SECTION PROPELLER SHAFT

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PREPARATION

PREPARATION Commercial Service Tools

PFP:00002

EDS00239
Description
Loosening bolts and nuts
PBIC0190E

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		<u>PR-4</u> (front) <u>PR-9</u> (rear)	<u>PR-4</u> (front) <u>PR-9</u> (rear)	<u>PR-4</u> (front) <u>PR-9</u> (rear)	FFD-6, "NVH Troubleshooting Chart" RFD-8, "NVH Troubleshooting Chart"	FAX-4, "NVH Troubleshooting Chart" RAX-5, "NVH Troubleshooting Chart"	FSU-4, "NVH Troubleshooting Chart" RSU-4, "NVH Troubleshooting Chart"	WT-4, "NVH Troubleshooting Chart"	WT-4, "NVH Troubleshooting Chart"	FAX-4, "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	PS-5, "NVH Troubleshooting Chart"	B C PR E
Possible cause and suspected part	S	Uneven rotation torque	Rotation imbalance	Excessive run out	Differential	Axle	Suspension	Tires	Road wheel	Drive shaft	Brakes	Steering	F G
	Noise	×	×	×	×	×	×	×	×	×	×	×	
Symptom	Shake					×	×	×	×	×	×	×	
	Vibration	×	×	×		×	×	×		×		×	

×: Applicable

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FRONT PROPELLER SHAFT

On-Vehicle Service APPEARANCE AND NOISE INSPECTION

- Check the propeller shaft tube surface for dents or cracks. If damaged, replace the propeller shaft assembly.
- Check the bearings for noise and damage. Repair or replace the bearings as necessary.

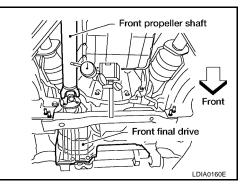
PROPELLER SHAFT VIBRATION

If a vibration is present at high speed, inspect the propeller shaft runout first.

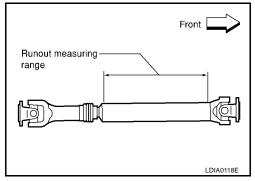
Measure the runout of the propeller shaft tube at several points 1. by rotating the final drive companion flange with your hands.

Propeller shaft runout limit : 0.6 mm (0.024 in) or less

2. If the runout exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180° and 270° and reconnect the propeller shaft.



- Check the runout again. If the runout still exceeds specifications, 3. replace the propeller shaft assembly.
- After installation, check for vibration by driving the vehicle. 4.



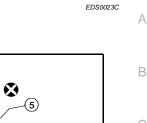
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Model 2F1310

Removal and Installation COMPONENTS

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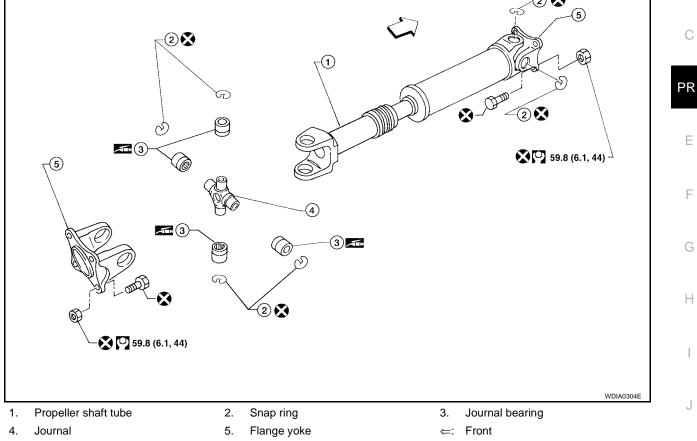


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REMOVAL

- 1. Remove the undercover using power tool.
- Put matching marks on the front propeller shaft flange yoke and 2. the front final drive companion flange as shown.

CAUTION:

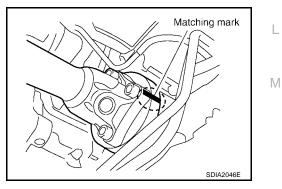
For matching marks, use paint. Never damage the flange yoke and companion flange of the front final drive.

3. Put matching marks on the front propeller shaft flange yoke and the transfer companion flange.

CAUTION:

For matching marks, use paint. Never damage the flange yoke and companion flange of the front final drive.

4. Remove the bolts and then remove the front propeller shaft from the front final drive and transfer.



FRONT PROPELLER SHAFT

INSPECTION

Inspect the propeller shaft runout. If runout exceeds the limit, replace the propeller shaft assembly.

