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CONTENTS

F KA24DE VG33E and VG33ER PRECAUTIONS 11 PRECAUTIONS 2 Precautions for Supplemental Restraint System Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TEN-(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-SIONER" 2 SIONER" 11 Precautions for Liquid Gasket 2 Precautions for Liquid Gasket 11 REMOVAL OF LIQUID GASKET 11 REMOVAL OF LIQUID GASKET2 LIQUID GASKET APPLICATION PROCEDURE.... 3 LIQUID GASKET APPLICATION PROCEDURE.. 12 PREPARATION 4 PREPARATION13 Special Service Tools 4 Special Service Tools13 LUBRICATION SYSTEM5 LUBRICATION SYSTEM14 Lubrication Circuit 5 Lubrication Circuit14 ENGINE OIL 7 OIL PUMP 8 OIL PUMP16 Removal and Installation 8 Removal and Installation16 Regulator Valve9 Disassembly and Assembly 16 Oil Filter 9 Regulator Valve Inspection17 SERVICE DATA AND SPECIFICATIONS (SDS) 10 Oil Pressure Check 10 REMOVAL AND INSTALLATION18 Regulator Valve 10 SERVICE DATA AND SPECIFICATIONS (SDS) 19 Regulator Valve19

PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER"**

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system may include seat belt switch inputs and dual stage front air bag modules. If equipped with dual stage front air bag modules, the SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

The vehicle may be equipped with a passenger air bag deactivation switch. Because no rear seat exists where a rear-facing child restraint can be placed, the switch is designed to turn off the passenger air bag so that a rear-facing child restraint can be used in the front passenger seat. The switch is located in the center of the instrument panel, near the ashtray. When the switch is turned to the ON position, the passenger air bag is enabled and could inflate for certain types of collision. When the switch is turned to the OFF position, the passenger air bag is disabled and will not inflate. A passenger air bag OFF indicator on the instrument panel lights up when the passenger air bag is switched OFF. The driver air bag always remains enabled and is not affected by the passenger air bag deactivation switch.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.
- The vehicle may be equipped with a passenger air bag deactivation switch which can be operated by the customer. When the passenger air bag is switched OFF, the passenger air bag is disabled and will not inflate. When the passenger air bag is switched ON, the passenger air bag is enabled and could inflate for certain types of collision. After SRS maintenance or repair, make sure the passenger air bag deactivation switch is in the same position (ON or OFF) as when the vehicle arrived for service.

Precautions for Liquid Gasket REMOVAL OF LIQUID GASKET

FBS00GUF

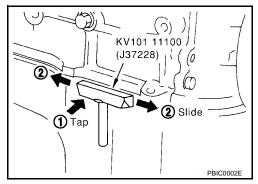
After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the sealant.

Be careful not to damage the mating surfaces.

In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the areas where the sealant is applied.

CAUTION:

If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.



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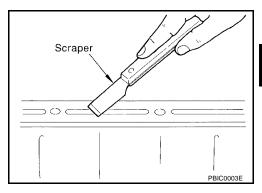
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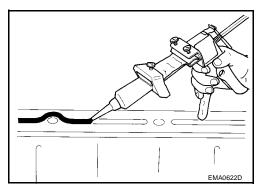
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LIQUID GASKET APPLICATION PROCEDURE

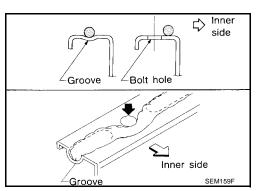
- Using a scraper, remove the old sealant adhering to the mating surface.
 - Remove the sealant completely from the groove, mounting bolts, and bolt holes.
- 2. Clean the mating surface thoroughly to remove adhering moisture, grease and foreign materials.
- Install the sealant tube into the tube presser.
 Use Genuine Silicone RTV or equivalent. Refer to GI-42, "Recommended Chemical Products and Sealants".



- 4. Apply the sealant without breaks to the specified area with the specified dimensions.
 - If there is a groove for the sealant application, apply the sealant to the groove.



