

CONTENTS

PREPARATION	22
PREPARATIONSpecial Service Tool	22
ON-VEHICLE REPAIR	23
FRONT SEAT	23
Component	23
Removal and Installation	
REAR SEAT	29
Removal and Installation	29
DISASSEMBLY AND ASSEMBLY	32
FRONT SEAT	32
Component	32
Seatback Assembly	37
Seat Cushion Trim and Pad	38
REAR SEAT	40
Disassembly and Assembly	

D

Е

F

Н

SE

Κ

L

M

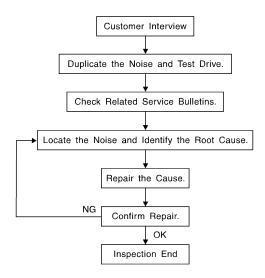
Ν

0

SERVICE INFORMATION

SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow



SBT842

CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-6</u>. "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
 are provided so the customer, service adviser and technician are all speaking the same language when
 defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
 higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor)
 Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle)
 Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door)
 - Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand)
 - Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise)
 - Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee)
 - Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

< SERVICE INFORMATION >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
- removing the components in the area that you suspect the noise is coming from.

Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.

tapping or pushing/pulling the component that you suspect is causing the noise.

Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only tem-

- feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the
- placing a piece of paper between components that you suspect are causing the noise.
- looking for loose components and contact marks. Refer to SE-4, "Generic Squeak and Rattle Troubleshooting".

REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department.

CAUTION:

Do not use excessive force as many components are constructed of plastic and may be damaged.

Always check with the Parts Department for the latest parts information.

The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in)

INSULATOR (Foam blocks)

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50×50 mm (1.97×1.97 in)

INSULATOR (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in)

FELT CLOTH TAPE

Used to insulate where movement does not occur. Ideal for instrument panel applications.

SE

В

D

F

M

< SERVICE INFORMATION >

68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles.

UHMW (TEFLON) TAPE

Insulates where slight movement is present. Ideal for instrument panel applications.

SILICONE GREASE

Used instead of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

SILICONE SPRAY

Use when grease cannot be applied.

DUCT TAPE

Use to eliminate movement.

CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Generic Squeak and Rattle Troubleshooting

INFOID:0000000004055960

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

1. Trunk lid bumpers out of adjustment

< SERVICE INFORMATION >

- Trunk lid striker out of adjustment
- 3. The trunk lid torsion bars knocking together
- 4. A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- 2. Sun visor shaft shaking in the holder
- Front or rear windshield touching headliner and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:

- Loose harness or harness connectors.
- Front console map/reading lamp lense loose.
- 3. Loose screws at console attachment points.

SEATS

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the

Cause of seat noise include:

- Headrest rods and holder
- 2. A squeak between the seat pad cushion and frame
- The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component mounted to the engine wall
- 2. Components that pass through the engine wall
- Engine wall mounts and connectors
- 4. Loose radiator mounting pins
- Hood bumpers out of adjustment
- Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

SE

Α

В

D

Е

F

K

L

N

Diagnostic Worksheet

INFOID:0000000004055961

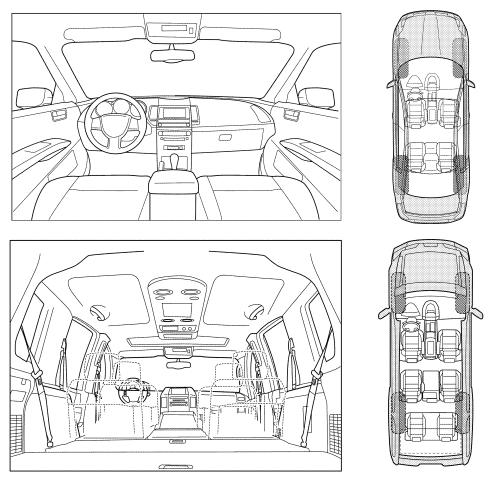
Dear Customer:

We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

-1-

LAIA0072E

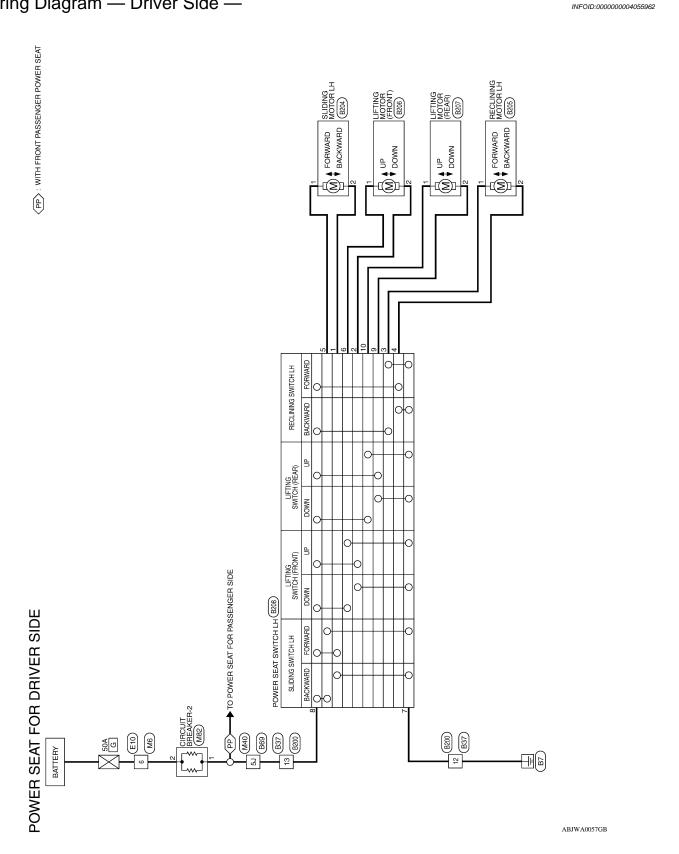
< SERVICE INFORMATION >

Briefly describe the location where the noise	e occurs:	
. WHEN DOES IT OCCUR? (please check	k the boxes that apply)	
☐ Anytime	☐ After sitting out in the rain	
☐ 1st time in the morning	☐ When it is raining or wet	
Only when it is cold outside	Dry or dusty conditions	
Only when it is hot outside	Other:	
II. WHEN DRIVING:	IV. WHAT TYPE OF NOISE	
☐ Through driveways	☐ Squeak (like tennis shoes on a clean floor)	
Over rough roads	☐ Creak (like walking on an old wooden floor)	
Over speed bumps	Rattle (like shaking a baby rattle)	
Only about mph	Knock (like a knock at the door)	
On acceleration	☐ Tick (like a clock second hand) ☐ Thump (heavy muffled knock noise)	
☐ Coming to a stop☐ On turns: left, right or either (circle)	Buzz (like a bumble bee)	
☐ With passengers or cargo	Dazz (iiko a ballible boo)	
☐ Other:		
After driving miles or minute		
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes:	RSONNEL	
TO BE COMPLETED BY DEALERSHIP PE		
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes:	RSONNEL YES NO Initials of person	
TO BE COMPLETED BY DEALERSHIP PE	RSONNEL YES NO Initials of person	
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired	YES NO Initials of person performing	
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired	YES NO Initials of person performing	
Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm	YES NO Initials of person performing	
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm	YES NO Initials of person performing	
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm VIN:	YES NO Initials of person performing	
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm VIN:	YES NO Initials of person performing	
TO BE COMPLETED BY DEALERSHIP PE Test Drive Notes: Vehicle test driven with customer - Noise verified on test drive - Noise source located and repaired - Follow up test drive performed to confirm VIN:	YES NO Initials of person performing	
ehicle test driven with customer Noise verified on test drive Noise source located and repaired Follow up test drive performed to confirm IN:	YES NO Initials of person performing	

