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SEAT

PRECAUTIONS

PRECAUTIONS

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precautions for Work

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- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and keep them.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with new one.
- Be sure to tighten bolts and nuts securely to the specified torque.
- After re-installation is completed, be sure to check that each part works normally.
- Follow the steps below to clean components.
- Water soluble foul: Dip a soft cloth into lukewarm water, and wring the water out of the cloth to wipe the fouled area.

Then rub with a soft and dry cloth.

Oily foul: Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%), and wipe the fouled area.
 Then dip a soft birts fresh water, and wring the water out of the sloth to wipe the detergent off. Then rule

Then dip a cloth into fresh water, and wring the water out of the cloth to wipe the detergent off. Then rub with a soft and dry cloth.

- Do not use organic solvent such as thinner, benzene, alcohol, or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

PREPARATION

PREPARATION Special Service Tool

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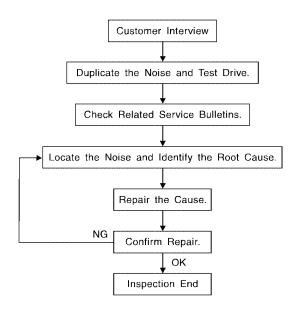
А

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

| Tool number (Kent-Moore No.) Tool name | | Description | |
|--|-----------|------------------------------|-----------|
| (J-39570) Chassis ear | SILAO993E | Locating the noise | |
| (J-43980) NISSAN Squeak and Rattle | | Repairing the cause of noise | |
| Kit | SIIA0994E | | |
| Commercial Service T | ool | | EI\$0056U |
| (Kent-Moore No.) Tool name | | Description | |
| (J-39565) Engine ear | | Locating the noise | |
| | SIIA0995E | | |
| | | | |

SQUEAK AND RATTLE TROUBLE DIAGNOSES

SQUEAK AND RATTLE TROUBLE DIAGNOSES Work Flow



SBT842

CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-8</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
 are provided so the customer, service adviser and technician are all speaking the same language when
 defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces = higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor)
 Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle) Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door)
 Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand)
 Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise) Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee)
 Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

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SQUEAK AND RATTLE TROUBLE DIAGNOSES

DUPLICATE THE NOISE AND TEST DRIVE

А If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair. If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following: 1) Close a door. 2) Tap or push/pull around the area where the noise appears to be coming from. 3) Rev the engine. 4) Use a floor jack to recreate vehicle "twist". 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model). 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer. D Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs. If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body. Е **CHECK RELATED SERVICE BULLETINS** After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related F to that concern or symptom. If a TSB relates to the symptom, follow the procedure to repair the noise. LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope). 2. Narrow down the noise to a more specific area and identify the cause of the noise by: Н removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise. SE tapping or pushing/pulling the component that you suspect is causing the noise. . Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily. feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the noise. placing a piece of paper between components that you suspect are causing the noise. Κ looking for loose components and contact marks. Refer to SE-6, "Generic Squeak and Rattle Troubleshooting". REPAIR THE CAUSE If the cause is a loose component, tighten the component securely. If the cause is insufficient clearance between components: separate components by repositioning or loosening and retightening the component, if possible. Μ insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department. CAUTION: Do not use excessive force as many components are constructed of plastic and may be damaged. Always check with the Parts Department for the latest parts information. The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed. URETHANE PADS [1.5 mm (0.059 in) thick] Insulates connectors, harness, etc. 76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in) **INSULATOR (Foam blocks)** Insulates components from contact. Can be used to fill space behind a panel. 73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50×50 mm (1.97×1.97 in) **INSULATOR (Light foam block)**

80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in) FELT CLOTH TAPE Used to insulate where movement does not occur. Ideal for instrument panel applications. 68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles. UHMW (TEFLON) TAPE Insulates where slight movement is present. Ideal for instrument panel applications. SILICONE GREASE Used instead of UHMW tape that will be visible or not fit. Note: Will only last a few months. SILICONE SPRAY Use when grease cannot be applied. DUCT TAPE Use to eliminate movement.

CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Generic Squeak and Rattle Troubleshooting

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- 1. Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

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SQUEAK AND RATTLE TROUBLE DIAGNOSES

TRUNK

| IRUNK | |
|---|--------|
| Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for: | А |
| 1. Trunk lid bumpers out of adjustment | |
| 2. Trunk lid striker out of adjustment | В |
| 3. The trunk lid torsion bars knocking together | |
| 4. A loose license plate or bracket | \sim |
| Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) caus- ing the noise. | С |
| SUNROOF/HEADLINING | D |
| Noises in the sunroof/headlining area can often be traced to one of the following: | |
| 1. Sunroof lid, rail, linkage or seals making a rattle or light knocking noise | |
| 2. Sun visor shaft shaking in the holder | Е |
| 3. Front or rear windshield touching headliner and squeaking | |
| Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape. | F |
| OVERHEAD CONSOLE (FRONT AND REAR) | |
| Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for: | G |
| 1. Loose harness or harness connectors. | |
| 2. Front console map/reading lamp lense loose. | Η |
| 3. Loose screws at console attachment points. | |
| SEATS | SE |
| When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the noise. | J |
| Cause of seat noise include: | 0 |
| 1. Headrest rods and holder | |
| 2. A squeak between the seat pad cushion and frame | Κ |
| 3. The rear seatback lock and bracket | |
| These noises can be isolated by moving or pressing on the suspected components while duplicating the con- ditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area. | L |
| UNDERHOOD | |
| Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment. Causes of transmitted underhood noise include: | Μ |
| 1. Any component mounted to the engine wall | |
| 2. Components that pass through the engine wall | |
| | |

- 3. Engine wall mounts and connectors
- 4. Loose radiator mounting pins
- 5. Hood bumpers out of adjustment
- 6. Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

