FAX

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KNUCKLE SPINDLE17

PRECAUTIONS

PRECAUTIONS PFP:00001

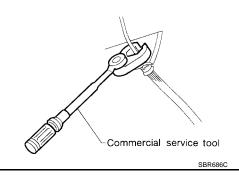
Precautions

When installing rubber parts, final tightening must be carried out under unladen condition* with tires on ground.
 *: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

- Use flare nut wrench when removing and installing brake tubes.
- After installing removed suspension parts, check wheel alignment and adjust if necessary.
- Always torque brake lines when installing.

CAUTION:

- The ZF100 type (wheel side) joint assembly has two types
 of boot material; one is made of rubber and the other is made of plastic.
- Do not disassemble the joint assembly with the plastic boot. If the boot or joint is damaged, replace the drive shaft assembly.



PREPARATION

REPARATION		PFP:00002
pecial Service Tools		EDS0013D
e actual shapes of Kent-Moore tools ma	ay differ from those of special service too	ols illustrated here.
Tool number (Kent-Moore No.) Tool name		Description
ST29020001 (J24319-01) Gear arm puller	c b a NT694	Removing ball joint for knuckle spindle a: 34 mm (1.34 in) b: 6.5 mm (0.256 in) c: 61.5 mm (2.421 in)
HT72520000 (J25730-B) Ball joint remover	PAT.P	Removing tie-rod outer end and lower ball joint a: 33 mm (1.30 in) b: 50 mm (1.97 in) r: R11.5 mm (0.453 in)
KV401021S0 (—) Bearing race drift	NT153	Installing wheel bearing outer race
KV40105400 (J36001) Wheel bearing lock nut wrench	NT154	Removing and installing wheel bearing lock nut (4WD models only)
ommercial Service Tool	 S	EDS0013E
	-	
Tool name 1 Flare nut crowfoot 2 Torque wrench		Description Removing and installing each brake piping a: 10 mm (0.39 in)

S-NT360

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

PFP:00003

EDS0013F

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page			PR-4, "Propeller Shaft Vibration"	FAX-22, "Inspection After Disassembly"	PR-4, "Propeller Shaft Vibration"	FAX-9, "Removal and Installation"	1	FAX-5, "Front Wheel Bearing"	PR-3, "NVH Troubleshooting Chart"	FFD-5, "NVH Troubleshooting Chart"	Refer to DRIVE SHAFT in this chart.	Refer to AXLE in this chart.	FSU-4, "NVH Troubleshooting Chart"	WT-3, "NVH Troubleshooting Chart"	WT-3, "NVH Troubleshooting Chart"	BR-6, "NVH Troubleshooting Chart"	PS-5, "NVH Troubleshooting Chart"
Possible cause	and SUSPECTED	PARTS	Excessive joint angle	Joint sliding resistance	Imbalance	Improper installation, looseness	Parts interference	Wheel bearing damage	PROPELLER SHAFT	DIFFERENTIAL	DRIVE SHAFT	AXLE	SUSPENSION	TIRES	ROAD WHEEL	BRAKES	STEERING
	DDIVE OLIVET	Noise, Vibration	×	×					×	×		×	×	×	×	×	×
	DRIVE SHAFT	Shake	×		×				×			×	×	×	×	×	×
		Noise				×	×		×	×	×		×	×	×	×	×
		Shake				×	×		×		×		×	×	×	×	×
Symptom		Vibration				×	×		×		×		×	×			×
	AXLE	Shimmy				×	×						×	×	×	×	×
		Judder				×							×	×	×	×	×
		Poor quality ride or handling				×	×	×					×	×	×		

x: Applicable

ON-VEHICLE SERVICE

Front Axle Parts

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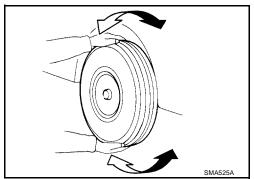
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Check front axle parts for excessive play, cracks, wear and other damage.

- Shake each front wheel to check for excessive play. If looseness is noted, adjust wheel bearing end play, then check ball joint end play.
- Make sure that the cotter pin is inserted.
- Retighten all nuts and bolts to the specified torque. Refer to: FAX-9, "Removal and Installation".



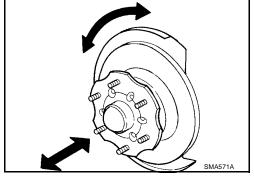
FDS0013H

Front Wheel Bearing

- Check that wheel bearings operate smoothly.
- Check axial end play.

Axial end play : 0 mm (0 in)

Adjust wheel bearing preload if there is any axial end play or wheel bearing does not turn smoothly.



2WD models

PRELOAD ADJUSTMENT (2WD MODELS)

CAUTION:

Adjust wheel bearing preload after wheel bearing has been replaced or front axle has been reassembled.

- Before adjustment, thoroughly clean all parts to prevent dirt entry.
- 2. Apply multi-purpose grease sparingly to the following parts:
 - Threaded area of spindle
 - Contact surface between lock washer and outer wheel bearing
 - Hub cap

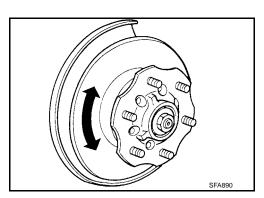
Specified amount of grease : 18 - 22 g (0.63 - 0.78 oz)

- Grease seal lip
- 3. Tighten wheel bearing lock nut to the specified torque.

