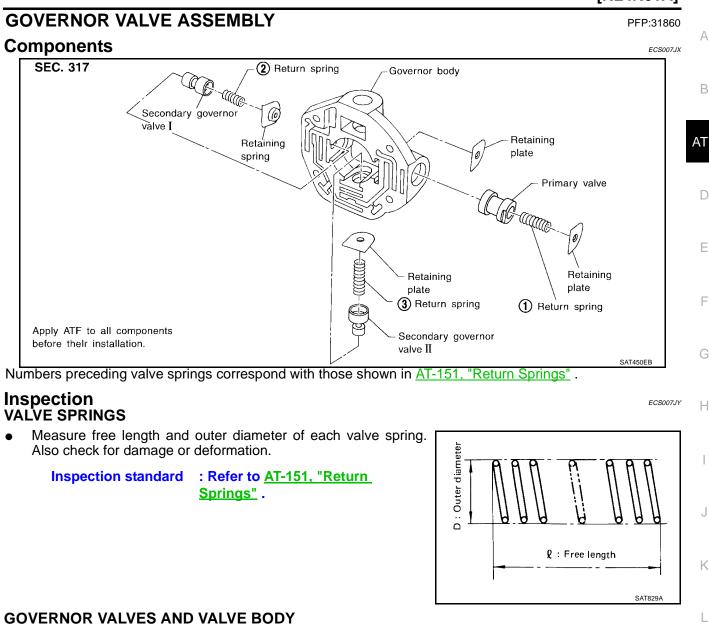
Install control valves.
 For installation procedures, refer to <u>AT-91, "Assembly"</u>.



AT-100

GOVERNOR VALVE ASSEMBLY

[RL4R01A]



• Check governor valves and valve body for indication of burning or scratches.

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PARKING GEAR

Inspection

- Check contacting surface of parking gear and ring groove areas for wear.
- Measure clearance between seal ring and ring groove.

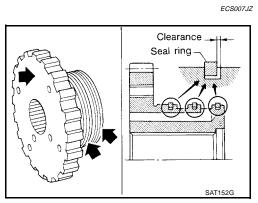
Standard clearance

Wear limit

: 0.40 mm (0.0157 in)

0.0157 in)

: 0.15 - 0.40 mm (0.0059 -



PFP:31486

AT-102

REVERSE CLUTCH

[RL4R01A]

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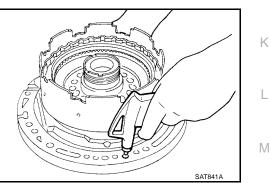
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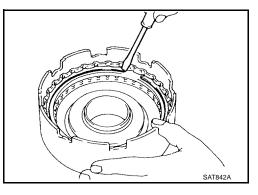
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REVERSE CLUTCH PFP:31510 Components ECS007K0 SEC. 315 ATF : Apply ATF. : Select with proper thickness. Driven plate ATF AT Direction of dish plate i n Direction of oil seal D-ring 🚫 ATF Snap ring Reverse clutch drum Retaining plate * Drive plate (ATF) Dish plate (ATF) Snap ring 🕅 Spring retainer Piston Oil seal ATF 🔀 Dish plate Drive plate Retaining plate Snap ring Driven plate AAT108A

Disassembly

- 1. Check operation of reverse clutch.
- Install seal ring onto oil pump cover and install reverse clutch. a. Apply compressed air to oil hole.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring, c.
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. Remove snap ring, drive plates, driven plates, retaining plate and dish plate.

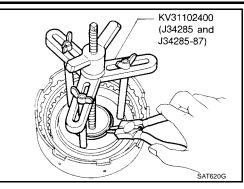




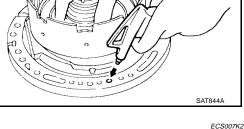
ECS007K1

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- 3. Remove snap ring from clutch drum while compressing clutch springs.
 - Set Tool directly over springs.
 - Do not expand snap ring excessively.
- 4. Remove spring retainer and return spring.



5. Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.
Do not apply compressed air abruptly.
6. Remove D-ring and oil seal from piston.



Inspection

REVERSE CLUTCH SNAP RING AND SPRING RETAINER

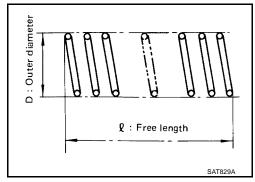
• Check for deformation, fatigue and damage.

REVERSE CLUTCH RETURN SPRINGS

 Check for deformation and damage. Also, measure free length and outside diameter.

Inspection standard

: Refer to <u>AT-151, "Return</u> <u>Springs"</u> .



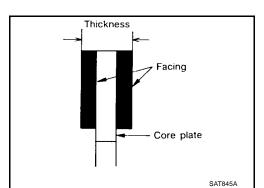
REVERSE CLUTCH DRIVE PLATES

- Check facing for burns, cracks and damage.
- Measure thickness of facing.

Thickness of drive plate

Standard value: 1.90 - 2.05 mm (0.0748 - 0.0807 in)Wear limit: 1.80 mm (0.0709 in)

• If not within wear limit, replace.



REVERSE CLUTCH DISH PLATE

• Check for deformation and damage.

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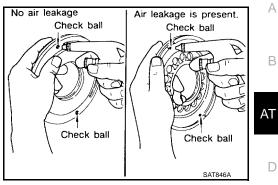
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SAT847A

REVERSE CLUTCH PISTON

- Shake piston to assure that balls are not seized.
- Apply compressed air to check ball oil hole opposite the return spring to assure that there is no air leakage.
- Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.

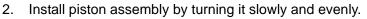


Oil seal (ATF)

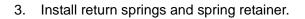
D-ring

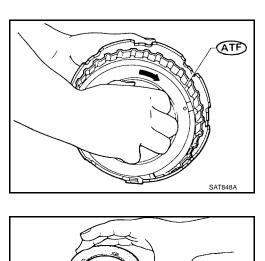
Assembly

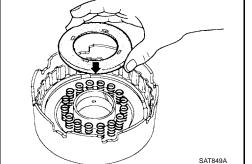
- 1. Install D-ring and oil seal on piston.
 - Apply ATF to both parts.
 - Take care with the direction of oil seal.



• Apply ATF to inner surface of drum.







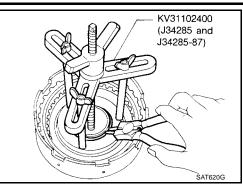
REVERSE CLUTCH

[RL4R01A]

Stopper

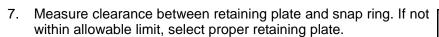
SAT850A

4. Set Tool on spring retainer and install snap ring while compressing clutch springs.

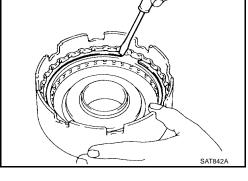


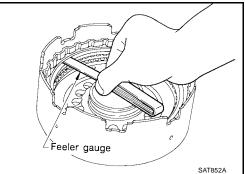
• Do not align snap ring gap with spring retainer stopper.

- 5. Install drive plates, driven plates, retaining plate and dish plate.
- 6. Install snap ring.



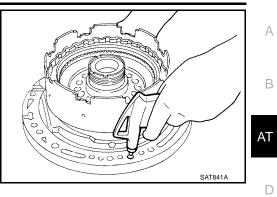
Specified clearance	
Standard	: 0.5 - 0.8 mm (0.020 - 0.031 in)
Allowable limit	: 1.2 mm (0.047 in)
Retaining plate	: Refer to <u>AT-104, "Inspec-</u> <u>tion"</u> .





REVERSE CLUTCH

8. Check operation of reverse clutch. Refer to <u>AT-104, "Inspection"</u>.



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AT-107

[RL4R01A]

HIGH CLUTCH

[RL4R01A]

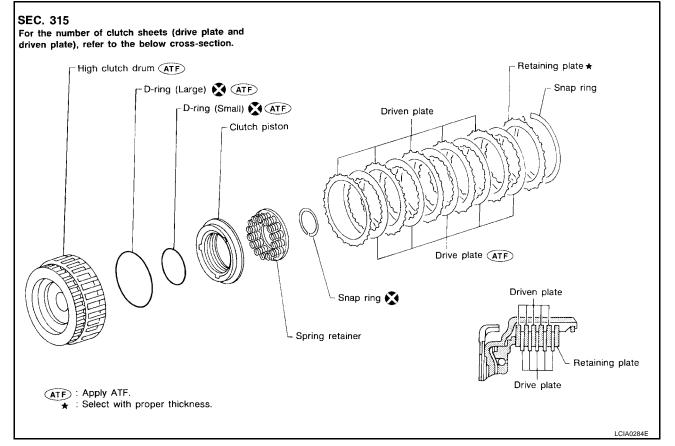
PFP:31410

Components

HIGH CLUTCH



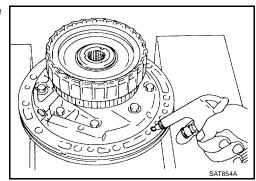
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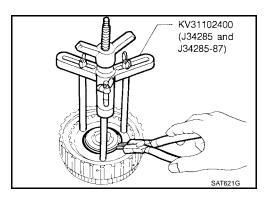
Disassembly and Assembly

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exceptions:

Check of high clutch operation

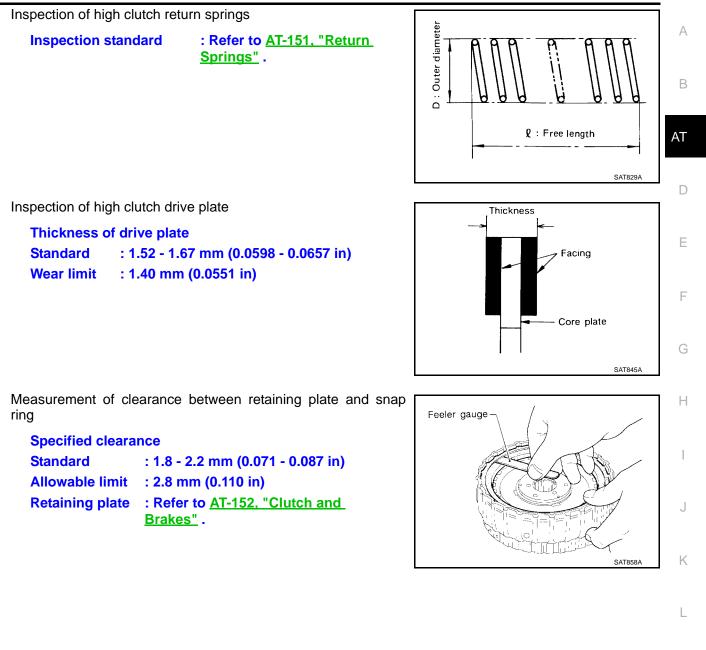


Removal and installation of return spring



HIGH CLUTCH

[RL4R01A]

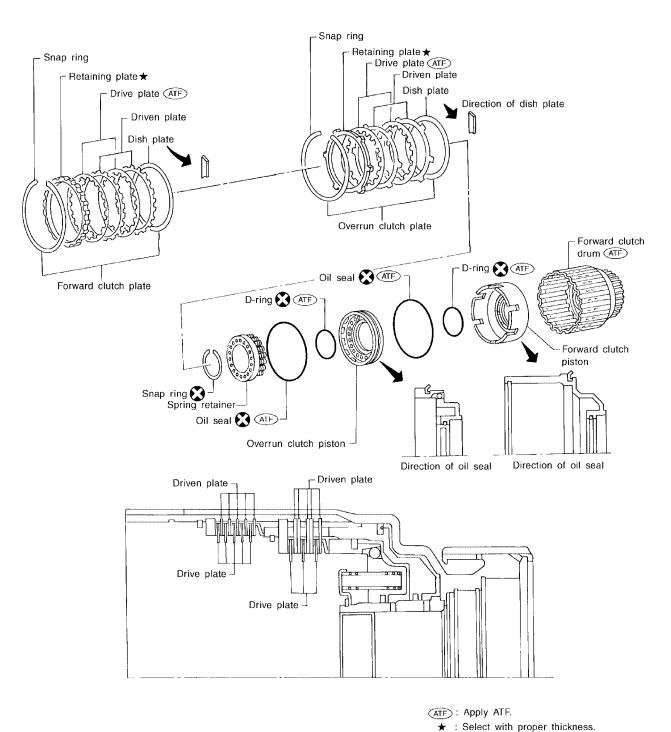


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FORWARD AND OVERRUN CLUTCHES Components

SEC. 315

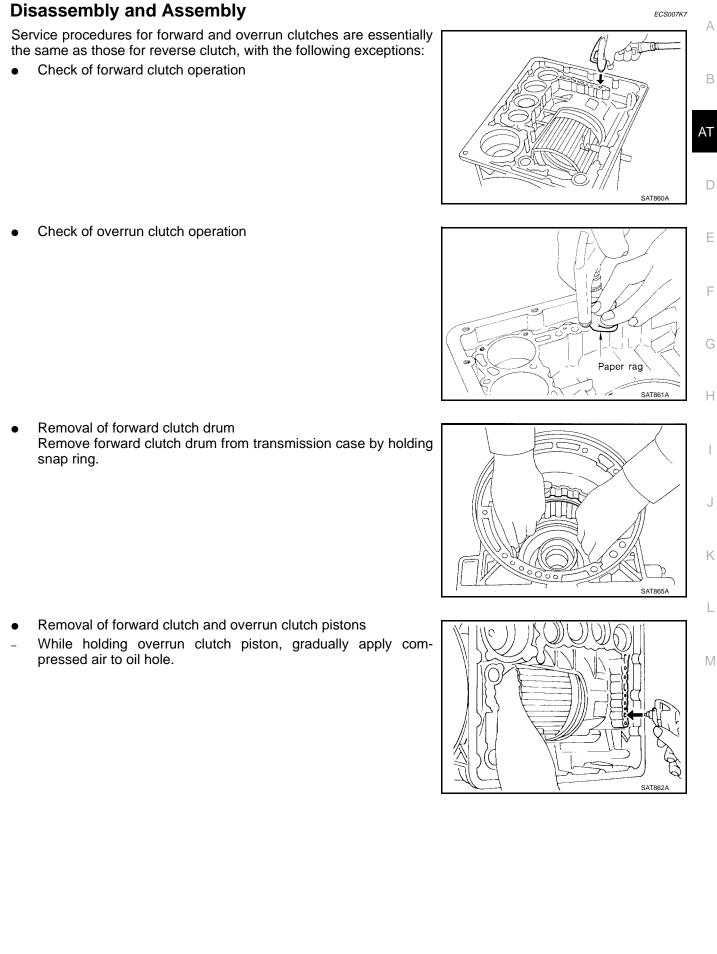
For the number of clutch sheets (drive plate and driven plate), refer to the below cross-section.



[RL4R01A]

PFP:31570

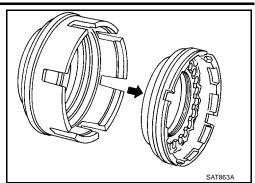
[RL4R01A]

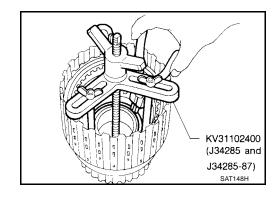


[RL4R01A]

- Remove overrun clutch from forward clutch.

Removal and installation of return springs

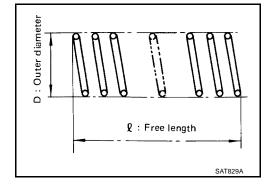




Inspection of forward clutch and overrun clutch return springs

Inspection standard

: Refer to <u>AT-151, "Return</u> <u>Springs"</u>.

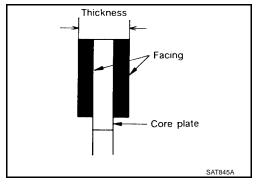


• Inspection of forward clutch drive plates

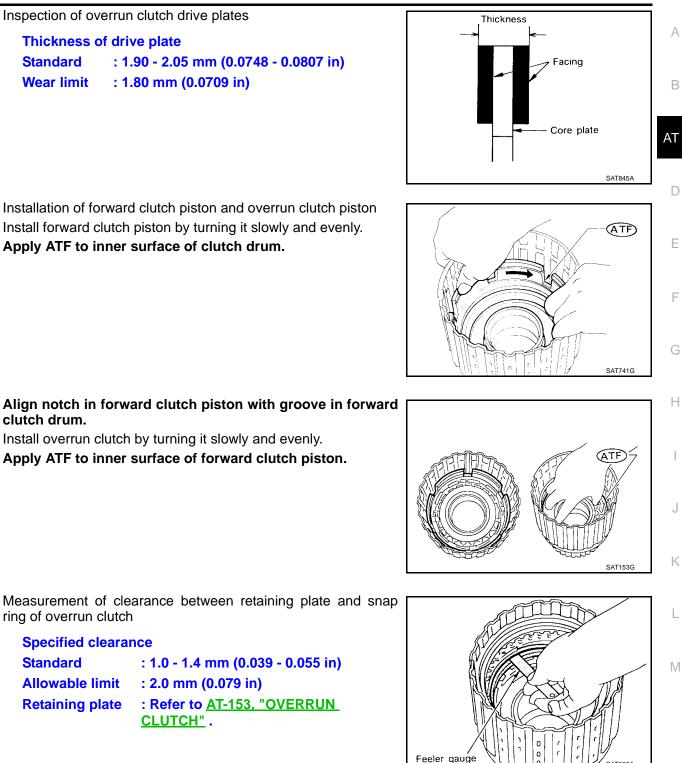
 Thickness of drive plate

 Standard
 : 1.52 - 1.67 mm (0.0598 - 0.0657 in)

 Wear limit
 : 1.40 mm (0.0551 in)



[RL4R01A]



Thickness of drive plate

Inspection of overrun clutch drive plates

Standard	: 1.90 - 2.05 mm (0.0748 - 0.0807 in)
Wear limit	: 1.80 mm (0.0709 in)

- Installation of forward clutch piston and overrun clutch piston
- Install forward clutch piston by turning it slowly and evenly.
- Apply ATF to inner surface of clutch drum.

Align notch in forward clutch piston with groove in forward clutch drum.

: 1.0 - 1.4 mm (0.039 - 0.055 in)

: Refer to AT-153, "OVERRUN

: 2.0 mm (0.079 in)

CLUTCH".

Install overrun clutch by turning it slowly and evenly.

ring of overrun clutch

Allowable limit

Retaining plate

Standard

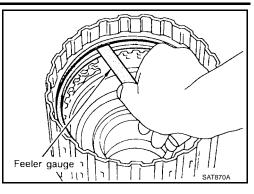
Specified clearance

Apply ATF to inner surface of forward clutch piston.

[RL4R01A]

• Measurement of clearance between retaining plate and snap ring of forward clutch

Specified clearan	ce
Standard	: 0.35 - 0.75 mm (0.0138 - 0.0295 in)
Allowable limit	: 1.85 mm (0.728 in)
Retaining plate	: Refer to <u>AT-153, "FORWARD</u> <u>CLUTCH"</u> .



LOW & REVERSE BRAKE

[RL4R01A]

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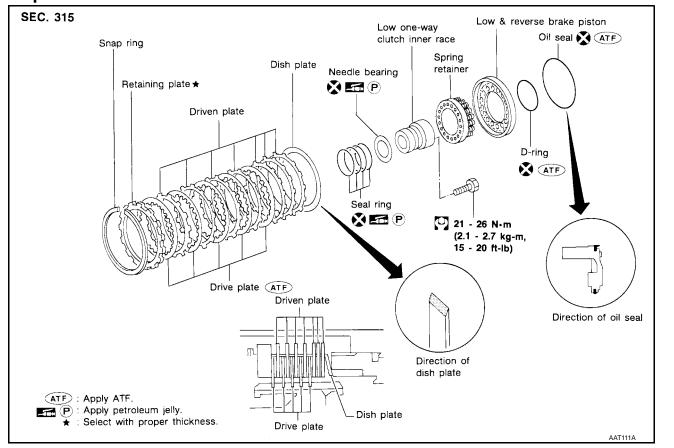
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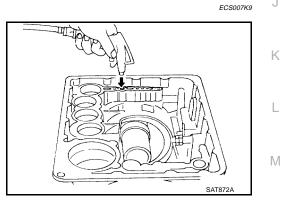


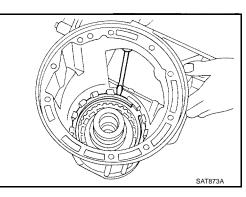
Components



Disassembly

- 1. Check operation of low and reverse brake.
- Install seal ring onto oil pump cover and install reverse clutch. a. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- If retaining plate does not contact snap ring: c.
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. Remove snap ring, low & reverse brake drive plates, driven plates and dish plate.

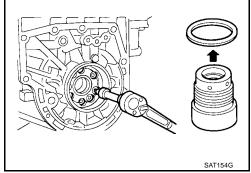




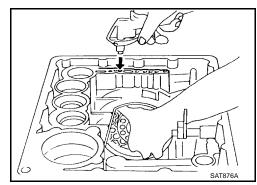
AT-115

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- 3. Remove low one-way clutch inner race, spring retainer and return spring from transmission case.
- 4. Remove seal rings from low one-way clutch inner race.
- 5. Remove needle bearing from low one-way clutch inner race.



- 6. Remove low & reverse brake piston using compressed air.
- 7. Remove oil seal and D-ring from piston.



Inspection LOW & REVERSE BRAKE SNAP RING AND SPRING RETAINER

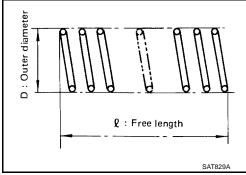
- Check for deformation, or damage.
- Replace if necessary.

LOW & REVERSE BRAKE RETURN SPRINGS

• Check for deformation or damage. Also measure free length and outside diameter.

Inspection standard

d : Refer to <u>AT-151, "Return</u> <u>Springs"</u>.



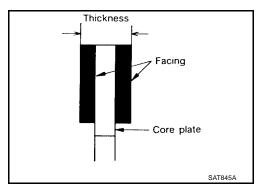
LOW & REVERSE BRAKE DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate

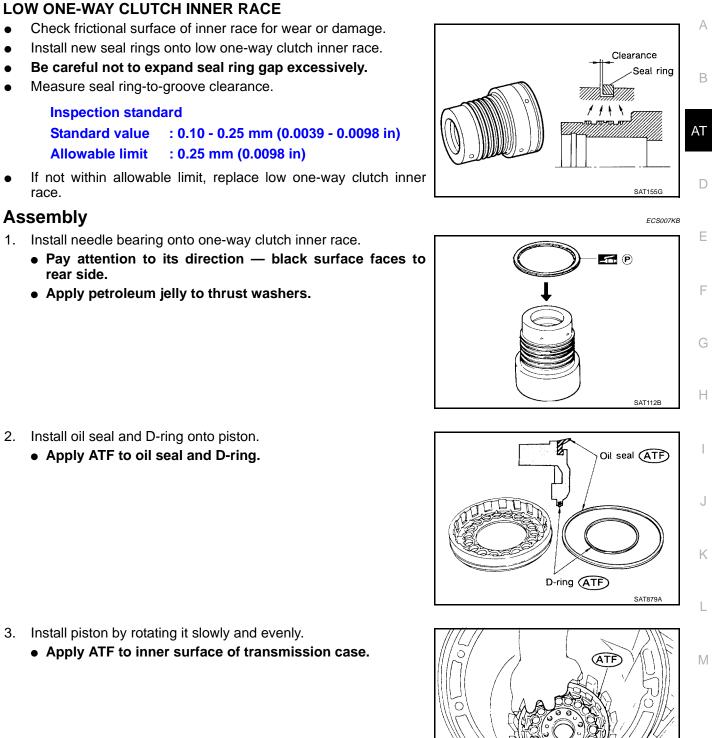
Standard value: 1.52 - 1.67 mm (0.0598 - 0.0657 in)Wear limit: 1.4 mm (0.055 in)

• If not within wear limit, replace.



LOW & REVERSE BRAKE

[RL4R01A]



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- Measure seal ring-to-groove clearance.

Inspection standard Standard value Allowable limit

If not within allowable limit, replace low one-way clutch inner race.

Assembly

- 1. Install needle bearing onto one-way clutch inner race.
 - Pay attention to its direction black surface faces to rear side.
 - Apply petroleum jelly to thrust washers.

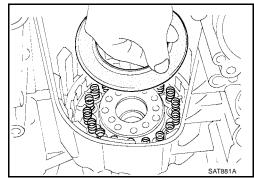
- 2. Install oil seal and D-ring onto piston.
 - Apply ATF to oil seal and D-ring.

- 3. Install piston by rotating it slowly and evenly.
 - Apply ATF to inner surface of transmission case.

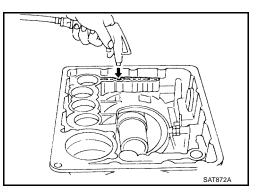
LOW & REVERSE BRAKE

[RL4R01A]

- 4. Install return springs, spring retainer and low one-way clutch inner race onto transmission case.
- 5. Install dish plate, low & reverse brake drive plates, driven plates and retaining plate.
- 6. Install snap ring on transmission case.

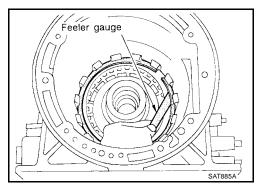


7. Check operation of low & reverse brake clutch piston. Refer to <u>AT-115, "Disassembly"</u>.

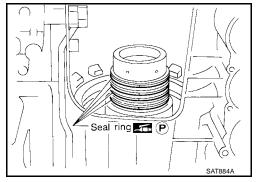


8. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified cleara	nce
Standard	: 0.5 - 0.8 mm (0.020 - 0.031 in)
Allowable limit	: 2.3 mm (0.091 in)
Retaining plate	: Refer to <u>AT-153, "LOW & REVERSE</u> <u>BRAKE"</u> .



- 9. Install low one-way clutch inner race seal ring.
 - Apply petroleum jelly to seal ring.
 - Make sure seal rings are pressed firmly into place and held by petroleum jelly.



FORWARD CLUTCH DRUM ASSEMBLY

[RL4R01A]

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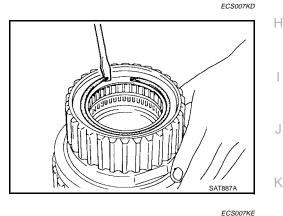
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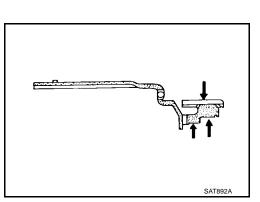
FORWARD CLUTCH DRUM ASSEMBLY PFP:31571 Components ECS007KC SEC. 315 AT Forward clutch drum assembly Needle bearing Snap ring Low one-way clutch Side plate Snap ring SAT886AA Disassembly

- 1. Remove snap ring from forward clutch drum.
- Remove side plate from forward clutch drum. 2.
- Remove low one-way clutch from forward clutch drum. 3.
- 4. Remove snap ring from forward clutch drum.
- 5. Remove needle bearing from forward clutch drum.



Inspection FORWARD CLUTCH DRUM

- Check spline portion for wear or damage.
- Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.

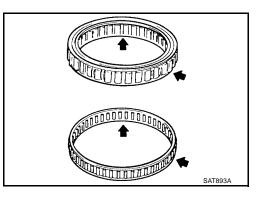


FORWARD CLUTCH DRUM ASSEMBLY

[RL4R01A]

NEEDLE BEARING AND LOW ONE-WAY CLUTCH

• Check frictional surface for wear or damage.

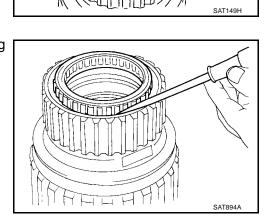


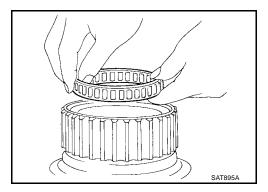
Assembly

- 1. Install needle bearing in forward clutch drum.
- 2. Install snap ring onto forward clutch drum.

3. Install low one-way clutch onto forward clutch drum by pushing the roller in evenly.

- Install low one-way clutch with flange facing rearward.
- 4. Install side plate onto forward clutch drum.
- 5. Install snap ring onto forward clutch drum.





REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

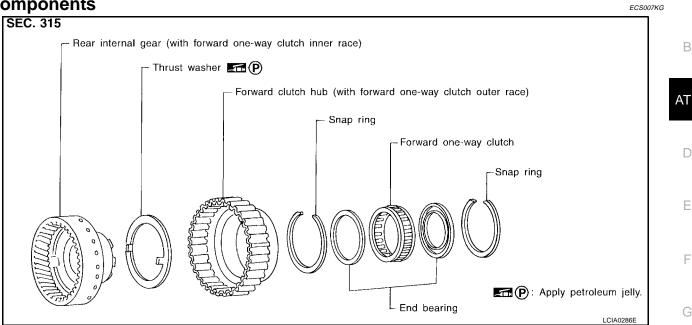
[RL4R01A]

REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

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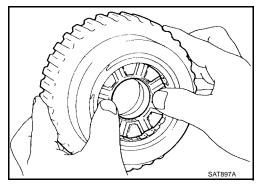
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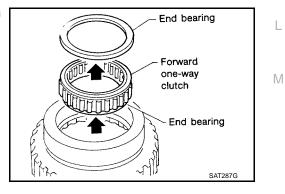


Disassembly

- 1. Remove rear internal gear by pushing forward clutch hub forward.
- 2. Remove thrust washer from rear internal gear.
- 3. Remove snap ring from forward clutch hub.
- Remove end bearing. 4.



- Remove forward one-way clutch and end bearing as a unit from 5. forward clutch hub.
- Remove snap ring from forward clutch hub. 6.



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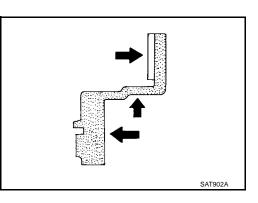
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REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

[RL4R01A]

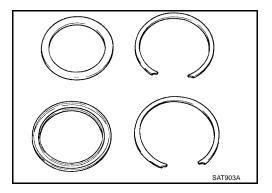
Inspection REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

- Check gear for excessive wear, chips or cracks.
- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.
- Check spline for wear or damage.



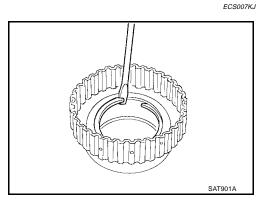
SNAP RING AND END BEARING

• Check for deformation or damage.

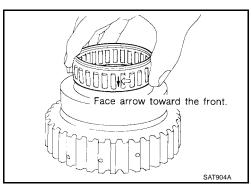


Assembly

- 1. Install snap ring onto forward clutch hub.
- 2. Install end bearing.



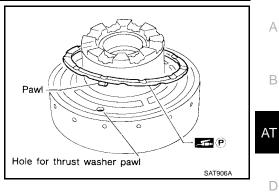
- 3. Install forward one-way clutch onto clutch hub.
 - Install forward one-way clutch with flange facing rearward.
- 4. Install end bearing.
- 5. Install snap ring onto forward clutch hub.



REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

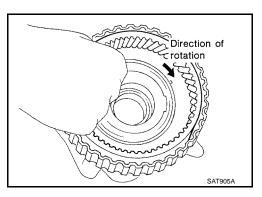
[RL4R01A]

- 6. Install thrust washer onto rear internal gear.
 - Apply petroleum jelly to thrust washer.
 - Securely insert pawls of thrust washer into holes in rear internal gear.



7. Position forward clutch hub in rear internal gear.

8. After installing, check to assure that forward clutch hub rotates clockwise.



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BAND SERVO PISTON ASSEMBLY

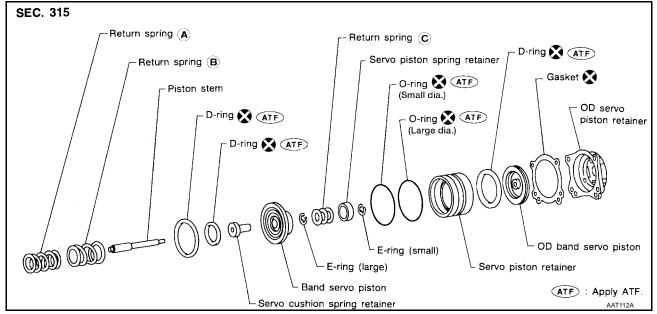
BAND SERVO PISTON ASSEMBLY

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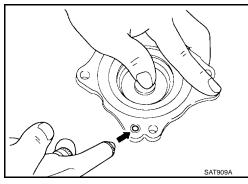
[RL4R01A]

Components

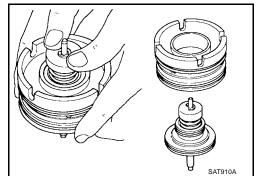


Disassembly

- 1. Block one oil hole in O/D servo piston retainer and the center hole in O/D band servo piston.
- 2. Apply compressed air to the other oil hole in piston retainer to remove O/D band servo piston from retainer.
- 3. Remove D-ring from O/D band servo piston.



4. Remove band servo piston assembly from servo piston retainer by pushing it forward.



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BAND SERVO PISTON ASSEMBLY

[RL4R01A]

E-ring

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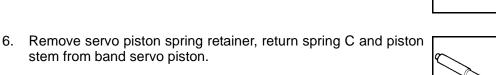
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5. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



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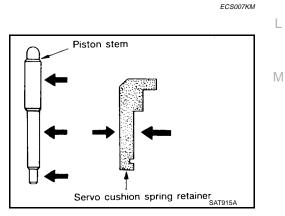
8. Remove servo cushion spring retainer from band servo piston.

7. Remove E-ring from band servo piston.

- 9. Remove D-rings from band servo piston.
- 10. Remove O-rings from servo piston retainer.

Inspection PISTONS, RETAINERS AND PISTON STEM

Check frictional surfaces for abnormal wear or damage.



RETURN SPRINGS

• Check for deformation or damage. Measure free length and outer diameter.

Springs".

: Refer toAT-151, "Return

Spring (B) Spring (A) Spring (C)

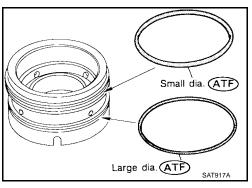
- **Assembly**1. Install O-rings onto servo piston retainer.
 - Apply ATF to O-rings.

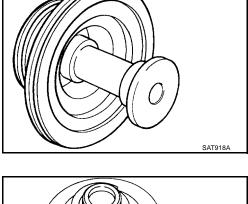
Inspection standard

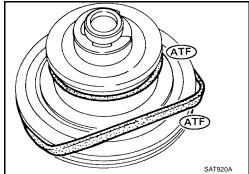
• Pay attention to position of each O-ring.

2. Install servo cushion spring retainer onto band servo piston.

- 3. Install E-ring onto servo cushion spring retainer.
- 4. Install D-rings onto band servo piston.
 - Apply ATF to D-rings.



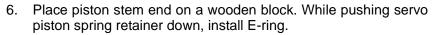






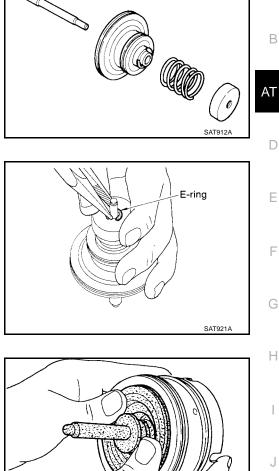
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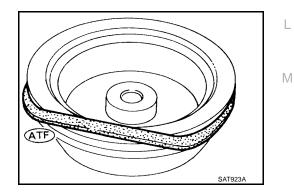
5. Install servo piston spring retainer, return spring C and piston stem onto band servo piston.



7. Install band servo piston assembly onto servo piston retainer by pushing it inward.

- 8. Install D-ring on O/D band servo piston.
 - Apply ATF to D-ring.





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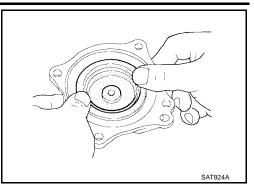
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BAND SERVO PISTON ASSEMBLY

[RL4R01A]

9. Install O/D band servo piston onto O/D servo piston retainer by pushing it inward.



PARKING PAWL COMPONENTS

[RL4R01A]

PARKING PAWL COMPONENTS

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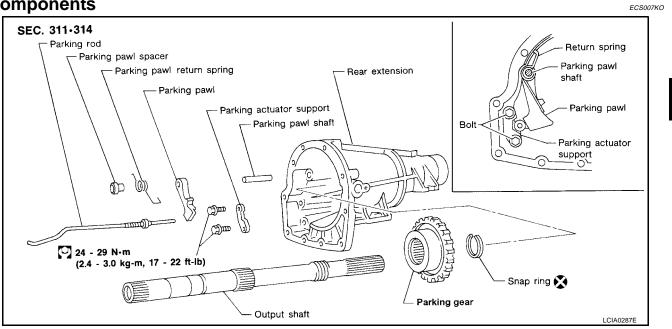
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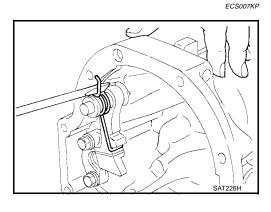
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Components

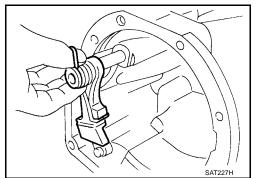


Disassembly

Slide return spring to the front of rear extension flange. 1.



2. Remove return spring, pawl spacer and parking pawl from rear extension.



Remove parking pawl shaft from rear extension. 3.

4. Remove parking actuator support from rear extension.

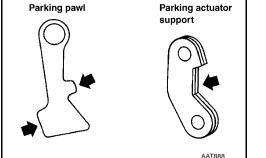
Inspection PARKING PAWL AND PARKING ACTUATOR SUPPORT

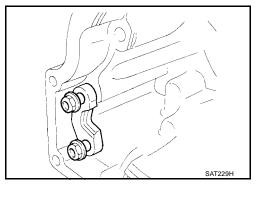
• Check contact surface of parking rod and parking gear for wear.

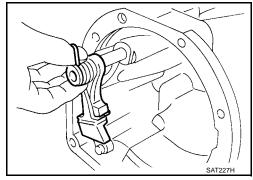
Assembly

- 1. Install parking actuator support onto rear extension.
- 2. Insert parking pawl shaft into rear extension.

3. Install return spring, pawl spacer and parking pawl onto parking pawl shaft.







[RL4R01A]

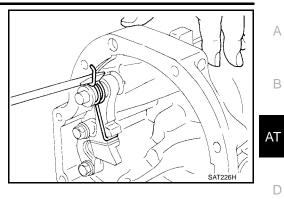


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PARKING PAWL COMPONENTS

[RL4R01A]

4. Bend return spring upward and install it onto rear extension.



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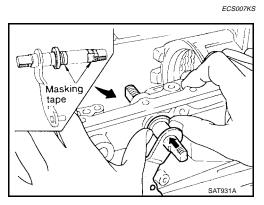
ASSEMBLY

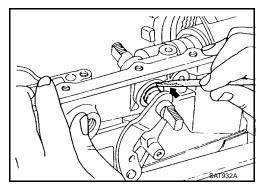
Assembly (1)

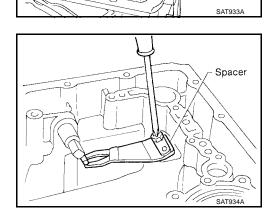
- 1. Install manual shaft components.
- a. Install oil seal onto manual shaft.
 - Apply ATF to oil seal.
 - Wrap threads of manual shaft with masking tape.
- b. Insert manual shaft and oil seal as a unit into transmission case.
- c. Remove masking tape.
- d. Push oil seal evenly and install it onto transmission case.

e. Align groove in shaft with drive pin hole; then drive pin into position as shown in figure at left.

f. Install detent spring and spacer.







5 mm (0.20 in) 7



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Hammer

ASSEMBLY

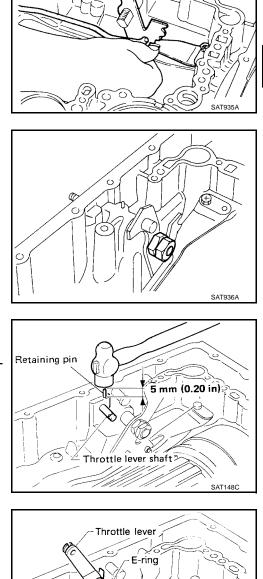
g. While pushing detent spring down, install manual plate onto manual shaft.

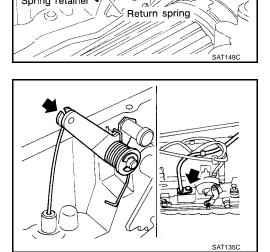
h. Install lock nuts onto manual shaft.

- 2. Install throttle lever components.
- a. Install throttle lever shaft.
- b. Align groove in shaft with drive pin hole, then drive pin into position as shown in figure at left.

c. Install throttle lever, return spring, spring retainer and E-ring.

d. Install throttle wire.





Spring retainer

[RL4R01A]

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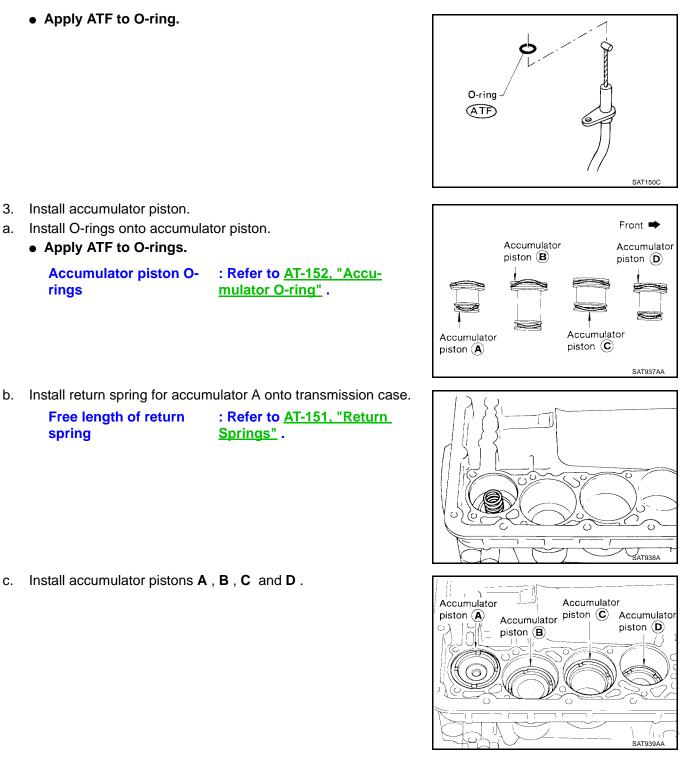
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• Apply ATF to transmission case.

b.

c.

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a.

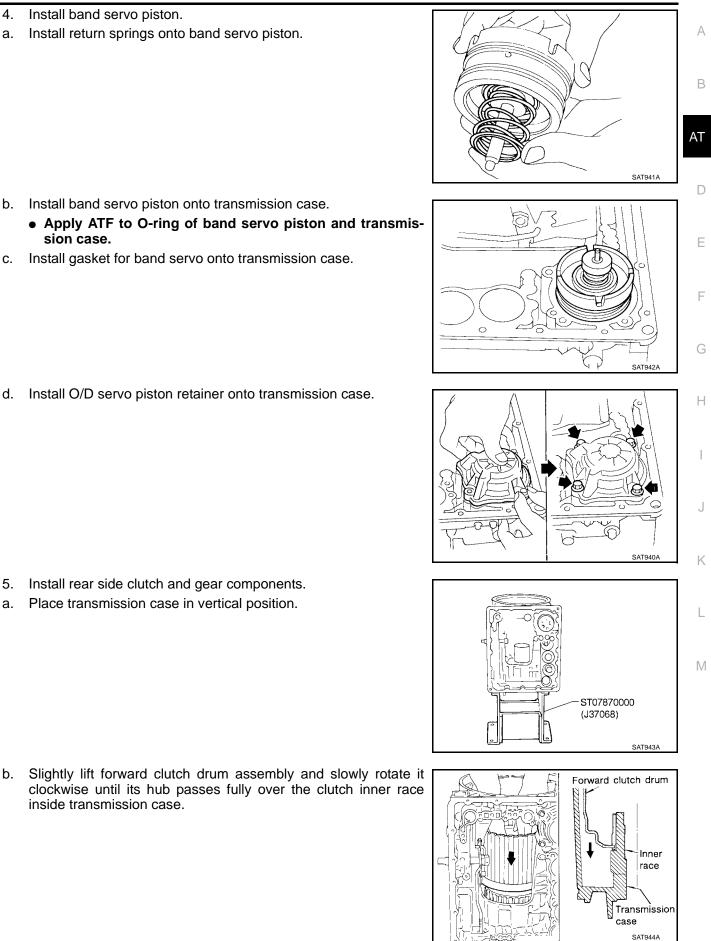
C.

d.

5.

a.

[RL4R01A]



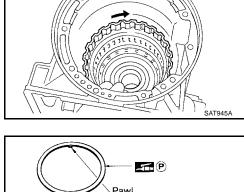
c. Check to be sure that rotation direction of forward clutch assembly is correct.

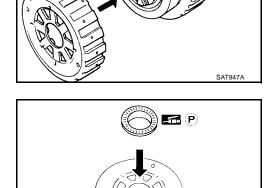
- d. Install thrust washer onto front of overrun clutch hub.
 - Apply petroleum jelly to the thrust washer.
 - Insert pawls of thrust washer securely into holes in overrun clutch hub.

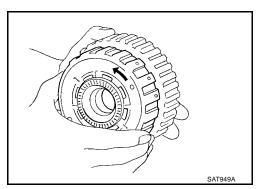
e. Install overrun clutch hub onto rear internal gear assembly.

- f. Install needle bearing onto rear of overrun clutch hub.
 - Apply petroleum jelly to needle bearing.

g. Check that overrun clutch hub rotates as shown while holding forward clutch hub.

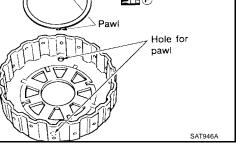






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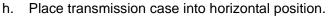
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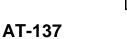
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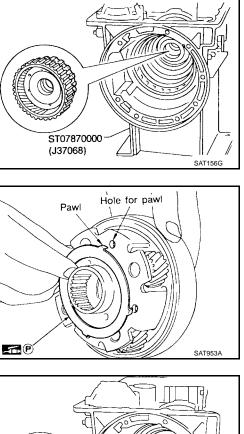


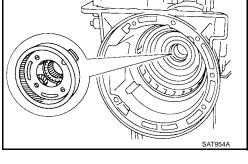
i. Install rear internal gear, forward clutch hub and overrun clutch hub as a unit onto transmission case.

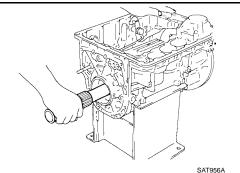
- j. Install needle bearing onto rear internal gear.
 - Apply petroleum jelly to needle bearing.
- k. Install bearing race onto rear of front internal gear.
 - Apply petroleum jelly to bearing race.
 - Securely engage pawls of bearing race with holes in front internal gear.
- I. Install front internal gear on transmission case.

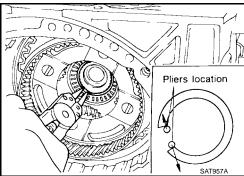
- 6. Install output shaft and parking gear.
- a. Insert output shaft from rear of transmission case while slightly lifting front internal gear.
 - Do not force output shaft against front of transmission case.
- b. Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.
 - Check to be sure output shaft cannot be removed in rear direction.











- c. Install needle bearing on transmission case.
 - Pay attention to its direction black side faces the rear.
 - Apply petroleum jelly to needle bearing.

d. Install parking gear on transmission case.

- e. Install snap ring on rear of output shaft.
 - Check to be sure output shaft cannot be removed in forward direction.

f. Install governor valve assembly on oil distributor.

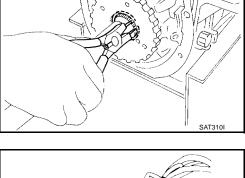
7. Install rear extension case.

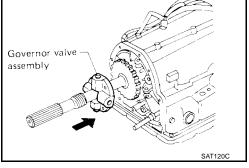
• Apply ATF to oil seal.

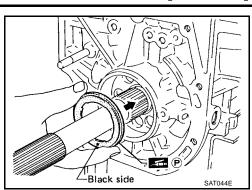
a.

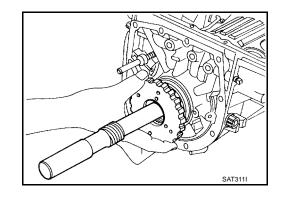
Install oil seal on rear extension case.

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b. Install rear extension gasket on transmission case.

c. Install parking rod on transmission case.

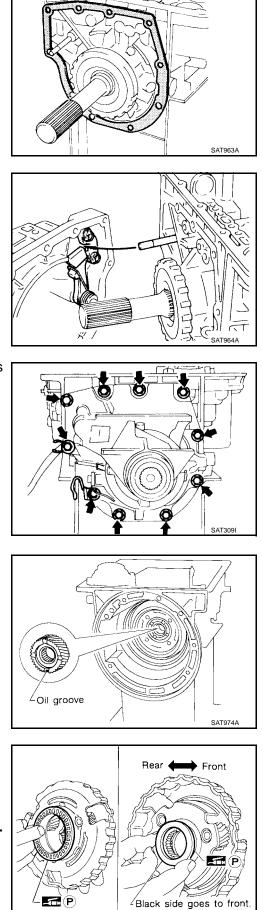
- d. Install rear extension case on transmission case. Tighten bolts to specified torque.
 - : 20 25 N·m (2.0 2.5 kg-m, 14 18 ft-lb)

- b. Install needle bearing on front of front planetary carrier.
 - Apply petroleum jelly to needle bearing.

8. Install front side clutch and gear components.a. Install rear sun gear on transmission case.

• Pay attention to its direction.

- c. Install needle bearing on rear of front planetary carrier.
 - Apply petroleum jelly to needle bearing.
 - Pay attention to its direction black side faces the front.



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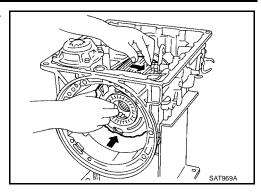
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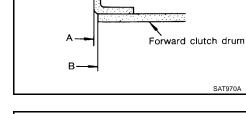
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d. While rotating forward clutch drum clockwise, install front planetary carrier on forward clutch drum.



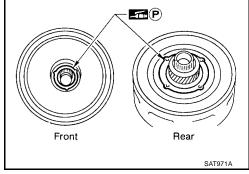
Front planetary carrier

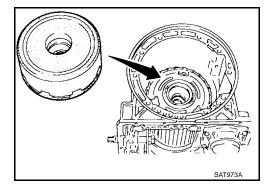
• Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.



- e. Install bearing races on front and rear of clutch pack.
 - Apply petroleum jelly to bearing races.
 - Securely engage pawls of bearing races with holes in clutch pack.
- f. Place transmission case in vertical position.







Adjustment

When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

	Item	
Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	•	•

AT-140

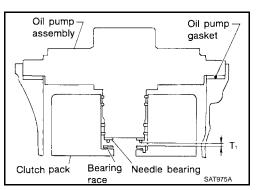
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	Item	
Part name	Total end play	Reverse clutch end play
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

1. Adjust total end play.

Total end play "T1 " : 0.25 - 0.55 mm (0.0098 - 0.0217 in)

- a. With original needle bearing installed, place J34291-1 (bridge), J34291-2 (legs) and the J34291-5 (gauging cylinder) onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly, and gauging cylinder should rest on top of the needle bearing. Lock gauging cylinder in place with set screw.
- b. Install J34291-23 (gauging plunger) into gauging cylinder.



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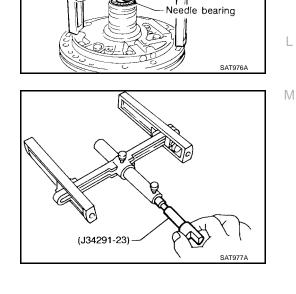
(J34291-5)

Lock

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- (J34291-2)

(J34291-1)



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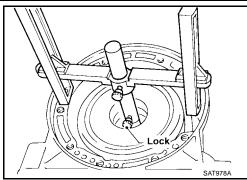
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ASSEMBLY

[RL4R01A]

c. With original bearing race installed inside reverse clutch drum, place shim selecting gauge with its legs on machined surface of transmission case (no gasket) and allow gauging plunger to rest on bearing race. Lock gauging plunger in place with set screw.



d. Remove Tool and use feeler gauge to measure gap between gauging cylinder and gauging plunger. This measurement should give exact total end play.

Total end play "T1 : 0.25 - 0.55 mm (0.0098 - 0.0217 in)

• If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary.

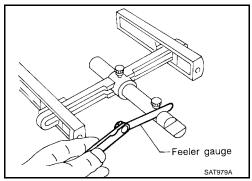
Available oil pump cover
bearing race: Refer to AT-154, "Total
End Play" .

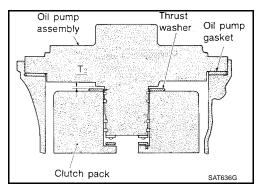
2. Adjust reverse clutch drum end play.

Reverse clutch drum	
end play "T2 "	

b.

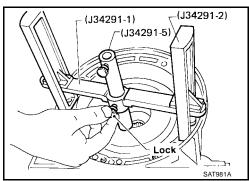
: 0.55 - 0.90 mm (0.0217 -0.0354 in)



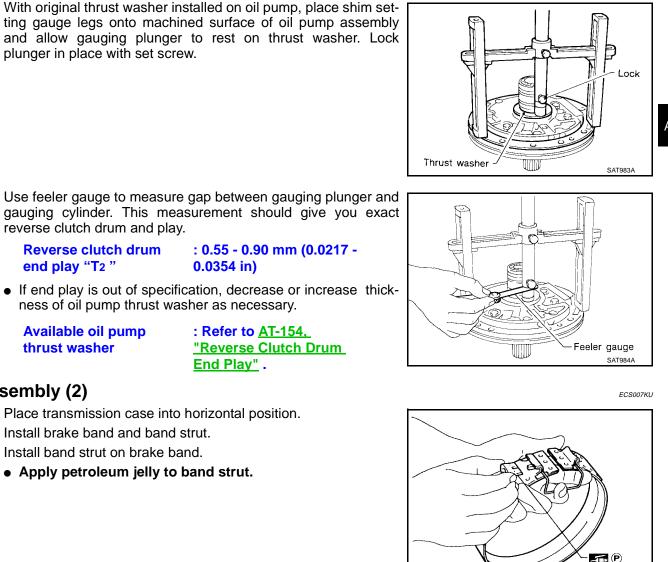


a. Place J34291-1 (bridge), J34291-2 (legs) and J34291-5 (gauging cylinder) on machined surface of transmission case (no gasket) and allow gauging cylinder to rest on front thrust surface of reverse clutch drum. Lock cylinder in place with set screw.

Install J34291-23 (gauging plunger) into gauging cylinder.



- (J34291-23) (J34291-23)
- AT-142



d. Use feeler gauge to measure gap between gauging plunger and gauging cylinder. This measurement should give you exact reverse clutch drum and play.

> **Reverse clutch drum** end play "T2"

plunger in place with set screw.

: 0.55 - 0.90 mm (0.0217 -0.0354 in)

• If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.

Available oil pump thrust washer

: Refer to AT-154. "Reverse Clutch Drum End Play" .

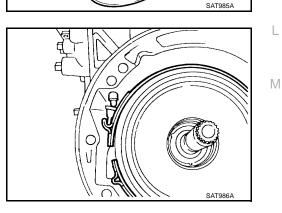
AT-143

Assembly (2)

C.

- 1. Place transmission case into horizontal position.
- 2. Install brake band and band strut.
- a. Install band strut on brake band.
 - Apply petroleum jelly to band strut.

b. Place brake band around reverse clutch drum, and insert band strut into end of band servo piston stem.



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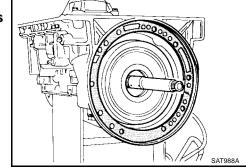
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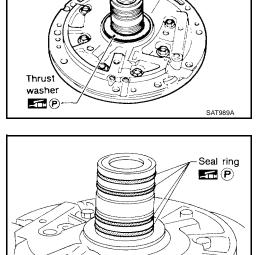
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c. Install anchor end pin on transmission case. Then, tighten anchor end pin just enough so that reverse clutch drum (clutch pack) will not tilt forward.

- 3. Install input shaft on transmission case.
 - Pay attention to its direction O-ring groove side faces front.

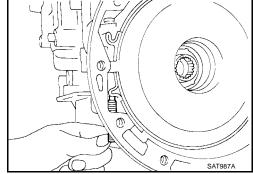
- 4. Install gasket on transmission case.
- 5. Install oil pump assembly.
- a. Install needle bearing on oil pump assembly.
 - Apply petroleum jelly to the needle bearing.
- b. Install selected thrust washer on oil pump assembly.
 - Apply petroleum jelly to thrust washer.
- c. Carefully install seal rings into grooves and press them into the petroleum jelly so that they are a tight fit.



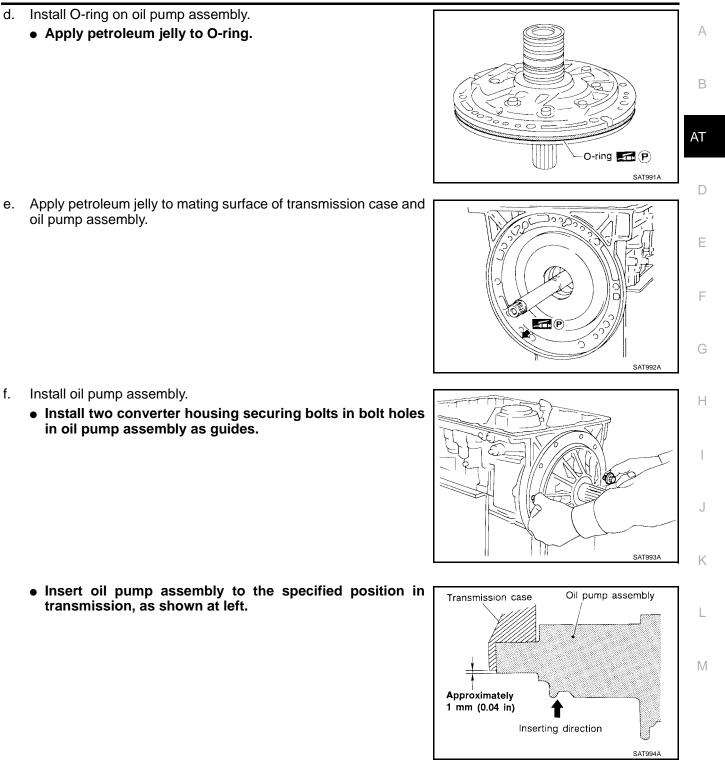


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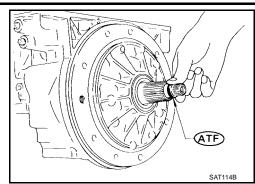
[RL4R01A]



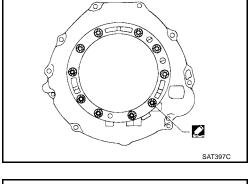
f.

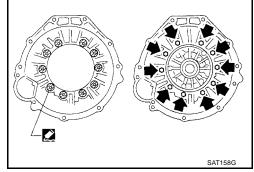
[RL4R01A]

- 6. Install O-ring on input shaft.
 - Apply ATF to O-rings.



- 7. Install converter housing.
- a. Apply Genuine Anaerobic Liquid Gasket or equivalent around bolt holes in converter housing. Refer to <u>GI-42, "RECOM-MENDED CHEMICAL PRODUCTS AND SEALANTS"</u>.
 - Do not apply too much sealant.
- Apply Genuine Anaerobic Liquid Gasket or equivalent to seating surfaces of bolts that secure front of converter housing. Refer to <u>GI-42, "RECOMMENDED CHEMICAL PRODUCTS AND SEAL-</u> <u>ANTS"</u>.
- c. Install converter housing on transmission case.



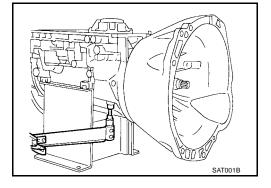


- 8. Adjust brake band.
- a. Tighten anchor end pin to specified torque.

Anchor end pin

○ : 4 - 6 N·m (0.4 - 0.6 kg-m, 35 - 52 in-lb)

b. Back off anchor end pin two and a half turns.



ASSEMBLY

[RL4R01A]

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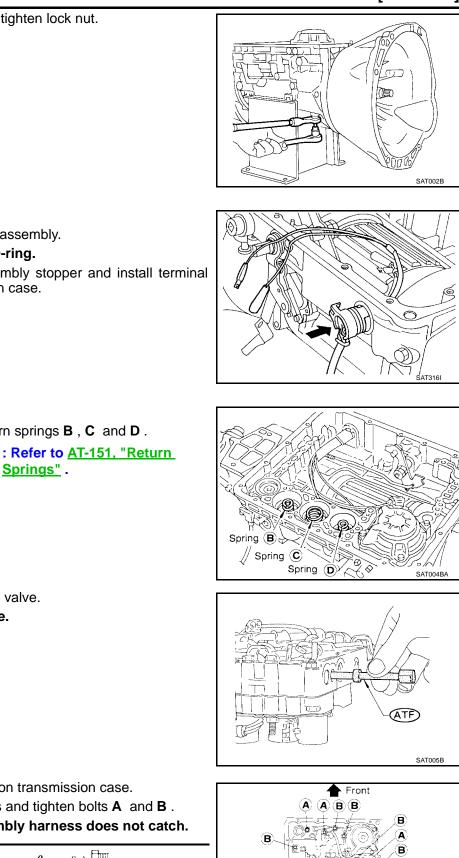
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While holding anchor end pin, tighten lock nut. c.

- 9. Install terminal cord assembly.
- a. Install O-ring on terminal cord assembly.
 - Apply petroleum jelly to O-ring.
- b. Compress terminal cord assembly stopper and install terminal cord assembly on transmission case.
- 10. Install control valve assembly.
- a. Install accumulator piston return springs B, C and D.

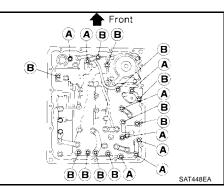
Free length of return springs

Springs".

- b. Install manual valve on control valve.
 - Apply ATF to manual valve.

- c. Install control valve assembly on transmission case.
- d. Install connector tube brackets and tighten bolts A and B.
 - Check that terminal assembly harness does not catch.

Bolt	ℓ mm (in) ⊑
A	33 (1.30)
В	45 (1.77)



[RL4R01A]

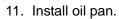
SAT307

- e. Install O-ring on oil strainer.
 - Apply petroleum jelly to O-ring.
- f. Install oil strainer on control valve.

g. Securely fasten terminal harness with clips.

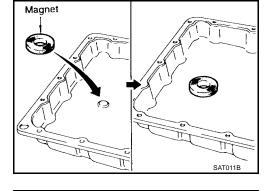
SAT306I

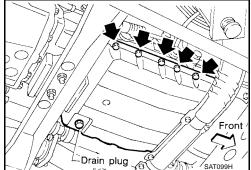
O-ring



a. Attach a magnet to oil pan.

- b. Install new oil pan gasket on transmission case.
- c. Install oil pan and bracket on transmission case.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.
 - Tighten four bolts in a crisscross pattern to prevent dislocation of gasket.
- d. Tighten drain plug.





ASSEMBLY

[RL4R01A]

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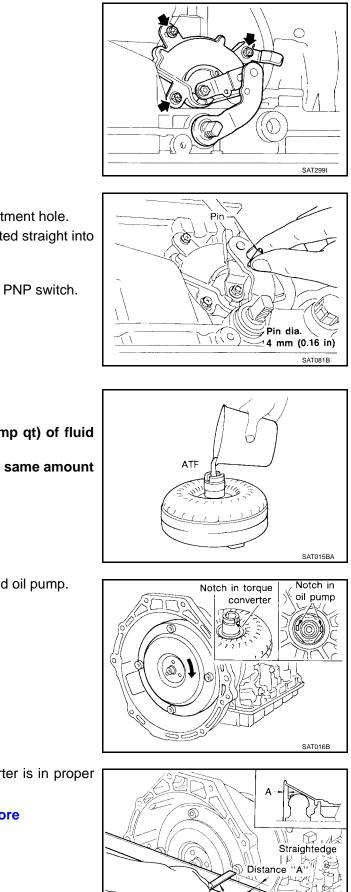
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Scale

SAT017B

Move manual shaft to N.

12. Install park/neutral position (PNP) switch.

Check that manual shaft is in 1 position.

Temporarily install PNP switch on manual shaft.

a.

b. c.

- d. Use a 4 mm (0.16 in) pin for this adjustment.
- i. Insert the pin straight into the manual shaft adjustment hole.
- ii. Rotate PNP switch until the pin can also be inserted straight into hole in PNP switch.
- e. Tighten PNP switch fixing bolts.
- f. Remove pin from adjustment hole after adjusting PNP switch.
- 13. Install torque converter.
- a. Pour ATF into torque converter.
 - Approximately 2 liters (2-1/8 US qt, 1-3/4 Imp qt) of fluid are required for a new torque converter.
 - When reusing old torque converter, add the same amount of fluid as was drained.
- b. Install torque converter while aligning notches and oil pump.

c. Measure distance A to check that torque converter is in proper position.

Distance "A" : 26.0 mm (1.024 in) or more

[RL4R01A]

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Automatic transmission model		RL4R01A
Transmission model code number		49X11
Stall torque ratio		2.0 : 1
Transmission gear ratio	1st	2.785
	2nd	1.545
	Тор	1.000
	O/D	0.694
	Reverse	2.272
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Transmission Fluid (Canada)*1
Fluid capacity ℓ (US qt, Imp qt)		7.9 (8-3/8, 7)

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS

ECS007KW

ECS007KX

ECS007KY

ECS007KZ

Throttle position	Vehicle speed km/h (MPH)						
Througe position	$D1 \rightarrow D2$	$D_2 \rightarrow D_3$	$D3 \to D4$	$D4 \rightarrow D3$	$D_3 \rightarrow D_2$	$D2 \ \rightarrow D1$	$12 \rightarrow 11$
Full throttle	46 - 50 (29 - 31)	88 - 96 (55 - 60)	_	126 - 136 (78 - 85)	80 - 88 (50 - 55)	41 - 45 (25 - 28)	41 - 45 (25 - 28)
Half throttle	29 - 33 (18 - 21)	56 - 64 (35 - 40)	105 - 114 (65 - 71)	60 - 70 (37 - 43)	26 - 32 (16 - 20)	12 - 16 (7 - 10)	41 - 45 (25 - 28)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

	D4 (O/D ON)			
Throttle position	Vehicle speed km/h (MPH)			
	Lock-up ON	Lock-up OFF		
4/8	105 - 113 (65 - 70)	61 - 69 (38 - 43)		
3/8	76 - 84 (47 - 52)	55 - 63 (34 - 39)		
2/8	58 - 66 (36 - 41)	55 - 63 (34 - 39)		
1/8	58 - 66 (36 - 41)	55 - 63 (34 - 39)		

Stall Revolution

Stall revolution rpm	2,100 - 2,300

Line Pressure

Engine		Line pressure kPa (kg/cm ² , psi)	
speed rpm	D position (Overdrive control switch ON and OFF)	2 and 1 positions	R position
Idle	471 - 510 (4.8 - 5.2, 68 - 74)	422 - 461 (4.3 - 4.7, 61 - 67)	736 - 775 (7.5 - 7.9, 107 - 112)
Stall	912 - 991 (9.3 - 10.1, 132 - 144)	883 - 961 (9.0 - 9.8, 128 - 139)	1,442 - 1,520 (14.7 - 15.5, 209 - 220)

Governor Pressure

Vehicle speed	Governor pressure kPa (kg/cm ² , psi)
0 km/h (0 MPH)	0 (0, 0)
29 km/h (18 MPH)	119.6 - 123.6 (1.22 - 1.26, 17 - 18)

[RL4R01A]

Vehicle speed	Governor pressure kPa (kg/cm ² , psi)	
57 km/h (35 MPH)	235.4 - 284.4 (2.40 - 2.90, 34 - 41)	- A
86 km/h (53 MPH)	351.1 - 409.9 (3.58 - 4.18, 51 - 59)	_

Return Springs

ECS007L0 Unit: mm (in) В

		-			Item		A
		F	Parts -	Part No.*	Free length	Outer diameter	
		1	4th speed cut valve spring	31756-48X06	23.5 (0.925)	7.4 (0.2913)	-
		2	Pressure regulator valve spring	31742-48X23	51.2 (2.016)	12.1 (0.476)	
	3		Pressure modifier valve spring	31742-48X13	40.83 (1.6075)	8.0 (0.315)	-
		4	1-2 shift valve spring	31762-48X00	43.4 (1.709)	6.0 (0.236)	-
		5	2-3 shift valve spring	31762-48X14	47.4 (1.866)	9.0 (0.354)	-
	Upper body	6	3-4 shift valve spring	31762-48X06	44.03 (1.7335)	8.0 (0.315)	-
	opper body	7	Accumulator control valve spring	31742-48X24	30.3 (1.193)	8.0 (0.315)	-
		—	3-2 downshift valve spring	_	_	_	-
		8	2-3 throttle modifier valve spring	31742-41X21	33.0 (1.299)	6.5 (0.256)	-
		9	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)	-
Control valve		1 0	Torque converter clutch control valve spring	31742-48X07	20.0 (0.787)	5.45 (0.2146)	-
		1	Throttle valve & detent valve spring	31802-48X02	34.23 (1.3476)	11.0 (0.433)	-
		2	Kickdown modifier valve spring	31756-48X12	42.8 (1.685)	7.0 (0.276)	-
	-	3	1st reducing valve spring	31756-48X04	34.1 (1.343)	7.0 (0.276)	
	Lower body	4	Overrun clutch reducing valve	31742-48X21	33.2 (1.307)	7.7 (0.303)	
	Lower body	5	spring	31742-48X05	31.0 (1.220)	5.2 (0.205)	-
		6	3-2 timing valve spring	31742-48X15	23.0 (0.906)	7.0 (0.276)	-
	-	7	Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)	-
		8	4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)	-
		1	Primary valve spring	31742-48X11	19.1 (0.752)	9.05 (0.3563)	-
Governor valv	ve	2	Secondary governor valve I spring	31742-48X09	30.58 (1.2039)	9.2 (0.362)	-
		3	Secondary governor valve II spring	31742-48X10	16.79 (0.6610)	9.0 (0.354)	-
Reverse clutch			16 pcs	31521-41X02 (Assembly)	19.7 (0.7756)	11.6 (0.457)	-
High clutch			10 pcs	31521-41X03 (Assembly)	24.2 (0.9528)	11.6 (0.457)	-
Forward clutch (Overrun clutch)			20 pcs	31521-41X04 (Assembly)	35.77 (1.4083)	9.7 (0.382)	-
_ow & revers	e brake		18 pcs	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.4409)	-
			Spring A	31605-41X05	45.6 (1.795)	34.3 (1.350)	-
Band servo			Spring B	31605-41X00	53.8 (2.118)	40.3 (1.587)	-
			Spring C	31605-41X01	29.7 (1.1693)	27.6 (1.087)	

[RL4R01A]

Parts		Item		
		Part No.*	Free length	Outer diameter
Accumulator	Accumulator A	31605-41X02	43.0 (1.693)	18.0 (0.709)
	Accumulator B	31605-41X15	66.0 (2.598)	20.8 (0.819)
	Accumulator C	31605-51X01	45.0 (1.772)	29.3 (1.154)
	Accumulator D	31605-41X06	58.4 (2.299)	17.3 (0.681)

*: Always check with the Parts Department for the latest parts information.