Diagnostic Worksheet

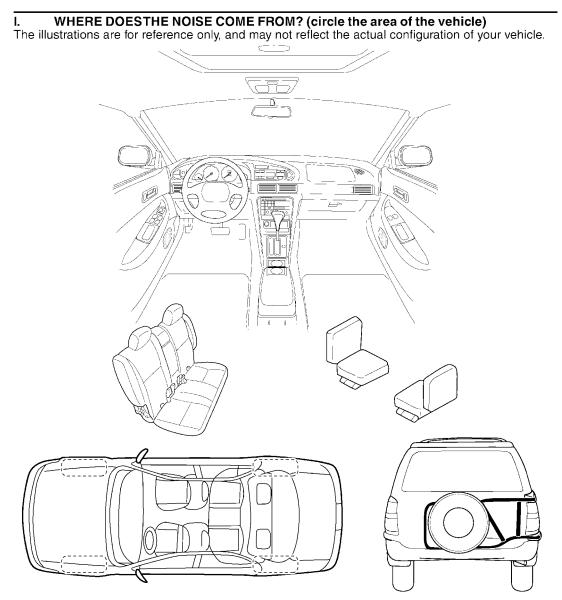




SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

Dear Nissan Customer:

We are concerned about your satisfaction with your Nissan vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your Nissan right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.



Continue to the back of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

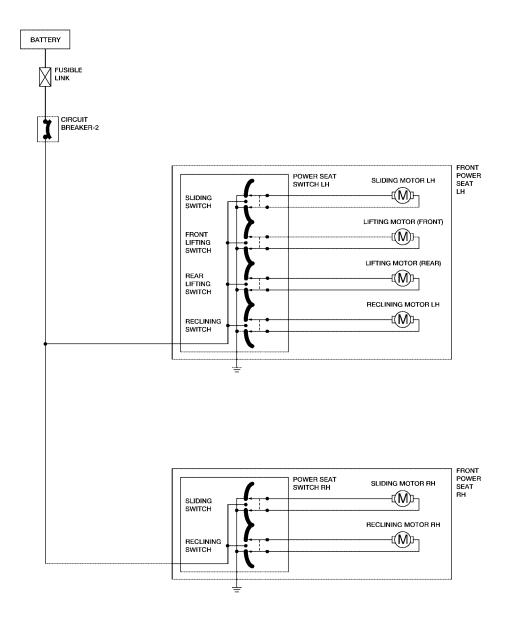
SQUEAK AND RATTLE TROUBLE DIAGNOSES

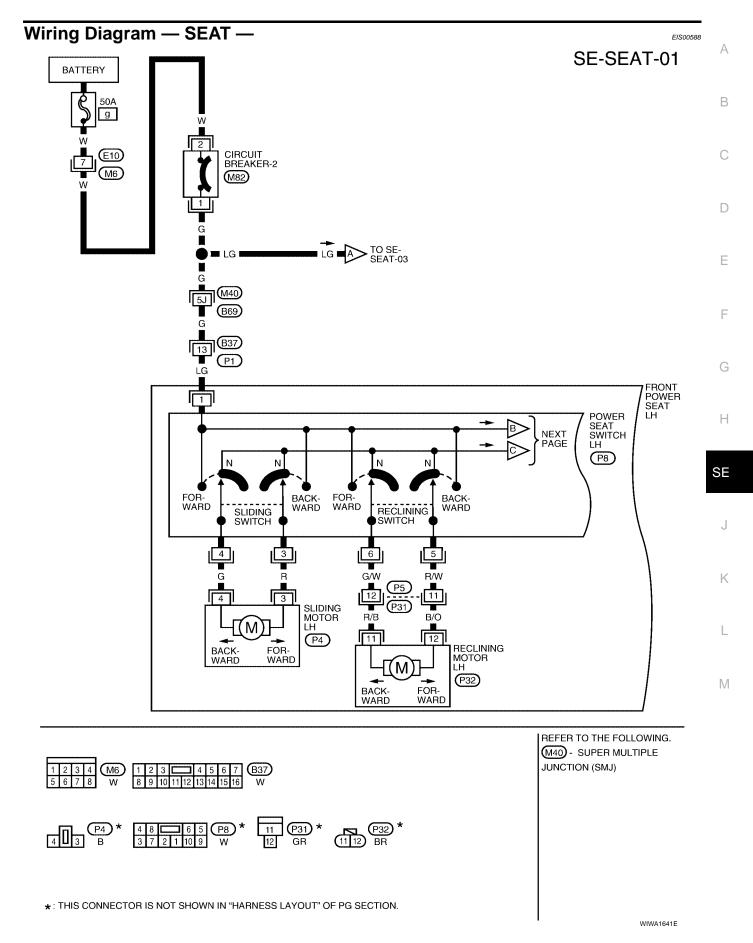
| Briefly describe the location where | the noise occurs: |
|---|---|
| II. WHEN DOES IT OCCUR? (ch | neck the boxes that apply) |
| □ anytime □ 1 st time in the morning | after sitting out in the sun when it is raining or wet |
| only when it is cold outside only when it is hot outside | Image: Standing of wet Image: Standing of w |
| III. WHEN DRIVING: | IV. WHAT TYPE OF NOISE? |
| through driveways over rough roads over speed bumps | squeak (like tennis shoes on a clean floor) creak (like walking on an old wooden floor) rattle (like shaking a baby rattle) |
| only at about mph | knock (like a knock on a door) tick (like a clock second hand) |
| coming to a stop | Lithump (heavy, muffled knock noise) |
| on turns : left, right or either (circle) with passengers or cargo | thump (heavy, muffled knock noise) |
| on turns : left, right or either (circle) with passengers or cargo other: | thump (heavy, muffled knock noise) buzz (like a bumble bee) |
| • on turns : left, right or either (circle) | thump (heavy, muffled knock noise) buzz (like a bumble bee) |
| On turns : left, right or either (circle) with passengers or cargo other: | thump (heavy, muffled knock noise) buzz (like a bumble bee) HIP PERSONNEL Initials of person YES NO performing |
| on turns : left, right or either (circle) with passengers or cargo other: | thump (heavy, muffled knock noise) buzz (like a bumble bee) HIP PERSONNEL Initials of person YES NO performing |
| on turns : left, right or either (circle) with passengers or cargo other: | thump (heavy, muffled knock noise) buzz (like a bumble bee) HIP PERSONNEL Initials of person YES NO performing |