- As for the bolt holes, normally apply the sealant inside the holes. If specified, it should be applied outside the holes. Make sure to read the instructions in this manual.
- Within five minutes of sealant application, install the mating component.
- If the sealant protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine with the correct oil and coolant. Refer to MA-12, "Recommended Fluids and Lubricants".



CAUTION:

If there are specific instructions in the service manual, observe them.

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PREPARATION PFP:00002

Special Service Tools

EBS00GUF

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.			
Tool number (Kent-Moore No.) Tool name		Description	
(J34301-C) Oil pressure gauge set 1: (J34301-1) Oil pressure gauge 2: (J34301-2) Hoses 3: (J34298) Adapter 4: (J34282-1) Adapter 5: (790-301-1230-A) 60° adapter 6: (J34301-15) Square socket	2 1 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	Measuring oil pressure Maximum measuring range: 1,379 kPa (14 kg/cm², 200 psi)	
WS39930000 (—) Tube presser	NT052	Pressing the tube of liquid gasket	

LUBRICATION SYSTEM

PFP:15010

Lubrication Circuit

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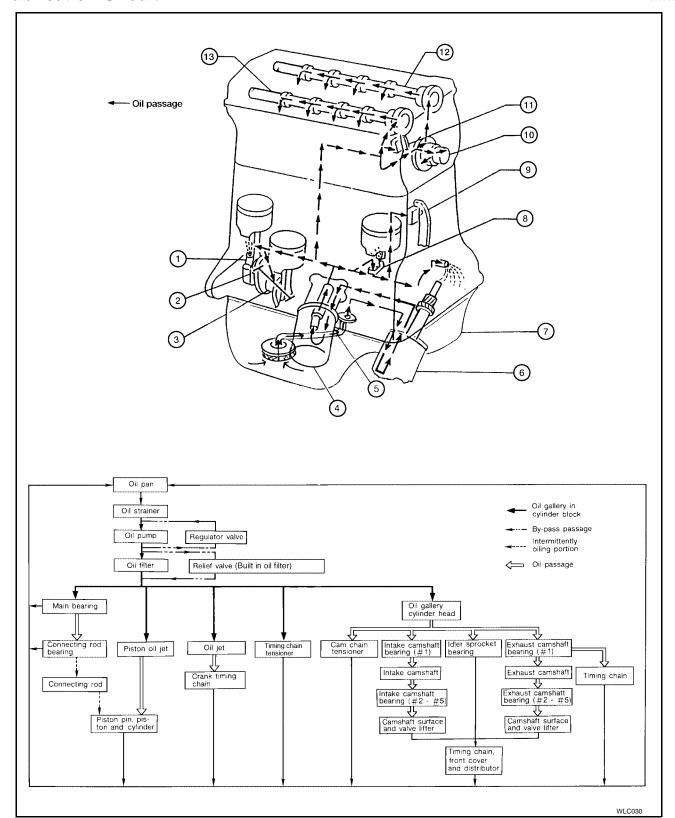
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- 1. Connecting rod
- 4. Oil filter
- 7. Oil pan

- 2. Connecting rod bearing
- 5. Oil strainer
- 8. Piston oil jet

- 3. Main bearing
- 6. Oil pump
- 9. Timing chain tensioner

LUBRICATION SYSTEM

[KA24DE]

10. Idler sprocket

- 11. Upper timing chain tensioner
- 12. Exhaust camshaft

13. Intake camshaft

ENGINE OIL PFP:KLA92

Oil Pressure Check

EBS00GUH

WARNING:

- Be careful not to burn yourself, as the engine and oil may be hot.
- For M/T models, put shift lever in Neutral "N" position. For A/T models, put selector lever in Park "P" position.
- 1. Check oil level.
- 2. Remove oil pressure switch.
- 3. Install pressure gauge.
- 4. Start engine and warm it up to normal operating temperature.
- 5. Check oil pressure with engine running under no-load at idle speed and at 3,000 rpm.

