HEATER & AIR CONDITIONER

SECTION

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EC

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PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL A33 is as follows: MA For a frontal collision The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable. For a side collision seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision). EC Information necessary to service the system safely is included in the **RS section** of this Service Manual. WARNING: To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death FE in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer. Improper maintenance, including incorrect removal and installation of the SRS, can lead to per-GL sonal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section. ML Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow harness connector. Precautions for Working with HFC-134a AT (R-134a) NFHA0154 WARNING: AX CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor failure is likely to occur, refer to "CONTAMINATED REFRIGERANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-NI) and Refrigerant Identifier. Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur. The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The fol-lowing handling precautions must be observed: a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere. b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just RS

- b) when installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

CONTAMINATED REFRIGERANT

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.

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- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment.** If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

General Refrigerant Precautions

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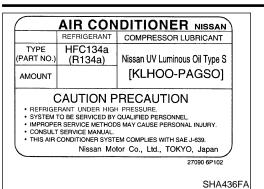
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- WARNING:
- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

Precautions for Leak Detection Dye

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for R-134a and R12 A/C systems are different. Do not use R-134a leak detection dye in R-12 A/C system or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

PRECAUTIONS



Precaution for Identification Label on Vehicle

- Vehicles with factory installed fluorescent dye have this iden-GI tification label on the under side of hood.
- Vehicles with factory installed fluorescent dye have a green label.
- MA Vehicles without factory installed fluorescent dye have a blue label.

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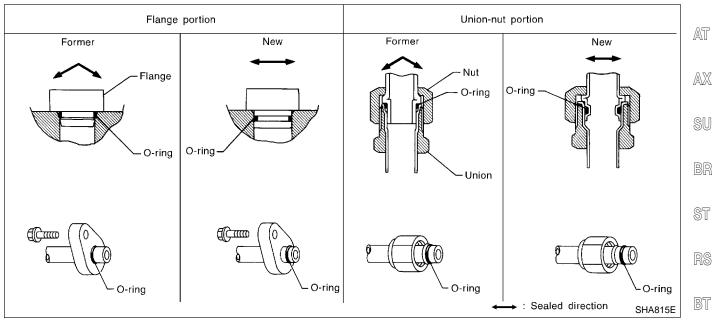
Precautions for Refrigerant Connection

NFHA0156 A new type refrigerant connection has been introduced to all refrigerant lines except the following location. EC

Expansion valve to cooling unit

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- FE NEHA0156S01 The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing CL characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby MT facilitating piping connections.



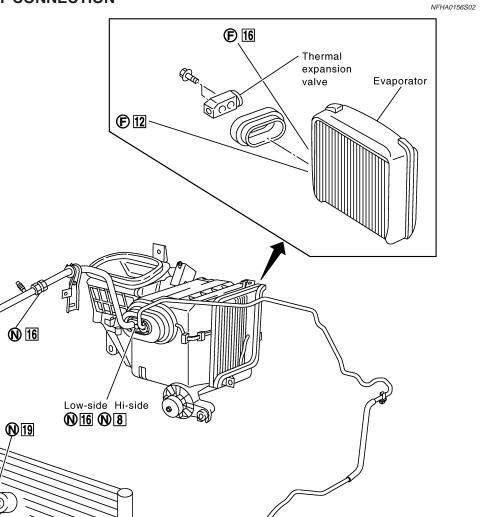
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O-RING AND REFRIGERANT CONNECTION



RHA030I

CAUTION:

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The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

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Former type refrigerant connection
 New type refrigerant connection

: (O-ring size)

NFHA0156S0201

O-Ring Part Numbers and Specifications

					NI 11A015050201	
	Connection type	O-ring size	Part number	D mm (in)	W mm (in)	GI
h	New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)	MA
	Former	0	92470 N8200	6.07 (0.2390)	1.78 (0.0701)	0002-2
	New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)	EM
	Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)	
	New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)	LC
	Former	10	92475 72L00	14.3 (0.563)	2.3 (0.091)	
- ▶ - ⊲ - W SHA814E	New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)	EC
	Former	19	92477 N8200	17.12 (0.6740)	1.78 (0.0701)	

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- MT When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the opera-AX tion. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion. Lubricant name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten HA connections of seal seat to the specified torque.

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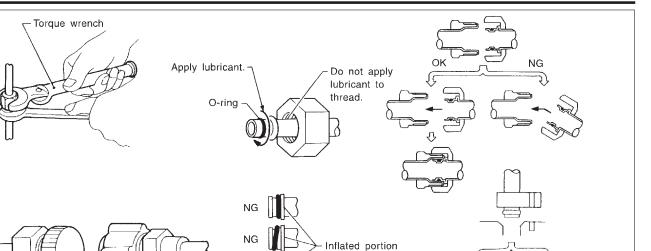
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PRECAUTIONS

Plug



Precautions for Servicing Compressor

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• Plug all openings to prevent moisture and foreign matter from entering.

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- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-140.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

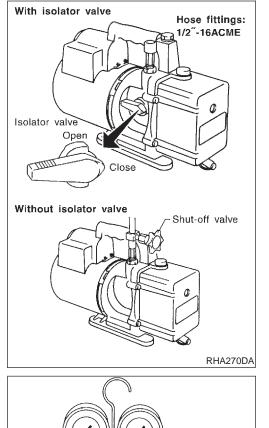
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Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

PRECAUTIONS



VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve placed near the EM hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the FE hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the

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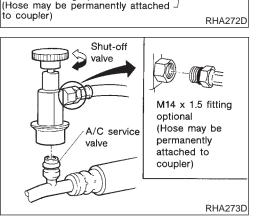
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1/2"-16ACME

manifold gauge or recovery/recycling equipment; 1/2"-16ACME

Black stripe

Hose fittings to

SAE J2196/ A134

M14 x 1.5 fitting optional

Ce

SHA533D

SERVICE COUPLERS

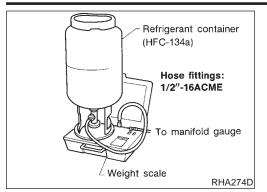
hoses opposite the manifold gauge.

SERVICE HOSES

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

HA-9



REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

CALIBRATING ACR4 WEIGHT SCALE

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Calibrate the scale every three months.

- To calibrate the weight scale on the ACR4 (J-39500-NI):
- 1. Press Shift/Reset and Enter at the same time.
- 2. Press **8787**. "**A1**" will be displayed.
- 3. Remove all weight from the scale.
- 4. Press **0**, then press **Enter**. **"0.00**" will be displayed and change to "A2".
- 5. Place a known weight (dumbbell or similar weight), between 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.
- 6. Enter the known weight using four digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS" in GI section
- EL-11, "Wiring Diagram POWER —" for power distribution circuit in EL section

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES" in GI section
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT" in GI section

PREPARATION

Special Service Tools

NFHA0160 The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number (Kent-Moore No.) Description Tool name MA KV99106100 Removing center bolt (J-41260) EM Clutch disc wrench LC NT232 EC, FE \cap CL When replacing the magnet clutch in the above compressor, use a clutch disc wrench with MT the pin side on the clutch disc to remove it. Pin AT n Clutch disc wrench AX NT378 KV99232340 Removing clutch disc SU (J-38874) or KV992T0001 BR () Clutch disc puller ST NT376 KV99106200 Installing pulley RS (J-41261) Pulley installer BT NT235

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HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/ lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

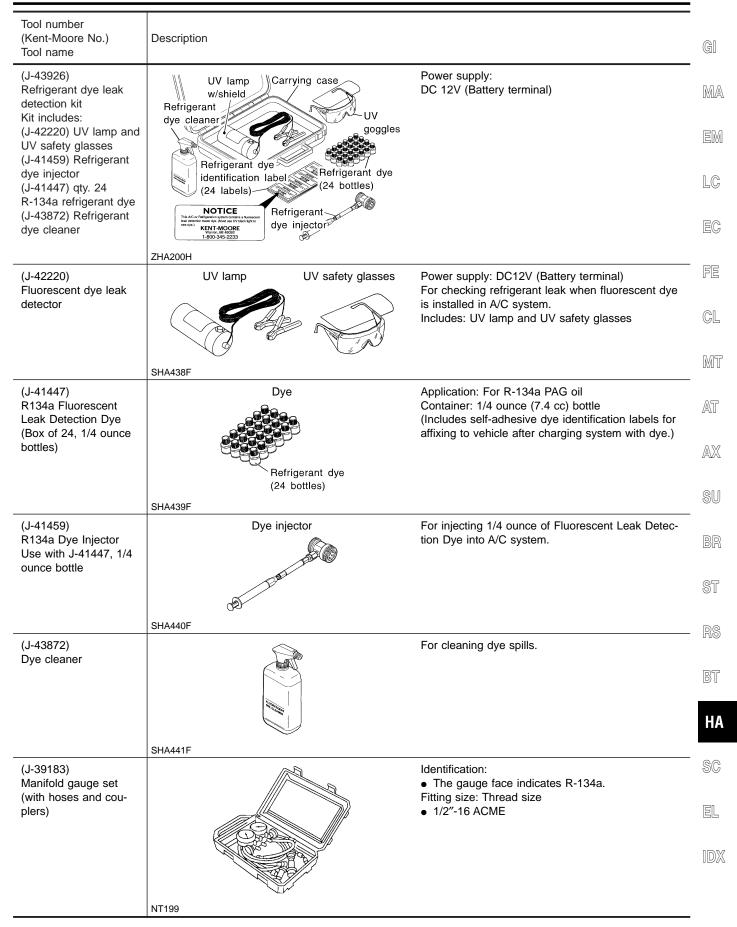
Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description	
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size • Large container 1/2"-16 ACME
KLH00-PAGS0	NT196	Type: Poly alkylene glycol oil (PAG), type S
(—) Nissan A/C System Oil Type S	NISSAN J	Application: HFC-134a (R-134a) swash plate (piston) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 lmp fl oz)
	NT197	
(J-39500-NI) Recovery/Recycling Recharging equipment (ACR4)		Function: Refrigerant Recovery and Recycling and Recharging
	NT195	
(J-41995) Electrical leak detector		Power supply: • DC 12V (Cigarette lighter)
	AHA281A	

PREPARATION

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

AUTO



PREPARATION

AUTO

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HFC-134a (R-134a)	Service	Tools and	l Equipment	(Cont'd)
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Tool number (Kent-Moore No.) Description Tool name Service hoses Hose color: • High side hose • Low hose: Blue with black stripe (J-39501-72) • High hose: Red with black stripe Low side hose • Utility hose: Yellow with black stripe or green (J-39502-72) with black stripe Hose fitting to gauge: • Utility hose (J-39476-72) • 1/2"-16 ACME NT201 Service couplers Hose fitting to service hose: **A** • High side coupler • M14 x 1.5 fitting is optional or permanently (J-39500-20) attached. • Low side coupler (J-39500-24) NT202 (J-39650) For measuring of refrigerant Refrigerant weight Fitting size: Thread size scale • 1/2"-16 ACME NT200 (J-39649) Capacity: Vacuum pump • Air displacement: 4 CFM (Including the isolator • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) valve) Fitting size: Thread size • 1/2"-16 ACME NT203

COMMERCIAL SERVICE TOOL

Tool name	Description	
Refrigerant identifier equipment	NT765	For checking refrigerant purity and for system con- tamination

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EC

FE

CL

NFHA0162

NEHA0162S03

Refrigeration System

REFRIGERATION CYCLE

Refrigerant Flow

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil MA is controlled by an externally equalized expansion valve, located inside the evaporator case.

Freeze Protection

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore, temperature is controlled by the V-6 variable displacement compressor to prevent freeze up.

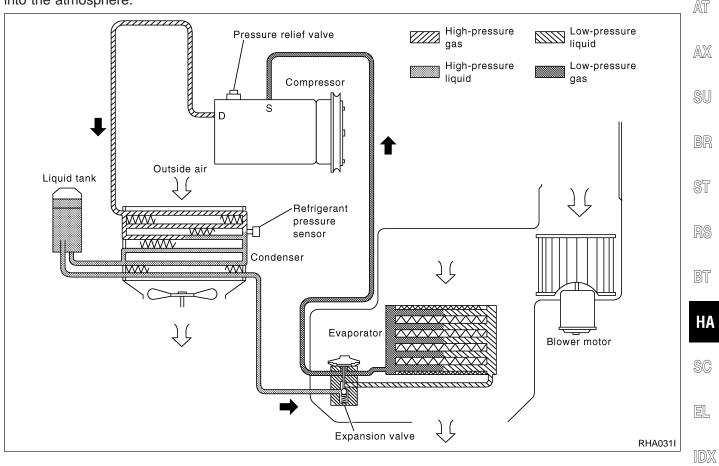
Refrigerant System Protection

Refrigerant Pressure Sensor

The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi), psi or below about 177 kPa (1.8 kg/cm², 26 psi).

Pressure Relief Valve

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



V-6 Variable Displacement Compressor

GENERAL INFORMATION

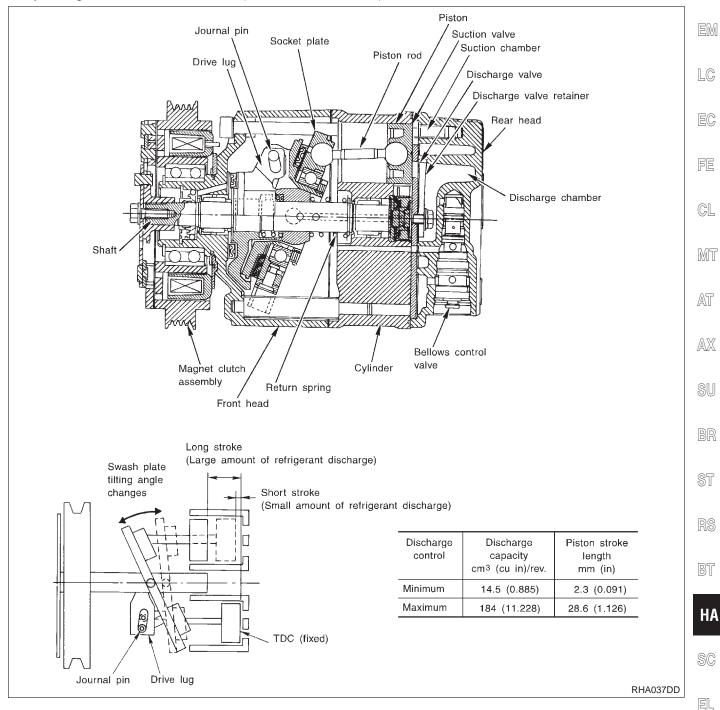
- The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compress do not drop too far below 5°C (41°F) when:
- evaporator intake air temperature is less than 20°C (68°F)
- engine is running at speeds less than 1,500 rpm.
 - This is because the V-6 compressor provides a means of "capacity" control.
- 2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems.
- 3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.
- 4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.
- 5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm², 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed.

DESCRIPTION

General

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm³ (0.885 to 11.228 cu in).



IDX

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Operation

1. Operation Control Valve

V-6 Variable Displacement Compressor (Cont'd)

Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.

Operation of the valve controls the internal pressure of the crankcase.

The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.

2. Maximum Cooling

Refrigerant pressure on the low-pressure side increases with an increase in heat loads.