COMPONENT DIAGNOSIS

POWER SEAT

Wiring Diagram — Driver Side —



POWER SEAT FOR DRIVER SIDE CC	R SIDE CONNECTORS	
Connector No. M6 Connector Name WIRE TO WIRE Connector Color WHITE	Connector No. M40 Connector Name WIRE TO WIRE Connector Color WHITE	Terminal No. Wire Signal Name 5J G -
Terminal No. Wire 6 W -	The color The	
Connector No. M82 Connector Name CIRCUIT BREAKER-2 Connector Color WHITE	Connector No. E10 Connector Name WIRE TO WIRE Connector Color WHITE	Connector No. B37 Connector Name WIRE TO WIRE Connector Color WHITE
Terminal No.	Terminal No. Wire Signal Name	Terminal No.

Α В С ш В D 5 5 Е F G Н ≥ SE Κ L M ര а Ν N

0

Р

ABJIA0178GB

Connector No.			Terminal No.	o. Wire	Signal Name	Connector No. B200
Connector Name Connector Color	_	WIKE 10 WIKE	5.1	Q	1	Connector Name WIHE TO WIHE Connector Color WHITE
H.S.	11.1 (2.1) (3.1) (1,1 2,1 3,1 4,1 5,1 4,1 5,1 4,1 5,1 4,1 5,1 4,1 5,1 4,1 5,1				Terminal No. Color of Signal Name 12 B -
				1000		
Connector Name	\rightarrow	SLIDING MOTOR LH	Connector No.		BZUS RECLINING MOTOR LH	4
Connector Color	Color GRAY		Connector Color	r WHITE		Connector Color GHAY
师 H.S.			师 H.S.			H.S.
Terminal No.	o. Wire	Signal Name	Terminal No.	Color of Wire	Signal Name	Terminal No. Color of Signal Name
-	ш	ı	-	B/W	1	├
0	ŋ	ı	2	W/S	1	2 Y/B –

ABJIA0179GB

POWER SEAT

1	۰	-	١
*			3

В

С

D

Е

F

G

Н

SE

Κ

L

 \mathbb{N}

Ν

0

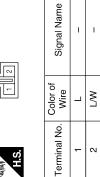
AAJIA0039GB

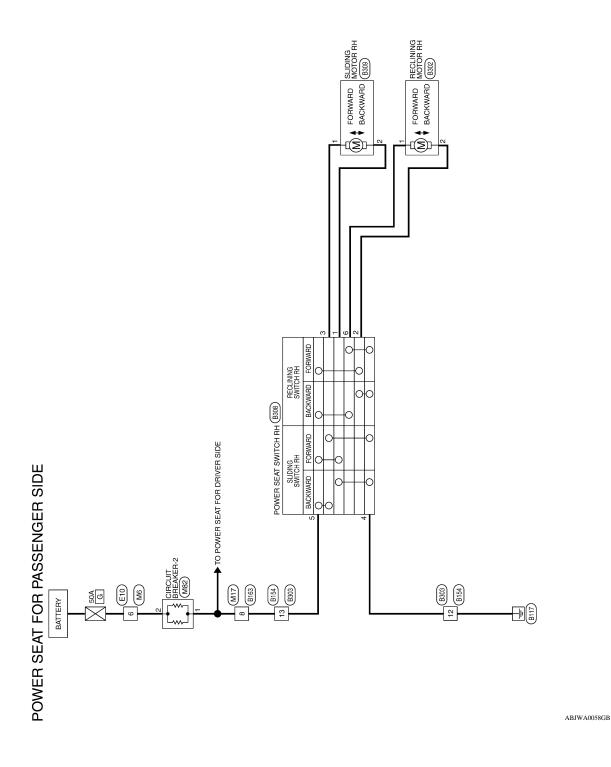
Ρ

Connector No.	B208
Connector Name	Connector Name FRONT POWER SEAT LH
Connector Color WHITE	WHITE

2 7 3	Signal Name	I	_	I	I	_	_	-	ı	_	1
9 10 1 5	Color of Wire	ŋ	Υ	G/W	W/H	В	A/B	В	M/L	M/I	٦
H.S.	Terminal No.	-	2	3	4	5	9	7	8	6	10







POWER SEAT FOR PASSENGER SIDE CONNECTORS

Connector No. M6 Connector Name WIRE TO WIRE Connector Color WHITE
--

	RE TO WIRE	ITE	2 0 0 1 4	Signal Name
Me	me WIF	lor WH	m (c)	Color of Wire
Connector No.	Connector Name WIRE TO WIRE	Connector Color WHITE	同句 H.S.	Terminal No.

≥

9

	B163	WIRE TO WIRE
	Connector No. B163	Connector Name WIRE TO WIRE
	B154	WIRE TO WIRE
	Connector No. B154	Connector Name WIRE TO WIRE
	E10	WIRE TO WIRE
	tor No.	tor Name

Connector Color WHITE

B154 WIRE TO WIRE	Д	110 2 2 1	Signal Name	ı	_
me WIRE	lor WHIT	7 6 5 4 3 12 11 10 10 10 10 10 10 10 10 10 10 10 10	Color of Wire	В	ГG
Connector No.	Connector Color WHITE	in H.S.	Terminal No.	12	13

Signal Name

Color of Wire ГG

Terminal No. ω

Connector No.	E10		
Connector Name	WIRE	WIRE TO WIRE	
Connector Color WHITE	WHIT	LE .	
原 H.S.	1 2 2	Θ ω	<u> </u>
Terminal No. Wire	Color of Wire	Signal Name	
9	M	ı	

AAJIA0040GB

Α

В

С

D

Е

F

G

Н

SE

Κ

L

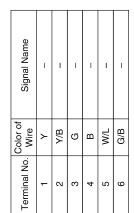
 \mathbb{N}

Ν

0

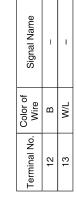
Connector No.	B308
Connector Name	Connector Name POWER SEAT SWITCH RH
Connector Color WHITE	WHITE









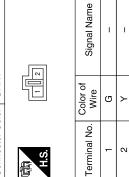






	RECLINING MOTOR RH	щ		Signal Name	_	
B302		r WHITE		Color of Wire	G/B	
Connector No.	Connector Name	Connector Color	H.S.	Terminal No.	-	





N

ABJIA0180GB

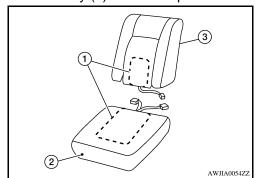
HEATED SEAT

• When handling seat, be extremely careful not to scratch heating unit (1).