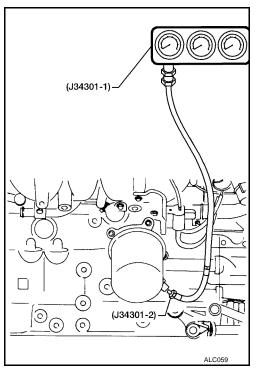
Engine oil pressure [oil temperature at 80°C (148°F)]

Engine speed rpm	Approximate discharge pressure kPa (kg/cm², psi)
Idle speed	More than 78 (0.8, 11)
3,000	412 - 481 (4.2 - 4.9, 60 - 70)

- If difference is extreme, check oil passage and oil pump for oil leaks.
- 6. Install oil pressure switch with thread sealant. Refer to <u>GI-42</u>, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS"

Oil pressure : 12.25 – 17.15 N·m (1.3 – 1.7 kg-m,

switch 9-12 ft-lb



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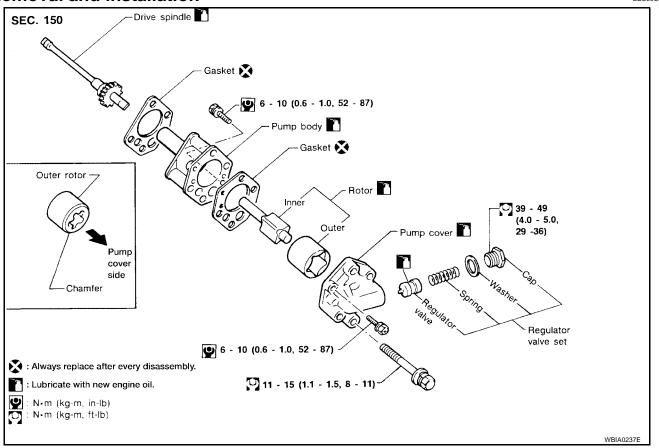
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OIL PUMP PFP:15010

Removal and Installation

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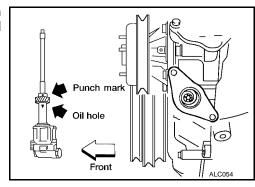


- 1. Remove oil pump mounting bolts, then withdraw oil pump from engine.
 - When removing oil pump, turn crankshaft so that No. 1 piston is at TDC on its compression stroke.

CAUTION:

Be carful not to damage drive spindle when withdrawing oil pump from engine.

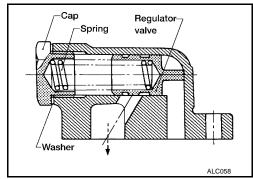
- 2. Installation is in the reverse order of removal.
 - Always replace with new oil seal and gasket.
 - When installing oil pump, apply engine oil to gears, then align punch mark on drive spindle and oil hole on oil pump.



Regulator Valve

. Visually inspect components for wear and damage.

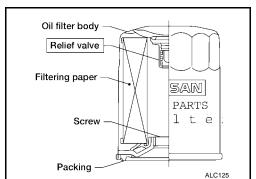
- 2. Check oil pressure regulator valve sliding surface and spring.
- 3. Coat regulator valve with engine oil. Check that it falls smoothly into the valve hole by its own weight.
- 4. Replace regulator valve set or oil pump assembly, if damaged.



Oil Filter

The oil filter is a small, full-flow cartridge type and is provided with a relief valve.

When changing oil filter, refer to MA-21, "Changing Oil Filter".



Oil Pump Inspection

EBS00GUL

Using a feeler gauge, check the following clearances after the pump is disassembled.

Standard clearance:

Unit: mm (in)

Inner rotor tip clearance (1)

Outer rotor to pump body clearance (2)

Side clearance (with gasket) (3)

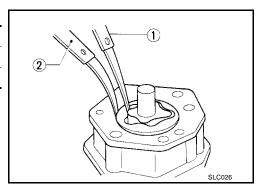
Unit: mm (in)

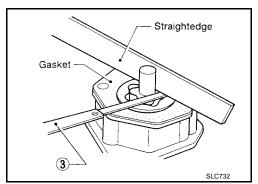
0.15 - 0.21 (0.0047)

0.059 - 0.0083)

0.04 - 0.100 (0.0016 - 0.0039)

- If the inner rotor tip clearance (1) exceeds the limit, replace rotor set.
- If pump body to outer rotor clearance and side clearance (2) or (3) exceed the specification, replace oil pump assembly.