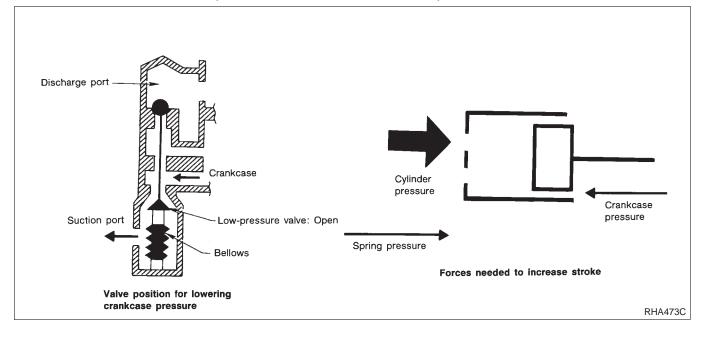
When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.

This causes the following pressure changes:

• the crankcase's internal pressure to equal the pressure on the low-pressure side;

• the cylinder's internal pressure to be greater than the crankcase's internal pressure.

Under this condition, the swash plate is set to the maximum stroke position.





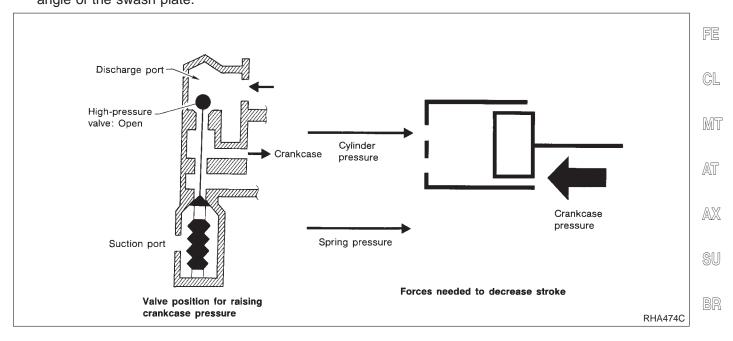
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AUTO

3. Capacity Control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).
 Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston. The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the angle of the swash plate.



119

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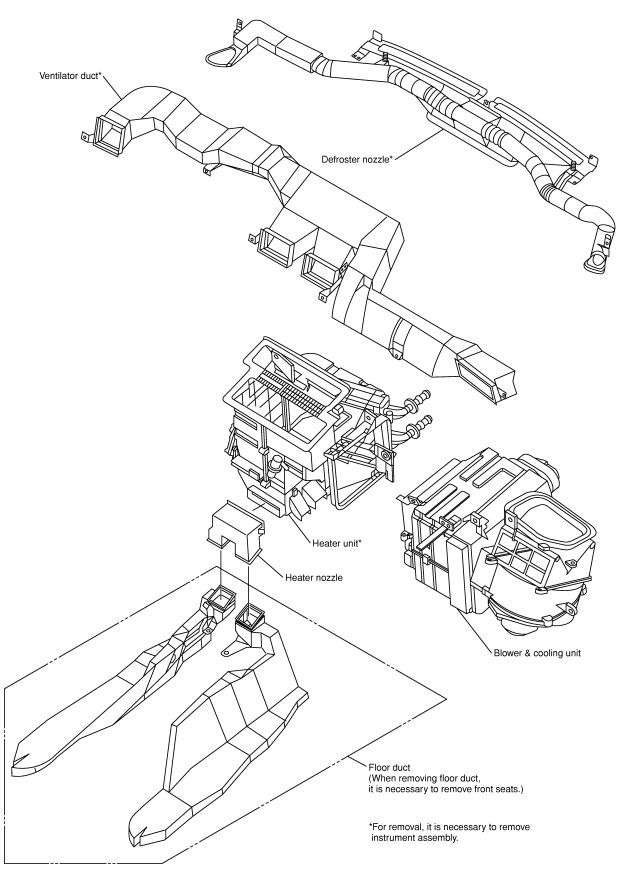
EL

1DX

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Component Layout

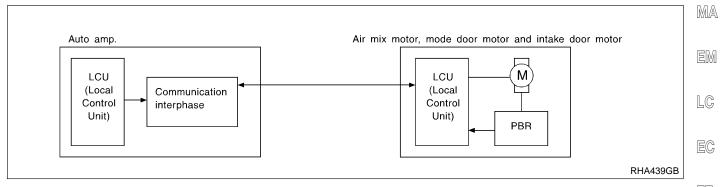


NFHA0167S01

Introduction

AIR CONDITIONER LAN SYSTEM OVERVIEW CONTROL SYSTEM

The LAN system consists of auto amp., air mix door motor, intake door motor and mode door motor. A configuration of these components is shown in the diagram below.



Features

SYSTEM CONSTRUCTION (LAN)

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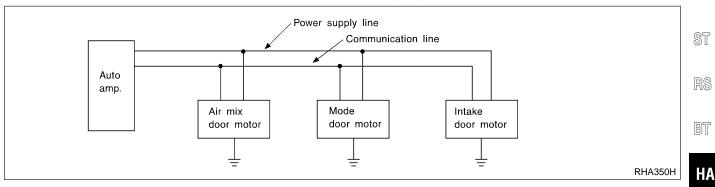
AX

A small network is constructed between the auto amplifier, air mix door motor, mode door motor and intake door motor. The auto amplifier and motors are connected by data transmission lines and motor power supply lines. The LAN network is built through the ground circuits of the three motors.

Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amplifier and three motors.

The following functions are contained in LCUs built into the air mix door motor, intake door motor and the mode door motor.

- Address
- Motor opening angle signals
- Data transmission
- Motor stop and drive decision
- Opening angle sensor (PBR function)
- Comparison
- Decision (Auto amplifier indicated value and motor opening angle comparison)



Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, intake door and mode door opening angle data to the air mix door motor LCU, mode door LCU and intake door motor LCU. The air mix door motor, intake door motor and mode door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD, FRESH/RECIRCULATION or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.

1DX

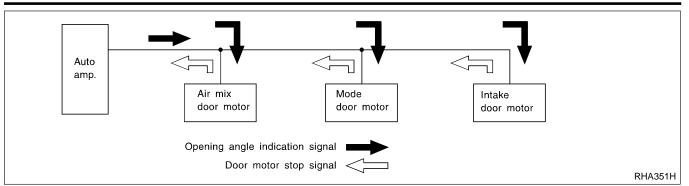
SC

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AUTO



Transmission Data and Transmission Order

Amplifier data is transmitted consecutively to each of the door motors following the form shown in figure below. Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the auto amplifier is selected according to data-based decisions made by the air mix door motor, intake door motor and mode door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is normal, door control begins.

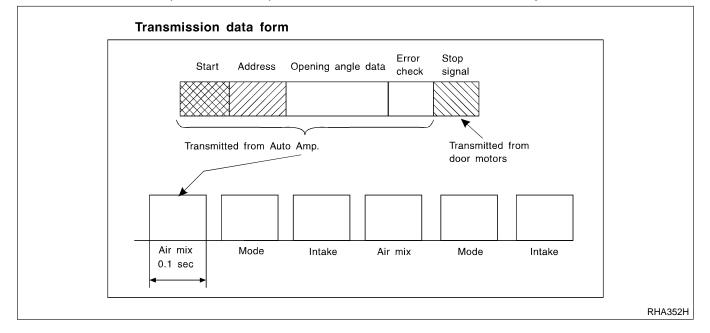
If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle: Data that shows the indicated door opening angle of each door motor.

Error check: Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor, intake door motor and mode door motor. Error data can be related to the following problems.

- Abnormal electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

Stop signal: At the end of each transmission, a stop operation, in-operation, or internal problem message is delivered to the auto amplifier. This completes one data transmission and control cycle.



Air Mix Door Control (Automatic Temperature Control)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

Fan Speed Control

NFHA0168S0104 Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position. With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume. When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flow-MA ing.

Intake Door Control

NFHA0168S0105 The intake doors are automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload, air mix door position and ON-OFF operation of the compressor. LC

Outlet Door Control

NFHA0168S0106 The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle EC temperature, intake temperature and amount of sunload.

Magnet Clutch Control

NFHA0168S0107 The ECM controls compressor operation using input signals from the throttle position sensor, refrigerant pressure sensor and auto amplifier.

Self-diagnostic System

CL NFHA0168S0108 The self-diagnostic system is built into the auto amplifier (LCU) to quickly locate the cause of problems.

- MT
- AT
- AX

HA

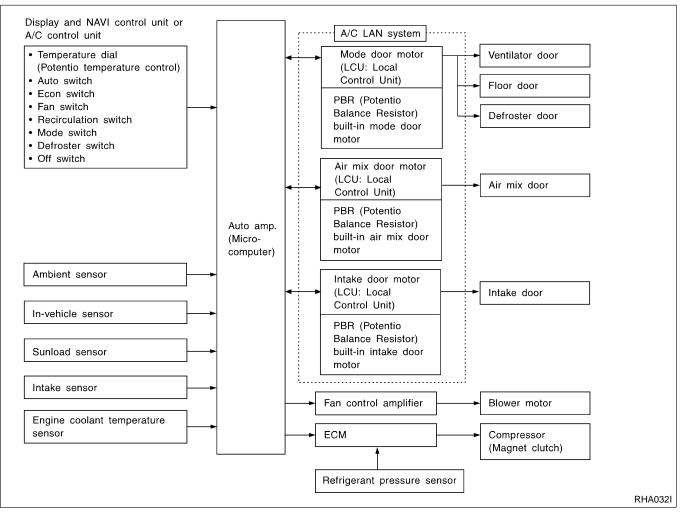
SC

EL

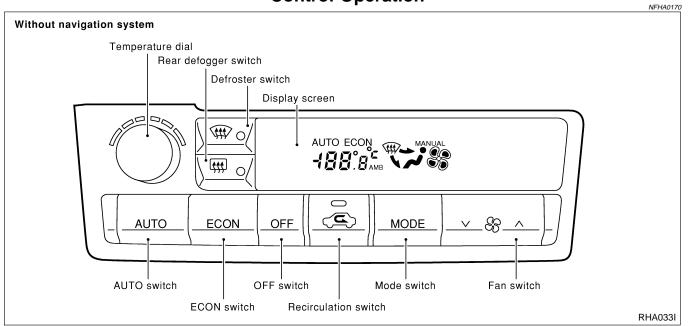
IDX

Overview of Control System

The control system consists of input sensors, switches, the automatic amplifier (microcomputer) and outputs. The relationship of these components is shown in the diagram below:



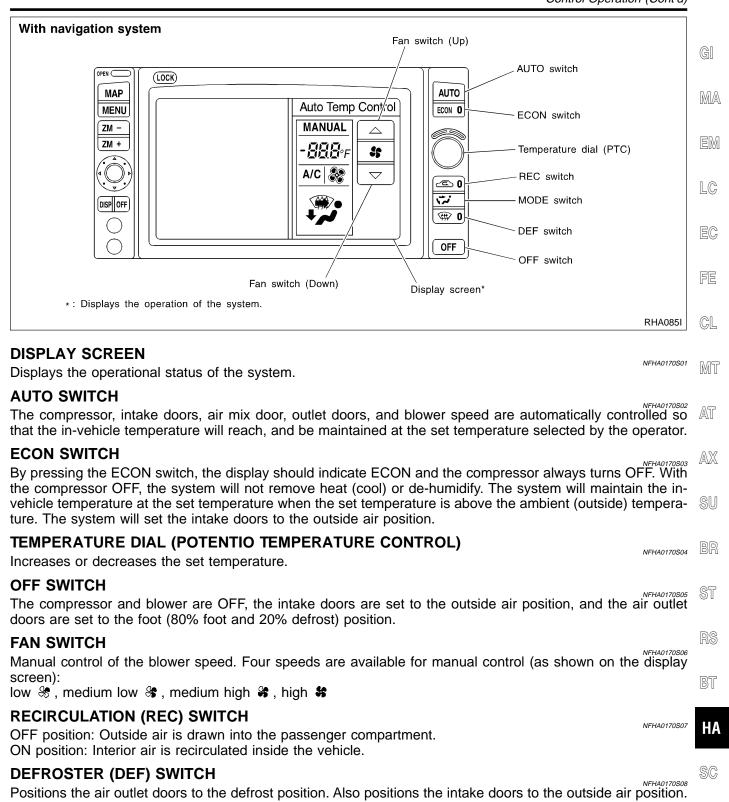
Control Operation



EL

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NFHA0170S10

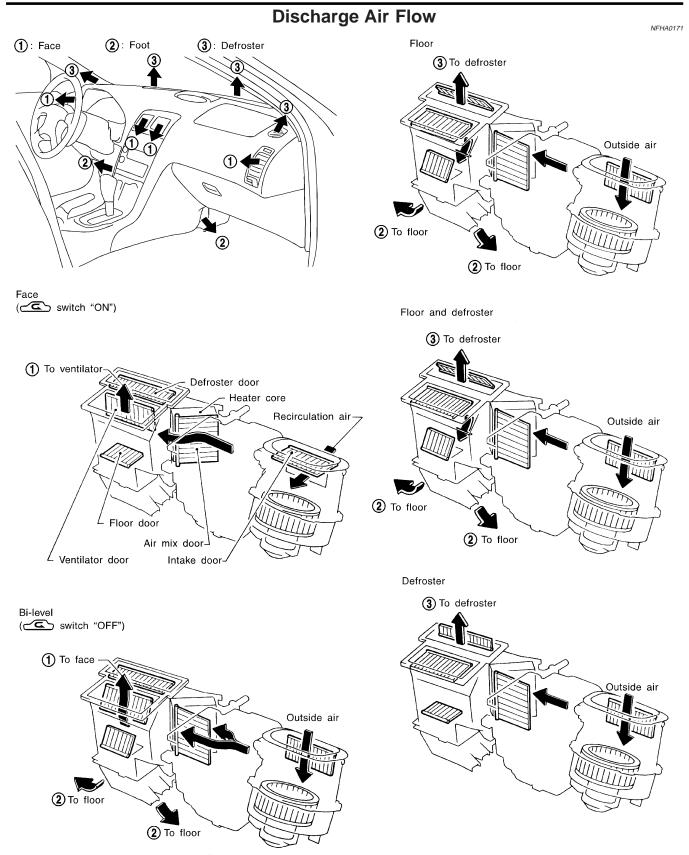


MODE SWITCH

Control the air discharge outlets.

REAR WINDOW DEFOGGER SWITCH (WITHOUT NAVIGATION SYSTEM)

When illumination is ON, rear window is defogged.