Accumulator O-ring

ECS007L1

ECS007L2

Accumulator	Diameter mm (in)			
	A	В	С	D
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)

Clutch and Brakes REVERSE CLUTCH

Code number		49X	11	
Number of drive plates		2		
Number of driven plates		2		
Thickness of drive plate mm	Standard	1.90 - 2.05 (0.0	748 - 0.0807)	
(in)	Wear limit	1.80 (0.	0709)	
	Standard	0.5 - 0.8 (0.020 - 0.031)		
Clearance mm (in)	Allowable limit	1.2 (0.047)		
		Thickness mm (in)	Part No.*	
Thickness of retaining plate		4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213) 5.6 (0.220)	31537-42X02 31537-42X03 31537-42X04 31537-42X05 31537-42X05 31537-42X06	

*: Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

Code number		49X	11	
Number of drive plates		5	5	
Number of driven plates		5		
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0	598 - 0.0657)	
	Wear limit	1.40 (0.	0551)	
Clearance mm (in)	Standard	1.8 - 2.2 (0.071 - 0.087)		
	Allowable limit	3.2 (0.126)		
		Thickness mm (in)	Part No.*	
Thickness of retaining plate		3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173) 4.6 (0.181) 4.8 (0.189)	31537-41X71 31537-41X61 31537-41X62 31537-41X63 31537-41X63 31537-41X65 31537-41X65 31537-41X66 31537-41X66	

*: Always check with the Parts Department for the latest parts information.

[RL4R01A]

Code number		49X1	1	
Number of drive plates		5		
umber of driven plates		5		
Thickness of drive plate mm Standard		1.52 - 1.67 (0.05	1.52 - 1.67 (0.0598 - 0.0657)	
(in)	Wear limit	1.40 (0.0	0551)	
Clearance mm (in)	Standard	0.35 - 0.75 (0.01	38 - 0.0295)	
	Allowable limit	1.75 (0.	069)	
		Thickness mm (in)	Part No.*	
Thickness of retaining plate		8.0 (0.315) 8.1 (0.319) 8.2 (0.323) 8.3 (0.327) 8.4 (0.331) 8.5 (0.335) 8.6 (0.339) 8.7 (0.343) 8.8 (0.346) 8.9 (0.350) 9.0 (0.354) 9.1 (0.352)	31537-41X00 31537-42X60 31537-42X61 31537-42X61 31537-42X62 31537-42X62 31537-42X62 31537-42X63 31537-42X63 31537-41X04 31537-42X64 31537-41X05 31537-42X65	
Always check with the Parts De	epartment for the latest parts	9.1 (0.358) 9.2 (0.362) information.	31537-42X05 31537-41X06	
OVERRUN CLUTCH	epartment for the latest parts	9.2 (0.362) information. 49X1	31537-41X06	
OVERRUN CLUTCH Code number Number of drive plates	epartment for the latest parts	9.2 (0.362) information. 49X1 3	31537-41X06	
OVERRUN CLUTCH		9.2 (0.362) information. 49X1 3 5	31537-41X06 1	
OVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate	Standard	9.2 (0.362) information. 49X1 49X1 3 5 1.90 - 2.05 (0.07	31537-41X06 1 748 - 0.0807)	
OVERRUN CLUTCH Code number Number of drive plates Number of driven plates	Standard Wear limit	9.2 (0.362) information. 49X1 3 49X1 3 1.90 - 2.05 (0.07 1.80 (0.0	31537-41X06 1 1 748 - 0.0807) 0709)	
OVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate mm (in)	Standard Wear limit Standard	9.2 (0.362) information. 49X1 49X1 3 5 1.90 - 2.05 (0.07 1.80 (0.0 1.0 - 1.4 (0.03)	31537-41X06 1 748 - 0.0807) 0709) 39 - 0.055)	
OVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate mm (in)	Standard Wear limit	9.2 (0.362) information. 49X1 3 49X1 3 1.90 - 2.05 (0.07 1.80 (0.0 1.0 - 1.4 (0.03 2.0 (0.0	31537-41X06 1 1 748 - 0.0807) 0709) 39 - 0.055) 079)	
OVERRUN CLUTCH Code number Number of drive plates Number of driven plates Thickness of drive plate mm (in)	Standard Wear limit Standard	9.2 (0.362) information. 49X1 49X1 3 5 1.90 - 2.05 (0.07 1.80 (0.0 1.0 - 1.4 (0.03)	31537-41X06 1 748 - 0.0807) 0709) 39 - 0.055)	

LOW & REVERSE BRAKE

Code number		49X11
Number of drive plates		5
Number of driven plates		7
Thickness of drive plate mm (in)	Standard	1.52 - 1.67 (0.0598 - 0.0657)
	Wear limit	1.40 (0.0551)
		0.5 - 0.8 (0.020 - 0.031)
Clearance mm (in)	Allowable limit	1.8 (0.071)

[RL4R01A]

ECS007L3

ECS007L4

ECS007L5

ECS007L6

	Thickness mm (in)	Part No.*
	7.2 (0.283)	31667-41X13
	7.4 (0.291)	31667-41X14
	7.6 (0.299)	31667-41X07
	7.8 (0.307)	31667-41X08
hickness of retaining plate	8.0 (0.315)	31667-41X00
	8.2 (0.323)	31667-41X01
	8.4 (0.331)	31667-41X02
	8.6 (0.339)	31667-41X03
	8.8 (0.346)	31667-41X04
	9.0 (0.354)	31667-41X05
	9.2 (0.362)	31667-41X06

*: Always check with the Parts Department for the latest parts information.

BRAKE BAND

Code number	49X11
Anchor end pin nut tightening torque N·m (kg-m, ft-lb)	40 - 51 (4.1 - 5.2, 30 - 37)
Anchor end pin tightening torque N·m (kg-m, in-lb)	4 - 6 (0.4 - 0.6, 35 - 52)
Number of returning revolutions for anchor end pin	2.5

Oil Pump and Low One-way Clutch

	mm (in)	Cam ring — oil pump housing Standard		0.01 - 0.024 (0.0004 - 0.0009)
Oil pump clearance mm (in)		Rotor, vanes and control piston — oil pump housing	Standard	0.03 - 0.044 (0.0012 - 0.0017)
Seal ring clearance	mm (in)	Standard		0.10 - 0.25 (0.0039 - 0.0098)
Jean mig clearance	()	Allowable limit		0.25 (0.0098)

Total End Play

Total end play "T1 "	0.25 - 0.55 mm (0.0098 - 0.0217 in)		0.25 - 0.55 mm (0.0098 - 0.0217 in)	
	Thickness mm (in)	Part No.*		
	0.8 (0.031)	31435-41X01		
	1.0 (0.039)	31435-41X02		
Thickness of oil pump cover bearing race	1.2 (0.047)	31435-41X03		
	1.4 (0.055)	31435-41X04		
	1.6 (0.063)	31435-41X05		
	1.8 (0.071)	31435-41X06		
	2.0 (0.079)	31435-41X07		

*: Always check with the Parts Department for the latest parts information.

Parking Gear

Seal ring — ring groove clearance	mm (in)	Standard	0.15 - 0.20 (0.006 - 0.008)
		Allowable limit	0.20 (0.008)

Reverse Clutch Drum End Play

Reverse clutch drum end play "T2 "	0.55 - 0.90 mm (0.0217 - 0.0354 in)		0.55 - 0.90 mm (0.0217 - 0.0354 in)	
	Thickness mm (in)	Part No.*		
	0.9 (0.035)	31528-21X01		
	1.1 (0.043)	31528-21X02		
Thickness of oil pump thrust washer	1.3 (0.051)	31528-21X03		
	1.5 (0.059)	31528-21X04		
	1.7 (0.067)	31528-21X05		
	1.9 (0.075)	31528-21X06		

*: Always check with the Parts Department for the latest parts information.

Removal and Installation

ECS007L7

[RL4R01A]

Manual control cable	Number of returning revolutions for lock nut	1	А
	Lock nut tightening torque N-m (kg-m, ft- lb)	10.8 - 12.7 (1.09 - 1.29, 8.0 - 9.3)	-
Distance between end of converter housing	and torque converter mm (in)	26.0 (1.024) or more	В

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TROUBLE DIAGNOSIS — INDEX

TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC ALPHABETICAL INDEX FOR DTC

ltomo	DTC	
Items (CONSULT-II screen terms)	CONSULT-II GST*1	Reference page
A/T 1ST GR FNCTN	P0731	<u>AT-270</u>
A/T 2ND GR FNCTN	P0732	<u>AT-276</u>
A/T 3RD GR FNCTN	P0733	<u>AT-281</u>
A/T 4TH GR FNCTN	P0734	<u>AT-286</u>
A/T TCC S/V FNCTN	P0744	<u>AT-298</u>
ATF TEMP SEN/CIRC	P0710	<u>AT-255</u>
ENGINE SPEED SIG	P0725	<u>AT-266</u>
L/PRESS SOL/CIRC	P0745	<u>AT-306</u>
O/R CLTCH SOL/CIRC	P1760	<u>AT-329</u>
PNP SW/CIRC	P0705	<u>AT-249</u>
SFT SOL A/CIRC*2	P0750	<u>AT-311</u>
SFT SOL B/CIRC*2	P0755	<u>AT-316</u>
TCC SOLENOID/CIRC	P0740	<u>AT-293</u>
TP SEN/CIRC A/T*2	P1705	<u>AT-321</u>
VEH SPD SEN/CIR AT*3	P0720	<u>AT-261</u>

• *1: These numbers are prescribed by SAE J2012.

• *2: When the fail-safe operation occurs, the MIL illuminates.

• *3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

[RE4R01A]

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TROUBLE DIAGNOSIS — INDEX

[RE4R01A]

P NO. INDEX FOR DTC

DTC	Items		
CONSULT-II GST*1	(CONSULT-II screen terms)	Reference page	
P0705	PNP SW/CIRC	<u>AT-249</u>	
P0710	ATF TEMP SEN/CIRC	<u>AT-255</u>	-
P0720	VEH SPD SEN/CIR AT*3	<u>AT-261</u>	
P0725	ENGINE SPEED SIG	<u>AT-266</u>	
P0731	A/T 1ST GR FNCTN	<u>AT-270</u>	
P0732	A/T 2ND GR FNCTN	<u>AT-276</u>	
P0733	A/T 3RD GR FNCTN	<u>AT-281</u>	
P0734	A/T 4TH GR FNCTN	<u>AT-286</u>	
P0740	TCC SOLENOID/CIRC	<u>AT-293</u>	
P0744	A/T TCC S/V FNCTN	<u>AT-298</u>	
P0745	L/PRESS SOL/CIRC	<u>AT-306</u>	
P0750	SFT SOL A/CIRC*2	<u>AT-311</u>	
P0755	SFT SOL B/CIRC*2	<u>AT-316</u>	
P1705	TP SEN/CIRC A/T*2	<u>AT-321</u>	
P1760	O/R CLTCH SOL/CIRC	<u>AT-329</u>	

*2: When the fail-safe operation occurs, the MIL illuminates.

*3: The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at ٠ the same time.

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PRECAUTIONS

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER**"

ECS007L9

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system may include seat belt switch inputs and dual stage front air bag modules. If equipped with dual stage front air bag modules, the SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

The vehicle may be equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate for certain types of collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to per-• sonal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.
- The vehicle may be equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate for certain types of collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.

Precautions for On Board Diagnostic (OBD) System of A/T and Engine

ECS007LA

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

CAUTION:

- Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.
- Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will cause the MIL to light up due to an open circuit (Be sure the connector is free from water, grease, dirt, bent terminals, etc.).
- Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.
- Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system, etc.
- Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM and ECM before returning the vehicle to the customer.

Precautions

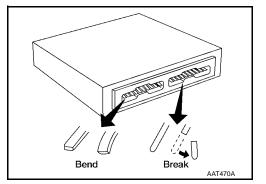
Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM, because battery voltage is applied to TCM even if ignition switch is turned off.

When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.

Before replacing TCM, perform TCM input/output signal inspection and determine whether TCM functions properly or not. Refer to AT-242, "TCM INSPECTION TABLE" .

- After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE" The DTC should not be displayed in the "DTC CONFIRMA-TION PROCEDURE" if the repair is completed.
- Before proceeding with disassembly, thoroughly clean the outside of the transmission. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transmission.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- Gaskets, seals and O-rings should be replaced any time the transmission is disassembled.
- It is very important to perform functional tests whenever they are indicated.

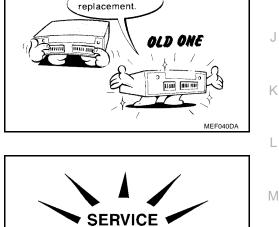


Perform TCM in-

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inspection before

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- The valve body contains precision parts and requires extreme care when parts are removed and serviced.
 Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Clean or replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to AT-160, "ATF COOLER SERVICE".
- After overhaul, refill the transmission with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.
 Always follow the procedures when changing A/T fluid. Refer to MA-37, "Checking A/T Fluid".

Service Notice or Precautions FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major electrical input/output device circuit is damaged.

Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1, 2 or D. The customer may complain of sluggish or poor acceleration.

When the ignition key is turned ON following Fail-Safe operation, O/D OFF indicator lamp blinks for about 8 seconds. Refer to <u>AT-198, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>.

The blinking of the O/D OFF indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "Work Flow". Refer to AT-208, "Work Flow" .

The SELF-DIAGNOSIS results will be as follows:

The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.

During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.
- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made (Converter clutch material may be glazed).
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged indicates that lining material came from converter.

The torque converter should not be replaced if:

- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transmission failure did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

If A/T fluid contains frictional material (clutches, bands, etc.) or if an A/T is repaired, overhauled, or replaced, inspect and clean the A/T oil cooler mounted in the radiator or replace radiator. Flush cooler lines using clean-

AT-160

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PRECAUTIONS

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ing solvent and compressed air after repair. Check Service Bulletins for latest A/T oil cooler cleaning proce dure. For radiator replacement refer to CO-30, "RADIATOR".	- A
OBD-II SELF-DIAGNOSIS	
 A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through the blinking pattern of the O/D OFF indicator or the malfunction indicator lamp (MIL). Refer to the table or <u>AT-189</u> for the indicator used to display each self-diagnostic result. 	
 The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM mem ories. 	- AT
Always perform the procedure "HOW TO ERASE DTC". Refer to <u>AT-187, "HOW TO ERASE DTC"</u> to complete the repair and avoid unnecessary blinking of the MIL.)
• The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the O/D OFF indicator lamp does not indicate any malfunctions.	n D
 Park/neutral position (PNP) switch 	
 A/T 1st, 2nd, 3rd, or 4th gear function 	E
 A/T TCC S/V function (lock-up) 	
*: For details of OBD-II, refer to <u>EC-625, "ON BOARD DIAGNOSTIC (OBD) SYSTEM"</u> (VG33E only) or <u>EC 1229, "ON BOARD DIAGNOSTIC (OBD) SYSTEM"</u> (VG33ER only).	- F
 Certain systems and components, especially those related to OBD, may use a new style slide locking type harness connector. For description and how to disconnect, refer to <u>PG-4, "HARNESS</u> <u>CONNECTOR"</u>. 	
Wiring Diagrams and Trouble Diagnosis	.D
When you read wiring diagrams, refer to the following:	Н
Refer to <u>GI-13, "How to Read Wiring Diagrams"</u>	11
Refer to <u>PG-9</u> , " <u>POWER SUPPLY ROUTING</u> " for power distribution circuit.	
When you perform trouble diagnosis, refer to the following:	
Refer to <u>GI-9, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"</u> .	
Refer to <u>GI-25, "How to Perform Efficient Diagnosis for an Electrical Incident"</u>	
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PREPARATION

[RE4R01A]

PREPARATION

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Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
ST2505S001 (J34301-C) Oil pressure gauge set 1 ST25051001 (—) Oil pressure gauge 2 ST25052000 (—) Hose 3 ST25053000 (—) Joint pipe 4 ST25054000 (—) Adapter 5 ST25055000 (—) Adapter 5 Adapter Adapter	ZZAOGOOD	Measuring line pressure
ST07870000 (J37068) Transmission case stand	NT421	Disassembling and assembling A/T a: 182 mm (7.17 in) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)
KV31102100 (J37065) Torque converter one-way clutch check tool	NT098	Checking one-way clutch in torque converter
ST25850000 (J25721-A) Sliding hammer	A A A A A A A A A A A A A A A A A A A	Removing oil pump assembly a: 179 mm (7.05 in) b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P
KV31102400 (J34285 and J34285-87) Clutch spring compressor	a b b c NH423	Removing and installing clutch return springs a: 320 mm (12.60 in) b: 174 mm (6.85 in)

PREPARATION

[RE4R01A]

Tool number (Kent-Moore No.) Tool name		Description	А
ST33200000 (J26082) Drift		Installing oil pump housing oil seal Installing rear oil seal a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.	В
	a b Alan		AT
(J34291) Shim setting gauge set	D D D D D D D D D D D D D D D D D D D	Selecting oil pump cover bearing race and oil pump thrust washer	- D
	NT101		F

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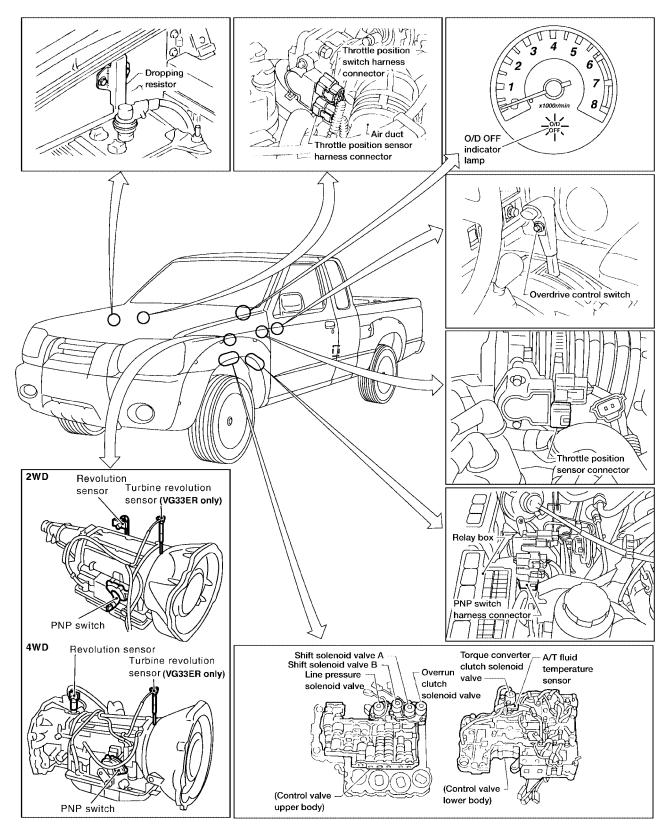
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PFP:00000

A/T Electrical Parts Location

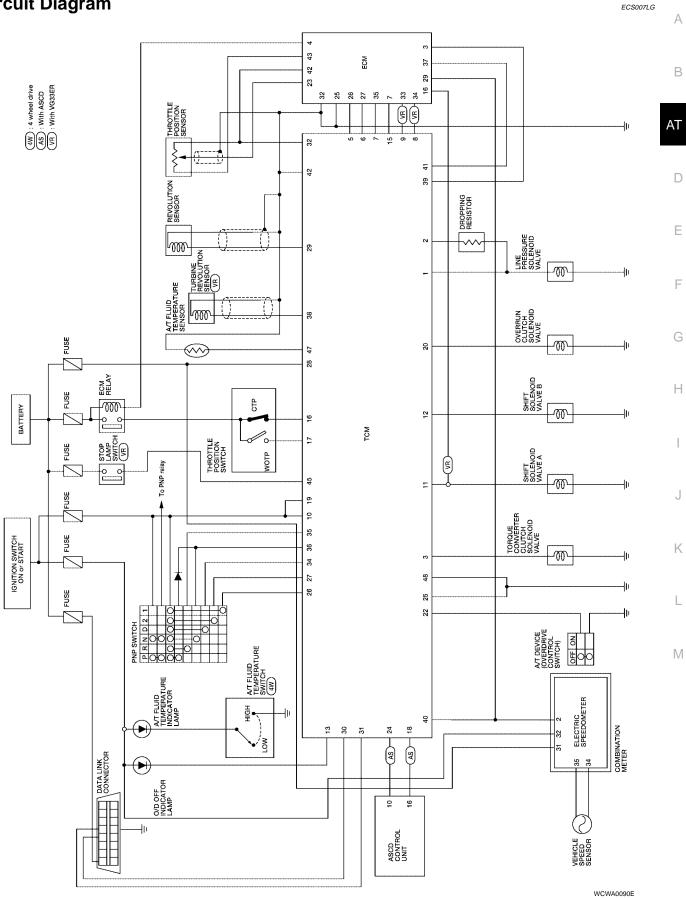
OVERALL SYSTEM



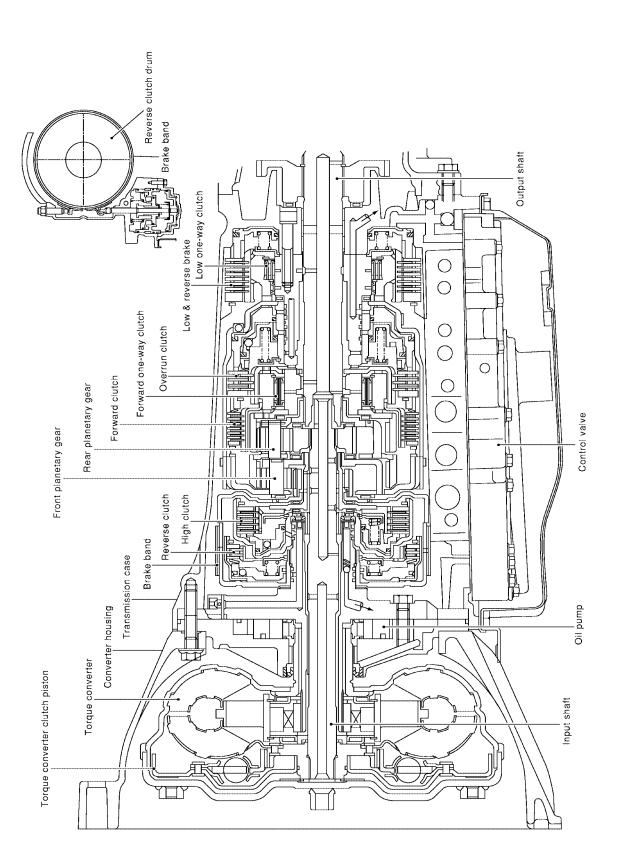


Circuit Diagram

[RE4R01A]



ECS007LH



LCIA0288E

Hydraulic Control Circuit





А

В

D

Ε

F

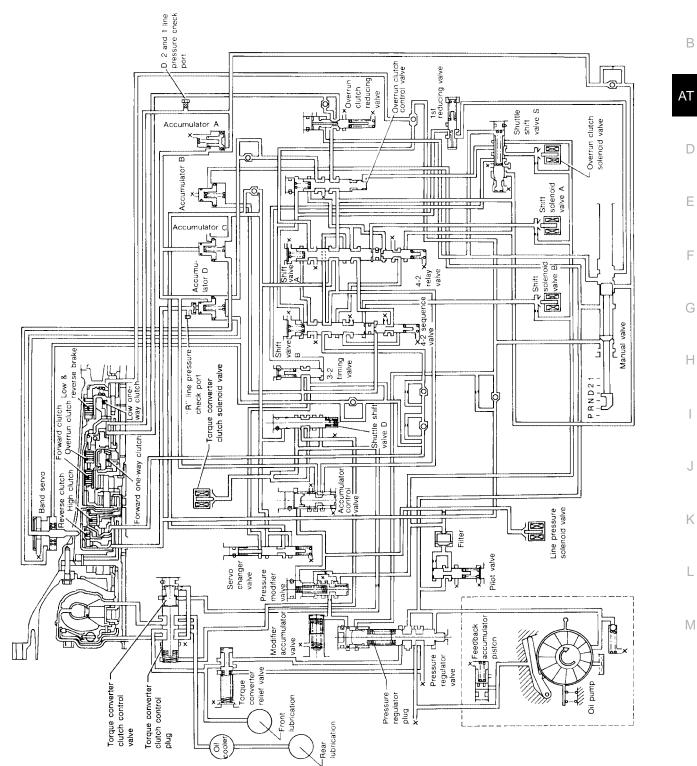
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LCIA0264E

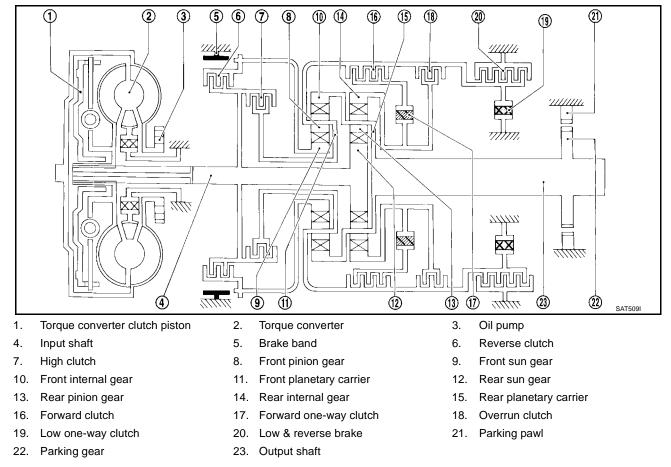
Shift Mechanism

The automatic transmission uses compact, dual planetary gear systems to improve power-transmission efficiency, simplify construction and reduce weight.

It also employs an optimum shift control and superwide gear ratios. They improve starting performance and acceleration during medium and high-speed operation.

Two one-way clutches are also employed: one is used for the forward clutch and the other for the low clutch. These one-way clutches, combined with four accumulators, reduce shifting shock to a minimum.

CONSTRUCTION



[RE4R01A]

FUNCTION OF CLUTCH AND BRAKE

Clutch and brake components	Abbr.	Function	A
Reverse clutch 6	R/C	To transmit input power to front sun gear 9.	
High clutch 7	H/C	To transmit input power to front planetary carrier 11 .	В
Forward clutch 16	F/C	To connect front planetary carrier 11 with forward one-way clutch 17 .	
Overrun clutch 18	O/C	To connect front planetary carrier 11 with rear internal gear 14 .	AT
Brake band 5	B/B	To lock front sun gear 9.	
Forward one-way clutch 17	F/O.C	When forward clutch 16 is engaged, to stop rear internal gear 14 from rotating in opposite direction against engine revolution.	D
Low one-way clutch 19	L/O.C	To stop front planetary carrier 11 from rotating in opposite direc- tion against engine revolution.	
Low & reverse brake 20	L & R/B	To lock front planetary carrier 11 .	Ε

CLUTCH AND BAND CHART

				_	0	I	Band serv	0	For-	LOW.				F
	posi- on	Reverse clutch	High clutch	For- ward clutch	Over- run clutch	2nd apply	3rd releas e	4th apply	ward one- way clutch	one- way clutch	Low & revers e brake	Lock-up	Remarks	G
	Р												PARK POSITION	
	R	0									0		REVERSE POSITION	Н
	N												NEUTRAL POSITION	I
	1st			0	*1D				В	В				
D*4	2nd			0	*1A	0			В				Automatic shift	J
D4	3rd		0	0	*1A	*2C	С		В			*50	$1 \Leftrightarrow 2 \Leftrightarrow 3$ $\Leftrightarrow 4$	
	4th		0	С		*3C	С	0				0		K
2	1st			0	D				В	В			Automatic shift	I.
Z	2nd			0	А	0			В				1 ⇔ 2	
	1st			0	0				В	В	0		Locks (held sta-	L
1	2nd			0	0	0			В				tionary) in 1st speed $1 \leftarrow 2$	M

• *1: Operates when overdrive control switch is being set in OFF position.

• *2: Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

• *3: Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

• *4: A/T will not shift to 4th when overdrive control switch is set in OFF position.

• *5: Operates when overdrive control switch is OFF.

• O : Operates.

• A: Operates when throttle opening is less than 3/16, activating engine brake.

• B: Operates during "progressive" acceleration.

• C: Operates but does not affect power transmission.

• D: Operates when throttle opening is less than 3/16, but does not affect engine brake.

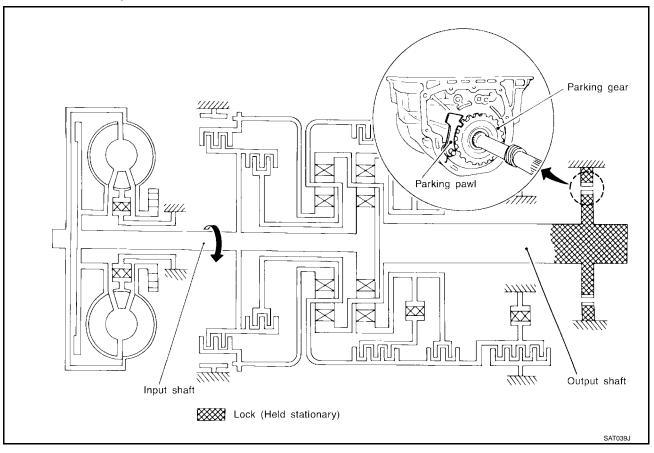
POWER TRANSMISSION P and N Positions

P and N Positions P position

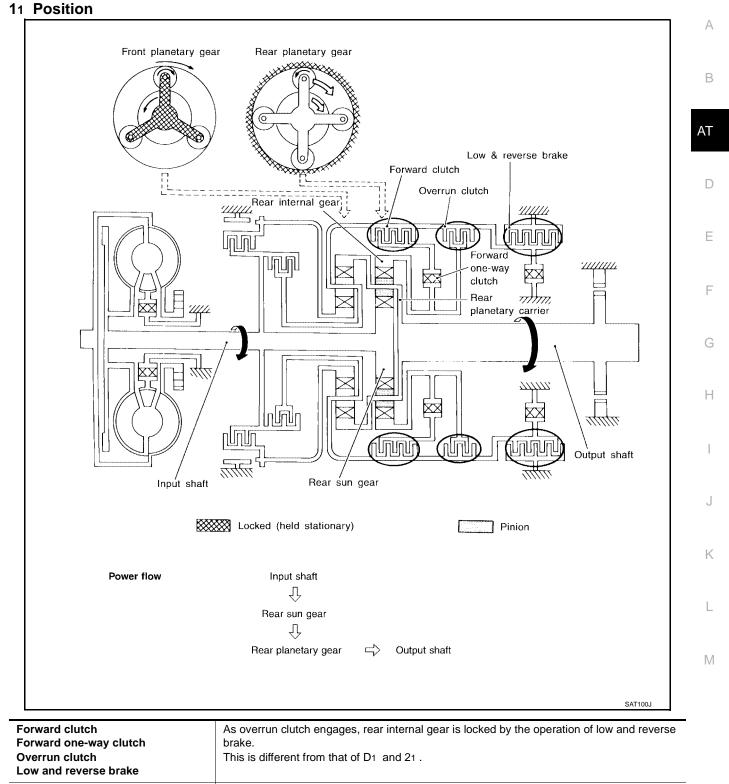
P position Similar to the N position, no control members operate. The parking pawl interconnected with the select lever engages with the parking gear to mechanically hold the output shaft so that the power train is locked.

N position

No control members operate. Power from the input shaft is not transmitted to the output shaft since the clutch does not operate.

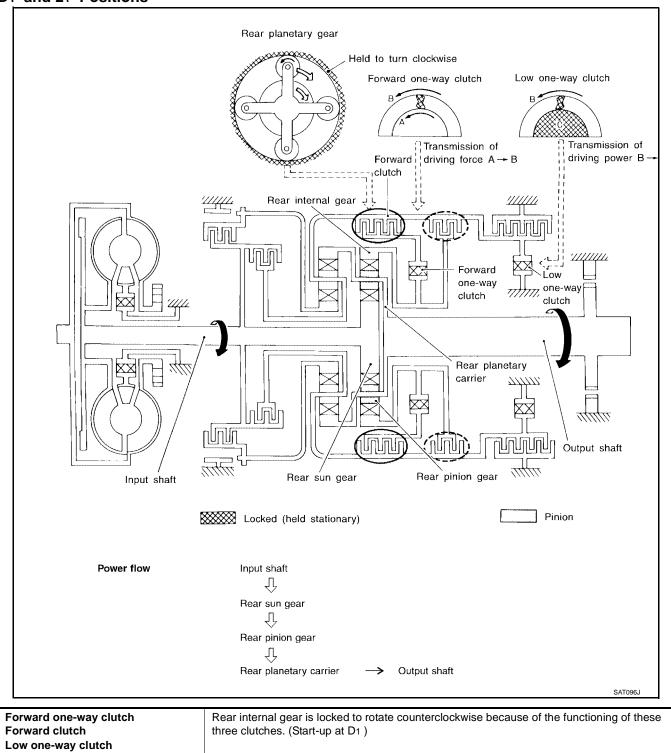


[RE4R01A]



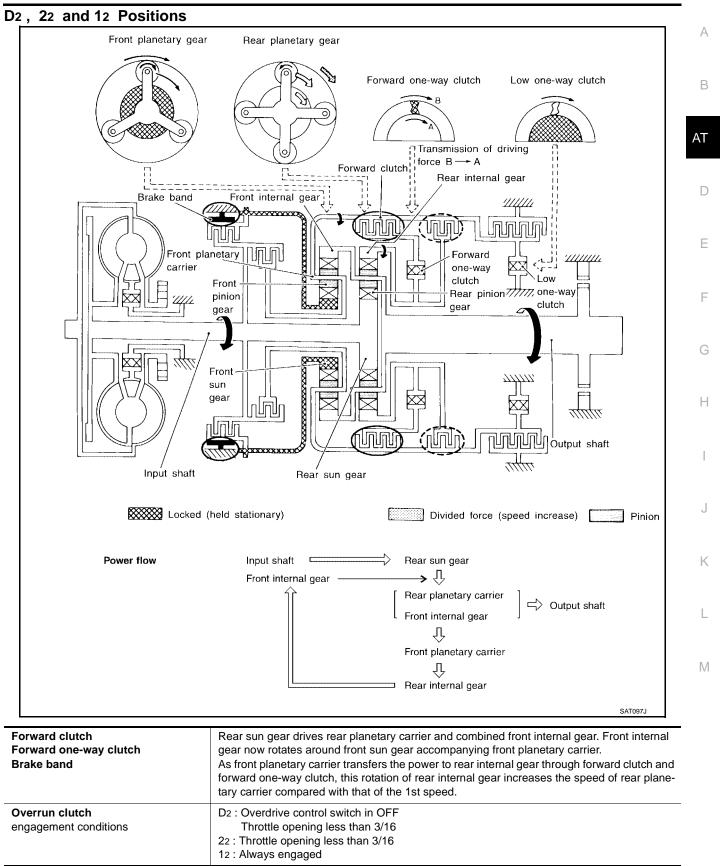
Engine brake

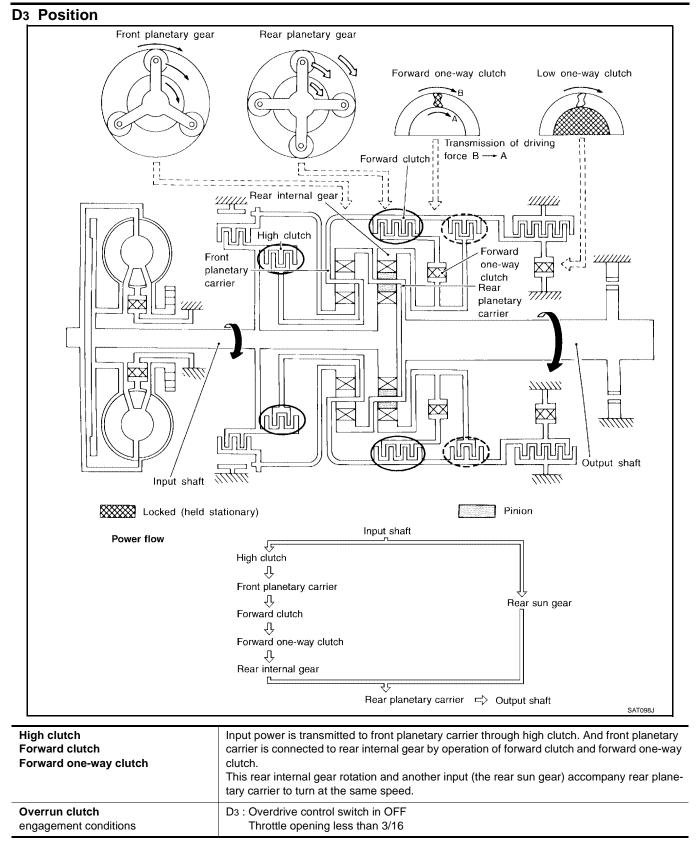
D1 and 21 Positions



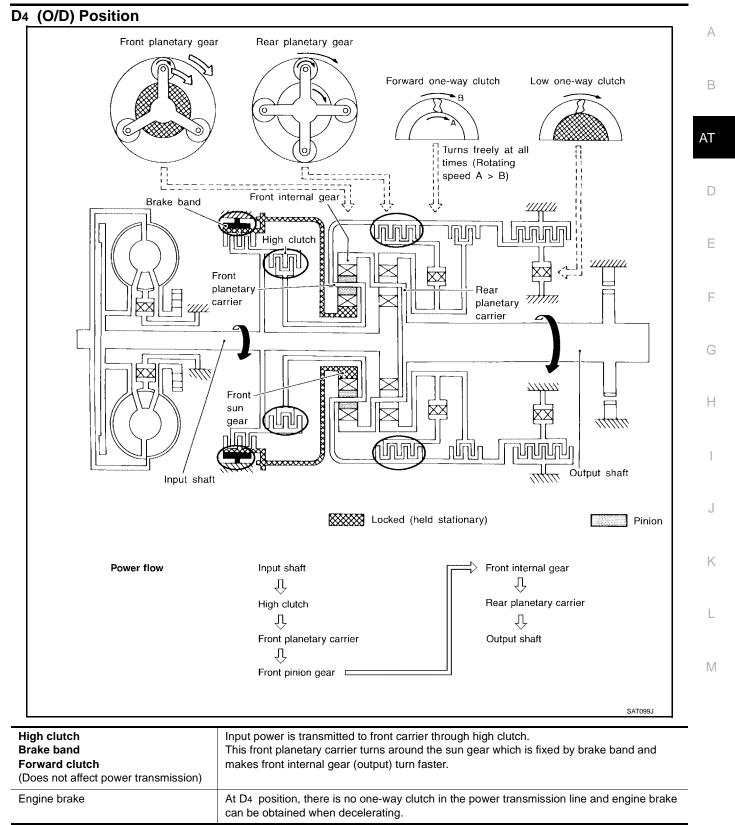
Low one-way clutch	
Overrun clutch	D1 : Overdrive control switch in OFF
engagement conditions	Throttle opening less than 3/16
(Engine brake)	21 : Throttle opening less than 3/16
	At D1 and 21 positions, engine brake is not activated due to free turning of low one-way clutch.

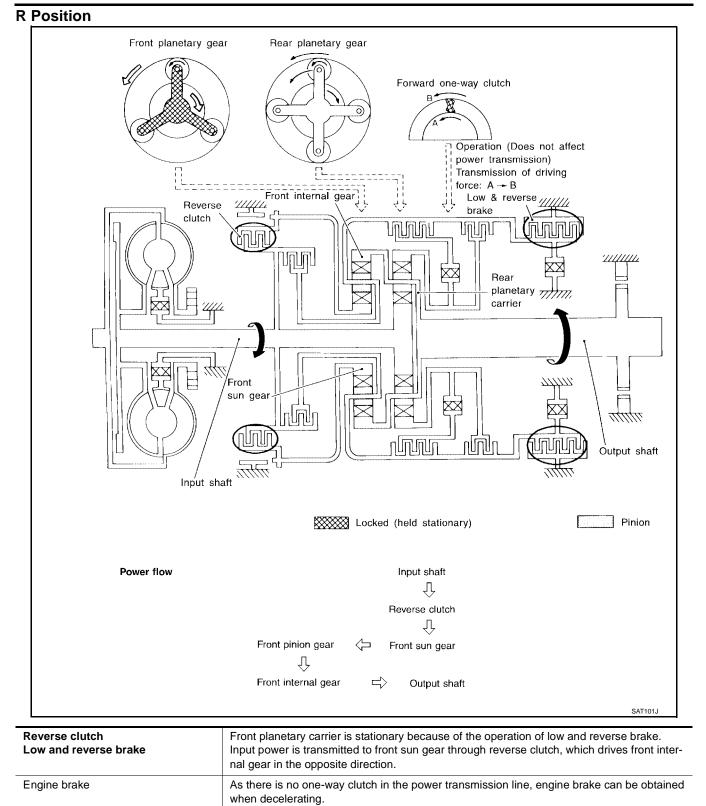
[RE4R01A]





[RE4R01A]





[RE4R01A]

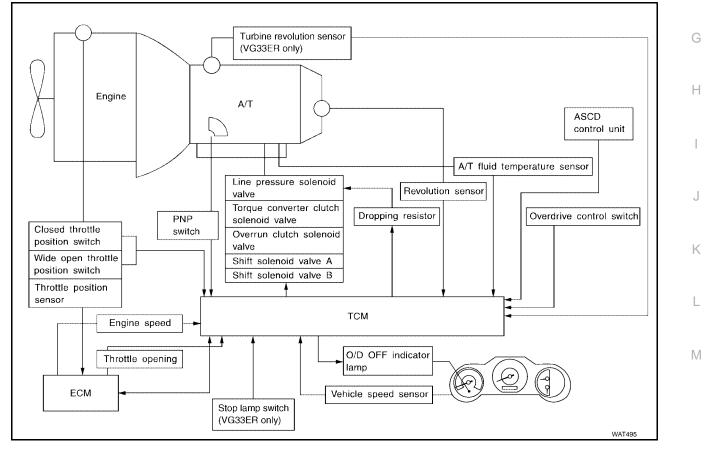
Control System

ECS007LK

The automatic transmission senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS	TCM	ACTUATORS	D
PNP switch Throttle position sensor Closed throttle position switch	Shift control		AT
Wide open throttle position switch Engine speed signal A/T fluid temperature sensor Revolution sensor Vehicle speed sensor Overdrive control switch ASCD control unit Stop lamp switch (VG33ER only) Turbine revolution sensor (VG33ER only)	Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CONSULT-II communication line Duet-EA control	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve O/D OFF indicator lamp	D

CONTROL SYSTEM



TCM FUNCTION

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

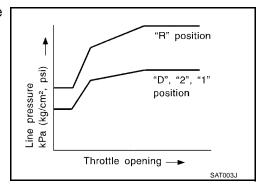
	Sensors and solenoid valves	Function			
	PNP switch	Detects select lever position and sends a signal to TCM.			
	Throttle position sensor	Detects throttle valve position and sends a signal to TCM.			
	Closed throttle position switch	Detects throttle valve's fully-closed position and sends a signal to TCM.			
	Wide open throttle position switch	Detects a throttle valve position of greater than 1/2 of full throttle and sends a signal to TCM.			
	Engine speed signal	From ECM.			
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.			
Input	Revolution sensor	Detects output shaft rpm and sends a signal to TCM.			
	Vehicle speed sensor	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.			
	Overdrive control switch	Sends a signal, which prohibits a shift to D4 (overdrive) position, to the TCM.			
	ASCD control unit	Sends the cruise signal and D4 (overdrive) cancellation signal from ASCD control unit to TCM.			
	Turbine revolution sensor (VG33ER only)	Sends the input shaft revolution signal.			
	Stop lamp switch (VG33ER only)	Sends the lock-up release signal to the TCM at the time of D4 (lock-up)			
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.			
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.			
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in rela- tion to a signal sent from TCM.			
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.			
	O/D OFF indicator lamp	Shows TCM faults, when A/T control components malfunction.			

Control Mechanism LINE PRESSURE CONTROL

TCM has the various line pressure control characteristics to meet the driving conditions. An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics. Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.

Normal Control

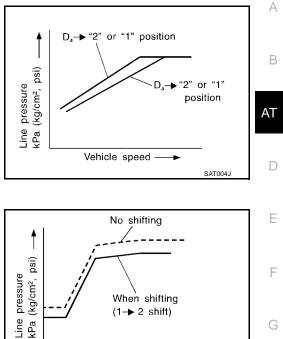
The line pressure to throttle opening characteristics is set for suitable clutch operation.



ECS007LL

Back-up Control (Engine brake)

If the selector lever is shifted to 2 position while driving in D4 (O/D) or D3, great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.

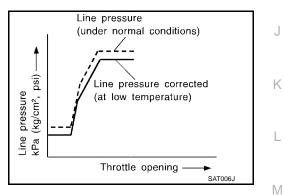


During Shift Change

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

- Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.
- The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.

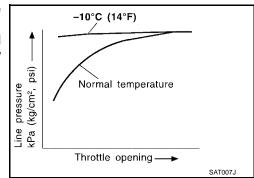


Throttle opening -

Н

SAT005.

 Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.



SHIFT CONTROL

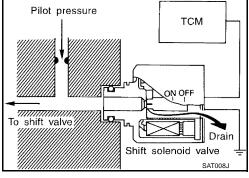
The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

Control of Shift Solenoid Valves A and B

The TCM activates shift solenoid valves A and B according to signals from the throttle position sensor and revolution sensor to select the optimum gear position on the basis of the shift schedule memorized in the TCM.

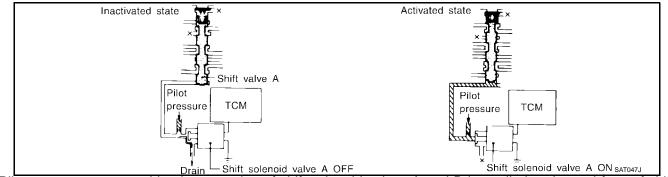
The shift solenoid valve performs simple ON-OFF operation. When set to ON, the drain circuit closes and pilot pressure is applied to the shift valve.

[Relation between shift solenoid valves A and B and gear positions]



Shift solenoid valve			Gear position		
Shint Solehold Valve	D1 , 21 , 11	D2 , 22 , 12	D3	D4 (O/D)	N-P
А	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)

Control of Shift Valves A and B



Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing shows the operation of shift valve B. When the shift solenoid valve is "ON", pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to oil pressure signal which controls the torque converter clutch piston.

Conditions for Lock-up Operation

When vehicle is driven in 4th gear position, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

Overdrive control switch	ON	OFF	
Selector lever	D po	sition	
Gear position	D4	D3	
Vehicle speed sensor	More than set value		
Throttle position sensor	Less than set opening		
Closed throttle position switch	FF		
A/T fluid temperature sensor	More than 4	40°C (104°F)	

OVERALL SYSTEM

[RE4R01A]

А

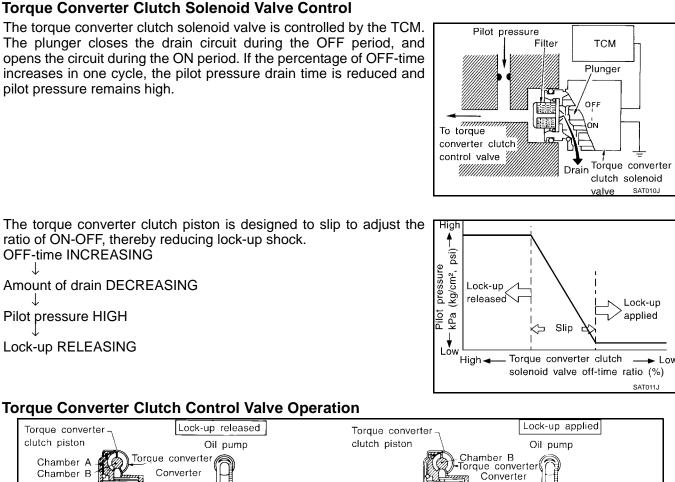
AT

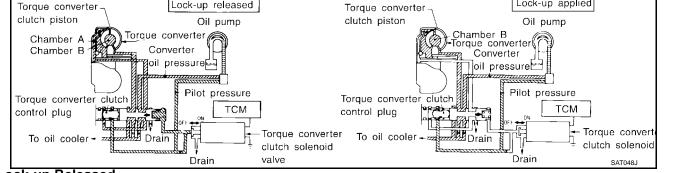
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Lock-up Released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torgue converter clutch piston remains unlocked.

Lock-up Applied

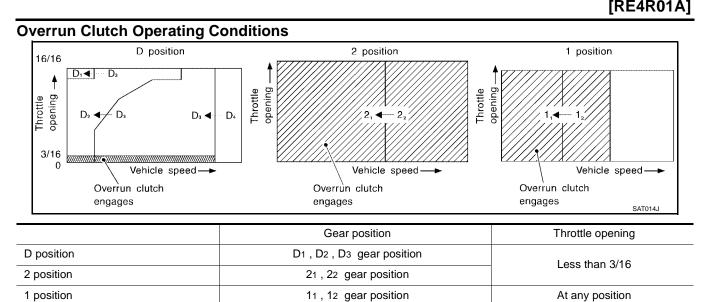
When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torgue to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

The overrun clutch operates when the engine brake is needed.

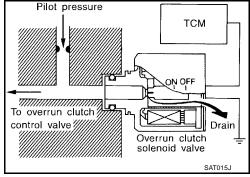


Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.

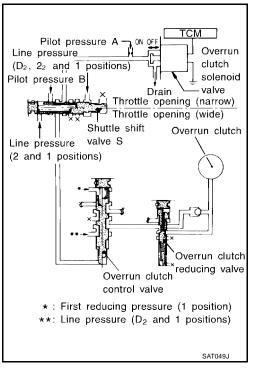


Overrun Clutch Control Valve Operation

When the solenoid valve is ON, pilot pressure A is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure A is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1 position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.



OVERALL SYSTEM

[RE4R01A]

Control Valve FUNCTION OF CONTROL VALVE

ECS007LM

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Valve name	Function			
 Pressure regulator valve Pressure regulator plug Pressure regulator sleeve plug 	Regulate oil discharged from the oil pump to provide optimum line pressure for all driving conditions.			
Pressure modifier valve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pres- sure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.			
Modifier accumulator piston	Smooths hydraulic pressure regulated by the pressure modifier valve to prevent pulsa- tions.			
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, 3-2 timing required for shifting.			
Accumulator control valve Accumulator control sleeve	Regulate accumulator back-pressure to pressure suited to driving conditions.			
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.			
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve Ato meet driving conditions (vehicle speed, throttle opening, etc.).Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.			
Shift valve B	Simultaneously switches three oil circuits using output pressure of shift solenoid valve Bin relation to driving conditions (vehicle speed, throttle opening, etc.).Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.			
Shuttle shift valve S	Switches hydraulic circuits to provide 3-2 timing control and overrun clutch control in relation to the throttle opening. Inactivates the overrun clutch to prevent interlocking in 4th gear when the throttle is wi open.			
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in 4th gear. (Interlocking occurs if the overrun clutch engages during D4 gear operation.)			
4-2 relay valve	Memorizes that the transmission is in 4th gear. Prevents the transmission from down- shifting from 4th gear to 3rd and then to 2nd in combination with 4-2 sequence valve and shift valves A and B when downshifting from 4th to 2nd gear.			
4-2 sequence valve	Prevents band servo pressure from draining before high clutch operating pressure and band servo releasing pressure drain (from the same circuit) during downshifting from 4th to 2nd gear.			
Servo charger valve	An accumulator and a one-way orifice are used in the 2nd gear band servo oil circuit to dampen shifting shock when shifting from 1st to 2nd gear. To maintain adequate flow rate when downshifting from 4th or 3rd gear to 2nd gear, the servo charger valve directs 2nd gear band servo hydraulic pressure to the circuit withou going through the one-way orifice when downshifting from 3rd or a higher gear.			
3-2 timing valve	Prevents a late operation of the brake band when shifting selector lever from D to 1 or 2 position while driving in D3.			
1 reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when downshift- ing from the 1 position 2nd gear to 1st gear.			
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1 and 2 positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.			
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.			

OVERALL SYSTEM

Valve name	Function
Torque converter clutch control valve, torque converter clutch control plug and torque converter clutch control sleeve	Activate or inactivate the lock-up function. Also provide smooth lock-up through transient application and release of the lock-up system.
Shuttle shift valve D	Switches hydraulic circuits so that output pressure of the torque converter clutch sole- noid valve acts on the lock-up valve in the D position of 2nd, 3rd and 4th gears. (In the D position 1st gear, lock-up is inhibited.)
	• Lock-up control is not affected in D position 2nd, 3rd or 4th gears, unless output pressure of the torque converter clutch solenoid valve is generated by a signal from the control unit.

AT-185

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION

Introduction

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM in combination В with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the O/D OFF indicator lamp. The malfunction is AT stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-190, "SELF-DIAGNOSTIC RESULT TEST MODE" .

OBD-II Function for A/T System

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II ONE TRIP DETECTION LOGIC

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. - Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Itomo	MIL		
Items	One trip detection	Two trip detection	
Shift solenoid valve A — DTC: P0750 (1108)	Х		
Shift solenoid valve B — DTC: P0755 (1201)	Х		
Throttle position sensor or switch — DTC: P1705 (1206)	Х		
Except above		Х	

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC) HOW TO READ DTC AND 1ST TRIP DTC

DTC and 1st trip DTC can be read by the following methods.

1. (with CONSULT-II or SGT) CONSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc. These DTCs are prescribed by SAE J2012.

(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction. However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal. CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

PFP:00000

[RE4R01A]

ECS007LN

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ECS007LO

ECS007LP

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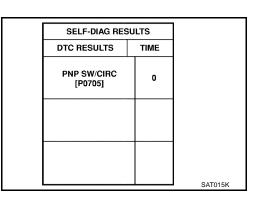
Μ ECS007LO

[RE4R01A]

A sample of CONSULT-II display for DTC and 1st trip DTC is shown below. DTC or 1st trip DTC of a malfunction is displayed in SELF-DIAGNOSTIC RESULTS mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K
	2.00100

If the DTC is being detected currently, the time data will be "0".



If a 1st trip DTC is stored in the ECM, the time data will be "[1t]".

SELF-DIAG RES	SELF-DIAG RESULTS		
DTC RESULTS	TIME		
PNP SW/CIRC [P0705]	1 t		
		-	
		SAT016	

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to <u>EC-681, "CONSULT-II Function"</u> (VG33E only) or <u>EC-1284, "CONSULT-II Function"</u> (VG33ER only).

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

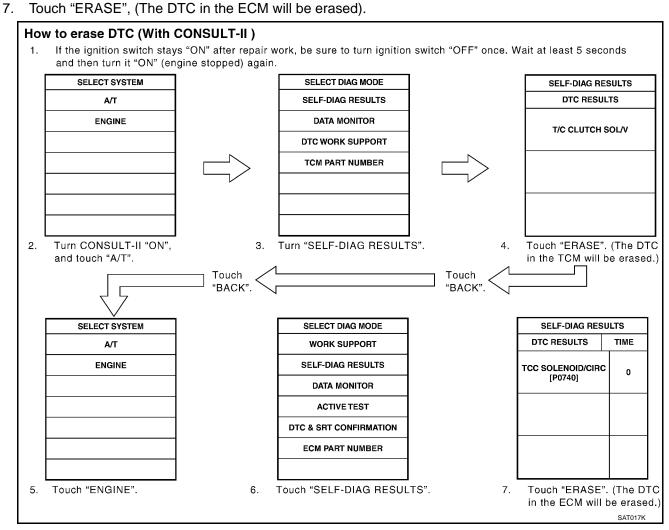
Priority	Items		
1	Freeze frame data	Misfire — DTC: P0300 - P0306 (0701, 0603 - 0608) Fuel Injection System Function — DTC: P0171 (0115), P0172 (0114), P0174 (0209), P0175 (0210)	
2	*	Except the above items (Includes A/T related items)	
3	1st trip freeze frame da	ata	

[RE4R01A]

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.	A
HOW TO ERASE DTC	
The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.	В
• If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.	
• When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.	AT
The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to <u>EC-638</u> , " <u>HOW TO ERASE EMISSION-RELATED DIAGNOSTIC</u> <u>INFORMATION</u> " (VG33E only) or <u>EC-1241</u> , " <u>HOW TO ERASE EMISSION-RELATED DIAGNOSTIC INFOR-MATION</u> " (VG33ER only).	D
Diagnostic trouble codes (DTC)	
 1st trip diagnostic trouble codes (1st trip DTC) 	E
Freeze frame data	
1st trip freeze frame data	F
System readiness test (SRT) codes	1
Test values	
HOW TO ERASE DTC (WITH CONSULT-II)	G
• If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.	
1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.	Н
2. Turn CONSULT-II ON and touch "A/T".	
3. Touch "SELF-DIAG RESULTS".	1
4. Touch "ERASE", (The DTC in the TCM will be erased), then touch "BACK" twice.	1
5. Touch "ENGINE".	
6. Touch "SELF-DIAG RESULTS".	J
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[RE4R01A]



HOW TO ERASE DTC (WITH GST)

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to <u>AT-198</u>, "<u>OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)</u>". (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to <u>EC-692</u>, "<u>Generic Scan Tool (GST)</u> <u>Function</u>" (VG33E only) or <u>EC-1294</u>, "<u>Generic Scan Tool (GST) Function</u>" (VG33ER only).

B HOW TO ERASE DTC (NO TOOLS)

- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 5 seconds and then turn it ON (engine stopped) again.
- Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to <u>AT-198</u>, "<u>TCM SELF-DIAG-NOSTIC PROCEDURE (NO TOOLS)</u>". (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

Malfunction Indicator Lamp (MIL)

- 1. The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
 - If the malfunction indicator lamp does not light up, refer to <u>DI-25</u>, "WARNING LAMPS" or <u>EC-640</u>, "Malfunction Indicator Lamp (MIL)" (VG33E only) or <u>EC-1243</u>, "Malfunction Indicator Lamp (MIL)" (VG33ER only).
- 2. When the engine is started, the malfunction indicator lamp should go off.

If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail,

refer to EC-625, "ON BOARD DIAGNOSTIC (OBD) SYSTEM" (VG33E only) or EC-1229, "ON BOARD DIAGNOSTIC (OBD) SYSTEM" (VG33ER only).

CONSULT-II

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" [Refer to <u>AT-189</u>, "<u>SELF-DIAG-NOSTIC PROCEDURE (WITH CONSULT-II</u>)"</u>], place check marks for results on the Diagnostic Worksheet. Refer to <u>AT-205</u>, "<u>DIAGNOSTIC WORKSHEET</u>". Reference pages are provided following the items.

NOTICE:

1. The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).

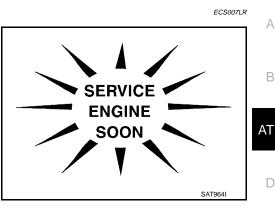
Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.

- 2. Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- 3. Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- 4. Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis. If A/T is not displayed, check TCM power supply and ground circuit. Refer to <u>AT-246</u>, "Wiring Diagram — AT — MAIN". If result is NG, refer to <u>PG-9</u>, "POWER SUPPLY ROUTING".

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K



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[RE4R01A]

2. Touch "SELF-DIAG RESULTS". Display shows malfunction experienced since the last erasing operation. CONSULT-II performs REAL-TIME SELF-DIAGNOSIS. Also, any malfunction detected while in this mode will be dis-

played at real time.

REAL-TIME DIAG	
ENG SPEED SIG	
	SAT987J

SELF-DIAGNOSTIC RESULT TEST MODE

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONSULT-II, "SELF- DIAG RESULTS" test mode)		Malfunction is detected when	Available by O/D OFF	Available by malfunc-	
"A/T"	"ENGINE"		indicator lamp or "A/T" on CONSULT-II	tion indicator lamp*2, "ENGINE" on CON- SULT-II or GST	
PNP position switch ci	rcuit	• TCM does not receive the correct			
_	PNP SW/CIRC	voltage signal (based on the gear position) from the switch.	_	P0705	
Revolution sensor		• TCM does not receive the proper			
VHCL SPEED SEN·A/T	VEH SPD SEN/CIR AT	voltage signal from the sensor.	Х	P0720	
Vehicle speed sensor	(Meter)	• TCM does not receive the proper			
VHCL SPEED SEN·MTR	_	voltage signal from the sensor.	Х	—	
A/T 1st gear function		• A/T cannot be shifted to the 1st			
_	A/T 1ST GR FNCTN	gear position even if electrical cir- cuit is good.	—	P0731*1	
A/T 2nd gear function		• A/T cannot be shifted to the 2nd		_	
_	A/T 2ND GR FNCTN	gear position even if electrical cir- cuit is good.	—	P0732*1	
A/T 3rd gear function		• A/T cannot be shifted to the 3rd		_	
_	A/T 3RD GR FNCTN	gear position even if electrical cir- cuit is good.	_	P0733*1	
A/T 4th gear function		• A/T cannot be shifted to the 4th			
—	A/T 4TH GR FNCTN	gear position even if electrical cir- cuit is good.		P0734*1	
A/T TCC S/V function	(lock-up)	• A/T cannot perform lock-up even if			
_	A/T TCC S/V FNCTN	electrical circuit is good.	—	P0744*1	
Shift solenoid valve A		• TCM detects an improper voltage			
SHIFT SOLENOID/V A	SFT SOL A/CIRC	drop when it tries to operate the solenoid valve.	Х	P0750	
Shift solenoid valve B		• TCM detects an improper voltage			
SHIFT SOLENOID/V B	SFT SOL B/CIRC	drop when it tries to operate the solenoid valve.	Х	P0755	
Overrun clutch soleno	id valve	• TCM detects an improper voltage			
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	drop when it tries to operate the solenoid valve.	Х	P1760	

AT-190

[RE4R01A]

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CO DIAG RESULTS" test		Malfunction is detected when	Available by O/D OFF	Available by malfunc-	
"A/T"	"ENGINE"		indicator lamp or "A/T" on CONSULT-II	tion indicator lamp*2, "ENGINE" on CON- SULT-II or GST	A
T/C clutch solenoid va	alve	• TCM detects an improper voltage			Ĺ
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	drop when it tries to operate the solenoid valve.	Х	P0740	
Line pressure solenoi	d valve	• TCM detects an improper voltage			
LINE PRESSURE S/ V	L/PRESS SOL/CIRC	drop when it tries to operate the solenoid valve.	Х	P0745	
Throttle position sense Throttle position switc	h	• TCM receives an excessively low or high voltage from the sensor.	x	P1705	
THROTTLE POSI SEN	TP SEN/CIRC A/T				
Engine speed signal		• TCM does not receive the proper	х	P0725	
ENGINE SPEED SIG		voltage signal from the ECM.	~	F0725	
A/T fluid temperature	sensor	• TCM receives an excessively low			
BATT/FLUID TEMP SEN	ATF TEMP SEN/ CIRC	or high voltage from the sensor.	Х	P0710	
Turbine revolution sensor (VG33ER only)		• TCM does not receive the proper	х		
TURBINE REV	_	voltage signal from the sensor.	^	—	
TCM (RAM)		• TCM memory (RAM) is malfunc-			
CONTROL UNIT (RAM)	_	tioning.	_	_	
TCM (ROM)		• TCM memory (ROM) is malfunc-			
CONTROL UNIT (ROM)	_	tioning.	_	—	
TCM (EEP ROM)		• TCM memory (EEP ROM) is mal-			
CONT UNIT (EEP ROM)	—	functioning.	_	_	
nitial start		• This is not a malfunction message			
INITIAL START	_	(Whenever shutting off a power supply to the control unit, this message appears on the screen).	х	_	
No failure (NO DTC IS DETECTED FURTHER TEST- ING MAY BE REQUIRED**)		 No failure has been detected. 	х	х	

X: Applicable

-: Not applicable

*1: These malfunctions cannot be displayed by MIL
 *2: Refer to <u>EC-640, "Malfunction Indicator Lamp (MIL)"</u> (VG33E only) or <u>EC-1243, "Malfunction Indicator Lamp (MIL)"</u> (VG33ER only).

DATA MONITOR MODE (A/T)

. .		Monitor item			. .
Item	Display	TCM input signals	Main sig- nals	Description	Remarks
Vehicle speed sensor 1 (A/ T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	х	_	 Vehicle speed computed from signal of revolution sensor is displayed. 	When racing engine in P or N position with vehicle sta- tionary, CONSULT-II data may not indicate 0 km/h (0 mph).
Vehicle speed sensor 2 (Meter)	VHCL/S SE·MTR [km/h] or [mph]	x	_	 Vehicle speed computed from signal of vehicle speed sensor is dis- played. 	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is sta- tionary.
Throttle position sensor	THRTL POS SEN [V]	Х	_	 Throttle position sensor signal voltage is dis- played. 	
A/T fluid temperature sen- sor	FLUID TEMP SE [V]	х	_	 A/T fluid temperature sensor signal voltage is displayed. 	
				 Signal voltage lowers as fluid temperature rises. 	
Battery voltage	BATTERY VOLT [V]	х	—	 Source voltage of TCM is displayed. 	
Engine speed	ENGINE SPEED [rpm]	х	х	 Engine speed, computed from engine speed signal, is displayed. 	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.
Turbine revolution sensor (VG33ER only)	TURBINE REV [rpm]	х	_	• Turbine revolution com- puted from signal of tur- bine revolution sensor is displayed.	Error may occur under approx. 800 rpm and will not indicate 0 rpm even if engine is not running.
Overdrive control switch	OVERDRIVE SW [ON/OFF]	х	_	 ON/OFF state computed from signal of overdrive control SW is displayed. 	
PN position switch	PN POSI SW [ON/OFF]	Х	_	 ON/OFF state computed from signal of PN position SW is displayed. 	
R position switch	R POSITION SW [ON/OFF]	х	_	• ON/OFF state computed from signal of R position SW is displayed.	
D position switch	D POSITION SW [ON/OFF]	х		 ON/OFF state computed from signal of D position SW is displayed. 	
2 position switch	2 POSITION SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of 2 position SW, is displayed. 	
1 position switch	1 POSITION SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of 1 position SW, is displayed. 	
ASCD cruise signal	ASCD - CRUISE [ON/OFF]	х	_	 Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state 	 This is displayed even when no ASCD is mounted.

		Monite	or item		
Item	Display	TCMinput signals	Main sig- nals	Description	Remarks
ASCD - O/D cut signal	ASCD - O/D CUT [ON/OFF]	x	_	 Status of ASCD O/D release signal is dis- played. ON O/D released OFF O/D not released 	 This is displayed even when no ASCD is mounted.
Kickdown switch	KICKDOWN SW [ON/OFF]	х	_	 ON/OFF status, com- puted from signal of kick- down SW, is displayed. 	• This is displayed even when no kickdown switch is equipped.
Closed throttle position switch	CLOSED THL/ SW [ON/OFF]	x		• ON/OFF status, com- puted from signal of closed throttle position SW, is displayed.	
Wide open throttle position switch	W/O THRL/P- SW [ON/OFF]	х		 ON/OFF status, com- puted from signal of wide open throttle position SW, is displayed. 	
Stop lamp switch (VG33ER only)	BRAKE SW [ON/OFF]	х		 ON/OFF status is displayed. ONBrake pedal is depressed. OFFBrake pedal switch is released. 	
Gear position	GEAR	_	Х	 Gear position data used for computation by TCM, is displayed. 	
Selector lever position	SLCT LVR POSI	_	х	• Selector lever position data, used for computation by TCM, is displayed.	• A specific value used for control is displayed if fail- safe is activated due to error.
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	х	• Vehicle speed data, used for computation by TCM, is displayed.	
Throttle position	THROTTLE POSI [/8]	_	х	• Throttle position data, used for computation by TCM, is displayed.	• A specific value used for control is displayed if fail- safe is activated due to error.
Line pressure duty	LINE PRES DTY [%]		х	• Control value of line pres- sure solenoid valve, com- puted by TCM from each input signal, is displayed.	
Torque converter clutch solenoid valve duty	TCC S/V DUTY [%]	_	х	 Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed. 	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	х	 Control value of shift sole- noid valve A, computed by TCM from each input signal, is displayed. 	Control value of solenoid is displayed even if solenoid circuit is disconnected. The "OFF" signal is dis-
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	х	 Control value of shift sole- noid valve B, computed by TCM from each input signal, is displayed. 	played if solenoid circuit is shorted.