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SERVICE DATA AND SPECIFICATIONS (SDS)

[KA24DE]

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Oil Pressure Check	EBS00GUM
Engine speed	Approximate discharge pressure kPa (kg/cm ² , psi)
Idle speed	More than 78 (0.8, 11)
3,000 rpm	412 - 481 (4.2 - 4.9, 60 - 70)
Regulator Valve	EBS00GUN
_	Unit: mm (in)
Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)
Oil Pump	EBS00GUO
•	Unit: mm (in)
Inner rotor tip clearance	Less than 0.12 (0.0047)
Outer rotor to pump body clearance	0.15 - 0.21 (0.0059 - 0.0083)
Side clearance (with gasket)	0.04 - 0.100 (0.0016 - 0.0039)

PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT **BELT PRE-TENSIONER"**

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FBS00GUQ

Precautions for Liquid Gasket REMOVAL OF LIQUID GASKET

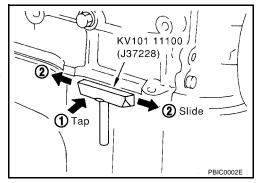
After removing the mounting bolts and nuts, separate the mating surface using a seal cutter and remove the sealant.

Be careful not to damage the mating surfaces.

In areas where the cutter is difficult to use, use a plastic hammer to lightly tap the areas where the sealant is applied.

CAUTION:

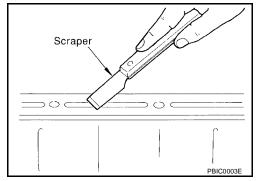
If for some unavoidable reason a tool such as a flat-bladed screwdriver is used, be careful not to damage the mating surfaces.



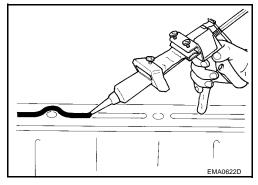
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LIQUID GASKET APPLICATION PROCEDURE

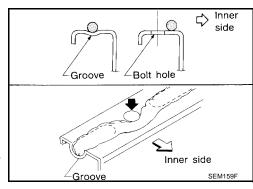
- Using a scraper, remove the old sealant adhering to the mating surface.
 - Remove the sealant completely from the groove, mounting bolts, and bolt holes.
- 2. Clean the mating surface thoroughly to remove adhering moisture, grease and foreign materials.
- Install the sealant tube into the tube presser.
 Use Genuine Silicone RTV or equivalent. Refer to GI-42.
 "RECOMMENDED CHEMICAL PRODUCTS AND SEAL-ANTS".



- 4. Apply the sealant without breaks to the specified area with the specified dimensions.
 - If there is a groove for the sealant application, apply the sealant to the groove.



- As for the bolt holes, normally apply the sealant inside the holes. If specified, it should be applied outside the holes. Make sure to read the instructions in this manual.
- Within five minutes of sealant application, install the mating component.
- If the sealant protrudes, wipe it off immediately.
- Do not retighten after the installation.
- After 30 minutes or more have passed from the installation, fill the engine with the correct oil and coolant. Refer to MA-12, "Recommended Fluids and Lubricants".



CAUTION:

If there are specific instructions in the service manual, observe them.