• To replace heating unit for vehicles without side air bags, seat trim and pad should be separated. For vehicles equipped with side air bags, seat trim and pad should be separated for the front seat cushion LH. For seatback and front seat cushion RH, complete cushion (2) or seatback assembly (3) must be replaced.

• Do not use any organic solvent, such as thinner, benzene, alcohol, etc. to clean trim.

Thermostat operation	ON	OFF
Trim temperature °C (°F)	25 -35 (77 - 95)	35 - 45 (95 - 113)



Н

Α

В

C

D

Е

SE

Κ

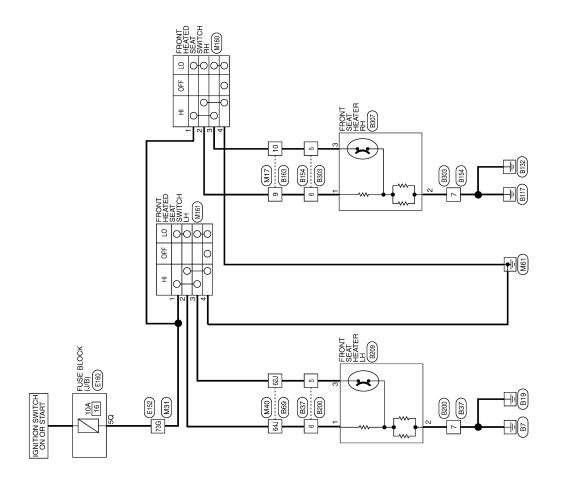
L

M

Ν

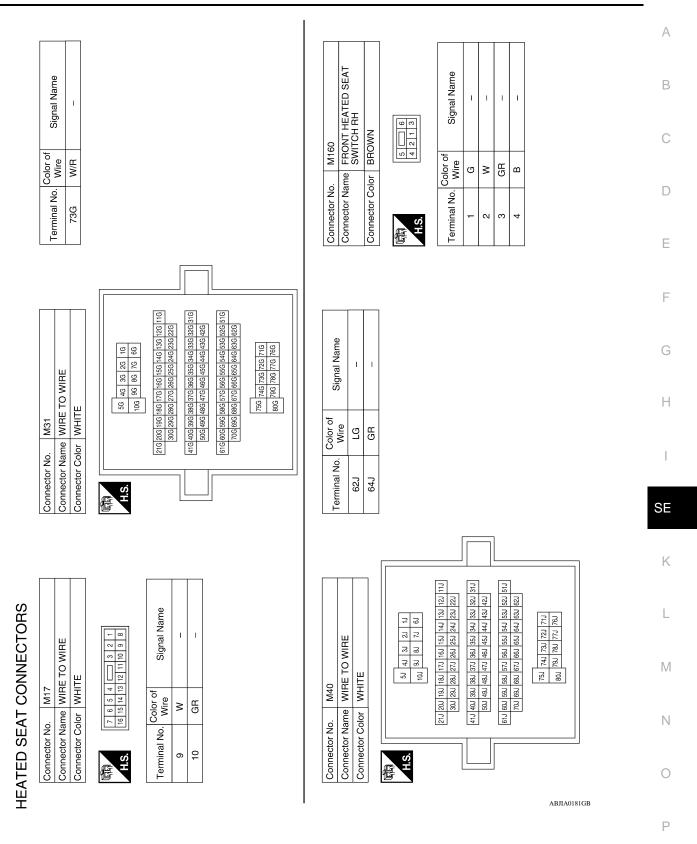
0

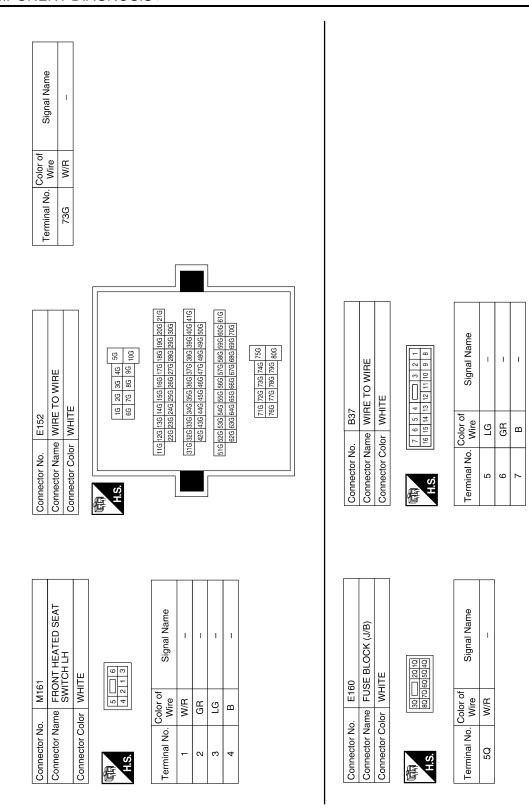
Wiring Diagram



HEATED SEAT

ABJWA0059GB

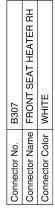




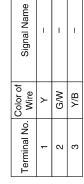
ABJIA0182GB

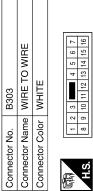
HEATED SEAT

Connector No. B154	Connector No. B209	A B C D
Terminal No. Wire Signal Name 62J LG - 64J GR -	Connector No. B200	F G H
Connector No. B69	Connector No. B163	K L M
		Р











Signal Name	Olgilai ivallie -		1	
Color of Wire	Y/B	Y	G/W	
Terminal No.	9	9	2	

ABJIA0184GB

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal
 injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag
 Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precaution for Work

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and keep them.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with new one.
- Be sure to tighten bolts and nuts securely to the specified torque.
- After re-installation is completed, be sure to check that each part works normally.
- Follow the steps below to clean components.
- Water soluble foul: Dip a soft cloth into lukewarm water, and wring the water out of the cloth to wipe the fouled area.
 - Then rub with a soft and dry cloth.
- Oily foul: Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%), and wipe the fouled area.
- Then dip a cloth into fresh water, and wring the water out of the cloth to wipe the detergent off. Then rub with a soft and dry cloth.
- Do not use organic solvent such as thinner, benzene, alcohol, or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

SE

Α

В

D

Е

L

N

0

PREPARATION

PREPARATION

Special Service Tool

INFOID:0000000004055968

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
— (J-39570) Chassis ear	SIIA0993E	Locating the noise
— (J-43980) NISSAN Squeak and Rattle Kit	SIIA0994E	Repairing the cause of noise