		Monitor item			
Item	Display	TCM input signals	Main sig- nals	Description	Remarks
Overrun clutch solenoid valve	OVERRUN/C S/ V [ON/OFF]	_	х	 Control value of overrun clutch solenoid valve computed by TCM from each input signal is dis- played. 	
Self-diagnosis display lamp (O/D OFF indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	 Control status of O/D OFF indicator lamp is dis- played. 	

X: Applicable

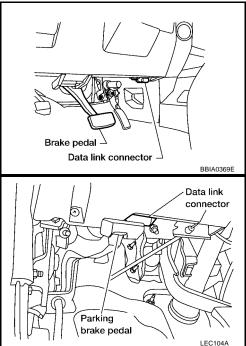
-: Not applicable

DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

CAUTION:

If CONSULT-II is used with no connection of CONSULT-II CONVERTER, malfunctions might be detected in self-diagnosis depending on control unit which carry out CAN communication.

 For details, refer to the separate "CONSULT-II Operations Manual".



- 1. Turn ignition switch OFF.
- 2. Connect CONSULT-II to data link connector. The data link connector is located in instrument lower panel on driver side.
- 3. Turn ignition switch ON.

4. Touch "START (NISSAN BASED VHCL)".

	CONS	ULT- II		
	B	CM		
START	(NISSAN	I BASED	VHCL)	
START	RENAUL	T BASE	O VHCL)	
	SUB I	NODE		
		LIGHT	COPY	WKIA1606E

5.	Touch "A/T".	SELECT SYSTEM
		ENGINE
		A
		SAT014K
•		
6.	Touch "DTC WORK SUPPORT".	SELECT DIAG MODE
		SELF-DIAG RESULTS
		DATA MONITOR
		DTC WORK SUPPORT
		TCM PART NUMBER
		SAT971J
7.	Touch select item menu (1ST, 2ND, etc.).	
1.	Touch select item menu (131, 2ND, etc.).	SELECT WORK ITEM
		1ST GR FNCTN P0731
		2ND GR FNCTN P0732
		3RD GR FNCTN P0733
		4TH GRFNCTN P0734
		TCC S/V FNCTN P0744
		SAT018K
8.	Touch "START".	
		1ST GR FNCTN P0731
		THIS SUPPORT FUNCTION IS
		FOR DTC P0731. SEE THE SERVICE MANUAL
		ABOUT THE OPERATING CON- DITION FOR THIS DIAGNOSIS.
		SAT589J

[RE4R01A]

9. Perform driving test according to "DTC CONFIRMATION PRO-CEDURE" in "TROUBLE DIAGNOSIS FOR DTC".

1ST GR FNCTN P0731 OUT OF CONDTION MONITOR GEAR XXX VEHICLE SPEED XXXkm/h THROTTLE POSI ХХХ TCC S/V DUTY XXX % SAT019K 1ST GR FNCTN P0731 TESTING MONITOR GEAR ххх VEHICLE SPEED XXXkm/h THROTTLE POSI ххх TCC S/V DUTY XXX % SAT591J

changes from "OUT OF CONDITION" to "TESTING".

• When testing conditions are satisfied, CONSULT-II screen

10. Stop vehicle. If "NG" appears on the screen, malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".

1ST GR FNCTN P0731	
STOP VEHICLE	
	SAT592J

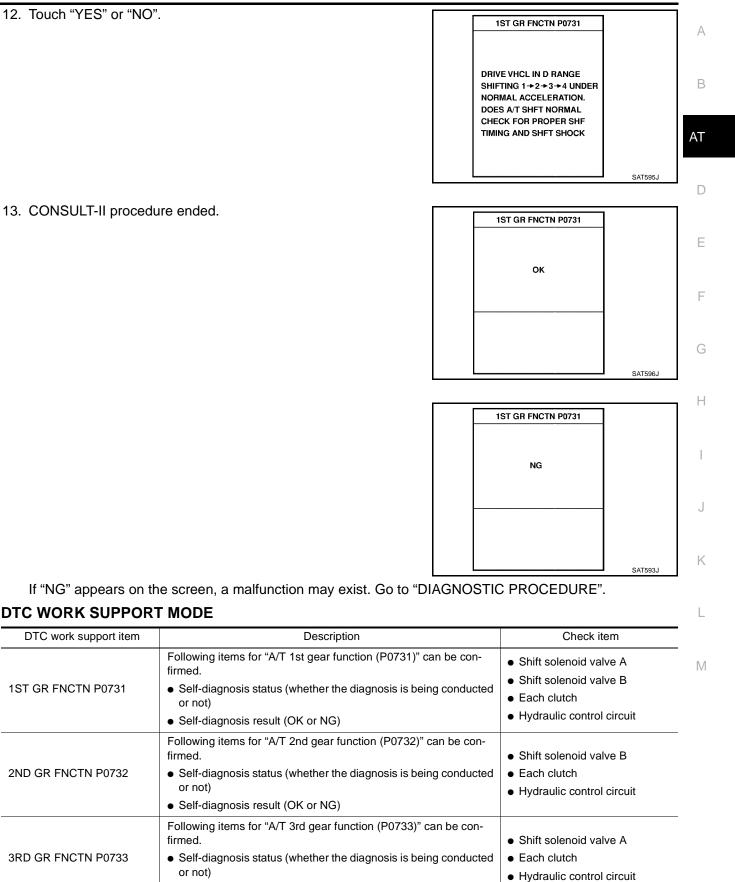
1ST GR FNCTN P0731]
NG	
	SAT593J
	- 3A13933
1ST GR FNCTN P0731 DRIVE VHCL IN D RANGE SHIFTING 1->2->3->4 UNDER NORMAL ACCELERATION.	

SAT594J

DOES A/T SHFT NORMAL CHECK FOR PROPER SHF TIMING AND SHFT SHOCK

11. Perform test drive to check gear shift feeling in accordance with instructions displayed.

[RE4R01A]



AT-197

Self-diagnosis result (OK or NG)

[RE4R01A]

ECS007LT

DTC work support item	Description	Check item
4TH GR FNCTN P0734	 Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) 	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit
TCC S/V FNCTN P0744	 Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG) 	 Torque converter clutch sole- noid valve Each clutch Hydraulic control circuit

Diagnostic Procedure Without CONSULT-II OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GST)

Refer to <u>EC-692</u>, "Generic Scan Tool (GST) Function" (VG33E only) or <u>EC-1294</u>, "Generic Scan Tool (GST) <u>Function</u>" (VG33ER only), .

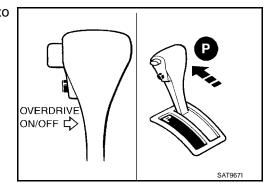
OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

Refer to <u>EC-640</u>, "Malfunction Indicator Lamp (MIL)" (VG33E only) or <u>EC-1243</u>, "Malfunction Indicator Lamp (<u>MIL)</u>" VG33ER only).

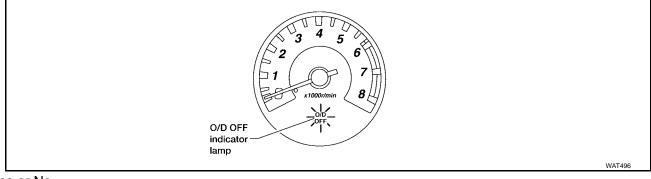
TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

1. CHECK O/D OFF INDICATOR LAMP

- 1. Selector lever in P position. Start the engine. Warm engine to normal operating temperature.
- 2. Turn ignition switch to OFF position.
- 3. Wait at least 5 seconds.
- 4. Turn ignition switch to ON position (Do not start engine).



5. Does O/D OFF indicator lamp come on for about 2 seconds?



```
Yes or No
```

```
Yes >> GO TO 2.
```

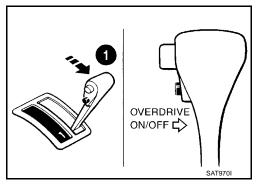
No >> Go to AT-356, "1. O/D OFF Indicator Lamp Does Not Come On".

[RE4R01A]

2. JUDGEMENT PROCEDURE STEP 1 А 1. Turn ignition switch to OFF position. 2. Depress shift lock release button. В 3. Move selector lever from P to D position. Turn ignition switch to ON position. Do not start engine. 4. Depress and hold overdrive control switch in OFF position (the O/D OFF indicator lamp will be ON) until 5. AT directed to release the switch (If O/D OFF indicator lamp does not come on, go to step 3 on AT-387). Turn ignition switch to OFF position. 6. Turn ignition switch to ON position (Do not start engine). 7. D Release the overdrive control switch (the O/D OFF indicator D 8. lamp will be OFF). Wait for more than 2 seconds after ignition switch ON. Е 9. Move selector lever to 2 position. OVERDRIVE 10. Depress and release the overdrive control switch (the O/D OFF ON/OFF indicator lamp will be ON). F SAT968 11. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be OFF) until directed to release the switch. Н >> GO TO 3. OVERDRIVE ON/OFF SAT969 Κ L Μ

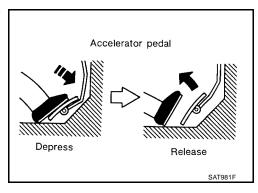
3. JUDGEMENT PROCEDURE STEP 2

- 1. Move selector lever to 1 position.
- 2. Release the overdrive control switch.
- 3. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be ON).
- 4. Depress and release the overdrive control switch (the O/D OFF indicator lamp will be OFF).
- 5. Depress and hold the overdrive control switch (the O/D OFF indicator lamp will be ON) until directed to release the switch.
- 6. Depress accelerator pedal fully and release.



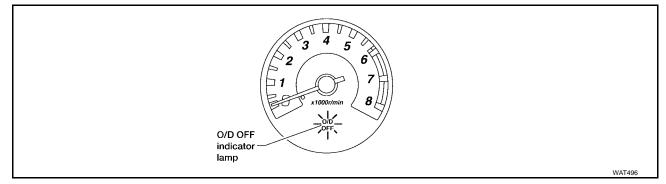
7. Release the overdrive control switch (the O/D OFF indicator lamp will begin to flash ON and OFF).

>> GO TO 4.

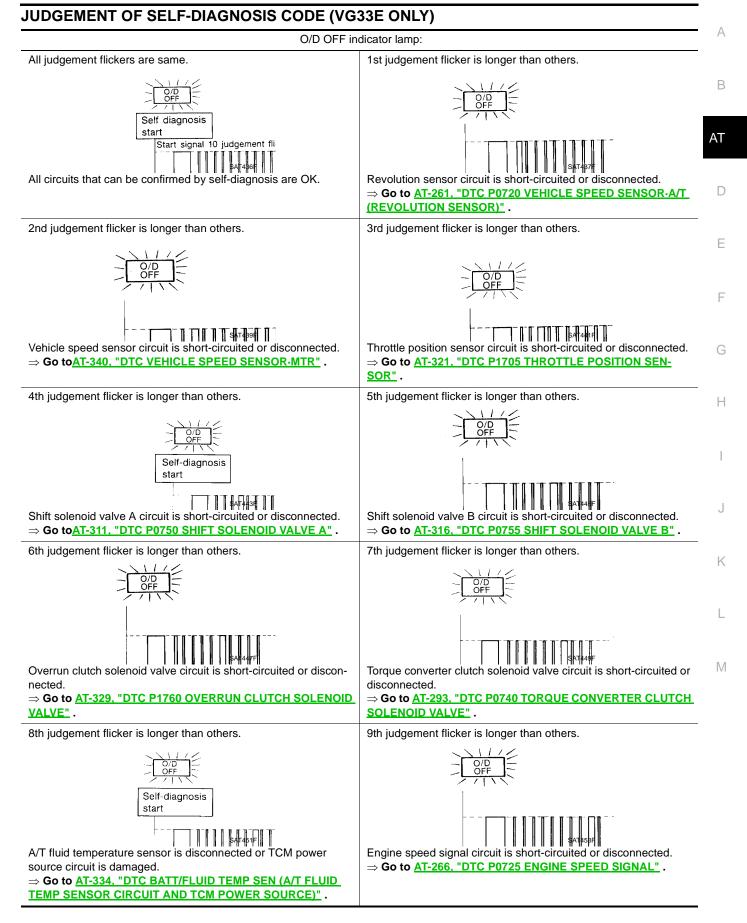


4. CHECK SELF-DIAGNOSIS CODE

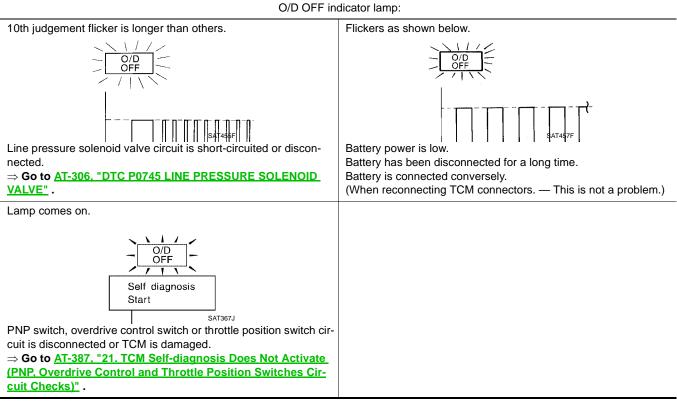
Check O/D OFF indicator lamp. Refer to <u>AT-201, "JUDGEMENT OF SELF-DIAGNOSIS CODE (VG33E ONLY)"</u> or <u>AT-202, "JUDGEMENT</u> <u>OF SELF-DIAGNOSIS CODE (VG33ER ONLY)"</u>.



>> DIAGNOSIS END.

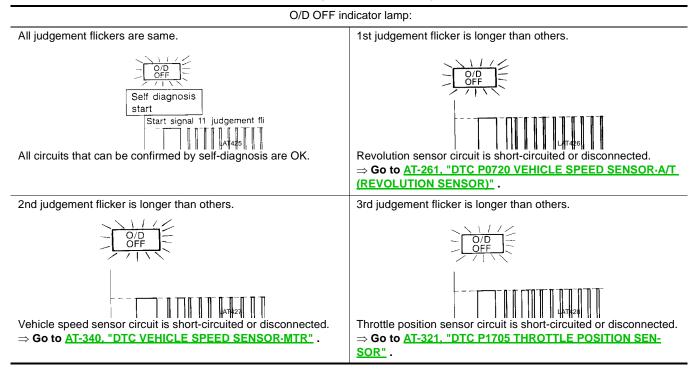


[RE4R01A]

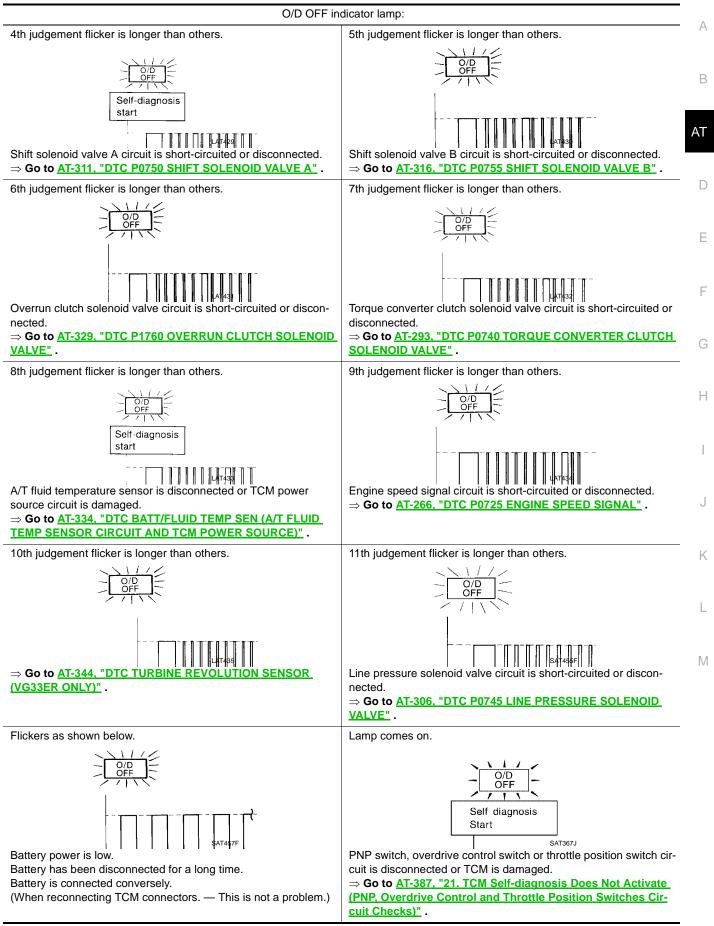


t1 = 2.5 seconds t2 = 2.0 seconds t3 = 1.0 second t4 = 1.0 second

JUDGEMENT OF SELF-DIAGNOSIS CODE (VG33ER ONLY)



[RE4R01A]



 $t_1 = 2.5$ seconds $t_2 = 2.0$ seconds $t_3 = 1.0$ second $t_4 = 1.0$ second

TROUBLE DIAGNOSIS — INTRODUCTION

Introduction

The TCM receives a signal from the vehicle speed sensor, throttle position sensor or PNP switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

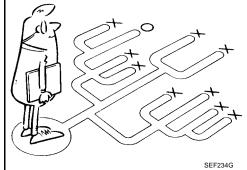
A visual check only may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to <u>AT-208</u>, "Work Flow"

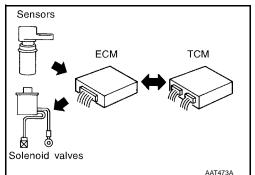
Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially

intermittent ones. Find out what symptoms are present and under what conditions they occur. A "Diagnostic Worksheet" should be used. Refer to <u>AT-205, "DIAGNOSTIC WORKSHEET"</u>.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins.







[RE4R01A]

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DIAGNOSTIC WORKSHEET А **Information From Customer KEY POINTS** WHAT Vehicle & A/T model В WHEN..... Date, Frequencies WHERE..... Road conditions HOW..... Operating conditions, Symptoms AT Customer name MR/MS Model & Year VIN Trans. model Engine Mileage D Incident Date Manuf. Date In Service Date Frequency □ Continuous □ Intermittent (times a day) Symptoms □ Vehicle does not move. (□ Any position □ Particular position) Ε \Box No up-shift (\Box 1st \rightarrow 2nd \Box 2nd \rightarrow 3rd \Box 3rd \rightarrow O/D) \Box No down-shift (\Box O/D \rightarrow 3rd \Box 3rd \rightarrow 2nd \Box 2nd \rightarrow 1st) F Lockup malfunction □ Shift point too high or too low. □ Shift shock or slip $(\Box N \rightarrow D \Box Lockup \Box Any drive position)$ Noise or vibration No kickdown Н No pattern select Others) (1 O/D OFF indicator lamp Blinks for about 8 seconds. Not lit Continuously lit Malfunction indicator lamp (MIL) Continuously lit Not lit J

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1.	🗆 R	ead the Fail-safe Remarks and listen to customer complaints.	<u>AT-160</u>		
2.		HECK A/T FLUID Leakage (Follow specified procedure) Fluid condition Fluid level	AT-211		
3.	Por	form STALL TEST and LINE PRESSURE TEST.	AT-211, AT-		
0.	1 61	Stall test — Mark possible damaged components/others.			
		 Torque converter one-way clutch Reverse clutch Forward clutch Overrun clutch Forward one-way clutch Clutches and brakes except high clutch and brake band are OK 			
		Line pressure test — Suspected parts:	17.010		
4.	□ P 4-	erform all ROAD TEST and mark required procedures. Check before engine is started.	<u>AT-216</u> <u>AT-217</u>		
	1.	 SELF-DIAGNOSTIC PROCEDURE - Mark detected items. PNP switch, <u>AT-249</u>. A/T fluid temperature sensor, <u>AT-255</u>. Vehicle speed sensor-A/T (Revolution sensor), <u>AT-261</u>. Engine speed signal, <u>AT-266</u>. Torque converter clutch solenoid valve, <u>AT-293</u>. Line pressure solenoid valve, <u>AT-306</u>. Shift solenoid valve A, <u>AT-311</u>. Shift solenoid valve B, <u>AT-316</u>. Throttle position sensor, <u>AT-329</u>. A/T fluid temperature sensor and TCM power source, <u>AT-334</u>. PNP, overdrive control and throttle position switches, <u>AT-353</u>. Vehicle speed sensor-MTR, <u>AT-340</u>. Turbine revolution sensor (VG33ER only), <u>AT-344</u>. Control unit (RAM), control unit (ROM), <u>AT-349</u>. Control unit (EEP ROM), <u>AT-351</u>. Battery Others 			
	4- 2.	Check at idle Image: 1. O/D OFF Indicator Lamp Does Not Come On, AT-356 . Image: 2. Engine Cannot Be Started In P And N Position, AT-358 . Image: 3. In P Position, Vehicle Moves Forward Or Backward When Pushed, AT-359 . Image: 4. In N Position, Vehicle Moves, AT-360 . Image: 5. Large Shock. N \rightarrow R Position, AT-362 . Image: 6. Vehicle Does Not Creep Backward In R Position, AT-364 . Image: 7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position, AT-367 .	<u>AT-218</u>		

ŀ.	4-	Cruise test	<u>AT-219</u>
	3.	Part-1	<u>AT-223</u>
		□ 8. Vehicle Cannot Be Started From D1 , AT-369 . □ 9. A/T Does Not Shift: D1 → D2 Or Does Not Kickdown: D4 → D2 , AT-372 . □ 10. A/T Does Not Shift: D2 →D3 , AT-374 . □ 11. A/T Does Not Shift: D3 →D4 , AT-376 . □ 12. A/T Does Not Perform Lock-up, AT-378 . □ 13. A/T Does Not Hold Lock-up Condition, AT-379 . □ 14. Lock-up Is Not Released, AT-381 .	
		□ 15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3), <u>AT-382</u> .	47.000
		Part-2 \Box 9. A/T Does Not Shift: D1 \rightarrow D2 Or Does Not Kickdown: D4 \rightarrow D2 , <u>AT-372</u> . \Box 10. A/T Does Not Shift: D2 \rightarrow D3 , <u>AT-374</u> .	<u>AT-226</u>
		□ 11. A/T Does Not Shift: D3 \rightarrow D4 , <u>AT-376</u> . □ 16. Vehicle Does Not Start From D1 , <u>AT-383</u> .	
		Part-3	<u>AT-228</u>
		□ 17. A/T Does Not Shift: D4 →D3 When Overdrive Control Switch ON → OFF, <u>AT-385</u> □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 →D3), <u>AT-382</u> . □ 18. A/T Does Not Shift: D3 →22, When Selector Lever D → 2 Position, <u>AT-386</u> . □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 →D3), <u>AT-382</u> .	
		 □ 15. Engine Speed Does Not Return To Idle (Light Braking D4 →D3), AT-382. □ 19. A/T Does Not Shift: 22 →11, When Selector Lever 2 → 1 Position, AT-387. □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-387. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items. □ PNP switch, AT-249. □ A/T fluid temperature sensor, AT-255. 	
		 A/T fluid temperature sensor, <u>AT-255</u>. Vehicle speed sensor A/T (Revolution sensor), <u>AT-261</u>. Engine speed signal, <u>AT-266</u>. 	
		 Torque converter clutch solenoid valve, <u>AT-293</u>. Line pressure solenoid valve, <u>AT-306</u>. Shift solenoid valve A, <u>AT-311</u>. Shift solenoid valve B, <u>AT-316</u>. Throttle position sensor,<u>AT-321</u>. 	
		 Overrun clutch solenoid valve, <u>AT-329</u>. A/T fluid temperature sensor and TCM power source, <u>AT-334</u>. PNP, overdrive control and throttle position switches, <u>AT-353</u>. Vehicle speed sensor MTR, <u>AT-340</u>. 	
		 Turbine revolution sensor (VG33ER only), <u>AT-344</u>. Control unit (RAM), control unit (ROM), <u>AT-349</u>. Control unit (EEP ROM), <u>AT-351</u>. Battery Battery Others 	
	ΩF	or self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	<u>AT-190</u>
	□P	erform all ROAD TEST and re-mark required procedures.	<u>AT-216</u>
•	Ref	erform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. er to <u>EC-626, "Emission-related Diagnostic Information"</u> (VG33E only) or <u>EC-1230, "Emission-related Diag-</u> tic Information" (VG33ER only).	EC-690 (VG33E only) or EC-1292 (VG33ER
		 □ DTC (P0731, 1103) A/T 1st gear function, <u>AT-270</u>. □ DTC (P0732, 1104) A/T 2nd gear function, <u>AT-276</u>. □ DTC (P0733, 1105) A/T 3rd gear function, <u>AT-281</u>. □ DTC (P0734, 1106) A/T 4th gear function, <u>AT-286</u>. □ DTC (P0744, 1107) A/T TCC S/V function (lock-up), <u>AT-298</u>. 	only)
3.	Ref	erform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. er to the Symptom Chart when you perform the procedures, (The chart also shows some other possible ptoms and the component inspection orders).	<u>AT-189</u> <u>AT-230</u>
).	ΒE	rase DTC from TCM and ECM memories.	<u>AT-187</u>

[RE4R01A]

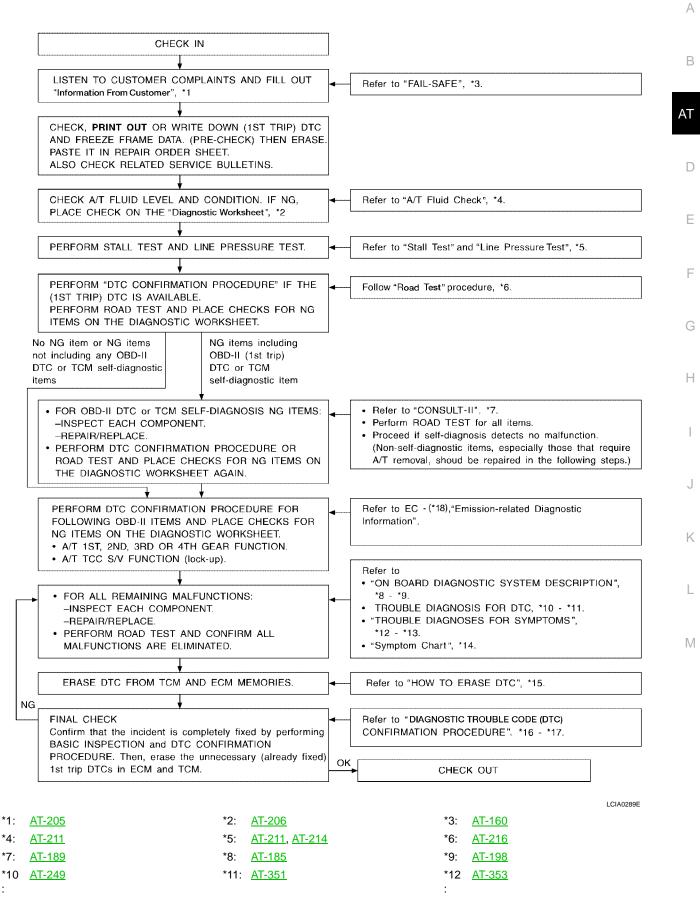
ECS007LV

Work Flow HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

Make good use of the two sheets provided, "Information From Customer", <u>AT-205</u>, and "Diagnostic Work-sheet", <u>AT-206</u>, to perform the best troubleshooting possible.

WORK FLOW CHART



*13 <u>AT-387</u>	*14 <u>AT-230</u>	*15 <u>AT-187</u>
:	:	:
*16 <u>AT-249</u>	*17 <u>AT-351</u>	*18 <u>EC-626</u> (VG33E), <u>EC-1230</u>
:	:	: (VG33ER)

TROUBLE DIAGNOSIS — BASIC INSPECTION

A/T Fluid Check FLUID LEAKAGE CHECK

Clean area suspected of leaking. - for example, mating surface of converter housing and transmission 1 case.

Suspected problem

Water contamination — Road water

Oxidation — Over or under filling, —

entering through filler tube or breather

2. Start engine, apply foot brake, place selector lever in D position and wait a few minutes.

Wear of frictional material

Overheating

3. Stop engine.

Milky pink

tacky

4. Check for fresh leakage.

Dark or black with burned odor

FLUID CONDITION CHECK

Fluid color

Varnished fluid, light to dark brown and

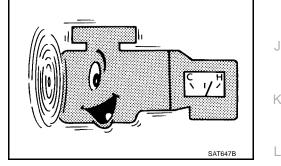
FLUID LEVEL CHECK

Refer to MA-37, "Checking A/T Fluid" .

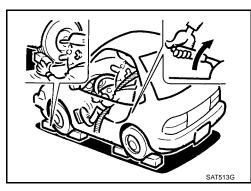
Stall Test STALL TEST PROCEDURE

- 1. Check A/T fluid and engine oil levels. If necessary, add fluid or oil.
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature : 50 - 80°C (122 - 176°F)



- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to put a mark on point of specified engine rpm on indicator.





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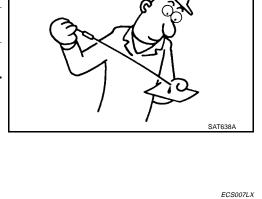




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5. Start engine, apply foot brake, and place selector lever in D position.

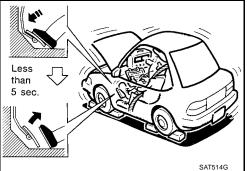
- 6. Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for more than 5 seconds.

 Stall revolution

 VG33E
 : 2,450 - 2,650 rpm

 VG33ER
 : 2,420 - 2,620 rpm

- 8. Move selector lever to N position.
- 9. Cool off ATF.
- Run engine at idle for at least one minute.
- 10. Repeat steps 5 through 9 with selector lever in 2, 1 and R positions.



[RE4R01A]



JUDGEMENT OF STALL TEST

The test result and possible damaged components relating to each result are shown in the illustration. In order to pinpoint the possible damaged components, follow the WORK FLOW. Refer to <u>AT-208</u>, "Work Flow".

NOTE:

Stall revolution is too high in D or 2 position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears. Low one-way clutch slippage
- Slippage occurs at the following gears:
 1st through 3rd gears in D position and engine brake functions.
 1st and 2nd gears in 2 position and engine brake functions with accelerator pedal released (fully closed throttle).

Stall revolution is too high in R position:

- Engine brake does not function in 1 position. Low & reverse brake slippage
- Engine brake functions in 1 position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50 MPH). One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

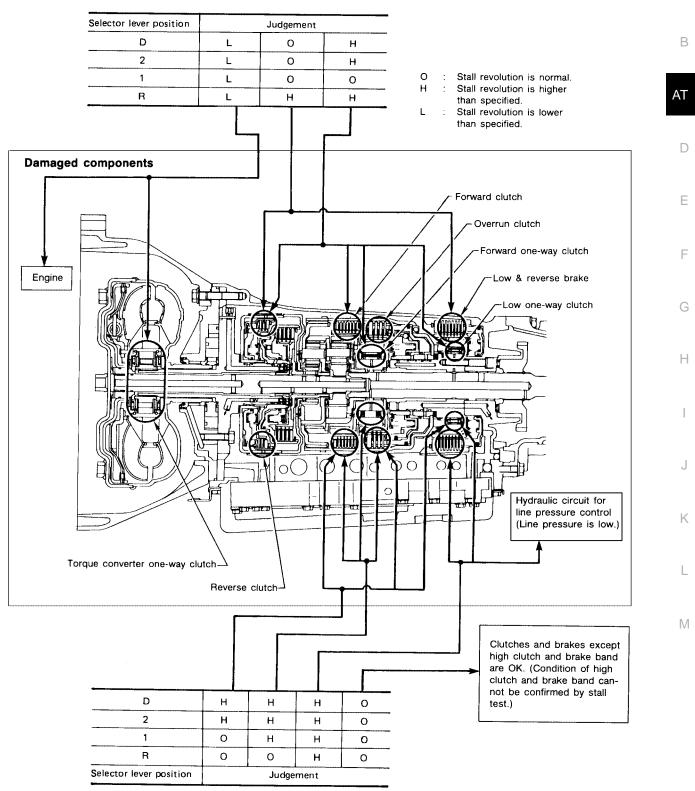
- Slippage occurs in 3rd and 4th gears in D position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage

[RE4R01A]

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Stall revolution less than specifications:

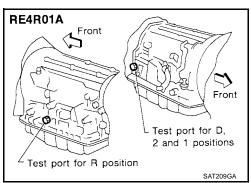
• Poor acceleration during starts. One-way clutch seizure in torque converter



[RE4R01A]

Line Pressure Test LINE PRESSURE TEST PORTS

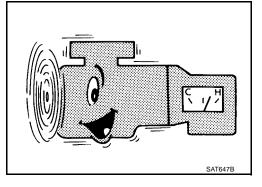
- Location of line pressure test ports.
- Always replace line pressure plugs as they are self-sealing bolts.



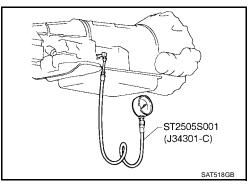
LINE PRESSURE TEST PROCEDURE

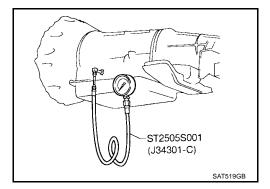
- 1. Check A/T fluid and engine oil levels. If necessary, add fluid or oil.
- 2. Drive vehicle for approx. 10 minutes or until engine oil and ATF reach operating temperature.

ATF operating temperature : 50 - 80°C (122 - 176°F)



3. Install pressure gauge to corresponding line pressure port.





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[RE4R01A]

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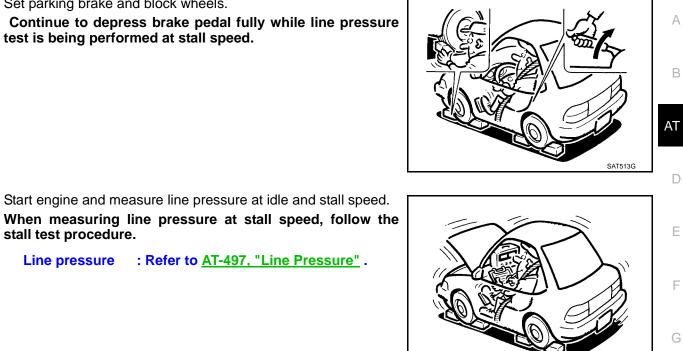
4. Set parking brake and block wheels.

stall test procedure.

Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

5. Start engine and measure line pressure at idle and stall speed.

Line pressure : Refer to <u>AT-497, "Line Pressure"</u>.



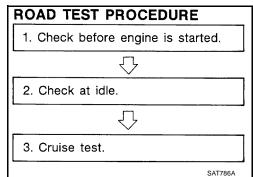
JUDGEMENT OF LINE PRESSURE TEST

	Judgement	Suspected parts
	Line pressure is low in all posi- tions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer
At idle	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in R and 1 positions, but Normal in D and 2 positions. Then, fluid leakage exists at or around low and reverse brake circuit. Refer to <u>AT-498, "Clutches and Brakes"</u>.
	Line pressure is high.	 Maladjustment of throttle position sensor Fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking

[RE4R01A]

Road Test DESCRIPTION

- The purpose of the test is to determine overall performance of A/ T and analyze causes of problems.
- The road test consists of the following three parts:
- Check before engine is started
- Check at idle
- Cruise test



- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to <u>AT-185</u>, "<u>ON BOARD DIAGNOSTIC SYSTEM</u> <u>DESCRIPTION</u>" and <u>AT-353</u>, "<u>TROUBLE DIAGNOSES FOR</u> <u>SYMPTOMS</u>".

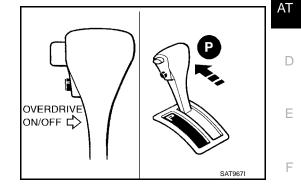


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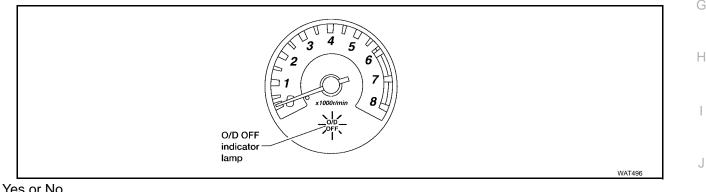
1. CHECK BEFORE ENGINE IS STARTED

1. CHECK O/D OFF INDICATOR LAMP

- Park vehicle on flat surface. 1.
- 2. Move selector lever to P position.
- 3. Turn ignition switch to OFF position. Wait at least 5 seconds.
- Turn ignition switch to ON position. (Do not start engine.) 4.



5. Does O/D OFF indicator lamp come on for about 2 seconds?

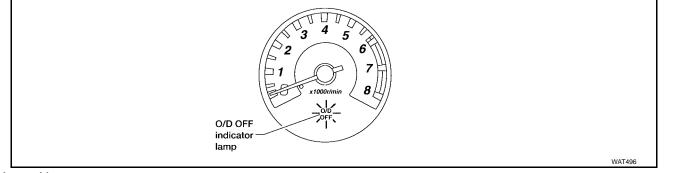


Yes or No

- Yes >> GO TO 2.
- >> Go to AT-356, "1. O/D OFF Indicator Lamp Does Not Come On" . No

2. CHECK O/D OFF INDICATOR LAMP

Does O/D OFF indicator lamp flicker for about 8 seconds?





Yes >> Perform self-diagnosis. Refer to AT-198, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"



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>> GO TO 3. No

3. CHECK NG ITEM

- 1. Turn ignition switch to OFF position.
- 2. Perform self-diagnosis and note NG items. Refer to <u>AT-198, "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"</u>.

>> Go to AT-358, "2. Engine Cannot Be Started In P and N Position" .

2. CHECK AT IDLE

1. CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Turn ignition switch to OFF position.
- 3. Move selector lever to P or N position.
- 4. Turn ignition switch to start position.
- 5. Is engine started?

Yes or No

Yes >> GO TO 2.

No >> Go to AT-358, "2. Engine Cannot Be Started In P and N Position".

2. CHECK ENGINE START

- 1. Turn ignition switch to OFF position.
- 2. Move selector lever to D, 1, 2 or R position.
- 3. Turn ignition switch to start position.
- 4. Is engine started?

Yes or No

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Yes >> Go toAT-358, "2. Engine Cannot Be Started In P and N Position" .
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No >> GO TO 3.

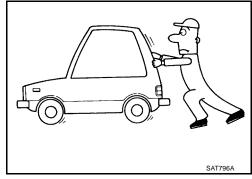
3. CHECK VEHICLE MOVE

- 1. Turn ignition switch to OFF position.
- 2. Move selector lever to P position.
- 3. Release parking brake.
- 4. Push vehicle forward or backward.
- 5. Does vehicle move when it is pushed forward or backward?

Yes or No

Yes >> Go to <u>AT-359</u>, "3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed".

No >> GO TO 4.

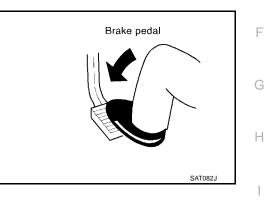


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4. CHECK VEHICLE MOVE	А
1. Apply parking brake.	
2. Move selector lever to N position.	
3. Turn ignition switch to START position and start engine.	В
4. Release parking brake.	
5. Does vehicle move forward or backward?	AT
Yes or No	AI
Yes >> Go to AT-360, "4. In N Position, Vehicle Moves".	
No $>>$ GO TO 5.	D
5. снеск shift shock	

- Apply foot brake. 1.
- 2. Move selector lever to R position.
- 3. Is there large shock when changing from N to R position? Yes or No
- Yes >> Go to AT-362, "5. Large Shock. N \rightarrow R Position".
- >> GO TO 6. No



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6. CHECK VEHICLE REVERSE MOVEMENT

- 1. Release foot brake for several seconds.
- 2. Does vehicle creep backward when foot brake is released?

Yes or No

Yes	>> GO TO 7.
No	>> Go to AT-364, "6. Vehicle Does Not Creep Backward In R Position".

7. CHECK VEHICLE FORWARD MOVEMENT

- 1. Move selector lever to D, 2 and 1 position and check if vehicle creeps forward.
- 2. Does vehicle creep forward in all three positions?

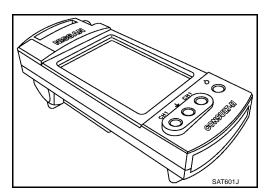
Yes or No

Yes >> Go to AT-219, "3. CRUISE TEST" .

>> Go to AT-367, "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" . No

3. CRUISE TEST

Check all items listed in Parts 1 through 3.



With CONSULT-II

- Using CONSULT-II, conduct a cruise test and record the result.
- Print the result and ensure that shifts and lock-ups take place as per "Shift Schedule".

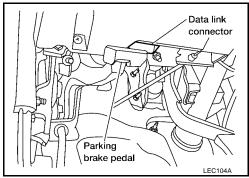
CONSULT-II Setting Procedure

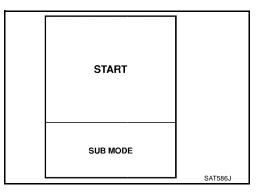
- 1. Turn ignition switch OFF.
- Connect "CONSULT-II" to data link connector. The data link connector is located in instrument lower panel on driver side.
- 3. Turn ignition switch ON.

Touch "START".

4.

5.





SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K
	5A1014R

[SELECT DIAG MODE	
ĺ	SELF-DIAG RESULTS	
ſ	DATA MONITOR	
ſ	DTC WORK SUPPORT	
Ī	TCM PART NUMBER	
ľ		
ľ		
ŀ		
L		SAT971J

Touch "A/T".

6. Touch "DATA MONITOR".

- 7. Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".
- See "Numerical Display", "Bar Chart Display", or "Line Graph 8. Display".

9. Touch "SETTING" to set recording condition ("AUTO TRIG" or

TCM INPUT SIGNALS MAIN SIGNAL SELECTION FROM MENU AT SAT175K SET RECORDING CONDITION AUTO TRIG MANU TRIG TRIGGER POINT 0% 20% 40% 60% 80% 100% Recording Speed IMIN MAX /64 /32 /16 /8 /4 /2 FULL SAT973J DATA MONITOR MONITOR NO DTC ENGINE SPEED XXX rpm GEAR ххх SLCT LVR POSI N/P VEHICLE SPEED XXX km/h THROTTLE POSI ххх LINE PRES DTY XX% TCC S/V DUTY XX% SHIFT S/V A ΧХ SHIFT S/V B хх

DATA MONITOR

SELECT MONITOR ITEM

DATA MOI	NITOR	
Recording Data		
ENGINE SPEED	XXX rpm	
GEAR	XXX	
SLCT LVR POSI	N/P	
VEHICLE SPEED	XXX km/h	
THROTTLE POSI	XXX	
LINE PRES DTY	XX%	
TCC S/V DUTY	XX%	
SHIFT S/V A	XX	
SHIFT S/V B	XX	

11. When performing cruise test touch "STORE DATA".

"MANU TRIG") and touch "BACK".

10. Touch "START".

12. After finishing cruise test part 1, touch "STOP".

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13. Touch "STORE" and touch "BACK".

REAL-TIME DIAG ENG SPEED SIG

STOP	1E	
SYSTEM		
		SAT97
		SAVE REC

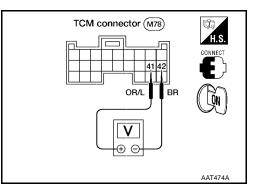
Trigger	VHCL S/SEN A/T	VHCL S/SEN MTR	THRTL POSI SEN	
	km/h	km/h	v	
_				
				
				SAT975.

ℜ Without CONSULT-II

Check the monitor data printed out.
 Continue cruise test part 2 and 3.

Touch "DISPLAY".
 Touch "PRINT".

• Throttle position sensor can be checked by measuring voltage across terminals 41 and 42 of TCM.



AT-222

[RE4R01A]

SAT987J

Cruise Test — Part 1

[RE4R01A]

А 1. CHECK STARTING GEAR (D1) POSITION В Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature. 1. ATF operating temperature : 50 - 80°C (122 - 176°F) 2. Park vehicle on flat surface. AT 3. Set overdrive control switch to ON position. 4. Move selector lever to P position. D 5. Start engine. Ε OVERDRIVE ON/OFF F SAT001J 6. Move selector lever to D position. Н D J SAT952I Κ 7. Accelerate vehicle by constantly depressing accelerator pedal halfway. 8. Does vehicle start from D1? L Read gear position. Yes or No Accelerator pedal Yes >> GO TO 2. Μ >> Go to AT-369, "8. Vehicle Cannot Be Started From D1". No Halfway SAT953I

2. CHECK SHIFT UP (D1 TO D2)

Does A/T shift from D1 to D2 at the specified speed?

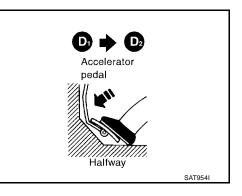
0 Read gear position, throttle opening and vehicle speed.

```
Specified speed when: Refer to AT-496, "Shiftshifting from D1 to D2Schedule".
```

Yes or No

Yes >> GO TO 3.

No >> Go to <u>AT-372</u>, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does <u>Not Kickdown: $D_4 \rightarrow D_2$ "</u>.



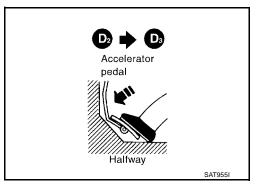
3. CHECK SHIFT UP (D2 TO D3)

Does A/T shift from D2 to D3 at the specified speed?

(I) Read gear position, throttle opening and vehicle speed.

	speed when rom D2 to D3	: Refer to <u>AT-496, "Shift</u> <u>Schedule"</u> .
Yes or No		
N/ 007		

Yes	>> GO TO 4.
No	>> Go to AT-374, "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ " .



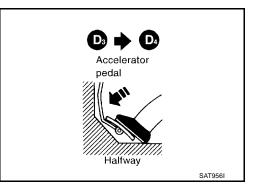
4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

(I) Read gear position, throttle opening and vehicle speed.

Specified speed when
shifting from D3 to D4: Refer to AT-496, "Shift
Schedule".

Yes or No



[RE4R01A]

Does A/T perform lock-up at the specified speed?	
$^{\textcircled{0}}$ Read vehicle speed, throttle position when lock-up duty becomes 94%.	1
Specified speed when : Refer to <u>AT-496, "Shift</u>	
lock-up occursSchedule" $\bigcirc \Rightarrow \bigcirc \Box$	
Yes or No Yes >> GO TO 6.	A
No >> Go to <u>AT-378, "12. A/T Does Not Perform Lock-up"</u> .	
Halfway	0470571
6. CHECK HOLD LOCK-UP	SAT957I
Does A/T hold lock-up condition for more than 30 seconds?	
<u>Yes or No</u> Yes >> GO TO 7.	
No >> Go to <u>AT-379</u> , "13. A/T Does Not Hold Lock-up Condition".	
7. CHECK LOCK-UP OFF (D4 L/U TO D4)	
1. Release accelerator pedal.	
2. Is lock-up released when accelerator pedal is released?	
$ \underbrace{M}_{A} = \underbrace{C}_{A} = \underbrace$	
Yes >> GO TO 8. No >> Go to <u>AT-381, "14. Lock-up Is Not Released"</u> .	pedal
	\frown
	X
Released Lightly	applied
	SAT958I
3. CHECK SHIFT DOWN (D4 TO D3)	
 Decelerate vehicle by applying foot brake lightly. 	
2. Does engine speed return to idle smoothly when A/T is shifted from D4 to D3 ?	
Read gear position and engine speed.	
Yes >> 1. Stop vehicle. Accelerator Brake pedal 2. Go to AT-226, "Cruise Test — Part 2".	pedal
No >> Go to AT-382, "15. Engine Speed Does Not Return To	\frown
Idle (Light Braking $D_4 \rightarrow D_3$)".	

Released

Lightly applied

SAT959I

Cruise Test — Part 2

[RE4R01A]

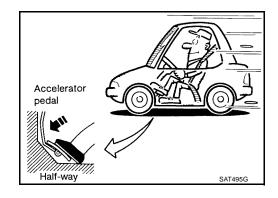
1. CHECK STARTING GEAR (D1) POSITION

- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle by half throttle again.
- 4. Does vehicle start from D1 ?

Read gear position.

Yes or No

>> GO TO 2. Yes >> Go to AT-383, "16. Vehicle Does Not Start From D1" . No



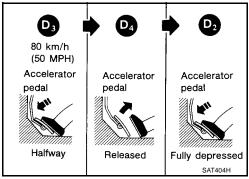
2. CHECK SHIFT UP AND SHIFT DOWN (D3 TO D4 TO D2)

- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.
- Does A/T shift from D4 to D2 as soon as accelerator pedal is depressed fully? 3.

(III) Read gear position and throttle position.

Yes or No

- Yes >> GO TO 3.
- No >> Go to AT-372, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D4 \rightarrow D2''$.

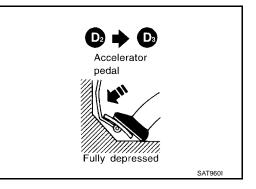


3. CHECK SHIFT UP (D2 TO D3)

Does A/T shift from D2 to D3 at the specified speed?

Bread gear position, throttle position and vehicle speed.

	Specified speed when shifting from D2 to D3	: Refer to <u>AT-496, "Shift</u> <u>Schedule"</u> .
Yes or	No	
Yes No	>> GO TO 4. >> Go to <u>AT-374, "10. A</u> /	T Does Not Shift: $D_2 \rightarrow D_3$ ".



[RE4R01A]

4. Check shift up (d3 to d4) and engine brake

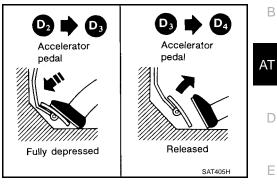
Release accelerator pedal after shifting from D₂ to D₃. Does A/T shift from D₃ to D₄ and does vehicle decelerate by engine brake?

Read gear position, throttle position and vehicle speed.

Yes or No

Yes

- >> 1. Stop vehicle.
 - 2. Go to AT-228, "Cruise Test Part 3" .
- No >> Go to AT-376, "11. A/T Does Not Shift: $D_3 \rightarrow D4$ ".



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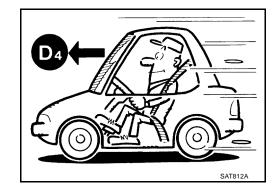
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Cruise Test — Part 3

1. VEHICLE SPEED D4 POSITION

- 1. Confirm overdrive control switch is in ON position.
- 2. Confirm selector lever is in D position.
- 3. Accelerate vehicle using half-throttle to D4 .

>> GO TO 2.



2. CHECK SHIFT DOWN (D4 TO D3)

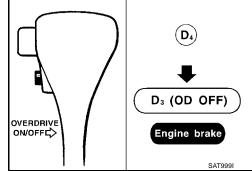
- 1. Release accelerator pedal.
- 2. Set overdrive control switch to OFF position while driving in D4 .
- 3. Does A/T shift from D4 to D3 (O/D OFF)?

Read gear position and vehicle speed.

Yes or No

Yes >> GO TO 3.

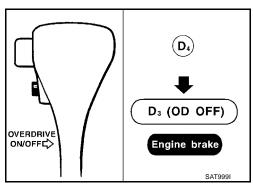
No >> Go to <u>AT-385, "17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When</u> <u>Overdrive Control Switch ON \rightarrow OFF"</u>.



3. CHECK ENGINE BRAKE

Does vehicle decelerate by engine brake? Yes or No

- Yes >> GO TO 4.
- No >> Go to AT-382, "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)".



[RE4R01A]

4. CHECK SHIFT DOWN (D3 TO D2) А 1. Move selector lever from D to 2 position while driving in D₃ (O/D OFF). 2. Does A/T shift from D3 (O/D OFF) to 22? В Bread gear position. Yes or No D₃ (OD OFF) Yes >> GO TO 5. AT >> Go to AT-386, "18. A/T Does Not Shift: D₃ \rightarrow 2₂ , When No Selector Lever D \rightarrow 2 Position". $[2_2]$ D Engine brake Ε SAT791GA 5. CHECK ENGINE BRAKE F Does vehicle decelerate by engine brake? Yes or No Yes >> GO TO 6. D₃ (OD OFF) >> Go to AT-382, "15. Engine Speed Does Not Return To No Idle (Light Braking $D4 \rightarrow D3$)". Н Engine brake SAT791GA

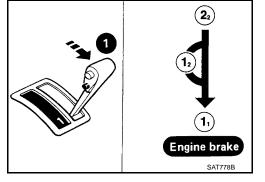
6. CHECK SHIFT DOWN (22 TO 11)

- 1. Move selector lever from 2 to 1 position while driving in 22.
- 2. Does A/T shift from 22 to 11 position?

Yes or No

Yes >> GO TO 7. No >> Go to AT-387. "19. A/T

So So to <u>AT-387, "19. A/T Does Not Shift: 22 → 11 , When</u> <u>Selector Lever 2 → 1 Position"</u>.

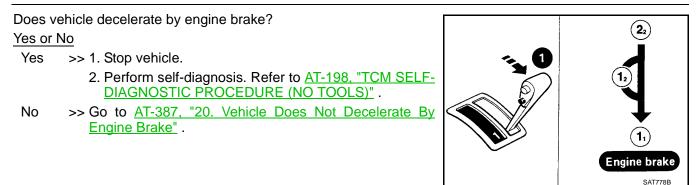


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7. CHECK ENGINE BRAKE



Symptom Chart

ECS007M0

[RE4R01A]

Numbers are arranged in order of inspection. Perform inspections starting with number one and work up.

Items	Symptom	Condition	Diagnostic Item	Reference Page		
Konio	Cympion	Condition		VG33E only	VG33ER only	
			1. Throttle position sensor (Adjust- ment)		<u>EC-1255</u>	
			2. Vehicle speed sensor·A/T (Revolu- tion sensor) and vehicle speed sen- sor·MTR	AT-261, AT-340		
	Torque con-	ON vehicle	3. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>		
	verter is not	On vehicle	4. Engine speed signal	<u>AT-266</u>		
	locked up.		5. A/T fluid temperature sensor	<u>AT-255</u>		
			6. Line pressure test	<u>AT</u>	-214	
			7. Torque converter clutch solenoid valve	<u>AT-293</u>		
			8. Control valve assembly	<u>AT-431</u>		
		OFF vehicle	9. Torque converter	AT	-414	
No Lock-up Engagement/			1. Fluid level	AT	-211	
TCC Inopera- tive		ON vehicle	2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
	Torque con-		3. Line pressure test	<u>AT-255</u>		
	verter clutch piston slip.		4. Torque converter clutch solenoid valve	<u>AT-255</u>		
			5. Line pressure solenoid valve	<u>AT-306</u>		
			6. Control valve assembly	<u>AT-255</u>		
		OFF vehicle	7. Torque converter	<u>AT-414</u>		
	Lock-up point is extremely high or low. <u>AT-378</u> ON vehicle		1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
		ON vehicle	2. Vehicle speed sensor A/T (Revolu- tion sensor) and vehicle speed sen- sor MTR	<u>AT-261, AT-340</u>		
			3. Torque converter clutch solenoid valve	<u>AT-255</u>		
			4. Control valve assembly	<u>AT-255</u>		
		k ON vehicle	1. Engine idling rpm	<u>EC-610</u>	<u>EC-1214</u>	
			2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
			3. Line pressure test	<u>AT-255</u>		
	Sharp shock in shifting from N to D position.		4. A/T fluid temperature sensor	<u>AT-255</u>		
Shift Shock			5. Engine speed signal	<u>AT-266</u>		
			6. Line pressure solenoid valve	<u>AT-306</u>		
			7. Control valve assembly	<u>AT-255</u>		
			8. Accumulator N-D	<u>AT-255</u>		
		OFF vehicle	9. Turbine revolution sensor		<u>AT-344</u>	
			10. Forward Clutch	<u>AT-453</u>		

[RE4R01A]

ltomo	Sumatom	Condition	Diagnostia Itam	Referer	ice Page	-
items	Items Symptom		Diagnostic Item	VG33E only	VG33ER only	- A
			1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	- E
	Too sharp a		2. Line pressure test	AT·	255	- 0
	shock in	ON vehicle	3. Accumulator servo release	AT·	255	
	change from D1 to D2.		4. Control valve assembly	<u>AT-</u>	255	AT
			5. A/T fluid temperature sensor	<u>AT-</u>	255	
		OFF vehicle	6. Brake band	AT·	- <u>470</u>	_
			1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	- L
	Too sharp a shock in	ON vehicle	2. Line pressure test	<u>AT-</u>	255	- E
	change from		3. Control valve assembly	<u>AT-</u>	255	
	D2 to D3.	3 . OFF vehicle	4. High clutch	<u>AT-450</u>		_
			5. Brake band	<u>AT-306</u>		F
Shift Shock		ock in ange from	1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	_
	Too sharp a shock in		2. Line pressure test	<u>AT-255</u>		0
	change from		3. Control valve assembly	<u>AT-255</u>		_
	D3 to D4.		4. Brake band	<u>AT-306</u>		
		OFF Vehicle	5. Overrun clutch	<u>AT-306</u>		- 1
	Gear change shock felt dur-		1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
	ing decelera- tion by	ON vehicle	2. Line pressure test	<u>AT-</u>	255	- 1
releasing accelerator pedal.	releasing		3. Overrun clutch solenoid valve	AT	<u>·329</u>	_
			4. Control valve assembly	<u>AT-255</u>		
	Large shock	ON vehicle	1. Control valve assembly	AT	255	_
	changing from 12 to 11 in 1 position.	ON vehicle	2. Low & reverse brake	AT	<u>458</u>	k

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Itomo	Symptom	Condition	Diagnostia Itam	Reference Page		
Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only	
	Too high a gear change		1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
	point from D1 to D2, from D2 to D3, from D3 to D4	ON vehicle	2. Vehicle speed sensor·A/T (Revolu- tion sensor) and vehicle speed sen- sor·MTR	<u>AT-261</u>	<u>AT-340</u>	
	•		3. Shift solenoid valve A	<u>AT-</u>	<u>311</u>	
	<u>AT-372, AT-</u> <u>374</u> , <u>AT-376</u>		4. Shift solenoid valve B	<u>AT-</u>	<u>316</u>	
	Gear change	ON vehicle	1. Fluid level	<u>AT-</u>	<u>414</u>	
	directly from D1 to D3	ON VEHICLE	2. Accumulator servo release	<u>AT-</u>	255	
	occurs.	OFF vehicle	3. Brake band	<u>AT-</u>	<u>306</u>	
Improper Shift Timing	Too high a change point		1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
	from D4 to D3 , from D3 to D2 , from D2 to D1 .	ON vehicle	2. Vehicle speed sensor-A/T (Revolu- tion sensor) and vehicle speed sen- sor-MTR	<u>AT-261, AT-340</u>		
	Kickdown does not oper- ate when depressing pedal in D4		1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
		n D4 ON vehicle	2. Vehicle speed sensor-A/T (Revolu- tion sensor) and vehicle speed sen- sor-MTR	<u>AT-261, AT-340</u>		
	within kick- down vehicle		3. Shift solenoid valve A	<u>AT-311</u>		
	speed.		4. Shift solenoid valve B	<u>AT-316</u>		
	Kickdown operates or engine over-		1. Vehicle speed sensor A/T (Revolu- tion sensor) and vehicle speed sen- sor MTR	<u>AT-261</u>	AT-340	
	runs when depressing pedal in D4	ON vehicle	2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
	beyond kick-		3. Shift solenoid valve A	<u>AT-</u>	311	
Improper Shift Timing	down vehicle speed limit.		4. Shift solenoid valve B	<u>AT-316</u>		
	Gear change from 22 to 23 in 2 position.	ON vehicle	1. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>		
	Gear change from 11 to 12	ON vehicle	1. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>		
	in 1 position.		2. Manual control linkage adjustment	<u>AT-405</u>		

[RE4R01A]

lteme	Ci uma a tia ma	Condition	Diagnastia Itam	Referen	ce Page	_
Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only	- A
			1. Fluid level	<u>AT-414</u>		
			2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	В
	Failure to	ON vehicle	3. Overrun clutch solenoid valve	<u>AT-</u>	450	_
	change gear from D4 to D3		4. Shift solenoid valve A	<u>AT-</u>	- <u>311</u>	AT
			5. Line pressure solenoid valve	<u>AT-</u>	<u>306</u>	
			6. Control valve assembly	<u>AT-</u>	255	_
			7. Low & reverse brake	<u>AT-</u>	450	D
		OFF vehicle	8. Overrun clutch	<u>AT-</u>	<u>306</u>	_
		D2	1. Fluid level	<u>AT-</u>	414	E
	Failure to		2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
	change gear		3. Shift solenoid valve A	<u>AT-311</u>		F
No Down Shift	from D3 to D2 or from D4 to		4. Shift solenoid valve B	<u>AT-316</u>		_
	D2 .		5. Control valve assembly	<u>AT-</u>	255	_
		OFF vehicle	6. High clutch	<u>AT-450</u>		G
		OFF Vehicle	7. Brake band	<u>AT-</u>	<u>306</u>	_
			1. Fluid level	<u>AT-</u>	414	Н
			2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
	Failure to change gear	ON vehicle	3. Shift solenoid valve A	<u>AT-</u>	311	
	from D2 to D1		4. Shift solenoid valve B	<u>AT-</u>	<u>316</u>	
		5. Control valve assembly	<u>AT-255</u>			
	<u></u> .		6. Low one-way clutch			J
		OFF vehicle	7. High clutch	<u>AT-</u>	450	_
			8. Brake band	<u>AT-</u>	<u>306</u>	K

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ltomo	Cumptom	Condition	Diagnostia Itarr	Referen	ce Page
Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only
			1. Park/neutral position (PNP) switch adjustment	<u>AT-</u>	<u>405</u>
	Failure to		2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>
	change from	ON vehicle	3. Overrun clutch solenoid valve	<u>AT-</u>	<u>450</u>
	D3 to 22 when chang-		4. Shift solenoid valve B	<u>AT-</u>	<u>316</u>
	ing lever into		5. Shift solenoid valve A	<u>AT-</u>	<u>311</u>
	2 position. AT-386		6. Control valve assembly	<u>AT-</u>	<u>255</u>
			7. Manual control linkage adjustment	<u>AT-</u>	<u>405</u>
		OFF vehicle	8. Brake band	<u>AT-</u>	<u>306</u>
No Down Shift		OFF Venicie	9. Overrun clutch	<u>AT-</u>	<u>306</u>
			1. Park/neutral position (PNP) switch adjustment	<u>AT-</u>	405
	Does not	le from 11 in 1	2. Vehicle speed sensor·A/T (Revolu- tion sensor) and vehicle speed sen- sor·MTR	<u>AT-261, AT-340</u>	
	change from 12 to 11 in 1 position.		3. Shift solenoid valve A	<u>AT-311</u>	
			4. Control valve assembly	<u>AT-</u>	255
			5. Overrun clutch solenoid valve	<u>AT-</u>	<u>450</u>
		OFF vehicle	6. Overrun clutch	<u>AT-</u>	<u>306</u>
			7. Low & reverse brake	<u>AT-</u>	4 <u>50</u>
			1. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>	
			2. Manual control linkage adjustment	<u>AT-405</u>	
	Failure to	ON vehicle	3. Shift solenoid valve A	<u>AT-311</u>	
	change gear from D1 to D2		4. Control valve assembly	<u>AT-255</u>	
			5. Vehicle speed sensor·A/T (Revolu- tion sensor) and vehicle speed sen- sor·MTR	<u>AT-261</u> ,	<u>AT-340</u>
		OFF vehicle	6. Brake band	<u>AT-306</u>	
No Up Shift			1. Park/neutral position (PNP) switch adjustment	<u>AT-</u>	405
			2. Manual control linkage adjustment	<u>AT-</u>	405
	Failure to	ON vehicle	3. Shift solenoid valve B	<u>AT-</u>	<u>316</u>
	change gear	5.1.101010	4. Control valve assembly	<u>AT-</u>	255
	from D2 to D3	om D2 to D3	5. Vehicle speed sensor·A/T (Revolu- tion sensor) and vehicle speed sen- sor·MTR	<u>AT-261</u> ,	<u>AT-340</u>
			6. High clutch	<u>AT-</u>	450
		OFF vehicle	7. Brake band	<u>AT-306</u>	

ltomo	Sumptom	Condition	Diagnostia Itam	Referer	nce Page
Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only
			1. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>	
			2. Manual control linkage adjustment	<u>AT-405</u>	
	Failure to change gear	ON vehicle	3. Shift solenoid valve A	<u>A</u> T	-311
	from D3 to D4		4. Vehicle speed sensor A/T (Revolu- tion sensor) and vehicle speed sen- sor MTR	<u>AT-261</u>	., <u>AT-340</u>
			5. A/T fluid temperature sensor	<u>AT</u>	-255
		OFF vehicle	6. Brake band	AT	-306
			1. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>
No Up Shift			2. Park/neutral position (PNP) switch adjustment	AT	-405
	A/T does not shift to D4 ON vehicle	3. Vehicle speed sensor A/T (Revolu- tion sensor) and vehicle speed sen- sor MTR	<u>AT-261</u>	<u>1, AT-340</u>	
	when driving with overdrive		4. Shift solenoid valve A	<u>AT-311</u>	
	control switch		5. Overrun clutch solenoid valve	<u>AT-450</u>	
	ON.		6. Control valve assembly	<u>AT-255</u>	
			7. A/T fluid temperature sensor	<u>AT-255</u>	
			8. Line pressure solenoid valve	<u>AT</u>	-306
			9. Brake band	<u>AT</u>	-306
		OFF vehicle	10. Overrun clutch	<u>AT</u>	-306
			1. Manual control linkage adjustment	AT	-405
	Vehicle will	ONtychicle	2. Line pressure test	AT	-255
	not run in R position (but	ON vehicle	3. Line pressure solenoid valve	AT	-306
	runs in D, 2		4. Control valve assembly	<u>AT</u>	-255
	and 1 posi- tions). Clutch		5. Reverse clutch	<u>AT</u>	-306
	slips.		6. High clutch	<u>AT</u>	-450
Slips/Will Not	Very poor acceleration.	OFF vehicle	7. Forward clutch	<u>AT</u>	-306
Engage acceleration <u>AT-364</u>			8. Overrun clutch	<u>AT</u>	-306
			9. Low & reverse brake	AT	-450
	Vehicle will	ON vehicle	1. Manual control linkage adjustment	AT	-405
	not run in D and 2 posi- tions (but runs in 1 and R positions).	OFF vehicle	2. Low one-way clutch	AT	-46 <u>3</u>

Items	Symptom	Condition	Diagnostic Item	Referen	ce Page
nems	Symptom	Condition		VG33E only	VG33ER only
			1. Fluid level	<u>AT-4</u>	<u>414</u>
			2. Line pressure test	<u>AT-2</u>	255
	Vehicle will not run in D,	ON vehicle	3. Line pressure solenoid valve	<u>AT-306</u>	
	1, 2 positions (but runs in R position).		4. Control valve assembly	<u>AT-255</u>	
			5. Accumulator N-D	<u>AT-2</u>	255
	Clutch slips.		6. Reverse clutch	<u>AT-3</u>	<u>306</u>
	Very poor acceleration.		7. High clutch	<u>AT-4</u>	<u>450</u>
	AT-367	OFF vehicle	8. Forward clutch	<u>AT-:</u>	<u>306</u>
			9. Forward one-way clutch	<u>AT-:</u>	<u>306</u>
			10. Low one-way clutch	<u>AT-:</u>	<u>306</u>
	Clutches or brakes slip somewhat in starting.		1. Fluid level	<u>AT-4</u>	<u>414</u>
			2. Manual control linkage adjustment	<u>AT-4</u>	405
			3. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>
		ON vehicle	4. Line pressure test	<u>AT-255</u>	
			5. Line pressure solenoid valve	<u>AT-:</u>	<u>306</u>
			6. Control valve assembly	<u>AT-2</u>	255
Slips/Will Not			7. Accumulator N-D	<u>AT-255</u>	
Engage		OFF vehicle	8. Forward clutch	<u>AT-:</u>	<u>306</u>
			9. Reverse clutch	<u>AT-306</u>	
			10. Low & reverse brake	<u>AT-450</u>	
			11. Oil pump	<u>AT-426</u>	
			12. Torque converter	<u>AT-414</u>	
			1. Fluid level	<u>AT-4</u>	<u>414</u>
	No creep at	ON vehicle	2. Line pressure test	<u>AT-255</u>	
	all.		3. Control valve assembly	<u>AT-255</u>	
	<u>AT-364, AT-</u> <u>367</u>		4. Forward clutch	<u>AT-306</u>	
	<u>307</u>	OFF vehicle	5. Oil pump	<u>AT-3</u>	<u>306</u>
			6. Torque converter	<u>AT-4</u>	<u>414</u>
			1. Fluid level	<u>AT-4</u>	<u>414</u>
	Almost no shock or		2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>
	clutches slip- ping in	ON vehicle	3. Line pressure test	<u>AT-2</u>	255
	change from		4. Accumulator servo release	<u>AT-2</u>	255
	D1 to D2.		5. Control valve assembly	<u>AT-2</u>	255
		OFF vehicle	6. Brake band	AT-306	