POWER SEAT Schematic

PFP:87016

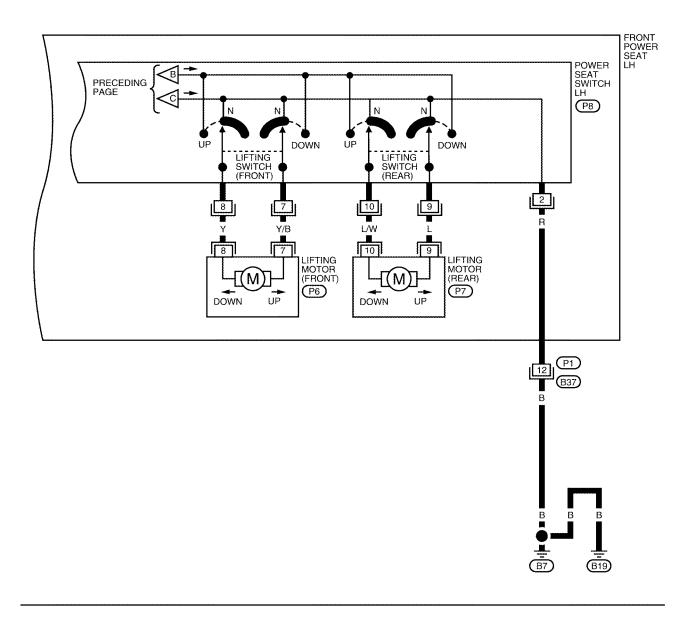
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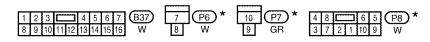




Revision: September 2005

SE-SEAT-02



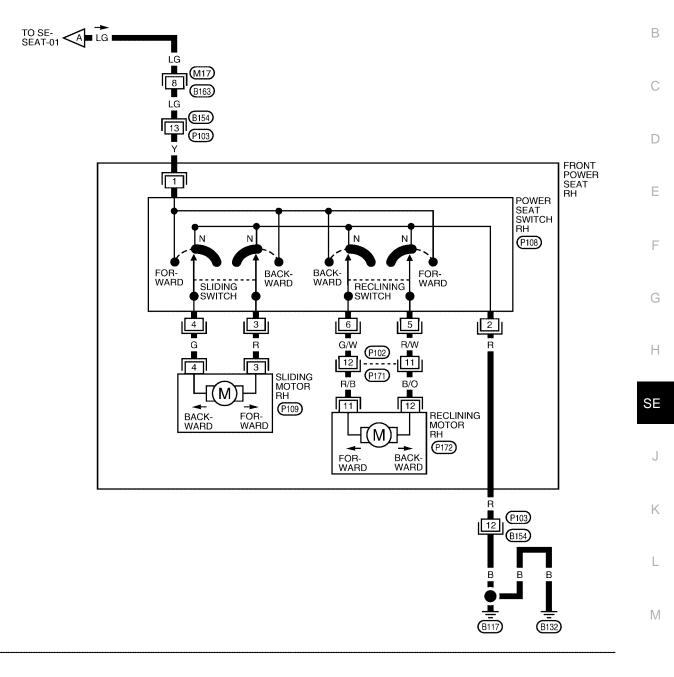


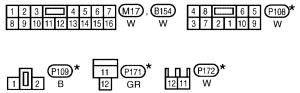
*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