Commercial Service Tool

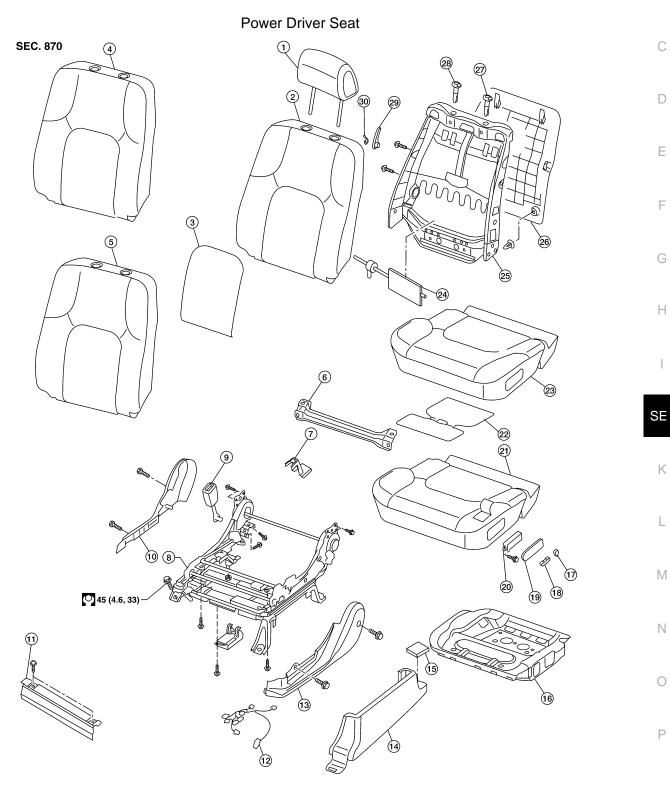
INFOID:0000000004055969

(Kent-Moore No.) Tool name		Description
(J-39565) Engine ear	SIIA0995E	Locating the noise

ON-VEHICLE REPAIR

FRONT SEAT

Component INFOID:0000000004055970 B

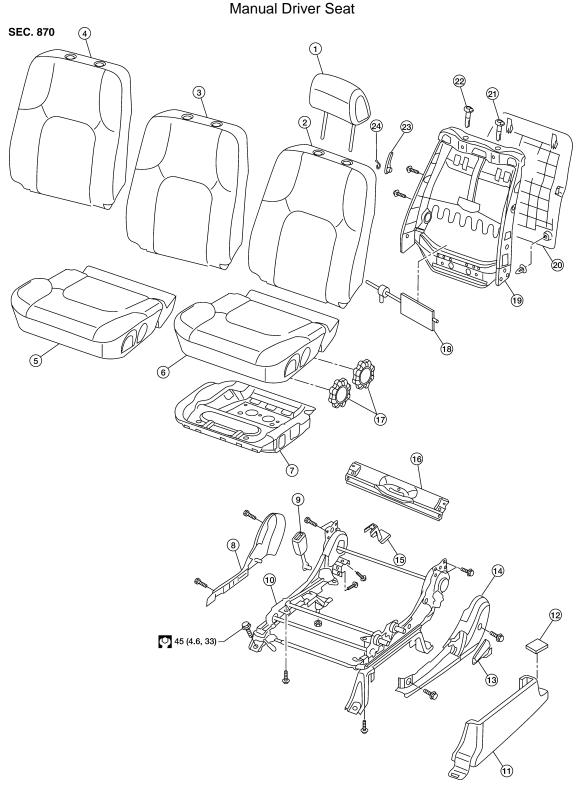


WIIA1061E

Α

< ON-VEHICLE REPAIR >

1.	Headrest	2.	Seatback pad without side air bag	3.	Seatback heating element
4.	Seatback assembly with side air bag	5.	Seatback trim without side air bag	6.	Power seat cushion rear finisher
7.	Leg Cover	8.	Seat frame assembly	9.	Seat belt buckle assembly
10.	Seat cushion inner finisher	11.	Seat cushion front finisher	12.	Driver seat wiring harness
13.	Seat cushion outer finisher	14.	Leg cover	15.	Bolt cover
16.	Seat cushion frame	17.	Recliner switch knob	18.	Slide switch knob
19.	Power seat switch escutcheon	20.	Switch assembly	21.	Seat cushion pad
22	Seat cushion heating element	23	Seat cushion trim	24.	Lumbar support assembly
25.	Seatback frame	26.	Seatback board	27.	Headrest holder with multi position lock
28.	Headrest holder	29.	Lumbar support lever knob	30.	Snap ring



LIIA2407E

- Headrest
- Seatback assembly with side air bag 5.
- Seat cushion frame
- 10. Seat frame assembly
- 13. Recline lever
- 16. Seat cushion rear finisher
- 2. Seatback pad without side air bag
- Seat cushion trim cover
- Seat cushion inner finisher
- 11. Leg cover
- 14. Seat cushion outer finisher
- 17. Seat cushion lift knobs
- 3. Seatback trim without side air bag
- 6. Seat cushion pad
- 9. Seat belt buckle assembly
- 12. Bolt cover
- 15. Leg cover
- 18. Lumbar support assembly

SE

Α

В

D

Е

F

G

Н

K

M

Ν

0

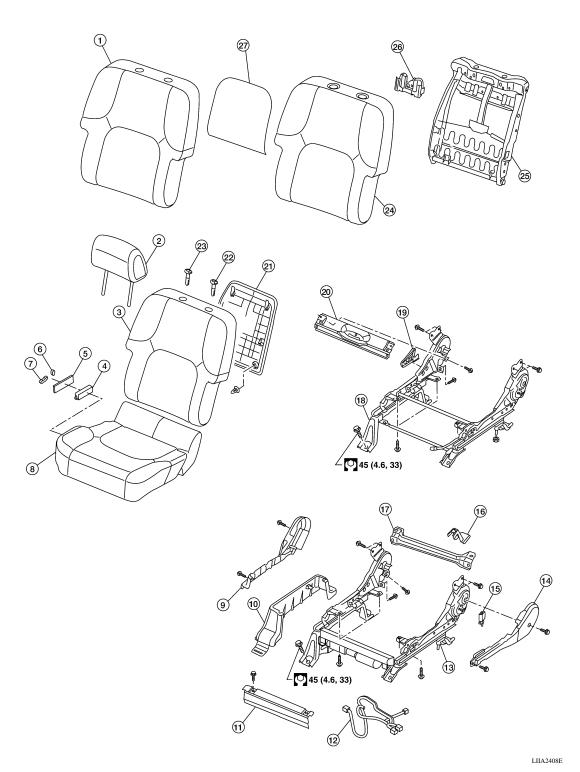
- 19. Seatback frame without side air bag
- 20. Seatback board
- 21. Headrest holder with multi position

22 Headrest holder

- 23 Lumbar support lever knob
- 24. Snap ring

Conventional Passenger Seat

SEC. 870



- 1. Seatback trim without side air bag
- 4. Switch assembly
- 7. Slide switch knob
- 2. Headrest
- 5. Power seat switch escutcheon
- 8. Seat cushion assembly
- 3. Seatback assembly with side air bag
- 6. Recliner switch knob
- 9. Seat cushion outer cover