RHA355H

AUTO System Description

WITCHE	ES ANT	ТНЕ			-			ption					NFHA0246
				Side vent		Center ve		S	ide ventila	ator			NFHA0246S01
				duct duct		duct	↔ J_		uco vonnini ↓ ↓ ↓ ↓				
	FRE	- Intake)		Vent door	ilator				Ĵ			
REC =>		7) B 	\mathcal{N}		B	© ®	>	B	do	froster or			
Blower m	otor_	<u>_</u>		l.	Air mix door	Heater	Foot d	oor-					ar foot ct
		E	vaporator-	7						`Z`			
		E	Evaporator-	7		core				Front for	ot duct		RHA044GA
			DE SW	7	Front I	core DEF SW	AUTO	ECON	REC	Front foo			
	VENT		-	D/F	ON	DEF SW	AUTO SW	ECON SW	ON	SW OFF		F	
	VENT	MOE B/L	E SW FOOT	D/F	ON	DEF SW	SW	SW	ON	SW		F	
switch		MOE	DE SW		ON	DEF SW			ON	SW OFF		F	
switch Door Ventilator	VENT	MOE B/L	E SW FOOT	D/F	ON	DEF SW	SW	SW		SW OFF	Tem 18.0°C	F	DIAL 32.0°C
Position or switch Door Ventilator door Foot door	VENT	MOE B/L	DE SW FOOT	D/F	ON	DEF SW	SW	SW		SW OFF	Tem 18.0°C	F	DIAL 32.0°C
switch Door Ventilator door Foot door Defroster	VENT ••••	MOE B/L V	FOOT	D/F ®	ON -+	DEF SW	SW	SW		SW OFF	Tem 18.0°C	F	DIAL 32.0°C
switch Door Ventilator door	VENT	MOD B/L V B B	E SW FOOT C C	D/F ©	ON 	DEF SW	SW AUTO	SW		SW OFF	Tem 18.0°C	F	DIAL 32.0°C

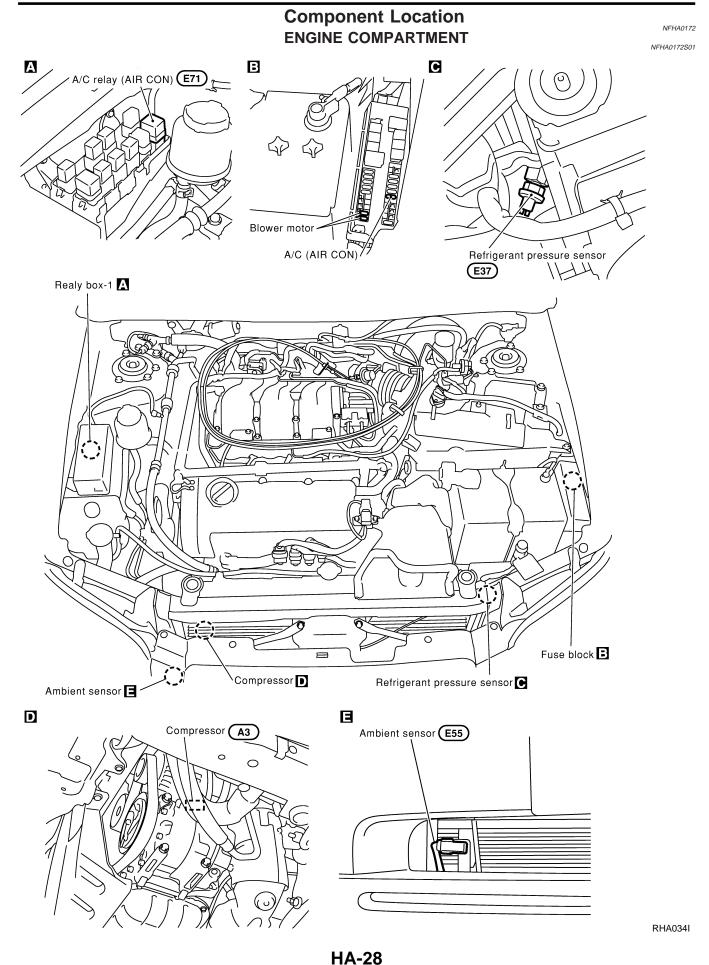
HA

SC

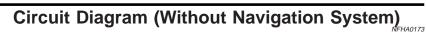
EL

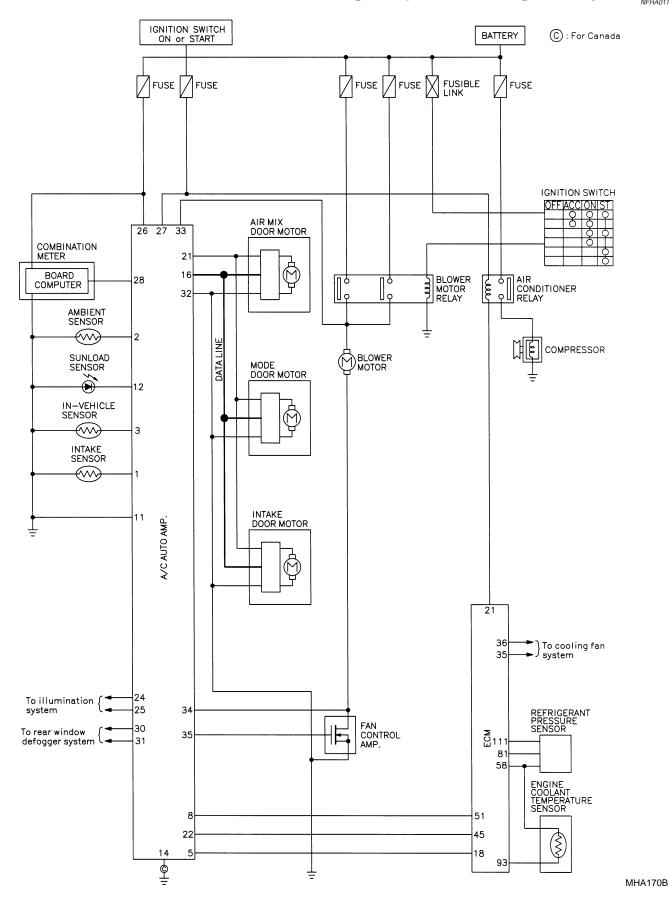
IDX

AUTO

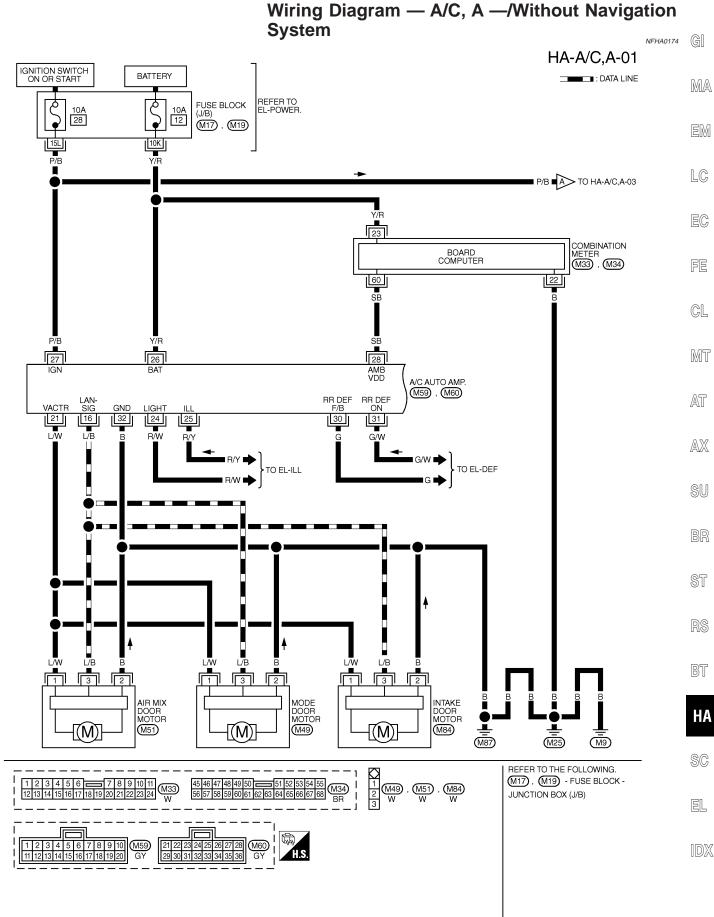


PASSENGER COMPARTMENT NFHA0172S02 Α В D Mode door motor (M49) С GI Intake sensor Blower motor (E102) Intake door motor (M84) Evaporator MA EM | | | LC Intake sensor Air mix door motor (M51) Fan control amp. (M31 connector (M80) EC C Sun load sensor (M85) F In-vehicle sensor (M44) FE A Intake door motor (M84) Blower motor relay (E103) CL 50 Auto amp. MT M59) (M60) AT 0 AX Ó SU Fuse block Auto amp. (M170), (M171) Mode door motor (M49) Blower motor (E102) BR DAir mix door motor (M51) E Fan control amp. (M31) C Intake sensor (M80) ST G Ξ F Н Sunload sensor BT O õ (M85) (\neg) HA A/C (AIR CON) In-vehicle sensor Blower motor relay With navigation system (M44) SC (E103) EL IDX Auto amp (M170), (M171) SHA628F



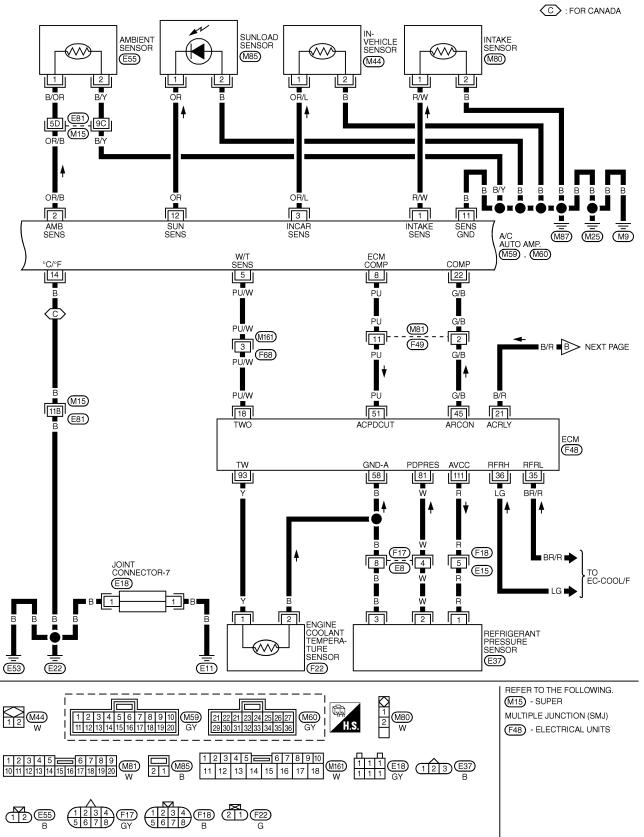


Wiring Diagram — A/C, A —/Without Navigation System



Wiring Diagram — A/C, A —/Without Navigation System (Cont'd)

HA-A/C,A-02

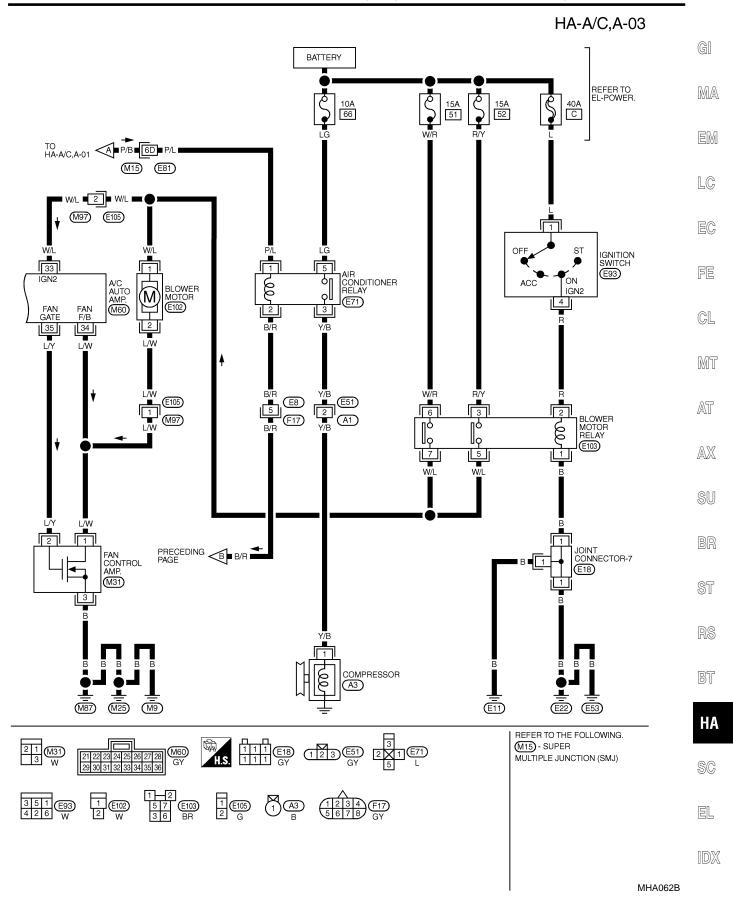


MHA061B

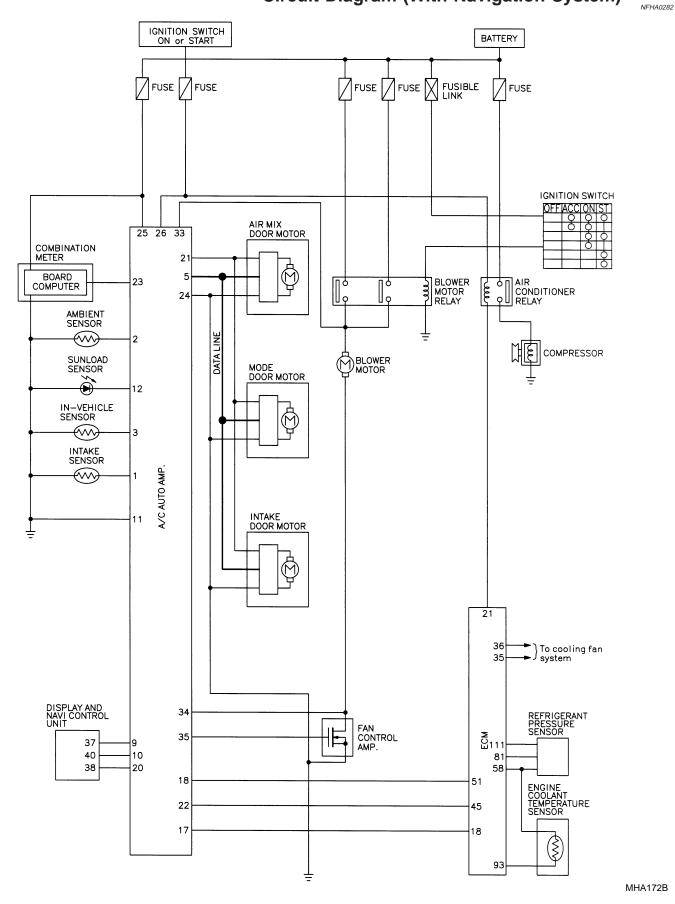
AUTO

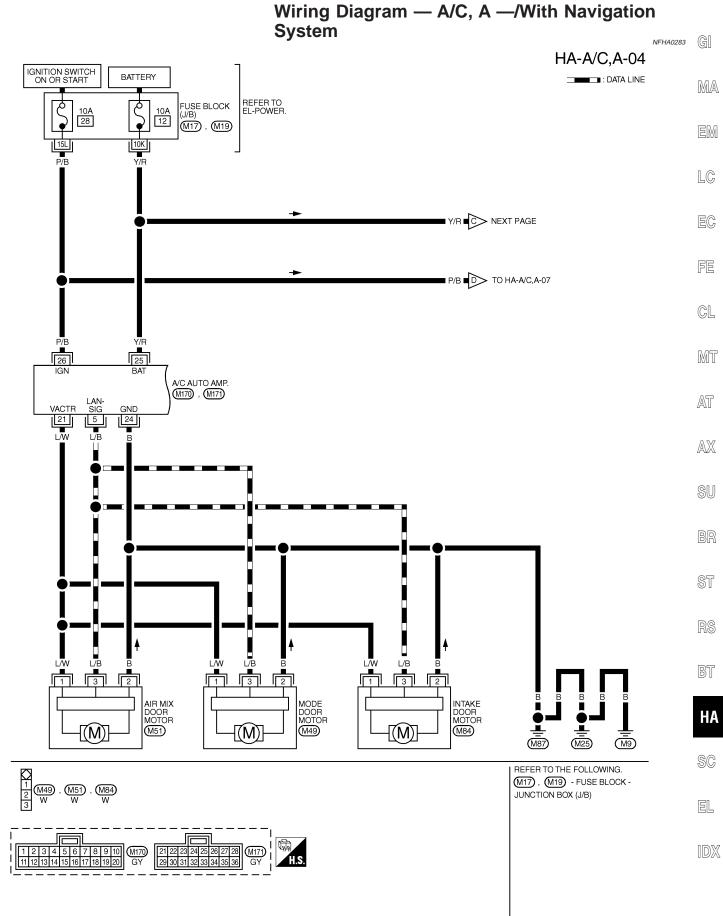
TROUBLE DIAGNOSES

Wiring Diagram — A/C, A —/Without Navigation System (Cont'd)