Runout limit : 0.6 mm (0.024 in) or less

While holding the flange yoke on one side, check axial play of the joint as shown. If the journal axial play exceeds the specification, repair or replace the journal parts.

Journal axial play : 0.02 mm (0.0008 in) or less

Check the propeller shaft tube surface for dents or cracks. If damage is detected, replace the propeller shaft assembly.



Installation is in the reverse order of removal.

After installation, check for vibration by driving the vehicle. Refer to PR-3, "NVH Troubleshooting Chart". CAUTION:

Do not reuse the bolts and nuts. Always install new ones.

Disassembly and Assembly DISASSEMBLÝ

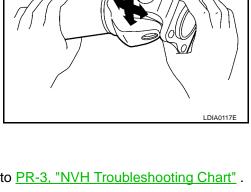
Journal

Put matching marks on the front propeller shaft and flange yoke 1. as shown.

CAUTION:

For matching marks, use paint. Never damage the front propeller shaft or flange yoke.

2. Remove the snap rings.



Runout measuring

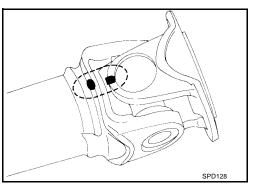
range

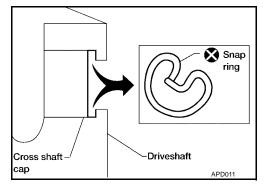
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Front

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3. Push out and remove the journal bearings by lightly tapping the flange yoke with a hammer, taking care not to damage the journal or flange yoke hole.

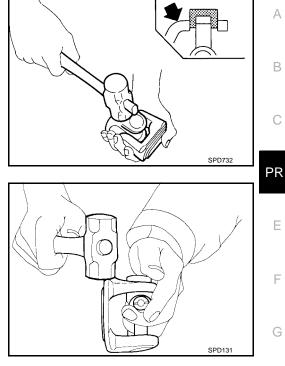
NOTE:

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.

4. Push out and remove the remaining journal bearings at the opposite side by lightly tapping the flange yoke with a hammer, taking care not to damage the journal or flange yoke hole.

NOTE:

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.



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ASSEMBLY

Journal

1. Assemble the journal bearings. Apply multipurpose grease on the bearing inner surface.

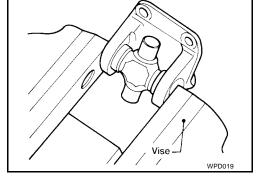
NOTE:

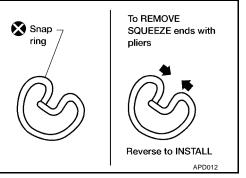
Ring".

NOTE:

within 0.02 mm (0.0008 in).

During assembly, use caution so that the needle bearings do not fall down.

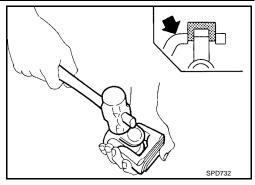




2. Select snap rings that will provide the specified play in an axial direction of the journal, and install them. Refer to PR-18, "Snap Select snap rings with a difference in thickness at both sides

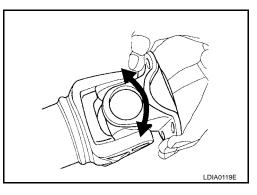
FRONT PROPELLER SHAFT

3. Adjust the thrust clearance between the bearing and snap ring to zero by tapping the yoke.



4. Make sure that the journal moves smoothly and is below the joint flex effort specification.

Joint flex effort : 1.96 N·m (0.20 kg-m, 17 in-lb) or less



On-Vehicle Service APPEARANCE AND NOISE INSPECTION

Check the propeller shaft tube surface for dents or cracks. If damaged, replace the propeller shaft assembly.

PROPELLER SHAFT VIBRATION

If a vibration is present at high speed, inspect the propeller shaft runout first.

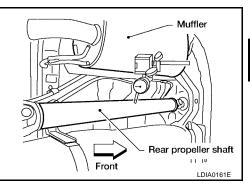
1. Measure the runout of the propeller shaft tube at several points by rotating the final drive companion flange with your hands.