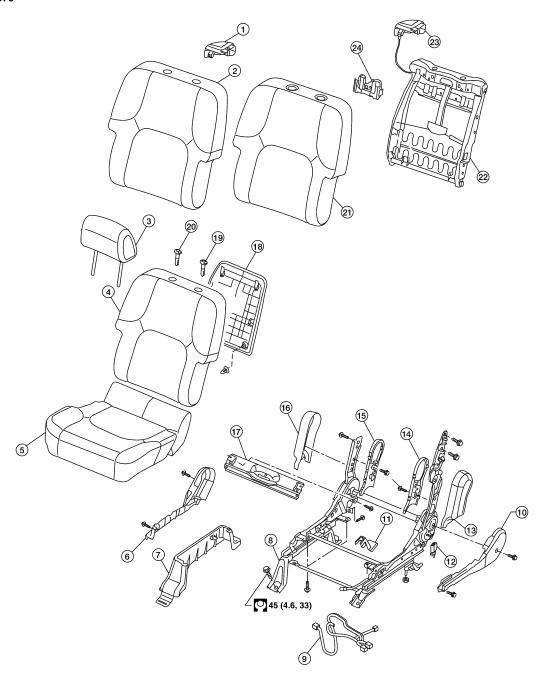
< ON-VEHICLE REPAIR >

- 10. Leg cover
- 13. Power seat frame assembly
- 16. Leg cover
- 19. Recline lever
- 22. Headrest holder with multi position lock
- 25. Seatback frame without side air bag
- 11. Seat cushion front finisher
- 14. Seat cushion inner finisher
- 17. Seat cushion rear finisher
- 20. Seat cushion rear finisher
- 23. Headrest holder
- 26. Damper assembly

- 12. Passenger seat wiring harness
- 15. Seat belt buckle assembly
- 18. Manual seat frame assembly
- 21. Seatback board
- 24. Seatback pad without side air bag
- 27. Seatback heating element

Fold Flat Passenger Seat

SEC. 870



D

C

Α

В

Е

F

G

Н

SE

Κ

L

M

Ν

0

< ON-VEHICLE REPAIR >

1.	Front seatback lever	2.	Seatback trim without side air bag	3.	Headrest
4.	Seatback assembly with side air bag	5.	Seat cushion assembly	6.	Seat cushion outer finisher
7.	Leg cover	8.	Seat frame assembly	9.	Passenger seat wiring harness
10.	Seat cushion inner cover	11.	Leg cover	12.	Seat belt buckle assembly
13.	Inboard reclining arm outer cover	14.	Inboard reclining arm inner cover	15.	Outboard reclining arm inner cover
16.	Outboard reclining arm outer cover	17.	Seat cushion rear finisher	18.	Seatback board
19.	Headrest holder with multi position lock	20.	Headrest holder	21.	Seatback pad without side air bag
22.	Seatback frame without side air bag	23.	Seatback fold flat release lever assembly	24.	Damper assembly

Removal and Installation

INFOID:0000000004055971

REMOVAL

When removing or installing the seat trim, handle it carefully to keep dirt out and avoid damage. **CAUTION:**

- Before removing the front seat, turn the ignition switch off, disconnect both battery terminals and wait at least 3 minutes.
- When checking the power seat circuit for continuity using a circuit tester, do not confuse its connector with the side air bag module connector. Such an error may cause the air bag to deploy.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, front seatback assembly must be replaced.
- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- Slide the seat until the four body bolts are visible and a tool can be inserted.

NOTE:

Set the front/rear cushion lifters to the top position.

- 2. Disconnect both battery terminals and wait at least 3 minutes.
- 3. Disconnect the side air bag module harness connector (if equipped).
- 4. Remove the four body bolts.
- 5. Disconnect the power seat harness connectors and remove the seat from the vehicle.

NOTE:

When removing and installing the seat, use shop cloths to protect the vehicle from damage.

INSTALLATION

Installation is in the reverse order of removal.

Removal and Installation

INFOID:0000000004055972

Α

В

D

Е

Н

SE

K

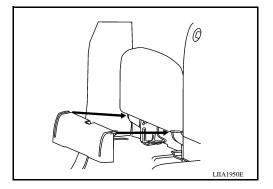
M

Ν

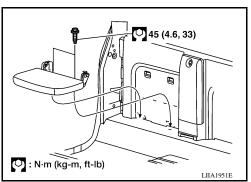
JUMP SEAT (KING CAB)

Removal

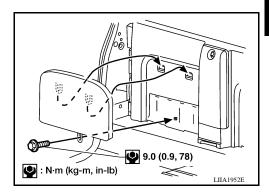
1. Remove seat base trim panel.



2. Remove the seat cushion bolts and assembly.



3. Remove the bolt, lift and remove the seatback assembly.



Installation

Installation is in the reverse order of removal.

BENCH SEAT LH (CREW CAB)

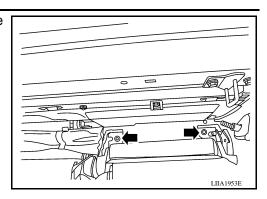
Removal

1. Remove the seat hinge finishers.

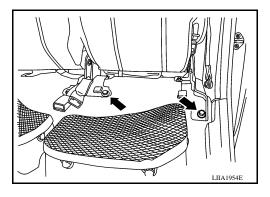
0

< ON-VEHICLE REPAIR >

Release the seatback latch and tilt the seatback down. Remove the nuts



- 3. Raise the seatback.
- 4. Tilt the seat cushion up.
- 5. Remove the seat bolts.
- 6. Remove the seat.



Installation

Installation is in the reverse order of removal.

NOTE:

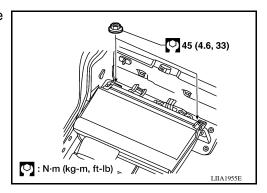
Make sure the washers are on the rear studs prior to seat assembly installation.

Seat nuts : 45 N·m (4.6 kg-m, 33 ft-lb) Seat bolts : 45 N·m (4.6 kg-m, 33 ft-lb)

BENCH SEAT RH (CREW CAB)

Removal

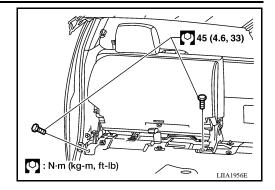
- 1. Remove the seat hinge finishers.
- 2. Release the seatback latch and tilt the seatback down. Remove the nuts.



Raise the seatback.

< ON-VEHICLE REPAIR >

- 4. Remove the seat belt buckle from the cushion.
- 5. Remove the seat bolts.
- 6. Remove the seat assembly.



Installation

Installation is in the reverse order of removal.

NOTE:

Make sure the washers are on the rear studs prior to seat assembly installation.