Circuit Diagram (With Navigation System)

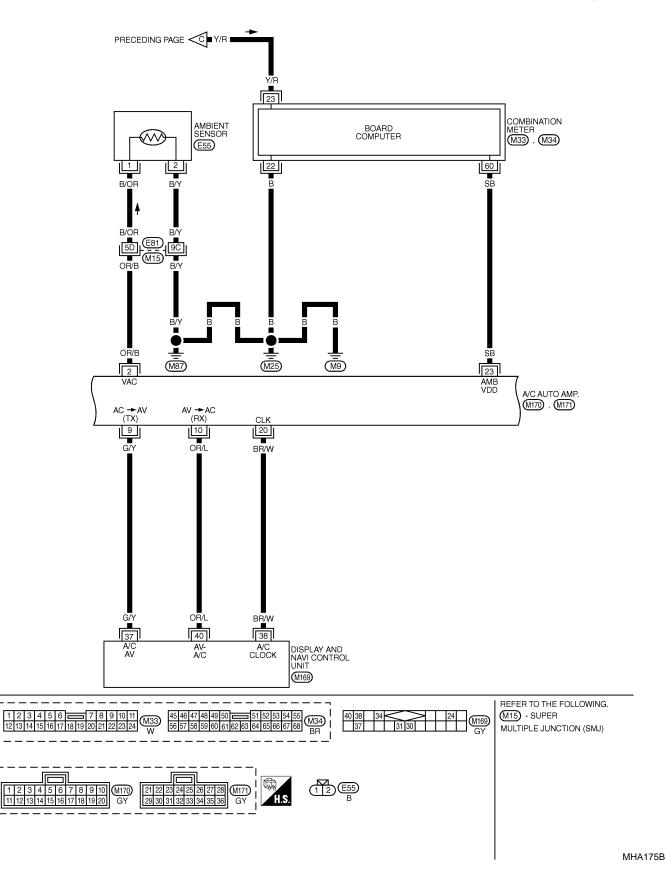




Wiring Diagram — A/C, A —/With Navigation System (Cont'd)

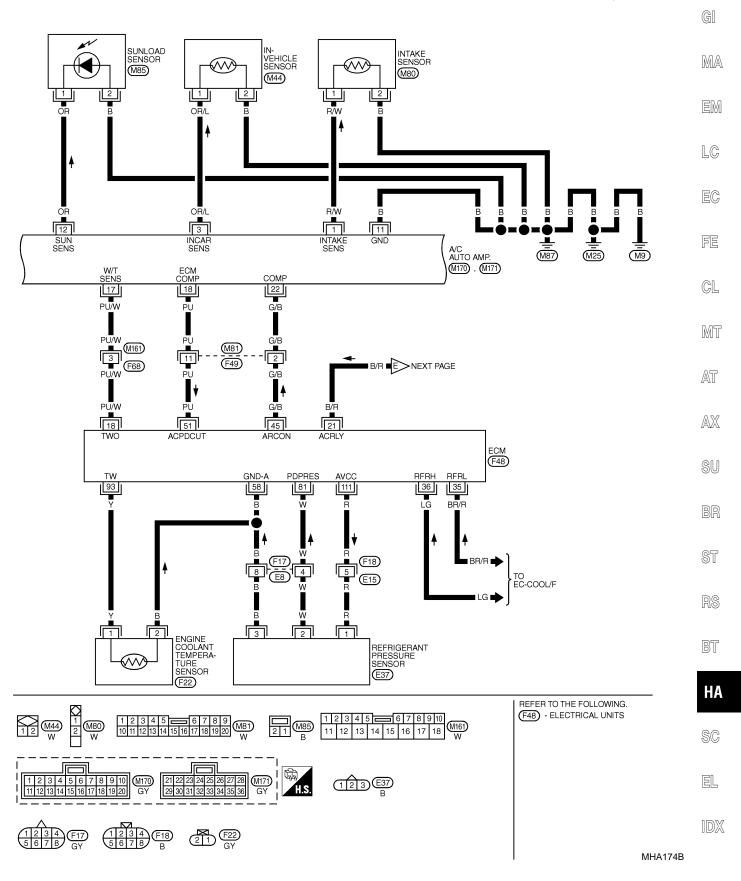
HA-A/C,A-05

AUTO



Wiring Diagram — A/C, A —/With Navigation System (Cont'd)

HA-A/C,A-06



Wiring Diagram — A/C, A —/With Navigation System (Cont'd)

(M97)

FAN F/B

34 L/W

W/L 33 IGN2

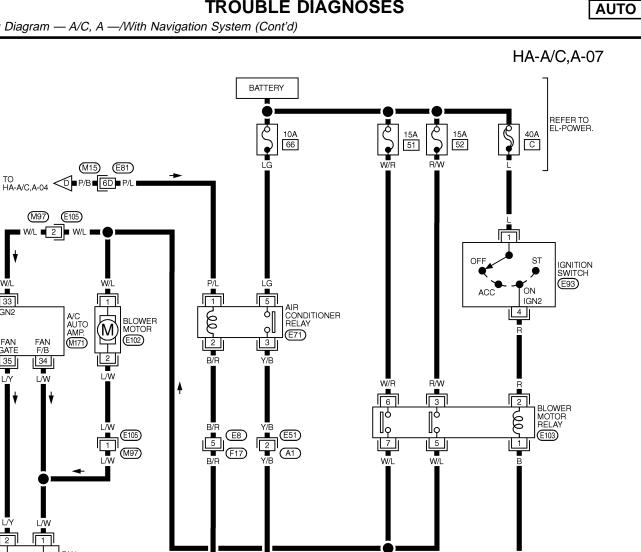
FAN GATE 35 L/Y

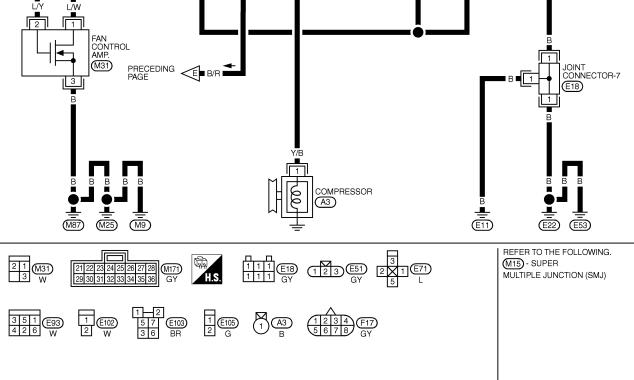
(E105) W/L **2** W/L

A/C AUTO AMP. (M171)

1

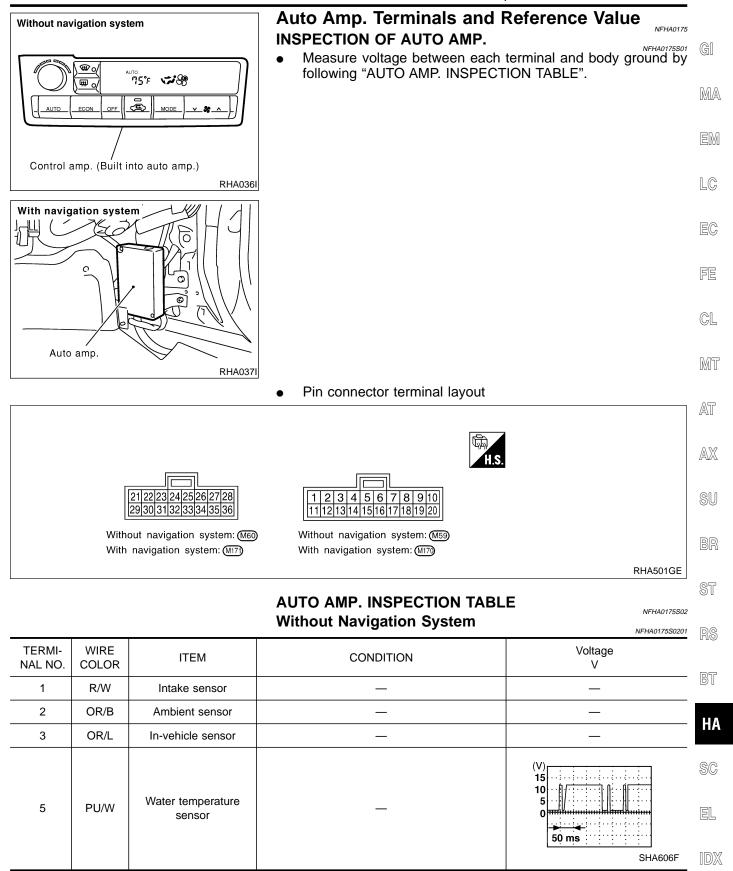
I /M





MHA067B

AUTO



:5

AUTO

Auto Amp. Terminals and Reference Value (Cont'd)

TERMI- NAL NO.	WIRE COLOR	ITEM		COND	ITION	Voltage V
						Approximately 0
8	PU	Compressor feed back signal	(Con)	AUTO SW: ON	When refrigerant pressure sensor con- nector is discon- nected	Approximately 4.6
11	В	Sensor ground			_	Approximately 0
12	OR	Sunload sensor		_		_
14	В	Ground (for Canada)			_	Approximately 0
16	L/B	A/C LAN signal	Con		_	Approximately 5.5
21	L/W	Power supply for mode door motor, intake door motor and air mix door motor			_	Approximately 12
22	G/B	Compressor ON signal	<u>ل</u> وجي ال	Comprosest	ON	Approximately 0
22	G/B	Compressor ON signal	M.	Compressor	OFF	Approximately 4.6
26	Y/R	Power supply for BAT	Coff		_	BATTERY VOLTAGE
27	P/B	Power supply for IGN			_	Approximately 12
28	SB	Ambient temperature output signal			-	_
30	G	Rear window defogger		Rear window defogger	ON	Approximately 12
30	G	feed back		switch	OFF	Approximately 0
24	0.004	Rear window defogger		Rear window	ON	Approximately 0
31	G/W	ON signal		defogger switch	OFF	Approximately 12
32	В	Ground			·	Approximately 0
33	W/L	Power source for ACC	(Lon)	Ignition v	voltage feed back	Approximately 12
34	L/W	Blower motor feed back		Fan	speed: Low	Approximately 7 - 10
35	L/Y	Fan control amp. con- trol signal		Fan speed	Low, Middle low or Middle high	Approximately 2.5 - 3.0
					High	Approximately 9 - 10
			With	Navigatio	n System	
TERMI-	WIRE	ITEM				NFHA0175S Voltage

TERMI- NAL NO.	WIRE COLOR	ITEM	CONDITION	Voltage V
1	R/W	Intake sensor	_	-

AUTO

TROUBLE DIAGNOSES

Auto Amp. Terminals and Reference Value (Cont'd)

TERMI- NAL NO.	WIRE COLOR	ITEM		CONDITION	Voltage V	-
2	OR/B	Ambient sensor		_	_	-
3	OR/L	In-vehicle sensor		_	_	-
					Approximately 5.5	-
5	L/B	A/C LAN signal		_	(v) 15 5 6 7 7 7 7 7 7 7 7 7 7 7 7 7	
					HAK0652D	_
9	G/Y	Multiplex communica- tion signal (Tx)	(Con)	_		
					→ ← 2ms (参考値) HAK0360D	-
10	OR/L	Multiplex communica- tion signal (Rx)		_	(v) 6 4 2 0 	-
11	В	Sensor ground		_	Approximately 0	-
12	OR	Sunload sensor		_	_	-
17	PU/W	Water temperature sen- sor		_	(V) 15 10 5 10 0	-
					50 ms	

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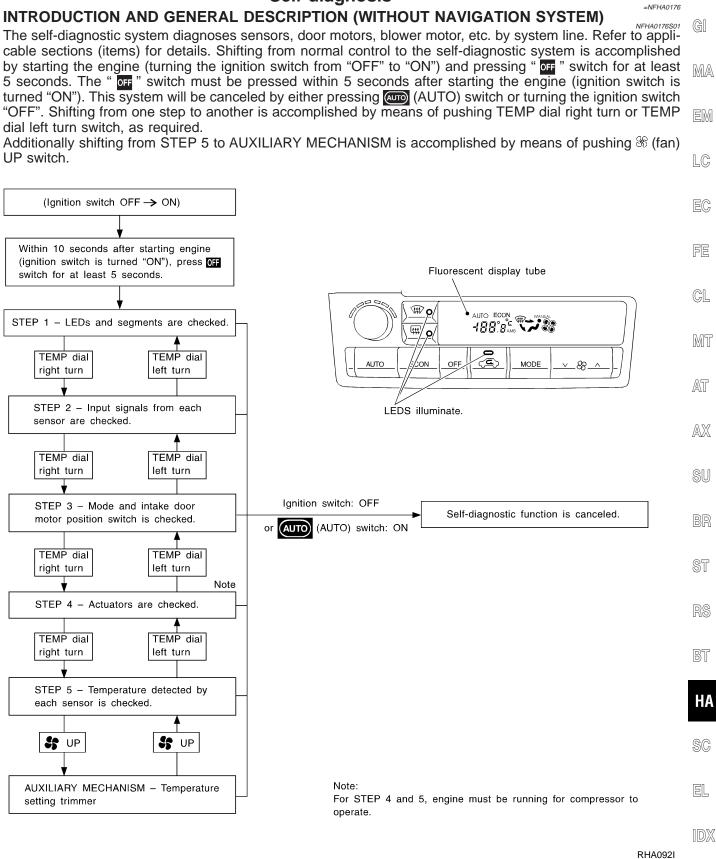
TROUBLE DIAGNOSES

Auto Amp. Terminals and Reference Value (Cont'd)

TERMI- NAL NO.	WIRE COLOR	ITEM		COND	NITION	Voltage V
					—	Approximately 0
18	PU	Compressor feed back signal		AUTO SW: ON	When refrigerant pressure sensor con- nector is disconnected	Approximately 4.6
20	BR/W	Multiplex communica- tion signal (CLK)			_	(v) 6 4 2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
21	L/W	Power supply for each door motor			_	Approximately 12
22	G/B	Compressor ON signal		Compressor: ON		Approximately 0
22	G/B	Compressor ON signal		Com	pressor: OFF	Approximately 4.6
23	SB	Ambient temperature output signal			_	_
24	В	Ground			_	Approximately 0
25	Y/R	Power supply for BAT	C H		_	Approximately 12
26	P/B	Power supply for IGN			_	Approximately 12
33	W/L	Power supply for ACC			_	Approximately 12
34	L/W	Blower motor feed back signal	(Con)		_	Approximately 12
35	L/Y	Fan control amp. con- trol signal		Fan speed	Low, Middle low or Middle high	Approximately 2.5 - 3.0
					High	Approximately 9 - 10



Self-diagnosis



Perform all of the following tests to narrow the problem to a specific assembly, actuator, or function. Link to the Diagnostic Procedure which corresponds to malfunctions noted in these tests. If the A/C display screen has no display, check all power supply circuits to the A/C Auto Amp.