[RE4R01A]

ltoree	Cumpton	Condition	Discretio Item	Referen	ce Page	_
Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only	- A
			1. Fluid level	<u>AT-</u>	<u>414</u>	_
	Almost no shock or slip-	ON vehicle	2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	В
	ping in		3. Line pressure test	<u>AT-</u>	255	_
	change from D2 to D3		4. Control valve assembly	<u>AT-</u>	<u>255</u>	AT
	D2 10 D3 .	OFF vehicle	5. High clutch	<u>AT-</u>	<u>450</u>	
		OFF Vehicle	6. Forward clutch	<u>AT-</u>	<u>306</u>	_
			1. Fluid level	<u>AT-</u>	<u>414</u>	D
	Almost no	ck or slip- g in	2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	
Slips/Will Not	ping in		3. Line pressure test	<u>AT-255</u>		
Engage	change from		4. Control valve assembly	<u>AT-255</u>		_
	D3 10 D4 .		5. High clutch	<u>AT-450</u>		F
		OFF Venicle	6. Brake band	<u>AT-</u>	<u>306</u>	_
			1. Fluid level	<u>AT-</u>	<u>414</u>	_
	Races extremely fast		2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	G
	or slips in changing from	ON vehicle	3. Line pressure test	<u>AT-</u>	<u>255</u>	
	D4 to D3		4. Line pressure solenoid valve	<u>AT-306</u>		- 11
	when depressing		5. Control valve assembly	<u>AT-</u> :	255	
	pedal.	OFF vehicle	6. High clutch	<u>AT-</u>	<u>450</u>	
			7. Forward clutch	<u>AT-</u> :	306	_

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ltomo	Ci um atoma	Condition	Diagnostia Itam	Referen	ce Page
Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only
	Races		1. Fluid level	<u>AT-</u>	<u>414</u>
			2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>
	extremely fast or slips in	ON vehicle	3. Line pressure test	<u>AT-</u>	255
	changing from D4 to D2		4. Line pressure solenoid valve	<u>AT-</u>	<u>306</u>
	when		5. Shift solenoid valve A	<u>AT-</u>	<u>311</u>
	depressing		6. Control valve assembly	<u>AT-</u>	<u>255</u>
	pedal.	OFF vehicle	7. Brake band	<u>AT-</u>	<u>306</u>
		OFF vehicle	8. Forward clutch	<u>AT-</u>	<u>306</u>
			1. Fluid level	<u>AT-</u>	<u>414</u>
	Races		2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	EC-1255
Slips/Will Not Engage	extremely fast	ON vehicle	3. Line pressure test	<u>AT-</u>	<u>255</u>
	or slips in changing from		4. Line pressure solenoid valve	<u>AT-</u>	<u>306</u>
	D3 to D2 when depressing pedal.		5. Control valve assembly	<u>AT-</u>	255
			6. A/T fluid temperature sensor	<u>AT-255</u>	
		OFF vehicle	7. Brake band	<u>AT-</u>	<u>306</u>
			8. Forward clutch	<u>AT-306</u>	
			9. High clutch	<u>AT-</u>	<u>450</u>
			1. Fluid level	<u>AT-414</u>	
	Races extremely fast		2. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	EC-1255
	or slips in	ON vehicle	3. Line pressure test	<u>AT-255</u>	
	changing from D4 or D3 to		4. Line pressure solenoid valve	<u>AT-306</u>	
	D4 of D3 to D1 when		5. Control valve assembly	<u>AT-</u>	255
	depressing		6. Forward clutch	<u>AT-306</u>	
	pedal.	OFF vehicle	7. Forward one-way clutch	<u>AT-306</u>	
			8. Low one-way clutch	<u>AT-306</u>	
			1. Fluid level	<u>AT-</u>	<u>414</u>
		ON vehicle	2. Manual control linkage adjustment	<u>AT-</u>	<u>406</u>
		On venicie	3. Line pressure test	<u>AT-</u>	<u>255</u>
			4. Line pressure solenoid valve	<u>AT-</u>	<u>306</u>
Slips/Will Not	Vehicle will not run in any		5. Oil pump	<u>AT-</u>	<u>306</u>
Engage	position.		6. High clutch	<u>AT-</u>	<u>450</u>
		OFF vehicle	7. Brake band	AT-	<u>306</u>
			8. Low & reverse brake	AT-	<u>450</u>
			9. Torque converter	AT-	414
			10. Parking pawl components	<u>AT-</u>	47 <u>5</u>

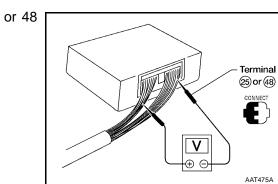
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Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only	- A
	Engine cannot		1. Ignition switch and starter	SC	-9	_
	be started in P and N posi-	ON vehicle	2. Manual control linkage adjustment	<u>AT-405</u>		В
	tions. <u>AT-358</u>		3. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>		
	Engine starts		1. Manual control linkage adjustment	<u>AT-4</u>	<u>405</u>	AT
	in positions other than P and N. <u>AT-358</u>	ON vehicle	2. Park/neutral position (PNP) switch adjustment	<u>AT-4</u>	4 <u>05</u>	D
NOT USED			1. Fluid level	<u>AT-4</u>	<u>414</u>	_
			2. Line pressure test	<u>AT-2</u>	255	E
		ON vehicle	3. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>	_ L
	Transmission noise in P and N positions.		4. Vehicle speed sensor-A/T (Revolu- tion sensor) and vehicle speed sen- sor-MTR	<u>AT-261</u> ,	<u>AT-340</u>	F
			5. Engine speed signal	<u>AT-2</u>	266	G
		OFF vehicle	6. Oil pump	<u>AT-3</u>	306	– G
		Of I Verlicie	7. Torque converter	<u>AT-414</u>		
	Vehicle moves when	ON vehicle	1. Manual control linkage adjustment	<u>AT-4</u>	<u>405</u>	Н
	changing into P position or parking gear does not dis- engage when shifted out of P position. <u>AT-359</u>	ition or ng gear not dis- ge when d out of sition.	2. Parking pawl components	<u>AT-4</u>	<u>414</u>	l J
	Vehicle runs	ON vehicle	1. Manual control linkage adjustment	<u>AT-4</u>	<u>405</u>	
	in N position. <u>AT-360</u>		2. Forward clutch	<u>AT-3</u>	306	K
	<u>//// 000</u>	OFF vehicle	3. Reverse clutch	<u>AT-3</u>	306	
			4. Overrun clutch	<u>AT-:</u>	306	L
			1. Fluid level	<u>AT-4</u>	<u>414</u>	_
			2. Manual control linkage adjustment	<u>AT-4</u>	<u>405</u>	
NOT USED		ON vehicle	3. Line pressure test	<u>AT-2</u>	255	M
	Vehicle		4. Line pressure solenoid valve	<u>AT-3</u>	306	
	braked when shifting into R		5. Control valve assembly	<u>AT-2</u>	255	
	position.		6. High clutch	<u>AT-4</u>	<u>450</u>	
		OFF vehicle	7. Brake band	<u>AT-3</u>	306	
		Of I Verlicie	8. Forward clutch	<u>AT-3</u>	306	
			9. Overrun clutch	<u>AT-3</u>	<u>306</u>	
	Excessive creep.	ON vehicle	1. Engine idling rpm	<u>EC-610</u>	<u>EC-1214</u>	
			1. Engine idling rpm	<u>EC-610</u>	<u>EC-1214</u>	
	Engine stops when shifting lever into R,	ON vehicle	2. Torque converter clutch solenoid valve	<u>AT-255</u>		
	D, 2 and 1.		3. Control valve assembly	<u>AT-2</u>	255	
		OFF vehicle	4. Torque converter	<u>AT-4</u>	<u> </u>	

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Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only
	Vahiele	ON vehicle	1. Fluid level	<u>AT-</u>	414
	Vehicle braked by		2. Reverse clutch	<u>AT-</u>	<u>306</u>
	gear change	OFF vehicle	3. Low & reverse brake	<u>AT-</u>	<u>450</u>
	from D1 to D2	Off Venicle	4. High clutch	<u>AT-450</u>	
			5. Low one-way clutch	<u>AT-</u>	306
	Vehicle	ON vehicle	1. Fluid level	<u>AT-</u>	<u>414</u>
	braked by gear change from D2 to D3	OFF vehicle	2. Brake band	<u>AT-</u>	<u>306</u>
	Vehicle	ON vehicle	1. Fluid level	<u>AT-</u>	414
	braked by		2. Overrun clutch	<u>AT-</u>	306
NOT USED	gear change from D3 to D4	OFF vehicle	3. Forward one-way clutch	<u>AT-</u>	306
			4. Reverse clutch	<u>AT-</u>	306
			1. Fluid level	<u>AT-</u>	414
			2. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>	
		ON vehicle	3. Shift solenoid valve A	<u>AT-311</u>	
	Maximum speed not attained. Acceleration		4. Shift solenoid valve B	<u>AT-316</u>	
			5. Control valve assembly	<u>AT-255</u>	
		055 111	6. Reverse clutch	<u>AT-306</u>	
	poor.		7. High clutch	<u>AT-450</u>	
			8. Brake band	<u>AT-306</u>	
		OFF vehicle	9. Low & reverse brake	<u>AT-450</u>	
			10. Oil pump	<u>AT-306</u>	
			11. Torque converter	<u>AT-</u>	414
	Transmission	ON vehicle	1. Fluid level	<u>AT-</u>	414
	noise in D, 2, 1 and R posi- tions.	ON vehicle	2. Torque converter	<u>AT-</u>	41 <u>4</u>
			1. Park/neutral position (PNP) switch adjustment	<u>AT-405</u>	
			2. Manual control linkage adjustment	<u>AT-</u>	405
			3. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>
NOT USED	Engine brake does not oper- ate in "1" posi- tion.	ON vehicle	4. Vehicle speed sensor A/T (Revolu- tion sensor) and vehicle speed sen- sor MTR	<u>AT-261</u>	, <u>AT-340</u>
	<u>AT-387</u>		5. Shift solenoid valve A	<u>AT-</u>	- <u>311</u>
			6. Control valve assembly	<u>AT-</u>	255
			7. Overrun clutch solenoid valve	<u>AT-450</u>	
			8. Overrun clutch	<u>AT-306</u>	
		OFF vehicle	9. Low & reverse brake	<u>AT-450</u>	

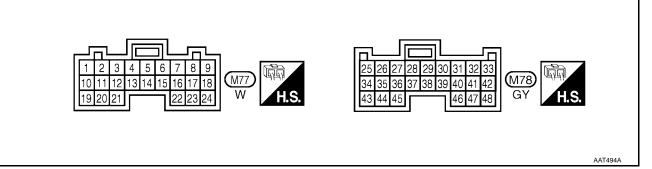
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Items	Symptom	Condition	Diagnostic Item	VG33E only	VG33ER only	- A							
			1. Fluid level	<u>AT-</u>	414								
			2. Engine idling rpm	<u>EC-610</u>	<u>EC-1214</u>	В							
		ON vehicle	3. Throttle position sensor (Adjust- ment)	<u>EC-652</u>	<u>EC-1255</u>								
			4. Line pressure test	<u>AT-</u>	255	AT							
			5. Line pressure solenoid valve	<u>AT-</u>	<u>306</u>								
			6. Control valve assembly	<u>AT-</u>	255	_							
	Transmission overheats.		7. Oil pump	<u>AT-</u>	<u>306</u>	D							
	overneats.		8. Reverse clutch	<u>AT-</u>	<u>306</u>								
			9. High clutch	<u>AT-</u>	450	E							
		OFF vehicle	10. Brake band	<u>AT-</u>	306								
			11. Forward clutch	<u>AT-</u>	<u>306</u>								
			12. Overrun clutch	<u>AT-</u>	<u>306</u>	F							
			13. Low & reverse brake	<u>AT-</u>	450	_							
			14. Torque converter	<u>AT-</u>	414	G							
		ON vehicle	1. Fluid level	<u>AT-414</u>									
	ATF shoots out during		2. Reverse clutch	<u>AT-</u>	<u>306</u>								
	operation.		3. High clutch	<u>AT-</u>	450	Н							
NOT USED	White smoke emitted from		4. Brake band	<u>AT-</u>	<u>306</u>								
	exhaust pipe	exhaust pipe	exhaust pipe	exhaust pipe	exhaust pipe	OFF venicle	OFF vehicle	OFF venicle	OFF vehicle	5. Forward clutch	<u>AT-</u>	<u>306</u>	
	during opera- tion.		6. Overrun clutch	<u>AT-</u>	<u>306</u>	_ 1							
	lion		7. Low & reverse brake	<u>AT-</u>	450								
		ON vehicle	1. Fluid level	<u>AT-</u>	414	J							
			2. Torque converter	<u>AT-</u>	414								
			3. Oil pump	<u>AT-</u>	306	LZ.							
	Offensive		4. Reverse clutch	<u>AT-</u>	445	— K							
	smell at fluid	OFF vehicle	5. High clutch	<u>AT-</u>	<u>450</u>								
	charging pipe.	Of I Venicle	6. Brake band	<u>AT-</u>	<u>306</u>	L							
			7. Forward clutch	<u>AT-</u>	<u>306</u>								
			8. Overrun clutch	<u>AT-</u>	<u>306</u>								
	Engine is stopped at R,		9. Low & reverse brake	AT-	<u>450</u>	M							
			1. Fluid level	<u>AT-</u>	<u>414</u>	_							
			2. Torque converter clutch solenoid valve	<u>AT-</u>	<u>255</u>	_							
	D, 2 and 1	ON vehicle	3. Shift solenoid valve B	<u>AT-</u>	<u>316</u>								
	positions.		4. Shift solenoid valve A	<u>AT-</u>	- <u>311</u>	_							
			5. Control valve assembly	<u>AT-</u>	255								

TCM Terminals and Reference Value PREPARATION

 Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".



TCM HARNESS CONNECTOR TERMINAL LAYOUT



TCM INSPECTION TABLE

(Data are reference values.)

Termi- nal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)
1	GY/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V
I	GI/K	solenoid valve	æ	When depressing accelerator pedal fully after warming up engine.	0V
2	BR/Y	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	4 - 14V
2	DR/ I	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0V
		Torque converter	*	When A/T performs lock-up.	Battery voltage
3	G/OR	clutch solenoid valve		When A/T does not perform lock-up.	0V
5*1	PU/W	DT1		—	—
6*1	P/B	DT2	—	_	—
7*1	G/R	DT3	*		_
8*1,*3	R/Y	DT5	—	_	_
9*1,*3	W/G	DT4	—	_	—
			or	When turning ignition switch to ON.	Battery voltage
10	W/R	Power source	(Cox) (Coff)	When turning ignition switch to OFF.	ΟV

Termi- nal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)	Д
		Shift solenoid		When shift solenoid valve A operates (When driving in D1 or D4).	Battery voltage	
11	L/W	valve A		When shift solenoid valve A does not operate (When driving in D2 or D3).	0V	B
				When shift solenoid valve B operates (When driving in D1 or D2).	Battery voltage	AT
12	L/Y	Shift solenoid valve B		When shift solenoid valve B does not operate (When driving in D3 or D4).	0V	C
			(Con)	When setting overdrive control switch in OFF position.	0V	Е
13	Y	O/D OFF indica- tor lamp		When setting overdrive control switch in ON position.	Battery voltage	F
15*1	Y/G	OBD-II	_	_		
40	DD AA(Closed throttle position switch (in	2	When releasing accelerator pedal after warming up engine.	Battery voltage	G
16	BR/W	throttle position switch)	(Con)	When depressing accelerator pedal after warming up engine.	0V	F
17	OR/B	Wide open throt- tle position switch		When depressing accelerator pedal more than half-way after warming up engine.	Battery voltage	
		(in throttle posi- tion switch)		When releasing accelerator pedal after warming up engine.	0V	
				When ASCD cruise is being per- formed ("CRUISE" light comes on).	Battery voltage	J
18	B/Y	ASCD cruise sig- nal		When ASCD cruise is not being per- formed, ("CRUISE" light does not comes on).	0V	K
			or	When turning ignition switch to ON	Battery voltage	
19	W/R	Power source (Same as No. 10)	(Cor) (Cor)	When turning ignition switch to OFF	ΟV	L
00		Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage	
20	L/B	solenoid valve		When overrun clutch shift solenoid valve does not operates.	0V	
			(Con)	When setting overdrive control switch in OFF position	0V	
22	R	Overdrive control switch		When setting overdrive control switch in ON position	Battery voltage	
		ASCD O/D cut		When ASCD permits O/D.	5 - 8V	
24	GY	signal		When ASCD requires O/D to be OFF.	0V	

Termi- nal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)
25	B/Y	Ground	_	—	0V
26	G/B	PNP switch 1		When setting selector lever to 1 position.	Battery voltage
20	0,12	position		When setting selector lever to other position.	0V
27	G/W	PNP switch 2		When setting selector lever to 2 position.	Battery voltage
21	0,11	position		When setting selector lever to other position.	0V
			or	When turning ignition switch to ON.	Battery voltage
28	R/Y	Power source (Memory back-up)	(Cor) (Coff)	When turning ignition switch to OFF.	Battery voltage
29	Y	Revolution sensor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehi- cle speed.
				When vehicle parks.	0V
30*2	Y/R	DATA LINK CON- NECTOR data in	_	_	_
31*2	GY/L	DATA LINK CON- NECTOR data out	_	_	_
32	B/W	Throttle position sensor (Power source)	(Cox) (Coff)	Ignition switch ON Ignition switch OFF	4.5 - 5.5V 0V
		PNP switch D		When setting selector lever to D position.	Battery voltage
34	L	position		When setting selector lever to other position.	0V
35	Y/R	PNP switch R	(Low)	When setting selector lever to R position.	Battery voltage
	1/10	position		When setting selector lever to other position.	0V
36	G/R	PNP switch P or N		When setting selector lever to P or N position.	Battery voltage
	- Cint	position		When setting selector lever to other position.	0V
38*3	Y	Turbine revolution sensor (mea- sured in AC range)		When engine runs at approximately 1,000 rpm.	1.2V
39	P/L	Engine speed sig- nal		When engine runs at idle speed.	0.5 - 2.5V

[RE4R01A]

Termi- nal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)	А
40	G/B	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V	В
41	OR/L	Throttle position sensor	(Cov)	When depressing accelerator pedal slowly after warming up engine (Volt- age rises gradually in response to	Fully-closed throttle: 0.5V - 0.7V Fully-open throt-	AT
			x .	throttle position).	tle: 4V	D
42	BR	Throttle position sensor (Ground)	Me		0V	
45*3	BR/R	Stop lamp switch		When brake pedal is depressed.	Battery voltage	Е
40.5		Stop lamp switch	—	When brake pedal is released.	0V	
			(Cox)	When ATF temperature is 20°C (68°F).	1.5V	F
47	R/B	A/T fluid tempera- ture sensor		When ATF temperature is 80°C (176°F).	0.5V	G
48	B/Y	Ground (Same as No. 25)	_	_	0V	Н

*1: These terminals are connected to the ECM.

*2: These terminals are connected to the Data link connector for CONSULT-II.

*3: VG33ER only.

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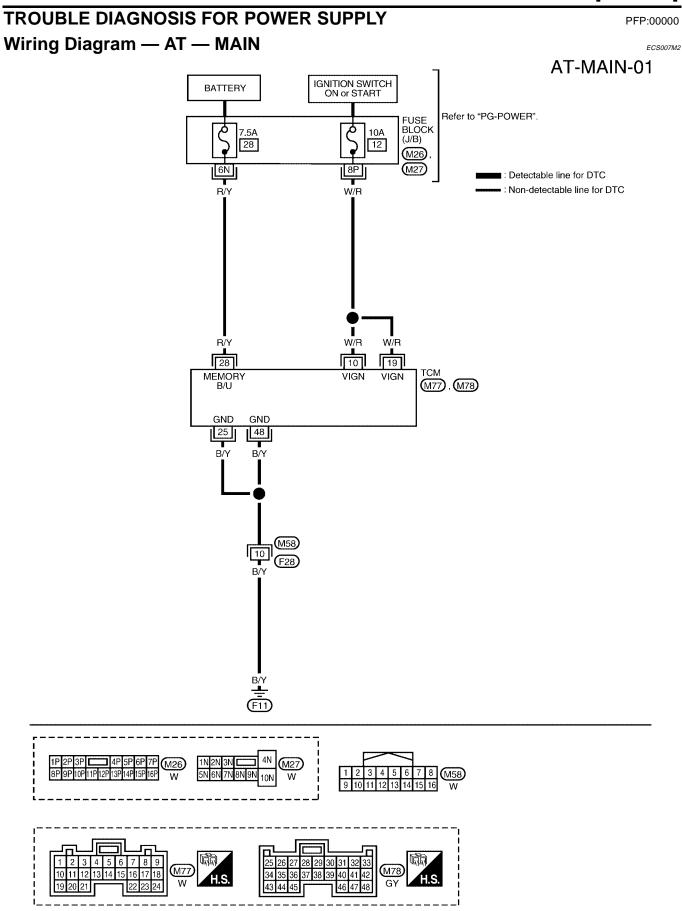
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[RE4R01A]



AT-246

TROUBLE DIAGNOSIS FOR POWER SUPPLY

[RE4R01A]

ECS007M3

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TCM TERMINALS AND REFERENCE VALUE

Demontra Creatification data are reference values

Terminal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)
10	W/R	Power source	2	When turning ignition switch to ON	Battery voltage
10	VV/K	Power source	(Con)	When turning ignition switch to OFF	0V
10	W//P	Power source	or	Same as No. 10	
19 W/R	(Same as No. 10)		Same as No. 10		
25	B/Y	Ground		When turning ignition switch to ON	0V
25	D/ I	Ground	CON	When turning ignition switch to OFF	0V
		Power source		When turning ignition switch to OFF	Battery voltage
28	R/Y	(Memory back- up)	or	When turning ignition switch to ON	Battery voltage
40	DA	Ground (Same	(CCOFF)	When turning ignition switch to ON	0V
48	B/Y	as No. 25)	7	When turning ignition switch to OFF	0V

Diagnostic Procedure

1. CHECK TCM POWER SOURCE

- Turn ignition switch to ON position. 1. (Do not start engine.)
- 2. Check voltage between TCM harness connectors M77, M78 terminals (10, 19, 28) and ground.

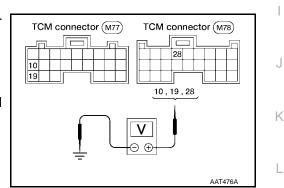
Voltage : Battery voltage

- 3. Turn ignition switch to OFF position.
- 4. Check voltage between TCM harness connector M78 terminal 28 and ground.

Voltage : Battery voltage

OK or NG

- OK >> GO TO 2.
- NG >> Check the following items:
 - Harness for open or short between fuse block J/B harness connectors M26, M27 and TCM har-Μ ness connectors M77, M78
 - Ignition switch and fuse Refer to PG-9, "POWER SUPPLY ROUTING" .



2. CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between TCM harness connector M78 terminals (25, 48) and ground.

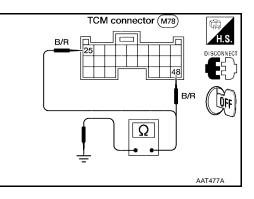
Continuity should exist.

If OK, check harness for short to ground and short to power.

OK or NG

OK >> INSPECTION END.

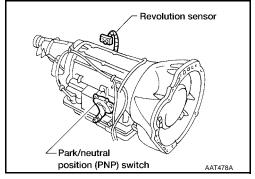
NG >> Repair open circuit or short to ground or short to power in harness or connectors.



DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

Description

- The PNP switch assembly includes a transmission range switch.
- The transmission range switch detects the selector position and sends a signal to the TCM.



TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	ltem		Condition	Judgement stan- dard (Approx.)
26	G/B	PNP switch 1		When setting selector lever to 1 position.	Battery voltage
20	G/B	position		When setting selector lever to other positions.	0V
27	G/W	PNP switch 2		When setting selector lever to 2 position.	Battery voltage
21	6/10	position		When setting selector lever to other positions.	0V
34	1	PNP switch D	$((L_{ON}))$	When setting selector lever to D position.	Battery voltage
34		position		When setting selector lever to other positions.	0V
35	Y	PNP switch R		When setting selector lever to R position.	Battery voltage
30	T	position		When setting selector lever to other positions.	0V
36	G/R	PNP switch P or		When setting selector lever to P or N position.	Battery voltage
30	G/N	N position		When setting selector lever to other positions.	0V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(I) : PNP SW/CIRC	TCM does not receive the correct voltage	 Harness or connectors (The PNP switch circuit is open or
🗐 : P0705	signal from the switch based on the gear position.	shorted) • PNP switch

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test. After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

Turn ignition switch ON. 1.

PFP:32006

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[RE4R01A]

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DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

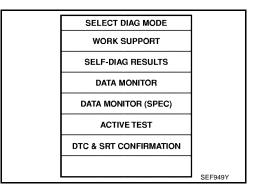
[RE4R01A]

- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 3. Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.3V Selector lever: D position (O/D ON or OFF)

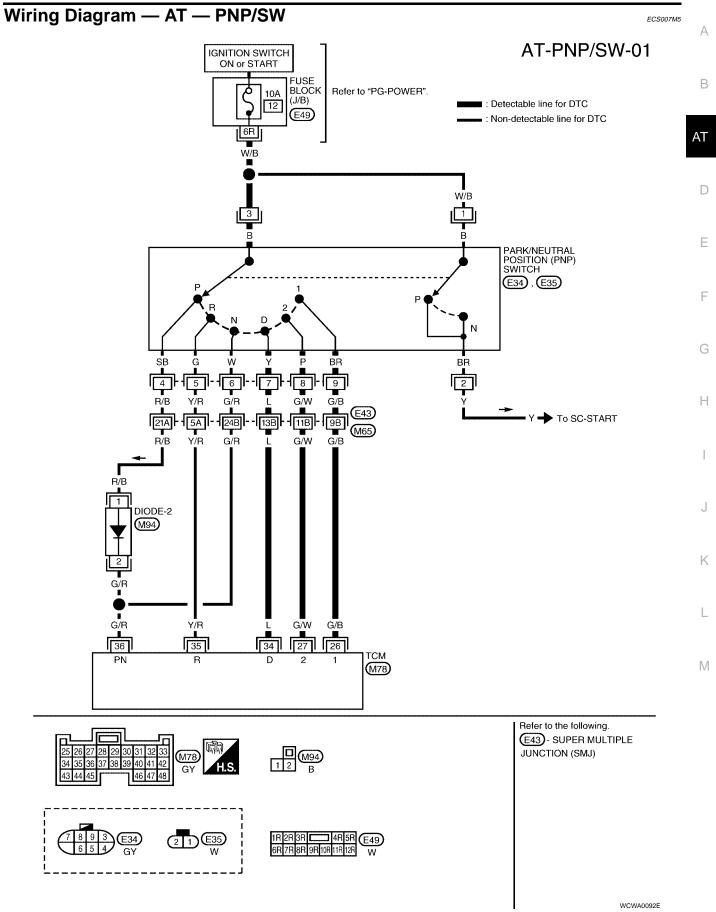
- With GST
- Follow the procedure "With CONSULT-II".

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K



AT-250

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH



AT-252

Diagnostic Procedure

1. CHECK PNP SWITCH CIRCUIT (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Turn ignition switch to ON position (Do not start engine).
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

OK or NG

- OK >> GO TO 3.
- NG >> Check the following items:
 - PNP switch
 - Refer to AT-254, "PNP SWITCH" .
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)
 - Diode (P position)

DATA MON	ITOR	
MONITORING		
PN POSI SW	OFF	
R POSITION SW	OFF	
D POSITION SW	OFF	
2 POSITION SW	ON	
1 POSITION SW	OFF	
		 SAT70

[RE4R01A]

ECS007M6

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

[RE4R01A]

2. CHECK PNP SWITCH CIRCUIT (WITHOUT CONSULT-II) А **Without CONSULT-II** Turn ignition switch to ON position 1. В (Do not start engine). Check voltage between TCM harness connector M78 terminals (26, 27, 34, 35, 36) and ground while 2. moving selector lever through each position. AT TCM connector (M78) 26 27 34 35 36 26, 27, 34, 35, 36 ÔŊ Ε ٧ Æ F AAT480A Terminals Lever position 36 35 34 27 26 P, N в 0 0 0 0 0 в 0 0 0 R Н D 0 0 в 0 0 0 0 в 0 2 0 1 0 0 0 0 в AAT479A J Does battery voltage exist (B) or non-existent (0)? Yes >> GO TO 3. No >> Check the following items: Κ PNP switch Refer to AT-254, "PNP SWITCH" . Harness for short or open between ignition switch and PNP switch L Harness for short or open between PNP switch connector E34 and TCM connector M78 Diode (P position) Μ 3. снеск отс

Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-249, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

OK >> **INSPECTION END**. NG >> 1. Perform TCM input

>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH

[RE4R01A]

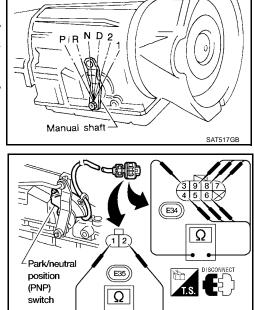
ECS007M7

AAT482A

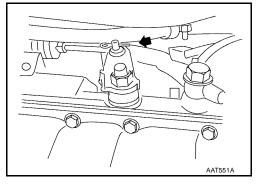
Component Inspection PNP SWITCH

1. Check continuity between terminals 1 and 2 and between terminals 3 and (4, 5, 6, 7, 8, 9) while moving manual shaft through each position.

Lever position	Р	R	Ν	D	2	1
Terminal No.	1 - 2	3 - 5	1 - 2	3 - 7	3 - 8	3 - 9
Terminar NO.	3 - 4	J-J	3 - 6	5-7	5-0	5-5

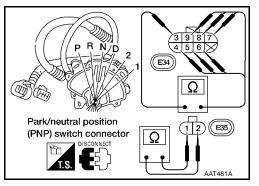


- 2. If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust manual control linkage. Refer to <u>AT-406,</u> <u>"Manual Control Linkage Adjustment"</u>.



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- 4. If NG on step 2, remove PNP switch from A/T and check continuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to <u>AT-405, "Park/Neu-tral Position (PNP) Switch Adjustment"</u>.
- 6. If NG on step 4, replace PNP switch.



PFP:31940

ECS007M8

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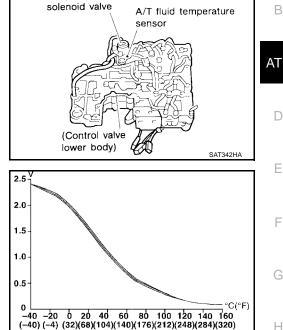
SAT021.I

DTC P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE



Torque converter clutch

Remarks: Specification data are reference values.

Monitor item	Condition	Specificati	on (Approx.)
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	1.5V ↓ 0.5V	$\begin{array}{c} 2.5 \text{k} \Omega \\ \downarrow \\ 0.3 \text{k} \Omega \end{array}$

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)	K
42	BR	Throttle position sensor (Ground)	Con	_	_	L
47	R/B	A/T fluid temper-		When ATF temperature is 20°C (68°F).	1.5V	
47	N/D	ature sensor		When ATF temperature is 80°C (176°F).	0.5V	M

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(I) : ATF TEMP SEN/CIRC	TCM receives an excessively low or high	 Harness or connectors (The sensor circuit is open or shorted)
E P0710	voltage from the sensor.	• A/T fluid temperature sensor

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test. After the repair, perform the following procedure to confirm the malfunction is eliminated.

AT-255

(I) With CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 10 minutes (Total: It is not necessary to maintain continuously).
 CMPS-RPM (REF): 450 rpm or more VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

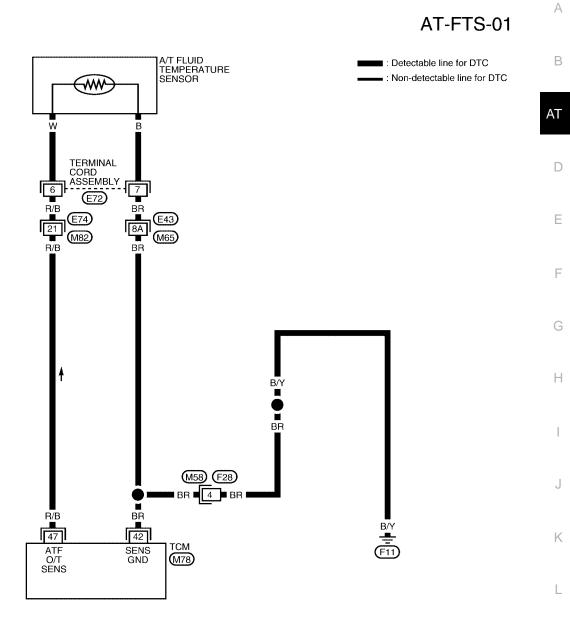
- With GST
- Follow the procedure "With CONSULT-II".

	SELECT DIAG MODE	
	WORK SUPPORT	
	SELF-DIAG RESULTS	
	DATA MONITOR	
	DATA MONITOR (SPEC)	
	ACTIVE TEST	
	DTC & SRT CONFIRMATION	
l l	•	SEF949Y

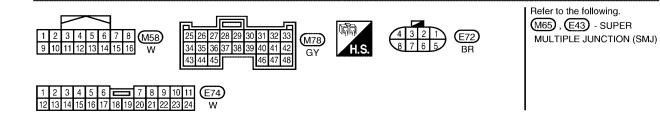


ECS007M9

Wiring Diagram — AT — FTS



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WCWA0147E

Diagnostic Procedure

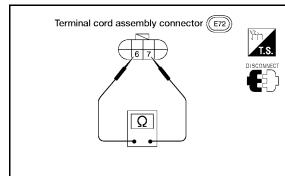
ECS007MA

[RE4R01A]

AAT483A

1. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector E72 terminals 6 and 7 when A/T is cold [20°C (68°F)].



Is resistance approx. 2.5 kΩ?

- Yes >> GO TO 2.
- No >> 1. Remove oil pan.
 - 2. Check the following items:
 - A/T fluid temperature sensor
 Refer to <u>AT-260, "A/T FLUID TEMPERATURE SENSOR"</u>.
 - Harness of terminal cord assembly for short or open

[RE4R01A]

2. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR А (I) With CONSULT-II 1. Start engine. В 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out the value of "FLUID TEMP SE". AT DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V Ε FLUID TEMP SE XXX V BATTERY VOLT XXX V F SAT614. Voltage Cold [20°C (68°F)] \rightarrow : Approximately 1.5V \rightarrow 0.5V Hot [80°C (176°F)] X Without CONSULT-II Start engine. 1. Н 2. Check voltage between TCM harness connector M78 terminal 47 and ground while warming up A/T. TCM connector (M78) 47 R/B

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Voltage

Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)]

: Approximately 1.5V \rightarrow 0.5V

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AAT484A

OK or NG

- OK >> GO TO 3.
- >> Check the following item: NG
 - Harness for short or open between TCM and terminal cord assembly (Main harness)

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Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to AT-255, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE".

OK or NG

OK >> INSPECTION END.

NG >> 1. Perform TCM input/output signal inspection.

If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

AT-259

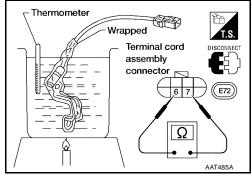
[RE4R01A]

Component Inspection A/T FLUID TEMPERATURE SENSOR

ECS007MB

- For removal, refer to "<u>AT-407, "Removal"</u>.
- Check resistance between A/T fluid temperature sensor terminals 6 and 7 while changing temperature as shown at left.

Temperature °C (°F)	Resistance (Approx.)
20 (68)	2.5 kΩ
80 (176)	0.3 kΩ



DTC P0720 VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR)

Description

The revolution sensor detects the revolution of the output shaft parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)	
29	Y	Revolution sen- sor (Measure in AC range)		When vehicle cruises at 30 km/h (19 MPH).	1V or more Voltage rises gradually in response to vehi- cle speed.	
				When vehicle parks.	0V	
42	BR	Throttle position sensor (Ground)	(Con)	_	ΟV	

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	K
() : VEH SPD SEN/CIR AT	TCM does not receive the proper voltage	 Harness or connectors (The sensor circuit is open or shorted) 	IX
I P0720	signal from the sensor.	Revolution sensor	L

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test. After the repair, perform the following procedure to confirm the malfunction is eliminated.

PFP:32702

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Revolution sensor

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Park/neutral



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В

U With CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Drive vehicle and check for an increase of "VHCL/S SE-MTR" value.

If the check result is NG, go to $\underline{\text{AT-264, "Diagnostic Procedure"}}$. If the check result is OK, go to following step.

- 3. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 5 consecutive seconds.
 VHCL SPEED SE: 30 km/h (19 MPH) or more THRTL POS SEN: More than 1.2V

Selector lever: D position (O/D ON)

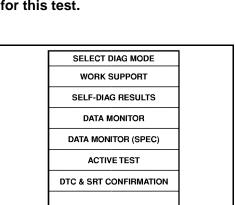
Driving condition: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to <u>AT-264, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.

5. Maintain the following conditions for at least 5 consecutive seconds.

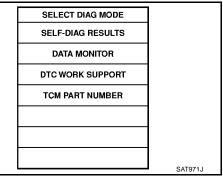
CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON) Driving condition: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

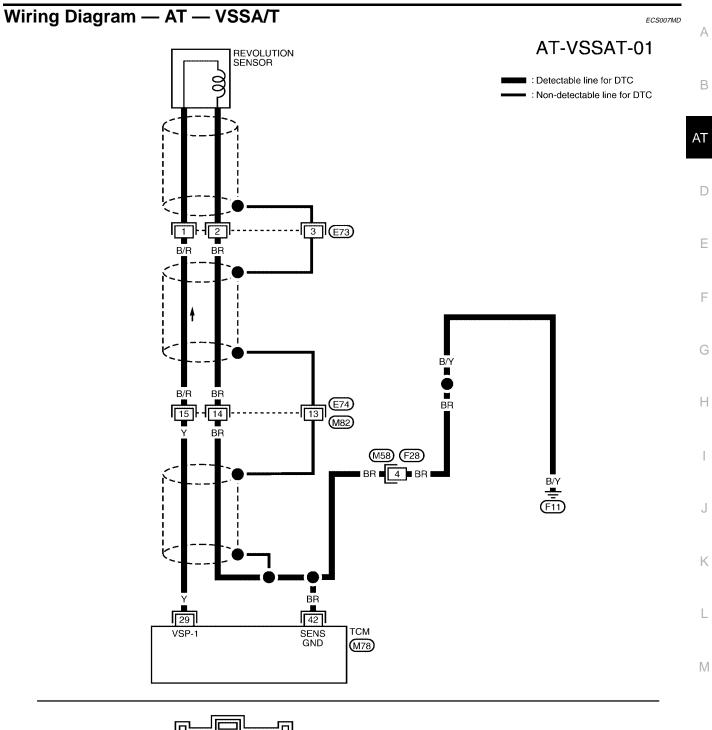
- With GST
- Follow the procedure "With CONSULT-II".



SEE949Y

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K





M78 GY H.S. 3 2 1 GY 1 2 3 4 5 12 13 14 15 16 41 42 7 8 M58 35 46 3 4 5 6 6 8 9 10 11 (E74) 7 43 15 16 W 24 9 17 W

WCWA0148E

Diagnostic Procedure

ECS007ME

1. CHECK REVOLUTION SENSOR

Refer to AT-265, "Component Inspection" .

OK or NG

OK >> GO TO 2.

NG >> Repair or replace revolution sensor.

2. CHECK INPUT SIGNAL

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE-A/T" while driving. Check the value changes according to driving speed.

DATA	моі	NITOR
MONITOR	١G	
VHCL/S SE-A	т	XXX km/h
VHCL/S SE-M	ſR	XXX km/h
THRTL POS S	EN	XXX V
FLUIDTEMP	E	xxx v
BATTERY VO	Т	ххх

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM harness connector M78 terminal 29 (Y) and ground while driving. (Measure with AC range)

Voltage At 0 km/h (0 MPH) : 0V At 30 km/h (19 MPH) : 1V or more (Voltage rises gradually in response to vehicle speed.) TCM connector

- OK or NG
- OK >> GO TO 3.
- NG >> Check the following items:
 - Harness for short or open between TCM and revolution sensor (Main harness)
 - Harness for short or open between revolution sensor harness connector E73 and ECM harness connector M78
 - Ground circuit for ECM Refer to <u>AT-246, "TROUBLE DIAGNOSIS FOR POWER SUPPLY"</u>.

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Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-261, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

OK >> **INSPECTION END** NG >> 1. Perform TCM inpu

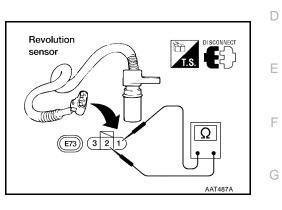
>> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Component Inspection REVOLUTION SENSOR

- For removal, refer to <u>AT-407, "Removal"</u>.
- Check resistance between terminals 1 and 2.

Termi	Resistance	
1	2	500 - 650Ω





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DTC P0725 ENGINE SPEED SIGNAL

Description

The engine speed signal is sent from the ECM to the TCM.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
39	P/L	Engine speed signal		When engine runs at idle speed.	0.5 - 2.5V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
	TCM does not receive the proper voltage	Harness or connectors	
I P0725	signal from ECM.	(The sensor circuit is open or shorted)	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

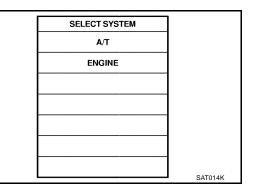
NOTE:

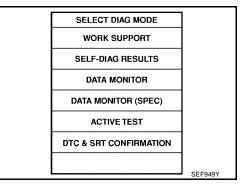
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 10 consecutive seconds.
 VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: More than 1.2V Selector lever: D position (O/D ON)
- With GST
- Follow the procedure "With CONSULT-II".



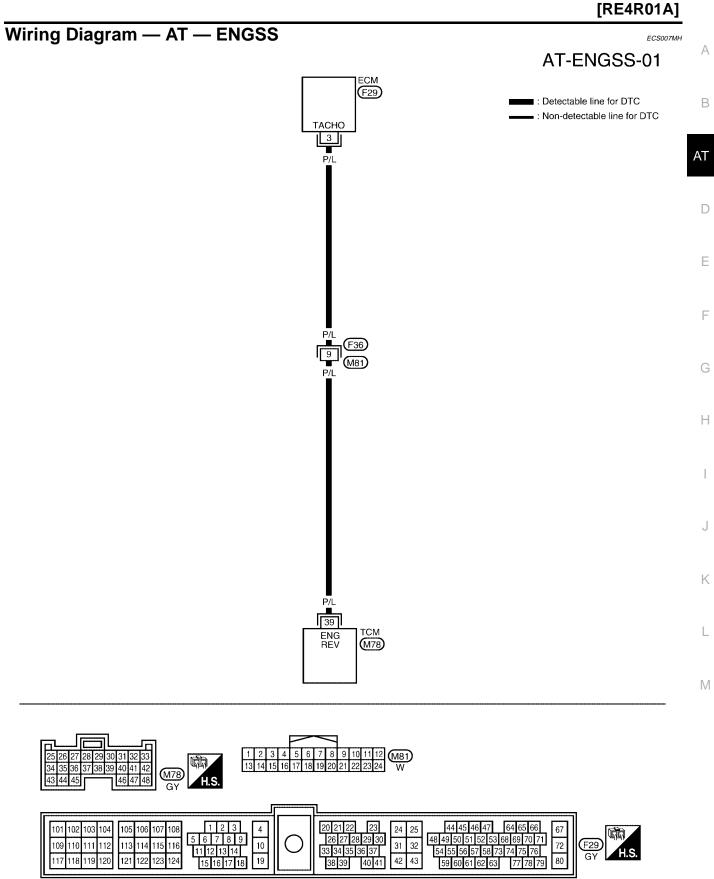




[RE4R01A]

ECS007MG

DTC P0725 ENGINE SPEED SIGNAL



WCWA0149E

Diagnostic Procedure

ECS007MI

[RE4R01A]

1. СНЕСК DTC WITH ECM

Perform diagnostic test mode II (self-diagnostic results) for engine control. Check ignition signal circuit condition.

OK or NG

- OK >> GO TO 2.
- NG >> Check ignition signal circuit for engine control. Refer to <u>EC-1142</u> (VG33E only) or <u>EC-1719</u> (VG33ER only), "IGNITION SIGNAL".

2. CHECK INPUT SIGNAL

With CONSULT-II

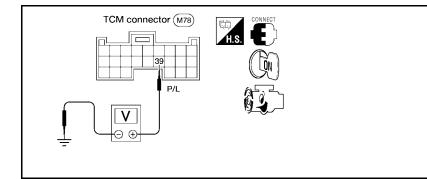
- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position.

Without CONSULT-II

1. Start engine.

DATA MOI	NITOR	
MONITORING		
ENGINE SPEED	XXX rpm	
TURBINE REV	XXX rpm	
OVERDRIVE SW	ON	
PN POSI SW	OFF	
R POSITION SW	OFF	
		SAT64

2. Check voltage between TCM harness connector M78 terminal 39 and ground.



AAT488A

Does battery voltage (idle speed) 0.5 - 2.5V?

- Yes >> GO TO 3. No >> Check the
 - >> Check the following items:
 - Harness for short or open between TCM connector M78 and ECM connector F29
 - Resistor
 - Ignition coil Refer to <u>EC-1142</u> (VG33E only) or <u>EC-1719</u> (VG33ER only), "IGNITION SIGNAL".

DTC P0725 ENGINE SPEED SIGNAL

[RE4R01A]

3. снеск dtc		А
Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-266, "DIAGNOS</u>		, ,
CODE (DTC) CONFIRMATION PROCEDURE". OK or NG		В
OK >> INSPECTION END . NG >> 1. Perform TCM input/output signal inspection.	_	
2. If NG, recheck TCM pin terminals for damage or loose connection with harness	connector. A	٩T
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		M

DTC P0731 IMPROPER SHIFTING TO 1ST GEAR POSITION

[RE4R01A]

DTC P0731 IMPROPER SHIFTING TO 1ST GEAR POSITION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
	1.007	Shift solenoid		When shift solenoid valve A oper- ates. (When driving in D1 or D4)	Battery voltage
11	11 L/W va	valve A	A POL	When shift solenoid valve A does not operate. (When driving in D2 or D3)	0V
10		Shift solenoid	<u> ((10 - 10 - 10 - 10 - 10 - 10 - 10 - </u>	When shift solenoid valve B oper- ates. (When driving in D1 or D2)	Battery voltage
12	L/Y	L/Y valve B	When shift solenoid valve B does not operate. (When driving in D3 or D4)	٥V	

ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve A stuck open	2*	2	3	3
In case of gear position with shift solenoid valve B stuck open	4*	3	3	4

*: P0731 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
🖲 : A/T 1ST GR FNCTN		 Shift solenoid valve A Shift solenoid valve B
	 A/T cannot be shifted to the 1st gear position even if electrical circuit is good. 	• Each clutch
		 Hydraulic control circuit

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITIONS:

Always drive vehicle on a level road to improve the accuracy of test. After the repair, perform the following procedure to confirm the malfunction is eliminated.

With CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 17 to 23 km/h (11 to 14 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

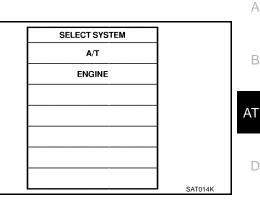
- Check that "GEAR" shows 2 after releasing pedal.
- Depress accelerator pedal to WOT (more than 7/8 of "THROT-TLE POSI") quickly from a speed of 17 to 23 km/h (11 to 14 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds) If the check result NG appears on CONSULT-II screen, go to <u>AT-274, "Diagnostic Procedure"</u>.

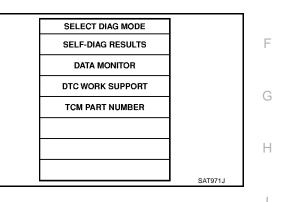
If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.

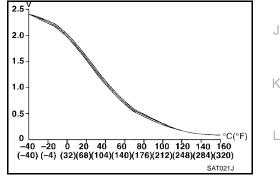
- Check that "GEAR" shows 1 when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0731 exists.	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Manunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

 Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to <u>AT-274, "Diagnostic Procedure"</u>. Refer to <u>AT-496, "Shift Schedule"</u>.

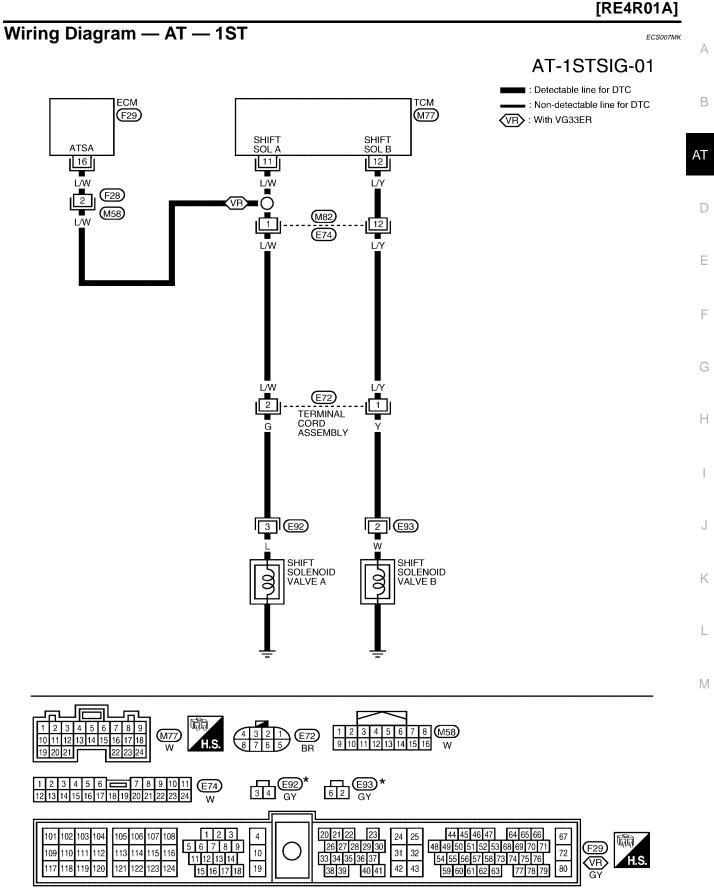






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- Follow the procedure "With CONSULT-II".



*: This connector is not shown in "HARNESS LAYOUT" of PG section.

Diagnostic Procedure

ECS007ML

[RE4R01A]

1. CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to AT-431, "CONTROL VALVE ASSEMBLY" .
- 2. Check shift solenoid valve operation.
- Shift solenoid valve A
- Shift solenoid valve B

Refer to AT-275, "Component Inspection" .

OK or NG

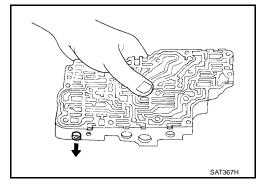
- OK >> GO TO 2.
- NG >> Repair or replace shift solenoid valve assembly.

2. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to <u>AT-431, "CONTROL VALVE ASSEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



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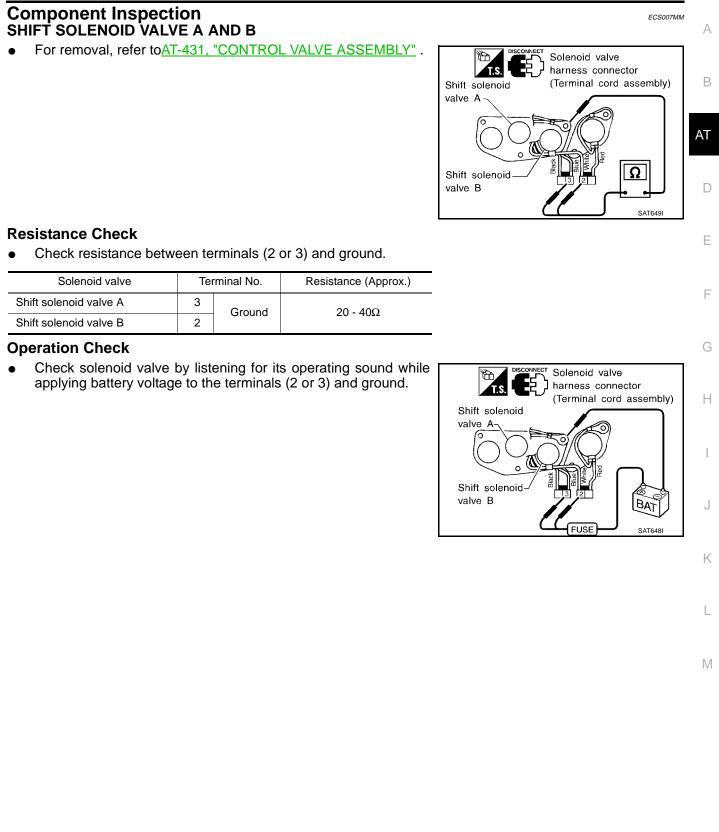
Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-271, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

- OK >> INSPECTION END.
- NG >> Check control valve again. Repair or replace control valve assembly.

DTC P0731 IMPROPER SHIFTING TO 1ST GEAR POSITION

[RE4R01A]



DTC P0732 IMPROPER SHIFTING TO 2ND GEAR POSITION

[RE4R01A]

DTC P0732 IMPROPER SHIFTING TO 2ND GEAR POSITION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
		Shift solenoid		When shift solenoid valve B oper- ates. (When driving in "D1 " or "D2 ")	Battery voltage
12	L/Y	valve B		When shift solenoid valve B does not operate. (When driving in "D3 " or "D4 ")	0V

ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck open.

Gear position supposed by TCM	1	2	3	4
In case of gear position with no malfunctions	1	2	3	4
In case of gear position with shift solenoid valve B stuck open	4	3*	3	4

*: P0732 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
: A/T 2ND SIGNAL : P0732	A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.	Shift solenoid valve BEach clutchHydraulic control circuit

PFP:31940

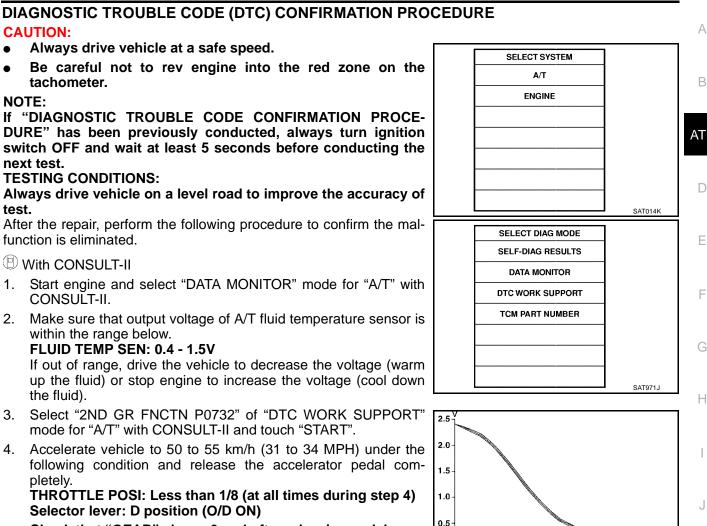
ECS007MN

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-40 -20 0 20 40 60 80 100 120 140 160 (-40) (-4) (32)(68)(104)(140)(176)(212)(248)(284)(320)



- Check that "GEAR" shows 3 or 4 after releasing pedal.
- Depress accelerator pedal to WOT (more than 7/8 of "THROT-5. TLE POSI") guickly from a speed of 50 to 55 km/h (31 to 34 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT-II screen, go to AT-279, "Diagnostic Procedure". If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

Check that "GEAR" shows 2 when depressing accelerator pedal to WOT.

- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for М "ENGINE". In case a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- Stop vehicle. 6

NOTE:

test.

1.

3.

7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$

- Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to 8. AT-279, "Diagnostic Procedure" . Refer to AT-496, "Shift Schedule" .
- ব্ৰ্যে With GST
- Follow the procedure "With CONSULT-II".



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SHIFT SOLENOID VALVE B

★: This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0096E

AT-278

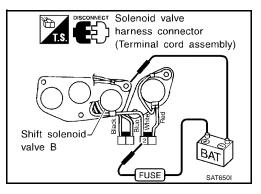
 CHECK SHIFT SOLENOID VALVE Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>. Check shift solenoid valve operation. Shift solenoid valve B Refer to <u>AT-320, "SHIFT SOLENOID VALVE B"</u>. <u>DK or NG</u> 	
 Check shift solenoid valve operation. Shift solenoid valve B Refer to <u>AT-320, "SHIFT SOLENOID VALVE B"</u>. <u>DK or NG</u> 	
OK >> GO TO 2. NG >> Repair or replace shift solenoid valve assembly.	
2. CHECK CONTROL VALVE 1. Disassemble control valve assembly.	
Refer to <u>AT-431, "CONTROL VALVE ASSEMBLY"</u> . 2. Check to ensure that:	
Valve, sleeve and plug slide along valve bore under their own weight. Valve, sleeve and plug are free from burrs, dents and scratches. Control valve springs are free from damage, deformation and fatigue.	
Hydraulic line is free from obstacles. <u>DK or NG</u> OK >> GO TO 3. NG >> Repair control valve assembly.	
	SAT367H
B. CHECK DTC Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-277, "DIAGNOS</u>	
CODE (DTC) CONFIRMATION PROCEDURE"	
OK>> INSPECTION END.NG>> Check control valve again. Repair or replace control valve assembly.	
Component Inspection SHIFT SOLENOID VALVE B	ECS007MQ
For removal, refer to AT-402, "REMOVAL"AT-402, "REMOVAL" .	connector
Resistance Check	SAT6511

• Check resistance between terminal 2 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve B	2	Ground	20 - 40Ω

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 2 and ground.



DTC P0733 IMPROPER SHIFTING TO 3RD GEAR POSITION

DTC P0733 IMPROPER SHIFTING TO 3RD GEAR POSITION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis В malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4	D
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	-
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)	F
11	L/W	Shift solenoid		When shift solenoid valve A oper- ates. (When driving in D1 or D4)	Battery voltage	G
	L/ VV	valve A	<u> 6800</u> 2.	When shift solenoid valve A does not operate. (When driving in D2 or D3)	0V	

ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

Gear position supposed by TCM	1	2	3	4	- 11
In case of gear position with no malfunctions	1	2	3	4	-
In case of gear position with shift solenoid valve A stuck closed	1	1	4*	4	L

*: P0733 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	N
	A/T cannot be shifted to the 3rd gear posi- tion even if electrical circuit is good.	Shift solenoid valve AEach clutchHydraulic control circuit	

PFP:31940

[RE4R01A]

ECS007MR

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DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITIONS:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

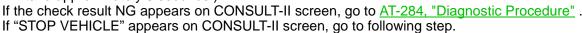
FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- 3. Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 70 to 85 km/h (43 to 53 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1/8 (at all times during step 4) Selector lever: D position (O/D ON)

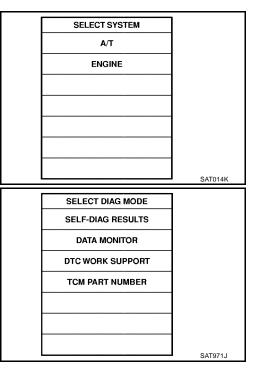
- Check that "GEAR" shows 4 after releasing pedal.
- Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROT-TLE POSI" from a speed of 70 to 85 km/h (43 to 53 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

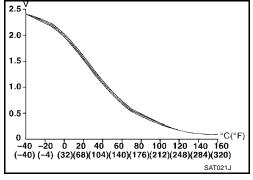


- Check that "GEAR" shows 3 when depressing accelerator pedal with 3.5/8 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \rightarrow 1 \rightarrow 4 \rightarrow 4$

- Make sure that "OK" is displayed. (If "NG" is displayed, refer to <u>AT-284, "Diagnostic Procedure"</u>. Refer to <u>AT-496, "Shift Schedule"</u>.
- With GST
- Follow the procedure "With CONSULT-II".





Wiring Diagram — AT — 3RD ECS007MS А AT-3RDSIG-01 ■: Detectable line for DTC В Non-detectable line for DTC VR : With VG33ER ECM TCM (F29) (M77) AT SHIFT SOL A ATSA 16 11 D L/W Ο νR Ε F L/W 2 (E72) TERMINAL CORD ASSEMBLY G Н 3 E92 Κ SHIFT SOLENOID VALVE A 8 L Μ 4 8 9 6 4321 8765 BR M77 W 1 2 3 4 5 9 10 11 12 13 6 78 M58 17 18 13 14 1(12 15 16 LS. 15 16 W E92* (E74) 1 3 4 5 6 🖻 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 w 123 56789 44 45 46 47 64 65 66 48 49 50 51 52 53 68 69 70 71 101 102 103 104 105 106 107 108 4 20 21 22 23 24 25 67 26 27 28 29 30 (F29 110 111 112 113 114 115 116 10 31 32 109 72 11 12 13 14 33 34 35 36 37 54 55 56 57 58 73 74 75 76 VR 42 119 120 121 122 123 124 19 43 80 117 118 15 16 17 18 38 39 40 41 59 60 61 62 63 77 78 79

*: This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0151E

Diagnostic Procedure

ECS007MT

[RE4R01A]

1. CHECK SHIFT SOLENOID VALVE

- 1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>.
- Check shift solenoid valve operation.
 Shift solenoid valve A

Refer to AT-315, "SHIFT SOLENOID VALVE A" .

OK or NG

OK >> GO TO 2.

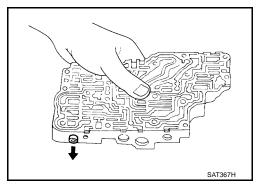
NG >> Repair or replace shift solenoid valve assembly.

2. CHECK CONTROL VALVE

- Disassemble control valve assembly. Refer to <u>AT-431, "CONTROL VALVE ASSEMBLY"</u>.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 3.
- NG >> Repair control valve assembly.



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Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-282, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

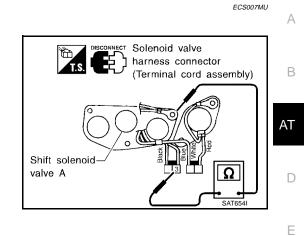
- OK >> INSPECTION END.
- NG >> Check control valve again. Repair or replace control valve assembly.

DTC P0733 IMPROPER SHIFTING TO 3RD GEAR POSITION

[RE4R01A]

Component Inspection SHIFT SOLENOID VALVE A

• For removal, refer to <u>AT-402, "REMOVAL"</u>.



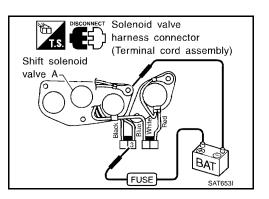
Resistance Check

• Check resistance between terminal 3 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	3	Ground	20 - 40Ω

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 3 and ground.



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DTC P0734 IMPROPER SHIFTING TO 4TH GEAR POSITION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item		Condition		ation (Approx.)	
Torque converter clutch so noid valve duty	le-	Lock-up OFF ↓ Lock-up ON		4% ↓ 94%	
Line pressure solenoid val duty	ve	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)		24% ↓ 95%	
Gear position	1	2	3	4	
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	
I	1 GY/R	solenoid valve	((Lov))	When depressing accelerator pedal fully after warming up engine.	0V
2	2 BR/Y solenoid valve	Line pressure solenoid valve	olenoid valve	When releasing accelerator pedal after warming up engine.	4 - 14V
2		(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0V
11	L/W	Shift solenoid valve A	1 Dec	When shift solenoid valve A oper- ates. (When driving in D1 or D4 .)	Battery voltage
				When shift solenoid valve A does not operate. (When driving in D2 or D3.)	0V
12 L/Y	Shift solenoid valve B		When shift solenoid valve B oper- ates. (When driving in D1 or D2 .)	Battery voltage	
			When shift solenoid valve B does not operate. (When driving in D3 or D4.)	0V	

ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

PFP:31940

ECS007MV

DTC P0734 IMPROPER SHIFTING TO 4TH GEAR POSITION

[RE4R01A]

Gear position supposed by TCM	1	2	3	4	
In case of gear position with no malfunctions	1	2	3	4	
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*	

*: P0734 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	AT
🖲 : A/T 4TH GR FNCTN		Shift solenoid valve A	
		 Shift solenoid valve B 	
	A/T cannot be shifted to the 4th gear position even if electrical circuit is good.	 Line pressure solenoid valve 	D
🗐 : P0734	tion even il electrical circuit is good.	Each clutch	
		 Hydraulic control circuit 	

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE CAUTION:

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITIONS:

Always drive vehicle on a level road to improve the accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

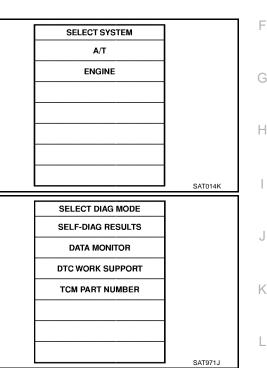
- 3. Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4. Accelerate vehicle to 50 to 60 km/h (31 to 37 MPH) under the following condition and release the accelerator pedal completely.

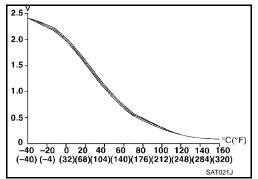
THROTTLE POSI: Less than 5.5/8 (at all times during step 4) Selector lever: D position (O/D ON)

- Check that "GEAR" shows 3 after releasing pedal.
- Depress accelerator pedal steadily with 1/8 2/8 of "THROTTLE POSI" from a speed of 50 to 60 km/h (31 to 37 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.)

If the check result NG appears on CONSULT-II screen, go to <u>AT-290, "Diagnostic Procedure"</u>. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.

- Check that "GEAR" shows 4 when depressing accelerator pedal with 1/8 - 2/8 of "THROTTLE POSI".





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- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAG-NOSIS FOR DTC".
- 6. Stop vehicle.
- 7. Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to $1 \to 2 \to 3 \to 4$	
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$	
Malfunction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$	

8. Make sure that "OK" is displayed. (If "NG" is displayed, refer to <u>AT-290, "Diagnostic Procedure"</u>. Refer to <u>AT-496, "Shift Schedule"</u>.

• Follow the procedure "With CONSULT-II".

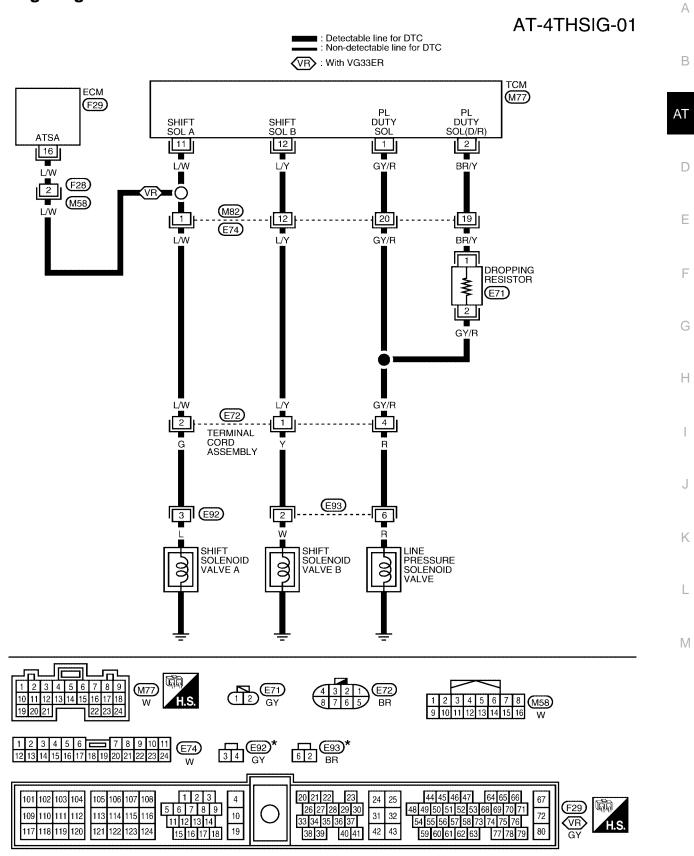
With GST

DTC P0734 IMPROPER SHIFTING TO 4TH GEAR POSITION

[RE4R01A]

ECS007MW

Wiring Diagram — AT — 4TH



*: This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0152E

Diagnostic Procedure

ECS007MX

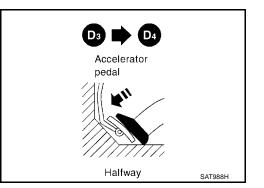
[RE4R01A]

1. CHECK SHIFT UP (D3 TO D4)

During <u>AT-223, "Cruise Test — Part 1"</u>, does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 9. No >> GO TO 2.



2. CHECK LINE PRESSURE

Perform line pressure test. Refer to <u>AT-214, "Line Pressure Test"</u>.

OK or NG

OK >> GO TO 3. NG >> GO TO 7.

3. CHECK SOLENOID VALVES

1. Remove control valve assembly. Refer to AT-402, "REMOVAL" .

2. Refer to AT-315, "SHIFT SOLENOID VALVE A" and AT-320, "SHIFT SOLENOID VALVE B".

OK or NG

OK >> GO TO 4.

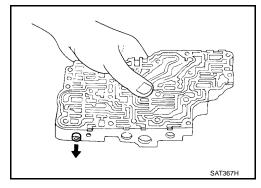
NG >> Replace solenoid valve assembly.

4. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-431, "CONTROL VALVE ASSEMBLY" .
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

- OK >> GO TO 5.
- NG >> Repair control valve.



5. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D₃ to D₄ at the specified speed?