: 34 - 39 N·m (3.5 - 4.0 kg-m, 25 -**Tightening torque** 29 ft-lb)

- Turn wheel hub several times in both directions to seat wheel 4. bearing correctly.
- Tighten wheel bearing lock nut to the specified torque.

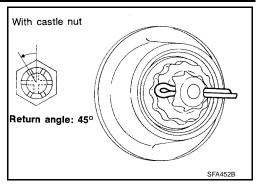
Tightening torque : 34 - 39 N·m (3.5 - 4.0 kg-m, 25 -29 ft-lb)



: Multi-purpose grease point SFA847BA

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- 6. Turn wheel bearing lock nut back 45 degrees.
- 7. Fit adjusting cap and new cotter pin. Align cotter pin slot by loosening nut 15 degrees or less.



8. Measure wheel bearing preload and axial end play.

Axial end play : 0 mm (0 in)

Wheel bearing preload (As measured at wheel hub

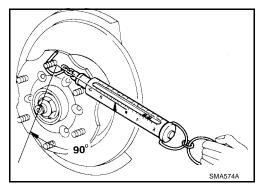
bolt)

New grease seal : 9.8 - 28.4 N (1.0 - 2.9 kg, 2.2 -

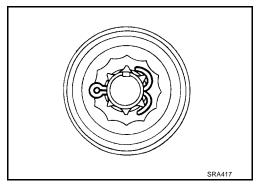
6.4 lb)

Used grease seal : 9.8 - 23.5 N (1.0 - 2.4 kg, 2.2 -

5.3 lb)



- 9. Repeat above procedures until correct bearing preload is obtained.
- 10. Spread cotter pin.
- 11. Install hub cap.



PRELOAD ADJUSTMENT (4WD MODELS)

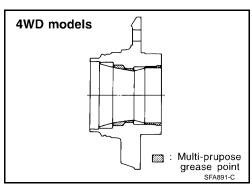
CAUTION:

Adjust wheel bearing preload after wheel bearing has been replaced or front axle has been reassembled

Adjust wheel bearing preload as follows:

- 1. Before adjustment, thoroughly clean all parts to prevent dirt entry.
- 2. Apply multi-purpose grease sparingly to the following parts:
 - Threaded portion of spindle
 - Contact surface between wheel bearing washer and outer wheel bearing
 - Grease seal lip
 - Wheel hub

Specified amount of grease 18-23 g (0.63 -0.81 oz)



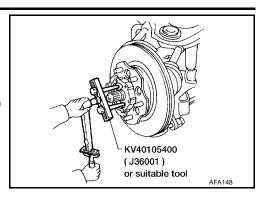
3. Tighten wheel bearing lock nut with Tool.

- 4. Turn wheel hub several times in both directions.
- Loosen wheel bearing lock nut so that torque becomes 0 N⋅m (0 kg-m, 0 ft-lb).
- 6. Retighten wheel bearing lock nut with Tool.

- 7. Turn wheel hub several times in both directions.
- 8. Retighten wheel bearing lock nut with Tool.

9. Measure wheel bearing axial end play.

10. Measure starting force "A" at wheel hub bolt.



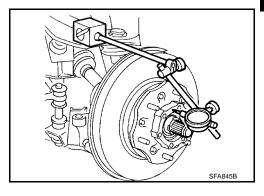
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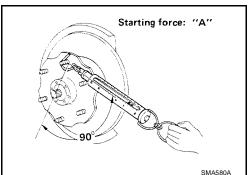
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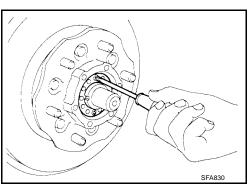


- 11. Install lock washer by tightening the lock nut within 15 to 30 degrees to align screw holes.
- 12. Turn wheel hub several times in both directions to seat wheel bearing correctly.
- 13. Measure starting force "B" at wheel hub bolt. Refer to step 10.
- 14. Wheel bearing preload "C" can be calculated as shown below.

$$C = B - A$$

- 15. If wheel bearing preload "C" is outside specifications, remove lock washer. Tighten or loosen lock nut within ±15 degrees (Refer to step 11). Install lock washer, then repeat steps 12, 13 and 14.
- 16. Repeat above procedures until correct axial end play and wheel bearing preload are obtained.
- 17. Tighten screws.

- 18. Install free-running hub.
- 19. Tighten bolts.



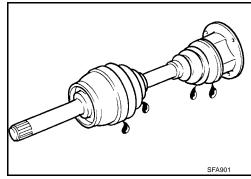
Tightening torque : 25 - 34 N·m (2.5 - 3.5 kg-m, 18 - 25 ft-lb)

Drive Shaft

Check for grease leakage and damage.

CAUTION:

- The ZF100 type (wheel side) joint assembly has two types of boot material; one is made of rubber and the other is made of plastic.
- Do not disassemble the joint assembly with the plastic boot. If the boot or joint is damaged, replace the drive shaft assembly.