WIWA0567E

SE-SEAT-03

А





*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

WIWA0930E

HEATED SEAT

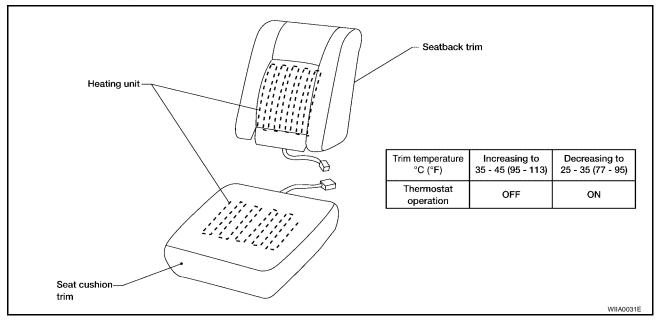
HEATED SEAT

Description

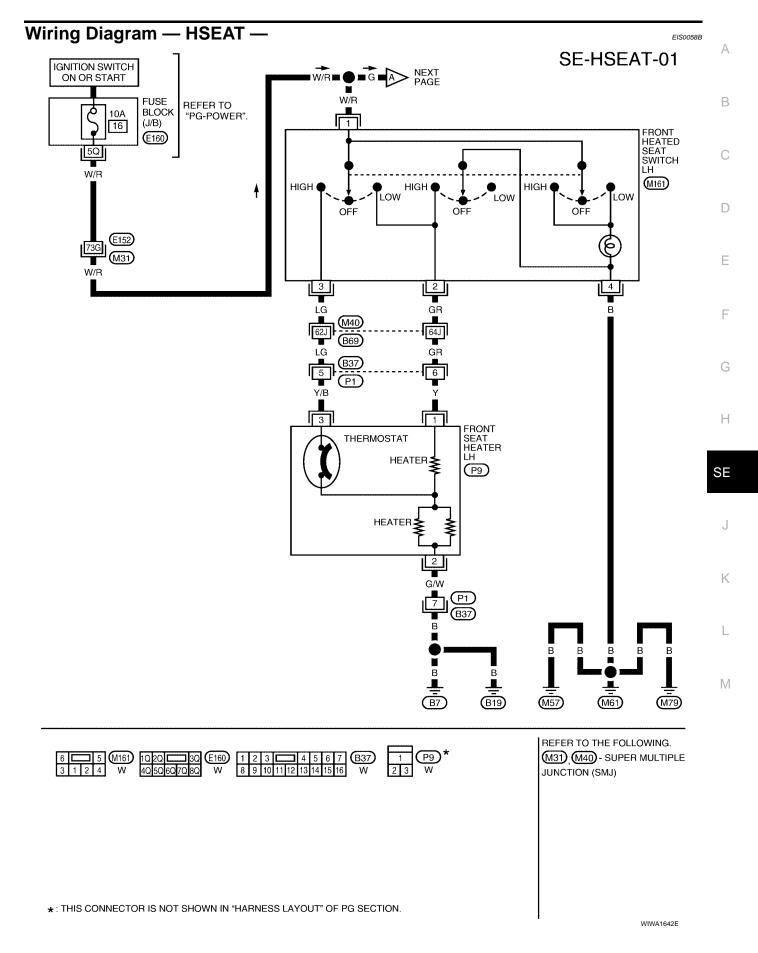
PFP:87335

EIS00589

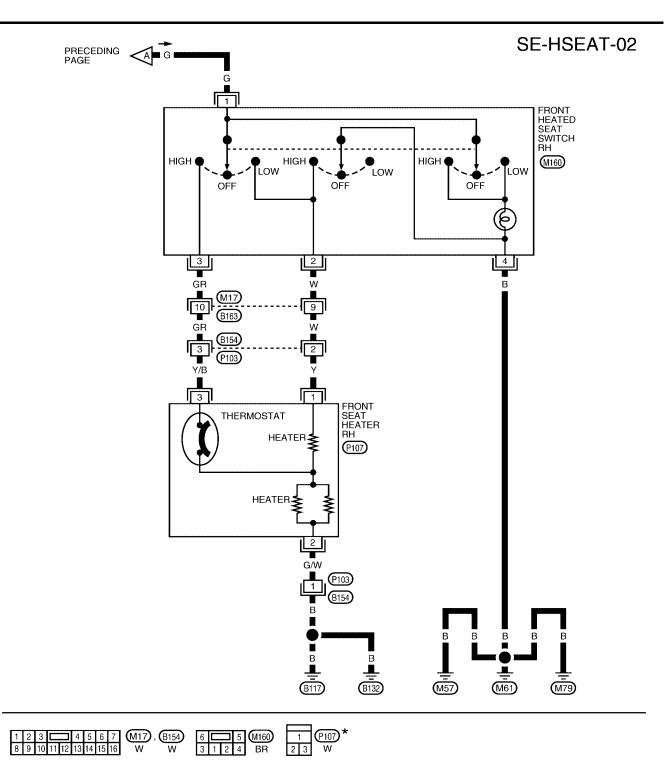
- When handling seat, be extremely careful not to scratch heating unit.
- On vehicles equipped with side air bags, the seatback heating unit can only be replaced as part of a seatback assembly.
- The seat cushion heating unit on the passenger seat can only be replaced as part of a seat cushion assembly.
- Do not use any organic solvent, such as thinner, benzene, alcohol, etc. to clean trim.