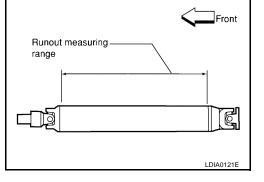
Propeller shaft runout limit

2WD : 0.6 mm (0.024 in) or less

4WD : 1.02 mm (0.0402 in) or less

- 2. If the runout exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90° , 180° and 270° and reconnect the propeller shaft.
- 3. Check the runout again. If the runout still exceeds specifications, replace the propeller shaft assembly.
- 4. After installation, check for vibration by driving vehicle.





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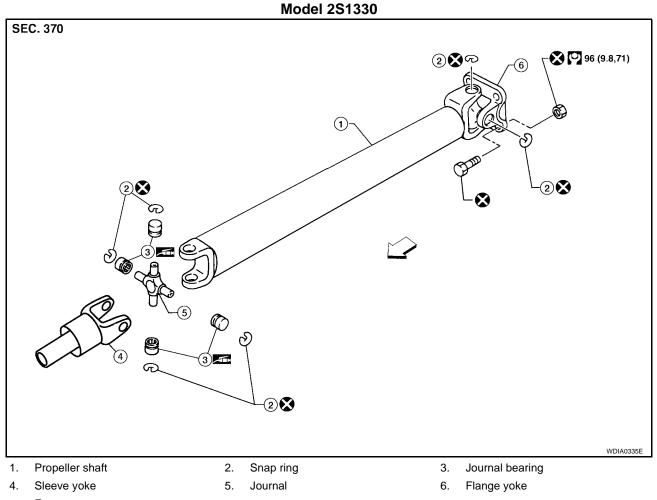
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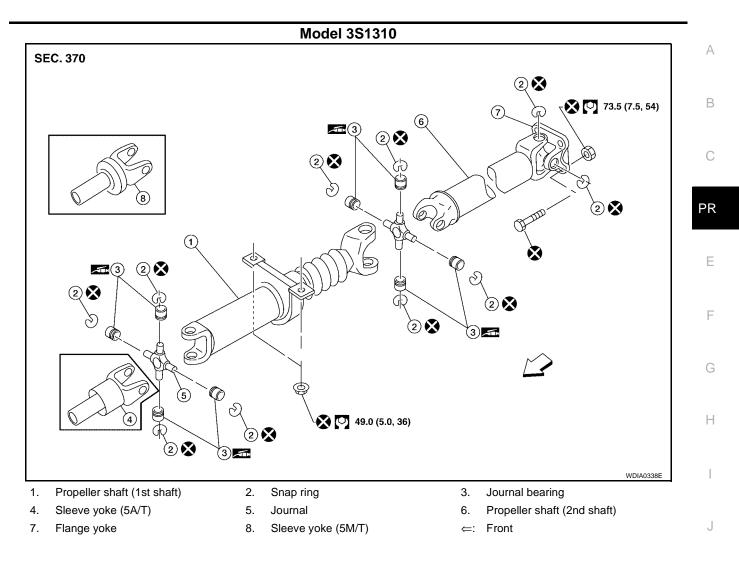
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Removal and Installation COMPONENTS

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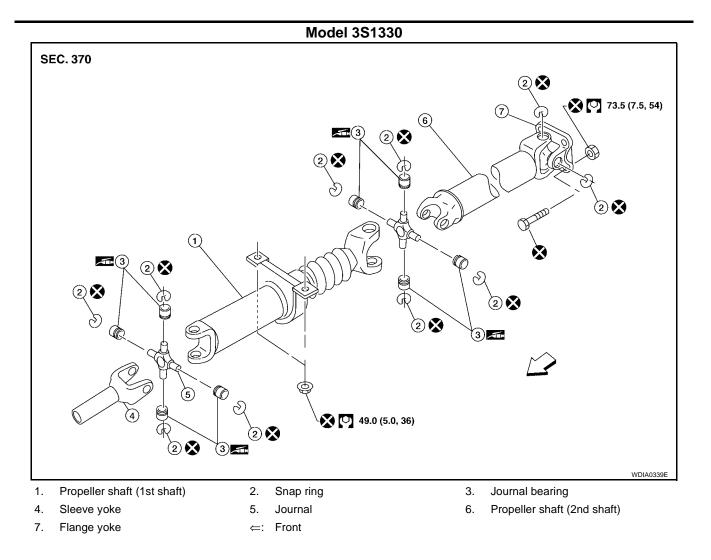