HA-43

Self-diagnosis (Cont'd)

FUNCTION CONFIRMATION PROCEDURE (WITHOUT NAVIGATION SYSTEM)

ENTER SELF-DIAGNOSTIC MODE

Perform steps 1 - 3

1

1. Turn the ignition OFF.

2. Start the engine.

3. Immediately after starting the engine press and hold the OFF switch (for the auto A/C system) for at least 5 seconds. The A/C Auto Amp. should now be in Self Diagnosis mode. Self Diagnosis steps 1 - 5 can now be performed. Self Diagnosis step 1 will be displayed first. Shifting from one step to another is accomplished by pressing the temperature increase or decrease switch.

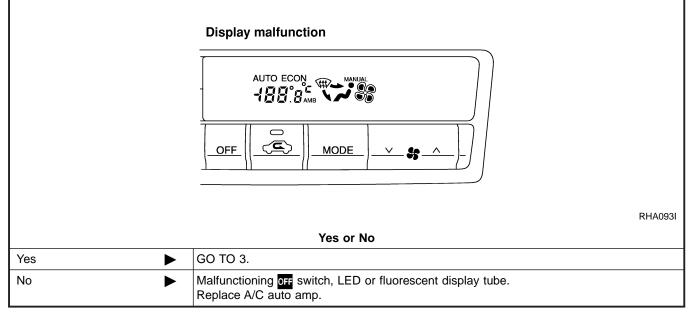
▶ GO TO 2.

2 STEP 1 LED/DISPLAY CHECK

Verify all segments illuminate.

If all segments do not illuminate the fluorescent display tube is malfunctioning or the system has not entered self diagnosis which would indicate a malfunctioning OFF switch.

Do all LEDs and segments illuminate?



3	CHECK TO ADVANCE	SELF-DIAGNOSIS STEP 2					
2. Adv	 Turn the TEMP dial clockwise. Advance to self-diagnosis STEP 2. If the system does not shift between step 1 and 2, a malfunctioning TEMP dial is indicated. 						
		Yes or No					
Yes	►	GO TO 4.					
No	•	Malfunctioning TEMP dial. Replace A/C auto amp.					

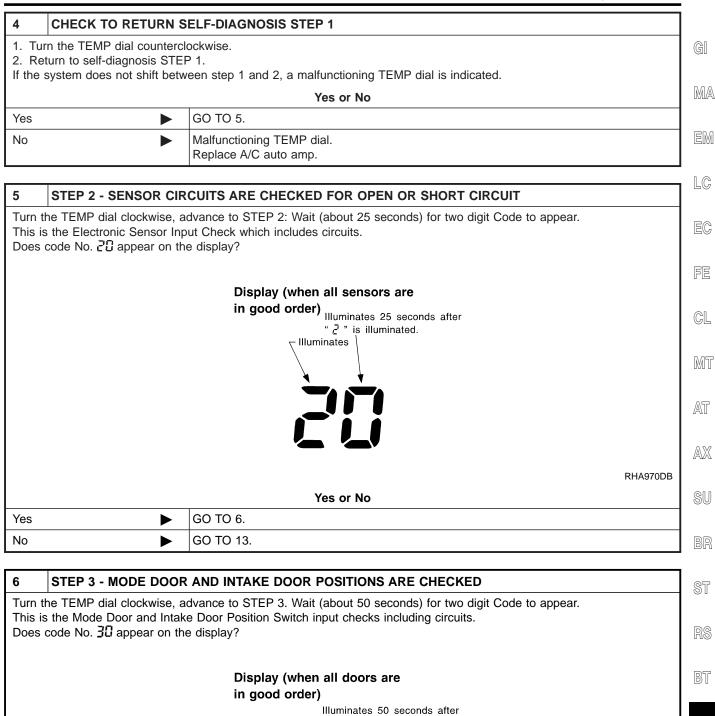
AUTO

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 Yes
 GO TO 7.

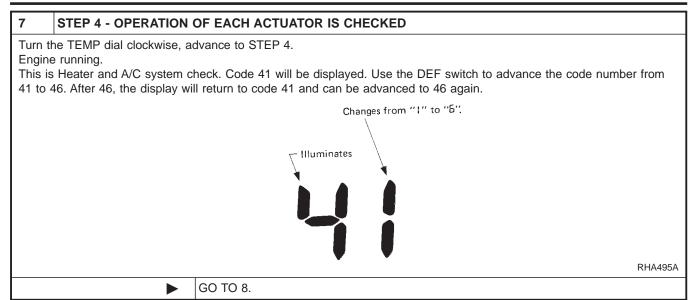
 No
 GO TO 14.

Illuminates

" 3 " is shown on display.

AUTO

Self-diagnosis (Cont'd)



8 CHECK ACTUATORS Confirm operation of system components according to the following charts. GI Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation. MA Code No. 41 42 43 44 45 46 Actuator VENT FOOT Mode door B/L B/L D/F DEF 20% FRE Intake door REC REC FRE FRE FRE Full Cold Full Cold Full Full Full Full LC Air mix door Hot Hot Hot Hot 4 - 5 V 9 - 11 V 7 - 9 V 7 - 9 V 10 - 12 V 7 - 9 V Blower motor Compressor ON ON OFF OFF ON ON EC MTBL0314 Operating condition of each actuator cannot be checked by indicators. FE **Discharge air flow** Air outlet/distribution Mode switch CL Face Foot Defroster ; ____ 100% MT じ 60% 40% _ J, _ 80% 20% AT ____ 60% 40% AX Ŵ 100% MTBL0128 OK or NG GO TO 9. OK ► NG • Air outlet does not change. Go to "Mode Door Motor" (HA-75). • Intake door does not change. ST Go to "Intake Door Motor" (HA-87). • Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-91). • Magnet clutch does not engage. Go to "Magnet Clutch" (HA-101). • Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-83). BT

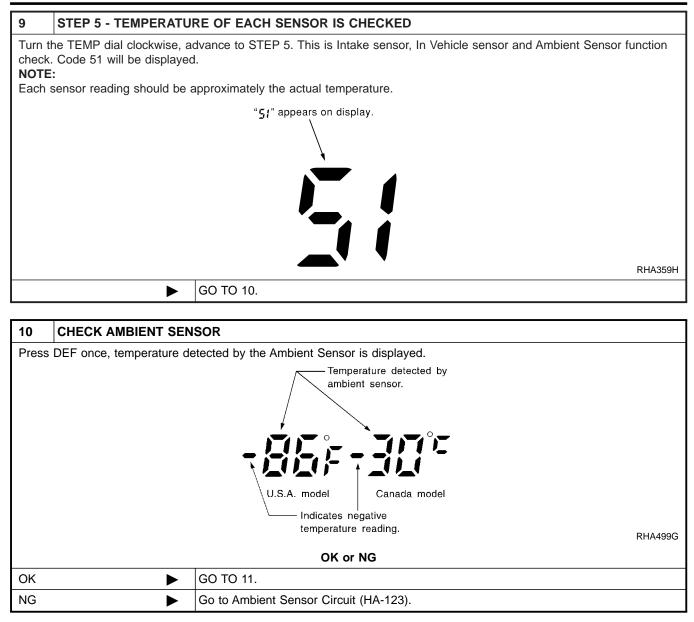
HA

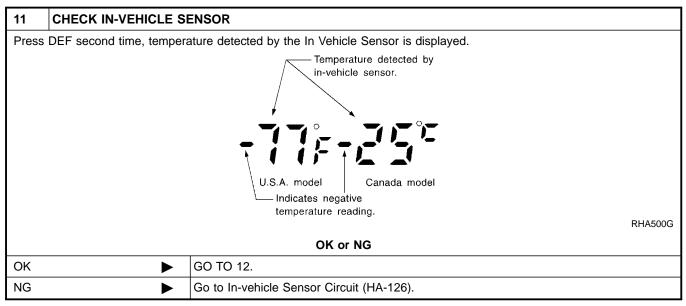
SC

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AUTO

Self-diagnosis (Cont'd)





12	CHECK INTAKE SENSOR						
Press	Press DEF third time, temperature detected by the Intake Sensor is displayed.						
	Temperature detected by in-vehicle sensor.	MA					
		EM					
	U.S.A. model Indicates negative	LC					
	temperature reading. RHA500G	EC					
	OK or NG						
ОК	 Press (DEF) switch the fourth time. Display returns to original presentation 51. Turn ignition switch OFF or (AUTO) switch ON. END 	FE					
NG	Go to Intake Sensor Circuit (HA-133).	CL					

- MT
- AT

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RS

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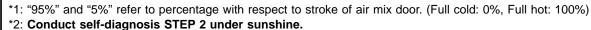
13 CHECK MALFUNCTIONING SENSOR

NOTE:

- A blinking mark (-) preceding the Code No. indicates a short circuit.
- If 2 or more items are malfunctioning the corresponding codes will alternately blink twice.
- A circuit will be detected as open or shorted and its code No. will be displayed when input signals correspond with conditions in the following chart.

Code No.	Sensor	Open circuit	Short circuit	Reference page	
15	Ambient	Less than	Greater than	*3	
-21	sensor	–43.8°C (–47°F)	100°C (212°F)	3	
- 55	In-vehicle	Less than	Greater than	*4	
- 22 -	sensor	–43.8°C (–47°F)	100°C (212°F)	4	
24	Intake	Less than	Greater than	*5	
- 24	sensor	–43.8°C (–47°F)	100°C (212°F)		
25	Sunload	Less than	Greater than	*6	
- 25	sensor*2	0.228 mA	0.98 mA	0	
26	PBR*1	Greater than	Less than 5%	*7	
- 26		95%			

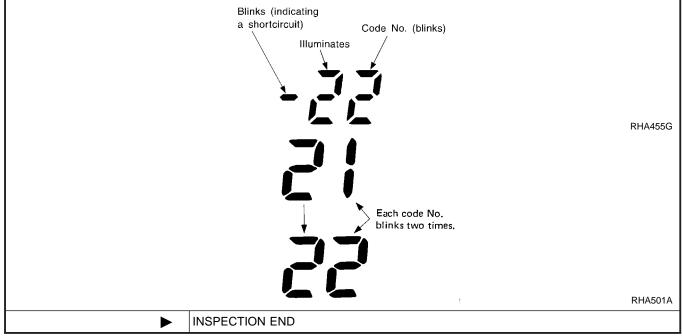
MTBL1185

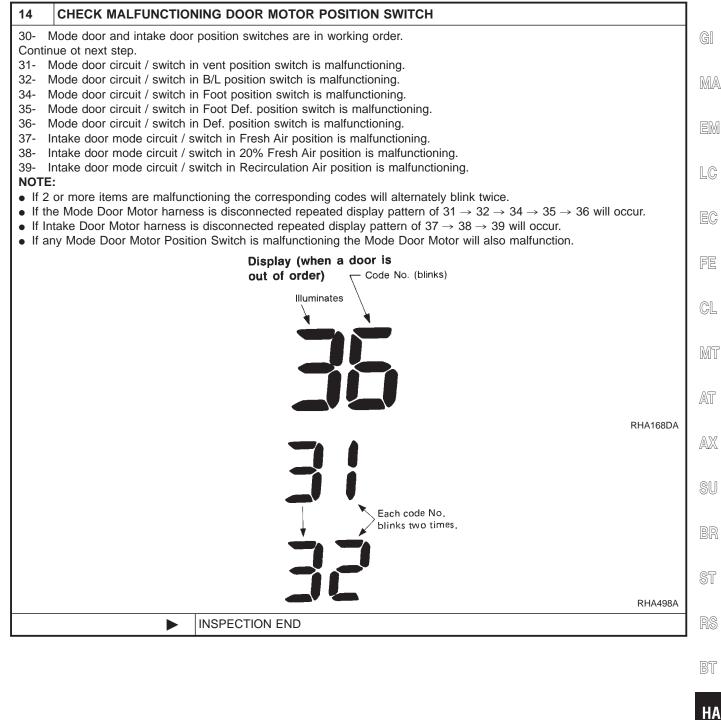


When conducting indoors, direct light (more than 60W) at sunload sensor.

*3: HA-123, *4: HA-126, *5: HA-133, *6: HA-129, *7: HA-135







ПА

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AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER (WITHOUT NAVIGATION SYSTEM)

Unconfirmed Incidents

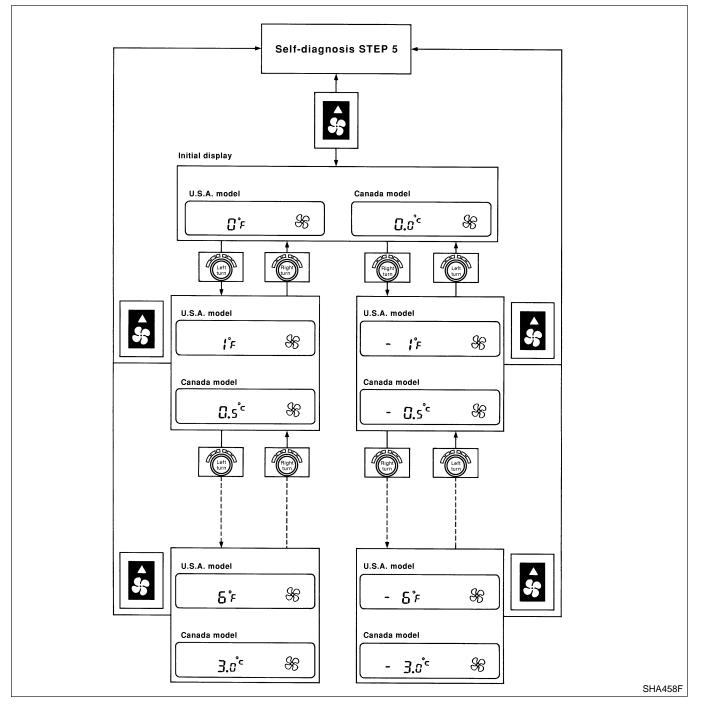
=NFHA0176S03

AUTO

The customer may feel that the cabin temperature is not being controlled or regulated to the temperature indicated by the auto A/C display screen. To satisfy individual driver preference the Temperature Setting Trimmer may be used to compensate in a range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F).

- 1. Enter Self Diagnosis mode and select STEP 5.
- 2. Press the Fan Up 38 switch: This will set the A/C system in auxiliary mode and the display will show 61.
- Turn the temperature dial clockwise or counterclockwise: The temperature will change at a rate of 0.5°C (1°F).