Yes or No

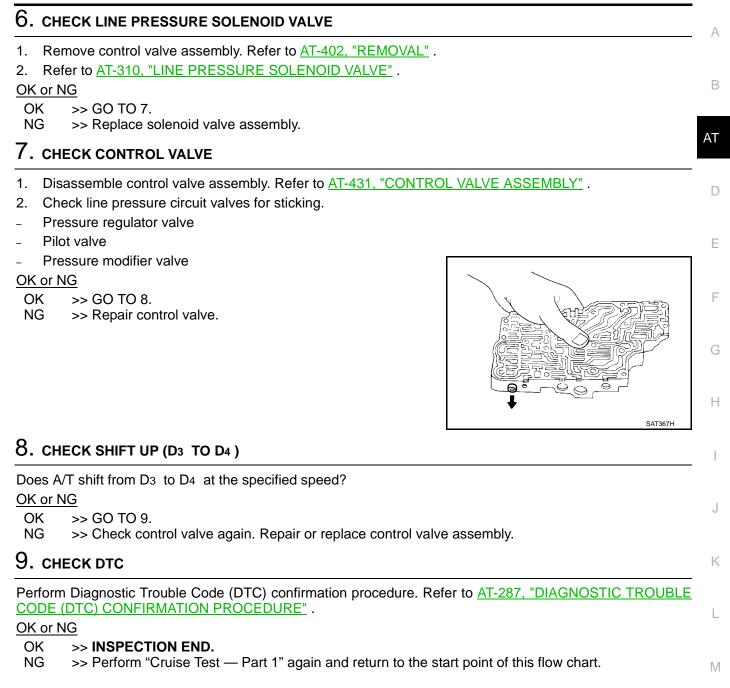
Yes >> GO TO 9.

No >> Check control valve again. Repair or replace control valve assembly.

AT-290

DTC P0734 IMPROPER SHIFTING TO 4TH GEAR POSITION

[RE4R01A]



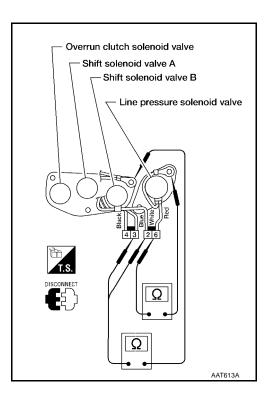
DTC P0734 IMPROPER SHIFTING TO 4TH GEAR POSITION

[RE4R01A]

Component Inspection SOLENOID VALVES

ECS007MY

• For removal, refer to <u>AT-402, "REMOVAL"</u>.



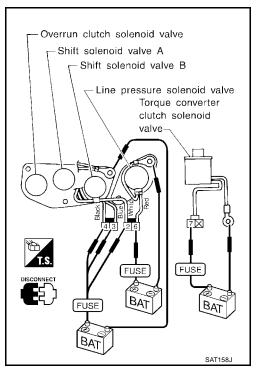
Resistance Check

• Check resistance between terminals (3, 2, or 6) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Shift solenoid valve A	3		20 - 400
Shift solenoid valve B	2	Ground	20 - 4052
Line pressure solenoid valve	6		2.5 - 5Ω

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (3, 2, 4, 6 or 7) and ground.



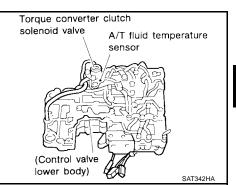
DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description

The torque converter clutch solenoid valve is activated, with the gear in D4, by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.



CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE Remarks: Specification data are reference values

Monitor item	Condition	Specification (Approx.)	
Torque converter clutch sole- noid valve duty	Lock-up OFF ↓ Lock-up ON	4% ↓ 94%	F

TCM TERMINALS AND REFERENCE VALUE Remarks: Specification data are reference values

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)	Н
		Torque converter		When A/T performs lock-up.	8 - 15V	
3	G/OR	clutch solenoid valve		When A/T does not perform lock-up.	0V	I

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: TCC SOLENOID/CIRC : P0740	TCM detects an improper voltage drop when it tires to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted.) T/C clutch solenoid valve 	K

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PFP:31940

[RE4R01A]

ECS007MZ

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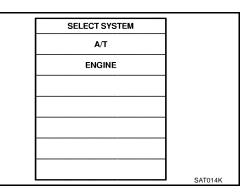
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

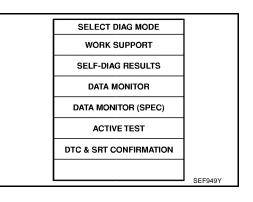
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

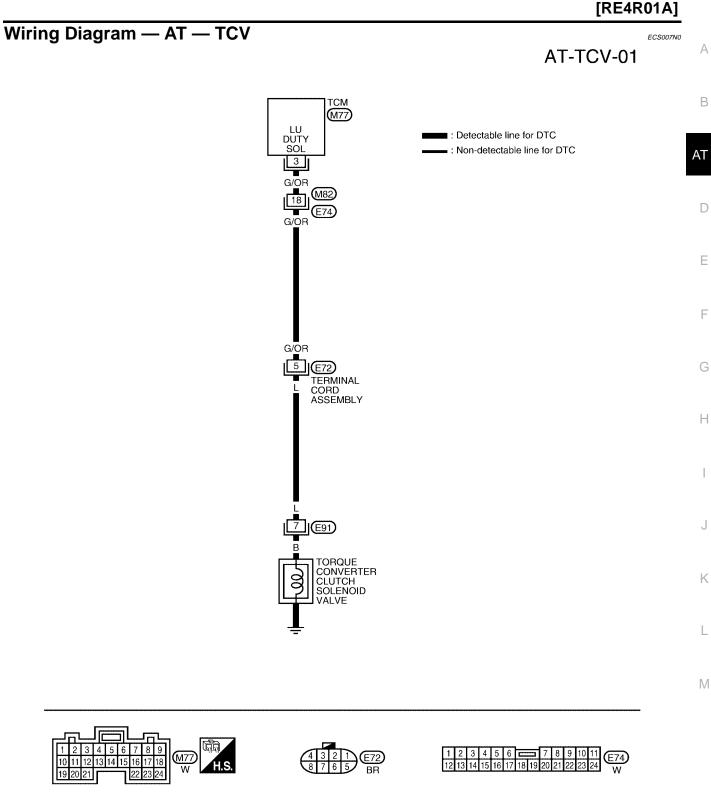
U With CONSULT-II

- 1. Turn ignition switch ON.
- 2. Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II and wait at least 1 second.
- With GST
- Follow the procedure "With CONSULT-II".





DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE



*: This connector is not shown in "HARNESS LAYOUT" of PG section.

E91 7 BR

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE [RE4R01A]

Diagnostic Procedure

ECS007N1

1. CHECK GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector E72 terminal 5 and ground. Refer to wiring diagram.

Is resistance approx. 10 - 20 Ω ?

Yes >> GO TO 2.

- No >> 1. Remove oil pan. Refer to <u>AT-402, "REMOVAL"</u>.
 - 2. Check the following items:
 - Torque converter clutch solenoid valve Refer to <u>AT-297, "TORQUE CONVERTER CLUTCH SOLENOID VALVE"</u>.
 - Harness of terminal cord assembly for short or open

2. CHECK RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal cord assembly connector E72 terminal 5 and TCM harness connector M77 terminal 3. Refer to wiring diagrams.

If OK, check harness for short to ground and short to power.

Is resistance approx. 0 Ω ?

Yes >> GO TO 3.

No >> Repair open circuit or short to ground or short to power in harness or connectors.

3. снеск отс

Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-294, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

- OK >> **INSPECTION END**. NG >> 1. Perform TCM input
 - >> 1. Perform TCM input/output signal inspection.

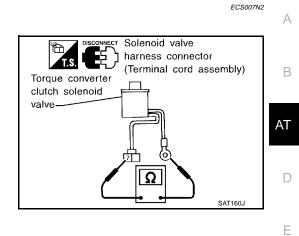
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

[RE4R01A]

Component Inspection TORQUE CONVERTER CLUTCH SOLENOID VALVE

• For removal, refer to <u>AT-402, "REMOVAL"</u>.



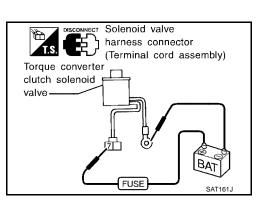
Resistance Check

• Check resistance between torque converter clutch solenoid valve terminal 7 and ground.

Solenoid valve	Ter	minal No.	Resistance (Approx.)
Torque converter clutch sole- noid valve	7	Ground	10 - 20 Ω

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 7 and ground.



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DTC P0744 IMPROPER LOCK-UP OPERATION

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position, or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted), but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)
Torque converter clutch sole- noid valve duty	Lock-up OFF ↓ Lock-up ON	4% ↓ 94%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)			
1	GY/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V			
I	GI/K	solenoid valve	solenoid valve	solenoid valve	((Gov))	oid valve	When depressing accelerator pedal fully after warming up engine.	0V
2	BR/Y	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	4 - 14V			
2	DR/ I	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	0V			
		Torque converter		When A/T performs lock-up.	8 - 15V			
3	G/OR	clutch solenoid valve		When A/T does not perform lock- up.	0V			

[RE4R01A]

PFP:31940

ECS007N3

[RE4R01A]

ON BOARD DIAGNOSIS LOGIC

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = A x C/B

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction. This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear position supposed by TCM	1	2	3	4	
In case of gear position with no malfunctions	1	2	3	4	
In case of gear position with shift solenoid valve B stuck closed	1	2	2	1*	_

*: P0744 is detected.

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
E A/T TCC S/V FNCTN		Line pressure solenoid valve
	A/T cannot perform lock-up even if electri-	 Torque converter clutch solenoid valve
E P0744	cal circuit is good.	Each clutch
G . F0744		 Hydraulic control circuit

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

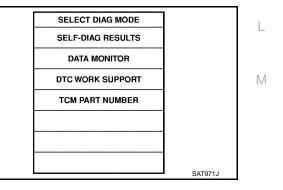
U With CONSULT-II

- 1. Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.
 FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid), or stop engine to increase the voltage (cool down the fluid).

3. Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

SELECT SYSTEM		
A/T		
ENGINE		
	SAT014K	



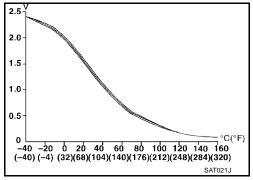
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[RE4R01A]

Accelerate vehicle to more than 70 km/h (43 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETED". (It will take approximately 30 seconds after "TESTING" shows.)
 THROTTLE POSI: 1/8 - 2/8 (at all times during step 4) Selector lever: D position (O/D ON) TCC S/V DUTY: More than 94% VHCL/S SE-A/T: Constant speed of more than 70 km/h (43 MPH)



- Check that "GEAR" shows 4.
- For shift schedule, refer to <u>AT-496, "Shift Schedule"</u>.

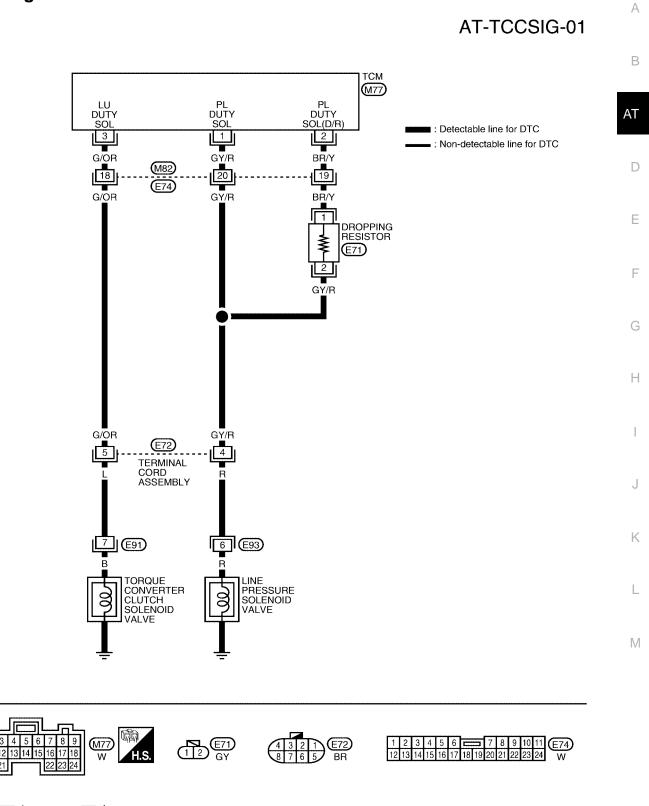
 If "TESTING" does not appear on CONSULT II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

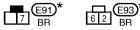
- 5. Make sure that "OK" is displayed. (If "NG" is displayed, refer to <u>AT-302, "Diagnostic Procedure"</u>.) Refer to <u>AT-496, "Shift Schedule"</u>.
- With GST
- Follow the procedure "With CONSULT-II".

[RE4R01A]

ECS007N4

Wiring Diagram — AT — TCCSIG





*: This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0100E

Diagnostic Procedure

ECS007N5

[RE4R01A]

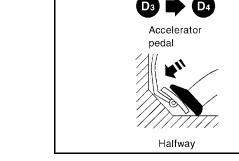
SAT988H

1. CHECK SHIFT UP (D3 TO D4)

During <u>AT-223, "Cruise Test — Part 1"</u>, does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> Check for proper lock-up. GO TO 10. No >> GO TO 2.



2. CHECK LINE PRESSURE

Perform line pressure test. Refer to <u>AT-214, "Line Pressure Test"</u>.

OK or NG

OK >> GO TO 3. NG >> GO TO 6.

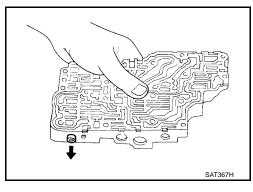
3. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-431, "CONTROL VALVE ASSEMBLY" .
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.

OK or NG

OK >> GO TO 4.

NG >> Repair control valve.



4. CHECK SHIFT UP (D3 TO D4)

Does A/T shift from D3 to D4 at the specified speed?

Yes or No

Yes >> GO TO 5.

No >> Check control valve again. Repair or replace control valve assembly.

5. снеск отс

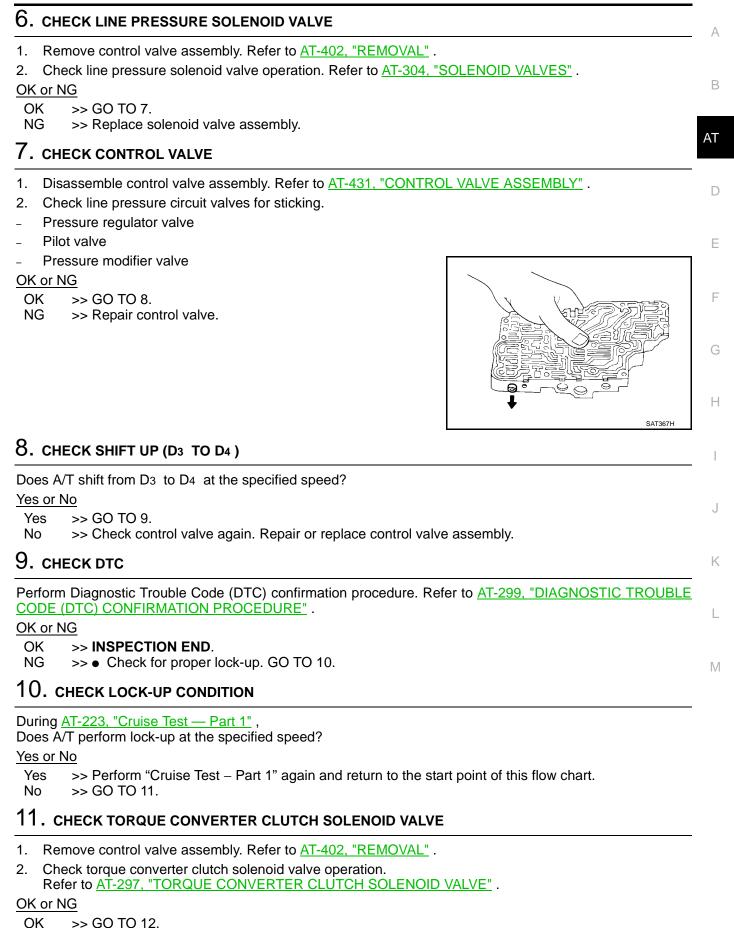
Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-299, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

OK >> INSPECTION END.

NG >> • Check for proper lock-up. GO TO 10.

[RE4R01A]



AT-303

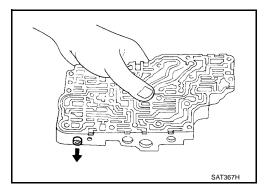
>> Replace solenoid valve assembly.

NG

[RE4R01A]

12. CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-431, "CONTROL VALVE ASSEMBLY" .
- 2. Check control valves for sticking.
- Torque converter clutch control valve
- Torque converter clutch relief valve
- OK or NG
- OK >> GO TO 13.
- NG >> Repair control valve.



13. CHECK LOCK-UP CONDITION

Does A/T perform lock-up at the specified speed?

Yes or No

- Yes >> GO TO 14.
- No >> Check control valve again. Repair or replace control valve assembly.

14. снеск отс

Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-299, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

- OK >> INSPECTION END.
- NG >> Perform "Cruise Test Part 1" again and return to the start point of this flow chart.

Component Inspection SOLENOID VALVES

For removal, refer to AT-402, "REMOVAL".

ECS007N6

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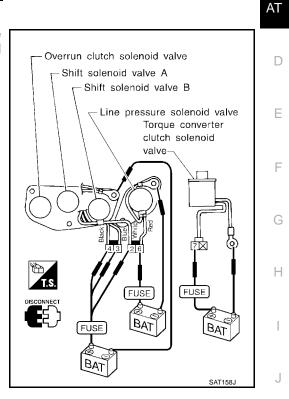
Resistance Check

• Check resistance between terminals (6, 7) and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Line pressure solenoid valve	6		2.5 - 5 Ω
Torque converter clutch sole- noid valve	7	Ground	10 - 20 Ω

Operation Check

 Check solenoid valve by listening for its operating sound while applying battery voltage to the terminals (3, 2, 4, 6 or 7) and ground.



[RE4R01A]

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DTC P0745 LINE PRESSURE SOLENOID VALVE

Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE Remarks: Specification data are reference values

Monitor item	Condition	Specification (Approx.)
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) \downarrow Large throttle opening (High line pressure)	24% ↓ 95%

DTC P0745 LINE PRESSURE SOLENOID VALVE

NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

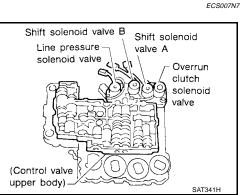
TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)	
1	GY/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 2.5V	
I	GT/K	solenoid valve	((Lov))	When depressing accelerator pedal fully after warming up engine.	0V	
2	PD/V	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	4 - 14V	
2	BR/Y	(with dropping resistor)			When depressing accelerator pedal fully after warming up engine.	0V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
	TCM detects an improper voltage drop	 Harness or connectors (The solenoid circuit is open or shorted)
EP0745	when it tries to operate the solenoid valve.	• Line pressure solenoid valve



PFP:31940

[RE4R01A]

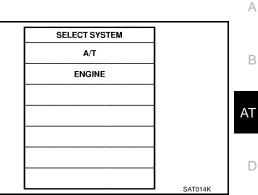
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE NOTE:

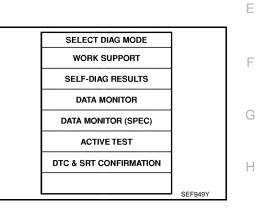
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.
- 2. Depress accelerator pedal completely and wait at least 1 second.
- With GST
- Follow the procedure "With CONSULT-II".





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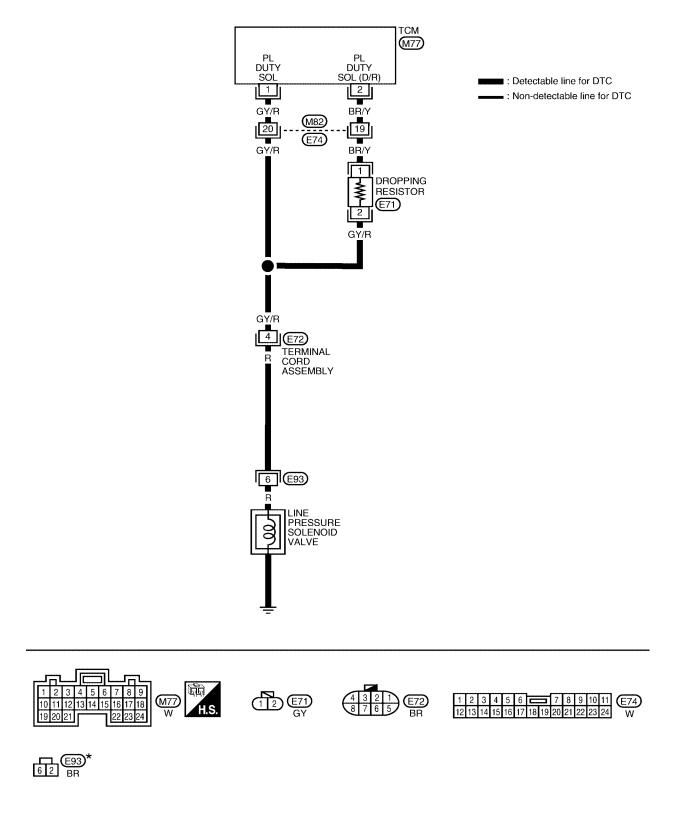
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[RE4R01A]

Wiring Diagram — AT — LPSV

ECS007N8

AT-LPSV-01



*: This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0101E

DTC P0745 LINE PRESSURE SOLENOID VALVE

[RE4R01A]

Dia	agnostic Procedure	А
1.	CHECK GROUND CIRCUIT	
1. 2.	Turn ignition switch to OFF position. Disconnect terminal cord assembly connector in engine compartment.	В
3.	Check resistance between terminal cord assembly connector E72 terminal 4 and ground. Refer to the wiring diagram.	AT
<u>ls r</u>	esistance approx. 2.5 - 5Ω?	
Ye N	es >> GO TO 2. o >> 1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u> .	D
	2. Check the following items:	E
	 Line pressure solenoid valve Refer to <u>AT-310, "LINE PRESSURE SOLENOID VALVE"</u>. 	L
	 Harness of terminal cord assembly for short or open 	F
2.	CHECK POWER SOURCE CIRCUIT	
1.	Turn ignition switch to OFF position.	G
2.	Disconnect TCM harness connector.	
3.	Check resistance between terminal cord assembly connector E72 terminal 4 and TCM harness connector M77 terminal 2. Refer to the wiring diagram.	Н
<u>ls r</u>	esistance approx. 12Ω?	
Ye N	es >> GO TO 3. o >> Check the following items:	I
	 Dropping resistor Refer to<u>AT-310, "DROPPING RESISTOR"</u>. 	
	 Harness for short or open between TCM terminal 2 and terminal cord assembly connector 	J
3.	CHECK POWER SOURCE CIRCUIT	
1.	Turn ignition switch to OFF position.	Κ
2.	Check resistance between terminal cord assembly connector E72 terminal 4 and TCM harness connector M77 terminal 1. Refer to the wiring diagram.	I
<u>ls r</u>	esistance approx. 0Ω ?	
Ye N	 >> GO TO 4. >> Repair or replace harness between TCM terminal 1 and terminal cord assembly. 	M
4.	CHECK DTC	
	form Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-307, "DIAGNOSTIC TROUBLE</u> DE (DTC) CONFIRMATION PROCEDURE".	

OK or NG

OK >> INSPECTION END.

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

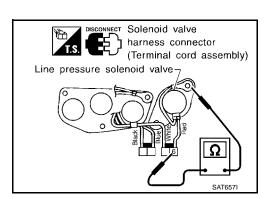
DTC P0745 LINE PRESSURE SOLENOID VALVE

[RE4R01A]

ECS007NA

Component Inspection LINE PRESSURE SOLENOID VALVE

• For removal, refer to <u>AT-402, "REMOVAL"</u>.



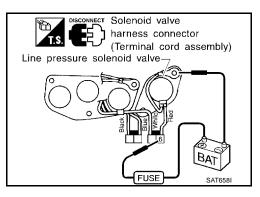
Resistance Check

• Check resistance between terminal 6 and ground.

Solenoid valve	Ter	minal No.	Resistance (Approx.)
Line pressure solenoid valve	6	Ground	2.5 - 5 Ω

Operation Check

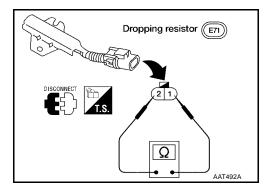
• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 6 and ground.



DROPPING RESISTOR

• Check resistance between terminals 1 and 2.

Resistance : Approx. 12Ω



DTC P0750 SHIFT SOLENOID VALVE A

Description

Gear position

Shift solenoid valve A

Shift solenoid valve B

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

1

ON (Closed)

ON (Closed)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)	G
11	11 L/W Shift solenoid valve A	A De	When shift solenoid valve A oper- ates. (When driving in D1 or D4)	Battery voltage	Н	
				When shift solenoid valve A does not operate. (When driving in D2 or D3)	0V	

2

OFF (Open)

ON (Closed)

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: SFT SOL A/CIRC : P0750	TCM detects an improper voltage drop when it tires to operate the solenoid valve.	 Harness or connectors (The solenoid circuit is open or shorted) Shift solenoid valve A 	K

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

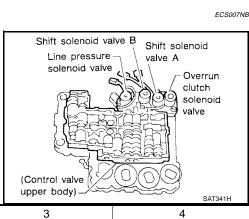
If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for 1. "ENGINE" with CONSULT-II.

SELE	CT SYSTE	м		
	A/T			
E	INGINE			
			A/T	A/T



OFF (Open)

OFF (Open)

[RE4R01A]

ON (Closed) OFF (Open)

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DTC P0750 SHIFT SOLENOID VALVE A

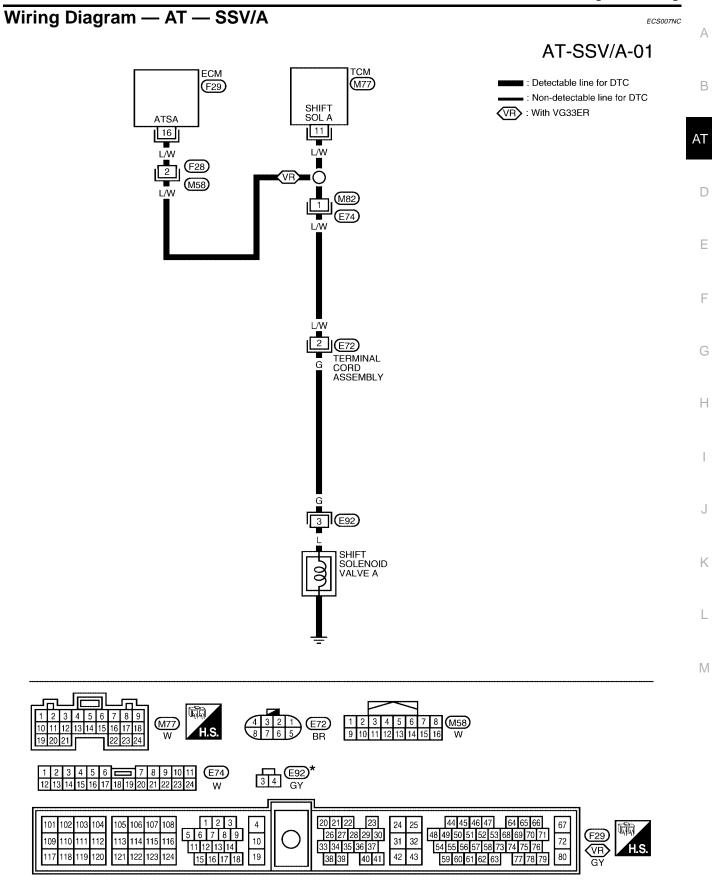
[RE4R01A]

- 2. Start engine.
- 3. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 ("GEAR").
- With GST
- Follow the procedure "With CONSULT-II".

1
SEF949Y

[RE4R01A]

WCWA0153E



*: This connector is not shown in "HARNESS LAYOUT" of PG section.

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Procedure

ECS007ND

[RE4R01A]

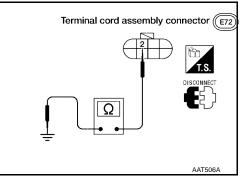
1. CHECK GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal cord assembly connector E72 terminal 2 and ground.

Is resistance approx. 20 - 40Ω?

Yes >> GO TO 2. No >> 1. Remove

- >> 1. Remove control valve assembly. Refer toAT-402, "REMOVAL".
 - 2. Check the following items:
 - Shift solenoid valve A Refer to <u>AT-315, "SHIFT SOLENOID VALVE A"</u>.
 - Harness of terminal cord assembly for short or open



2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal cord assembly connector E72 terminal 2 and TCM harness connector M77 terminal 11. Refer to wiring diagram.

If OK, check harness for short to ground and short to power.

Is resistance approx. 0Ω ?

- Yes >> GO TO 3.
- No >> Repair open circuit or short to ground or short to power in harness or connectors.

3. СНЕСК ДТС

Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-311, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

OK >> INSPECTION END.

NG >> 1. Perform TCM input/output signal inspection.

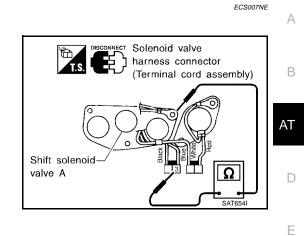
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

DTC P0750 SHIFT SOLENOID VALVE A

[RE4R01A]

Component Inspection SHIFT SOLENOID VALVE A

• For removal, refer to <u>AT-402, "REMOVAL"</u>.



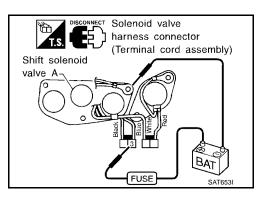
Resistance Check

• Check resistance between terminal 3 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)	
Shift solenoid valve A	3	Ground	20 - 40 Ω	

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 3 and ground.



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DTC P0755 SHIFT SOLENOID VALVE B

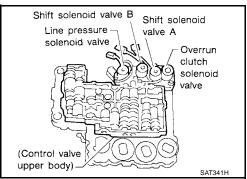
Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the PNP switch, vehicle speed and throttle position sensors. Gears will then be shifted to the optimum position.

NOID VALVE B

ECS007NF

[RE4R01A]



Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Judgement stan- dard (Approx.)	
12		Shift solenoid		When shift solenoid valve B oper- ates. (When driving in D1 or D2)	Battery voltage
12	L/Y	valve B		When shift solenoid valve B does not operate. (When driving in D3 or D4)	0V

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(I) : SFT SOL B/CIRC	TCM detects an improper voltage drop	 Harness or connectors (The solenoid circuit is open or shorted)
🗐 : P0755	when it tires to operate the solenoid valve.	Shift solenoid valve B

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

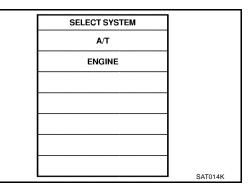
NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(I) With CONSULT-II

1. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.



PFP:31940

DTC P0755 SHIFT SOLENOID VALVE B

[RE4R01A]

- 2. Drive vehicle in D position and allow the transmission to shift 1 \rightarrow 2 \rightarrow 3 ("GEAR").
- (In the second s
- Follow the procedure "With CONSULT-II".

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	0550.40
	SEF949

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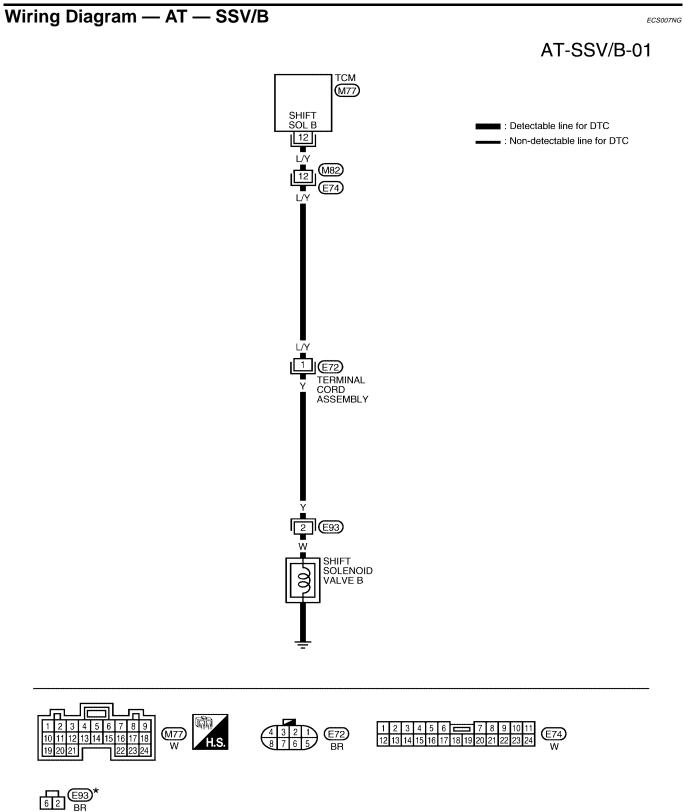
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[RE4R01A]



 \bigstar : This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0103E

DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Procedure

1. CHECK GROUND CIRCUIT

1.

Turn ignition switch to OFF position.

Disconnect terminal cord assembly connector in engine compartment. 2. 3. Check resistance between terminal cord assembly connector AT E72 terminal 1 and ground. Terminal cord assembly connector (E72) Is resistance approx. 20 - 40Ω? Yes >> GO TO 2. No >> 1. Remove control valve assembly. Refer to AT-402, "REMOVAL" . 2. Check the following items: O Е Shift solenoid valve B _ Refer to AT-320, "SHIFT SOLENOID VALVE B" . - Harness of terminal cord assembly for short or open AAT508A F 2. CHECK POWER SOURCE CIRCUIT Turn ignition switch to OFF position. 1. 2. Disconnect TCM harness connector. Check resistance between terminal cord assembly connector E72 terminal 1 and TCM harness connector 3. Н M77 terminal 12. Refer to wiring diagram. If OK, check harness for short to ground and short to power. Is resistance approx. 0Ω ? Yes >> GO TO 3. No >> Repair open circuit or short to ground or short to power in harness or connectors. 3. снеск отс J Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to AT-316, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" . Κ OK or NG OK >> INSPECTION END. NG >> 1. Perform TCM input/output signal inspection. L 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. Μ



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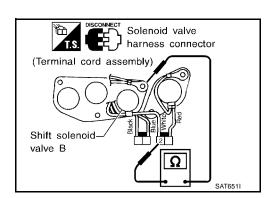
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DTC P0755 SHIFT SOLENOID VALVE B

[RE4R01A]

Component Inspection SHIFT SOLENOID VALVE B

• For removal, refer to <u>AT-402, "REMOVAL"</u>.



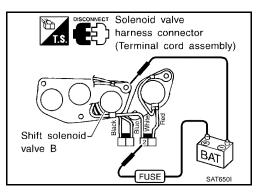
Resistance Check

• Check resistance between terminal 2 and ground.

Solenoid valve	Ter	minal No.	Resistance (Approx.)	
Shift solenoid valve B	2	Ground	20 - 40Ω	

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 2 and ground.

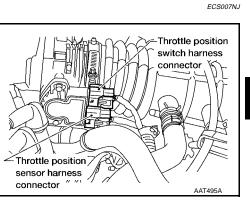


DTC P1705 THROTTLE POSITION SENSOR

DTC P1705 THROTTLE POSITION SENSOR

Description

- Throttle position sensor The throttle position sensor detects the throttle valve position and sends a signal to the TCM.
- Throttle position switch Consists of a wide open throttle position switch and a closed throttle position switch. The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.



CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Monitor item	Condition	Specification
Throttle position concer	Fully-closed throttle	Approximately 0.5V
Throttle position sensor	Fully-open throttle	Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition				Judgement stan- dard (Approx.)
16 BR/W		Closed throttle position switch (in throttle posi-		When releasing accelerator pedal after warming up engine. [Refer to AT-198. "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)"]	Battery voltage		
			tion switch)		When depressing accelerator pedal after warming up engine.	0V	
17	switch (in throttle		(Ga)	When depressing accelerator pedal more than half-way after warming up engine. [Refer to <u>AT-198, "TCM</u> <u>SELF-DIAGNOSTIC PROCEDURE</u> (<u>NO TOOLS)"</u>]	Battery voltage		
	position switch)		When releasing accelerator pedal after warming up engine.	0V			
32	B/W	Throttle position sensor (Power source)	or (Cox) (Coff)	Ignition switch ON	4.5 - 5.5V		
				Ignition switch OFF	0V		
41	OR/L	Throttle position sensor		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throt- tle: 4V		
42	BR	Throttle position sensor (Ground)	x ·	_	0V		

ON BOARD DIAGNOSIS LOGIC

[RE4R01A] PFP:22620

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DTC P1705 THROTTLE POSITION SENSOR

[RE4R01A]

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
() : TP SEN/CIRC A/T	TCM receives an excessively low or high	 Harness or connectors (The solenoid circuit is open or shorted.)
^(क्रि) : P1705	voltage from the sensor.	Throttle position sensorThrottle position switch

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

U With CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Apply vacuum to the throttle opener, then check the following. Refer to step 1 and step 2 of <u>AT-198, "TCM SELF-DIAGNOSTIC</u> <u>PROCEDURE (NO TOOLS)"</u>.

Accelerator pedal condition	THRTL POS SEN	CLOSED THL/SW	W/O THRL/P·SW
Fully released	Less than 4.7V	ON	OFF
Partially depressed	0.1 - 4.6V	OFF	OFF
Fully depressed	More than 1.9 - 4.6V	OFF	ON

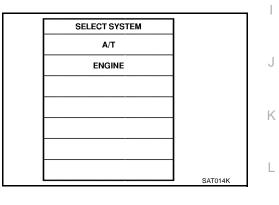
If the check result is NG, go to <u>AT-325, "Diagnostic Procedure"</u>. If the check result is OK, go to following step.

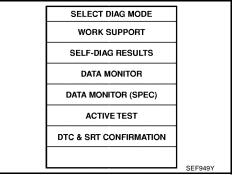
- 3. Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 4. Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN: Approximately 3V or less Selector lever: D position (O/D ON) If the check result is NG, go to <u>AT-325, "Diagnostic Procedure"</u>.

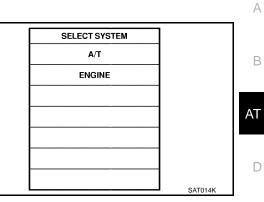
If the check result is OK, go to following step.

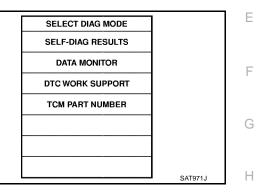
- 5. Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.
 VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle Selector lever: D position (O/D ON)
 With GST
- Follow the procedure "With CONSULT-II".





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DTC P1705 THROTTLE POSITION SENSOR

[RE4R01A] Wiring Diagram — AT — TPS ECS007NK AT-TPS-01 BATTERY ■ : Detectable line for DTC FUSE BLOCK (J/B) .: Non-detectable line for DTC SB 2 Refer to "PG-POWER". ŚВ ø 10A 27 5 (M27) 8N ę SB (F30) οl 5 SB (M59) 1 3 (F27) OR/B B/P 5 THROTTLE POSITION WOTP SWITCH CTP SWITCH POSITION SWITCH (CLOSED THROTTLE POSITION SWITCH AND WIDE OPEN THROTTLE POSITION SWITCH) CLOSED WIDE OTHER OTHER THROTTLE POSTITION 6 4 SENSOR B/Y OR/B вR/W (F4) (F3) (F28) ۲ BR (M58) 2 3 B/W 1 L OR/B BR/W BR (M58) (F28) 4 BR B/Y (F36) (M81) B/W 21 B/W 1 F28 M58 ŧ B/Y 12 OR/L L OR/B в/w ВR B/Y B/Y OR/L в/w ΒR OR/B BR/W (F11) . . 17 42 25 32 32 16 4 43 37 42 23 41 ECM тсм SS OFF TH SENS SENS POWER AVCC TVO GND-A GND-C GND-C TVOO SENS FULL IDLE (F29) (M77) , (M78) SW GND SW Refer to the following. (F29) - ELECTRICAL UNITS (M27) 4N 3N 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 8 M58 (M59) W 3 4 6 7 5N 6N 7N 8N 9N 10N 9 10 11 14 15 16 W W 12 13 2 3 4 5 6 7 8 9 10 11 12 M81 14 15 16 17 18 19 20 21 22 23 24 W 1 13 ٩Ľ 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 28 29 M77 M78 H.S. 35 36 37 38 40 41 42 H.S. 34 123 F3 456 F4 GY W GY (F30) 19 20 21 22 23 24 46 47 48

WCWA0154E

AT-324

[RE4R01A]

[RE4R	
Diagnostic Procedure	ECS007NL
1. снеск отс with есм	
Perform diagnostic test mode II (self-diagnostic results) for engine control. Refer to <u>EC-640</u> (VG33E o <u>EC-1243</u> (VG33ER only), "Malfunction Indicator Lamp (MIL)".	nly) or B
$\frac{OK \text{ or } NG}{OK} >> GO TO 2.$	AT
NG >> Check throttle position sensor circuit for engine control. Refer to <u>EC-753</u> , " <u>DTC P0121 TF</u> <u>SOR</u> " (VG33E only) or <u>EC-1362</u> , " <u>DTC P0121 TP SENSOR</u> " (VG33ER only).	<u>SEN-</u>
2. CHECK INPUT SIGNAL	D
With CONSULT-II	E
 Turn ignition switch to ON position. (Do not start engine.) 	
 Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. Read out the value of "THRTL POS SEN". 	F
DATA MONITOR	0
MONITORING	G
VHCL/S SE-A/T XXX km/h	
VHCL/S SE-MTR XXX km/h	Н
THRTL POS SEN XXX V	
FLUID TEMP SE XXX V	
BATTERY VOLT XXX V	-
Voltage	4J J
Fully-closed throttle : Approximately 0.5V	
Fully-open throttle : Approximately 4V	K
⊗ Without CONSULT-II	
 Turn ignition switch to ON position. (Do not start engine.) 	L
2. Check voltage between TCM terminals 41 and 42 while accelerator pedal is depressed slowly.	H.S. M
Voltage	NNECT
Fully-closed throttle : Approximately 0.5V valve OR/L	
Fully-open throttle : Approximately 4V valve V	<u> </u>
(Voltage rises gradually → ⊕ ⊖	
in response to throttle	AT474A
OK or NG	

OK or NG

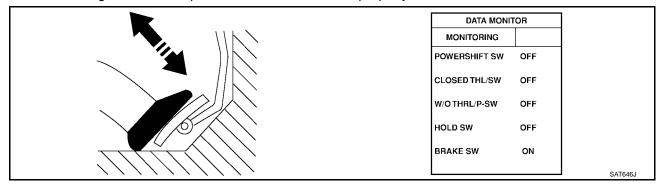
OK (With CONSULT-II)>>GO TO 3. OK (Without CONSULT-II)>>GO TO 4.

NG >> Check harness for short or open between ECM and TCM regarding throttle position sensor circuit. (Main harness)

3. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITH CONSULT-II)

(I) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.



Accelerator	Data monitor		
pedal condition	CLOSED THL/SW	W/O THRL/P-SW	
Released	ON	OFF	
Fully depressed	OFF	ON	

MTBL0011

OK or NG

OK >> GO TO 5.

- NG >> Check the following items:
 - Throttle position switch
 Refer to <u>AT-328, "THROTTLE POSITION SWITCH"</u>.
 - Harness for short or open between ignition switch and throttle position switch (Main harness)
 - Harness for short or open between throttle position switch and TCM (Main harness)

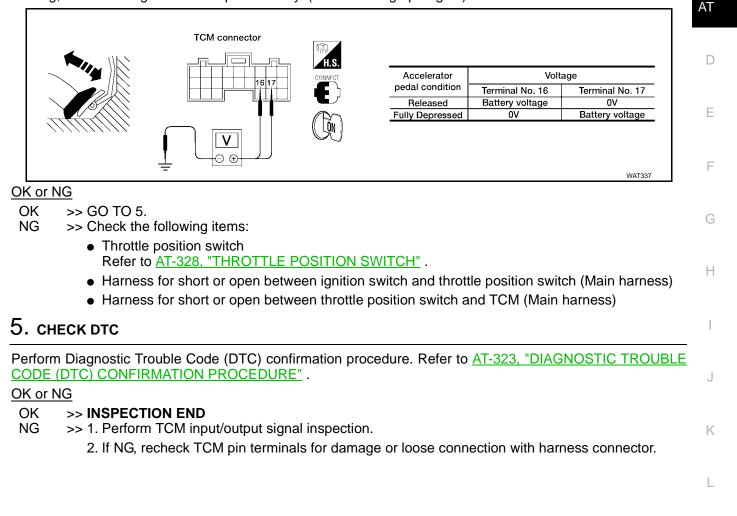
DTC P1705 THROTTLE POSITION SENSOR

[RE4R01A]

4. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM connector M77 terminals 16 (BR/W), 17 (OR/B) and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine)



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Component Inspection THROTTLE POSITION SWITCH Closed Throttle Position Switch (Idle position)

• Check continuity between terminals 4 and 5.

Accelerator pedal condition	Continuity
Released	Yes
Depressed	No

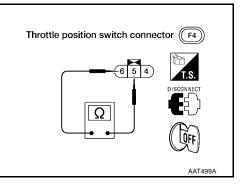
 To adjust closed throttle position switch, refer to <u>EC-652</u>, "<u>Basic</u> <u>Inspection</u>" (VG33E only) or <u>EC-1255</u>, "<u>Basic Inspection</u>" (VG33ER only).

Throttle position switch connecto	r (F4)
	AAT498A

Wide Open Throttle Position Switch

• Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes



AT-328

ECS007NM

Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the PNP switch, overdrive control switch, vehicle speed and throttle position sensors. The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

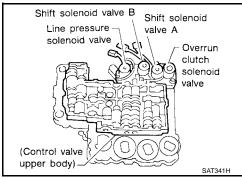
Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)	
20	L/B	Overrun clutch		When ove operates.	errun clutch solenoid valve	Battery voltage
20	L/D	solenoid valve	<u>- 620</u> -	When ove does not d	errun clutch solenoid valve operate.	0V
ON BOA	RD DIAG	NOSIS LOGIO	;			<u>.</u>
D	liagnostic tro	uble code	Malfunction is detecte	d when	Check it (Possible c	
(); O/R C	CLTCH SOL/O	CIRC	TCM dotooto on improporty	oltago drop	Harness or connectors	;

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(I) : O/R CLTCH SOL/CIRC	TCM detects an improper voltage drop	 Harness or connectors (The solenoid circuit is open or shorted.)
😇 : P1760	when it tries to operate the solenoid valve.	Overrun clutch solenoid valve

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[RE4R01A]

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[RE4R01A]

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

CAUTION:

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

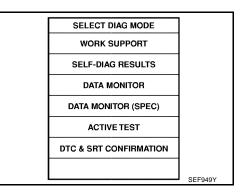
(I) With CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine.
- Accelerate vehicle to a speed of more than 10 km/h (6MPH) in D position (O/D ON).
- Release accelerator pedal completely in D position (O/D OFF).

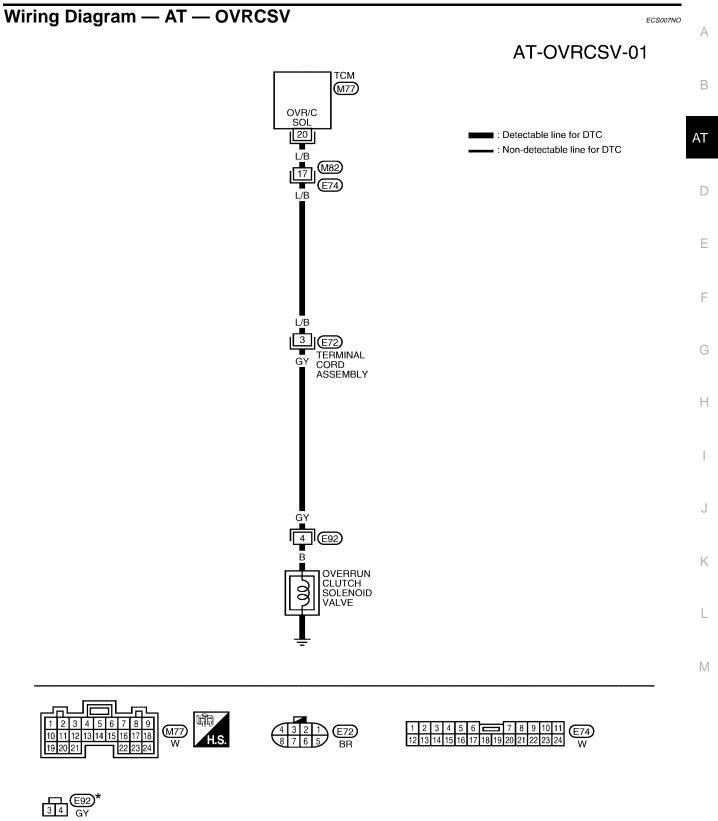
With GST

1. Follow the procedure "With CONSULT-II".

SELECT SYSTEM	
A/T	
ENGINE	
	_
	-
	-
	-
	SAT014K



[RE4R01A]



*: This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0105E

Diagnostic Procedure

ECS007NP

[RE4R01A]

1. CHECK GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- Check resistance between terminal cord assembly connector E72 terminal 3 and ground.

Is resistance approx. 20 - 40Ω?

Yes >> GO TO 2.

- No >> 1. Remove control valve assembly. Refer to AT-402, "REMOVAL".
 - 2. Check the following items:
 - Overrun clutch solenoid valve Refer to <u>AT-333, "OVERRUN CLUTCH SOLENOID</u> <u>VALVE"</u>.
 - Harness of terminal cord assembly for short or open

2. CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between terminal cord assembly connector E72 terminal 3 and TCM harness connector M77 terminal 20.

If OK, check harness for short to ground and short to power.

Is resistance approx 0Ω ?

Yes >> GO TO 3.

No >> Repair open circuit or short to ground or short to power in harness or connectors.

3. снеск ртс

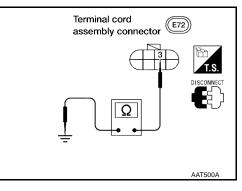
Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-330, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

OK >> **INSPECTION END**. NG >> 1. Perform TCM input

>> 1. Perform TCM input/output signal inspection.

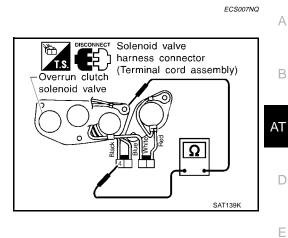
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



[RE4R01A]

Component Inspection OVERRUN CLUTCH SOLENOID VALVE

• For removal, refer to <u>AT-402, "REMOVAL"</u>.



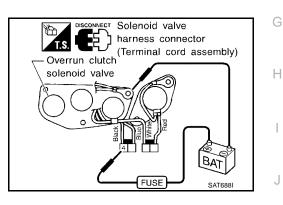
Resistance Check

• Check resistance between terminal 4 and ground.

Solenoid valve	Terminal No.		Resistance (Approx.)
Overrun clutch solenoid valve	4	Ground	20 - 40Ω

Operation Check

• Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal 4 and ground.



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[RE4R01A]

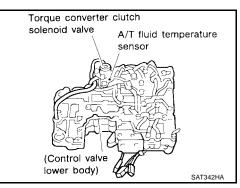
ECS007NR

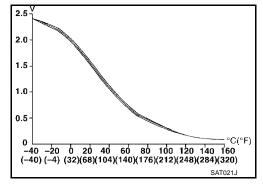
DTC BATT/FLUID TEMP SEN (A/T FLUID TEMP SENSOR CIRCUIT AND TCM POWER SOURCE) PFP:31940

Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE





Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approx.)		
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5kΩ	
	↓	↓	↓	
	Hot [80°C (176°F)]	0.5V	0.3kΩ	

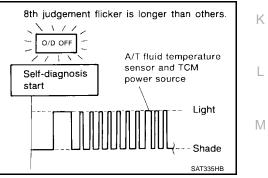
TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Condition	Judgement stan- dard (Approx.)
10	W/R	Power source	An	When turning ignition switch to ON.	Battery voltage
10	VV/IN	Fower source	(Lon)	When turning ignition switch to OFF.	0V
				When turning ignition switch to ON.	Battery voltage
19	W/R	Power source (Same as No. 10)		When turning ignition switch to OFF.	0V
			or	When turning ignition switch to OFF.	Battery voltage
28	R/Y	Power source (Memory back- up)	(CON) (COFF)	When turning ignition switch to ON.	Battery voltage
42	BR	Throttle position sensor (Ground)	(Cor)	_	0V
47	D /D	A/T fluid temper-		When ATF temperature is 20°C (68°F).	1.5V
47	R/B	ature sensor	X	When ATF temperature is 80°C (176°F).	0.5V

[RE4R01A]

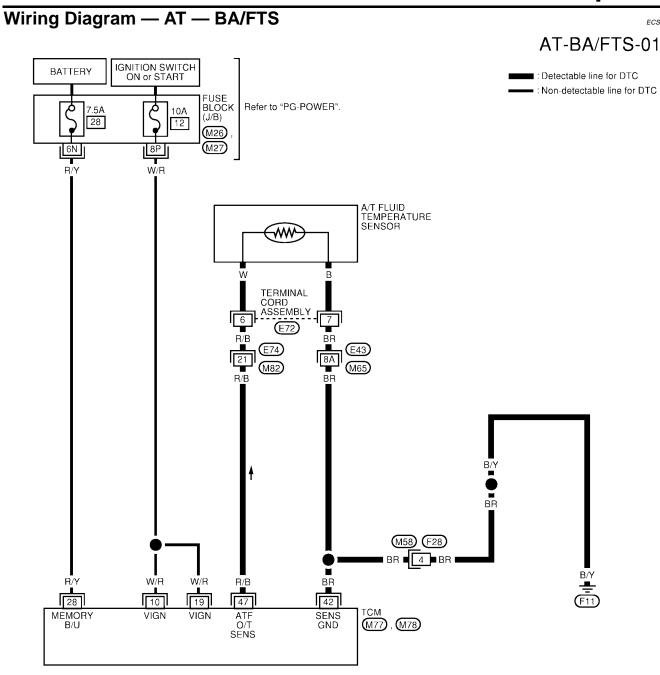
		Check item	
Diagnostic trouble code	Malfunction is detected when	(Possible cause)	
() : BATT/FLUID TEMP SEN	TCM receives an excessively low or high	Harness or connections (The sensor circuit is open or sho	orted)
🕅 : 8th judgement flicker	voltage from the sensor.	• A/T fluid temperature sensor	
DIAGNOSTIC TROUBLE CO	DE (DTC) CONFIRMATION	SELECT SYSTEM	A
PROCEDURE		A/T	
		ENGINE	
			SAT014K
	wing procedure to confirm the mal-	SELECT DIAG MODE	
unction is eliminated.		SELF-DIAG RESULTS	
U With CONSULT-II		DATA MONITOR	
 Start engine. Select "DATA MONITOR" model 	ode for "A/T" with CONSULT-II.		
 Drive vehicle under the follow Selector lever in D position, 		TCM PART NUMBER	
(12 MPH).			SAT971J
	L		
S Without CONSULT-II			
 Follow the procedure "With (CONSULT-II".	8th judgement flicker is longer than $\sum \frac{1}{2}$	others.

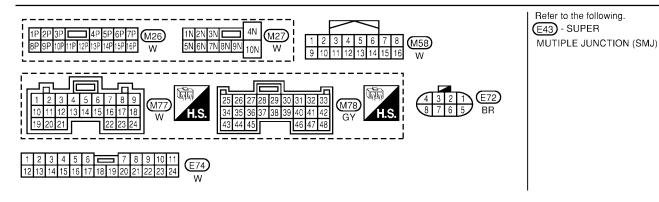


L

[RE4R01A]

ECS007NS





WCWA0155E

AT-336

Diagnostic Procedure

1. CHECK TCM POWER SOURCE

- Turn ignition switch to ON position. 1. (Do not start engine.)
- Check voltage between TCM harness connectors M77, M78 ter-2. minals (10, 19, 28) and ground.

Voltage

: Battery voltage

- Turn ignition switch to OFF position. 3.
- Check voltage between TCM terminal 28 and ground. 4.

Voltage

: Battery voltage

OK or NG

- OK >> GO TO 2.
- NG >> Check the following items:
 - Harness for short or open between fuse block J/B harness and TCM terminals (10, 19 and 28) (Main harness)
 - Ignition switch and fuse Refer to PG-9, "POWER SUPPLY ROUTING" .

2. CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminals 6 and 7 when A/T is cold [20°C (68°F)].
- Is resistance approx. 2.5k Ω ?
 - Yes >> GO TO 3.
- No >> 1. Remove oil pan.
 - 2. Check the following items:
 - A/T fluid temperature sensor Refer to AT-339, "A/T FLUID TEMPERATURE SEN-SOR".
 - Harness of terminal cord assembly for short or open



[RE4R01A]

ECS007NT

А В TCM connector (M77) TCM connector (M78) AT 28 10 19 D 10, 19, 28 Ε AAT476A F Н Terminal cord (E72) assembly connector Κ L AAT502A

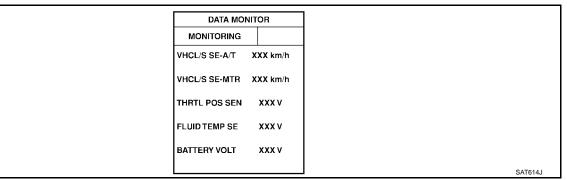
Μ

[RE4R01A]

3. CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".



Voltage

Cold [20°C (68°F)] → Hot [80°C (176°F)] : Approximately 1.5V \rightarrow 0.5V

Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM terminal 47 and ground while warming up A/T.

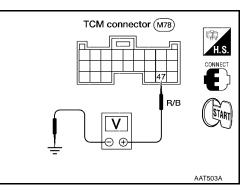
```
Voltage
Cold [20°C (68°F)] →
Hot [80°C (176°F)]
```

: Approximately 1.5V \rightarrow 0.5V

OK or NG

OK >> GO TO 4.

- NG >> Check the following item:
 - Harness for short or open between TCM and terminal cord assembly (Main harness)



4. снеск отс

Perform Diagnostic Trouble Code (DTC) confirmation procedure. Refer to <u>AT-335, "DIAGNOSTIC TROUBLE</u> <u>CODE (DTC) CONFIRMATION PROCEDURE"</u>.

OK or NG

- OK >> **INSPECTION END**. NG >> ● Perform TCM input
 - >> Perform TCM input/output signal inspection.
 - If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

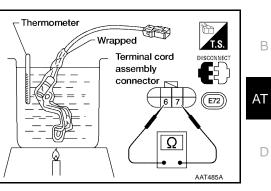
[RE4R01A]

Component Inspection A/T FLUID TEMPERATURE SENSOR

ECS007NU

- For removal, refer to AT-402, "REMOVAL". •
- Check resistance between terminals 6 and 7 while changing . temperature as shown at left.

Temperature °C (°F)	Resistance (Approx.)
20 (68)	2.5 kΩ
80 (176)	0.3 kΩ





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DTC VEHICLE SPEED SENSOR-MTR

Description

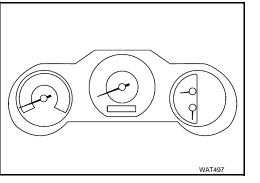
The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement stan- dard (Approx.)
40	G/B	Vehicle speed sensor		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Voltage varies between less than 1V and more than 4.5V
ON BOA	RD DIAG	NOSIS LOGIC			

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
(I): VHCL SPEED SEN·MTR	TCM does not receive the proper voltage signal from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.)
🛞 : 2nd judgement flicker		Vehicle speed sensor



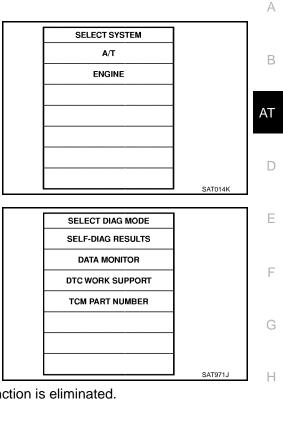
PFP:24814

[RE4R01A]

DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

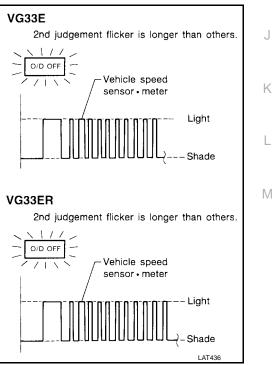
CAUTION:

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 5 seconds before continuing.



After the repair, perform the following procedure to confirm the malfunction is eliminated.

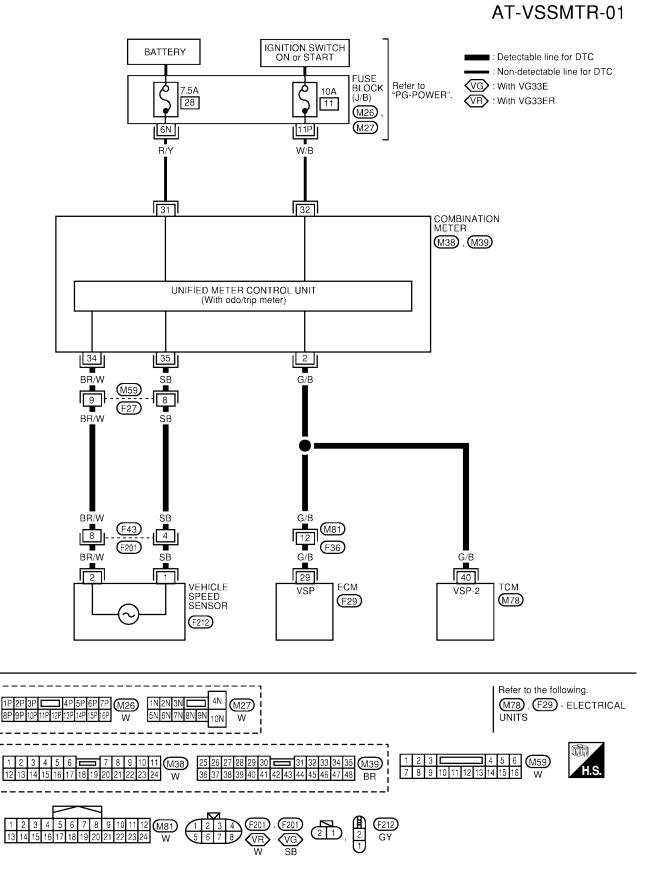
- With CONSULT-II
- 1. Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 2. Start engine and accelerate vehicle from 0 to 25 km/h (0 to 6 MPH).
- S Without CONSULT-II
- Follow the procedure "With CONSULT-II".



[RE4R01A]

ECS007NW

Wiring Diagram — AT — VSSMTR



WCWA0156E

DTC VEHICLE SPEED SENSOR-MTR

Diagnostic Procedure

1. CHECK INPUT SIGNAL.

(I) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "VHCL/S SE·MTR" while driving. Check the value changes according to driving speed.

DATA MONI	TOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxxv
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

Without CONSULT-II

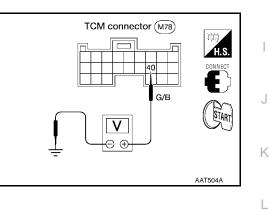
- 1. Start engine.
- Check voltage between TCM harness connector M78 terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.

Does battery voltage vary between less than 1V and more than 4.5V?

Yes >> GO TO 2.

No >> Check the following items:

- Vehicle speed sensor and ground circuit for vehicle speed sensor. Refer to <u>DI-3</u>, "<u>METERS AND</u> <u>GAUGES</u>".
- Harness for short or open between TCM and vehicle speed sensor (Main harness)



2. снеск отс

Perform AT-341, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

OK or NG

- OK >> INSPECTION END.
- NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.



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DTC TURBINE REVOLUTION SENSOR (VG33ER ONLY)

Description

The turbine revolution sensor detects input shaft rpm (revolutions per minute). It is located on the input side of the automatic transmission. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transmission. With the two sensors, input and output shaft rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.

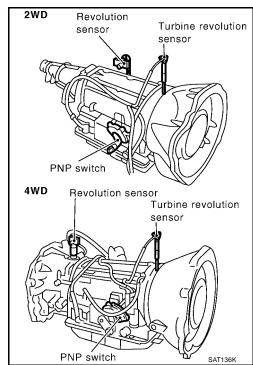
TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Termi- nal No.	Wire color	Item	Condition		Judgement standard (Approx.)
38	Y	Turbine revolu- tion sensor (Measure in AC range)	(Con)	When engine is running at 1,000 rpm	1.2V Voltage rises gradually in response to engine speed.
42	BR	Throttle position sensor (Ground)	(Con)	_	ov

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)
	TCM does not receive the proper voltage signal from the sensor.	 Harness or connectors (The sensor circuit is open or shorted.)
(100) : 10th judgement flicker		Turbine revolution sensor



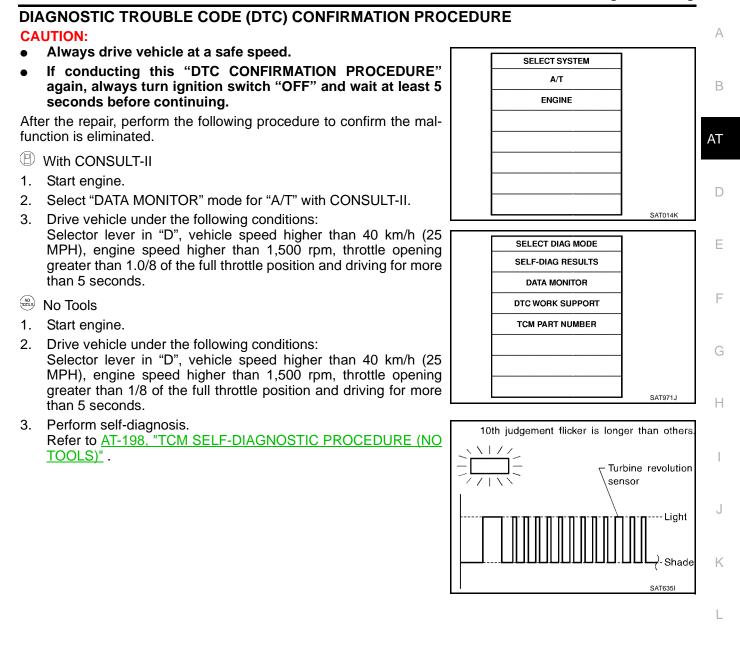
[RE4R01A]

PFP:31935

ECS007NY

DTC TURBINE REVOLUTION SENSOR (VG33ER ONLY)

[RE4R01A]

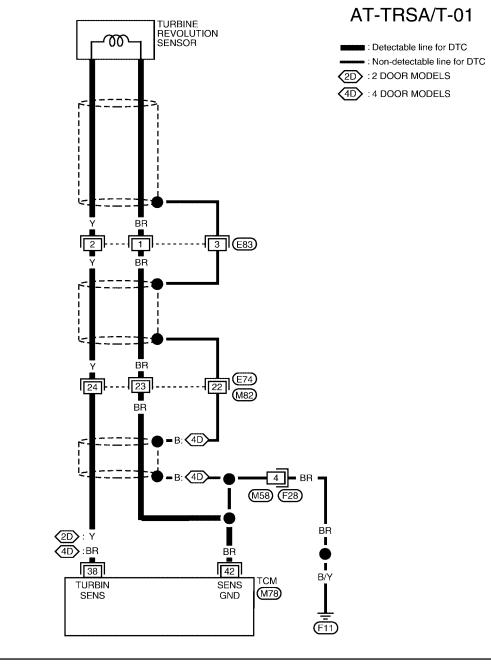


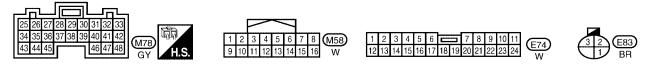
M

[RE4R01A]

ECS007NZ

Wiring Diagram — AT — TRSA/T





WCWA0157E

DTC TURBINE REVOLUTION SENSOR (VG33ER ONLY)

Diagnostia Procedure

[RE4R01A]

Diagnostic Procedure	EC500700 A
1. CHECK INPUT SIGNAL	
 With CONSULT-II Start engine. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/" 	T" with CONSULT-II.
 Read out the value of "TURBINE REV". Check the value changes according to engine speed. Without CONSULT-II Start engine. 	DATA MONITOR MONITORING ENGINE SPEED XXX rpm TURBINE REV XXX rpm OVERDRIVE SW ON PN POSI SW OFF
	R POSITION SW OFF
2. Check voltage between TCM harness connector M78 terminal 38 (Y) and ground. (Measure in AC range.) G
Approximately (Voltage rises response to e	gradually in
<u>OK or NG</u> OK >> GO TO 3. NG >> GO TO 2.	K
2. DETECT MALFUNCTIONING ITEM	L
Check harness for short or open between TCM and turbine revolution s OK or NG OK >> GO TO 3. NG >> Repair or replace damaged parts. 3. CHECK DTC	sensor.
Perform AT-345, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMAT	TION PROCEDURE".

OK >> INSPECTION END.

>> GO TO 4. NG

4. CHECK TCM INSPECTION

1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminal for damage or loose connection with harness connector.

OK or NG

OK >> INSPECTION END.

NG >> Repair or replace damaged parts.

DTC TURBINE REVOLUTION SENSOR (VG33ER ONLY)

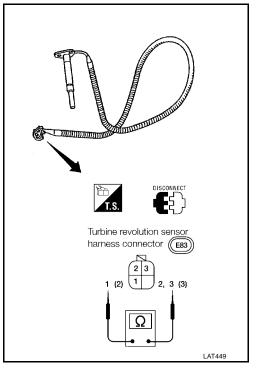
Component Inspection TURBINE REVOLUTION SENSOR

ECS007O1

[RE4R01A]

• Check resistance between terminals 1, 2 and 3.