HEATED SEAT

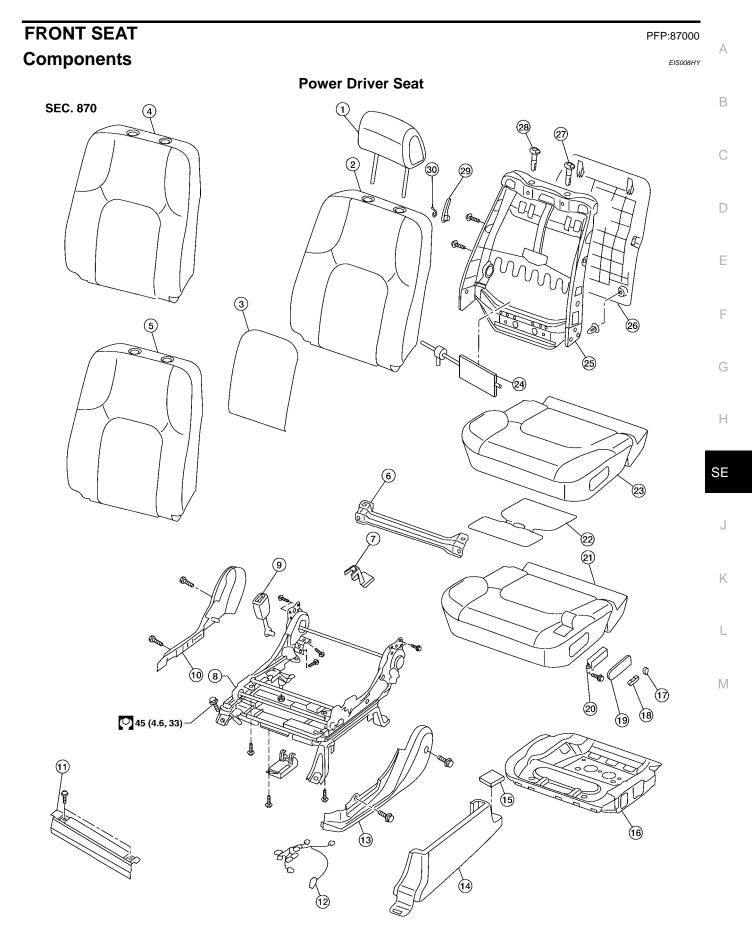


HEATED SEAT



*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

WIWA1643E

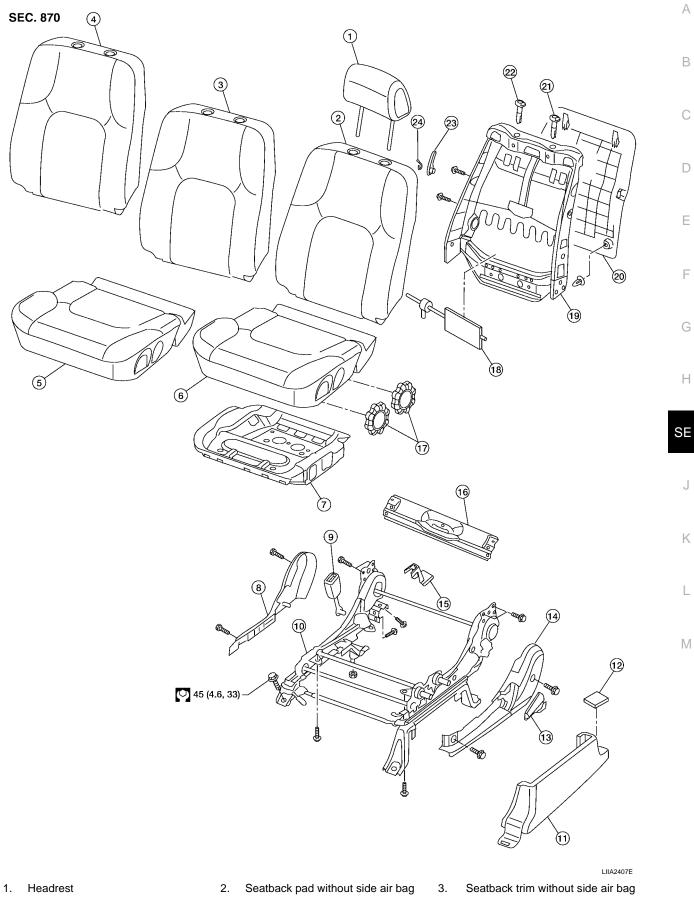


- 1. Headrest
- 4. Seatback assembly with side air bag 5.
- 7. Leg Cover
- 10. Seat cushion inner finisher
- 13. Seat cushion outer finisher
- 16. Seat cushion frame
- 19. Power seat switch escutcheon
- 22 Seat cushion heating element
- 25. Seatback frame
- 28. Headrest holder

- 2. Seatback pad without side air bag
 - . Seatback trim without side air bag
- 8. Seat frame assembly
- 11. Seat cushion front finisher
- 14. Leg cover
- 17. Recliner switch knob
- 20. Switch assembly
- 23 Seat cushion trim
- 26. Seatback board
- 29. Lumbar support lever knob

- 3. Seatback heating element
- 6. Power seat cushion rear finisher
- 9. Seat belt buckle assembly
- 12. Driver seat wiring harness
- 15. Bolt cover
- 18. Slide switch knob
- 21. Seat cushion pad
- 24. Lumbar support assembly
- 27. Headrest holder with multi position lock
- 30. Snap ring

Manual Driver Seat



- Seatback assembly with side air bag 5. S
- Seat cushion trim cover 6. Seat cushion pad

4.

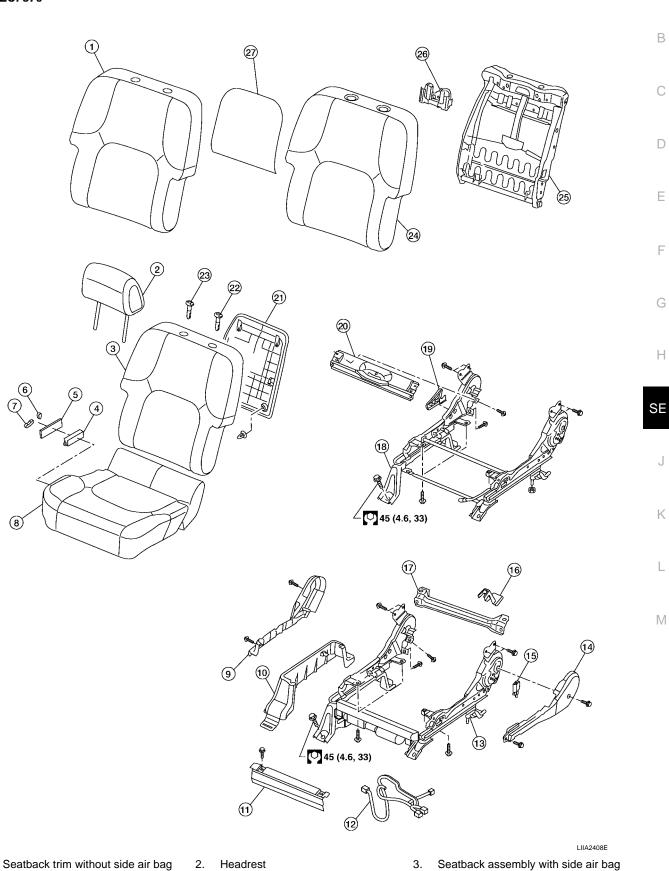
- 7. Seat cushion frame
- 10. Seat frame assembly
- 13. Recline lever

22 Headrest holder

- 16. Seat cushion rear finisher
- 19. Seatback frame without side air bag
- 8. Seat cushion inner finisher
- 11. Leg cover
- 14. Seat cushion outer finisher
- 17. Seat cushion lift knobs
- 20. Seatback board
- 23 Lumbar support lever knob
- 9. Seat belt buckle assembly
- 12. Bolt cover
- 15. Leg cover
- 18. Lumbar support assembly
- 21. Headrest holder with multi position lock
- 24. Snap ring

Conventional Passenger Seat

SEC. 870



4. Switch assembly

Revision: September 2005

1.

5.

Power seat switch escutcheon

Recliner switch knob

6.