WHEEL HUB AND KNUCKLE

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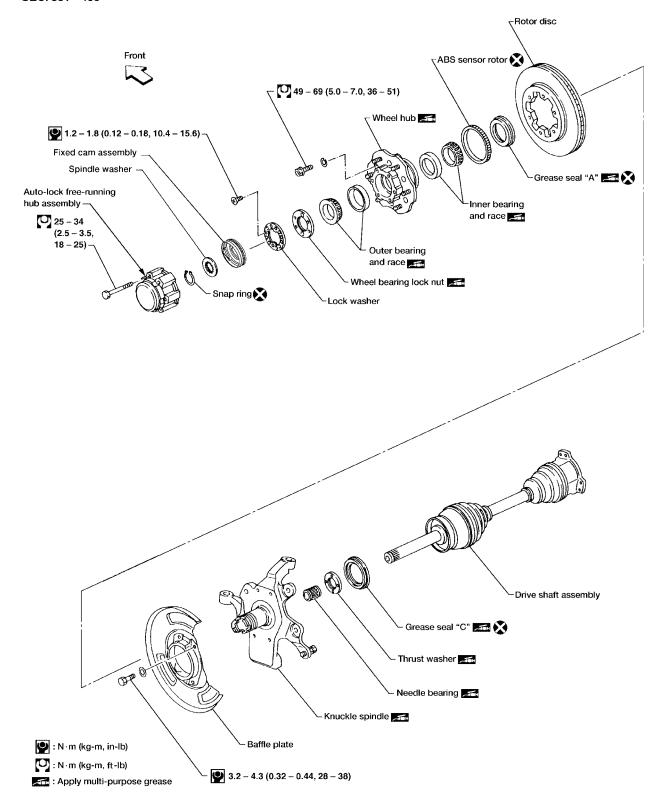
WHEEL HUB AND KNUCKLE

Removal and Installation EDS0013J 2WD models SEC.400 72 – 97 (7.3 – 9.9, 53 – 72) Knuckle spindle 78 – 147 (8.0 – 15.0, 58 – 108) To upper ball joint 118 - 191 (12.0 - 19.5, 87 - 141) To lower ball joint 72 - 97 (7.3 - 9.9, 53 - 72) To knuckle arm 3.1 - 4.3 (0.32 - 0.44, 27.7 - 38.2) Knuckle arm -Rotor disc Grease seal 🗻 💢 - ABS sensor rotor 💢 Inner wheel bearing Baffle plate and race Wheel hub Outer wheel 49 - 69 (5 - 7, 36 - 51) bearing and race Washer 📶 Wheel bearing lock nut Wheel bearing lock nut cap : N·m (kg-m, in-lb) Cotter pin : N·m (kg-m, ft-lb) Wheel hub cap 🔀 📶 : Apply multi-purpose grease

FAX-9

WHEEL HUB AND KNUCKLE

4WD models SEC. 391 • 400



WAX026

AUTO-LOCK FREE-RUNNING HUB

AUTO-LOCK FREE-RUNNING HUB

PFP:40260

Description

-DC0040K

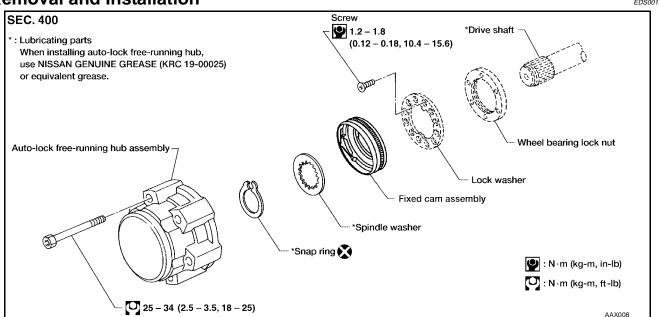
Auto-lock free-running hubs are locked by placing the transfer case into the 4WD mode and moving the vehicle. They are unlocked by placing the transfer case into 2WD mode and moving the vehicle in reverse gear in a straight line for at least 2–3 meters (7–10 feet).

In most cases, the "ratcheting" noise sometimes heard in auto-lock free-running hubs occurs when one hub is locked and the opposite hub is unlocked. The noise is heard in the side opposite to the locked hub. For example, if the noise is heard at the left front wheel, the right front hub is still locked and is not unlocking. This condition may be caused by a mechanical condition in one of the hubs or by incorrect operation on the part of the vehicle driver, for example by not backing up in a straight line to unlock the hubs, by not backing up enough, or by shifting into 4WD at too high a vehicle speed, etc.

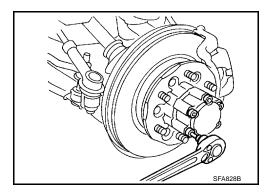
The ratcheting noise does not necessarily cause damage to the good hub. If the noise is caused by incorrect operation, counsel the driver of the vehicle. If replacement is necessary, replace only the defective parts. It is not necessary to replace auto-lock free-running hubs in pairs.

Use the trouble diagnosis chart to isolate the cause of the noise. Refer to <u>FAX-12, "Trouble Diagnosis For Noise"</u> .

Removal and Installation



Remove auto-lock free-running hub assembly.