Terminal No.		Resistance (Approx.)
1	2	2.4 - 2.8 kΩ
1	3	No continuity
2	3	No continuity



DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

ON BOARD DIAGNOSIS LOGIC

Diagnostic trouble code	Malfunction is detected when	Check Items (Possible Cause)
(I) : CONTROL UNIT (RAM) : CONTROL UNIT (ROM)	 TCM memory (RAM) or (ROM) is mal- functioning. 	● TCM

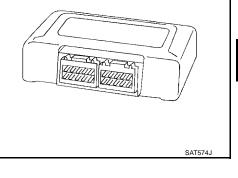
DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

NOTE:

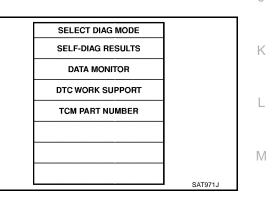
If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

(I) With CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.
- 3. Run engine for at least 2 seconds at idle speed.



SELECT SYSTEM





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Diagnostic Procedure

ECS007O3

[RE4R01A]

1. INSPECTION START

(I) With CONSULT-II

- 1. Turn ignition switch ON and select "SELF DIAG RESULTS" mode for A/T with CONSULT-II.
- 2. Touch "ERASE".
- 3. Turn ignition switch OFF for 10 seconds.
- 4. Perform AT-349, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .
- Is the "CONTROL UNIT (RAM)" or "CONTROL UNIT (ROM)" displayed again?

Yes or No

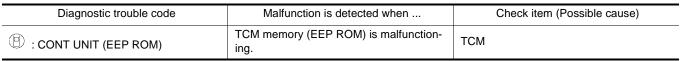
- Yes >> Replace TCM.
- No >> INSPECTION END.

DTC CONTROL UNIT (EEP ROM)

Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

ON BOARD DIAGNOSIS LOGIC



DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE

			ſ
PROCEDURE" has	hoon	nreviously	

If "DTC CONFIRMATION PROCEDURE" has been previously conducted, always turn ignition switch OFF and wait at least 5 seconds before conducting the next test.

With CONSULT-II

- 1. Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2. Start engine.

NOTE:

3. Run engine for at least 2 seconds at idle speed.

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_		_	
[SELECT DIAG MODE		
	SELF-DIAG RESULTS		k
	DATA MONITOR		r\.
	DTC WORK SUPPORT		
	TCM PART NUMBER		L
			B. 4
			IVI
		SAT971J	



PFP:31036

SAT574J

ECS00704

Diagnostic Procedure

ECS00705

[RE4R01A]

1. INSPECTION START

(I) With CONSULT-II

- 1. Turn ignition switch ON and select "SELF DIAG RESULTS" mode for A/T with CONSULT-II.
- 2. Move selector lever to "R" position.
- 3. Depress accelerator pedal (Full throttle position).
- 4. Touch "ERASE".

5. Turn ignition switch OFF for ten seconds.

Perform AT-351, "DIAGNOSTIC TROUBLE CODE (DTC) CONFIRMATION PROCEDURE" .

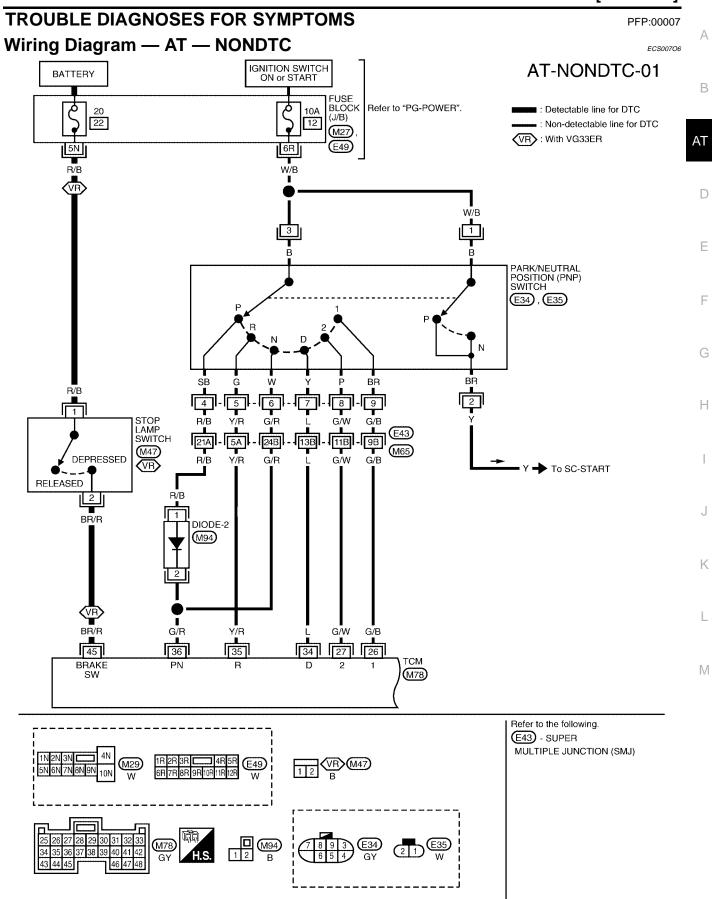
Is the "CONT UNIT (EEP ROM)" displayed again?

Yes or No

Yes >> Replace TCM.

No >> **INSPECTION END.**

[RE4R01A]



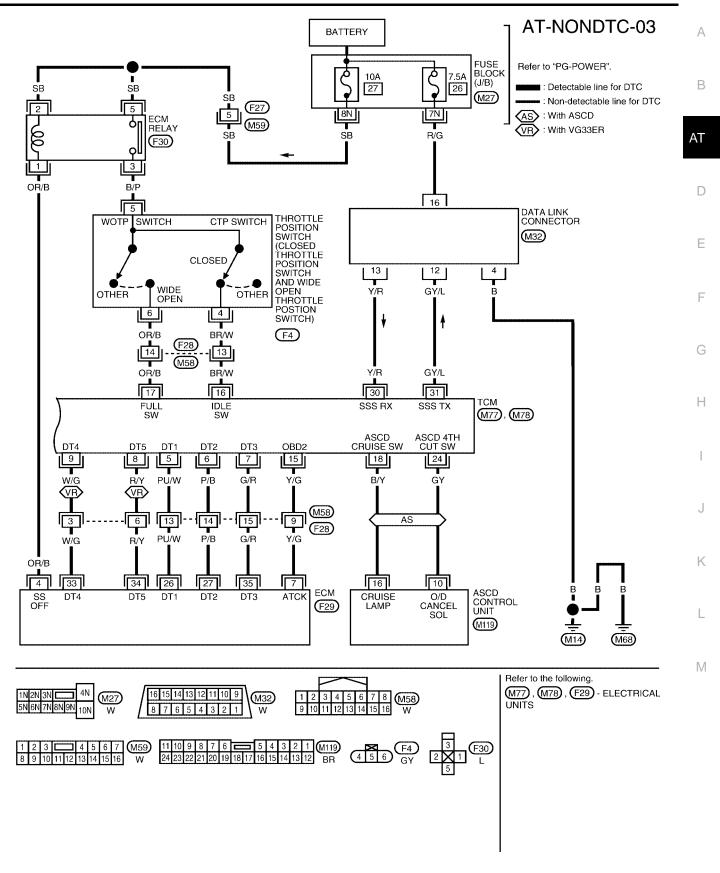
AT-353

AT-NONDTC-02 **IGNITION SWITCH** ON or START FUSE BLOCK (J/B) : Detectable line for DTC ዾ Refer to "PG-POWER". 10A : Non-detectable line for DTC 11 M26 4W : 4 wheel drive <u>11P</u> T w/в 6 w 32 A/T DEVICE (OVERDRIVE CONTROL SWITCH) COMBINATION METER OFF ON A/T FLUID TEMP M38 , M39 Ì O/D OFF 3 (M35) $\langle 4W \rangle$ W 18 27 . 5 PŪ/W ŧ **M82** 16 PU/W E74 8 E72 T TERMINAL CORD ŌR ASSEMBLY R A/T FLUID TEMPERATURE SWITCH 22 13 LOW HIGH B в в тсм O/D OFF SW $\langle 4W \rangle$ O/D OFF (M77) LAMP ┺ (M14) (M68) 123456 W35 1P 2P 3P 4P 5P 6P 7P M26 8P 9P 10P 11P 12P 13P 14P 15P 16P W 1 2 3456 **5** 7 8 9 10 11 (M38) 25 26 27 28 29 30 **3** 31 32 33 34 35 M39 12 13 14 15 16 17 18 19 20 21 22 23 24 36 37 38 39 40 41 42 43 44 45 46 47 48 W BR 3 4 5 8 123456 7 8 9 $\begin{pmatrix} 4 & 3 \\ 8 & 7 \end{pmatrix}$ E72 4W 10 E74 4W (M77) . 10 11 12 13 14 1 17 18 12 13 14 15 16 17 18 19 20 21 22 23 24 W 19 20 21 23 24 BR Ŵ

WCWA0110E

[RE4R01A]

[RE4R01A]



WCWA0158E

1. O/D OFF Indicator Lamp Does Not Come On

SYMPTOM:

O/D OFF indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.

1. CHECK TCM POWER SOURCE

- Turn ignition switch to ON position. 1. (Do not start engine.)
- 2. Check voltage between TCM harness connectors (M77, M78) terminals (10, 19, 28) and ground.

: Battery voltage Voltage

- 3. Turn ignition switch to OFF position.
- Check voltage between TCM connector terminal 28 4 and ground.

Voltage

: Battery voltage

OK or NG

>> GO TO 2. OK

- NG >> Check the following items:
 - Harness for short or open between ignition switch and TCM (Main harness)
 - Refer to<u>AT-246, "Wiring Diagram AT MAIN"</u>.
 - Ignition switch and fuse Refer to PG-9, "POWER SUPPLY ROUTING" .

2. CHECK TCM GROUND CIRCUIT

- Turn ignition switch to OFF position. 1.
- 2. Disconnect TCM harness connector.
- 3. Check resistance between TCM harness connector M78 terminals (25, 48) and ground. Refer to wiring diagram.

If OK, check harness for short to ground and short to power.

Is resistance approx. 0Ω ?

Yes >> GO TO 3.

No

- >> Repair open circuit or short to ground or short to power in harness or connectors.
 - Refer to <u>AT-246, "Wiring Diagram AT MAIN"</u>.

3. CHECK LAMP CIRCUIT

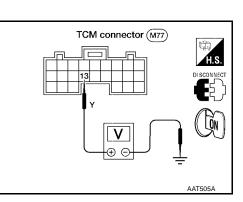
- Turn ignition switch to ON position. 1.
- 2. Set overdrive control switch to ON position.
- 3. Check voltage between TCM harness connector M78 terminal 13 and ground.

Does battery voltage exist?

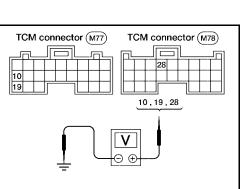
Yes >> GO TO 4.

- No >> Check the following items.
 - Fuse
 - O/D OFF indicator lamp Refer to DI-25, "WARNING LAMPS" .
 - Harness for short or open between ignition switch and O/D OFF indicator lamp (Main harness)
 - Refer to PG-9, "POWER SUPPLY ROUTING" .
 - Harness for short or open between O/D OFF indicator lamp and TCM





TCM connector (M77) TCM connector (M78) 28 10 19 10,19,28 AAT476A



[RE4R01A]

ECS00707

[RE4R01A]

4. ci	НЕСК ЅҮМРТОМ	А
	cagain.	
<u>OK or</u> OK NG	<u>NG</u> >> INSPECTION END. >> 1. Perform TCM input/output signal inspection.	В
	2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	AT
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2. Engine Cannot Be Started In P and N Position

SYMPTOM:

- Engine cannot be started with selector lever in P or N position.
- Engine cannot be started with selector lever in P. Engine can be started with selector lever in D, 2, 1 or R position.

1. CHECK PNP SWITCH CIRCUIT

(II) With CONSULT-II

Does "TCM INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?

Without CONSULT-II

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

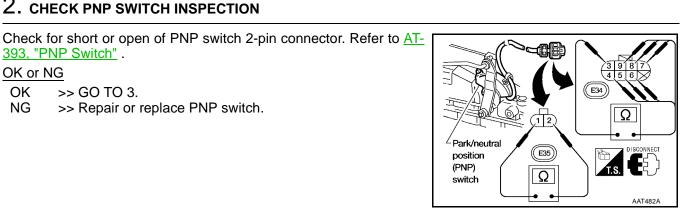
- Yes >> Check PNP switch circuit. Refer to AT-249, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH" .
- No >> GO TO 2.

393, "PNP Switch" .

OK or NG

OK

NG



O/D OFF

Self diagnosis

Start

3. CHECK STARTING SYSTEM

>> GO TO 3.

2. CHECK PNP SWITCH INSPECTION

>> Repair or replace PNP switch.

Check starting system. Refer to SC-9, "STARTING SYSTEM" .

OK or NG

- OK >> INSPECTION END.
- NG >> Repair or replace damaged parts.

[RE4R01A]

🚽 Light

Shade SAT367

ECS00708

[RE4R01A]

ECS00709

3. In "P" Position, Vehicle Moves Forward Or Backward When Pushed

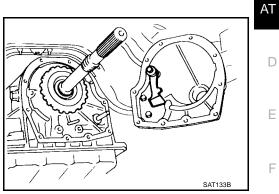
SYMPTOM:

Vehicle moves when it is pushed forward or backward with selector lever in P position.

1. CHECK PARKING COMPONENTS

Check parking components. Refer to AT-475, "PARKING PAWL COMPONENTS" . OK or NG

- OK >> INSPECTION END.
- NG >> Repair or replace damaged parts.



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4. In N Position, Vehicle Moves

SYMPTOM:

• Vehicle moves forward or backward when selecting N position.

1. CHECK PNP SWITCH CIRCUIT

(I) With CONSULT

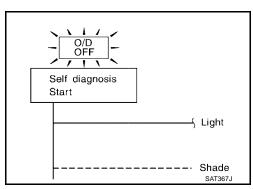
Does "TCM INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?

Without CONSULT

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

- Yes >> Check PNP switch circuit. Refer to <u>AT-249</u>, "DTC P0705 <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.
- No >> GO TO 2.

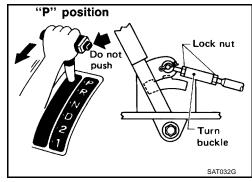


2. CHECK CONTROL LINKAGE

Check control linkage. Refer to <u>AT-406, "Manual Control Linkage</u> <u>Adjustment"</u>. <u>OK or NG</u>

OK >> GO TO 3.

NG >> Adjust control linkage. Refer to <u>AT-406, "Manual Control</u> <u>Linkage Adjustment"</u>.

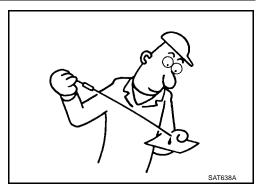


3. CHECK A/T FLUID LEVEL

Check A/T fluid level again.

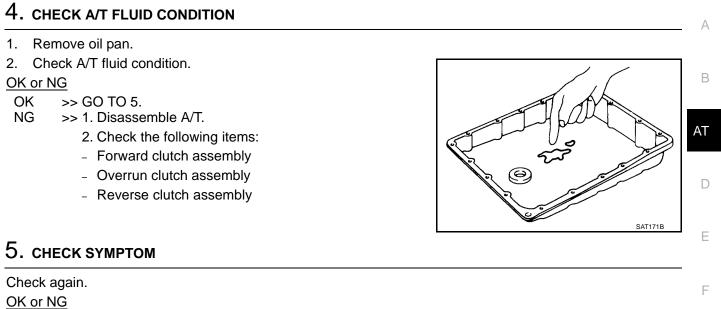
OK or NG

OK >> GO TO 4. NG >> Refill ATF.



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[RE4R01A]



OK >> INSPECTION END.

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

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5. Large Shock. $N \rightarrow R$ Position

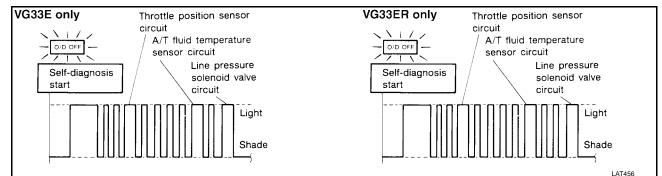
ECS007OB

SYMPTOM:

• There is large shock when changing from N to R position.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to A/T fluid temperature sensor, line pressure solenoid valve or throttle position sensor circuit?



Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-255, "DTC P0710 A/T FLUID TEMPERATURE SENSOR</u> <u>CIRCUIT"</u>, <u>AT-306, "DTC P0745 LINE PRESSURE SOLENOID VALVE"</u>, <u>AT-321, "DTC P1705</u> <u>THROTTLE POSITION SENSOR"</u>.

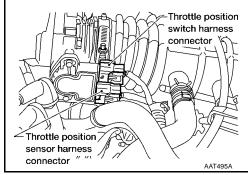
No >> GO TO 2.

2. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to <u>EC-753, "DTC P0121 TP</u> <u>SENSOR"</u> (VG33E only) or <u>EC-1362, "DTC P0121 TP SENSOR"</u> (VG33ER only).

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace throttle position sensor.



3. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in D position. Refer to <u>AT-214, "Line Pressure Test"</u>.

OK or NG

- OK >> GO TO 4.
- NG >> 1. Remove control valve assembly. Refer to <u>AT-402</u>, <u>"REMOVAL"</u>.
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve



[RE4R01A]

4. ci	HECK SYMPTOM	А
Check	k again.	
<u>OK or</u>	NG	
OK NG	>> INSPECTION END. > 1. Perform TCM input/output signal inspection.	В
	2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.	AT
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[RE4R01A]

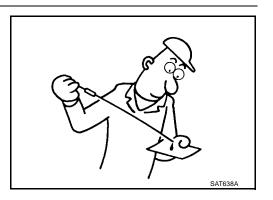
6. Vehicle Does Not Creep Backward In R Position

SYMPTOM:

• Vehicle does not creep backward when selecting R position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level again. <u>OK or NG</u> OK >> GO TO 2. NG >> Refill ATF.



2. CHECK STALL TEST

Check stall revolution with selector lever in 1 and R positions. Refer to $\underline{\text{AT-496}}$, "Stall Revolution".

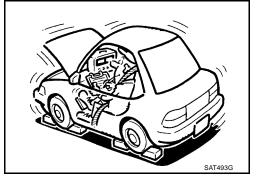
OK or NG

OK >> GO TO 3.

OK in 1 position, NG in R position>>1.Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>.

- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly

NG in both 1 and R positions>> GO TO 6.



ECS007OC

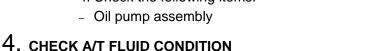
3. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in R position. Refer to AT-214, "Line Pressure Test"

OK or NG

OK >> GO TO 4.

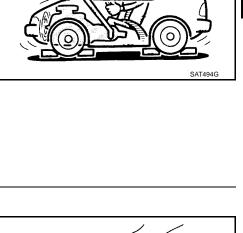
- NG >> 1. Remove control valve assembly. Refer to AT-402, "REMOVAL" .
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve
 - 3. Disassemble A/T.
 - 4. Check the following items:
 - Oil pump assembly

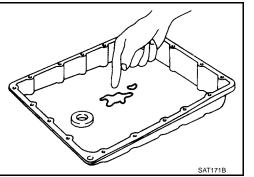


- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK	>> GO TO 5.
NG	>> GO TO 6.





5. снеск сумртом

Check again.

OK or NG

OK >> INSPECTION END.

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

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6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

>> Repair or replace damaged parts.

7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position

SYMPTOM:

Vehicle does not creep forward when selecting D, 2 or 1 position.

1. CHECK A/T FLUID LEVEL

Check A/T fluid level again. OK or NG OK >> GO TO 2. NG >> Refill ATF.

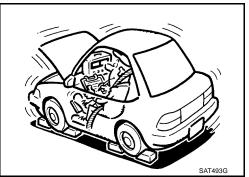


2. CHECK STALL TEST

Check stall revolution with selector lever in D position. Refer to AT-211, "Stall Test" .

OK or NG

OK >> GO TO 3. NG >> GO TO 6.



3. CHECK LINE PRESSURE

Check line pressure at idle with selector lever in R position. Refer to AT-214, "Line Pressure Test"

OK or NG

- OK >> GO TO 4.
- NG >> 1. Remove control valve assembly. Refer to AT-402, "REMOVAL" .
 - 2. Check the following items:
 - Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
 - Line pressure solenoid valve
 - 3. Disassemble A/T.
 - 4. Check the following items:
 - Oil pump assembly



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[RE4R01A]

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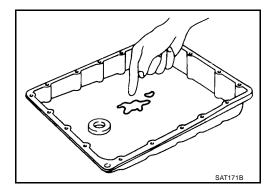
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4. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 5.
- NG >> GO TO 6.



5. снеск сумртом

Check again.

OK or NG

OK >> INSPECTION END.

- NG >> 1. Perform TCM input/output signal inspection.
 - 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

>> Repair or replace damaged parts.

[RE4R01A] 8. Vehicle Cannot Be Started From D1 ECS007OE SYMPTOM: Vehicle cannot be started from D1 on Cruise Test — Part 1. 1. CHECK SYMPTOM Is "6. Vehicle Does Not Creep Backward In R Position" OK? Yes or No Yes >> GO TO 2. No >> Go to AT-364, "6. Vehicle Does Not Creep Backward In R Position" . 2. CHECK SELF-DIAGNOSTIC RESULTS Does self-diagnosis show damage to vehicle speed sensor A/T (rev-Vehicle speed sensor A/T (revolution sensor) olution sensor), shift solenoid valve A, B or vehicle speed sen-Vehicle speed sor MTR after cruise test? sensor MTR Shift solenoid valve A Yes or No Self-diagnosis Shift solenoid start valve B Yes >> Check damaged circuit. Refer to AT-261, "DTC P0720 VEHICLE SPEED SENSOR A/T (REVOLUTION SEN-- Light SOR)", AT-311, "DTC P0750 SHIFT SOLENOID VALVE A", AT-316, "DTC P0755 SHIFT SOLENOID VALVE B", Shade or AT-340, "DTC VEHICLE SPEED SENSOR MTR" . No >> GO TO 3. SAT934FB 3. CHECK THROTTLE POSITION SENSOR Check throttle position sensor. Refer to EC-753, "DTC P0121 TP SENSOR" (VG33E only) or EC-1362, "DTC P0121 TP SENSOR" Throttle position switch harness (VG33ER only). connector OK or NG OK >> GO TO 4. NG >> Repair or replace throttle position sensor.

4. CHECK LINE PRESSURE

Check line pressure at stall point with selector lever in D position. Refer to <u>AT-214</u>, "Line Pressure Test".

OK or NG

- OK >> GO TO 5.
- NG >> GO TO 8.



Throttle position sensor harness

connector

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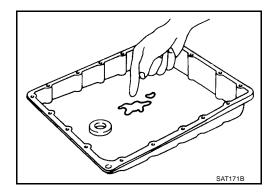
AAT495A

5. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

- OK >> GO TO 6.
- NG >> GO TO 8.



6. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>.
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 7.
- NG >> Repair or replace damaged parts.

7. снеск сумртом

Check again.

OK or NG

- OK >> INSPECTION END.
- NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

	[········]	
8.	DETECT MALFUNCTIONING ITEM	А
1.	Remove control valve assembly. Refer to AT-402, "REMOVAL".	
2.	Check the following items:	В
-	Shift valve A	
-	Shift valve B	
_	Shift solenoid valve A	AT
-	Shift solenoid valve B	
-	Pilot valve	D
_	Pilot filter	D
3.	Disassemble A/T.	
4.	Check the following items:	Е
_	Forward clutch assembly	
-	Forward one-way clutch	
_	Low one-way clutch	F
_	High clutch assembly	
-	Torque converter	
-	Oil pump assembly	G
<u>0K</u>	or NG	
0	K >> GO TO 7.	Н
N	G >> Repair or replace damaged parts.	E1

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[RE4R01A]

ECS007OF

9. A/T Does Not Shift: D1 \rightarrow D2 Or Does Not Kickdown: D4 \rightarrow D2

SYMPTOM:

A/T does not shift from D1 to D2 at the specified speed.
 A/T does not shift from D4 to D2 when depressing accelerator pedal fully at the specified speed.

1. СНЕСК ЗУМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-367, "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position"</u> and <u>AT-369, "8. Vehicle Cannot Be Started From D1"</u>.

2. CHECK PNP SWITCH CIRCUIT

(I) With CONSULT

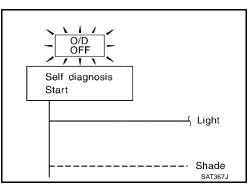
Does "TCM INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?

Without CONSULT

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

- Yes >> Check PNP switch circuit. Refer to <u>AT-249, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.
- No >> GO TO 3.



3. CHECK VEHICLE SPEED SENSOR A/T AND VEHICLE SPEED SENSOR MTR CIRCUIT

Check vehicle speed sensor A/T (revolution sensor) and vehicle speed sensor MTR circuit. Refer to <u>AT-261</u>, <u>"DTC P0720 VEHICLE SPEED SENSOR A/T (REVOLUTION SENSOR)</u>" and <u>AT-340</u>, "DTC VEHICLE <u>SPEED SENSOR MTR"</u>.

OK or NG

OK >> GO TO 4.

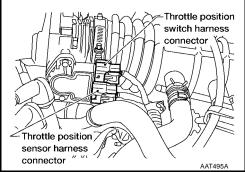
NG >> Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.