If power is lost to the A/C Auto Amp. trimmer setting is canceled and setting becomes that of initial condition, 0°C (0°F).

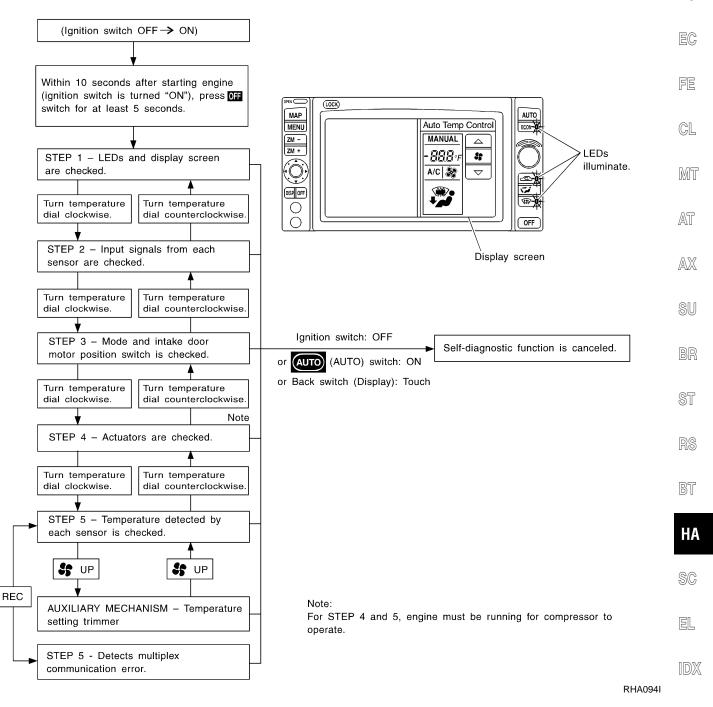


GI

When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

INTRODUCTION AND GENERAL DESCRIPTION (WITH NAVIGATION SYSTEM)

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " or " switch for at least 5 seconds. The " or " switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing (AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of turning temperature dial, as required. Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing % (fan) UP switch.



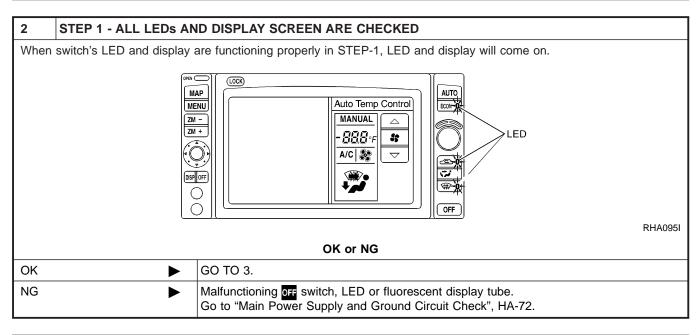
Self-diagnosis (Cont'd)

FUNCTION CONFIRMATION PROCEDURE (WITH NAVIGATION SYSTEM)

1 SET IN SELF-DIAGNOSTIC MODE

- 1. Turn ignition switch ON.
- 2. Set in self-diagnostic mode as follows. Within 10 seconds after starting engine (ignition switch is turned "ON".), press OFF switch for at least 5 seconds.

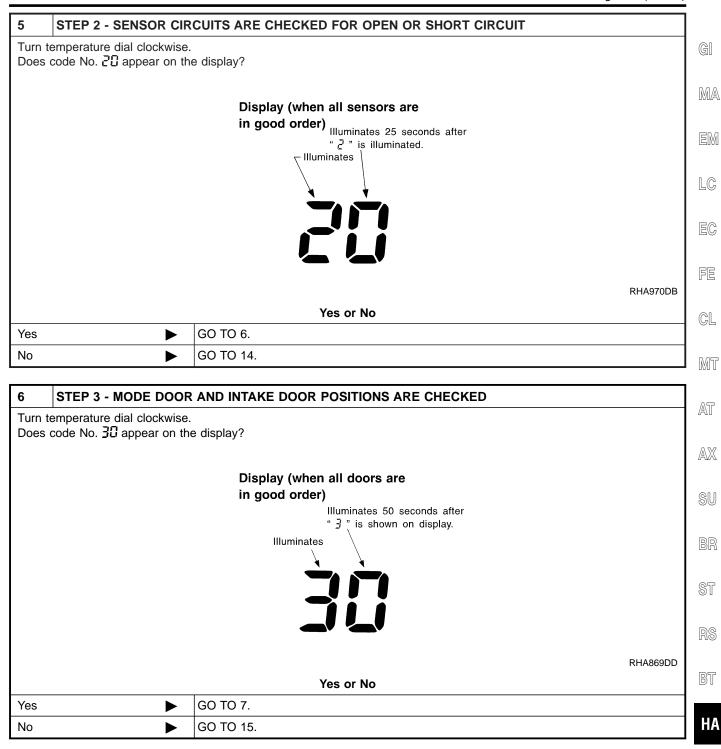
► GO TO 2.



3	VERIFY ADVANCE TO	SELF-DIAGNOSIS STEP 2					
	 Turn temperature dial clockwise. Does advance to self-diagnosis STEP 2? 						
	Yes or No						
Yes	►	GO TO 4.					
No	►	Malfunctioning temperature dial. Check Display & NAVI control unit.					

4	VERIFY RETURN TO S	ELF-DIAGNOSIS STEP 1					
	 Turn temperature dial counterclockwise. Does return to self-diagnosis STEP 1? 						
		Yes or No					
Yes	►	GO TO 5.					
No	►	Malfunctioning temperature dial. Check Display & NAVI control unit.					

AUTO

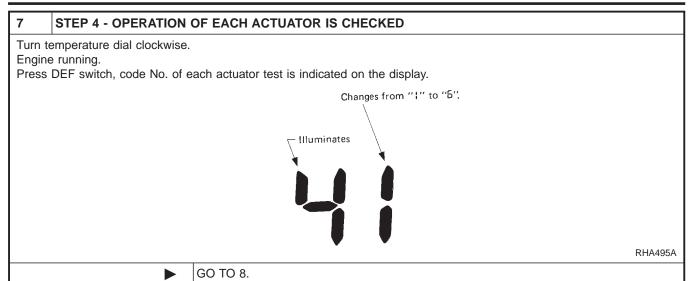


SC

EL

AUTO

Self-diagnosis (Cont'd)



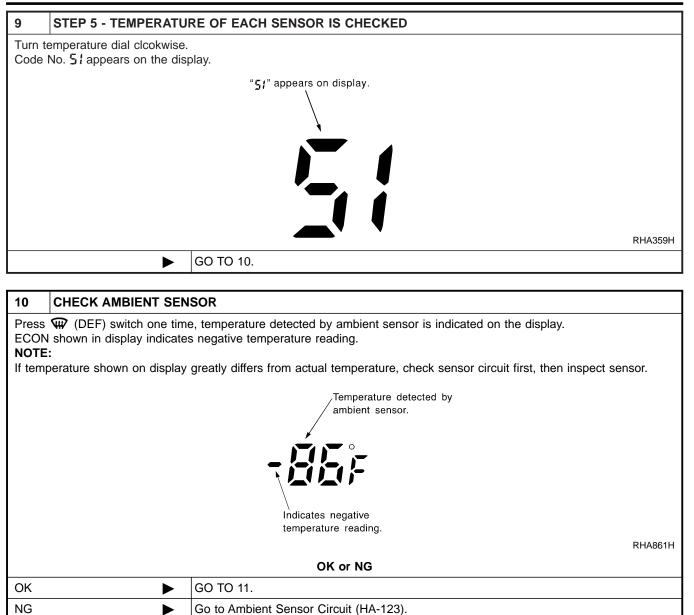
8 CHECK ACTUATORS Confirm operation of system components according to the following charts. GI Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation. MA Code No. 41 42 43 44 45 46 Actuator VENT FOOT Mode door B/L B/L D/F DEF 20% FRE Intake door REC REC FRE FRE FRE Full Cold Full Cold Full Full Full Full LC Air mix door Hot Hot Hot Hot 4 - 5 V 9 - 11 V 7 - 9 V 7 - 9 V 10 - 12 V 7 - 9 V Blower motor Compressor ON ON OFF OFF ON ON EC MTBL0314 Operating condition of each actuator cannot be checked by indicators. FE **Discharge air flow** Air outlet/distribution Mode switch CL Face Foot Defroster ; ____ 100% MT じ 60% 40% _ J, _ 80% 20% AT ____ 60% 40% AX Ŵ 100% MTBL0128 OK or NG GO TO 9. OK ► NG • Air outlet does not change. Go to "Mode Door Motor" (HA-75). • Intake door does not change. ST Go to "Intake Door Motor" (HA-87). • Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-91). • Magnet clutch does not engage. Go to "Magnet Clutch" (HA-101). • Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-83). BT

HA

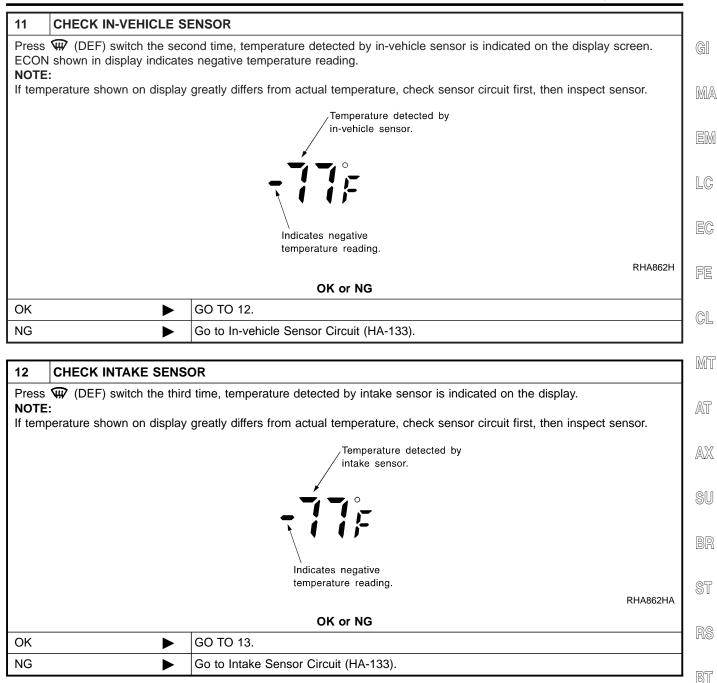
SC

EL

AUTO



AUTO



SC

EL

AUTO

13 DETECTS MULTIPLEX COMMUNICATION ERROR

Press REC switch. Does code No. 52 appears on the display

		isplay	Signal direction	
	52		In good order	
	52	85	Display & NAVI control unit \rightarrow Auto amp.	
	52	\$	Auto amp. \rightarrow Display & NAVI control unit	
				MTBL0509
			Yes or No	MTBL0509
Yes	► INSPE		Yes or No	MTBL0509

GI

LC

EC

FE

CL

MT

AT

14 CHECK MALFUNCTIONING SENSOR

NOTE:

- A blinking mark (-) preceding the Code No. indicates a short circuit.
- If 2 or more items are malfunctioning the corresponding codes will alternately blink twice.
- A circuit will be detected as open or shorted and its code No. will be displayed when input signals correspond with con-MA ditions in the following chart.

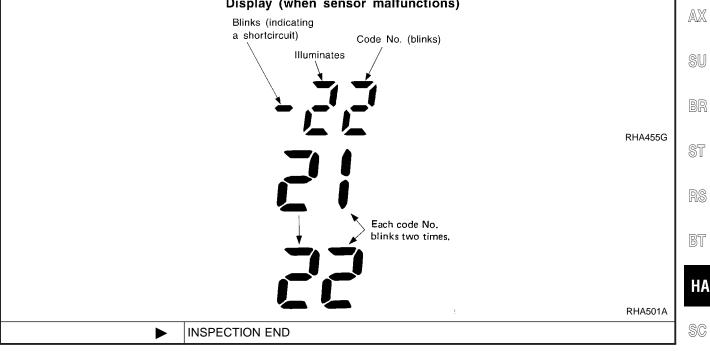
Code No.	Sensor	Open circuit	Short circuit	Reference page	
15	Ambient	Less than	Greater than	*3	
-21	sensor	–43.8°C (–47°F)	100°C (212°F)	3	
55	In-vehicle	Less than	Greater than	*4	
- 22 -	sensor	–43.8°C (–47°F)	100°C (212°F)	4	
24	Intake	Less than	Greater than	*5	
- 24	sensor	–43.8°C (–47°F)	100°C (212°F)		
25	Sunload	Less than	Greater than	*6	
- 25	sensor*2	0.228 mA	0.98 mA	0	
26	PBR*1	Greater than	Less than 5%	*7	
- 26		95%	L655 tridii 5 /6	*7	

MTBL1185 *1: "95%" and "5%" refer to percentage with respect to stroke of air mix door. (Full cold: 0%, Full hot: 100%) *2: Conduct self-diagnosis STEP 2 under sunshine.

When conducting indoors, direct light (more than 60W) at sunload sensor.

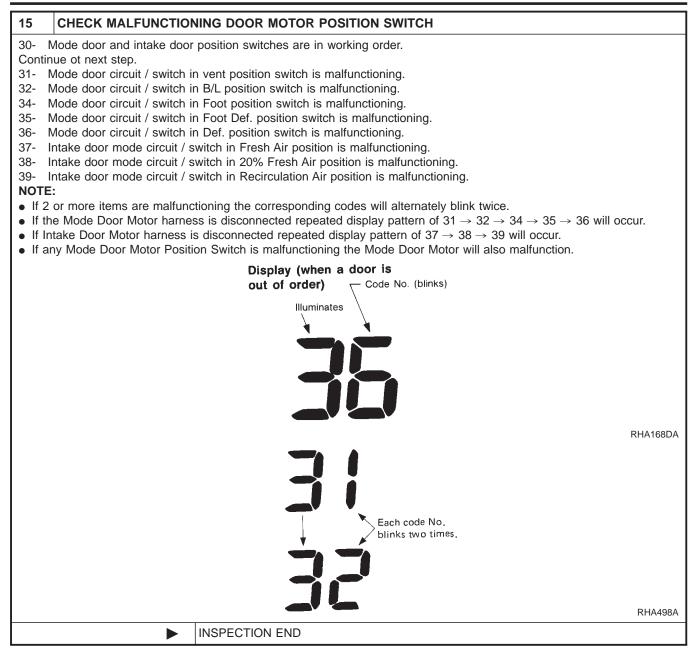
*3: HA-123, *4: HA-126, *5: HA-133, *6: HA-129, *7: HA-135

Display (when sensor malfunctions)



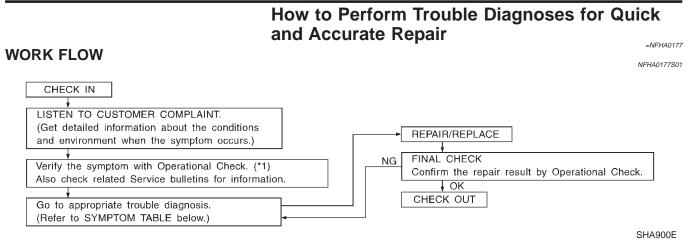
EL

AUTO



AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER (WITH NAVIGATION SYSTEM) =NFHA0176S09 GI **Unconfirmed Incidents** NFHA0176S0901 The trimmer compensates for differences in range of ±3°C (±6°F) between temperature setting (displayed digitally) and temperature felt by driver. MA Operating procedures for this trimmer are as follows: Begin Self-diagnosis STEP 5 mode. • Press & (fan) UP switch to set system in auxiliary mode. EM Display shows "51" in auxiliary mechanism. It takes approximately 3 seconds. LC Turn the temperature dial clockwise or counterclockwise: Temperature will change at a rate of 0.5°C (1°F). EC Self-diagnosis STEP 5 FE CL MT Initial display U.S.A. model AT S ₿°F AX Turn temperature Turn temperature Turn temperature Turn temperature SU dial clockwise. dial counterclockwise. dial counterclockwise. dial clockwise. 55 55 U.S.A. model U.S.A. model ST 88 88 l°F l[°]F Turn temperature Turn temperature Turn temperature Turn temperature dial clockwise. dial counterclockwise. dial counterclockwise. dial clockwise. BT HA Ś Şŗ SC U.S.A. model U.S.A. model 88 88 Б°г - 5°F EL RHA863H

When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).