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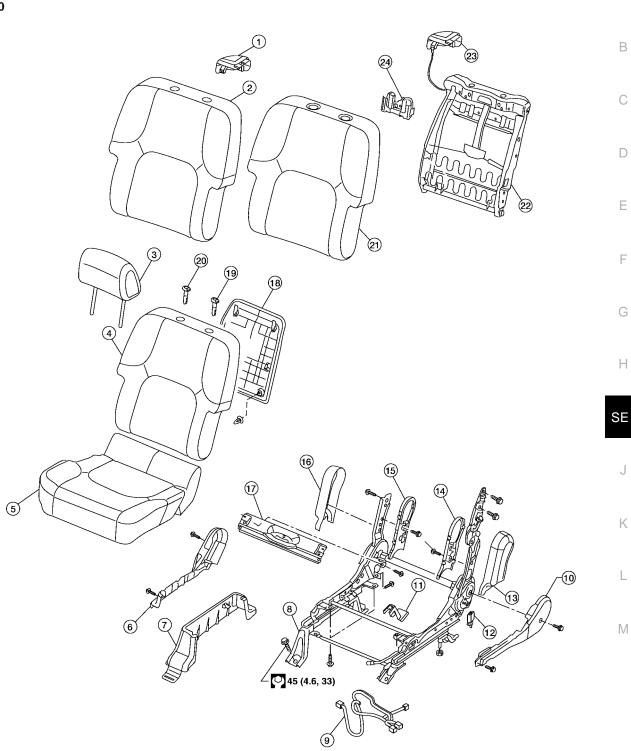
Κ

L

7. Slide switch knob 8. Seat cushion assembly 9. Seat cushion outer cover 10. Leg cover 11. Seat cushion front finisher 12. Passenger seat wiring harness 13. Power seat frame assembly 14. Seat cushion inner finisher 15. Seat belt buckle assembly 16. Leg cover 18. Manual seat frame assembly 17. Seat cushion rear finisher 19. Recline lever 20. Seat cushion rear finisher 21. Seatback board 22. Headrest holder with multi position 23. Headrest holder 24. Seatback pad without side air bag lock 25. Seatback frame without side air bag 26. Damper assembly 27. Seatback heating element

Fold Flat Passenger Seat

SEC. 870



Front seatback lever 1.

Seatback assembly with side air bag 5. Seat cushion assembly

4.

- Seatback trim without side air bag 2.
- 3. Headrest
 - 6. Seat cushion outer finisher

SE-23

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7. Leg cover

lock

10. Seat cushion inner cover

- 8. Seat frame assembly
- 11. Leg cover
- 14. Inboard reclining arm inner cover
- 17. Seat cushion rear finisher
- 20. Headrest holder
- 23. Seatback fold flat release lever assembly
- 9. Passenger seat wiring harness
- 12. Seat belt buckle assembly
- 15. Outboard reclining arm inner cover
- 18. Seatback board
- 21. Seatback pad without side air bag
- 24. Damper assembly

22. Seat back frame without side air bag

13. Inboard reclining arm outer cover

16. Outboard reclining arm outer cover

19. Headrest holder with multi position

Removal and Installation REMOVAL

When removing or installing the seat trim, handle it carefully to keep dirt out and avoid damage.

- Before removing the front seat, turn the ignition switch off, disconnect both battery cables and wait at least 3 minutes.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, front seatback assembly must be replaced.
- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- Slide the seat until the four body bolts are visible and a tool can be inserted.
 NOTE:

Set the front/rear cushion lifters to the top position.

- 2. Disconnect both battery cables and wait at least 3 minutes.
- 3. Disconnect the side air bag module harness connector (if equipped).
- 4. Remove the four body bolts.
- 5. Disconnect the power seat harness connectors and remove the seat from the vehicle.

NOTE:

When removing and installing the seat, use shop cloths to protect the vehicle from damage.

INSTALLATION

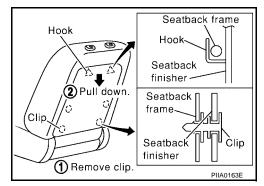
Installation is in the reverse order of removal.

Seatback Assembly REMOVAL

NOTE:

On vehicles equipped with side air bags, only complete seatback assemblies can be replaced.

- 1. Remove the front seat assembly. Refer to SE-24, "Removal and Installation" .
- 2. Remove the seatback board from the back of the seatback.



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3. Remove the retainer.

- 4. Disconnect the seatback heater harness.
- 5. Remove the seatback bolts (2 for each side) and seatback assembly.

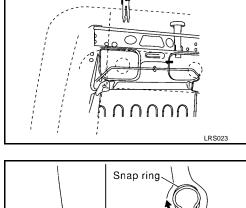
DISASSEMBLY

NOTE:

- On vehicles equipped with side air bags, only complete seatback assemblies can be replaced.
- 1. Remove the seatback assembly. Refer to <u>SE-24, "REMOVAL"</u>.
- 2. Remove the headrest.
- 3. From inside of the seatback, squeeze the headrest holder tabs at the base of the stay pipe and pull up to remove.

NOTE:

Before installing the headrest holder, check its orientation (front/ rear and right/left).



Snap ring

Lumber support lever knob

Shaft

Lumber support lever knob

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4. Remove the snap ring and the lumbar support lever knob.

- 5. Remove the seatback trim and pad assembly.
- 6. Remove the hog ring to separate the seatback trim from the pad and the heating element (if equipped).

ASSEMBLY

Assembly is in the reverse order of disassembly.

INSTALLATION

Installation is in the reverse order of removal.

Seat Cushion Trim and Pad REMOVAL

CAUTION:

• Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.

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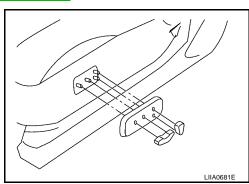
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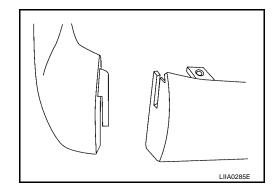
Retaine

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Seátback frame Remove by sliding retainer to the inside frame of seatback.

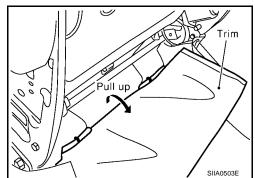
- Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.
- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- 1. Remove the front seat assembly. Refer to SE-24, "Removal and Installation" .
- 2. Remove the power seat switch knobs and power seat switch escutcheon (if equipped) (or lift knobs on manual seats).





3. Remove the seat cushion outer finisher.

- 4. Remove the power seat switch screws .
- 5. Remove four bolts and the seat cushion assembly.
 - On the fold flat passenger seat it is necessary to unclip the rear flap j-clip from the seat pan.



6. Remove the retainer on the seat cushion frame, then remove the harness connector for the seat cushion heater (if equipped).