Е

Α

В

C

D

F

G

Н

SE

Κ

L

M

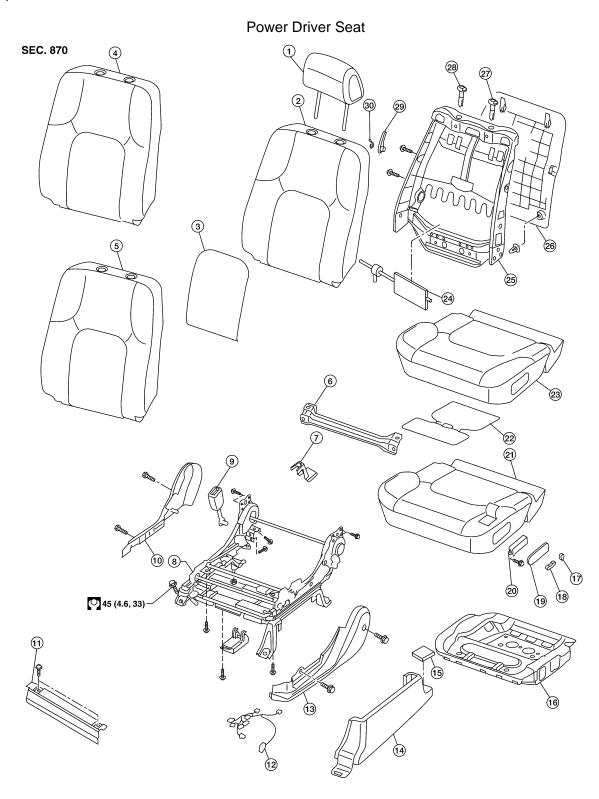
Ν

0

DISASSEMBLY AND ASSEMBLY

FRONT SEAT

Component INFOID:000000004055973



< DISASSEMBLY AND ASSEMBLY >

1.	Headrest	2.	Seatback pad without side air bag	3.	Seatback heating element
4.	Seatback assembly with side air bag	5.	Seatback trim without side air bag	6.	Power seat cushion rear finisher
7.	Leg Cover	8.	Seat frame assembly	9.	Seat belt buckle assembly
10.	Seat cushion inner finisher	11.	Seat cushion front finisher	12.	Driver seat wiring harness
13.	Seat cushion outer finisher	14.	Leg cover	15.	Bolt cover
16.	Seat cushion frame	17.	Recliner switch knob	18.	Slide switch knob
19.	Power seat switch escutcheon	20.	Switch assembly	21.	Seat cushion pad
22	Seat cushion heating element	23	Seat cushion trim	24.	Lumbar support assembly
25.	Seatback frame	26.	Seatback board	27.	Headrest holder with multi position lock
28.	Headrest holder	29.	Lumbar support lever knob	30.	Snap ring

Н

Α

В

С

D

Е

F

G

SE

Κ

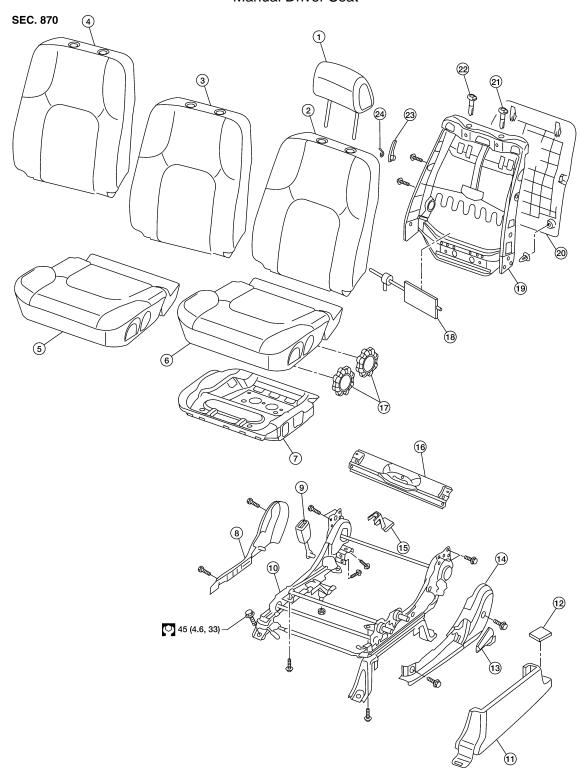
L

M

Ν

0

Manual Driver Seat



LIIA2407E

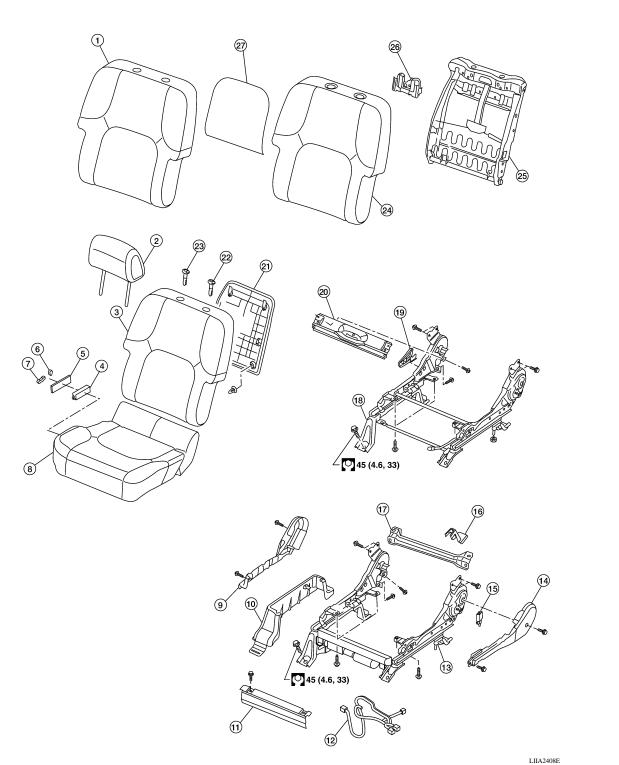
- 1. Headrest
- 4. Seatback assembly with side air bag 5.
- 7. Seat cushion frame
- 10. Seat frame assembly
- 13. Recline lever
- 16. Seat cushion rear finisher
- 2. Seatback pad without side air bag
- 5. Seat cushion trim cover
- 8. Seat cushion inner finisher
- 11. Leg cover
- 14. Seat cushion outer finisher
- 17. Seat cushion lift knobs
- 3. Seatback trim without side air bag
- Seat cushion pad
- 9. Seat belt buckle assembly
- Bolt cover
- 15. Leg cover
- 18. Lumbar support assembly

- 19. Seatback frame without side air bag 20. Seatback board
- 21. Headrest holder with multi position
- 23 Lumbar support lever knob 24. Snap ring

Conventional Passenger Seat

SEC. 870

22 Headrest holder



- Seatback trim without side air bag 1.
- Switch assembly
- 7. Slide switch knob
- Headrest 2.
- 5. Power seat switch escutcheon
- 8. Seat cushion assembly
- Seatback assembly with side air bag 3.
- 6. Recliner switch knob
- 9. Seat cushion outer cover