*1: Operational Check (HA-65)

SYMPTOM TABLE

Symptom	Reference Page	
• A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C system.	HA-70
Air outlet does not change.		
Mode door motor does not operate nor- mally.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	HA-75
Discharge air temperature does not change.	On the Tarakha Diananasia Dananahan (an Ain Mia Dana Matan (1 AN)	
Air mix door motor does not operate nor- mally.	 Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN) 	HA-83
Intake door does not change.		
Intake door motor does not operate nor- mally.	Go to Trouble Diagnosis Procedure for Intake Door Motor. (LAN)	HA-87
Blower motor operation is malfunctioning.		
Blower motor operation is malfunctioning under out of starting fan speed control.	Go to Trouble Diagnosis Procedure for Blower Motor.	HA-91
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	HA-101
Insufficient cooling.	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	HA-108
Insufficient heating.	Go to Trouble Diagnosis Procedure for Insufficient Heating.	HA-117
Noise.	Go to Trouble Diagnosis Procedure for Noise.	HA-119
Self-diagnosis can not be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	HA-120
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	HA-121
ECON mode does not operate.	Go to Trouble Diagnosis Procedure for ECON (ECONOMY) — mode.	HA-122
A/C system cannot be controlled (With navigation system).	Go to Trouble Diagnosis Procedure for Multiplex Communication Circuit.	HA-136

NFHA0177S02

AUTO

Operational Check

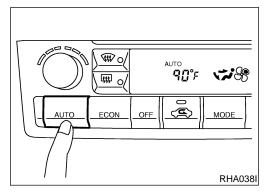
NFHA0178 The purpose of the operational check is to confirm that the system GI operates properly.

CONDITIONS:

- Engine running and at normal operating temperature. MA •
 - EM

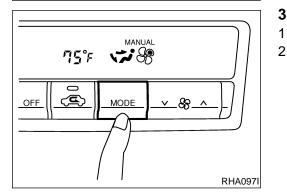
LC

BR



PROCEDURE: (WITHOUT NAVIGATION SYSTEM)				
1. Check Memory Function				
1.	Set the temperature 90°F or 32°C.			
2.	Press OFF switch.			
3.	Turn the ignition off.	FE		
4.	Turn the ignition on.			
5.	Press the AUTO switch.	CL		
6.	Confirm that the set temperature remains at previous tempera- ture.			
7.	Press OFF switch.	MT		
If NG, go to trouble diagnosis procedure for memory function (HA-				
121). If OK continue with payt check				
If OK, continue with next check.				
		AX		
		SU		
		90		

MANUAL 75°F 0 G OFF MODE 88. ^ RHA096I



2.	Check Blower	NFHA0178S0202	QT		
1.					
2.	ing blower speed and fan symbol until all speeds are checked.				
3.	Leave blower on MAX speed 😽 .		BT		
If NG, go to trouble diagnosis procedure for blower motor (HA-91).					
lf	OK, continue with next check.		HA		
3.	Check Discharge Air		SC		
1.	Press mode switch four times and DEF button.	NFHA0178S0203	00		
2.	Each position indicator should change shape.		EL		
			IDX		

Operational Check (Cont'd)

Face

100%

60%

Air outlet/distribution

Defroster

20%

40%

100%

7:88

MODE

60°F

0 (E)

OFF

Foot

_

40%

80%

60%

Discharge air flow

Mode

control

(ttt)

knob



3. Confirm that discharge air comes out according to the air distribution table at left. Refer to "Discharge Air Flow" (HA-26).

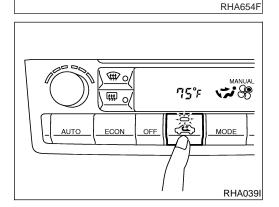
NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF \widehat{W} is selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-75).

If OK, continue with next check.



\$ \$ \$

Щ о

ECON

4. Check Recirculation

- 1. Press REC Switch. Recirculation indicator should illuminate.
- 2. Listen for intake door position change (you should hear blower sound change slightly).

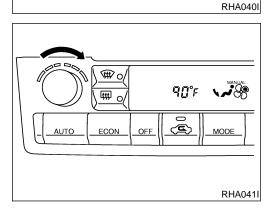
If NG, go to trouble diagnosis procedure for intake door (HA-87). If OK, continue with next check.

5. Check Temperature Decrease

- 1. Turn the temperature dial counterclockwise until 18°C (60°F) is displayed.
- Check for cold air at discharge air outlets. 2.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-108).

If OK, continue with next check.



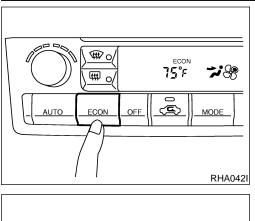
6. Check Temperature Increase

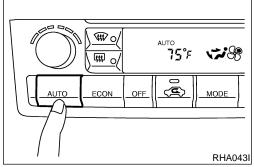
- Turn the temperature dial clockwise until 32°C (90°F) is dis-1. played.
- 2. Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient heating (HA-117).

If OK, continue with next check.

NFHA0178S0204





- 7. Check ECON (Economy) Mode
- NFHA0178S0207 1. Set the temperature 75°F or 25°C.
- Press ECON switch. 2.
- Display should indicate ECON (no AUTO). 3. Confirm that the compressor clutch is not engaged (visual MA inspection). (Discharge air and blower speed will depend on ambient, invehicle and set temperatures.) If NG, go to trouble diagnosis procedure for ECON (Economy)

mode (HA-122). If OK, continue with next check.

8. Check AUTO Mode

- Press AUTO switch. 1.
- EC 2. Display should indicate AUTO (no ECON). Confirm that the compressor clutch engages (audio or visual inspection). FE
 - (Discharge air and blower speed will depend on ambient, invehicle and set temperatures.)

CL If NG, go to trouble diagnosis procedure for A/C system (HA-70), then if necessary, trouble diagnosis procedure for magnet clutch (HA-101).

MT If all operational check are OK (symptom can not be duplicated), go to "Incident Simulation Tests" (GI-25) and perform tests as outlined to simulate driving conditions environment. If symptom AT appears, refer to "Symptom Table" (HA-64) and perform applicable trouble diagnosis procedures.

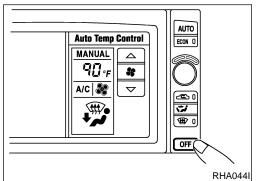
AX

GI

LC

NFHA0178S0208

SU

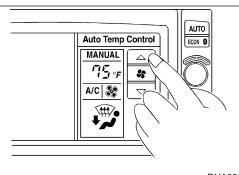


PROCEDURE: (WITH NAVIGATION SYSTEM)				
1. Check Memory Function	01			
1. Set the temperature 90°F or 32°C.	1			
2. Press OFF switch.	RS			
3. Turn the ignition off.				
4. Turn the ignition on.	BT			
5. Press the AUTO switch.				
6. Confirm that the set temperature remains at previous tempera				
ture. 7. Press OFF switch.	H/			
If NG, go to trouble diagnosis procedure for memory function (HA 121).	- SC			
If OK, continue with next check.				
	e			
	L			





NFHA0178S0302



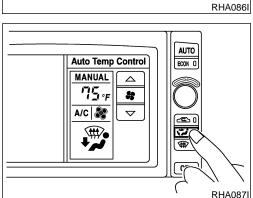
2. Check Blower

- Press fan switch (up side) one time. Blower should operate on low speed. The fan symbol should have one blade lit & .
- 2. Press fan switch (up side) one more time, and continue checking blower speed and fan symbol until all speeds are checked.
- 3. Leave blower on MAX speed \$\$.

If NG, go to trouble diagnosis procedure for blower motor (HA-91). If OK, continue with next check.

3. Check Discharge Air

- 1. Press mode switch four times and DEF button.
- 2. Each position indicator should change shape.



Face

100%

60%

Air outlet/distribution

Defroster

20%

40%

100%

RHA088I

Foot

_

40%

80%

60%

_

Discharge air flow

Mode

knob

control

W .

\ttt/

 Confirm that discharge air comes out according to the air distribution table at left. Refer to "Discharge Air Flow" (HA-26).

NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF $\widehat{\mathbf{W}}$ is selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-75).

If OK, continue with next check.

4. Check Recirculation

1.

- Press REC Switch. Recirculation indicator should illuminate.
- 2. Listen for intake door position change (you should hear blower sound change slightly).

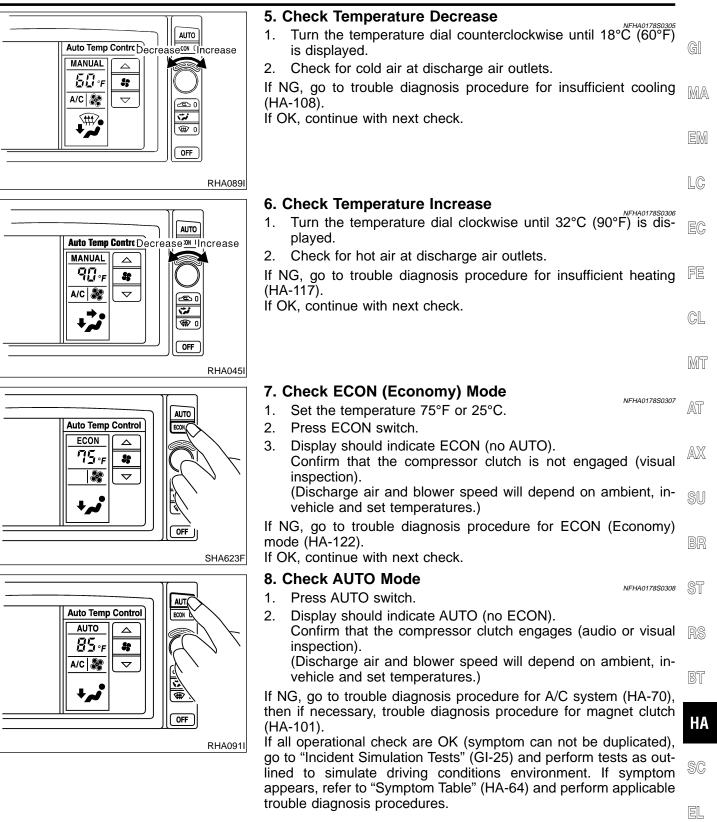
If NG, go to trouble diagnosis procedure for intake door (HA-87). If OK, continue with next check.

	RHA654F
Auto Temp Control	

HA-68

NFHA0178S0303

NFHA0178S0304



[] []

AUTO

=NFHA0179

A/C System TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM SYMPTOM:

• A/C system does not come on. INSPECTION FLOW

1. Confirm symptom by performing the following operatonal check.					
Without navigation system Image: Auto Econ OFF Auto Econ OFF Mode	 OPERATIONAL CHECK – AUTO mode a. Press AUTO switch. b. Display should indicate AUTO (not ECON). Confirm that the compressor clutch engages (audio or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.) If OK (symptom cannot be duplicated), perform complete operational check (*2). If NG (symptom is confirmed), continue with STEP-following. 				
Without navigation system	eck Main Power Supply and Ground Circuit. (*1) With navigation system 4. Check Multiplex Communication Circuit (*3). OK eplace auto amp.				

RHA046I

*1: HA-72

*2: HA-65

*3: HA-136

GI

MA

EM

LC

EC

FE

CL

MT

AT

AX

SU

ST

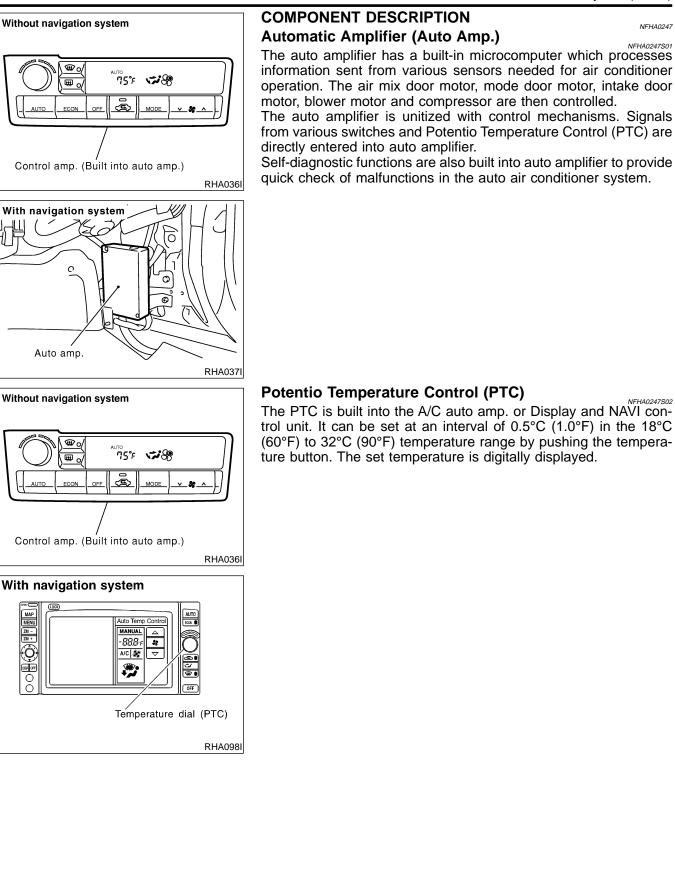
BT

HA

SC

EL

IDX



MAP

ZM -ZM +

Ô



MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK Power Supply Circuit Check

NFHA0180S03

Check power supply circuit for air conditioner system. **Refer to EL-11, "Wiring Diagram — POWER —**".