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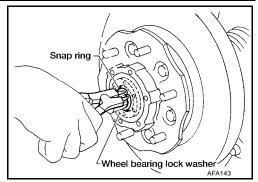
AUTO-LOCK FREE-RUNNING HUB

- Remove snap ring.
- 3. Remove spindle washer and fixed cam assembly.
- 4. Install fixed cam assembly. Be sure to align the tabs of the fixed cam assembly to the notches of the knuckle.

CAUTION:

During installation, apply recommended grease to the parts.

- 5. Place the spindle washer and then the snap ring over the axle shaft positioning them between the two locking grooves.
- 6. While supporting the axle shaft behind the knuckle, use an appropriate sized deep socket to securely seat the snap ring into the inner locking groove.



CAUTION:

Visually verify that the snap ring is fully seated into the locking groove.

7. After installing auto-lock free-running hub, check operation.

Inspection EDS0013M

- 1. Check axle axial end play. Refer to FAX-25, "Installation".
- 2. Inspect fixed cam (thrust washer) assembly. If this part shows evidence of galling or heat damage—usually caused by too little axle axial end play—replace as necessary. Check axle axial end play if this part is replaced. Refer to FAX-25, "Installation".
- 3. Inspect hub assembly. Hold inner splines on a finger and spin the outer body. If the hub shows signs of damage, or if there is excessive metallic clicking when the hub is spun, replace with a new one.

NOTE:

New hubs are greased during manufacture. No additional grease is required. New hubs are supplied with fixed cam assemblies.

CAUTION:

Any hub, the original or a new one, should go onto the axle freely by hand and fit flush against its seat. If it does not fit flush, do not pull the hub into place by tightening the bolts. The hub is possibly misaligned inside and tightening the bolts will cause damage. Remove the hub and turn to align correctly before continuing.

4. Once repair is complete, test drive to check for correct operation and the absence of noise.

Trouble Diagnosis For Noise

EDS0013N

Symptom	Possible cause	Repair order Stop the vehicle or decrease speed to less than 40 km/h (25 mph). Return the transfer case lever to the 2H position once, then re shift to the 4H position. Move forward until the hubs lock.			
Ratchet noise in hub after shifting the transfer case into 4WD at speeds higher than 40 km/h (25 mph).	Shifting into 4WD at higher speeds is difficult and may cause damage to transfer case				
Ratchet noise in hub after shifting or attempting to shift the transfer case into 4WD at speeds less than 40 km/h (25 mph).	Transfer case was not fully engaged or shifting was stopped halfway so that only one hub locked	Make sure the 4WD lamp on the dash is "ON" when shifting into 4WD. Slow or stop the vehicle. Shift into 2H, then back to 4H. Move forward until the hubs lock.			
Ratchet noise in hub after shifting the transfer case into 4WD on snowy or muddy roads or on slopes.	If the rear wheels slip during the hub locking operation, noise can occur in the hubs	Reduce engine speed and drive forward slowly. The hubs will lock evenly and the noise will stop.			
Ratchet noise in hub after shifting the transfer case into 2WD and backing up to unlock the hubs.	The hubs may not be fully released	Stop the vehicle, make sure the transfer case lever is fully in the 2H position, then back up slowly in a straight line at least 2-3 meters (7-10 feet).			

AUTO-LOCK FREE-RUNNING HUB

Symptom	Possible cause	Repair order			
Ratchet noise in hub when driving in extremely cold weather.	The viscosity of differential oil grows higher in extreme cold, increasing the possibility that one hub may lock. A lower viscosity differential fluid may be required for extreme cold temperatures. See owner's manual	Shift the transfer case into 4H and drive the vehicle for 10 minutes or more to warm the differential oil. Then shift to 2WD and back up in a straight line for at least 2-3 meters (7-10 feet) to disengage the hubs.			
Continual ratchet noise in one wheel when moving forward.	A hub may be mechanically locked either by damage or incorrect installation	Remove hubs and inspect. Refer to FAX-12, "Inspection" . Pay special attention to the hub opposite the noisy side. The ratcheting does not necessarily cause damage to the good hub.			

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WHEEL HUB AND ROTOR DISC

PFP:40202

Removal and Installation

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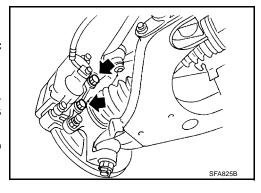
CAUTION:

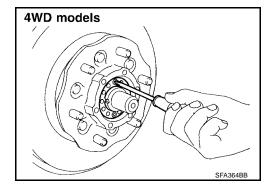
If equipped with ABS, disconnect the ABS wheel sensor from the assembly before removing the front axle assembly. Then move it away from the front axle assembly area. Failure to do so may result in damage to the sensor wires and the sensor becoming inoperative.

- 1. Remove free-running hub assembly (4WD models). Refer to FAX-11, "Removal and Installation".
- Remove brake caliper assembly without disconnecting hydraulic line.