DISASSEMBLY

CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control
 module. Do not disassemble front passenger seat cushion assembly or remove the trim as this
 will affect the Occupant Classification System calibration.
- 1. Remove the seat cushion assembly. Refer to .
- 2. On the drivers seat only, remove the hog rings to separate the trim cover from the pad and seat cushion heater unit.

Assembly is in the reverse order of disassembly.

INSTALLATION

Installation is in the reverse order of removal.

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REAR SEAT

Removal and Installation JUMP SEAT (KING CAB)

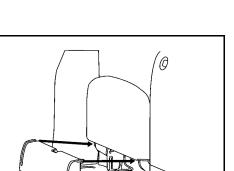
Removal

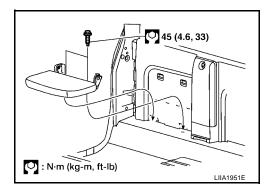
1. Remove seat base trim panel.

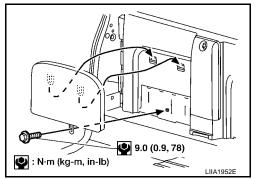
2. Remove the seat cushion bolts and assembly.

3. Remove the bolt, lift and remove the seatback assembly.









Installation

Installation is in the reverse order of removal.

BENCH SEAT LH (CREW CAB)

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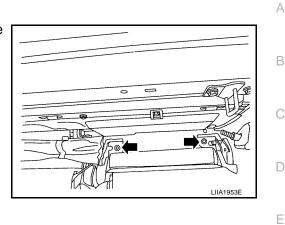
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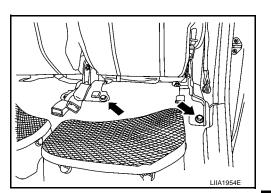
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Removal

- 1. Remove the seat hinge finishers.
- 2. Release the seatback latch and tilt the seatback down. Remove the nuts.

- 3. Raise the seatback.
- 4. Tilt the seat cushion up.
- 5. Remove the seat bolts.
- 6. Remove the seat.





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Installation

Installation is in the reverse order of removal.

NOTE:

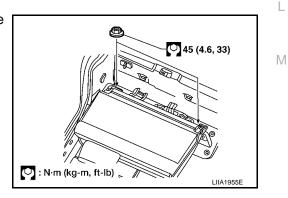
Make sure the washers are on the rear studs prior to seat assembly installation.

| Seat nuts | : 45 N·m (4.6 KG-m, 33 ft-lb) |
|------------|-------------------------------|
| Seat bolts | : 45 N·m (4.6 KG-m, 33 ft-lb) |

BENCH SEAT RH (CREW CAB)

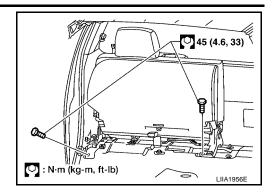
Removal

- 1. Remove the seat hinge finishers.
- 2. Release the seatback latch and tilt the seatback down. Remove the nuts.



3. Raise the seatback.

- 4. Remove the seat belt buckle from the cushion.
- 5. Remove the seat bolts.
- 6. Remove the seat assembly.



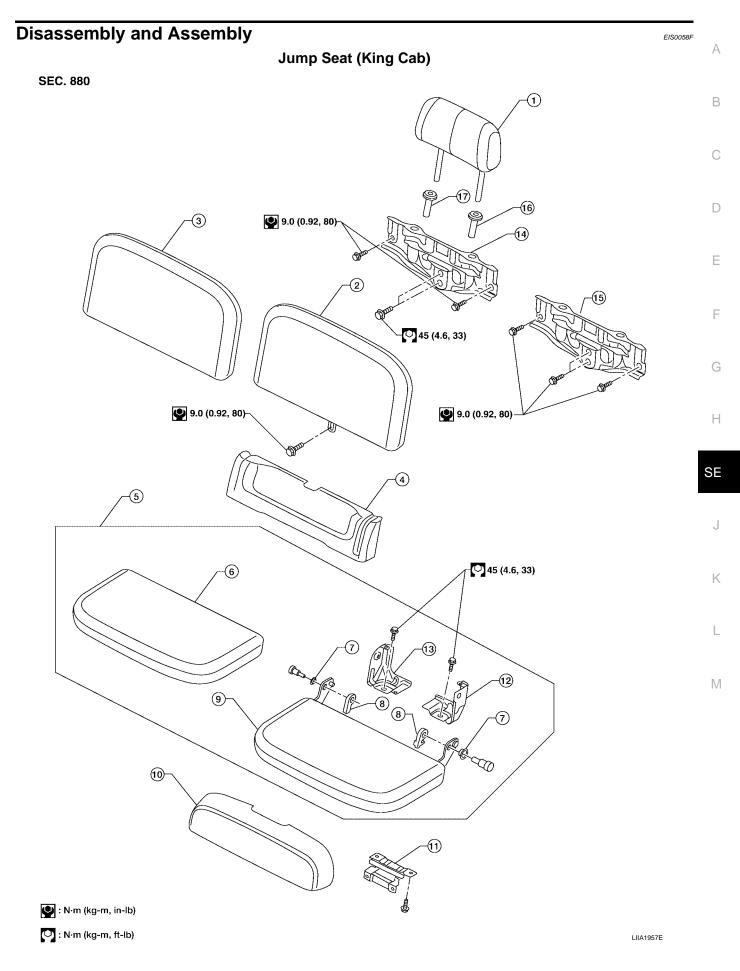
Installation

Installation is in the reverse order of removal.

NOTE:

Make sure the washers are on the rear studs prior to seat assembly installation.