Α

В

D

Е

F

G

Н

SE

K

M

Ν

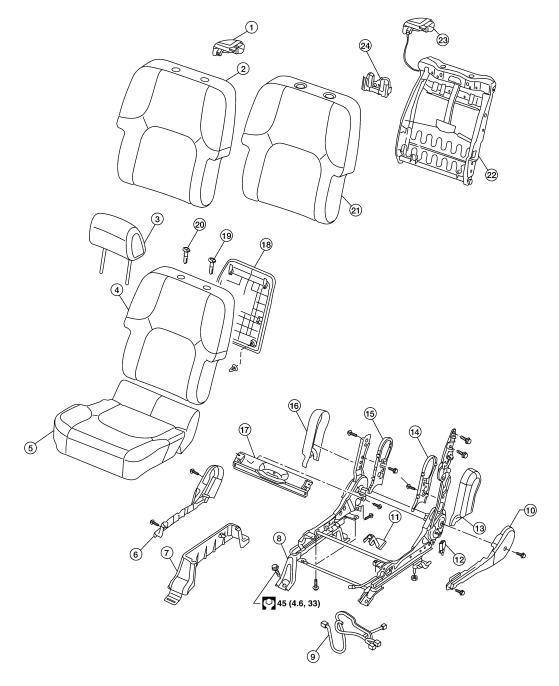
0

< DISASSEMBLY AND ASSEMBLY >

10. Leg cover 11. Seat cushion front finisher 12. Passenger seat wiring harness 13. Power seat frame assembly 14. Seat cushion inner finisher 15. Seat belt buckle assembly 16. Leg cover 17. Seat cushion rear finisher 18. Manual seat frame assembly 21. Seatback board 19. Recline lever Seat cushion rear finisher 22. Headrest holder with multi position 23. Headrest holder 24. Seatback pad without side air bag 25. Seatback frame without side air bag 26. Damper assembly 27. Seatback heating element

Fold Flat Passenger Seat

SEC. 870



< DISASSEMBLY AND ASSEMBLY >

1. Front seatback lever 2. Seatback trim without side air bag 3. Headrest 4. Seatback assembly with side air bag 5. Seat cushion assembly 6. Seat cushion outer finisher Leg cover Seat frame assembly Passenger seat wiring harness 10. Seat cushion inner cover 11. Leg cover 12. Seat belt buckle assembly 13. Inboard reclining arm outer cover 14. Inboard reclining arm inner cover 15. Outboard reclining arm inner cover 16. Outboard reclining arm outer cover 17. Seat cushion rear finisher 18. Seatback board 19. Headrest holder with multi position 20. Headrest holder 21. Seatback pad without side air bag 23. Seatback fold flat release lever as-22. Seatback frame without side air bag 24. Damper assembly

Seatback Assembly

INFOID:0000000004055974

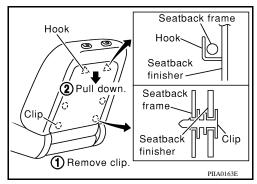
REMOVAL

NOTE:

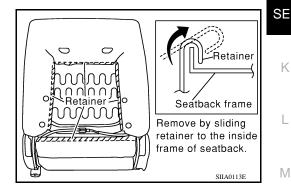
On vehicles equipped with side air bags, only complete seatback assemblies can be replaced.

sembly

- Remove the front seat assembly. Refer to SE-28, "Removal and Installation".
- Remove the seatback board from the back of the seatback.



Remove the retainer. 3.



- Disconnect the seatback heater harness. 4.
- Remove the seatback bolts (2 for each side) and seatback assembly.

DISASSEMBLY

NOTE:

On vehicles equipped with side air bags, only complete seatback assemblies can be replaced.

- Remove the seatback assembly.
- 2. Remove the headrest.

Ν

Р

SE-37

Α

В

D

Е

F

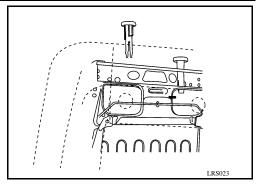
M

< DISASSEMBLY AND ASSEMBLY >

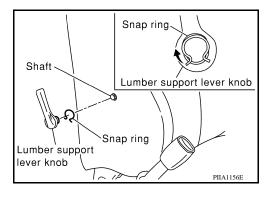
3. From inside of the seatback, squeeze the headrest holder tabs at the base of the stay pipe and pull up to remove.

NOTE:

Before installing the headrest holder, check its orientation (front/rear and right/left).



4. Remove the snap ring and the lumbar support lever knob.



- 5. Remove the seatback trim and pad assembly.
- 6. Remove the hog ring to separate the seatback trim from the pad and the heating element (if equipped).

ASSEMBLY

Assembly is in the reverse order of disassembly.

INSTALLATION

Installation is in the reverse order of removal.

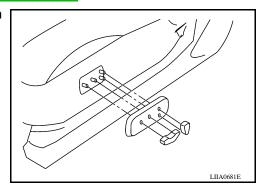
Seat Cushion Trim and Pad

INFOID:0000000004055975

REMOVAL

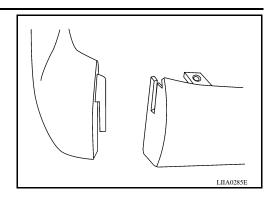
CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.
- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- 1. Remove the front seat assembly. Refer to SE-28, "Removal and Installation".
- 2. Remove the power seat switch knobs and power seat switch escutcheon (if equipped) (or lift knobs on manual seats).

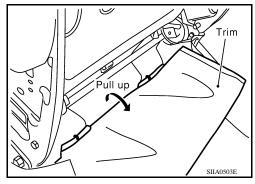


< DISASSEMBLY AND ASSEMBLY >

3. Remove the seat cushion outer finisher.



- 4. Remove the power seat switch screws.
- 5. Remove four bolts and the seat cushion assembly.
 - On the fold flat passenger seat it is necessary to unclip the rear flap j-clip from the seat pan.



6. Remove the retainer on the seat cushion frame, then remove the harness connector for the seat cushion heater (if equipped).

DISASSEMBLY

CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- 1. Remove the seat cushion assembly.
- 2. On the drivers seat only, remove the hog rings to separate the trim cover from the pad and seat cushion heater unit.

ASSEMBLY

Assembly is in the reverse order of disassembly.

INSTALLATION

Installation is in the reverse order of removal.