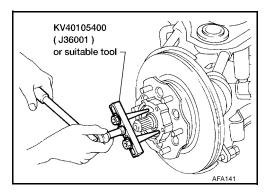
CAUTION:

- Brake hose need not be disconnected from brake caliper.
 In this case, suspend caliper assembly with wire so as not to stretch brake hose.
- Be careful not to depress brake pedal, or piston will pop out.
- Make sure brake hose is not twisted.
- 3. Remove lock washer (4WD models).





Remove wheel bearing lock nut.
 2WD Models: With suitable tool
 4WD Models: With Tool



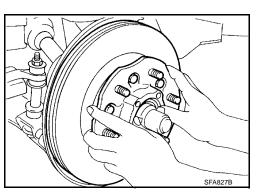
5. Remove wheel hub and wheel bearings.

CAUTION:

Be careful not to drop outer bearing.

6. After installing wheel hub and wheel bearings, adjust wheel bearing preload.

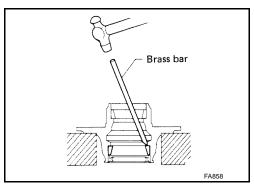
Refer to <u>FAX-5</u>, "<u>PRELOAD ADJUSTMENT (2WD MODELS)</u>" or <u>FAX-6</u>, "<u>PRELOAD ADJUSTMENT (4WD MODELS)</u>".



WHEEL HUB AND ROTOR DISC

Disassembly

 Remove grease seal and bearing outer races with suitable brass har



Inspection

Thoroughly clean wheel bearings and wheel hub.

WHEEL BEARINGS

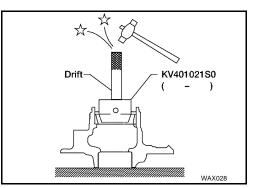
• Make sure wheel bearings roll freely and are free from noise, cracks, pitting and wear.

WHEEL HUB

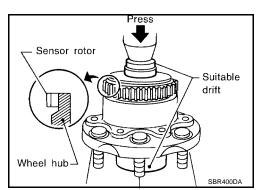
• Check wheel hub for cracks by using a magnetic exploration or dyeing test.

Assembly

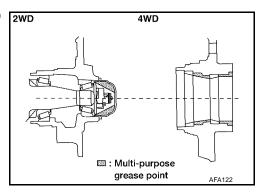
1. Install bearing races with Tool until it is fully seated in hub.



Install the sensor rotor using suitable drift and press.
 Always replace sensor rotor with new one.
 Pay attention to the direction of front sensor rotor as shown in figure.



Pack multi-purpose grease in wheel hub and hub cap (2WD models).



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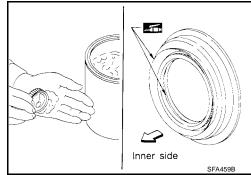
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WHEEL HUB AND ROTOR DISC

- 4. Apply multi-purpose grease to each bearing cone.
- 5. Pack grease seal lip with multi-purpose grease, then install it into wheel hub with suitable drift.



KNUCKLE SPINDLE

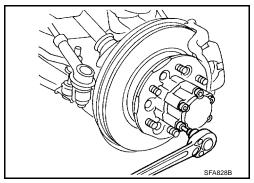
KNUCKLE SPINDLE PFP:40014

Removal

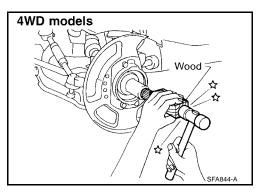
Remove auto-lock free-running hub assembly (4WD models).
 Refer to FAX-11, "Removal and Installation".

2. Remove wheel hub and rotor disc.

Refer to FAX-14, "Removal and Installation".



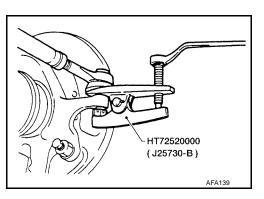
3. Separate drive shaft from knuckle spindle by slightly tapping drive shaft end (4WD models).



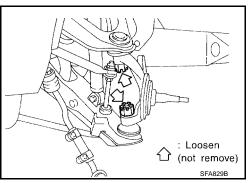
4. Separate tie-rod from knuckle spindle with Tool.

CAUTION:

Install stud nut conversely on stud bolt so as not to damage stud bolt.



- 5. Separate knuckle spindle from ball joints.
- Loosen (do not remove) upper and lower ball joint tightening nuts.



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KNUCKLE SPINDLE

 Separate knuckle spindle from upper and lower ball joint studs with Tool.

CAUTION:

During above operation, never remove ball joint nuts which are loosened in step (a) above.

Tool:

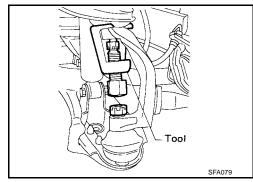
2WD Models ST29020001 (J24319-01) 4WD Models HT72520000 (J25730-B)

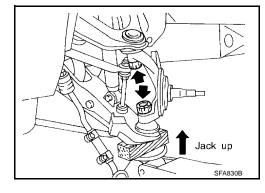


CAUTION:

Support lower link with jack.

d. Remove knuckle spindle from upper and lower links.





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Inspection KNUCKLE SPINDLE

 Check knuckle spindle for deformation, cracks and other damage by using a magnetic exploration or dyeing test.