4. CHECK THROTTLE POSITION SENSOR

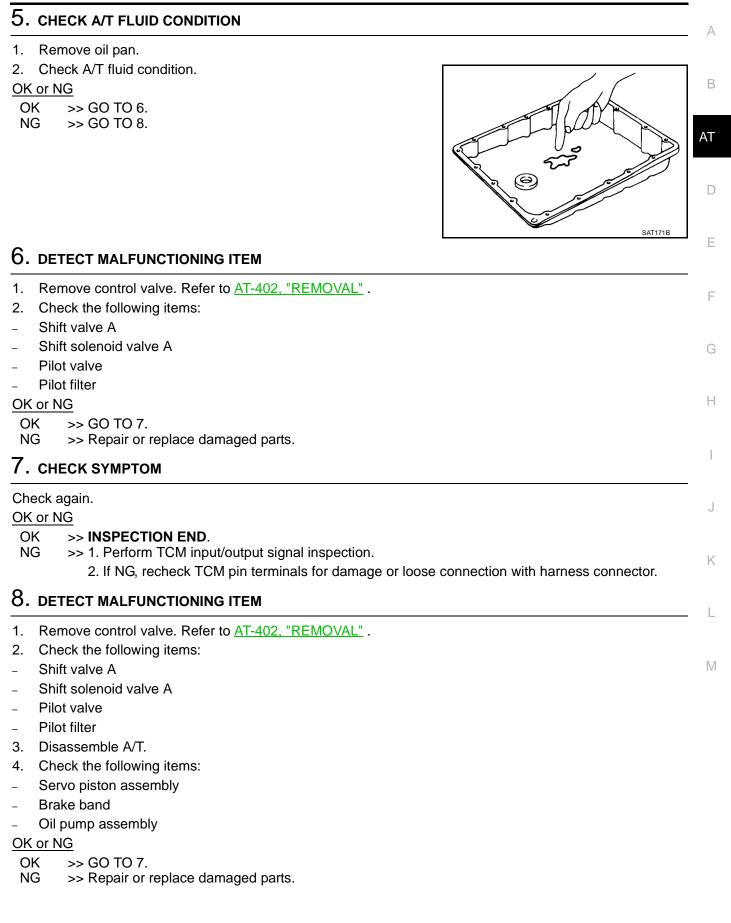
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Check throttle position sensor. Refer to <u>EC-753</u>, "<u>DTC P0121 TP</u> <u>SENSOR</u>" (VG33E only) or <u>EC-1362</u>, "<u>DTC P0121 TP SENSOR</u>" (VG33ER only).
```

OK or NG

- OK >> GO TO 5.
- NG >> Repair or replace throttle position sensor.



[RE4R01A]



10. A/T Does Not Shift: D2 \rightarrow D3

[RE4R01A]

ECS007OG

SYMPTOM:

• A/T does not shift from D2 to D3 at the specified speed.

1. СНЕСК ЗҮМРТОМ

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

2. CHECK PNP SWITCH CIRCUIT

With CONSULT

Does "TCM INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?

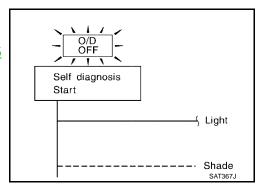
Without CONSULT

Does self-diagnosis show damage to PNP switch circuit?

Yes or No

Yes >> Check PNP switch circuit. Refer to <u>AT-249, "DTC P0705</u> <u>PARK/NEUTRAL POSITION (PNP) SWITCH"</u>.

No >> GO TO 3.

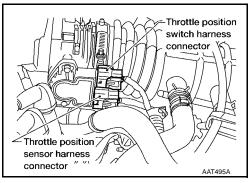


3. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to <u>EC-753</u>, "<u>DTC P0121 TP</u> <u>SENSOR</u>" (VG33E only) or <u>EC-1362</u>, "<u>DTC P0121 TP SENSOR</u>" (VG33ER only).

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor.



No >> Go to <u>AT-367, "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position"</u> and <u>AT-369, "8. Vehicle Cannot Be Started From D1"</u>.

[RE4R01A]

4. CHECK A/T FLUID CONDITION А 1. Remove oil pan. 2. Check A/T fluid condition. В OK or NG OK >> GO TO 5. NG >> GO TO 7. AT D SAT171P Е 5. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-402, "REMOVAL". F 2. Check the following items: Shift valve B Shift solenoid valve B Pilot valve Pilot filter Н OK or NG OK >> GO TO 6. NG >> Repair or replace damaged parts. 6. CHECK SYMPTOM Check again. J OK or NG >> INSPECTION END. OK NG >> 1. Perform TCM input/output signal inspection. Κ 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 7. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-402, "REMOVAL" . 2. Check the following items: Μ Shift valve B Shift solenoid valve B Pilot valve Pilot filter 3. Disassemble A/T. 4. Check the following items: Servo piston assembly _ High clutch assembly Oil pump assembly OK or NG OK >> GO TO 6. >> Repair or replace damaged parts. NG

AT-375

11. A/T Does Not Shift: D3 \rightarrow D4

[RE4R01A]

ECS007OH

SYMPTOM:

- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D3 to D4 shift will occur.

1. CHECK SYMPTOM

Are "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and "8. Vehicle Cannot Be Started From D1 " OK?

Yes or No

Yes >> GO TO 2.

No >> Go to <u>AT-367</u>, "7. Vehicle Does Not Creep Forward In D, 2 Or 1 Position" and <u>AT-369</u>, "8. Vehicle <u>Cannot Be Started From D1"</u>.

2. CHECK SELF-DIAGNOSTIC RESULTS

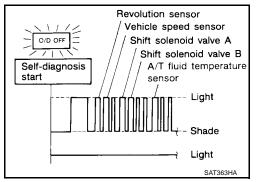
(I) With CONSULT

Does self-diagnosis, after Cruise Test, show damage to any of the following circuits?

- PNP switch
- Overdrive control switch
- A/T fluid temperature sensor
- Revolution sensor
- Shift solenoid valve A or B
- Vehicle speed sensor

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-321, "DTC P1705</u> <u>THROTTLE POSITION SENSOR"</u>, <u>AT-255, "DTC</u> <u>P0710 A/T FLUID TEMPERATURE SENSOR CIRCUIT"</u>, <u>AT-261, "DTC P0720 VEHICLE SPEED SENSOR-A/T</u> (<u>REVOLUTION SENSOR)</u>", <u>AT-311, "DTC P0750</u> <u>SHIFT SOLENOID VALVE A"</u>, <u>AT-316, "DTC P0755</u> <u>SHIFT SOLENOID VALVE B"</u>, or <u>AT-340, "DTC VEHI-</u> <u>CLE SPEED SENSOR-MTR"</u>.



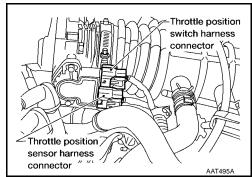
No >> GO TO 3.

3. check throttle position sensor

Check throttle position sensor. Refer to <u>EC-753</u>, "<u>DTC P0121 TP</u> <u>SENSOR</u>" (VG33E only) or <u>EC-1362</u>, "<u>DTC P0121 TP SENSOR</u>" (VG33ER only).

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace throttle position sensor.



[RE4R01A]

4. CHECK A/T FLUID CONDITION А 1. Remove oil pan. 2. Check A/T fluid condition. В OK or NG OK >> GO TO 5. NG >> GO TO 7. AT D SAT171P Е 5. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-402, "REMOVAL". F 2. Check the following items: Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve Н Pilot filter OK or NG OK >> GO TO 6. NG >> Repair or replace damaged parts. 6. CHECK SYMPTOM Check again. OK or NG OK >> INSPECTION END. Κ NG >> 1. Perform TCM input/output signal inspection. 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. L 7. DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-402, "REMOVAL" . Μ 2. Check the following items: Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve Pilot filter 3. Disassemble A/T. 4. Check the following items: Servo piston assembly Brake band Torque converter Oil pump assembly OK or NG OK >> GO TO 6. NG >> Repair or replace damaged parts.

Pilot filter OK or NG

OK >> GO TO 4.

Pilot valve

2. Check following items:

NG >> Repair or replace damaged parts.

3. DETECT MALFUNCTIONING ITEM

Torque converter relief valve

Torque converter clutch control valve

Torque converter clutch solenoid valve

4. СНЕСК ЗҮМРТОМ

Check again.

OK or NG

OK >> INSPECTION END.

NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

12. A/T Does Not Perform Lock-up

SYMPTOM:

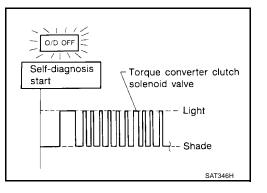
• A/T does not perform lock-up at the specified speed.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to torque converter clutch solenoid valve circuit after Cruise Test?

Yes or No

- Yes >> Check torque converter clutch solenoid valve circuit. Refer to <u>AT-293, "DTC P0740 TORQUE CONVERTER</u> <u>CLUTCH SOLENOID VALVE"</u>.
- No >> GO TO 2.



2. CHECK THROTTLE POSITION SENSOR

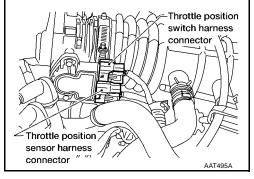
Check throttle position sensor. Refer to <u>EC-753</u>, "DTC P0121 TP <u>SENSOR</u>" (VG33E only) or <u>EC-1362</u>, "DTC P0121 TP SENSOR" (VG33ER only).

OK or NG

OK >> GO TO 3.

NG >> Repair or replace throttle position sensor.

1. Remove control valve. Refer to AT-402, "REMOVAL" .



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[RE4R01A]

13. A/T Does Not Hold Lock-up Condition

SYMPTOM:

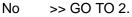
• A/T does not hold lock-up condition for more than 30 seconds.

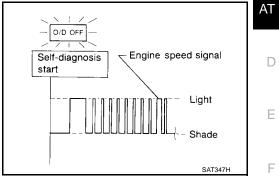
1. CHECK DIAGNOSTIC RESULTS

Does self-diagnosis show damage to engine speed signal circuit after Cruise Test?

Yes or No

Yes >> Check engine speed signal circuit. Refer to <u>AT-266,</u> <u>"DTC P0725 ENGINE SPEED SIGNAL"</u>.



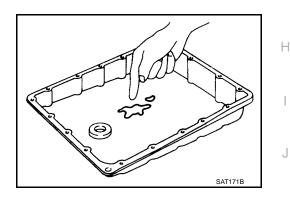


2. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK >> GO TO 3. NG >> GO TO 5.



3. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>.
- 2. Check the following items:
- Torque converter clutch control valve
- Pilot valve
- Pilot filter

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

4. СНЕСК ЗҮМРТОМ

Check again.

OK or NG

- OK >> INSPECTION END.
- NG >> 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

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5. DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u>.
- 2. Check the following items:
- Torque converter clutch control valve
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check torque converter and oil pump assembly.

OK or NG

- OK >> GO TO 4.
- NG >> Repair or replace damaged parts.

Does "	th CONSULT TCM INPUT SIGNALS" in Data Monitor show damage to close thout CONSULT	d throttle position switch circuit?
	elf-diagnosis show damage to closed throttle position switch	
circuit? <u>Yes or</u> Yes		
No	321, "DTC P1705 THROTTLE POSITION SENSOR" . >> GO TO 2.	Self diagnosis Start
110		Light
2. с⊦	IECK SYMPTOM	
Check OK or I	-	
OK NG	>> INSPECTION END >> 1. Perform TCM input/output signal inspection.	connection with harness connector.

14. Lock-up Is Not Released

SYMPTOM:

• Lock-up is not released when accelerator pedal is released.

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[RE4R01A]

15. Engine Speed Does Not Return To Idle (Light Braking D4 \rightarrow D3)

SYMPTOM:

- Engine speed does not smoothly return to idle when A/T shifts from D4 to D3.
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2 position.

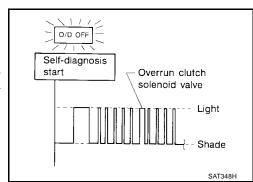
1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to overrun clutch solenoid valve circuit after Cruise Test?

Yes or No

Yes >> Check overrun clutch solenoid valve circuit. Refer to <u>AT-329</u>, "DTC P1760 OVERRUN CLUTCH SOLENOID <u>VALVE"</u>.

No >> GO TO 2.

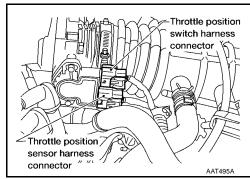


2. CHECK THROTTLE POSITION SENSOR

Check throttle position sensor. Refer to <u>EC-753</u>, "<u>DTC P0121 TP</u> <u>SENSOR</u>" (VG33E only) or <u>EC-1362</u>, "<u>DTC P0121 TP SENSOR</u>" (VG33ER only).

OK or NG

- OK >> GO TO 3.
- NG >> Repair or replace throttle position sensor.

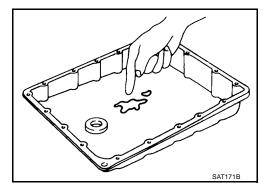


3. CHECK A/T FLUID CONDITION

- 1. Remove oil pan.
- 2. Check A/T fluid condition.

OK or NG

OK	>> GO TO 4.
NG	>> GO TO 6.



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[RE4R01A]

4. DETECT MALFUNCTIONING ITEM		А
1. Remove control valve assembly. Refer to AT-402, "REMOVAL".		/ 1
2. Check the following items:		
 Overrun clutch control valve 		В
 Overrun clutch reducing valve 	_	
 Overrun clutch solenoid valve 		AT
OK or NG		AI
OK >> GO TO 5.		
NG >> Repair or replace damaged parts.		D
5. снеск зумртом		
Check again.		Е
OK or NG		
OK >> INSPECTION END		
NG >> 1. Perform TCM input/output signal inspection.		F
If NG, recheck TCM pin terminals for damage or loose connection with harness connector.		
6. DETECT MALFUNCTIONING ITEM		G
1. Remove control valve assembly. Refer to <u>AT-402, "REMOVAL"</u> .		
2. Check the following items:		Н
 Overrun clutch control valve 		11
 Overrun clutch reducing valve 		
0		
- Overrun clutch solenoid valve		Ι
		Ι
- Overrun clutch solenoid valve		I
Overrun clutch solenoid valve3. Disassemble A/T.		l J
 Overrun clutch solenoid valve 3. Disassemble A/T. 4. Check the following items: 		J
 Overrun clutch solenoid valve Disassemble A/T. Check the following items: Overrun clutch assembly Oil pump assembly OK or NG 		J
 Overrun clutch solenoid valve Disassemble A/T. Check the following items: Overrun clutch assembly Oil pump assembly OK or NG OK >> GO TO 5. 		l J K
 Overrun clutch solenoid valve Disassemble A/T. Check the following items: Overrun clutch assembly Oil pump assembly OK or NG OK >> GO TO 5. NG >> Repair or replace damaged parts. 		Γ
 Overrun clutch solenoid valve 3. Disassemble A/T. 4. Check the following items: Overrun clutch assembly Oil pump assembly OK or NG OK >> GO TO 5. NG >> Repair or replace damaged parts. 16 Vabiala Daos Not Start From Da	:С5007ОМ	I J K L
 Overrun clutch solenoid valve 3. Disassemble A/T. 4. Check the following items: Overrun clutch assembly Oil pump assembly OK or NG OK >> GO TO 5. NG >> Repair or replace damaged parts. 16 Vabiala Daos Not Start From Da	CS007OM	I J K

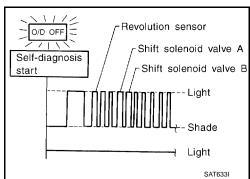
• Vehicle does not start from D1 on Cruise Test — Part 2.

1. CHECK SELF-DIAGNOSTIC RESULTS

Does self-diagnosis show damage to vehicle speed sensor-A/T (revolution sensor), shift solenoid valve A, B or vehicle speed sensor-MTR after Cruise Test?

Yes or No

Yes >> Check damaged circuit. Refer to <u>AT-261, "DTC P0720</u> <u>VEHICLE SPEED SENSOR·A/T (REVOLUTION SEN-SOR)"</u>, <u>AT-311, "DTC P0750 SHIFT SOLENOID VALVE</u> <u>A"</u>, <u>AT-316, "DTC P0755 SHIFT SOLENOID VALVE B"</u>, or <u>AT-340, "DTC VEHICLE SPEED SENSOR·MTR"</u>. No >> GO TO 2.



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2. CHECK SYMPTOM

Check again.

OK or NG

- OK >> Go to AT-369, "8. Vehicle Cannot Be Started From D1" . NG
 - >> 1. Perform TCM input/output signal inspection.
 - 2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

17. A/T Does Not Shift: D4 \rightarrow D3, When Overdrive Control Switch ON \rightarrow OFF

SYMPTOM:

• A/T does not shift from D4 to D3 when changing overdrive control switch to OFF position.

1. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT

With CONSULT

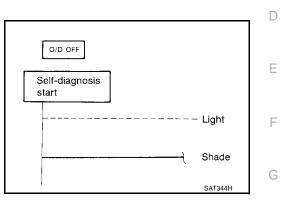
Does "TCM INPUT SIGNALS" in Data Monitor show damage to overdrive control switch circuit?

Without CONSULT

Does self-diagnosis show damage to overdrive control switch circuit?

Yes or No

- Yes >> Check overdrive control switch circuit. Refer to <u>AT-389</u>, <u>"DIAGNOSTIC PROCEDURE"</u>.
- No \Rightarrow So to AT-374, "10. A/T Does Not Shift: $D_2 \rightarrow D_3$ ".



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18. A/T Does Not Shift: D3 ightarrow 22 , When Selector Lever D ightarrow 2 Position

SYMPTOM:

• A/T does not shift from D₃ to 2₂ when changing selector lever from D to 2 position.

1. CHECK PNP SWITCH CIRCUIT

(I) With CONSULT

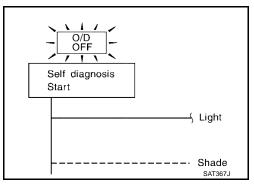
Does "TCM INPUT SIGNALS" in Data Monitor show damage to PNP switch circuit?

Without CONSULT

Does self-diagnosis show damage to PNP switch circuit?

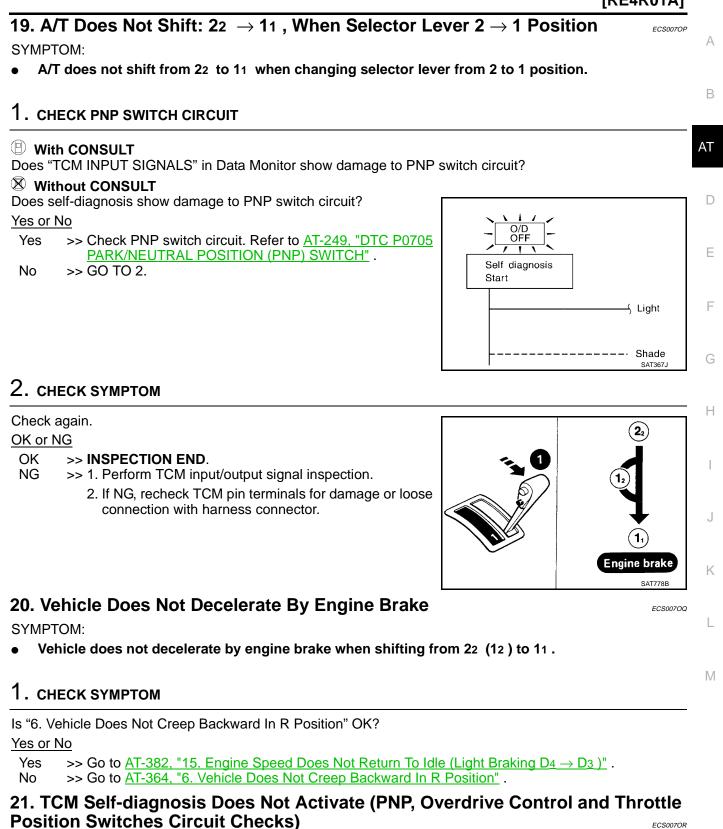
Yes or No

- Yes >> Check PNP switch circuit. Refer to <u>AT-249</u>, "DTC P0705 PARK/NEUTRAL POSITION (PNP) SWITCH".
- No >> Go to AT-372, "9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$ ".



[RE4R01A]

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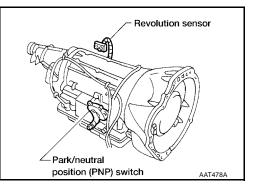
SYMPTOM:

O/D OFF indicator lamp does not come on in TCM self-diagnostic procedure even the lamp circuit is good.

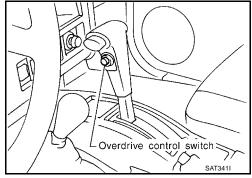
DESCRIPTION

• PNP switch

The PNP switch assembly includes a transmission range switch. The transmission range switch detects the selector position and sends a signal to the TCM.



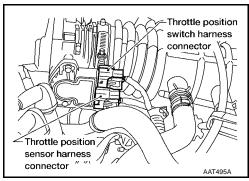
 Overdrive control switch Detects the overdrive control switch position (ON or OFF) and sends a signal to the TCM.



• Throttle position switch

Consists of a wide open throttle position switch and a closed throttle position switch.

The wide open position switch sends a signal to the TCM when the throttle valve is open at least 1/2 of the full throttle position. The closed throttle position switch sends a signal to the TCM when the throttle valve is fully closed.



[RE4R01A]

DIAGNOSTIC PROCEDURE NOTE:

The diagnostic procedure includes inspections for the overdrive control and throttle position switch circuits.

1. CHECK PNP SWITCH CIRCUIT (WITH CONSULT-II)

(II) With CONSULT-II

- Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out P, R, N, D, 2 and 1 position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

OK or NG

- OK >> GO TO 3.
- NG >> Check the following items:
 - PNP switch Refer to <u>AT-393, "PNP Switch"</u>.
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)

2. CHECK PNP SWITCH CIRCUIT (WITHOUT CONSULT-II)

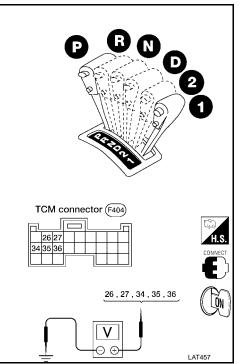
Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals (26, 27, 34, 35, 36) and ground while moving selector lever through each position.

Lever Position	Terminals					
Level 1 Usilion	36	35	34	27	26	
P, N	В	0	0	0	0	
R	0	В	0	0	0	
D	0	0	В	0	0	
2	0	0	0	В	0	
1	0	0	0	0	В	

Does battery voltage exist (B) or non-existent (0)?

- Yes >> GO TO 3.
- No >> Check the following items:
 - PNP switch Refer to <u>AT-393, "PNP Switch"</u>.
 - Harness for short or open between ignition switch and PNP switch (Main harness)
 - Harness for short or open between PNP switch and TCM (Main harness)



 DATA MONITOR

 MONITORING

 PN POSI SW
 OFF

 R POSITION SW
 OFF

 D POSITION SW
 OFF

 2 POSITION SW
 OFF

 1 POSITION SW
 OFF

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3. CHECK OVERDRIVE CONTROL SWITCH CIRCUIT

(I) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out "OVERDRIVE SW". Check the signal of the overdrive control switch is indicated properly. (Overdrive control switch ON displayed on CONSULT-II means overdrive OFF.)

Without CONSULT-II

1. Turn ignition switch to ON position. (Do not start engine.)

DATA MOI		
MONITORING		
ENGINE SPEED	XXX rpm	
TURBINE REV	XXX rpm	
OVERDRIVE SW	ON	
PN POSI SW	OFF	
R POSITION SW	OFF	
		SAT645

TCM connector (M77)

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2. Check voltage between TCM harness connector M77 terminal 22 and ground when overdrive control switch is ON and OFF.

Voltage

Switch position ON Switch position OFF : Battery voltage : 1V or less

OK or NG

OK (With CONSULT-II)>> GO TO 4. OK (Without CONSULT-II)>> GO TO 5.

NG >> Check the following items:

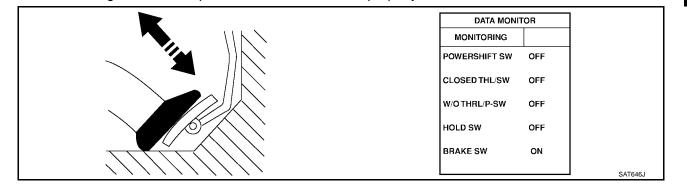
- Overdrive control switch
 - Refer to AT-392, "Overdrive Control Switch" .
- Harness for short or open between TCM and overdrive control switch (Main harness)
- Harness for short or open of ground circuit for overdrive control switch (Main harness)

[RE4R01A]

4. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITH CONSULT-II)

(I) With CONSULT-II

- Turn ignition switch to ON position. 1. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out "CLOSED THL/SW" and "W/O THRL/P-SW" depressing and releasing accelerator pedal. Check the signal of throttle position switch is indicated properly.



Accelerator pedal condi-	Data Monitor			
tion	CLOSED THL/SW	W/O THRL/P-SW		
Released	ON	OFF		
Fully depressed	OFF	ON		

OK or NG

OK >> GO TO 6.

NG >> Check the following items:

- Throttle position switch Refer to AT-394, "Throttle Position Switch"
- Harness for short or open between ignition switch and throttle position switch (Main harness)
- Harness for short or open between throttle position switch and TCM (Main harness)

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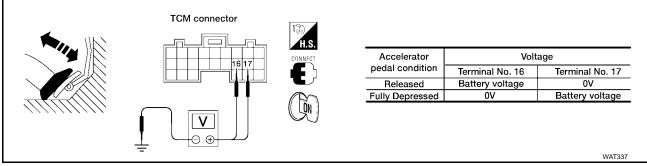
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5. CHECK THROTTLE POSITION SWITCH CIRCUIT (WITHOUT CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM terminals (16, 17) and ground while depressing, and releasing accelerator pedal slowly. (after warming up engine).



OK or NG

OK >> GO TO 6.

- NG >> Check the following items:
 - Throttle position switch Refer to <u>AT-394</u>, "<u>Throttle Position Switch</u>".
 - Harness for short or open between ignition switch and throttle position switch (Main harness)
 - Harness for short or open between throttle position switch and TCM (Main harness)

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Perform diagnostic procedure. Refer to AT-389, "DIAGNOSTIC PROCEDURE" .

OK or NG

NG

OK >> INSPECTION END.

>> 1. Perform TCM input/output signal inspection.

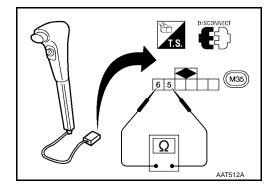
2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

COMPONENT INSPECTION Overdrive Control Switch

• Check continuity between terminals 5 and 6.

Continuity

Switch position ON	: No
Switch position OFF	: Yes



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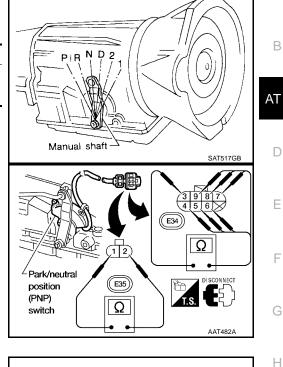
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PNP Switch

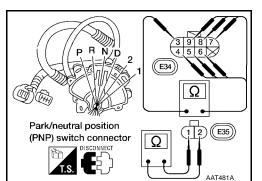
1. Check continuity between terminals 1 and 2 and between terminals 3 and (4, 5, 6, 7, 8, 9) while moving manual shaft through each position.

Lever position	Р	R	Ν	D	2	1
Terminal No.	1 - 2	3 - 5	1 - 2	3 - 7	3 - 8	3 - 9
Terminar No.	3 - 4	5-5	3 - 6	5-7	5-0	5-5



- 2. If NG, check again with manual control linkage disconnected from manual shaft of A/T assembly. Refer to step 1.
- 3. If OK on step 2, adjust manual control linkage. Refer to AT-406, "Manual Control Linkage Adjustment"

- If NG on step 2, remove PNP switch from A/T and check conti-4. nuity of PNP switch terminals. Refer to step 1.
- 5. If OK on step 4, adjust PNP switch. Refer to AT-405, "Park/Neutral Position (PNP) Switch Adjustment" .
- 6. If NG on step 4, replace PNP switch.



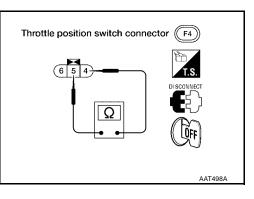
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Throttle Position Switch

- Closed Throttle Position Switch (Idle Position)
- Check continuity between terminals 4 and 5.

Continuity
Yes
No

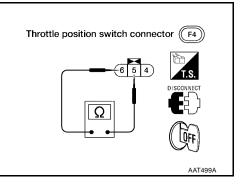


• To adjust closed throttle position switch, refer to <u>EC-652</u> (VG33E only) or <u>EC-1255</u> (VG33ER only), "Basic Inspection".

Wide Open Throttle Position Switch

• Check continuity between terminals 5 and 6.

Accelerator pedal condition	Continuity
Released	No
Depressed	Yes



A/T SHIFT LOCK SYSTEM

A/T SHIFT LOCK SYSTEM

PFP:34950

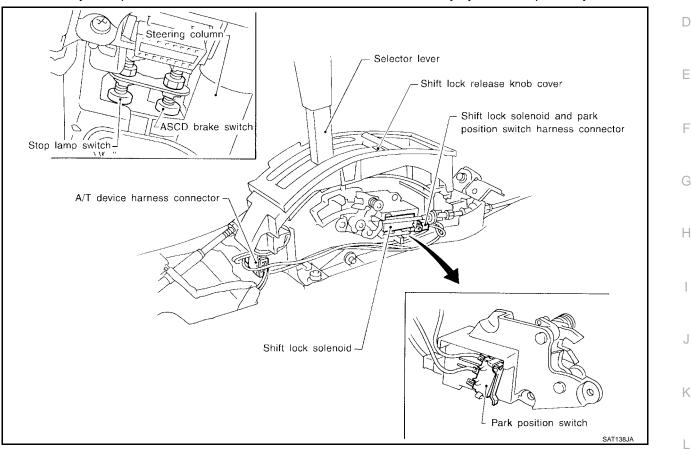
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[RE4R01A]

Description

- The mechanical key interlock mechanism also operates as a shift lock:
 With the key switch turned to ON, the selector lever cannot be shifted from P (park) to any other position unless the brake pedal is depressed.
 With the key removed, the selector lever cannot be shifted from P to any other position.
 The key cannot be removed unless the selector lever is placed in P.
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.



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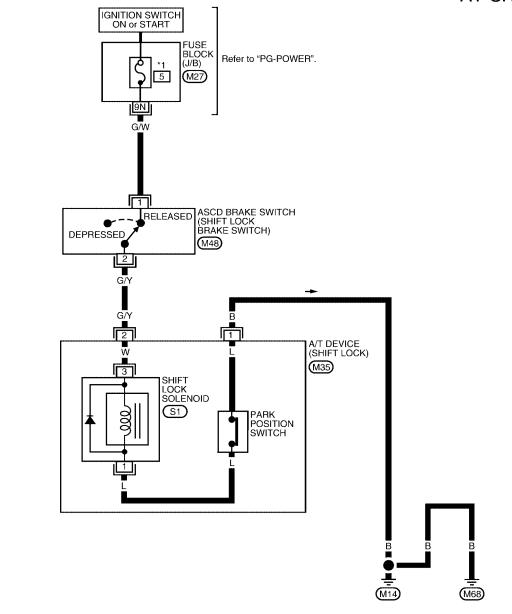
A/T SHIFT LOCK SYSTEM

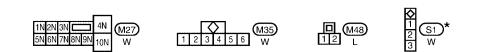
[RE4R01A]

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Wiring Diagram — SHIFT —

AT-SHIFT-01





*: This connector is not shown in "HARNESS LAYOUT" of PG section.

WCWA0112E

A/T SHIFT LOCK SYSTEM

Diagnostic Procedure

SYMPTOM 1:

- Selector lever cannot be moved from P position with key in ON position and brake pedal applied.
- Selector lever can be moved from P position with key in ON position and brake pedal released.
- Selector lever can be moved from P position when key is removed from key cylinder.

SYMPTOM 2:

• Ignition key cannot be removed when selector lever is set to P position. It can be removed when AT selector lever is set to any position except P.

1. CHECK KEY INTERLOCK CABLE

Check key interlock cable for damage.

OK or NG

OK >> GO TO 2.

NG >> Repair key interlock cable. Refer to <u>AT-400, "KEY INTERLOCK CABLE"</u>.

2. CHECK SELECTOR LEVER POSITION

Check selector lever position for damage.

OK or NG

OK >> GO TO 3.

NG >> Check selector lever. Refer to <u>AT-405, "Park/Neutral Position (PNP) Switch Adjustment"</u> and <u>AT-406, "Manual Control Linkage Adjustment"</u>.

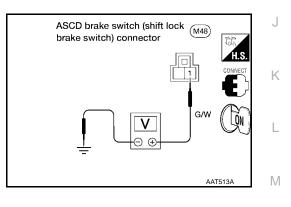
3. CHECK POWER SOURCE

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between ASCD brake switch (shift lock brake switch) harness terminal 1 and ground.

Does battery voltage exist?

Yes >> GO TO 4.

- No >> Check the following items:
 - Harness for short or open between battery and ASCD brake switch (shift lock brake switch) harness terminal 1
 - Fuse
 - Ignition switch Refer to <u>PG-9</u>, "POWER SUPPLY ROUTING".



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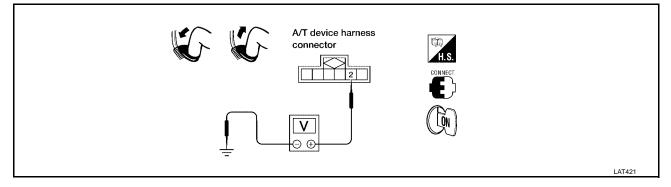
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4. CHECK INPUT SIGNAL (BRAKE SWITCH)

Turn ignition switch to ON position. (Do not start engine.)

• Check voltage between A/T device harness connector M35 terminal 2 (GY) and ground.



Voltage

Brake pedal depressed : 0V

Brake pedal released : Battery voltage

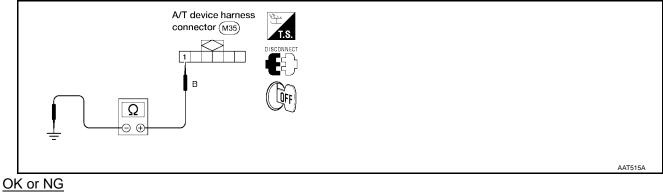
OK or NG

OK >> GO TO 5.

- NG >> Check the following items:
 - Harness for short or open between A/T device harness connector 2 and ASCD brake switch (shift lock brake switch) harness connector 2
 - ASCD brake switch (shift lock brake switch) Refer to <u>AT-399, "ASCD BRAKE SWITCH (SHIFT LOCK BRAKE SWITCH)"</u>.

5. CHECK GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect A/T device harness connector.
- 3. Check continuity between A/T device harness terminal 1 and ground.



OK >> GO TO 6.

NG >> Repair harness or connector.

6. CHECK PARK POSITION SWITCH

Refer to AT-399, "PARK POSITION SWITCH" .

<u>OK or NG</u>

- OK >> GO TO 7.
- NG >> Replace park position switch.

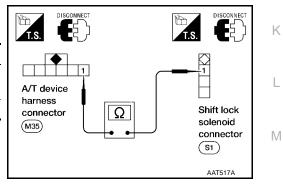
A/T SHIFT LOCK SYSTEM

7. CHECK SHIFT LOCK SOLENOID	A
Refer to AT-399, "SHIFT LOCK SOLENOID".	
OK or NG	P
OK >> GO TO 8. NG >> Replace shift lock solenoid.	В
8. CHECK SHIFT LOCK OPERATION	AT
1. Reconnect shift lock harness connector.	
 Turn ignition switch from OFF to ON" position. (Do not start engine.) Recheck shift lock operation. 	D
OK or NG	
OK >> INSPECTION END . NG >> 1. Perform A/T device input/output signal inspection test.	Е
2. If NG, recheck harness connector connection.	
Component Check ECS007 SHIFT LOCK SOLENOID	rov F
Check operation by applying battery voltage between shift lock Solenoid connector terminals 1 and 3. Shift lock solenoid connector (s)	G
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PARK POSITION SWITCH

Check continuity between park position switch harness connector terminal 1 and A/T device harness connector terminal 1.

Condition	Continuity
When selector lever is set in "P" position and selector lever button is released	Yes
Except above	No



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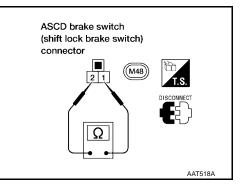
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ASCD BRAKE SWITCH (SHIFT LOCK BRAKE SWITCH)

Check continuity between ASCD brake switch (shift lock brake • switch) harness connector terminals 1 and 2.

Condition	Continuity
When brake pedal is depressed	No
When brake pedal is released	Yes

Check ASCD brake switch (shift lock brake switch) after adjusting brake pedal - refer to BR-8, "Adjustment" .



KEY INTERLOCK CABLE

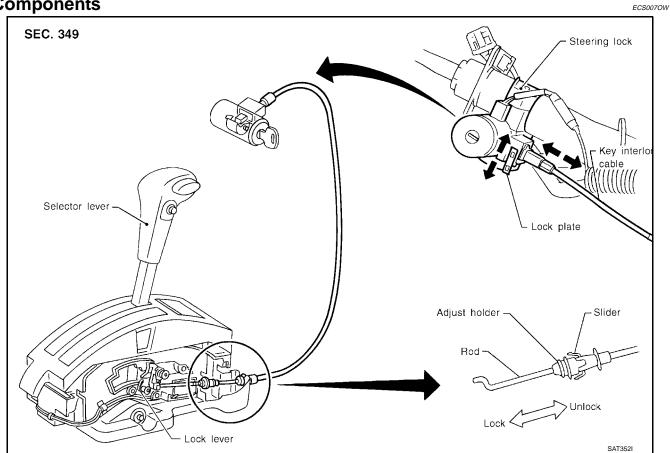
KEY INTERLOCK CABLE

PFP:34908

[RE4R01A]





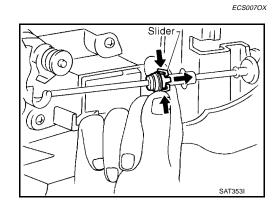


CAUTION:

- Install key interlock cable in such a way that it will not be damaged by sharp bends, twists or inter-• ference with adjacent parts.
- After installing key interlock cable to control device, make sure that casing cap and bracket are firmly secured in their positions. If casing cap can be removed with an external load of less than 39.2 N (4.0 kg, 8.8 lb), replace key interlock cable with new one.

Removal

Unlock slider from adjuster holder and remove rod from cable.

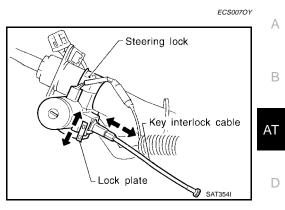


KEY INTERLOCK CABLE

[RE4R01A]

Installation

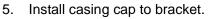
- 1. Set key interlock cable to steering lock assembly and install lock plate.
- 2. Clamp cable to steering column and fix to control cable with band.
- 3. Set selector lever to P position.



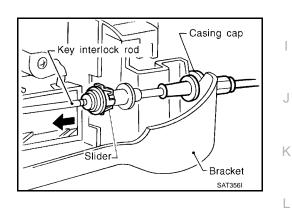
Key interlock rod

Adjust holder -

4. Insert interlock rod into adjuster holder.



6. Move slider in order to fix adjuster holder to interlock rod.





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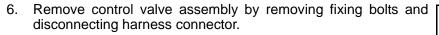
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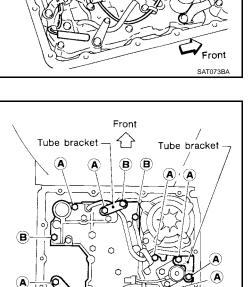
ON-VEHICLE SERVICE

Control Valve Assembly and Accumulators REMOVAL

- 1. Drain ATF through drain plug.
- 2. Remove exhaust front tube.
- 3. Remove oil pan and gasket.
 - Always replace oil pan bolts as they are self-sealing bolts.
- 4. Remove A/T fluid temperature sensor if necessary.
- 5. Remove oil strainer.





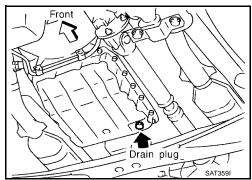


B A

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A/T fluid temperature

sensor



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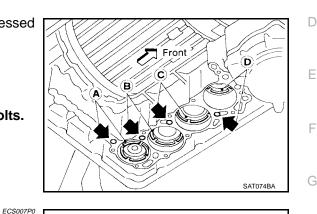
ON-VEHICLE SERVICE

[RE4R01A]

Bolt length and location

Bolt symbol	ℓmm (in)
A	33 (1.30)
В	45 (1.77)

- 7. Remove solenoids and valves from valve body if necessary.
- 8. Remove terminal cord assembly if necessary.
- 9. Remove accumulator **A**, **B**, **C** and **D** by applying compressed air if necessary.
- Hold each piston with rag.
- 10. Reinstall any part removed.
- Always use new sealing parts.
- Always replace oil pan bolts as they are self-sealing bolts.

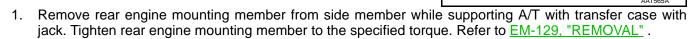


Front

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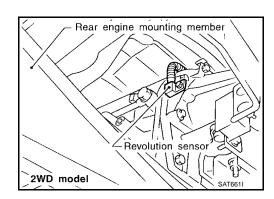
Revolution Sensor Replacement —4WD MODEL—



- 2. Lower A/T with transfer case as much as possible.
- 3. Remove revolution sensor from A/T.
- 4. Reinstall any part removed.
- Always use new sealing parts.

-2WD MODEL

- Remove revolution sensor from A/T.
- Always use new sealing parts.



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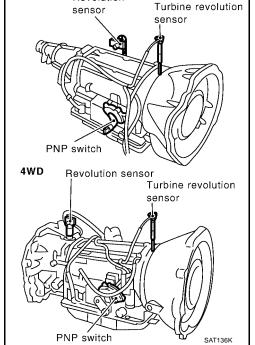
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2WD

Turbine Revolution Sensor Replacement (VG33ER only)

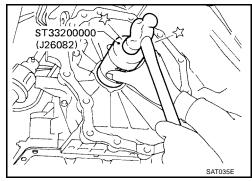
- Remove A/T assembly. Refer to AT-407, "Removal". 1.
- Remove turbine revolution sensor from A/T assembly upper 2. side.
- Reinstall any part removed. 3.
- Always use new sealing parts.



Revolution

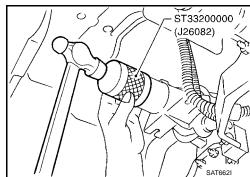
Rear Oil Seal Replacement -4WD MODEL-

- Remove transfer case from vehicle. Refer to TF-11, "Removal". 1.
- 2. Remove rear oil seal.
- 3. Install rear oil seal.
- Apply ATF before installing. •
- 4. Reinstall any part removed.



-2WD MODEL-

- 1. Remove propeller shaft from vehicle. Refer to PR-8, "Removal and Installation" .
- 2. Remove rear oil seal.
- 3. Install rear oil seal.
- Apply ATF before installing.
- 4. Reinstall any part removed.







[RE4R01A]

ON-VEHICLE SERVICE

[RE4R01A]

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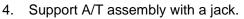
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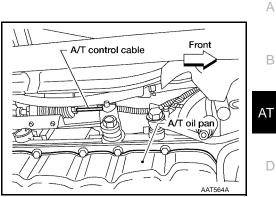
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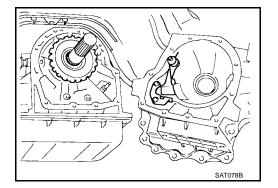


- 1. Remove propeller shaft. Refer to <u>PR-8, "Removal and Installa-</u> tion".
- 2. Remove transfer case from vehicle. Refer to <u>TF-11, "Removal"</u>.
- 3. Remove A/T control cable bracket from transmission case.



- 5. Remove adapter case from transmission case.
- 6. Replace parking components if necessary.
- 7. Reinstall any part removed.
- Always use new sealing parts.



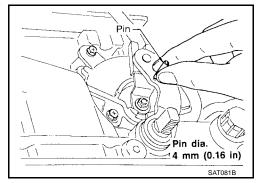


-2WD MODEL

- 1. Remove propeller shaft from vehicle. Refer to PR-8, "Removal and Installation" .
- 2. Support A/T assembly with jack.
- 3. Remove rear engine mounting member. Tighten rear engine mounting member to the specified torque. Refer <u>EM-129, "REMOVAL"</u>.
- 4. Remove rear extension from transmission case.
- 5. Replace parking components if necessary.
- 6. Reinstall any part removed.
- Always use new sealing parts.

Park/Neutral Position (PNP) Switch Adjustment

- 1. Remove manual control linkage from manual shaft of A/T assembly.
- 2. Set manual shaft of A/T assembly in N position.
- 3. Loosen PNP switch fixing bolts.
- 4. Insert pin into adjustment holes in both PNP switch and manual shaft of A/T assembly as near vertical as possible.
- 5. Reinstall any part removed.
- 6. Check continuity of PNP switch. Refer to AT-393, "PNP Switch" .



Manual Control Linkage Adjustment

Move selector lever from P position to 1 position. You should be able to feel the detents in each position.

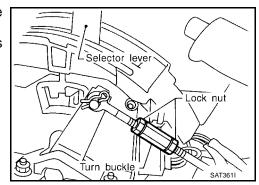
If the detents cannot be felt or the pointer indicating the position is improperly aligned, the linkage needs adjustment.

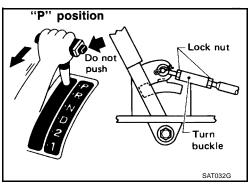
- 1. Place selector lever in P position.
- 2. Loosen lock nuts.
- 3. Tighten turn buckle until it aligns with inner cable, pulling selector lever toward R position side without pushing button.
- 4. Back off turn buckle 1 turn and tighten lock nuts to the specified torque.

Lock nut

● : 4.4 - 5.9 N·m (0.45 - 0.60 kg-m, 39.1 - 52.1 in-lb)

5. Move selector lever from P position to 1 position. Make sure that selector lever can move smoothly.







REMOVAL AND INSTALLATION

REMOVAL AND INSTALLATION

[RE4R01A]

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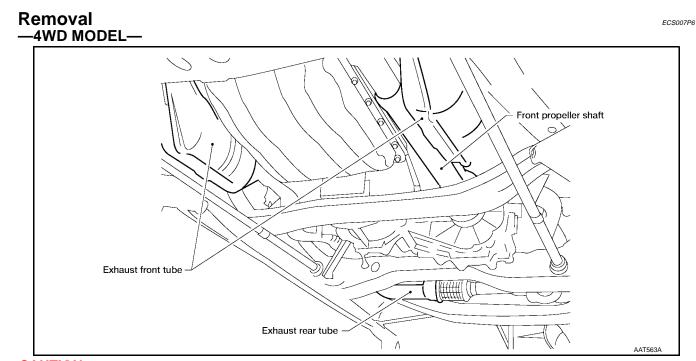
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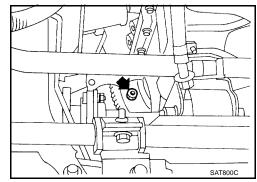


CAUTION:

When removing the A/T assembly from engine, first remove the crankshaft position sensor (OBD) from the A/T assembly upper side. Be careful not to damage sensor edge. NOTE:

To prevent oil spills, drain the A/T fluid before removing the A/T assembly, Refer to <u>MA-38, "Changing A/T Fluid"</u> or insert a plug into the rear oil seal after removing the propeller shaft.

- 1. Remove battery negative terminal.
- 2. Remove exhaust front and rear tubes.
- 3. Remove fluid charging pipe from A/T assembly.
- 4. Remove oil cooler pipe from A/T assembly.
- 5. Plug up openings such as the fluid charging pipe hole, etc.
- 6. Remove propeller shaft. Refer to <u>PR-6, "FRONT PROPELLER SHAFT"</u> (front), <u>PR-7, "REAR PROPEL-LER SHAFT"</u> (rear).
- 7. Remove transfer control linkage from transfer. Refer to TF-11, "Removal" .
 - Insert plug into rear oil seal after removing rear propeller shaft.
 - Be careful not to damage spline, sleeve yoke and rear oil seal.
- 8. Remove A/T control cable from A/T assembly.
- 9. Disconnect A/T, turbine revolution sensor (VG33ER only) and vehicle speed sensor harness connectors.
- 10. Remove the starter motor. SC-25, "Removal and Installation" .
- 11. Remove the gusset and the rear plate securing engine to A/T assembly.
- 12. Remove bolts securing torque converter to drive plate.
- Remove the bolts by turning crankshaft.



REMOVAL AND INSTALLATION

- 13. Support A/T and transfer assembly with a jack.
- 14. Remove rear engine mounting member from body and A/T assembly. Refer to <u>EM-129, "REMOVAL"</u>.
- 15. Remove bolts securing A/T assembly to engine.
- 16. Lower A/T assembly with transfer.

-2WD MODEL-

- 1. Remove battery negative terminal.
- 2. Remove exhaust front and rear tubes.
- 3. Remove fluid charging pipe from A/T assembly.
- 4. Remove oil cooler pipe from A/T assembly.
- 5. Plug up openings such as the fluid charging pipe hole, etc.
- 6. Remove propeller shaft. Refer to <u>PR-7, "REAR PROPELLER</u> <u>SHAFT"</u>.
- Insert plug into rear oil seal after removing rear propeller shaft.
- Be careful not to damage spline, sleeve yoke and rear oil seal.
- 7. Remove A/T control cable from A/T assembly.
- 8. Disconnect A/T, turbine revolution sensor (VG33ER only) and vehicle speed sensor harness connectors.
- 9. Remove starter motor. SC-25, "Removal and Installation" .
- 10. Remove the gusset and the rear plate securing engine to A/T assembly.
- 11. Remove bolts securing torque converter to drive plate.
- Remove the bolts by turning crankshaft.
- 12. Support A/T assembly with a jack.
- 13. Remove rear engine mounting member from body and A/T assembly. Refer to EM-129, "REMOVAL" .
- 14. Remove bolts securing A/T assembly to engine.
- 15. Pull A/T assembly backwards.
- Secure torque converter to prevent it from dropping.
- Secure A/T assembly to a jack.
- 16. Lower A/T assembly.

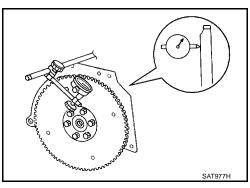
Installation

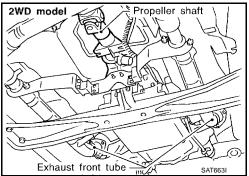
• Drive plate runout

Maximum allowable runout

: Refer to <u>EM-140, "FLY-</u> <u>WHEEL/DRIVE PLATE</u> <u>RUNOUT"</u>.

If this runout is out of specification, replace drive plate with ring gear.





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AT-408

[RE4R01A]

REMOVAL AND INSTALLATION

[RE4R01A]

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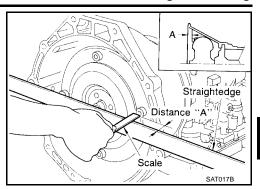
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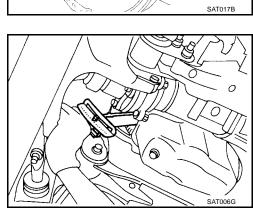
• When connecting torque converter to transmission, measure distance "A" to be certain that they are correctly assembled.

Distance "A" VG33E VG33ER

: 26.0 mm (1.024 in) or more : 25.0 mm (0.984 in) or more



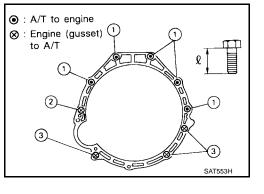
- Install converter to drive plate.
- After converter is installed to drive plate, rotate crankshaft several turns and check to be sure that transmission rotates freely without binding.



• Tighten bolts securing transmission.

Bolt No.	Tightening torque N⋅m (kg-m, ft-lb)	Bolt length "\$\$\$Use Symbol (litre)\$\$\$" mm (in)
1	39 - 49 (4.0 - 5.0, 29 - 36)	47.5 (1.870)
2	39 - 49 (4.0 - 5.0, 29 - 36)	58.0 (2.283)
3	29 - 39 (3.0 - 4.0, 22 - 29)	25.0 (0.984)
Gusset to engine	29 - 39 (3.0 - 4.0, 22 - 29)	20.0 (0.787)

- Reinstall any part removed.
- Check fluid level in transmission.
- Move selector lever through all positions to be sure that transmission operates correctly. With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 2, to 1 and to R positions. A slight shock should be felt by hand gripping selector each time transmission is shifted.
- Perform road test. Refer to "<u>AT-216, "Road Test"</u>.





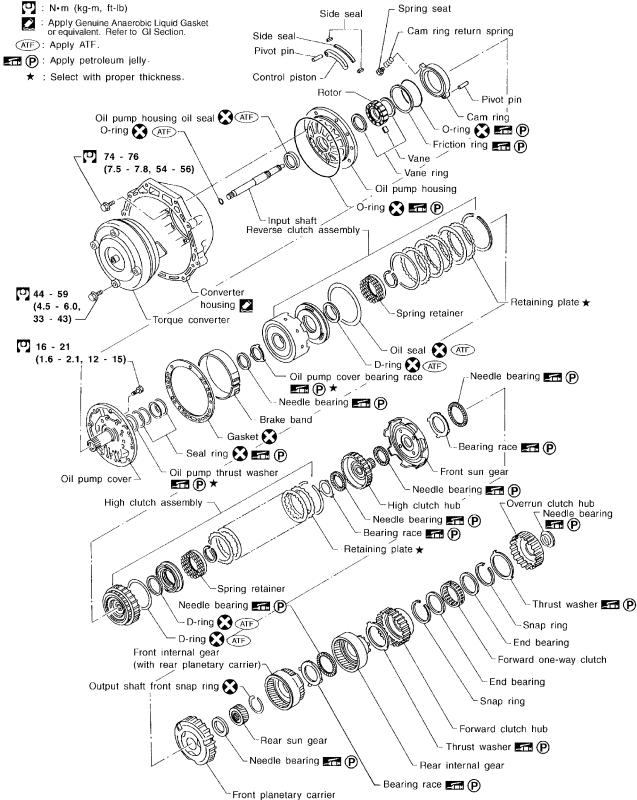
[RE4R01A]



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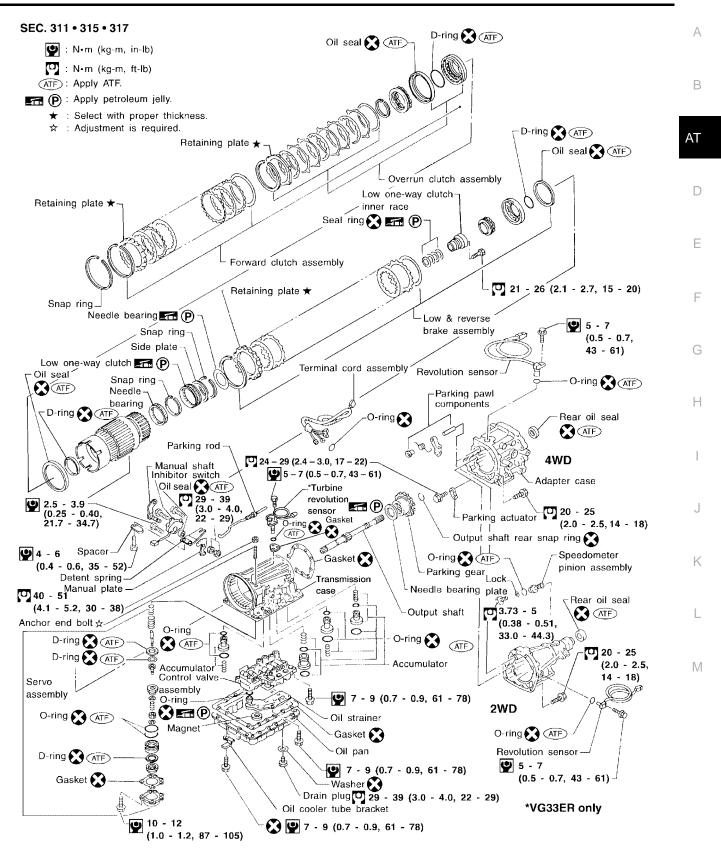
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OVERHAUL

[RE4R01A]

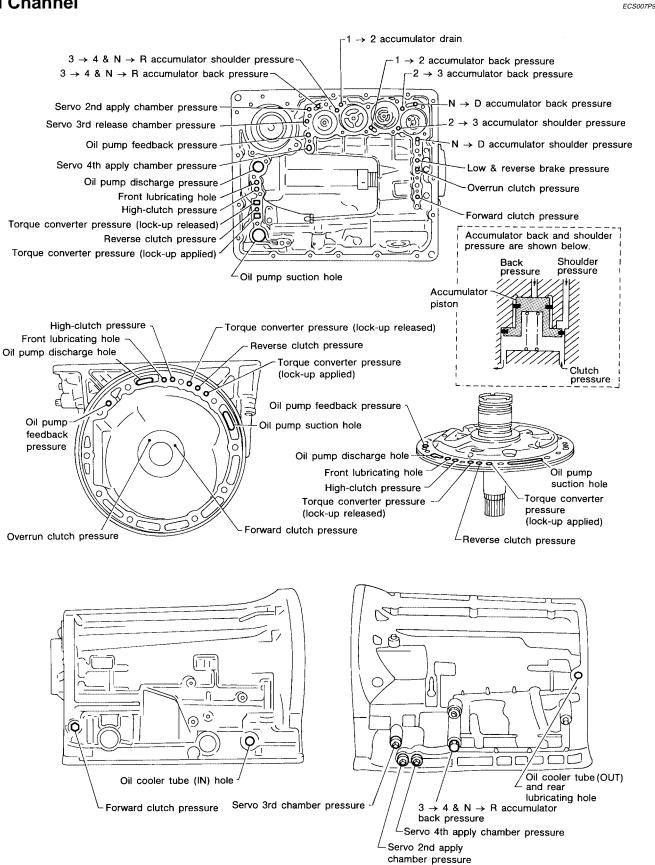


WAT499

OVERHAUL

Oil Channel

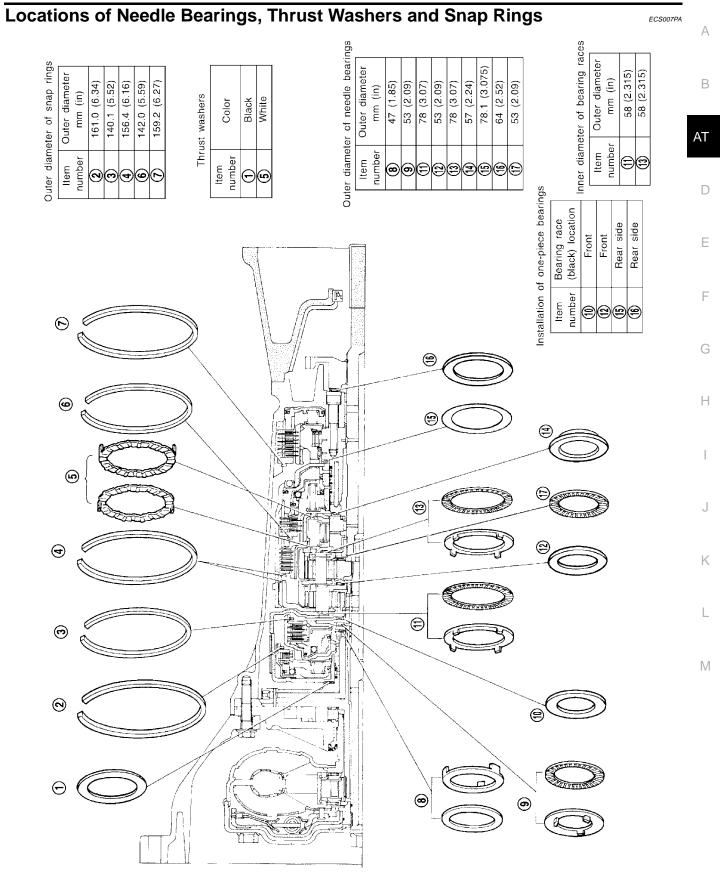




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OVERHAUL

[RE4R01A]



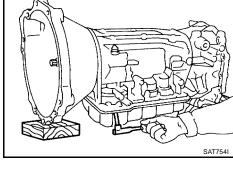
WAT378

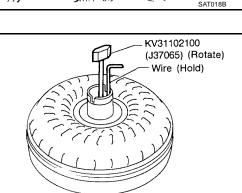
Disassembly

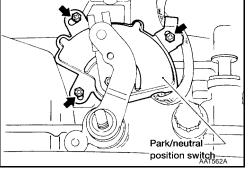
- Drain ATF through drain plug. 1.
- 2. Remove turbine revolution sensor (VG33ER only).
- Remove torque converter by holding it firmly and turning while 3. pulling straight out.
- SAT018B

- 4. Check torque converter one-way clutch.
- Insert Tool into spline of one-way clutch inner race. a.
- Hook bearing support unitized with one-way clutch outer race b. with suitable wire.
- Check that one-way clutch inner race rotates only clockwise with C. Tool while holding bearing support with wire.
- 5. Remove park/neutral position (PNP) switch from transmission case.

- 6. Remove oil pan.
- Always place oil pan straight down so that foreign particles inside will not move.
- Always replace oil pan bolts as they are self-sealing bolts.







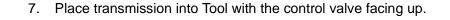
[RE4R01A]

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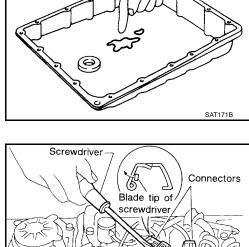
[RE4R01A]

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- 8. Check foreign materials in oil pan to help determine cause of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and may inhibit pump pressure.
- If frictional material is detected, replace radiator after repair of A/T. Refer to <u>CO-30, "Removal and Installation"</u>.
- 9. Remove torque converter clutch solenoid valve and A/T fluid temperature sensor connectors.
- Be careful not to damage connector.

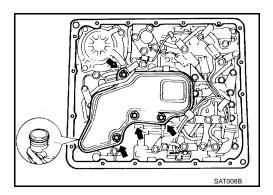
- 10. Remove oil strainer.
- a. Remove oil strainer from control valve assembly. Then remove O-ring from oil strainer.



A/T fluid temperature

sensor

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Clips



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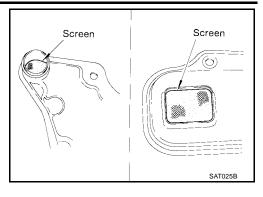
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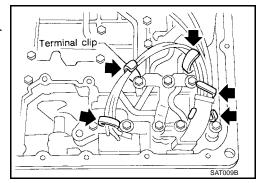
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[RE4R01A]

b. Check oil strainer screen for damage.

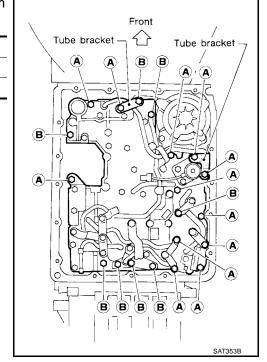




- 11. Remove control valve assembly.
- a. Straighten terminal clips to free terminal cords then remove terminal clips.

b. Remove bolts A and B, and remove control valve assembly from transmission.

Bolt symbol	Length mm (in)
A	33 (1.30)
В	45 (1.77)



Screwdriver Connector Clip Clip

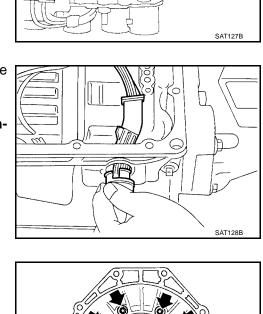
Remove solenoid connector.

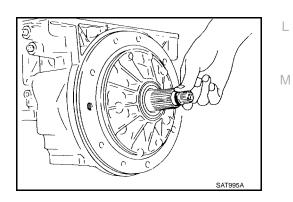
• Be careful not to damage connector.

d. Remove manual valve from control valve assembly.

- 12. Remove terminal cord assembly from transmission case while pushing on stopper.
- Be careful not to damage cord.
- Do not remove terminal cord assembly unless it is damaged.
- 13. Remove converter housing from transmission case.
- Be careful not to scratch converter housing.

14. Remove O-ring from input shaft.





[RE4R01A]

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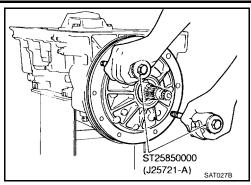
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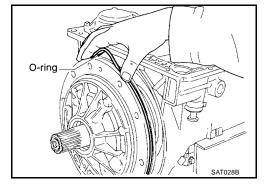
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[RE4R01A]

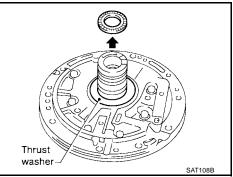
- 15. Remove oil pump assembly.
- a. Attach Tool to oil pump assembly and extract it evenly from transmission case.



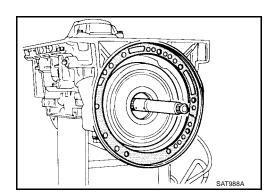
- b. Remove O-ring from oil pump assembly.
- c. Remove traces of sealant from oil pump housing.
 - Be careful not to scratch pump housing.



d. Remove needle bearing and thrust washer from oil pump assembly.



16. Remove input shaft and oil pump gasket.



- 17. Remove brake band and band strut.
- a. Loosen lock nut and remove band servo anchor end pin from transmission case.

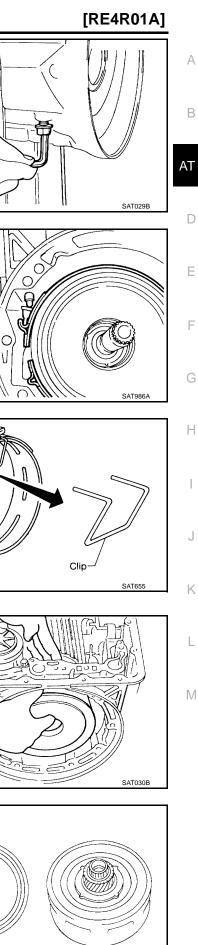
Remove brake band and band strut from transmission case. b.

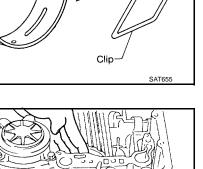
c.

Hold brake band in a circular shape with clip.

- 18. Remove front side clutch and gear components.
- a. Remove clutch pack (reverse clutch, high clutch and front sun gear) from transmission case.

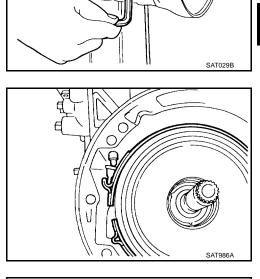
- b. Remove front bearing race from clutch pack.
- Remove rear bearing race from clutch pack. c.





Rear

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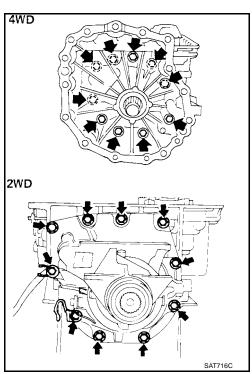
Front

d. Remove front planetary carrier from transmission case.

- e. Remove front needle bearing from front planetary carrier.
- f. Remove rear bearing from front planetary carrier.

g. Remove rear sun gear from transmission case.

- 19. Remove rear extension or adapter case.
- a. Remove rear extension or adapter case from transmission case.
- b. Remove rear extension or adapter case gasket from transmission case.

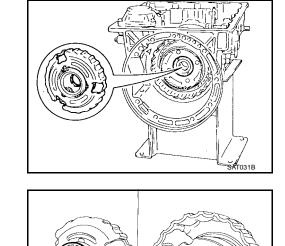


∠Oil groove



SAT968A

SAT974A



4WD

[RE4R01A]

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2WD

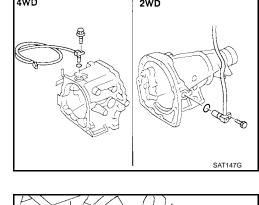
- SAT146GA 4WD 2WD SAT147G SAT960A Pliers location SAT957A SAT109E AT-421
- Remove oil seal from adapter case or rear extension. c. • Do not remove oil seal unless it is to be replaced.

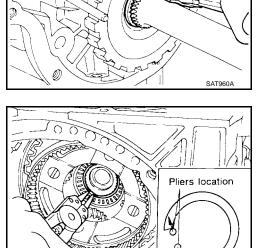
- Remove revolution sensor from adapter case or rear extension. d.
- Remove O-ring from revolution sensor. e.

- 20. Remove output shaft and parking gear.
- a. Remove rear snap ring from output shaft.

- b. Slowly push output shaft all the way forward. • Do not use excessive force.
- Remove snap ring from output shaft. C.

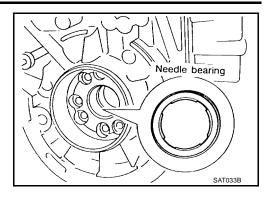
- d. Remove output shaft and parking gear as a unit from transmission case.
- e. Remove parking gear from output shaft.



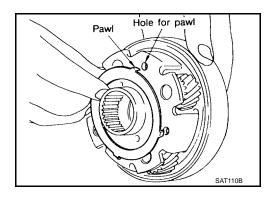


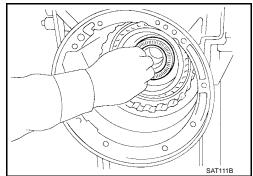
[RE4R01A]

f. Remove needle bearing from transmission case.



SAT954A





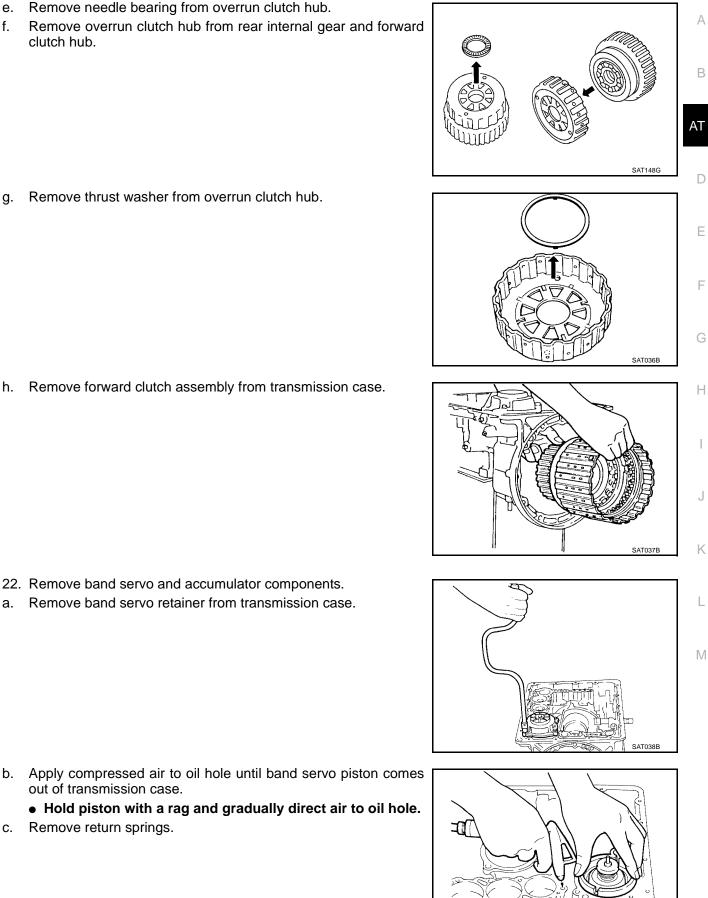
SAT951A

- 21. Remove rear side clutch and gear components.
- a. Remove front internal gear.

b. Remove bearing race from front internal gear.

c. Remove needle bearing from rear internal gear.

d. Remove rear internal gear, forward clutch hub and overrun clutch hub as a set from transmission case.



SAT039E

- e. Remove needle bearing from overrun clutch hub.
- f. Remove overrun clutch hub from rear internal gear and forward clutch hub.

Remove thrust washer from overrun clutch hub. g.

Remove forward clutch assembly from transmission case. h.

22. Remove band servo and accumulator components.

out of transmission case.

Remove return springs.

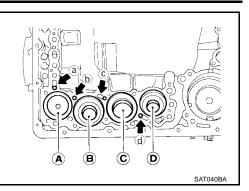
c.

a. Remove band servo retainer from transmission case.

- d. Remove springs from accumulator pistons B, C and D.
- e. Apply compressed air to each oil hole until piston comes out.

Hold piston with a rag and gradually direct air to oil hole.

Identification of accumulator pistons	А	В	С	D
Identification of oil holes	а	b	С	d



- Front $(2 \rightarrow 3)$ Accumulator $(3 \rightarrow 4, N \rightarrow R)$ piston (B) Accumulator piston (D) $(1 \rightarrow 2)$ Accumulator piston (C) Sat523GA
- 23. Remove manual shaft components, if necessary.

Remove O-ring from each piston.

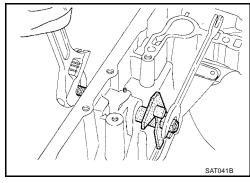
f.

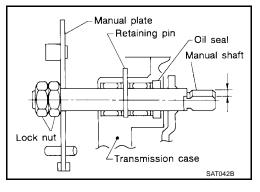
a. Hold width across flats of manual shaft (outside the transmission case) and remove lock nut from shaft.

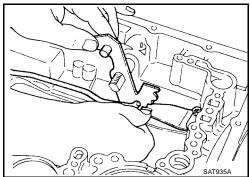
b. Remove retaining pin from transmission case.

c. While pushing detent spring down, remove manual plate and parking rod from transmission case.

AT-424



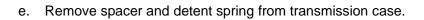




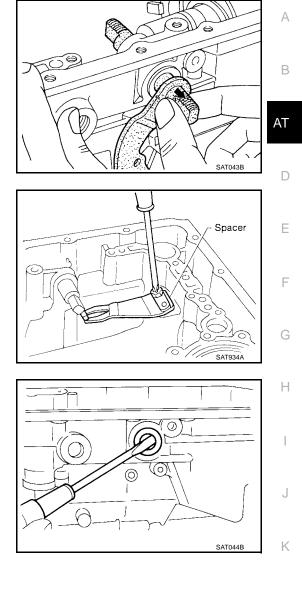
[RE4R01A]

[RE4R01A]

d. Remove manual shaft from transmission case.



f. Remove oil seal from transmission case.



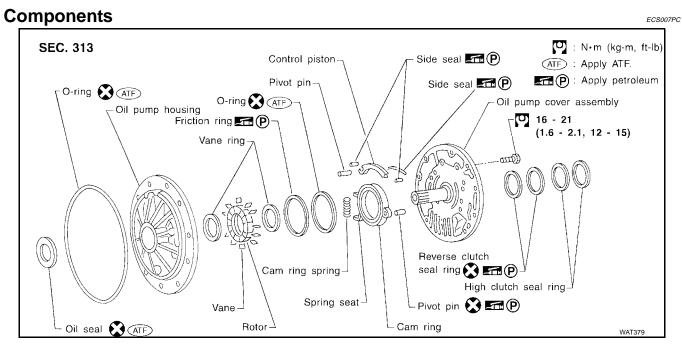
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OIL PUMP

[RE4R01A]

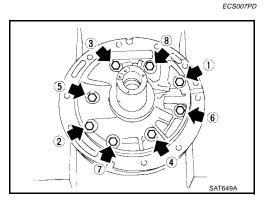
PFP:15010



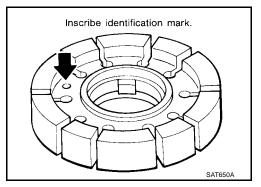
Disassembly

OIL PUMP

1. Loosen bolts in numerical order and remove oil pump cover.



- 2. Remove rotor, vane rings and vanes.
- Inscribe a mark on back of rotor for identification of fore-aft direction when reassembling rotor. Then remove rotor.



[RE4R01A]

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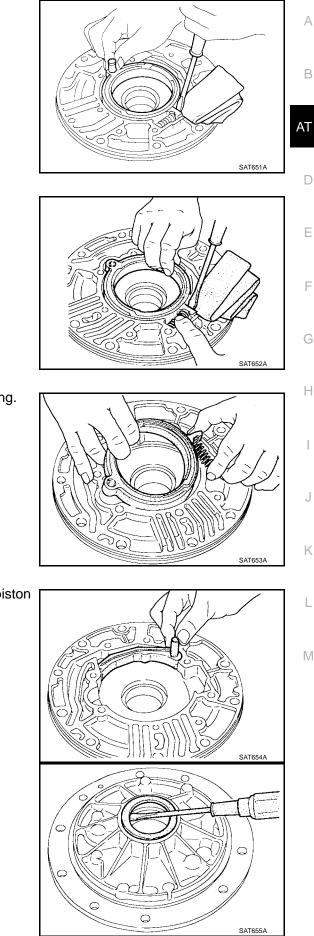
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- 3. While pushing on cam ring remove pivot pin.
- Be careful not to scratch oil pump housing.

- 4. While holding cam ring and spring lift out cam ring spring.
- Be careful not to damage oil pump housing.
- Hold cam ring spring to prevent it from jumping.

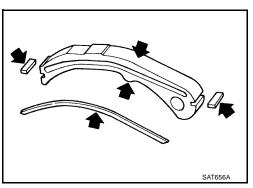
5. Remove cam ring and cam ring spring from oil pump housing.

6. Remove pivot pin from control piston and remove control piston assembly.

- 7. Remove oil seal from oil pump housing.
- Be careful not to scratch oil pump housing. •

Inspection OIL PUMP COVER, ROTOR, VANES, CONTROL PISTON, SIDE SEALS, CAM RING AND FRIC-TION RING

• Check for wear or damage.



Dial indicator

PTI

Control

piston

Cam ring

Vane

Straight edge

Oil pump

SAT657A

Rotor housing

SIDE CLEARANCES

- Measure side clearances between end of oil pump housing and cam ring, rotor, vanes and control piston. Measure in at least four places along their circumferences. Maximum measured values should be within specified positions.
- Before measurement, check that friction rings, O-ring, control piston side seals and cam ring spring are removed.

Standard clearance
(Cam ring, rotor, vanes
and control piston): Refer to AT-500, "Oil
Pump and Low One-way
Clutch".

 If not within standard clearance, replace oil pump assembly except oil pump cover assembly.

SEAL RING CLEARANCE

• Measure clearance between seal ring and ring groove.

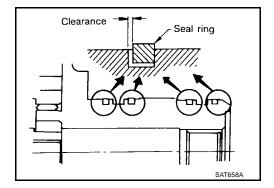
Standard clearance

: 0.10 - 0.25 mm (0.0039 - 0.0098 in)

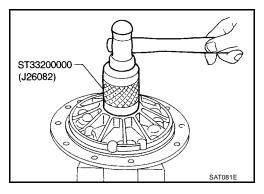
Wear limit

: 0.25 mm (0.0098 in)

If not within wear limit, replace oil pump cover assembly.



ECS007PF



Drive oil seal into oil pump housing.

Assembly

• Apply ATF to outer periphery and lip surface.

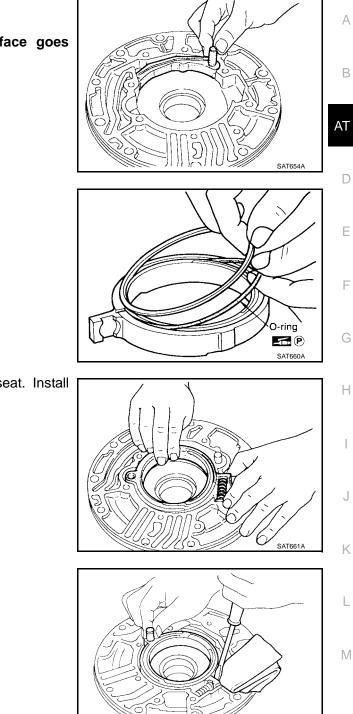
OIL PUMP

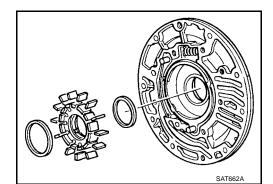
- 2. Install cam ring in oil pump housing as follows:
- a. Install side seal on control piston.
 - Pay attention to its direction Black surface goes toward control piston.
 - Apply petroleum jelly to side seal.
- b. Install control piston on oil pump.
- c. Install O-ring and friction ring on cam ring.
 - Apply petroleum jelly to O-ring.

d. Assemble cam ring, cam ring spring and spring seat. Install spring by pushing it against pump housing.

e. While pushing on cam ring install pivot pin.

- 3. Install rotor, vanes and vane rings.
- Pay attention to direction of rotor.

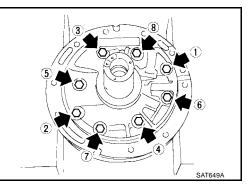




SAT651A

[RE4R01A]

- 4. Install oil pump housing and oil pump cover.
- a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly in oil pump housing assembly, then remove masking tape.
- b. Tighten bolts in a crisscross pattern.



- 5. Install new seal rings carefully after packing ring grooves with petroleum jelly. Press rings down into jelly to a close fit.
- Seal rings come in two different diameters. Check fit carefully in each groove.

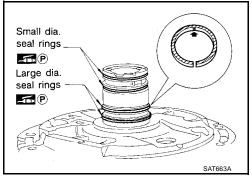
Small dia. seal ring

: No mark

Large dia. seal ring : Y

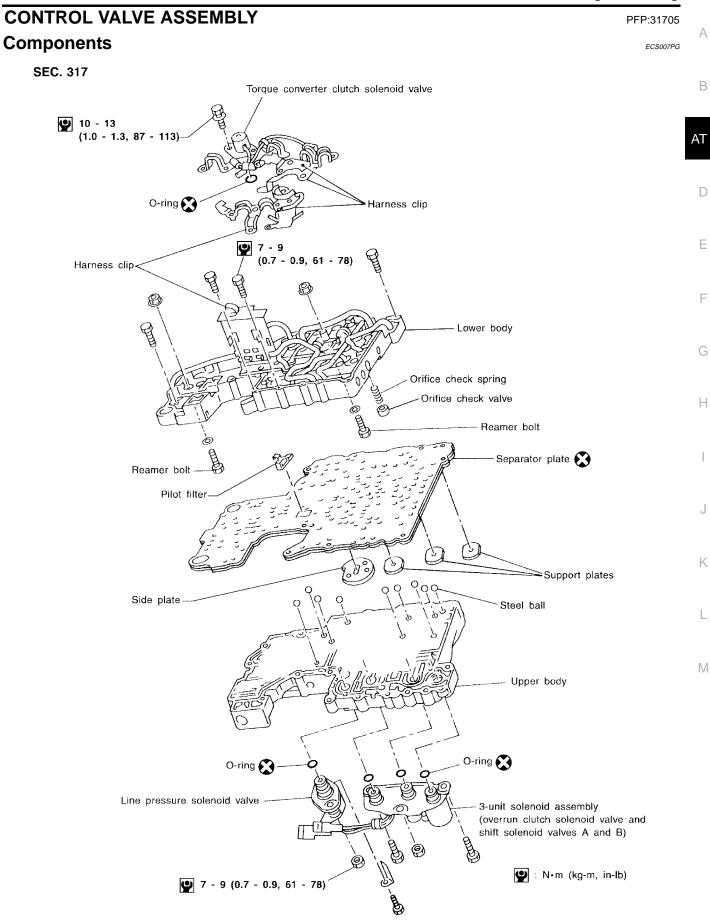
: Yellow mark in area shown by arrow

• Do not spread gap of seal ring excessively while installing. It may deform ring.



CONTROL VALVE ASSEMBLY

[RE4R01A]



CONTROL VALVE ASSEMBLY

Disassembly

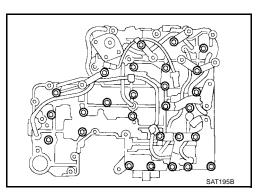
[RE4R01A]

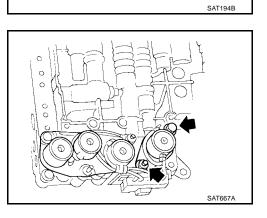
- 1. Remove solenoids.
- a. Remove torque converter clutch solenoid valve and side plate from lower body.
- b. Remove O-ring from solenoid.

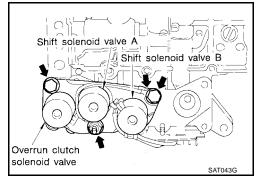
- c. Remove line pressure solenoid valve from upper body.
- d. Remove O-ring from solenoid.

- e. Remove 3-unit solenoid assembly from upper body.
- f. Remove O-rings from solenoids.

- 2. Disassemble upper and lower bodies.
- a. Place upper body face down, and remove bolts, reamer bolts, side plate and support plates.
- b. Remove lower body and separator plate as a unit from upper body.
 - Be careful not to drop pilot filter, orifice check valve, spring and steel balls.







Inspection

LOWER AND UPPER BODIES

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Check to see that there are pins and retainer plates in lower body.

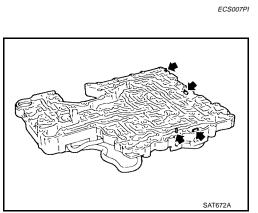
Place lower body face down, and remove separator plate.

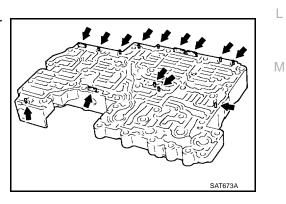
Remove pilot filter, orifice check valve and orifice check spring.

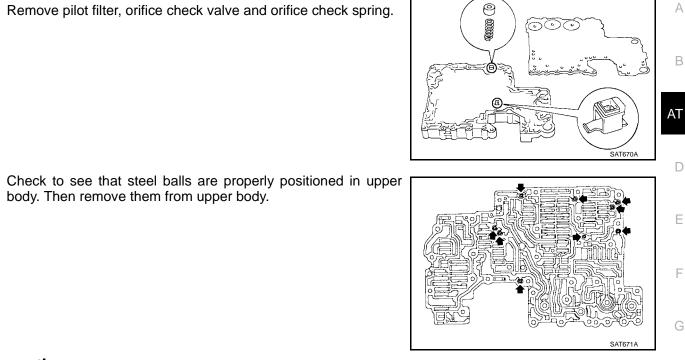
- Check to see that there are pins and retainer plates in upper body.
- Be careful not to lose these parts.



body. Then remove them from upper body.







[RE4R01A]

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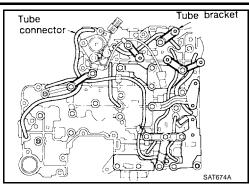
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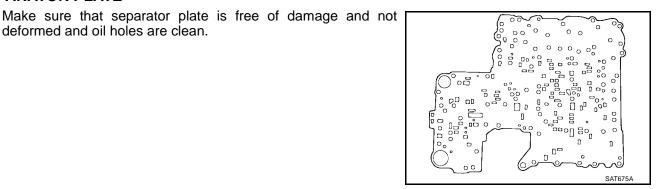
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[RE4R01A]

- Check to make sure that oil circuits are clean and free from damage.
- Check tube brackets and tube connectors for damage.



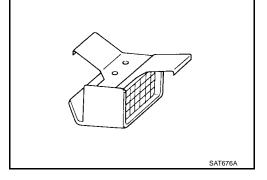


PILOT FILTER

SEPARATOR PLATE

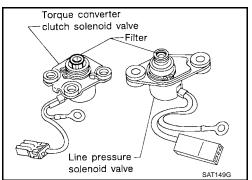
deformed and oil holes are clean.

Check to make sure that filter is not clogged or damaged.



TORQUE CONVERTER CLUTCH SOLENOID VALVE

- Check that filter is not clogged or damaged.
- Measure resistance. Refer to AT-297, "TORQUE CONVERTER CLUTCH SOLENOID VALVE" .



LINE PRESSURE SOLENOID VALVE

- Check that filter is not clogged or damaged.
- Measure resistance. Refer to AT-310, "LINE PRESSURE SOLENOID VALVE" .

[RE4R01A]

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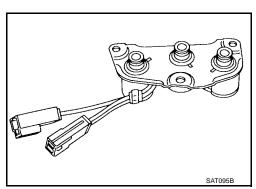
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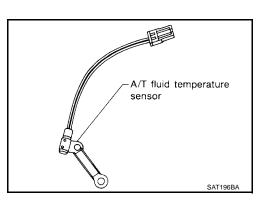
3-UNIT SOLENOID ASSEMBLY (OVERRUN CLUTCH SOLENOID VALVE AND SHIFT SOLE-NOID VALVES A AND B)

 Measure resistance of each solenoid. Refer to <u>AT-333, "OVER-</u> <u>RUN CLUTCH SOLENOID VALVE"</u>, <u>AT-315, "SHIFT SOLE-</u> <u>NOID VALVE A"</u>, <u>AT-320, "SHIFT SOLENOID VALVE B"</u>.



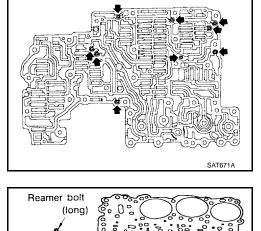
A/T FLUID TEMPERATURE SENSOR

 Measure resistance. Refer to <u>AT-339, "A/T FLUID TEMPERA-TURE SENSOR"</u>.

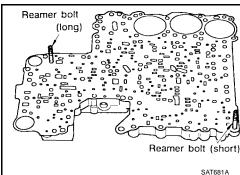


Assembly

- 1. Install upper and lower bodies.
- a. Place oil circuit of upper body face up. Install steel balls in their proper positions.



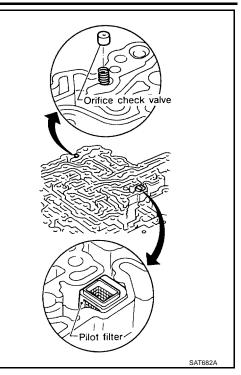
b. Install reamer bolts from bottom of upper body.

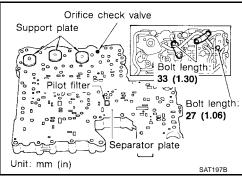


CONTROL VALVE ASSEMBLY

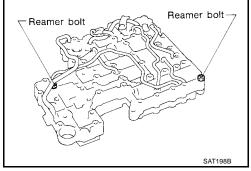
[RE4R01A]

Place oil circuit of lower body face up. Install orifice check c. spring, orifice check valve and pilot filter.

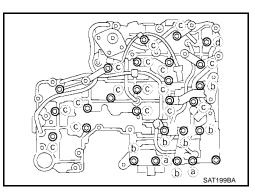




- f. Temporarily assemble lower and upper bodies, using reamer bolt as a guide.