PREPARATION

[VG33E and VG33ER]

PREPARATION PFP:00002

Special Service Tools

EBS00GUR

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.)		Description	LU
Tool name ST25051001 (J25695-1) Oil pressure gauge	PF1/4x19/in	Measuring oil pressure Maximum measuring range: 2,452 kPa (25 kg/cm ² , 356 psi)	C
ST25052000	NT558	Adapting oil pressure gauge to cylinder block	- E
(J25695-2) Hose	PS1/4x19/in		F
WS39930000	NT559	Pressing the tube of liquid gasket	G
(—) Tube presser			Н
	NT052		I

LU-13

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LUBRICATION SYSTEM

PFP:15010

SLC082B

Lubrication Circuit

EBS00GUS Main oil gallery Note: Relief valve : Oil passage Oil filter (Built in Oil filter) : Oil gallery in Orifice Main bearing cylinder block By-pass passag Cylinder head Crankshaft Regulator valve Oil pump Valve lifter Connecting guide oil Valve lifter rod bearing gallery Oil strainer Rocker shaft Camshaft Piston and cylinder wall Rocker arm Oil pan

ENGINE OIL PFP:KLA92

Oil Pressure Check

EBS00GUT

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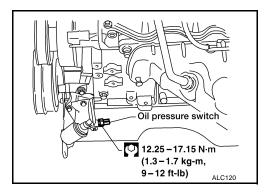
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WARNING:

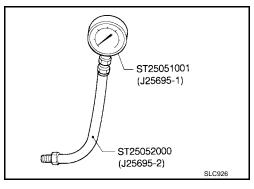
- Be careful not to burn yourself, as the engine and oil may be hot.
- Oil pressure check should be done in "Neutral position" (M/T) or "Parking position" (A/T).
- 1. Check oil level.
- 2. Remove oil pressure switch.



- 3. Install pressure gauge.
- 4. Start engine and warm it up to normal operating temperature.
- 5. Check oil pressure with engine running under no-load at idle speed and at 2,000 rpm.

Engine oil pressure [oil temperature at 80°C (148°F)]

Engine speed rpm	Approximate discharge pressure kPa (kg/cm ² , psi)
Idle speed	More than 59 (0.6, 9)
2,000	412 - 451 (4.2 - 4.6, 60 - 65)



- If difference is extreme, check oil passage and oil pump for oil leaks.
- 6. Install oil pressure switch with sealant. Refer to GI-42, "RECOMMENDED CHEMICAL PRODUCTS AND SEALANTS".

Oil pressure switch : 12.25 – 17.15 N·m (1.3 – 1.7 kg-m, 9 – 12 ft-lb)

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OIL PUMP PFP:15010

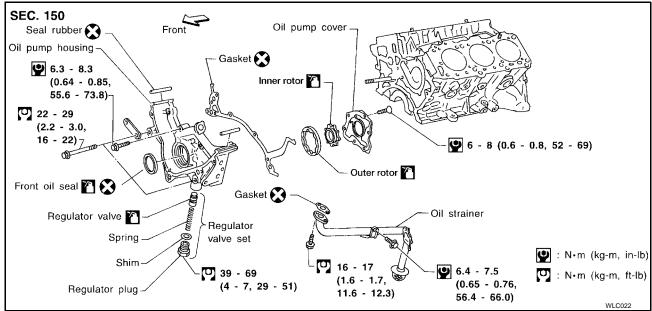
Removal and Installation

EBS00GUU

- Drain engine oil. Refer <u>MA-30, "Changing Engine Oil"</u>.
- 2. Drain engine coolant from drain plug on radiator. Refer to MA-26, "Changing Engine Coolant".
- 3. Remove air duct (from mass air flow sensor to throttle body).
- 4. Remove cooling fan. Refer to CO-32, "COOLING FAN (CRANKSHAFT DRIVEN)".
- 5. Remove radiator hoses (upper and lower) and fan shroud. Refer to CO-30, "RADIATOR".
- 6. Remove drive belts. Refer to MA-24, "Checking Drive Belts".
- 7. Remove crankshaft pulley and front upper and lower belt covers. Refer to EM-91, "TIMING BELT".
- 8. Remove oil pan. Refer to EM-88, "OIL PAN" .
- 9. Remove oil strainer.
- 10. Remove oil pump assembly.
- 11. Installation is in the reverse order of removal.