BEARING SPACER (2WD MODELS)

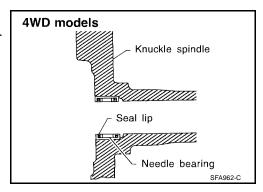
Check bearing spacer for damage.

NEEDLE BEARING (4WD MODELS)

Check needle bearing for wear, scratches, pitting, flaking and burn marks.

Installation

- 1. Install needle bearing into knuckle spindle (4WD models).
 - Make sure that needle bearing is facing in the proper direction.
 - Apply multi-purpose grease.

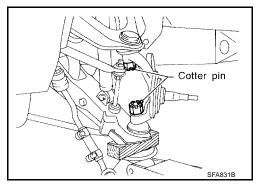


2. Install knuckle spindle to upper and lower ball joints with lower link jacked up.

CAUTION:

Make sure that oil and grease do not come into contact with tapered areas of ball joint, knuckle spindle and threads of ball joint.

- 3. Connect tie-rod to knuckle spindle.
- 4. Install wheel hub and rotor disc. Refer to <u>FAX-14</u>, "<u>Removal and Installation</u>".



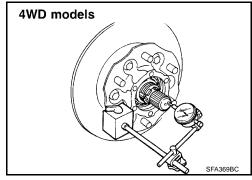
KNUCKLE SPINDLE

- 5. After installing knuckle spindle, adjust wheel bearing preload. Refer to <u>FAX-5</u>, "PRELOAD ADJUSTMENT (2WD MODELS)" or <u>FAX-6</u>, "PRELOAD ADJUSTMENT (4WD MODELS)".
- 6. After installing drive shaft, check drive shaft axial end play. Refer to <u>FAX-25</u>, "<u>Installation</u>".

CAUTION:

Do not reuse snap ring once it has been removed.

7. Install auto-lock free-running hub assembly (4WD models). Refer to FAX-11, "Removal and Installation".



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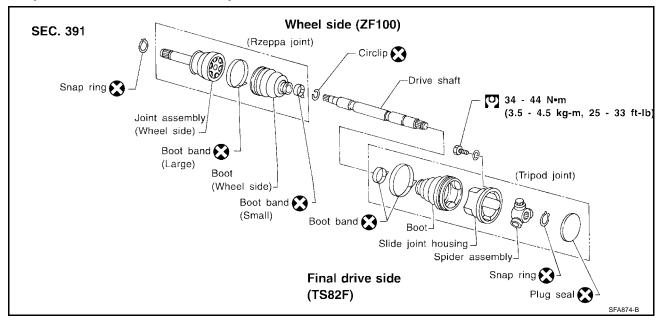
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Removal and Installation

EDS0013V

CAUTION:

- The ZF100 type (wheel side) joint assembly has two types of boot material; one is made of rubber and the other is made of plastic.
- Do not disassemble the joint assembly with the plastic boot. If the boot or joint is damaged, replace the drive shaft assembly.



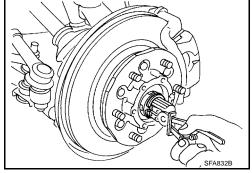
Removal

1. Remove auto-lock free-running hub or drive flange and snap ring. Refer to <u>FAX-11</u>, "<u>Removal and Installation</u>".

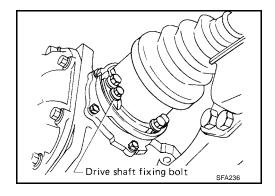
- 2. Remove torsion bar spring. Refer to FSU-17, "Removal".
- 3. Remove shock absorber lower bolt.
- 4. Remove lower link bolts.

CAUTION:

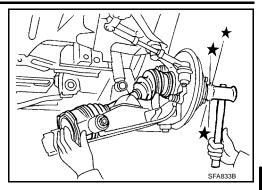
Support lower link with jack.



Remove drive shaft to final drive bolts.



6. Separate drive shaft from knuckle spindle by slightly tapping end of drive shaft.



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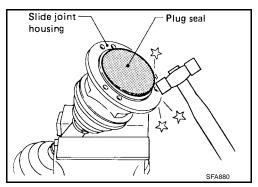
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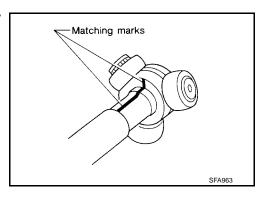
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Disassembly FINAL DRIVE SIDE (TS82F)

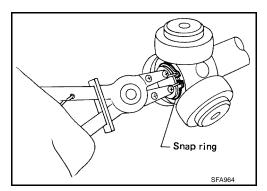
- 1. Remove plug seal from slide joint housing by lightly tapping around slide joint housing.
- 2. Remove boot bands.



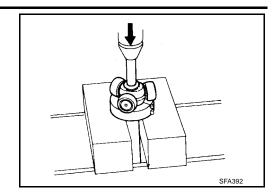
3. Move boot and slide joint housing toward wheel side, and apply matching marks.



4. Remove snap ring.



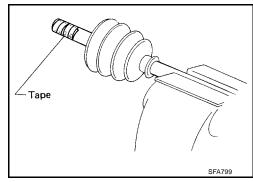
Detach spider assembly with press.



6. Draw out boot.

CAUTION:

Cover drive shaft serration with tape to prevent damaging the boot.