 - Be careful not to dislocate or drop steel balls, orifice check spring, orifice check valve and pilot filter.



Install and temporarily tighten bolts and tube brackets in their g. proper locations.



- d. Install separator plate on lower body. e. Install and temporarily tighten support plates, fluid temperature
 - sensor and tube brackets.

CONTROL VALVE ASSEMBLY

[RE4R01A]

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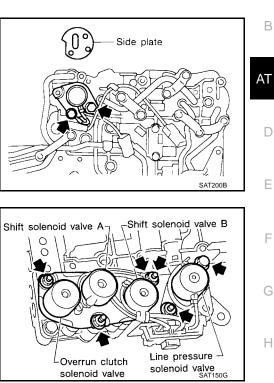
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Bolt length and location:

Bolt symbol	а	b	С	d
Bolt length mm (in)	70 (2.76)	50 (1.97)	33 (1.30)	27 (1.06)

- 2. Install solenoids.
- a. Attach O-ring and install torque converter clutch solenoid valve and side plates onto lower body.

- Attach O-rings and install 3-unit solenoids assembly onto upper body.
- c. Attach O-ring and install line pressure solenoid valve onto upper body.
- 3. Tighten all bolts.



CONTROL VALVE UPPER BODY

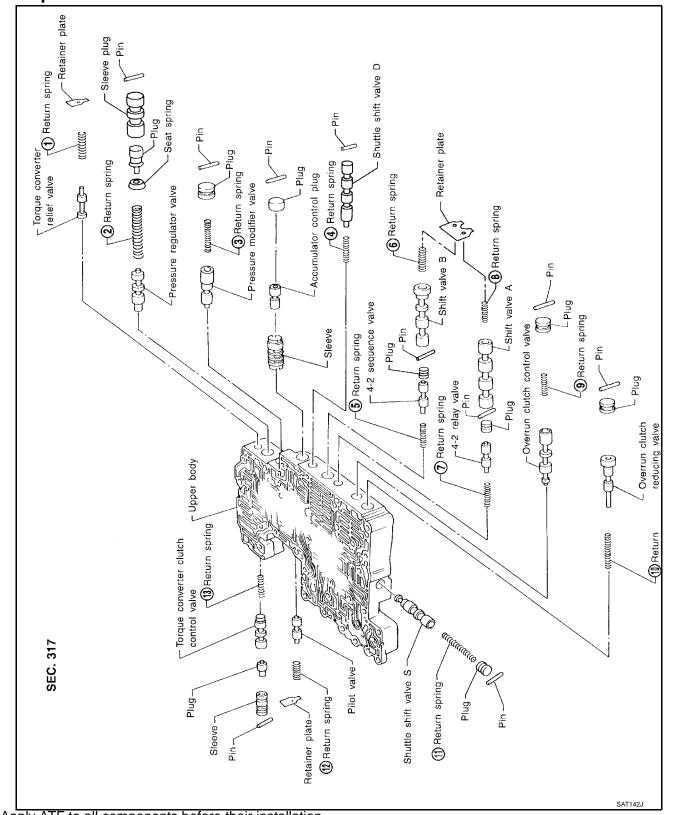
CONTROL VALVE UPPER BODY

[RE4R01A]

PFP:31711

ECS007PK

Components



Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in <u>AT-497, "Return Springs"</u>.

CONTROL VALVE UPPER BODY

[RE4R01A]

ECS007PL

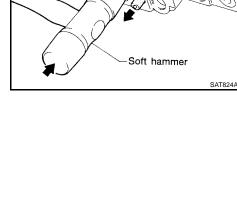


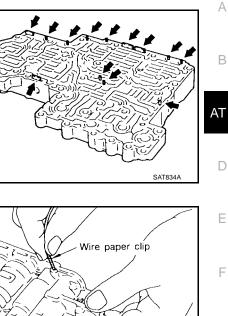
- 1. Remove valves at parallel pins.
 - Do not use a magnetic hand.

a. Use a wire paper clip to push out parallel pins.

- b. Remove parallel pins while pressing their corresponding plugs and sleeves.
 - Remove plug slowly to prevent internal parts from jumping out.

- c. Place mating surface of valve face down, and remove internal parts.
 - If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
 - Be careful not to drop or damage valves and sleeves.





(Ċ) ∀ SAT822A

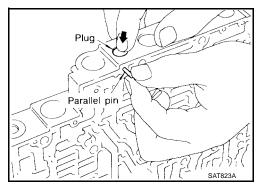
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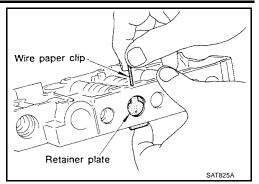
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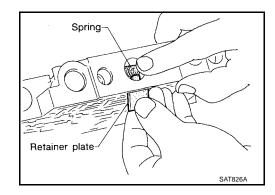


CONTROL VALVE UPPER BODY

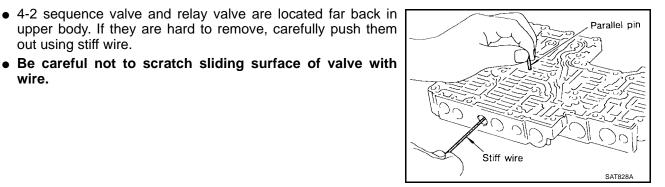
[RE4R01A]

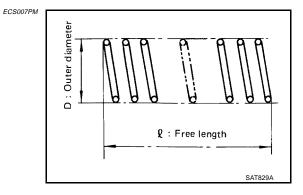
- 2. Remove valves at retainer plates.
- a. Pry out retainer plate with wire paper clip.





Soft hammer SAT827A





b. Remove retainer plates while holding spring.

- Place mating surface of valve face down, and remove internal c. parts.
 - If a valve is hard to remove, lightly tap valve body with a soft hammer.
 - Be careful not to drop or damage valves, sleeves, etc.

Inspection

wire.

out using stiff wire.



VALVE SPRINGS

• Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard

: Refer to <u>AT-497, "Return</u> <u>Springs"</u> .

• Replace valve springs if deformed or fatigued.

CONTROL VALVES

• Check sliding surfaces of valves, sleeves and plugs.

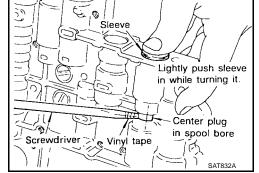
Assembly

- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
 - Be careful not to scratch or damage valve body.

• Wrap a small screwdriver with vinyl tape and use it to insert the valves into proper position.

Pressure regulator valve

 If pressure regulator plug is not centered properly, sleeve cannot be inserted into bore in upper body. If this happens, use vinyl tape wrapped screwdriver to center sleeve until it can be inserted.



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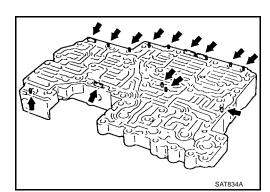
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• Turn sleeve slightly while installing.

Accumulator control plug

- Align protrusion of accumulator control sleeve with notch in plug.
- Align parallel pin groove in plug with parallel pin, and install accumulator control valve.





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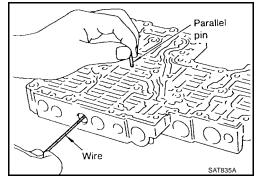
ECS007PN

Valve ATF

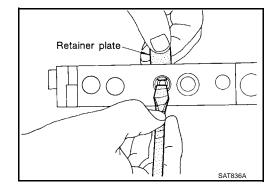
SAT830A

[RE4R01A]

- While pushing plug, install parallel pin. 4-2 sequence valve and relay valve
- Push 4-2 sequence valve and relay valve with wire wrapped in • vinyl tape to prevent scratching valve body. Install parallel pins.

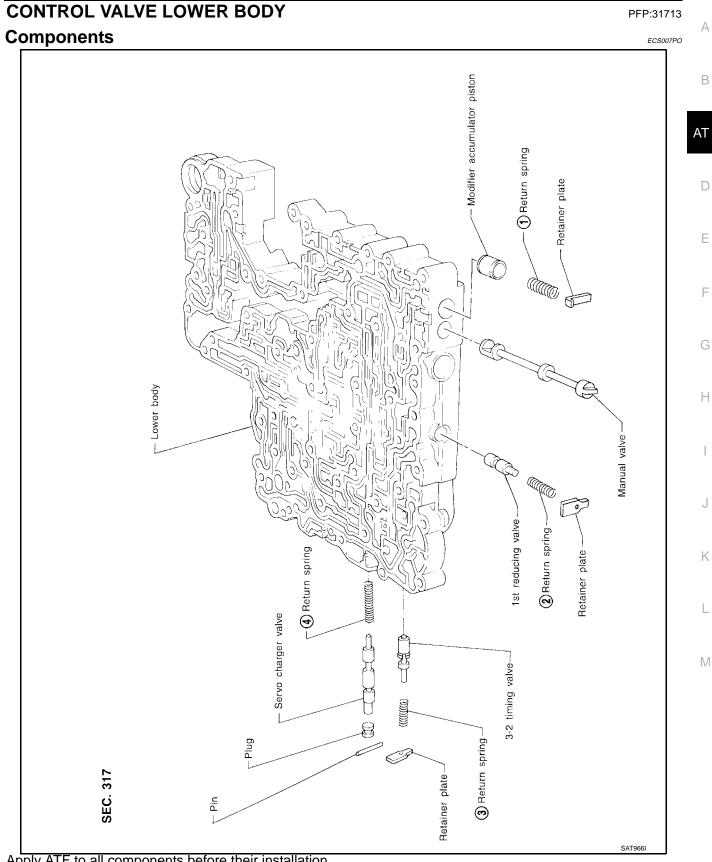


Insert retainer plate while pushing spring. •



CONTROL VALVE LOWER BODY

[RE4R01A]



Apply ATF to all components before their installation. Numbers preceding valve springs correspond with those shown in <u>AT-497, "Return Springs"</u> 9.

AT-443

CONTROL VALVE LOWER BODY

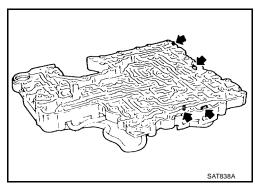
Disassembly

ECS007PQ

ECS007PR

[RE4R01A]

- 1. Remove valves at parallel pins.
- 2. Remove valves at retainer plates. For removal procedures, refer to "DISASSEMBLY" of control valve upper body.



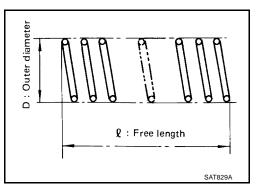
Inspection **VALVE SPRINGS**

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

Inspection standard

: Refer to AT-497, "Return Springs".

Replace valve springs if deformed or fatigued.

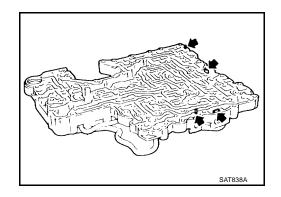


CONTROL VALVES

Check sliding surfaces of control valves, sleeves and plugs for damage.

Assembly

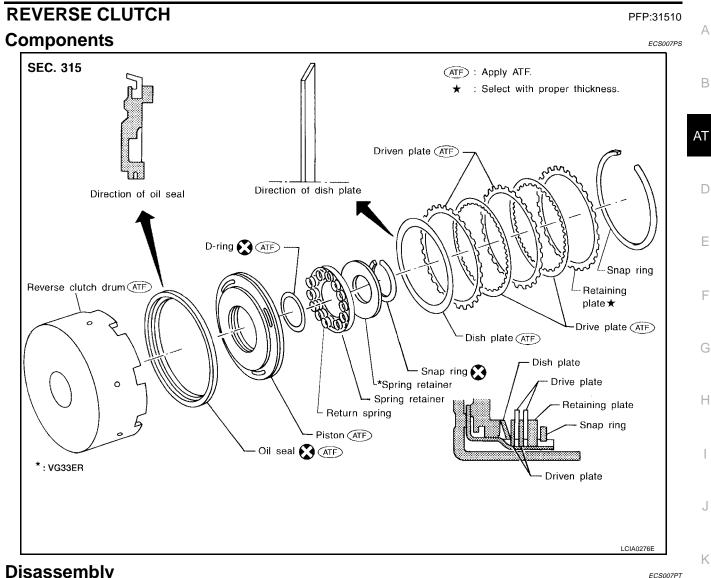
Install control valves. For installation procedures, refer to AT-478, "ASSEMBLY" .



ECS007PP

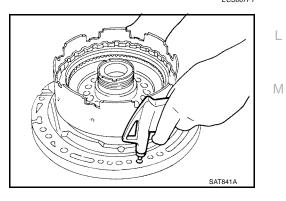
REVERSE CLUTCH

[RE4R01A]



Disassembly

- Check operation of reverse clutch. 1.
- Install seal ring onto oil pump cover and install reverse clutch. a. Apply compressed air to oil hole.
- Check to see that retaining plate moves to snap ring. b.
- If retaining plate does not contact snap ring: c.
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.



: Refer to AT-497, "Return

Springs".

REVERSE CLUTCH

2. Remove drive plates, driven plates, retaining plate, dish plate and snap ring.

- 3. Remove snap ring from clutch drum while compressing clutch spring(s).
- Do not expand snap ring excessively. •
- Remove spring retainer and return spring. 4.

5. Install seal ring onto oil pump cover and install reverse clutch drum. While holding piston, gradually apply compressed air to oil hole until piston is removed.

REVERSE CLUTCH SNAP RING AND SPRING RETAINER

REVERSE CLUTCH RETURN SPRINGS (VG33E ONLY)

Do not apply compressed air abruptly. •

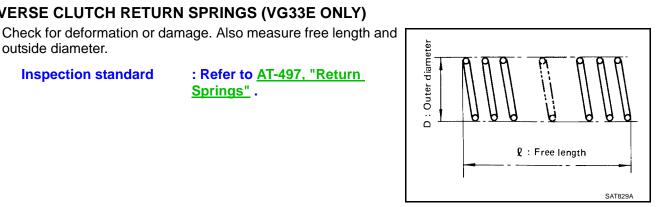
Check for deformation, fatigue or damage.

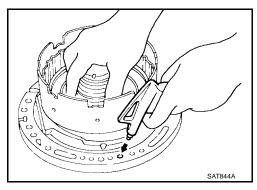
Remove D-ring and oil seal from piston. 6.

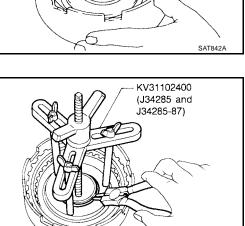
Inspection

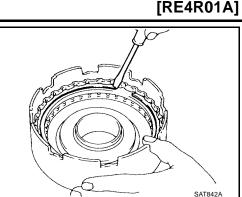
outside diameter.

Inspection standard









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REVERSE CLUTCH

[RE4R01A]

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REVERSE CLUTCH DRIVE PLATES

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate Standard value

: 1.90 - 2.05 mm (0.0748 -0.0807 in)

: 1.80 mm (0.0709 in)

• If not within wear limit, replace.

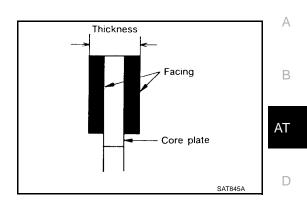
Wear limit

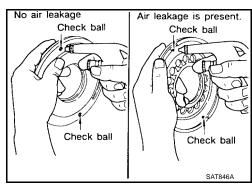
REVERSE CLUTCH DISH PLATE

• Check for deformation or damage.

REVERSE CLUTCH PISTON

- Shake piston to assure that balls are not seized.
- Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.
- Also apply compressed air to oil hole on return spring side to assure that air leaks past ball.



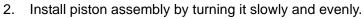


Oil seal (ATF)

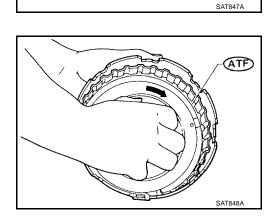
D-ring (ATF)

Assembly

- 1. Install D-ring and oil seal on piston.
- Apply ATF to both parts.



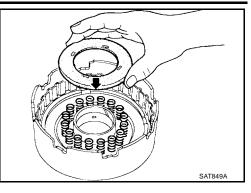
• Apply ATF to inner surface of drum.

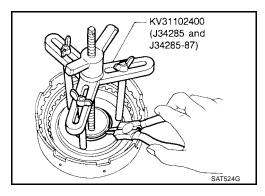


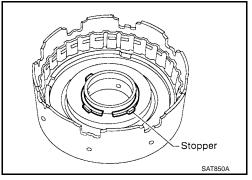
[RE4R01A]

3. Install return springs and spring retainer (VG33E only) or spring retainer (VG33ER only).

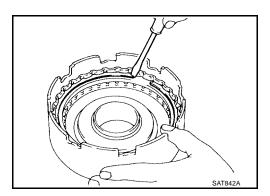
4. Install snap ring while compressing clutch springs.







- Do not align snap ring gap with spring retainer stopper.
- 5. Install drive plates, driven plates, retaining plate and dish plate.
- 6. Install snap ring.



AT-449

[RE4R01A]

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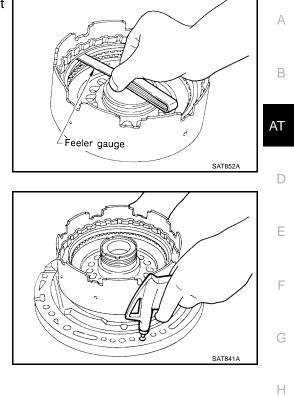
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7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance	
Standard	: 0.5 - 0.8 mm (0.020 -
	0.031 in)
Allowable limit	: 1.2 mm (0.047 in)
Retaining plate	: Refer to <u>AT-498.</u> <u>"REVERSE CLUTCH"</u> .

8. Check operation of reverse clutch. Refer to <u>AT-445, "Disassembly"</u>.



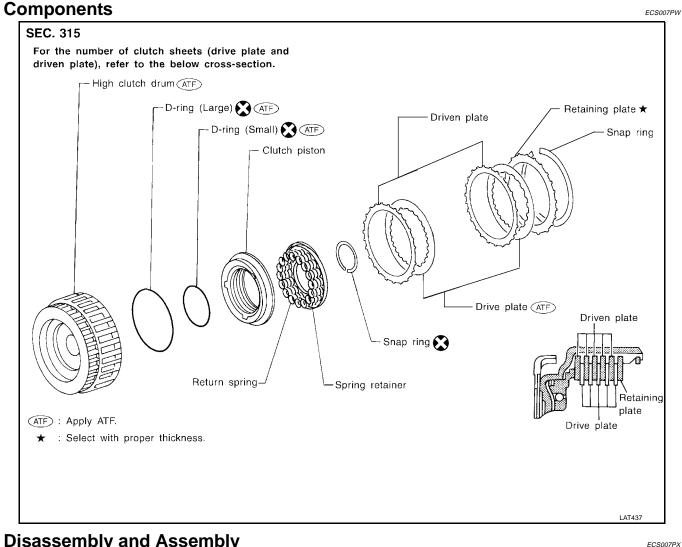
HIGH CLUTCH

HIGH CLUTCH



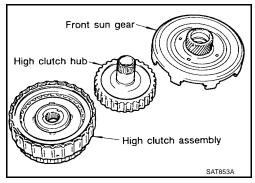
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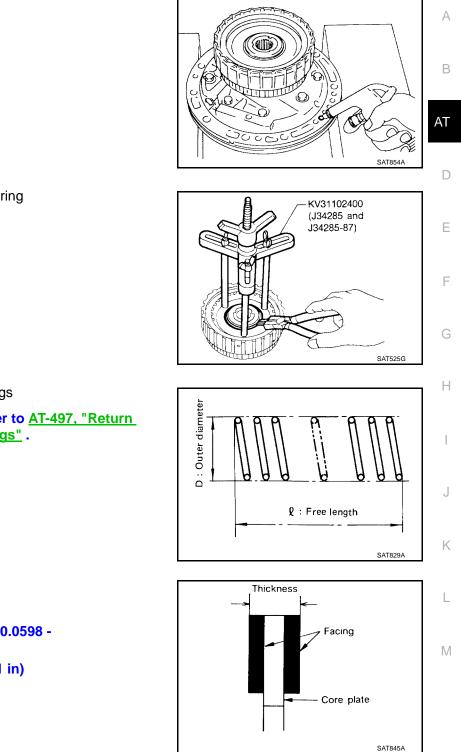
Disassembly and Assembly

Service procedures for high clutch are essentially the same as those for reverse clutch, with the following exception:



HIGH CLUTCH

[RE4R01A]



Removal and installation of return spring

Check of high clutch operation

Inspection of high clutch return springs

Inspection standard

: Refer to AT-497, "Return Springs".

Inspection of high clutch drive plate

Thickness of drive plate : 1.52 - 1.67 mm (0.0598 -**Standard** 0.0657 in) Wear limit : 1.40 mm (0.0551 in)

[RE4R01A]

• Measurement of clearance between retaining plate and snap ring

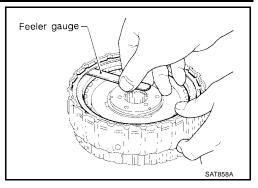
Specified clearance Standard

Allowable limit

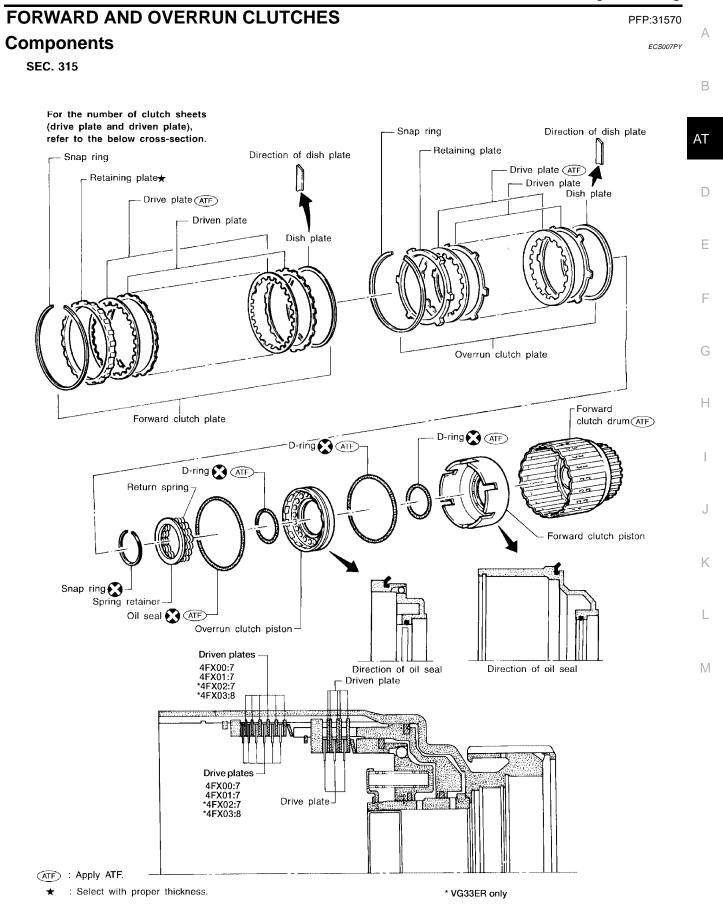
: 1.8 - 2.2 mm (0.071 -0.087 in)

VG33E only VG33ER only Retaining plate

: 2.8 mm (0.110 in) : 2.2 mm (0.087 in) : Refer to <u>AT-498, "HIGH</u> <u>CLUTCH"</u>.



[RE4R01A]



[RE4R01A]

AT-454

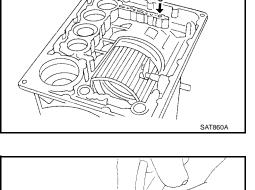
Disassembly and Assembly

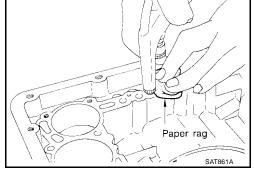
- Forward and overrun clutches are serviced essentially the same way as reverse clutch is serviced. However, note the following exceptions.
- Check of forward clutch operation

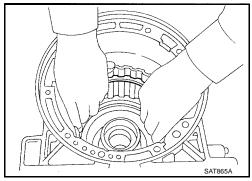
Check of overrun clutch operation

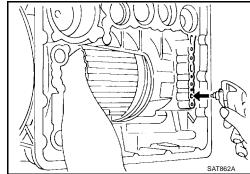
 Removal of forward clutch drum Remove forward clutch drum from transmission case by holding snap ring.

- Removal of forward clutch and overrun clutch pistons
- While holding overrun clutch piston, gradually apply compressed air to oil hole.







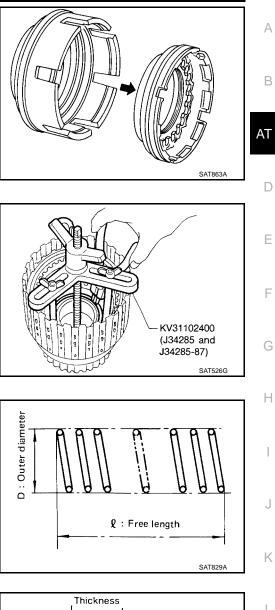


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[RE4R01A]

- Remove overrun clutch from forward clutch.

Removal and installation of return springs



• Inspection of forward clutch drive plates

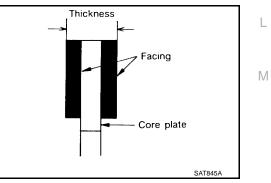
Inspection standard

Thickness of drive plate			
Standard	: 1.52 - 1.67 mm (0.0598 - 0.0657 in)		
Wear limit	: 1.40 mm (0.0551 in)		

Inspection of forward clutch and overrun clutch return springs

Springs".

: Refer to AT-497, "Return



[RE4R01A]

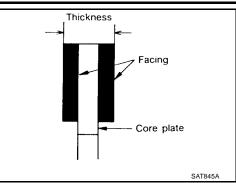
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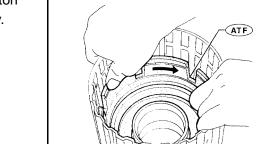
• Inspection of overrun clutch drive plates

 Thickness of drive plate

 Standard
 : 1.90 - 2.05 mm (0.0748 - 0.0807 in)

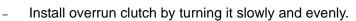
 Wear limit
 : 1.80 mm (0.0709 in)



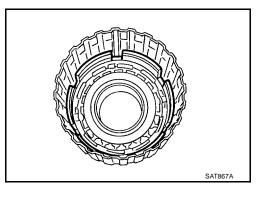


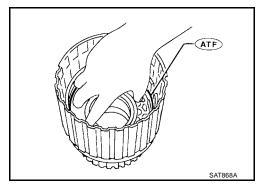
- Installation of forward clutch piston and overrun clutch piston
- Install forward clutch piston by turning it slowly and evenly.
- Apply ATF to inner surface of clutch drum.

• Align notch in forward clutch piston with groove in forward clutch drum.



• Apply ATF to inner surface of forward clutch piston.



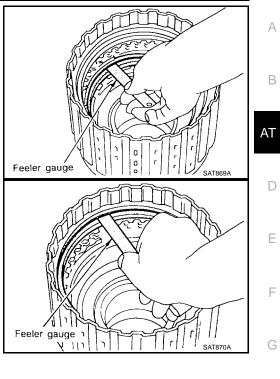


[RE4R01A]

 Measurement of clearance between retaining plate and snap ring of overrun clutch

Specified clearance

Standard	: 1.0 - 1.4 mm (0.039 - 0.055 in)
Allowable limit	: 2.4 mm (0.094 in)
Retaining plate	: Refer to AT-499, "FORWARD
	<u>CLUTCH"</u> .



ring of forward clutch Specified clearance Standard : 0.35 - 0.75 mm (0.0138 - 0.0295 in) Allowable limit VG33E only

Measurement of clearance between retaining plate and snap

 Model 4FX17 (2WD)
 : 2.15 mm (0.085 in)

 Model 4FX18 (4WD)
 : 2.15 mm (0.085 in)

 VG33ER only
 .

 Model 4FX19 (2WD)
 : 2.15 mm (0.085 in)

 Model 4FX20 (4WD)
 : 2.35 mm (0.093 in)

 Retaining plate
 : Refer to AT-499, "FORWARD CLUTCH".

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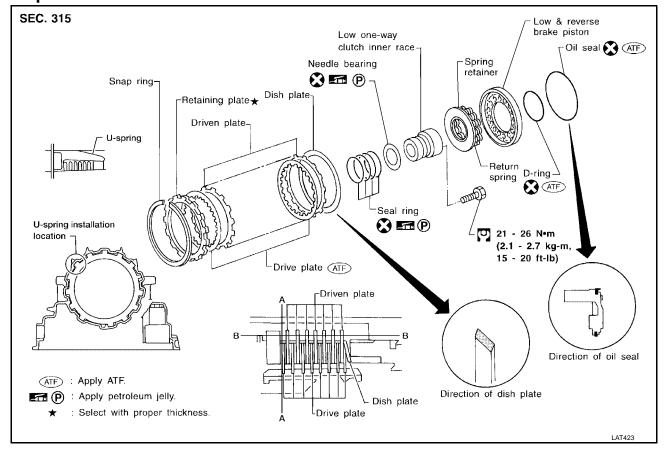
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[RE4R01A]

LOW & REVERSE BRAKE

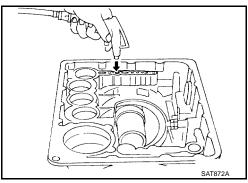
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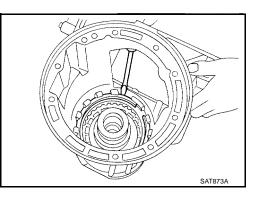
Components



Disassembly

- 1. Check operation of low and reverse brake.
- Install seal ring onto oil pump cover and install reverse clutch. a. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- If retaining plate does not contact snap ring: c.
 - D-ring might be damaged.
 - Oil seal might be damaged.
 - Fluid might be leaking past piston check ball.
- 2. Remove snap ring, low and reverse brake drive plates, driven plates and dish plate.





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- 3. Remove low one-way clutch inner race, spring retainer and return spring from transmission case.
- 4. Remove seal rings from low one-way clutch inner race.
- Remove needle bearing from low one-way clutch inner race. 5.

- 6. Remove low and reverse brake piston using compressed air.
- 7. Remove oil seal and D-ring from piston.

Inspection

LOW AND REVERSE BRAKE SNAP RING AND SPRING RETAINER

Check for deformation, or damage.

LOW AND REVERSE BRAKE RETURN SPRINGS

Check for deformation or damage. Also measure free length and outside diameter.

Inspection standard

: Refer to AT-497, "Return Springs" .



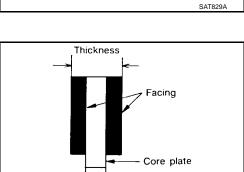
- Check facing for burns, cracks or damage.
- Measure thickness of facing.

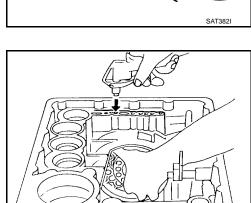
Thickness of drive plate

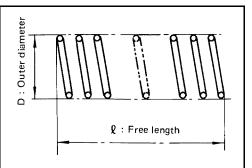
Standard value : 1.52 - 1.67 mm (0.0598 -0.0657 in)

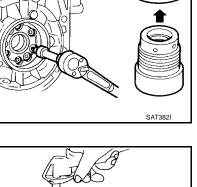
Wear limit : 1.40 mm (0.0551 in)

If not within wear limit, replace.









[RE4R01A]

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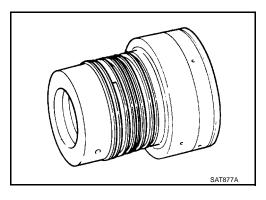
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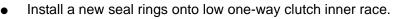
LOW ONE-WAY CLUTCH INNER RACE

Check frictional surface of inner race for wear or damage.



Clearance

Seal ring



- Be careful not to expand seal ring gap excessively.
- Measure seal ring-to-groove clearance.

Inspection standard Standard value

: 0.10 - 0.25 mm (0.0039 -0.0098 in)

: 0.25 mm (0.0098 in)

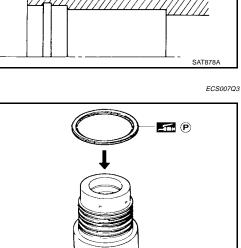
Allowable limit

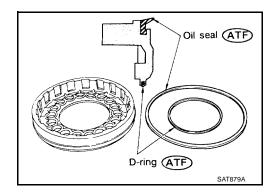
If not within allowable limit, replace low one-way clutch inner • race.

Assembly

- 1. Install needle bearing onto one-way clutch inner race.
- Pay attention to its direction Black surface goes to rear side.
- Apply petroleum jelly to needle bearing.

2. Install oil seal and D-ring onto piston. Apply ATF to oil seal and D-ring.





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3. Install piston by rotating it slowly and evenly.

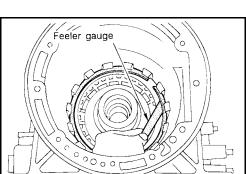
• Apply ATF to inner surface of transmission case.

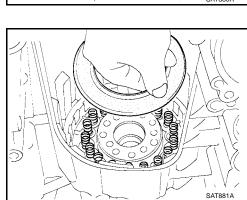
- 4. Install return springs, spring retainer and low one-way clutch inner race onto transmission case.
- 5. Install dish plate, low and reverse brake drive plates, driven plates and retaining plate.
- 6. Install snap ring on transmission case.

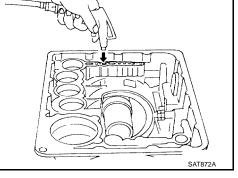
7. Check operation of low and reverse brake clutch piston. Refer to <u>AT-414, "Disassembly"</u>.

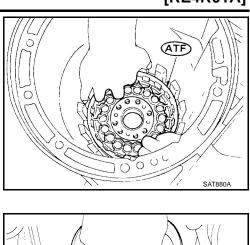
8. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance	
Standard	: 0.8 - 1.1 mm (0.031 - 0.043 in)
Allowable limit	
VG33E only	: 2.5 mm (0.098 in)
VG33ER only	: 2.7 mm (0.106 in)
Retaining plate	: Refer to <u>AT-500, "LOW &</u> <u>REVERSE BRAKE"</u> .









[RE4R01A]

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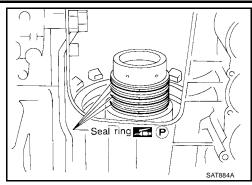
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- 9. Install low one-way clutch inner race seal ring.
- Apply petroleum jelly to seal ring.
- Make sure seal rings are pressed firmly into place and held by petroleum jelly.



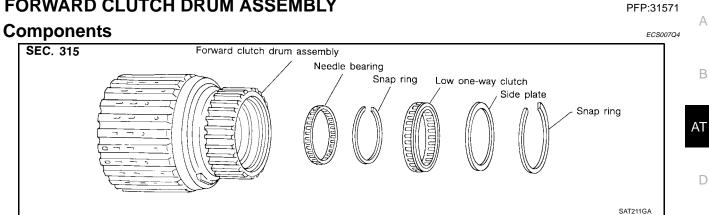
[RE4R01A]

AT-462

FORWARD CLUTCH DRUM ASSEMBLY

[RE4R01A]

FORWARD CLUTCH DRUM ASSEMBLY

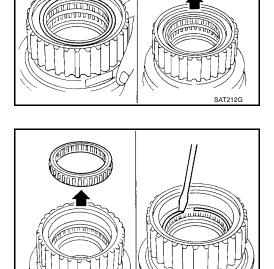


Disassembly

- Remove snap ring from forward clutch drum. 1.
- 2. Remove side plate from forward clutch drum.

- Remove low one-way clutch from forward clutch drum. 3.
- 4. Remove snap ring from forward clutch drum.

5. Remove needle bearing from forward clutch drum.





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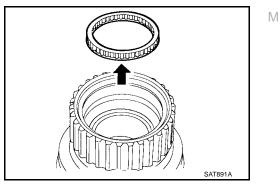
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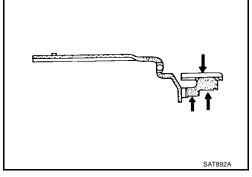
ECS007Q5



FORWARD CLUTCH DRUM ASSEMBLY

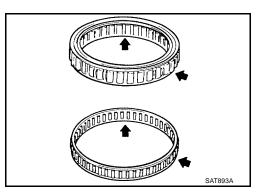
Inspection FORWARD CLUTCH DRUM

- Check spline portion for wear or damage.
- Check frictional surfaces of low one-way clutch and needle bearing for wear or damage.



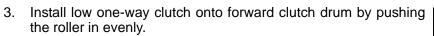
NEEDLE BEARING AND LOW ONE-WAY CLUTCH

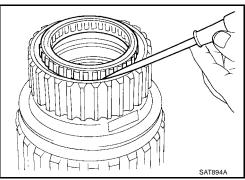
• Check frictional surface for wear or damage.



Assembly

- 1. Install needle bearing in forward clutch drum.
- 2. Install snap ring onto forward clutch drum.





[RE4R01A]

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FORWARD CLUTCH DRUM ASSEMBLY

Install low one-way clutch with flange facing rearward.

[RE4R01A]

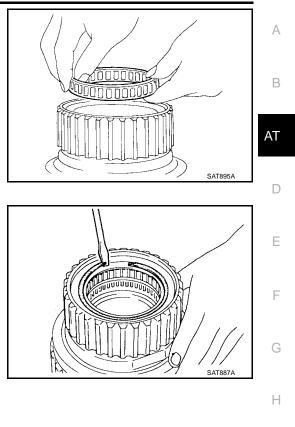
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- 4. Install side plate onto forward clutch drum.
- 5. Install snap ring onto forward clutch drum.

REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

[RE4R01A]

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REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

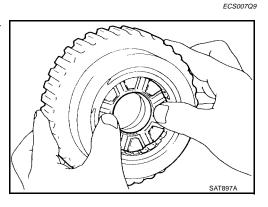
PFP:31450

ECS007Q8

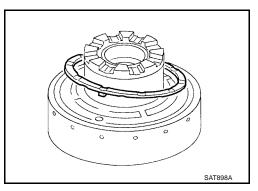
SEC. 315 Rear internal gear (with forward one-way clutch inner race) Thrust washer To P Forward clutch hub (with forward one-way clutch outer race) Snap ring Forward one-way clutch Forward one-way clutch

Disassembly

1. Remove rear internal gear by pushing forward clutch hub forward.



2. Remove thrust washer from rear internal gear.



REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

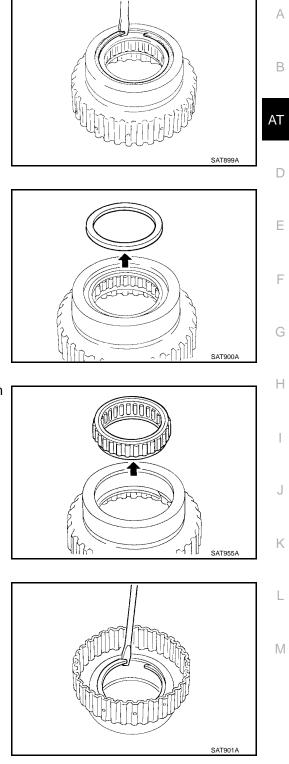
[RE4R01A]

3. Remove snap ring from forward clutch hub.

4. Remove end bearing.

5. Remove forward one-way clutch and end bearing as a unit from forward clutch hub.

6. Remove snap ring from forward clutch hub.

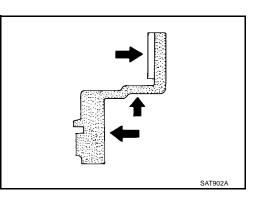


REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

[RE4R01A]

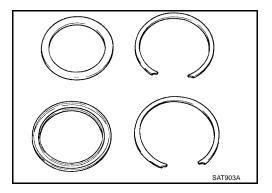
Inspection REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

- Check gear for excessive wear, chips or cracks.
- Check frictional surfaces of forward one-way clutch and thrust washer for wear or damage.
- Check spline for wear or damage.



SNAP RING AND END BEARING

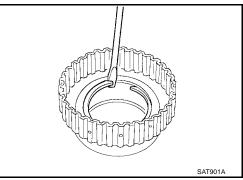
• Check for deformation or damage.



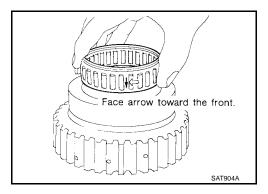
Assembly

- 1. Install snap ring onto forward clutch hub.
- 2. Install end bearing.





- 3. Install forward one-way clutch onto clutch hub.
- Install forward one-way clutch with flange facing rearward.
- 4. Install end bearing.
- 5. Install snap ring onto forward clutch hub.



ECS007QA

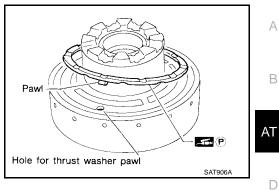
REAR INTERNAL GEAR AND FORWARD CLUTCH HUB

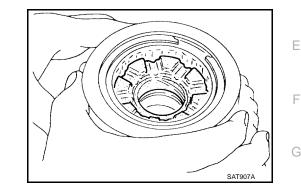
[RE4R01A]

6. Install thrust washer onto rear internal gear.

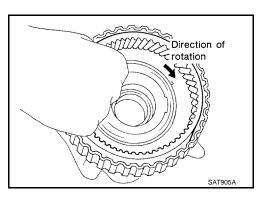
7. Position forward clutch hub in rear internal gear.

- Apply petroleum jelly to thrust washer.
- Securely insert pawls of thrust washer into holes in rear internal gear.





8. After installing, check to assure that forward clutch hub rotates clockwise.



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BAND SERVO PISTON ASSEMBLY

[RE4R01A]

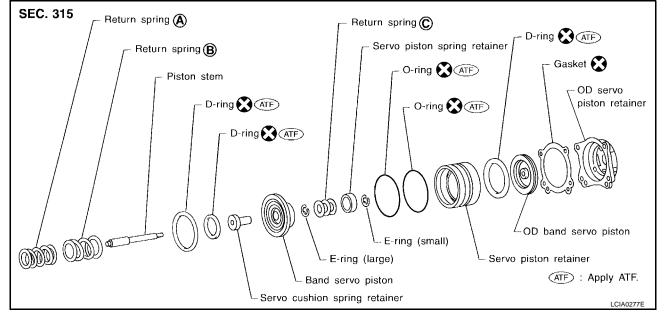
BAND SERVO PISTON ASSEMBLY

PFP:31615

ECS007QC

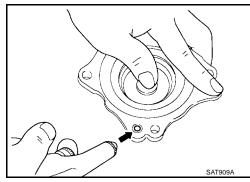
ECS007QD

Components

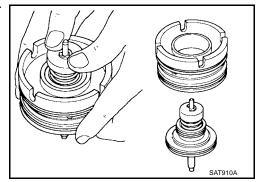


Disassembly

- 1. Block one oil hole in O/D servo piston retainer and the center hole in O/D band servo piston.
- 2. Apply compressed air to the other oil hole in piston retainer to remove O/D band servo piston from retainer.
- 3. Remove D-ring from O/D band servo piston.



4. Remove band servo piston assembly from servo piston retainer by pushing it forward.

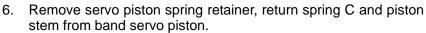


BAND SERVO PISTON ASSEMBLY

[RE4R01A]

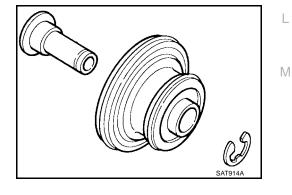
E-ring

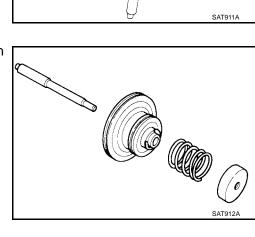
5. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.

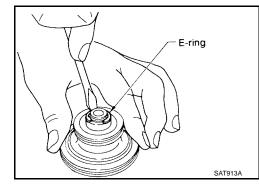


7. Remove E-ring from band servo piston.

- 8. Remove servo cushion spring retainer from band servo piston.
- 9. Remove D-rings from band servo piston.
- 10. Remove O-rings from servo piston retainer.







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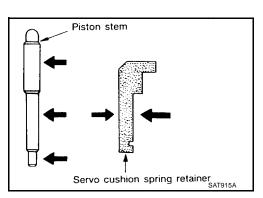
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Inspection PISTONS, RETAINERS AND PISTON STEM

• Check frictional surfaces for abnormal wear or damage.

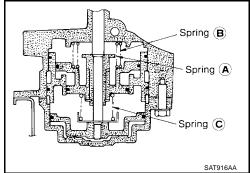


RETURN SPRINGS

• Check for deformation or damage. Measure free length and outer diameter.

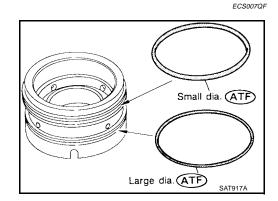
Inspection standard

: Refer to <u>AT-497, "Return</u> <u>Springs"</u>.

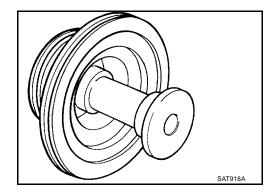


Assembly

- 1. Install O-rings onto servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.



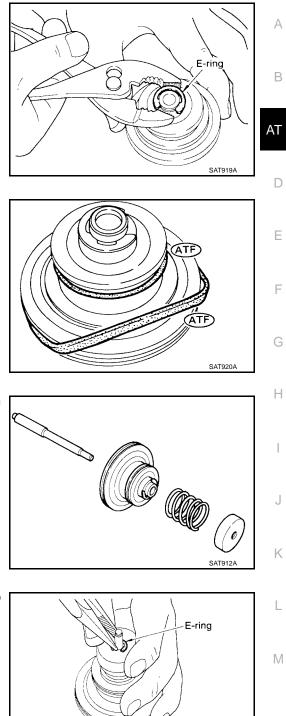
2. Install servo cushion spring retainer onto band servo piston.



BAND SERVO PISTON ASSEMBLY

3. Install E-ring onto servo cushion spring retainer.

[RE4R01A]



SAT921A

- 4. Install D-rings onto band servo piston.
- Apply ATF to D-rings.

5. Install servo piston spring retainer, return spring C and piston stem onto band servo piston.

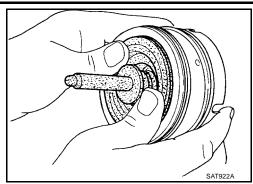
6. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.

BAND SERVO PISTON ASSEMBLY

[RE4R01A]

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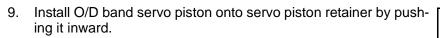
7. Install band servo piston assembly onto servo piston retainer by pushing it inward.

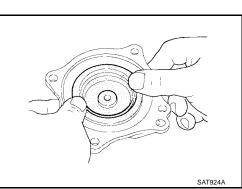


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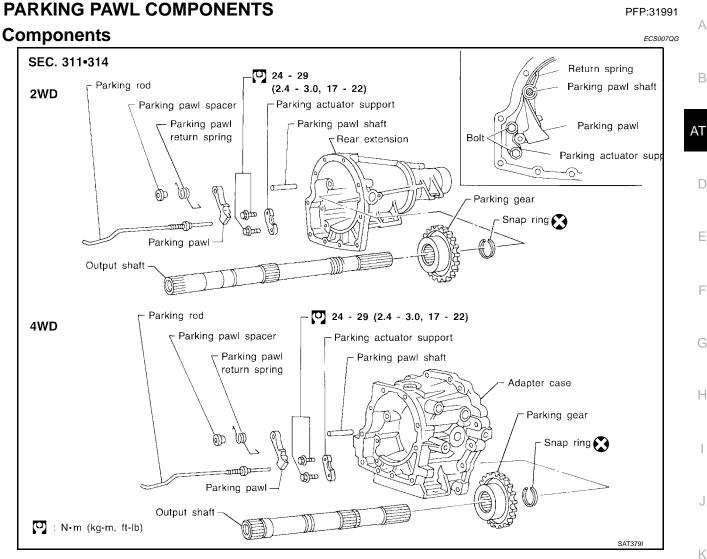
- 8. Install D-ring on O/D band servo piston.
- Apply ATF to D-ring.





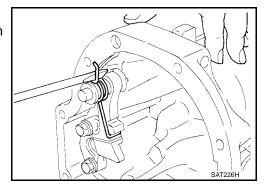
PARKING PAWL COMPONENTS

[RE4R01A]



Disassembly

- 1. Slide return spring to the front of adapter case flange.
- 2. Remove return spring, pawl spacer and parking pawl from adapter case.
- 3. Remove parking pawl shaft from adapter case.

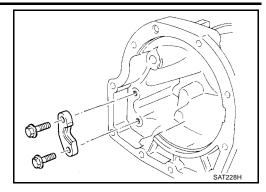


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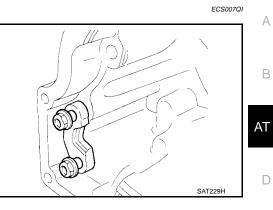
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4. Remove parking actuator support from adapter case.

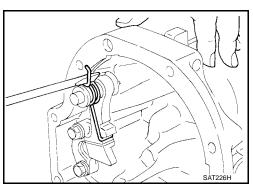


Assembly

- 1. Install parking actuator support onto adapter case.
- 2. Insert parking pawl shaft into adapter case.
- 3. Install return spring, pawl spacer and parking pawl onto parking pawl shaft.



4. Bend return spring upward and install it onto adapter case.





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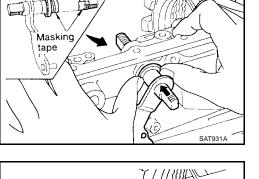
ASSEMBLY

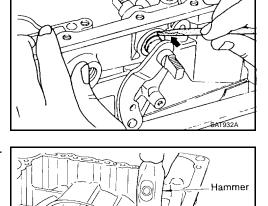
Assembly (1)

- 1. Install manual shaft components.
- a. Install oil seal onto manual shaft.
 - Apply ATF to oil seal.
 - Wrap threads of manual shaft with masking tape.
- b. Insert manual shaft and oil seal as a unit into transmission case.
- c. Remove masking tape.
- d. Push oil seal evenly and install it onto transmission case.

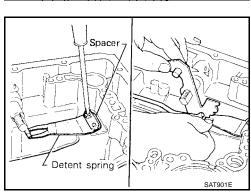
e. Align groove in shaft with drive pin hole, then drive pin into position as shown.

- f. Install detent spring and spacer.
- g. While pushing detent spring down, install manual plate onto manual shaft.





5 mm (0.20 in) 7



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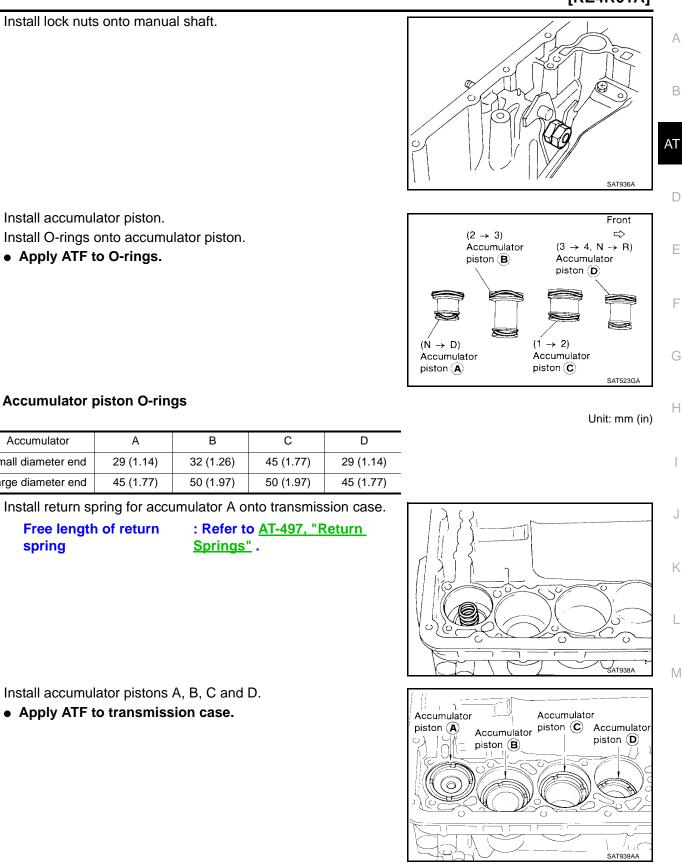
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2. Install accumulator piston.

h.

- a. Install O-rings onto accumulator piston.
 - Apply ATF to O-rings.

Accumulator piston O-rings

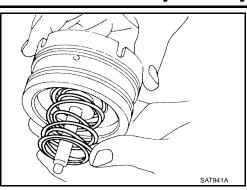
Accumulator	А	В	С	D
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)

b. Install return spring for accumulator A onto transmission case.

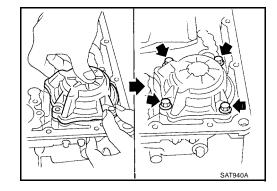
Free length of return spring

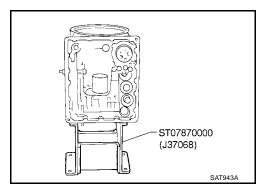
- c. Install accumulator pistons A, B, C and D.
 - Apply ATF to transmission case.

- 3. Install band servo piston.
- a. Install return springs onto servo piston.



- b. Install band servo piston onto transmission case.
 - Apply ATF to O-ring of band servo piston and transmission case.
- c. Install gasket for band servo onto transmission case.
- SAT942A





it e Forward clutch drum

d. Install band servo retainer onto transmission case.

- 4. Install rear side clutch and gear components.
- a. Place transmission case in vertical position.

b. Slightly lift forward clutch drum assembly. Then slowly rotate it clockwise until its hub passes fully over clutch inner race inside transmission case.

ASSEMBLY

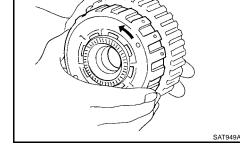
c. Check to be sure that rotation direction of forward clutch assembly is correct.

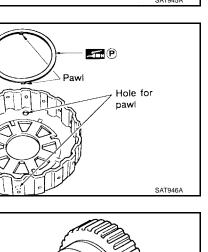
- d. Install thrust washer onto front of overrun clutch hub.
 - Apply petroleum jelly to the thrust washer.
 - Insert pawls of thrust washer securely into holes in overrun clutch hub.

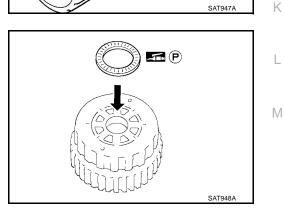
e. Install overrun clutch hub onto rear internal gear assembly.

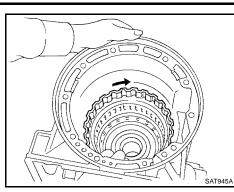
- f. Install needle bearing onto rear of overrun clutch hub.
 - Apply petroleum jelly to needle bearing.

g. Check that overrun clutch hub rotates as shown while holding forward clutch hub.











[RE4R01A]



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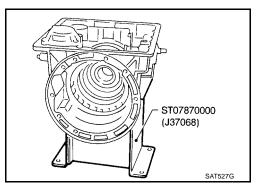
h. Place transmission case into horizontal position.

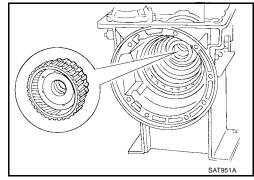
i. Install rear internal gear, forward clutch hub and overrun clutch hub as a unit onto transmission case.

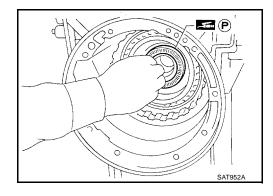
- j. Install needle bearing onto rear internal gear.
 - Apply petroleum jelly to needle bearing.

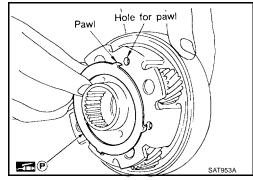
- k. Install bearing race onto rear of front internal gear.
 - Apply petroleum jelly to bearing race.
 - Securely engage pawls of bearing race with holes in front internal gear.

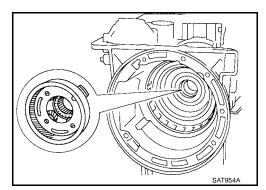
I. Install front internal gear on transmission case.









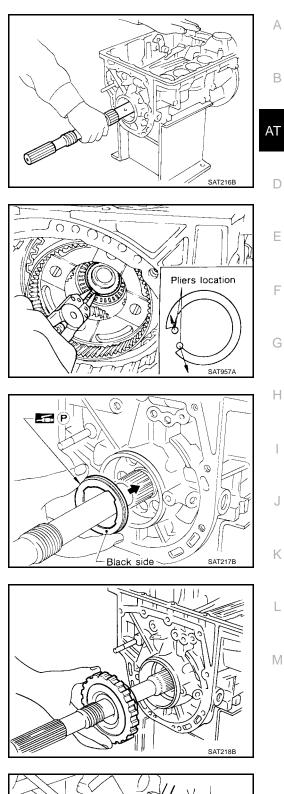


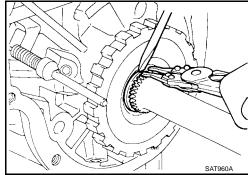
- Install output shaft and parking gear. 5.
- Insert output shaft from rear of transmission case while slightly a. lifting front internal gear.
 - Do not force output shaft against front of transmission case.
- b. Carefully push output shaft against front of transmission case. Install snap ring on front of output shaft.
 - Check to be sure output shaft cannot be removed in rear direction.

- c. Install needle bearing on transmission case.
 - Pay attention to its direction black side goes to rear.
 - Apply petroleum jelly to needle bearing.

Install parking gear on transmission case. d.

- e. Install snap ring on rear of output shaft.
 - Check to be sure output shaft cannot be removed in forward direction.





[RE4R01A]

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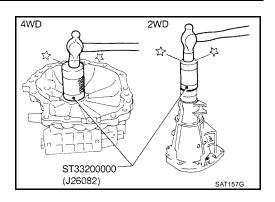
ASSEMBLY

[RE4R01A]

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SAT147G

- 6. Install adapter case or rear extension.
- a. Install oil seal on adapter case or rear extension.
 - Apply ATF to oil seal.

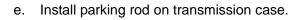


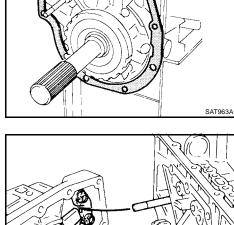
2WD

4WD

- b. Install O-ring on revolution sensor.
 - Apply ATF to O-ring.
- c. Install revolution sensor on adapter case or rear extension.

d. Install rear extension gasket on transmission case.







4WD

2WD

∠Oil groove

[RE4R01A]



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While rotating forward clutch drum clockwise, install front planed.

7. Install front side clutch and gear components.

Install rear sun gear on transmission case.

• Pay attention to its direction.

- b. Make sure needle bearing is on front of front planetary carrier. • Apply petroleum jelly to needle bearing.
- c. Make sure needle bearing is on rear of front planetary carrier.

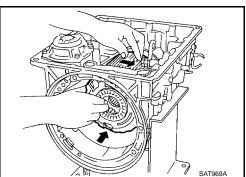
Install rear extension or adapter case on transmission case.

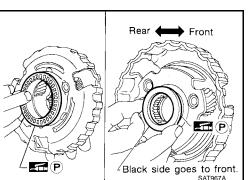
• Apply petroleum jelly to bearing.

f.

a.

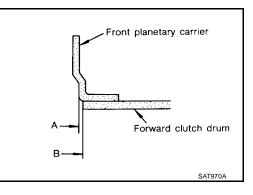
- Pay attention to its direction Black side goes to front.
- tary carrier on forward clutch drum.

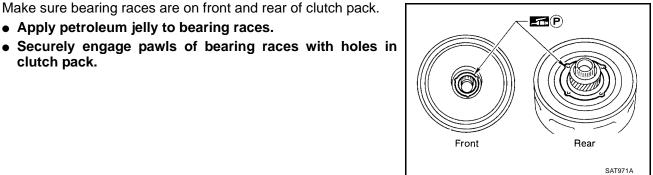




• Check that portion A of front planetary carrier protrudes approximately 2 mm (0.08 in) beyond portion B of forward clutch assembly.

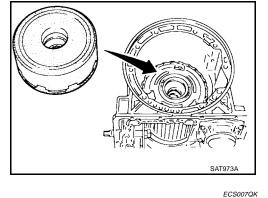
Make sure bearing races are on front and rear of clutch pack.





f. Install clutch pack into transmission case.

• Apply petroleum jelly to bearing races.



Adjustment

e.

clutch pack.

When any parts listed in the following table are replaced, total end play or reverse clutch end play must be adjusted.

Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Low one-way clutch inner race	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	—	•

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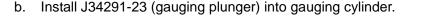
Adjust total end play. 1. Total end play "T1 "

а

screw.

: 0.25 - 0.55 mm (0.0098 -0.0217 in)

Oil pump -Oil pump assembly gasket AT Clutch pack Bearing Needle bearing SAT975A race With needle bearing installed, place J34291-1 (bridge), J34291-(J34291-5) 5 2 (legs) and the J34291-5 (gauging cylinder) onto oil pump. The Lock long ends of legs should be placed firmly on machined surface G - (J34291-2) of oil pump assembly. The gauging cylinder should rest on top of the needle bearing. Lock gauging cylinder in place with set (J34291-1) leedle bearing SAT976A



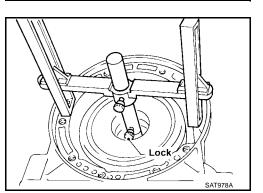
Install original bearing race inside reverse clutch drum. Place C. shim selecting gauge with its legs on machined surface of transmission case (no gasket). Allow gauging plunger to rest on bearing race. Lock gauging plunger in place with set screw.

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(J34291-23)

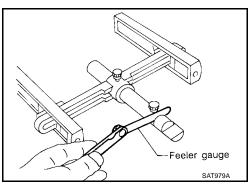
d. Remove Tool and use feeler gauge to measure gap between gauging cylinder and gauging plunger. This measurement should give exact total end play.

Total end play "T1"

: 0.25 - 0.55 mm (0.0098 -0.0217 in)

 If end play is out of specification, decrease or increase thickness of oil pump cover bearing race as necessary.

Available oil pump cover bearing race : Refer to AT-501, "Total End Play".



2. Adjust reverse clutch drum end play. : 0.55 - 0.90 mm (0.0217 -**Reverse clutch drum** end play "T2 " 0.0354 in)

Place J34291-1 (bridge), J34291-2 (legs) and J34291-5 (gauga. ing cylinder) on machined surface of transmission case (no gasket). Allow gauging cylinder to rest on front thrust surface of reverse clutch drum. Lock cylinder in place with set screw.

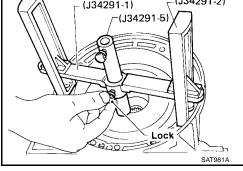
Install J34291-23 (gauging plunger) into gauging cylinder. b.

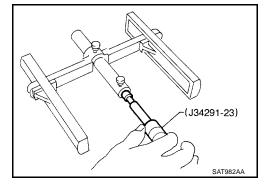
c. Install original thrust washer on oil pump. Place shim setting gauge legs onto machined surface of oil pump assembly. Allow gauging plunger to rest on thrust washer. Lock plunger in place with set screw.

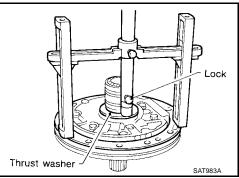
- Clutch pack SAT980A (J34291-2) (J34291-1)

Oil pump

assembly



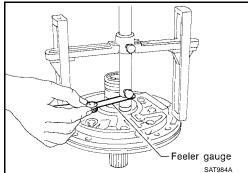




d. Use feeler gauge to measure gap between gauging plunger and gauging cylinder. This measurement should give you exact reverse clutch drum end play.

> **Reverse clutch drum** : 0.55 - 0.90 mm (0.0217 end play "T2" 0.0354 in)

• If end play is out of specification, decrease or increase thickness of oil pump thrust washer as necessary.

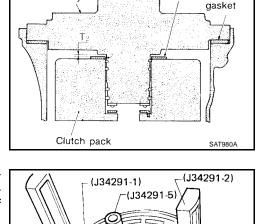




Oil pump

Thrust

washer



ASSEMBLY

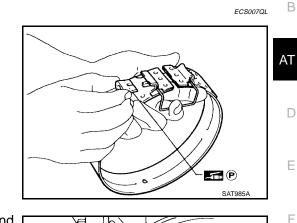
[RE4R01A]



: Refer to AT-501, **"Reverse Clutch Drum** End Play" .

Assembly (2)

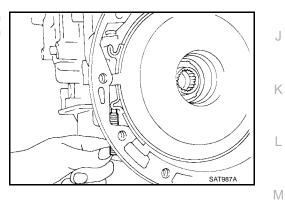
- Install brake band and band strut. 1.
- a. Install band strut on brake band.
 - Apply petroleum jelly to band strut.



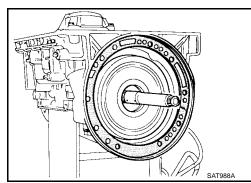
С

b. Place brake band on periphery of reverse clutch drum, and insert band strut into end of band servo piston stem.

c. Install anchor end pin on transmission case. Then, tighten anchor end pin just enough so that reverse clutch drum (clutch pack) will not tilt forward.



- 2. Install input shaft on transmission case.
- Pay attention to its direction O-ring groove side is front.
- 3. Install gasket on transmission case.



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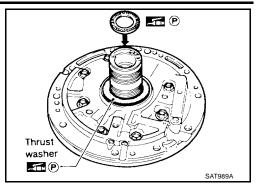
SAT986A

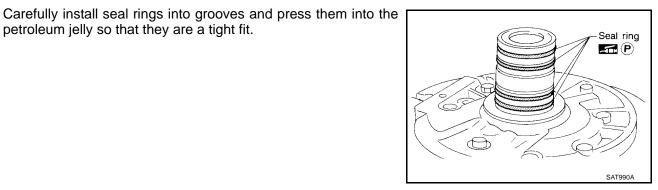
4. Install oil pump assembly.

c.

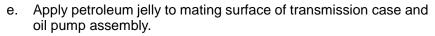
- Install needle bearing on oil pump assembly. a.
 - Apply petroleum jelly to the needle bearing.
- b. Install selected thrust washer on oil pump assembly.
 - Apply petroleum jelly to thrust washer.

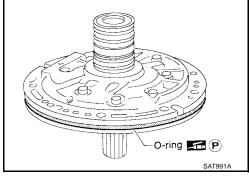
petroleum jelly so that they are a tight fit.

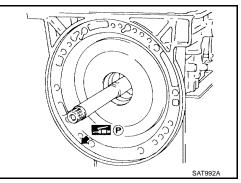




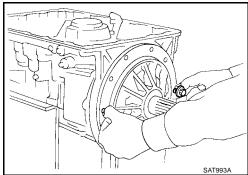
- d. Install O-ring on oil pump assembly.
 - Apply petroleum jelly to O-ring.







- f. Install oil pump assembly.
 - Install two converter housing securing bolts in bolt holes in oil pump assembly as guides.

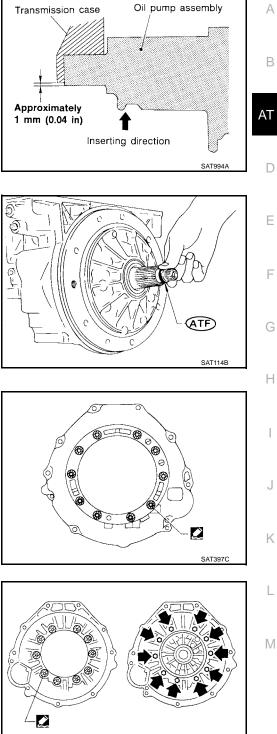


AT-490

• Insert oil pump assembly to the specified position in transmission, as shown at left.

- 5. Install O-ring on input shaft.
- Apply ATF to O-rings.

- 6. Install converter housing.
- Apply Genuine Anaerobic Liquid Gasket or equivalent to outer periphery of bolt holes in converter housing. Refer to <u>GI-42</u>, <u>"RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"</u>
 - Do not apply too much sealant.
- Apply Genuine Anaerobic Liquid Gasket or equivalent to seating surfaces of bolts that secure front of converter housing. Refer to <u>GI-42, "RECOMMENDED CHEMICAL PRODUCTS AND SEAL-ANTS"</u>.
- c. Install converter housing on transmission case.
- 7. Install turbine revolution sensor (VG33ER only).



SAT158G

8. Adjust brake band.

a. Tighten anchor end bolt to specified torque.

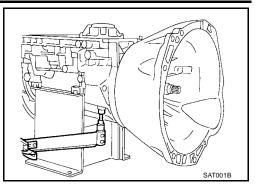
Anchor end bolt

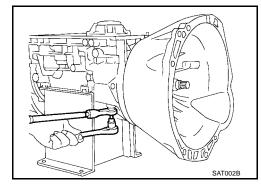
: 4 - 6 N·m (0.4 - 0.6 kg-m, 35 - 52 in-lb)

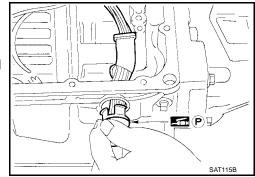
b. Back off anchor end bolt two and a half turns.

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c. While holding anchor end pin, tighten lock nut.







- 9. Install terminal cord assembly.
- a. Install O-ring on terminal cord assembly.

• Apply petroleum jelly to O-ring.

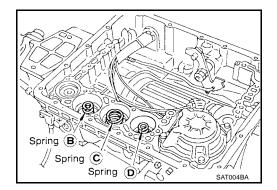
b. Compress terminal cord assembly stopper and install terminal cord assembly on transmission case.

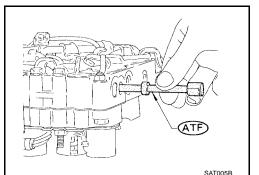
- 10. Install control valve assembly.
- a. Install accumulator piston return springs B, C and D.

Free	length	of	return
sprin	gs		

: Refer to <u>AT-497, "Return</u> <u>Springs"</u>.

- b. Install manual valve on control valve.
 - Apply ATF to manual valve.





ASSEMBLY

[RE4R01A]

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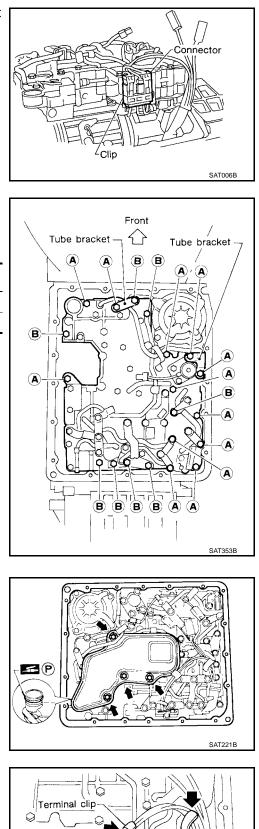
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- c. Place control valve assembly on transmission case. Connect solenoid connector for upper body.
- d. Install connector clip.



- e. Install control valve assembly on transmission case.
- f. Install connector tube brackets and tighten bolts A and B.
 - Check that terminal assembly does not catch.

Bolt symbol	ℓ mm (in) मा
A	33 (1.30)
В	45 (1.77)

- g. Install O-ring on oil strainer.
 - Apply petroleum jelly to O-ring.
- h. Install oil strainer on control valve.

i. Securely fasten terminal harness with clips.

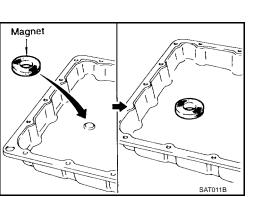
AT-494

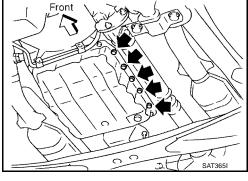
ASSEMBLY

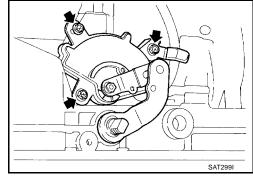
j. Install torque converter clutch solenoid valve and fluid temperature sensor connectors.

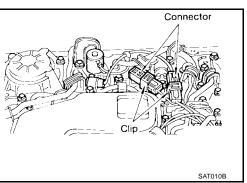
- 11. Install oil pan.
- a. Attach a magnet to oil pan.

- b. Install new oil pan gasket on transmission case.
- c. Install oil pan and bracket on transmission case.
 - Always replace oil pan bolts as they are self-sealing bolts.
 - Before installing bolts, remove traces of sealant and oil from mating surface and thread holes.
 - Tighten four bolts in a crisscross pattern to prevent dislocation of gasket.
- d. Tighten drain plug.
- 12. Install park/neutral position (PNP) switch.
- a. Check that manual shaft is in 1 position.
- b. Temporarily install park/neutral position (PNP) switch on manual shaft.
- c. Move manual shaft to N.











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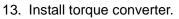
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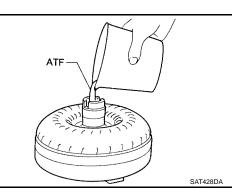
Μ

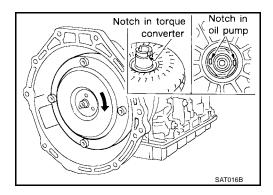
d. Tighten bolts while inserting 4.0 mm (0.157 in) dia. pin vertically into locating holes in park/neutral position (PNP) switch and manual shaft.

Pin Pin Pin Pin SAT014B



- a. Pour ATF into torque converter.
 - Approximately 2 liters (2-1/8 US qt, 1-3/4 Imp qt) of fluid are required for a new torque converter.
 - When reusing old torque converter, add the same amount of fluid as was drained.





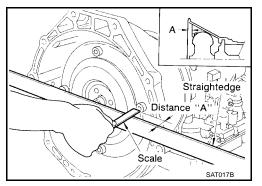
b. Install torque converter while aligning notches and oil pump.

c. Measure distance A to check that torque converter is in proper position.

Distance "A" VG33E only

VG33ER only

: 26.0 mm (1.024 in) or more : 25.0 mm (0.984 in) or more



SERVICE DATA AND SPECIFICATIONS (SDS) General Specifications

Applied medal		VG33E	engine	VG33E	R engine		
Applied model		2WD 4WD 2WD 4WD			4WD		
Automatic transmission mo	del		RE4R01A				
Transmission model code r	number	4FX17	4FX18	4FX19	4FX20		
Stall torque ratio			2.0 : 1				
	1st		2.7	785			
	2nd		1.545				
Transmission gear ratio	Тор		1.000				
	O/D		0.694				
	Reverse		2.272				
Recommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Genuine Nissan Automatic Trans mission Fluid (Canada)*1					
Fluid capacity		8.3 ℓ (8-3/4 US qt, 7-1/4 Imp qt)	8.5 ℓ (9 US qt, 7-1/ 2 Imp qt)	8.3 ℓ (8-3/4 US qt, 7-1/4 Imp qt)	8.5 ℓ (9 US qt, 7-1/ 2 Imp qt)		

*1: Refer to MA-12, "RECOMMENDED FLUIDS AND LUBRICANTS".

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

ECS007QN

ECS007QO

Throttle position		Vehicle speed km/h (MPH)						
THOUG	e position	$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$			$12 \rightarrow 11$			
Full throttle	VG33E only	47 - 51 (29 - 32)	92 - 100 (57 - 62)	146 - 156 (91 - 97)	141 - 151 (88 - 94)	87 - 95 (54 - 59)	42 - 46 (26 - 29)	43 - 47 (27 - 29)
r un unottie	VG33ER only	49 - 53 (30 - 33)	94 - 102 (58 - 63)	151 - 161 (94 - 100)	147 - 157 (91 - 98)	87 - 95 (54 - 59)	43 - 47 (27 - 29)	54 - 58 (34 - 36)
Half throttle	VG33E only	34 - 38 (21 - 24)	68 - 74 (42 - 46)	132 - 140 (82 - 87)	59 - 67 (37 - 42)	31 - 37 (19 - 23)	10 - 14 (6 - 9)	43 - 47 (27 - 29)
	VG33ER only	41 - 45 (25 - 28)	68 - 74 (42 - 46)	121 - 129 (75 - 80)	76 - 84 (47 - 52)	41 - 47 (25 - 29)	11 - 15 (7 - 9)	54 - 58 (34 - 36)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

Throttle position		Overdrive control switch	Vehicle speed km/h (MPH)		
		[Shift position]	Lock-up "ON"	Lock-up "OFF"	
	VG33E only	ON [D4]	147 - 155 (91 - 96)	142 - 150 (88 - 93)	
Full throttle	VG35E Only	OFF [D3]	74 - 82 (46 - 51)	71 - 79 (44 - 49)	
	VG33ER only	ON [D4]	152 - 160 (94 - 99)	148 -156 (92 - 97)	
		OFF [D3]	86 - 94 (53 - 58)	83 - 91 (52 - 57)	
	VG33E only	ON [D4]	139 - 147 (86 - 91)	84 - 92 (52 - 57)	
Half throttle	VG35E Only	OFF [D3]	74 - 82 (46 - 51)	71 - 79 (44 - 49)	
	VG33ER only	ON [D4]	134 - 142 (83 - 88)	103 - 111 (64 - 69)	
	VOSELVOIN	OFF [D3]	86 - 94 (53 - 58)	83 - 91 (52 - 57)	

Stall Revolution

Engine	Stall revolution rpm
VG33E only	2,450 - 2,650
VG33ER only	2,420 - 2,620

AT-496

[RE4R01A]

PFP:00030

[RE4R01A]

Line P	ressure					ECS007QP	
E	ngine speed		Line pressure	e kPa (kg/cm ² , psi)			
rpm			D, 2 and 1 positions	R position			
	Idle		422 - 461 (4.3 - 4.7, 61 - 67)	667 -	706 (6.8 - 7.2, 97	- 102)	
	Stall		1,020 - 1,098 (10.4 - 11.2, 148 - 159)	1,422 - 1,	500 (14.5 - 15.3,	206 - 218)	
Returr	Spring	S				ECS007QQ Unit: mm (in)	
					Item		
			Parts	Part No.*	Free length	Outer diame- ter	
		1	Torque converter relief valve spring	31742-41X23	38.0 (1.496)	9.0 (0.354)	
		2	Pressure regulator valve spring	31742-41X24	44.02 (1.7331)	14.0 (0.551)	
		3	Pressure modifier valve spring	31742-41X19	31.95 (1.2579)	6.8 (0.268)	
Upper body	_	Accumulator control valve spring	_	_			
	4	Shuttle shift valve D spring	31762-41X01	25.0 (0.984)	7.0 (0.276)		
	5	4-2 sequence valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)		
	Upper	6	Shift valve B spring	31762-41X01	25.0 (0.984)	7.0 (0.276)	
		7	4-2 relay valve spring	31756-41X00	29.1 (1.146)	6.95 (0.2736)	
		8	Shift valve A spring	31762-41X01	25.0 (0.984)	7.0 (0.276)	
		9	Overrun clutch control valve spring	31762-41X03	23.6 (0.929)	7.0 (0.276)	
Control valve		10	Overrun clutch reducing valve spring	31762-41X14 (VG33ER only) 31742-41X20 (VG33E only)	38.9 (1.531) (VG33ER only) 32.5 (1.280) (VG33E only)	7.0 (0.276)	
		11	Shuttle shift valve S spring	31762-41X04	51.0 (2.008)	5.65 (0.2224)	
		12	Pilot valve spring	31742-41X13	25.7 (1.012)	9.0 (0.354)	
		13	Lock-up control valve spring	31742-41X22	18.5 (0.728)	13.0 (0.512)	
		1	Modifier accumulator piston spring	31742-27X70	31.4 (1.236)	9.8 (0.386)	
	Lower body	2	1st reducing valve spring	31756-41X05 (VG33E only) 31756-60X00 (VG33ER only)	25.4 (1.000) (VG33E only) 29.5 (1.161) (VG33ER only)	6.75 (0.2657) (VG33E only) 7.00 (0.2756) (VG33ER only)	
		3	3-2 timing valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)	
		4	Servo charger valve spring	31742-41X06	23.0 (0.906)	6.7 (0.264)	
Reverse clutch			16 pcs (VG33E only) 1 pc (VG33ER only)	31521-41X02 (Assembly) (VG33E only) 31505-41X07 (Assembly)	19.7 (0.7756) (VG33E only) — (VG33ER only)	11.6 (0.457) (VG33E only) 	
			10 pec	(VG33ER only) 31521-41X03		only)	
High clute	л		10 pcs	(Assembly)	24.2 (0.9528)	11.6 (0.457)	
Forward or run clutch	clutch (Over- า)		20 pcs	31521-41X04 (Assembly)	35.77 (1.4083)	9.7 (0.382)	
Low & rev	verse brake		18 pcs	31655-41X00 (Assembly)	22.3 (0.878)	11.2 (0.441)	

AT-497

[RE4R01A]

ECS007QR

ECS007QS

			Item			
	Parts	Part No.*	Free length	Outer diame- ter		
Band servo	Spring A	31605-41X05 (VG33E only) 31605-41X14 (VG33ER only)	45.6 (1.795) (VG33E only) 47.6 (1.874) (VG33ER only)	34.3 (1.350) (VG33E only) 26.5 (1.043) (VG33ER only)		
	Spring B	31605-41X00 (VG33E only)	53.8 (2.118) (VG33E only)	40.3 (1.587) (VG33E only)		
	Spring C	31605-41X01	29.7 (1.169)	27.6 (1.087)		
	Accumulator A	31605-41X02	43.0 (1.693)	18.0 (0.709)		
Accumulator	Accumulator B	31605-41X10 (VG33E only) 31605-4AX03 (VG33ER only)	66.0 (2.598)	20.0 (0.787)		
	Accumulator C	31605-41X09	45.0 (1.772)	29.3 (1.154)		
	Accumulator D	31605-41X06	58.4 (2.299)	17.3 (0.681)		

*: Always check with the Parts Department for the latest parts information.

Accumulator O-ring

Accumulator	Diameter mm (in)				
Accumulator	А	В	С	D	
Small diameter end	29 (1.14)	32 (1.26)	45 (1.77)	29 (1.14)	
Large diameter end	45 (1.77)	50 (1.97)	50 (1.97)	45 (1.77)	

Clutches and Brakes REVERSE CLUTCH

Code number		4FX17	4FX18	4FX19	4FX20		
Number of drive plat	es	2					
Number of driven pla	ates	2					
Thickness of drive	Standard		1.90 - 2.05 (0	.0748 - 0.0807)			
plate mm (in)	Wear limit	1.80 (0.0709)					
Clearance mm (in)	Standard	0.5 - 0.8 (0.020 - 0.031)					
Clearance mm (in)	Allowable limit	1.2 (0.047)					
		Thickness mm (in)	Part No.*	Thickness mm (in)	Part No.*		
Thickness of retaining plate		4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213) 5.6 (0.220)	31537-42X02 31537-42X03 31537-42X04 31537-42X05 31537-42X06	4.6 (0.181) 4.8 (0.189) 5.0 (0.197) 5.2 (0.205) 5.4 (0.213)	31537-42X20 31537-42X21 31537-42X22 31537-42X23 31537-42X23 31537-42X24		

*: Always check with the Parts Department for the latest parts information.

HIGH CLUTCH

Code number	ode number		4FX18	4FX19	4FX20	
Number of drive plates		5				
Number of driven plates		5 6			6	
Thickness of drive	Standard	1.52 - 1.67 (0.0598 - 0.0657)				
plate mm (in)	Wear limit					
Standard		1.8 - 2.2 (0.071 - 0.087)				
Clearance mm (in)	Allowable limit	3.2 (0.126) 2.2		2.2 (0.087)	

[RE4R01A]

		Thicknes	ss mm (in)	Part	No.*	Thicknes	s mm (in)	Part	No.*	
Thickness of retaining plate			0.134) 0.142)	31537-41X71 31537-41X61		4.0 (0.157) 4.2 (0.165)		31537-41X63 31537-41X64		A
		3.8 (4.0 (4.2 (3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)		31537-41X62 31537-41X63 31537-41X64 31537-41X65		4.4 (0.173) 4.6 (0.181) 4.8 (0.189) 5.0 (0.197)		31537-41X65 31537-41X66 31537-41X67 31537-41X67 31537-41X68	
		4.6 (0.181) 0.189)	31537	-41X66 -41X67	5.0 (0	5.197)	51557	-417.00	AT
*: Always check with th	he Parts Department f	or the latest	parts inforn	nation.		I		I		•
FORWARD CLU	ТСН									D
Code number		4F	X17	4F2	X18	4F.	X19	4F2	X20	
Number of drive plate	es		7	-	7		7		8	•
Number of driven pla	Number of driven plates		7	-	7		7		8	E
Thickness of drive plate mm (in)StandardWear limit		1.52 - 1.67 (0.0598 - 0.0657)								•
		1.40 (0.0551)								F
	Standard	0.35 - 0.75 (0.0138 - 0.0295)							. г	
Clearance mm (in)	Allowable limit	2.15 (0.0846)		2.15 (0.0846)		2.15 (0	2.15 (0.0846)		2.35 (0.0925)	
		Thick- ness mm (in)	Part No.*	Thick- ness mm (in)	Part No.*	Thick- ness mm (in)	Part No.*	Thick- ness mm (in)	Part No.*	G
		4.6 (0.181) 4.8	31537- 42X13 31537-	4.6 (0.181) 4.8	31537- 42X13 31537-	4.6 (0.181) 4.8	31537- 42X13 31537-	4.0 (0.157) 4.2	31537- 42X10 31537-	H
Thickness of retaining plate		(0.189) 5.0 (0.197) 5.2	42X14 31537- 42X15 31537-	(0.189) 5.0 (0.197) 5.2	42X14 31537- 42X15 31537-	(0.189) 5.0 (0.197) 5.2	42X14 31537- 42X15 31537-	(0.165) 4.4 (0.173) 4.6	42X11 31537- 42X12 31537-	I
		(0.205) 5.4 (0.213)	4AX00 31537- 4AX01	(0.205) 5.4 (0.213)	4AX00 31537- 4AX01	(0.205) 5.4 (0.213)	4AX00 31537- 4AX01	(0.181) 4.8 (0.189)	42X13 31537- 42X14	J
		5.6 (0.220) 5.8 (0.228)	31537- 4AX02 31537- 4AX03	5.6 (0.220) 5.8 (0.228)	31537- 4AX02 31537- 4AX03	5.6 (0.220) 5.8 (0.228)	31537- 4AX02 31537- 4AX03	5.0 (0.197) 5.2 (0.205) 5.4	31537- 42X15 31537- 4AX00 31537-	k
								(0.213)	4AX01	L

*: Always check with the Parts Department for the latest parts information.

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[RE4R01A]

OVERRUN CLUTCH

Code number		4FX17	4FX18	4FX19	4FX20		
Number of drive plates		3					
Number of driven plates		5					
Thickness of drive plate Standard		1.90 - 2.05 (0.0748 - 0.0807)					
mm (in)	Wear limit		1.80 (0	.0709)			
Standard		1.0 - 1.4 (0.039 - 0.055)					
Clearance mm (in)	Allowable limit	2.4 (0.094)					
		Thickness	s mm (in)	Part	No.*		
		4.2 (0	0.165)	31537-	41X80		
Thickness of retaining plat	te	4.4 (0.173) 31537-41X81					
		4.6 (0.181) 31537-41X82					
		4.8 (0.189) 31537-41X83					
		5.0 (0.197) 31537-41X84					

*: Always check with the Parts Department for the latest parts information.

LOW & REVERSE BRAKE

Code number		4FX17	4FX18	4FX19	4FX20			
Number of drive plates		7	7		8			
Number of driven plates		7		8				
Thickness of drive	Standard		1.52 - 1.67 (0.0598 - 0.0657)					
plate mm (in)	Wear limit		1.40 (0.0551)					
Standard			0.8 - 1.1 (0.031 - 0.043)					
Clearance mm (in)	Allowable limit	2.5 (0.	.098)	2.7 (0.106)				
I		Thickness mm (in)	Part No.*	Thickness mm (in)	Part No.*			
6.6 (0.260) 6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307) 8.0 (0.315) 8.2 (0.323) 8.4 (0.331) 8.6 (0.339) 8.8 (0.346)		6.8 (0.268) 7.0 (0.276) 7.2 (0.283) 7.4 (0.291) 7.6 (0.299) 7.8 (0.307) 8.0 (0.315) 8.2 (0.323) 8.4 (0.331) 8.6 (0.339)	31667-41X17 31667-41X11 31667-41X12 31667-41X13 31667-41X14 31667-41X07 31667-41X08 31667-41X00 31667-41X01 31667-41X02 31667-41X03 31667-41X04 31667-41X05	$\begin{array}{c} 7.6 \ (0.299) \\ 7.8 \ (0.307) \\ 8.0 \ (0.315) \\ 8.2 \ (0.323) \\ 8.4 \ (0.331) \\ 8.6 \ (0.339) \\ 8.8 \ (0.346) \\ 9.0 \ (0.354) \\ 9.2 \ (0.362) \\ 9.4 \ (0.370) \\ 9.6 \ (0.378) \end{array}$	31667-41X07 31667-41X08 31667-41X00 31667-41X01 31667-41X02 31667-41X03 31667-41X04 31667-41X06 31667-41X09 31667-41X10			

*: Always check with the Parts Department for the latest parts information.

BRAKE BAND

Anchor end bolt tightening torque	4 - 6 N⋅m (0.4 - 0.6 kg-m, 35 - 52 in-lb)
Number of returning revolution for anchor end bolt	2.5

Oil Pump and Low One-way Clutch

ECS007QT

Unit: mm (in)

	Cam ring — oil pump housing	Standard	0.01 - 0.024 (0.0004 - 0.0009)
Oil pump clearance	Rotor, vanes and control piston — oil pump housing	Standard	0.03 - 0.044 (0.0012 - 0.0017)
Seal ring clearance		Standard	0.10 - 0.25 (0.0039 - 0.0098)
Seal filly clearalice		Allowable limit	0.25 (0.0098)

Total End Play

[RE4R01A]

Total End Play						ECS007QU	
Total end play "T1 "			0.25 - 0.55 mm (0.0098 - 0.0217 in)				
			Thickness mm (in)			Part No.*	
			0.8 (0.031)		-	1435-41X01	
			1.0 (0.039)			1435-41X02	
Thickness of oil pump co	ver bearing race		1.2 (0.047) 1.4 (0.055)		31435-41X03 31435-41X04 31435-41X05 31435-41X05 31435-41X06		
			1.6 (0.063)				
			1.8 (0.071)				
			2.0 (0.079)			1435-41X07	
*: Always check with the F	Parts Department f	or the latest	parts information.				
Reverse Clutch	Drum End	Play				ECS007QV	
Reverse clutch drum end	l play "T₂ "		0.55 - 0	0.90 mm	ı (0.0217 - 0.0354	in)	
			Thickness mm (in)			Part No.*	
			0.9 (0.035)		69	1528-21X01	
Thickness of all average (1.1 (0.043)			1528-21X02	
Thickness of oil pump th	rust washer		1.3 (0.051)			1528-21X03	
			1.5 (0.059)			1528-21X04 1528-21X05	
			1.7 (0.067) 1.9 (0.075)		-	1528-21X05 1528-21X06	
*: Always check with the Parts Department for the la							
Removal and In	stallation					ECS007QW	
		Number o nut	er of returning revolutions for lock		2		
Manual control linkage		Lock nut t	c nut tightening torque		4.4 - 5.9 N·m (0.45 - 0.60 kg-m, 39.1 - 52.1 in-lb)		
Distance between end of	clutch housing ar	nd torque cor				mm (1.024 in) or more (VG33E only) mm (0.984 in) or more (VG33ER only)	
Shift Solenoid V	/alves					ECS007QX	
Gear position		1	2		3	4	
Shift solenoid valve	A ON (Closed)	OFF (Open)	C	OFF (Open)	ON (Closed)	
Shift solenoid valve l	з ON (Closed)	ON (Closed)	C	OFF (Open)	OFF (Open)	
Solenoid Valves	6					ECS007QY	
Solenoi	d valves		Resistance (Approx.) Ω		1	erminal No.	
Shift solenoid valve A			20 - 40		3		
Shift solenoid valve B			20 - 40		2		
Overrun clutch solenoid	valve		20 - 40		4		
Line pressure solenoid v	alve		2.5 - 5		6		
Torque converter clutch	solenoid valve		10 - 20			7	
A/T Fluid Tempo Remarks: Specification da						ECS007QZ	
Monitor item	Condition			Specif	ication (Approx.)		
A/T fluid temper-	Cold [20°C (68	3°F)]	1.5V		2.5 kΩ		
ature sensor	↓ Hot [80°C (176°F)]		↓ 0.5V		↓ 0.3 kΩ		
			0.57		U.3 K12		

[RE4R01A]

Termi	Resistance (Approx.)		
1	2	2.4 - 2.8 ΚΩ	
1	3	No continuity	
2	3	No continuity	
Revolution Sensor		ECS007F	
Termi	Terminal No.		
1	2	500 - 650Ω	
2	3	No continuity	
1 3		No continuity	
1	3	No continuity	
Dropping Resistor	3	ECS007R	