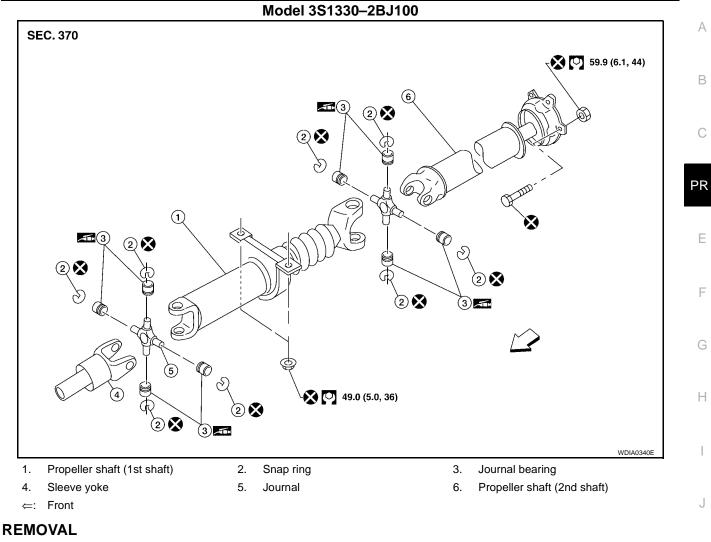
⇐: Front



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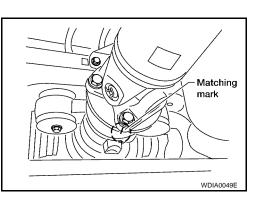


- 1. Put the transmission in neutral and release the parking brake.
- 2. Put matching marks on the rear propeller shaft flange yoke and the rear final drive companion flange as shown.

CAUTION:

For matching marks, use paint. Never damage the rear propeller shaft flange yoke or the companion flange.

3. Remove the bolts, then remove the propeller shaft from the rear final drive and transmission or transfer.



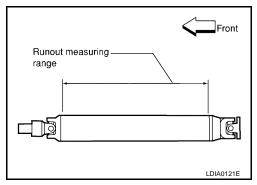
INSPECTION

 Inspect the propeller shaft runout. If runout exceeds the limit, replace the propeller shaft assembly.

Propeller shaft runout limit

2WD : 0.6 mm (0.024 in) or less

4WD : 1.02 mm (0.0402 in) or less



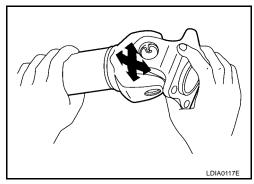
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 While holding the flange yoke on one side, check axial play of the joint as shown. If the journal axial play exceeds the specification, repair or replace the journal parts.

Journal axial play : 0.02 mm (0.0008 in) or less

• Check the propeller shaft for dents or cracks. If damage is detected, replace the propeller shaft assembly.



INSTALLATION

Installation is in the reverse order of removal.

• After installation, check for vibration by driving the vehicle. Refer to <u>PR-3</u>, "NVH Troubleshooting Chart". CAUTION:

Do not reuse the bolts and nuts. Always install new ones.

Disassembly and Assembly DISASSEMBLY

Journal

1. Put matching marks on the rear propeller shaft and flange yoke as shown.

CAUTION:

For matching marks use paint. Never damage the rear propeller shaft or flange yoke.

2. Remove the snap rings.

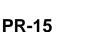
3. Push out and remove the journal bearings by lightly tapping the flange yoke with a hammer, taking care not to damage the journal or flange yoke hole.

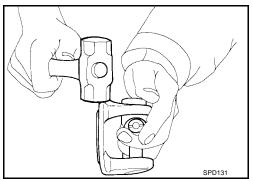
NOTE:

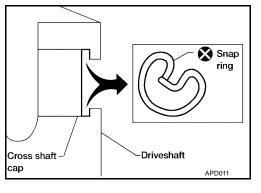
Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.

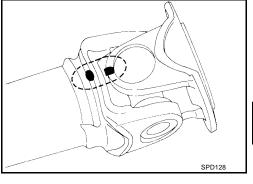
Push out and remove the remaining journal bearings at the opposite side by lightly tapping the flange yoke with a hammer, taking care not to damage the journal or flange yoke hole.
NOTE:

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.









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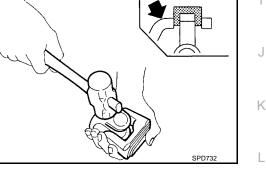
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ASSEMBLY

Journal

1. Assemble the journal bearings. Apply multipurpose grease on the bearing inner surface.

NOTE:

During assembly, use caution so that the needle bearings do not fall down.