WHEEL SIDE (ZF100)

CAUTION:

- The ZF100 type (wheel side) joint assembly has two types of boot material; one is made of rubber and the other is made of plastic.
- Do not disassemble the joint assembly with the plastic boot. If the boot or joint is damaged, replace the drive shaft assembly.

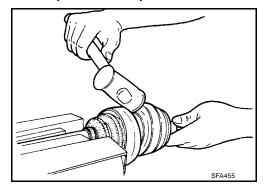
The procedures for the joint with the rubber boot are as follows:

- Before separating joint assembly, put matching marks on drive shaft and joint assembly.
- Separate joint assembly with suitable tool.

CAUTION:

Be careful not to damage threads on drive shaft.

Remove boot bands.



Inspection After Disassembly

EDS0013Y

Thoroughly clean all parts in cleaning solvent, and dry with compressed air. Check parts for evidence of deformation and other damage.

DRIVE SHAFT

Replace drive shaft if it is twisted, cracked or bent.

BOOT

Check boot for fatigue, cracks and wear. Replace boot and boot bands with new ones.

JOINT ASSEMBLY (FINAL DRIVE SIDE)

- Replace any parts of double offset joint which show signs of scorching, rust, wear or excessive play.
- Check serration for deformation. Replace if necessary.
- Check slide joint housing for any damage. Replace if necessary.

JOINT ASSEMBLY (WHEEL SIDE)

CAUTION:

- The ZF100 type (wheel side) joint assembly has two types of boot material; one is made of rubber and the other is made of plastic.
- Do not disassemble the joint assembly with the plastic boot. If the boot or joint is damaged, replace the drive shaft assembly.
- Replace joint assembly if it is deformed or damaged.

Assembly

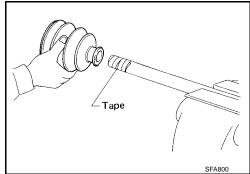
- After drive shaft has been assembled, ensure that it moves smoothly over its entire range without binding.
- Use NISSAN Genuine Grease or equivalent after every overhaul.

FINAL DRIVE SIDE(TS82F)

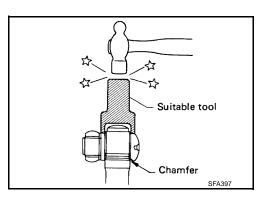
1. Install new small boot band, boot and side joint housing to drive shaft.

CAUTION:

Cover drive shaft serration with tape to prevent damaging boot during installation.



- 2. Install spider assembly securely, making sure marks are properly aligned.
 - Press-fit with spider assembly serration chamfer facing shaft.
- 3. Install new snap ring.

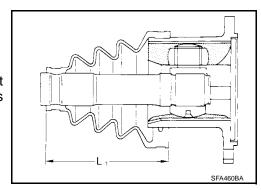


4. Pack with grease.

Specified amount of : 95 - 105 g (3.35 - 3.70 oz) grease

5. Make sure that the boot is properly installed on the drive shaft groove. Set the boot so that it does not swell or deform when its length is "L1".

Length "L1" : 95 - 97 mm (3.74 - 3.82 in)



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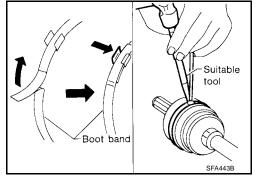
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- Lock new large boot band securely with a suitable tool, then lock new small boot band.
- 7. Install new plug seal to slide joint housing by lightly tapping it.
 - Apply suitable sealant to mating surface of plug seal.



WHEEL SIDE(ZF100)

CAUTION:

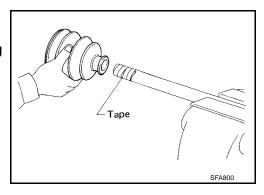
- The ZF100 type (wheel side) joint assembly has two types of boot material; one is made of rubber and the other is made of plastic.
- Do not disassemble the joint assembly with the plastic boot. If the boot or joint is damaged, replace the drive shaft assembly.

The procedures for the joint with the rubber boot are as follows:

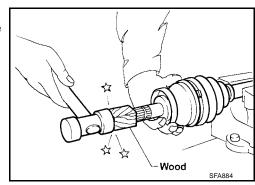
1. Install new small boot band and boot on drive shaft.

CAUTION:

Cover drive shaft serration with tape to prevent damaging boot during installation.



 Set joint assembly onto drive shaft by lightly tapping it.
 Install joint assembly securely, ensuring that marks which were made during disassembly are properly aligned.

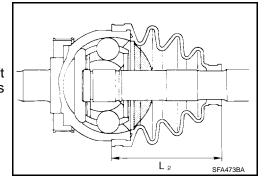


3. Pack drive shaft with specified amount of grease.

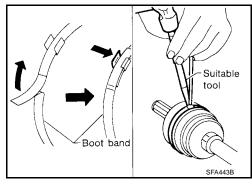
Specified amount of : 115 - 125 g (4.06 - 4.41 grease oz)

4. Make sure that the boot is properly installed on the drive shaft groove. Set the boot so that it does not swell or deform when its length is "L2".