Disassembly and Assembly

FBS00GUV

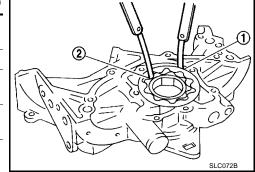


- Always replace with new oil seal and gasket.
- When installing oil pump, apply engine oil to inner and outer rotors.
- Be sure that O-ring is properly installed.

Inspection

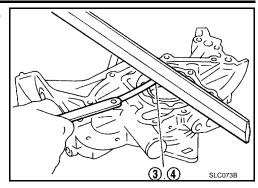
Using a feeler gauge, straightedge and micrometers, check all of the following clearances:

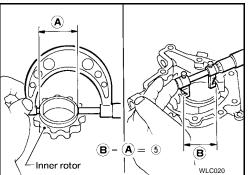
Oil pump housing to outer rotor radial 0.114 - 0.200 (0.0045 - 0.0079)	(in)
clearance 1	
Inner rotor to outer rotor tip clearance 2 Below 0.18 (0.0071)	
Oil pump housing to inner rotor axial clearance 3 0.05 - 0.09 (0.0020 - 0.0035)	
Oil pump housing to outer rotor axial clearance 4 0.050 - 0.110 (0.0020 - 0.0043)	
Inner rotor brazed portion to housing clearance 5 0.045 - 0.091 (0.0018 - 0.0036)	



• If the tip clearance (2) exceeds the limit, replace rotor set.

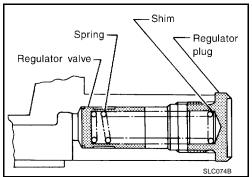
 If body to rotor clearances (1, 3, 4, 5) exceed the limit, replace oil pump body assembly.





Regulator Valve Inspection

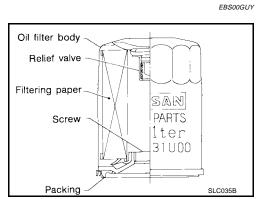
- 1. Visually inspect components for wear and damage.
- 2. Check oil pressure regulator valve sliding surface and valve spring.
- 3. Coat regulator valve with engine oil. Check that it falls smoothly into the valve hole by its own weight.
- 4. If damaged, replace regulator valve set or oil pump assembly.



Oil Filter

The oil filter is a small, full-flow cartridge type and is provided with a relief valve.

When changing oil filter. Refer to MA-31, "Changing Oil Filter".



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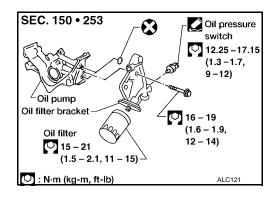
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Oil Filter Bracket REMOVAL AND INSTALLATION

EBS00GUZ

- 1. Remove oil filter. Refer to MA-31, "Changing Oil Filter" .
- 2. Disconnect oil pressure switch connector.
- 3. Remove oil filter bracket.
- 4. Installation is in the reverse order of removal.



SERVICE DATA AND SPECIFICATIONS (SDS)

[VG33E and VG33ER]

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

Oil Pressure Check

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Engine speed rpm	Approximate discharge pressure kPa (kg/cm ² , psi)	
Idle speed	More than 59 (0.6, 9)	LU
2,000	412 - 451 (4.2 - 4.6, 60 - 65)	
Regulator Valve	EBS00GV1	С
	Unit: mm (in)	
Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)	D
Oil Pump	EBS00GV2	D
·	Unit: mm (in)	
Oil pump housing to outer rotor radial clearance	0.114 - 0.200 (0.0045 - 0.0079)	Е
Inner rotor to outer rotor tip clearance	Below 0.18 (0.0071)	
Oil pump housing to inner rotor axial clearance	0.05 - 0.09 (0.0020 - 0.0035)	E
Oil pump housing to outer rotor axial clearance	0.050 - 0.110 (0.0020 - 0.0043)	1
Inner rotor to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)	

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SERVICE DATA AND SPECIFICATIONS (SDS)

[VG33E and VG33ER]