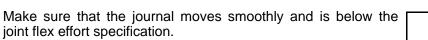
 Select snap rings that will provide the specified play in an axial direction of the journal, and install them. Refer to <u>PR-18, "Snap</u> <u>Ring"</u>.

NOTE:

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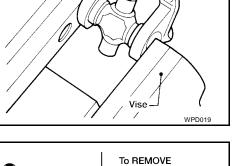
Select snap rings with a difference in thickness at both sides within 0.02 mm (0.0008 in).

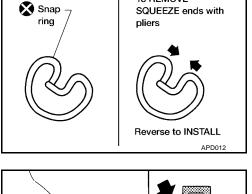
3. Adjust the thrust clearance between the bearing and snap ring to zero by tapping the yoke.

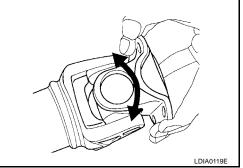


Joint flex effort : 2.26 N·m (0.23 kg-m, 20 in-lb) or less









SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications 2WD Model

Applied model	QR25DE		VQ40DE				
	M/T	A/T	M/T	ŀ	VT		
Propeller shaft model	3S1310		3S1330 (steel tube)	el tube) 3S1330-2BJ100			
Number of joints	3						
Coupling method with rear final drive		Flange type					
Coupling method with transmission	Sleeve type					PF	
1st Shaft length (Center bearing to spider)	741.5 mm (29	.19 in)	674.5 mm (26.56)	741.5 mm (29.19 in)			
2nd Shaft length (Spider to spider)	779.8 mm (30	.70 in)	783.8 mm (30.86 in)	813.6 mm (32.03 in)	783.8 mm (30.86 in)*		
Shaft outer diameter	76.2 mm (3.00 in)						
Journal axial play	0.02 mm (0.0008 in) or less						
Propeller shaft runout limit	0.6 mm (0.024 in) or less					F	
Propeller shaft joint flex effort	2.26 N·m (0.23 kg-m, 20 in-lb) or less					• •	

* Option (With electronic locking differential)

4WD Model

Applied model		VQ40DE					
		M/T	A/T				
Front	Propeller shaft model	2F1310					
	Number of joints	2					
	Coupling method with front final drive		Flange type				
	Coupling method with transfer		Flange type				
	Shaft length (Spider to spider)		696 mm (27.40 in)				
	Shaft outer diameter		63.5 mm (2.5 in)				
	Journal axial play	0.0	02 mm (0.0008 in) or less				
	Propeller shaft runout limit	0.6 mm (0.024 in) or less					
	Propeller shaft joint flex effort	1.96 N-m (0.20 kg-m, 17 in-lb) or less					
Rear	Propeller shaft model	2S1330 (aluminum tube)					
	Number of joints	2					
	Coupling method with rear final drive	Flange type					
	Coupling method with transmission		Sleeve type				
	Shaft length (Spider to spider)	1266.8 mm (49.87 in)	1266.8 mm (49.87 in) 1280.8 mm (50.43 in)*				
	Shaft outer diameter	102.5 mm (4.04 in)					
	Journal axial play	0.02 mm (0.0008 in) or less					
	Propeller shaft runout limit 1.02 mm (0.0402 in) or less						
	Propeller shaft joint flex effort	2.26 N⋅m (0.23 kg-m, 20 in-lb) or less					

* Option (With electronic locking differential)

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SERVICE DATA AND SPECIFICATIONS (SDS)

Snap Ring Model 2F1310, 3S1330 (steel tube), 3S1330–2B100

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Unit: mm (in)

Thickness	Color	Part Number*
1.99 (0.0783)	White	37146-C9400
2.02 (0.0795)	Yellow	37147-C9400
2.05 (0.0807)	Red	37148-C9400
2.08 (0.0819)	Green	37149-C9400
2.11 (0.0831)	Blue	37150-C9400
2.14 (0.0843)	Light brown	37151-C9400
2.17 (0.0854)	Black	37152-C9400
2.20 (0.0866)	No paint	37153-C9400

*Always check with the Parts Department for the latest parts information.

Model 2S1330 (aluminum tube)

Unit: mm (in)

Thickness	Color	Part Number*
1.499 - 1.537 (0.0590 - 0.0605)	Black	37146-EA500
1.524 - 1.562 (0.0600 - 0.0615)	Black	37147-EA500
1.549 - 1.588 (0.0610 - 0.0625)	Black	37148-EA500
1.600 - 1.638 (0.0630 - 0.0645)	Black	37149-EA500

*Always check with the Parts Department for the latest parts information.