Length "L2" : 96 - 98 mm (3.78 - 3.86 in)



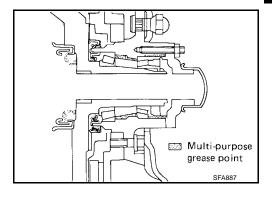
Lock new large boot band securely with a suitable tool, then lock new small boot band.



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Installation

1. Apply multi-purpose grease.

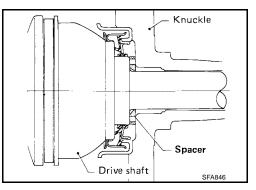


2. Install bearing spacer onto drive shaft.

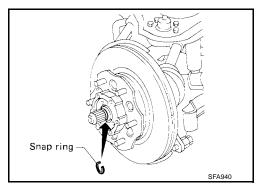
CAUTION:

Make sure that the bearing spacer is facing in the proper direction.

After installing wheel hub and wheel bearing, adjust wheel bearing preload. Refer to <u>FAX-5</u>, "<u>PRELOAD ADJUSTMENT (2WD MODELS)</u>" or <u>FAX-6</u>, "<u>PRELOAD ADJUSTMENT (4WD MODELS)</u>".



- 4. When installing drive shaft, adjust drive shaft axial end play by selecting a suitable snap ring.
- a. Temporarily install new snap ring on drive shaft in the same thickness as the one that was removed.



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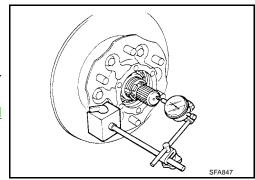
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FAX-25

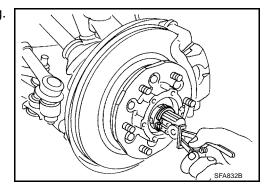
- b. Set dial gauge on drive shaft end.
- c. Measure axial end play of drive shaft.

Axial end play : 0.10 - 0.45 mm (0.004 - 0.0177 in)

- d. If axial end play is not within the specified limit, select another snap ring. Refer to <u>FAX-27</u>, "DRIVE SHAFT AXIAL END PLAY".
- 5. Install torsion bar spring. Refer to FSU-18, "Installation and Adjustment".



6. Install auto-lock free-running hub or drive flange and snap ring. Refer to FAX-11, "Removal and Installation".



SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Wheel Bearing (Front) 2WD MODELS

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Wheel bearing axial end play mm (in)		0 (0)
Wheel hearing look put	Tightening torque N·m (kg-m, ft-lb)	34 - 39 (3.5 - 4.0, 25 - 29)
Wheel bearing lock nut	Return angle degree	45° - 60°
Wheel bearing starting torque	At wheel hub bolt With new grease seal N (kg, lb)	9.8 - 28.4 (1.0 - 2.9, 2.2 - 6.4)
	With used grease seal N (kg, lb)	9.8 - 23.5 (1.0 - 2.4, 2.2 - 5.3)

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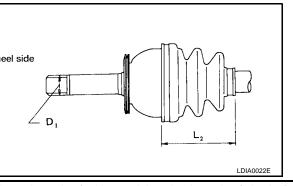
4WD MODELS

	Tightening torque N·m (kg-m, ft-lb)	78 - 98 (8 - 10, 58 - 72)
Wheel bearing lock nut	Retightening torque after loosening wheel bearing lock nut N·m (kg-m, in-lb)	0.5 - 1.5 (0.05 - 0.15, 4.3 - 13)
	Axial end play mm (in)	0 (0)
	Turning angle degree	15° - 30°
Wheel bearing preload at wheel hub bolt	N (kg, lb)	7.06 - 20.99 (0.72 - 2.14, 1.59 - 4.72)

Drive Shaft (4WD models)

EDS00142

	Final drive side	Final drive side				
Drive shaft joint type	Wheel side	Wheel side				
	Fixed joint axial end play lin	mit mm (in)	1 (0.04)			
Diameter mm (in)	Wheel side (D1)		29.0 (1.142)			
	Quality	Quality				
Grease	Oit ()	Final drive side	95 - 105 (3.35 - 3.70)			
	Capacity g (oz)	Wheel side	115 - 125 (4.06 - 4.41)			
Do at law oth many (in)	Final drive side (L1)	<u> </u>	95 - 97 (3.74 - 3.82)			
Boot length mm (in)	Wheel side (L2)	Wheel side (L2)				



Wheel side Final drive side

DRIVE SHAFT AXIAL END PLAY

^{*:} The ZF100 type (wheel side) joint assembly has two types of boot material; one is made of rubber and the other is made of plastic. Do not disassemble the joint assembly with the plastic boot. If the boot or joint is damaged, replace the drive shaft assembly.

SERVICE DATA AND SPECIFICATIONS (SDS)

DRIVE SHAFT END SNAP RING		
Thickness mm (in)	Part No.*	
1.1 (0.043)	39253-88G10	
1.3 (0.051)	39253-88G11	
1.5 (0.059)	39253-88G12	
1.7 (0.067)	39253-88G13	
1.9 (0.075)	39253-88G14	
2.1 (0.083)	39253-88G15	
2.3 (0.091)	39253-88G16	

^{*:} Always check with the Parts Department for the latest parts information.