SE

Α

В

D

Е

F

K

L

M

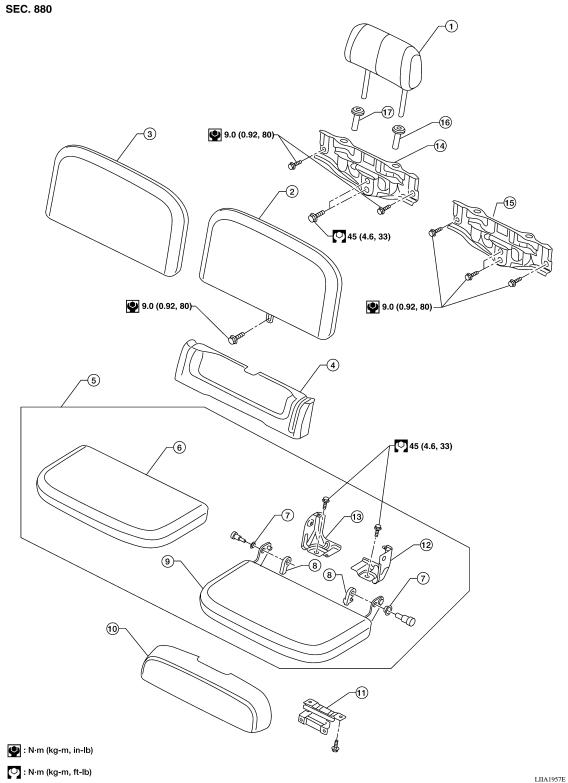
Ν

0

Disassembly and Assembly

INFOID:0000000004055976





- Headrest
- Seat base trim panel
- 7. Bushing

- Seatback pad and frame 2.
- 5. Seat cushion assembly
- 8. Spacer

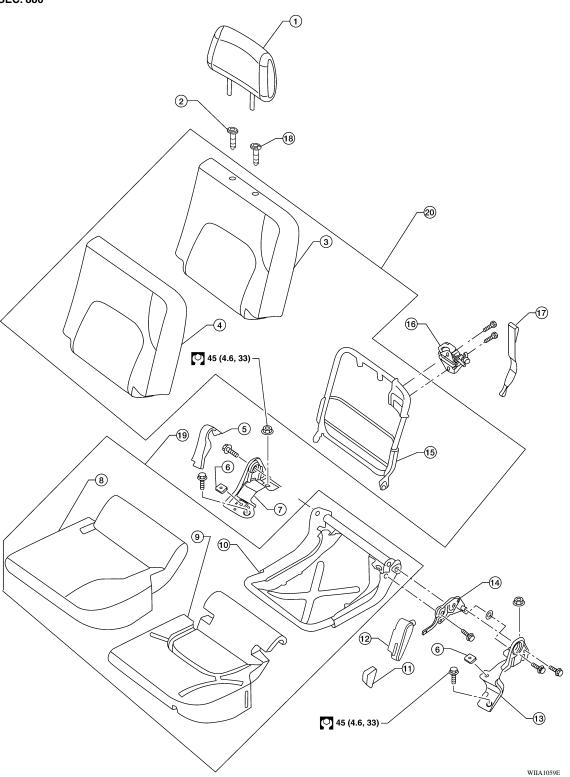
- Seatback trim cover
- 6. Seat cushion trim cover
- 9. Seat cushion pad and frame

< DISASSEMBLY AND ASSEMBLY >

- 10. Child seat extension (Passenger side 11. Child seat extension hinge only)
- 13. Outboard jump seat pivot riser
- 16. Inboard headrest locking guide
- 14. RH headrest plate
- 17. Outboard headrest guide
- 12. Inboard jump seat pivot riser
- 15. LH headrest plate

Bench Seat LH (Crew Cab)

SEC. 880



- Headrest
- Seatback trim cover
- 2. Inboard headrest guide
- 5. Inboard pivot cover
- 3. Seatback pad
- Seat cushion bumper RH/LH

Α

В

D

Е

F

G

Н

SE

K

M

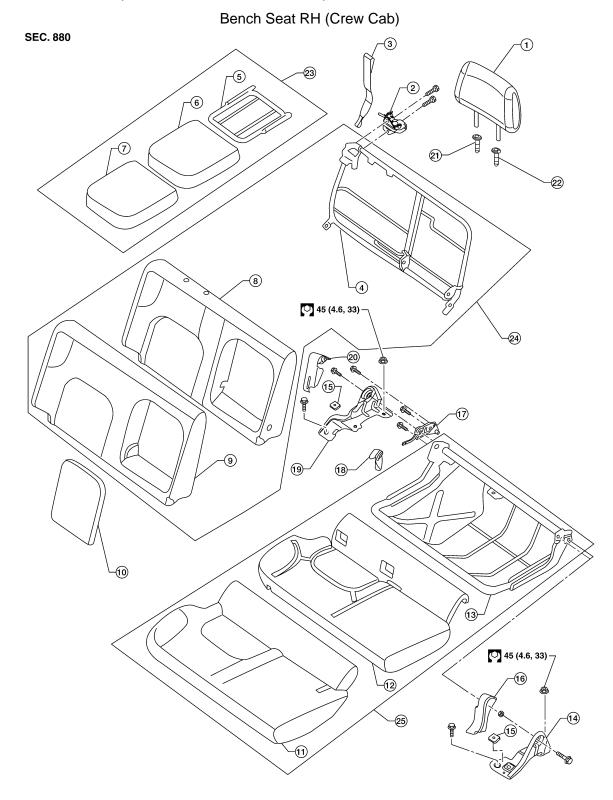
Ν

0

< DISASSEMBLY AND ASSEMBLY >

- 7. Inboard seat cushion pivot riser
- 10. Seat cushion pan
- 13. Outboard seat cushion pivot riser
- 16. Seatback latch assembly
- 19. Seat cushion assembly
- 8. Seat cushion trim cover
- 11. Seat cushion hinge release handle
- 14. Seat cushion hinge assembly
- 17. Seatback latch release strap
- 20. Seatback assembly

- 9. Seat cushion pad
- 12. Seat cushion hinge cover
- 15. Seatback frame
- 18. Outboard headrest locking guide



Р

< D

DISASSEMBLY AND ASSEMBLY >					
Seat cushion frame Inboard pivot riser cover	2. 5. 8. 11. 14.	Seatback latch assembly Armrest frame Seatback pad Seat cushion trim cover Inboard pivot riser Seat cushion hinge assembly	15. 18.	Seat cushion bumper RH/LH Seat cushion hinge release handle	АВ
	20. 23.	· · · · · · · · · · · · · · · · · · ·		_	С
	20.	7 minost accombly	24.	Codiback describing	D
					Е
					F
					G
					Н
					SE
					K
					L
					M
					Ν
					0
	Headrest Seatback frame Armrest trim cover Seatback armrest opening board Seat cushion frame	Headrest 2. Seatback frame 5. Armrest trim cover 8. Seatback armrest opening board 11. Seat cushion frame 14. Inboard pivot riser cover 17. Outboard pivot riser 20. Inboard headrest locking guide 23.	Headrest 2. Seatback latch assembly Seatback frame 5. Armrest frame Armrest trim cover 8. Seatback pad Seatback armrest opening board 11. Seat cushion trim cover Seat cushion frame 14. Inboard pivot riser Inboard pivot riser cover 17. Seat cushion hinge assembly Outboard pivot riser 20. Outboard pivot riser cover Inboard headrest locking guide 23. Armrest assembly	Headrest 2. Seatback latch assembly 3. Seatback frame 5. Armrest frame 6. Armrest trim cover 8. Seatback pad 9. Seatback armrest opening board 11. Seat cushion trim cover 12. Seat cushion frame 14. Inboard pivot riser 15. Inboard pivot riser cover 17. Seat cushion hinge assembly 18. Outboard pivot riser 20. Outboard pivot riser cover 21. Inboard headrest locking guide 23. Armrest assembly 24.	Headrest 2. Seatback latch assembly 3. Seatback latch release strap Seatback frame 5. Armrest frame 6. Armrest pad Armrest trim cover 8. Seatback pad 9. Seatback trim cover Seatback armrest opening board 11. Seat cushion trim cover 12. Seat cushion pad Seat cushion frame 14. Inboard pivot riser 15. Seat cushion bumper RH/LH Inboard pivot riser cover 17. Seat cushion hinge assembly 18. Seat cushion hinge release handle Outboard pivot riser 20. Outboard pivot riser cover 21. Outboard headrest guide Inboard headrest locking guide 23. Armrest assembly 24. Seatback assembly