REAR SEAT



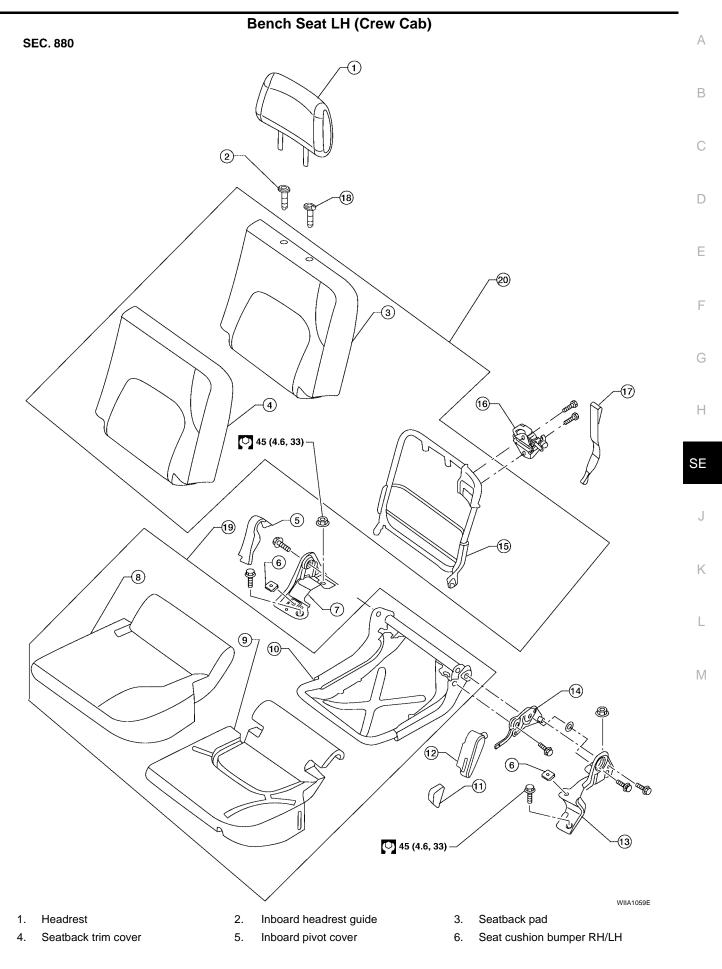
REAR SEAT

- 1. Headrest
- 4. Seat base trim panel
- 7. Bushing
- 10. Child seat extension (Passenger side only)
- 13. Outboard jump seat pivot riser
- 16. Inboard headrest guide

- 2. Seatback pad and frame
- 5. Seat cushion assembly
- 8. Spacer
- 11. Child seat extension hinge
- 14. RH headrest plate
- 17. Outboard headrest guide

- 3. Seatback trim cover
- 6. Seat cushion trim cover
- 9. Seat cushion pad and frame
- 12. Inboard jump seat pivot riser
- 15. LH headrest plate

REAR SEAT

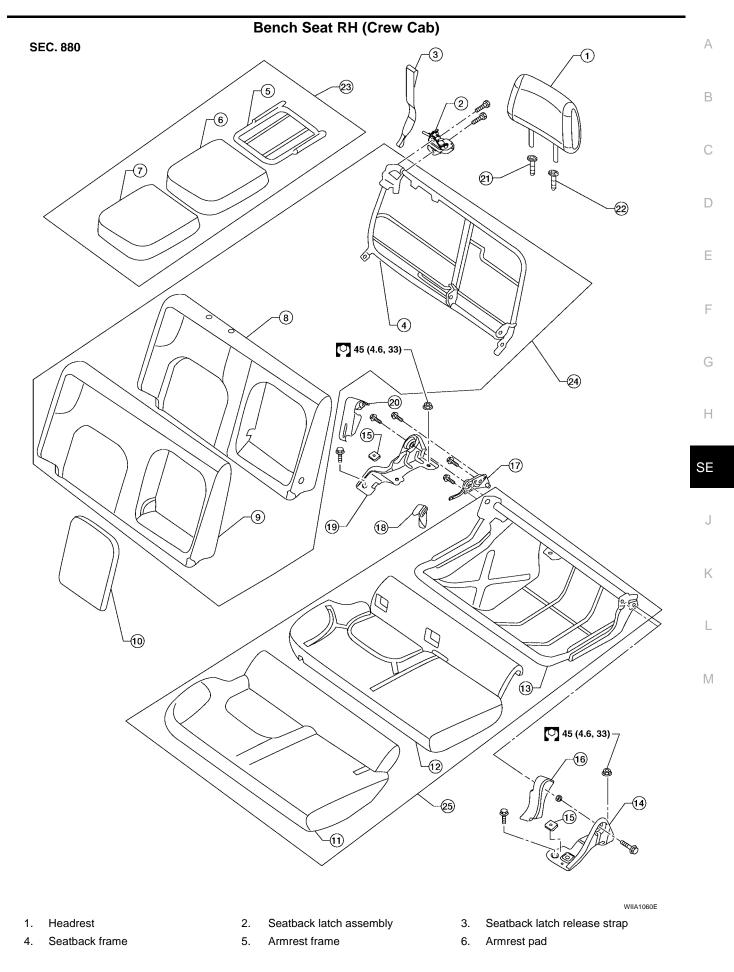


- 7. Inboard seat cushion pivot riser
- 10. Seat cushion pan
- 13. Outboard seat cushion pivot riser
- 16. Seatback latch assembly
- 19. Seat cushion assembly
- 8. Seat cushion trim cover
- 11. Seat cushion hinge release handle
 - Seat cushion hinge assembly
- 17. Seatback latch release strap
- 20. Seatback assembly

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- 9. Seat cushion pad
- 12. Seat cushion hinge cover
- 15. Seatback frame
- 18. Outboard headrest guide

REAR SEAT





REAR SEAT

- 7. Armrest trim cover
- 10. Seatback armrest opening board
- 13. Seat cushion frame
- 16. Inboard pivot riser cover
- 19. Outboard pivot riser
- 22. Inboard headrest guide
- 25. Seat cushion assembly

- 8. Seatback pad
- 11. Seat cushion trim cover
- 14. Inboard pivot riser
- 17. Seat cushion hinge assembly
- 20. Outboard pivot riser cover
- 23. Armrest assembly

- 9. Seatback trim cover
- 12. Seat cushion pad
- 15. Seat cushion bumper RH/LH
- 18. Seat cushion hinge release handle
- 21. Outboard headrest guide
- 24. Seatback assembly