Without navigation system IGNITION IGNITION ΟN BATTERY ON or START 33 26 27 Auto amp. 32 14 ¢ ©: For Canada With navigation system IGNITION IGNITION ON BATTERY ON or START 25 26 33 Auto amp. 24 Ť RHA076I

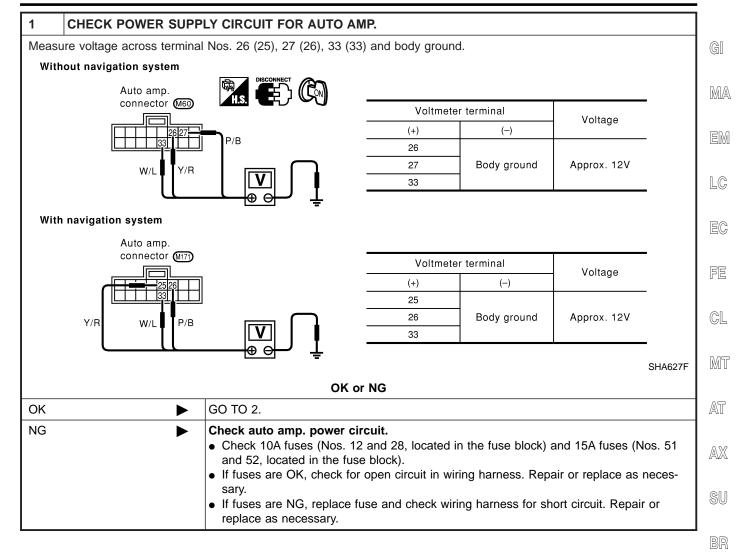
DIAGNOSTIC PROCEDURE

SYMPTOM:

• A/C system does not come on.

NFHA0181

AUTO A/C System (Cont'd)



ST

u UQ

BT

HA

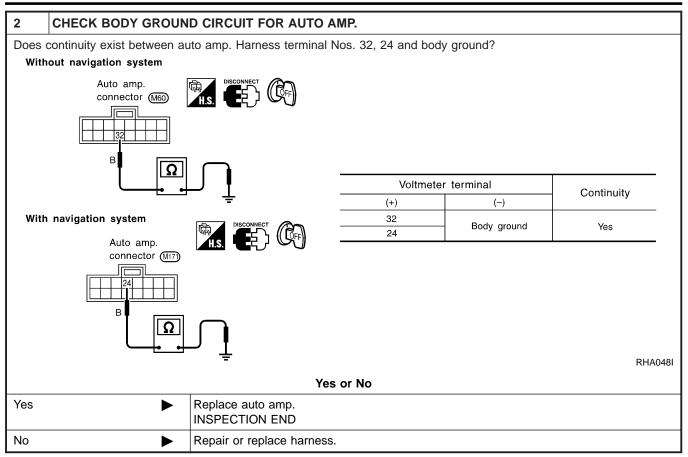
SC

EL

IDX

AUTO

A/C System (Cont'd)



GI

MA

=NFHA0182

NFHA0182S01

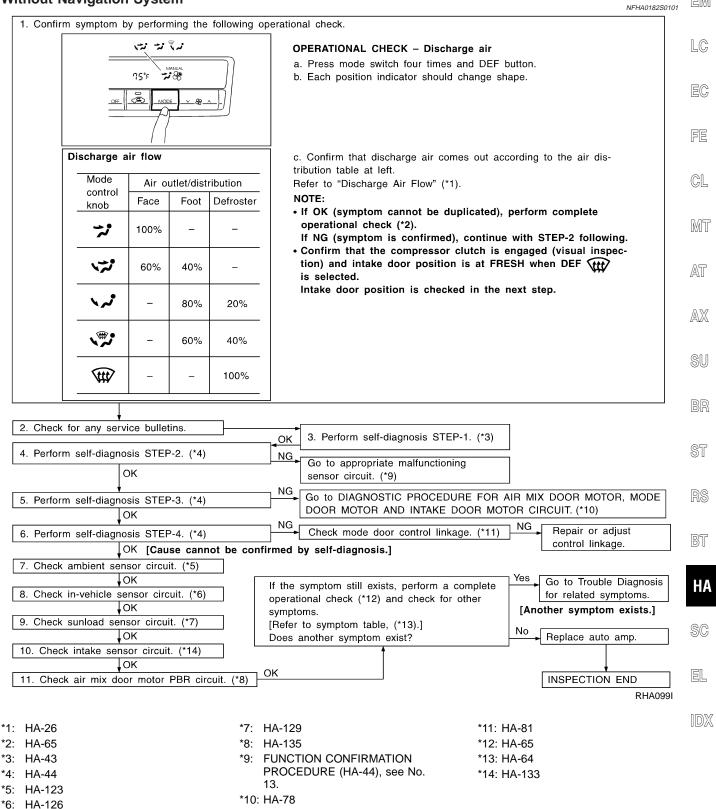
Mode Door Motor

TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR (LAN) SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

Inspection Flow

Without Navigation System



AUTO

NFHA0182S0102

With Navigation System

						NFHA0182S0102
1. Con	nfirm sympton	n by perf	orming t	he following	g operational check.	
	=	Auto Tem MANUAL 75-F A/C	p Control		OPERATIONAL CHECK – Discharge air a. Press mode switch four times and DEF button. b. Each position indicator should change shape.	
	Discharge a	air flow		<u> </u>	c. Confirm that discharge air comes out according to the air dis-	
	Mode	Air o	utlet/dist	ribution	tribution table at left. Refer to "Discharge Air Flow" (*1).	
	control knob	Face	Foot	Defroster	NOTE:	
	<u> </u>	100%	_	-	 If OK (symptom cannot be duplicated), perform complete operational check (*2). If NG (symptom is confirmed), continue with STEP-2 following. 	
	*	60%	40%	_	 Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF is selected. 	
	ئىرىن 	-	80%	20%	Intake door position is checked in the next step.	
	*	-	60%	40%		
	₩ ₩	-	-	100%		
4. Perfo	orm self-diag corm self-diag corm self-diag	nosis STI DK nosis ST DK nosis ST DK [Cau ensor circ	EP-2. (** EP-3. (** EP-4. (** se canr	4) 4) not be confi	3. Perform self-diagnosis STEP-1. (*3) NG Go to appropriate malfunctioning sensor circuit. (*9) NG Go to DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR, M DOOR MOTOR AND INTAKE DOOR MOTOR CIRCUIT. (*10) NG Check mode door control linkage. (*11) firmed by self-diagnosis.]	
9. Che	ck in-vehicle	DK ensor circ DK nsor circ DK	cuit. (*7) uit. (*14		If the symptom still exists, perform a complete operational check (*12) and check for other symptoms. [Refer to symptom table, (*13).] Does another symptom exist? OK	ns
11. Ch	eck air mix d	oor moto	or PBR o	circuit. (*8)		RHA049I
*1: HA· *2: HA· *3: HA· *4: HA· *5: HA· *6: HA·	-67 -53 -54 -123			*٤ *٢	*7: HA-129 *11: HA-81 *8: HA-135 *12: HA-67 *9: FUNCTION CONFIRMATION *13: HA-64 PROCEDURE (HA-54), see No. *14: HA-133 *10: HA-78	

=NFHA0183

NFHA0183S01

GI

MA

EM

LC

SYSTEM DESCRIPTION

Component Parts

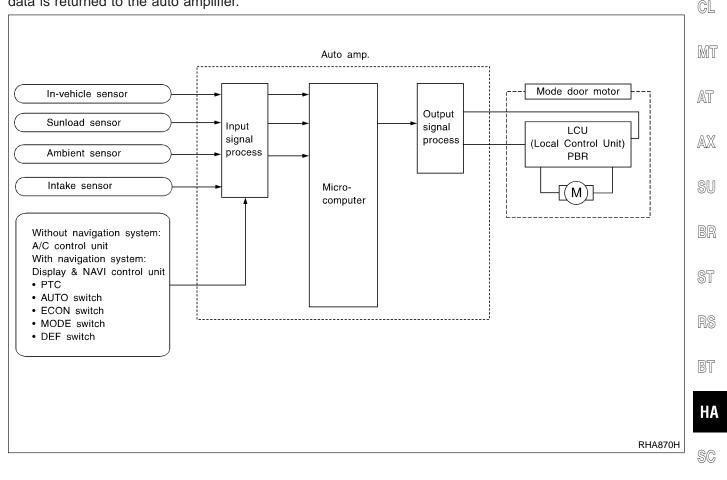
Mode door control system components are:

- 1) Auto amp.
- 2) Mode door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

System Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door and intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

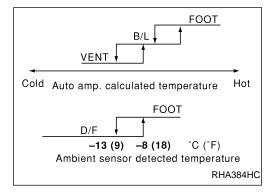
The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or OPEN/CLOSE or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.

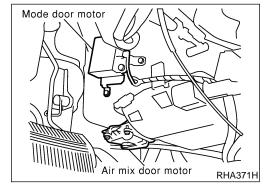


EL

IDX

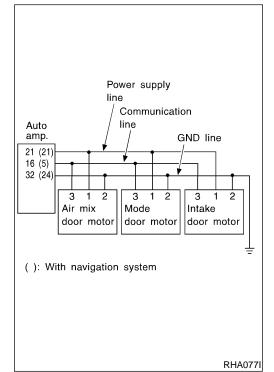
Mode Door Control Specification





COMPONENT DESCRIPTION

The mode door motor is attached to the heater unit. It rotates so that air is discharged from the outlet set by the auto amplifier. Motor rotation is conveyed to a link which activates the mode door.

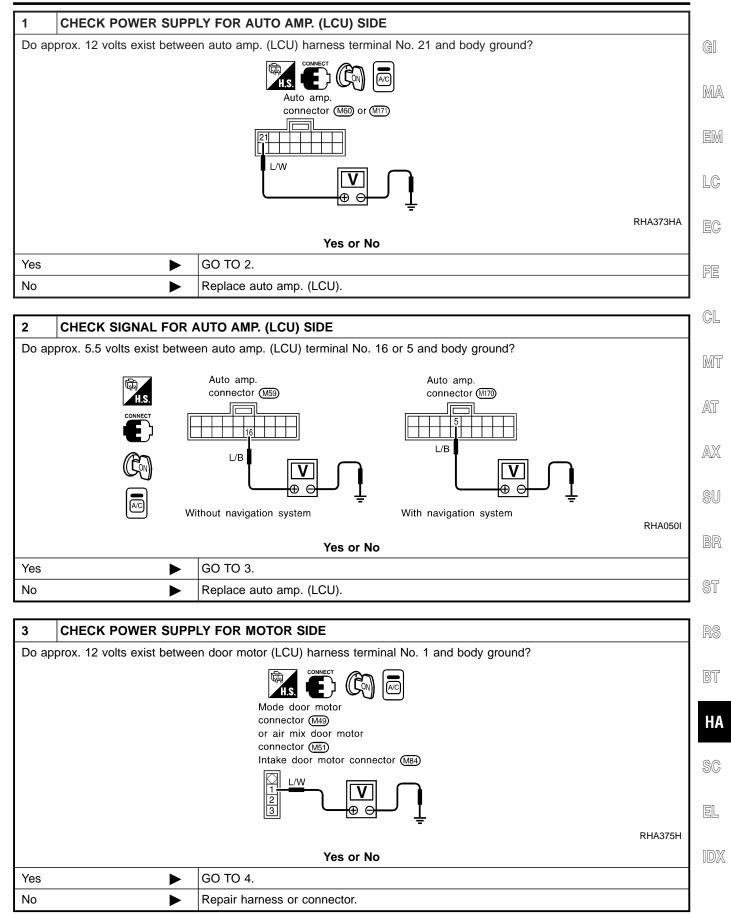


DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR, MODE DOOR MOTOR AND INTAKE DOOR MOTOR CIRCUIT

SYMPTOM: Air mix door motor, mode door motor and/or intake door motor does not operate normally.

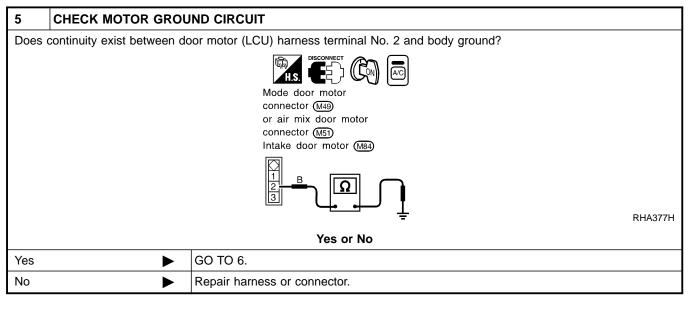
NFHA0183S03

AUTO Mode Door Motor (Cont'd)



AUTO

4	CHECK SIGNAL FOR M	NOTOR SIDE
Do ap	prox. 5.5 volts exist betwee	en door motor (LCU) terminal No. 3 and body ground?
		Mode door motor connector (Ma9), air mix door motor connector (MB) or Intake door motor (MB)
		Yes or No
Yes	•	GO TO 5.
No		Repair harness or connector.



6	CHECK MOTOR C	OPER	ATION
Discor	connect and reconnect the motor connector and confirm the motor operation.		
			OK or NG
OK (R norma	eturn to operate lly.)		Poor contacting the motor connector
NG (D norma	oes not operate lly.)		GO TO 7.

		_
7 CHECK MODE DOOR	MOTOR AND AIR MIX DOOR MOTOR OPERATION]
 Disconnect the intake door r Reconnect the mode door m motor operation. 	notor connector. Notor and air mix door motor connector and confirm the mode door motor and air mix door	GI
	OK or NG	MA
OK (Mode door motor and air mix door motor operate normally.)	Replace the intake door motor.	EM
NG (Mode door motor and air mix door motor do not operate normally.)	GO TO 8.	LC
		EC
	R MOTOR AND INTAKE DOOR MOTOR OPERATION	-
 Disconnect the mode door n Reconnect the intake door n 	notor connector. notor and confirm the air mix door motor and intake door motor operation.	FE
	OK or NG	
OK (Air mix door motor and intake door motor operate normally.)	Replace mode door motor.	CL
NG (Air mix door motor and intake door motor	GO TO 9.	MT
do not operate normally.)		AT
9 CHECK INTAKE DOO	R MOTOR AND MODE DOOR MOTOR OPERATION	1
 Disconnect the air mix door Reconnect the mode door m 	motor connector. otor and confirm the intake door motor and mode door motor operation.	
	OK or NG	SU
OK (Intake door motor and mode door motor operate normally.)	Replace air mix door motor.	BR
NG (Intake door motor	Replace auto amp.]

ST

BT

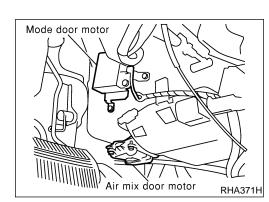
HA

SC

EL

IDX

NFHA0186



and mode door motor

do not operate normally.)

CONTROL LINKAGE ADJUSTMENT

Mode Door

- 1. Install mode door motor on heater unit and connect it to main harness.
- 2. Set up code No. in Self-diagnosis STEP 4. Refer to HA-44.
- 3. Move side link by hand and hold mode door in DEF mode.
- 4. Attach mode door motor rod to side link rod holder.
- 5. Make sure mode door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

-	41	42	43	ЧЧ	45	45
	VENT	B/L	B/L	FOOT	D/F	DEF



Air Mix	x Door Motor	-
TROUBLE DIAGNOSIS PROCEDURE FOR A	IR MIX DOOR (LAN)	- @I
SYMPTOM:	= =	87 G]
• Discharge air temperature does not change.		
 Air mix door motor does not operate. 		MA
Inspection Flow		
Without Navigation System	NFHA0187S0	EM
	NFHA0187S010	1
1. Confirm symptom by performing the following operationa	al check.	
	OPERATIONAL CHECK	LC
	Temperature increase	
	a. Turn the temperature dial clockwise	EC
	until 32°C (90°F) is displayed.	
	b. Check for hot air at discharge air outlets.	FE
	Temperature decrease	A 1
	a. Turn the temperature dial counterclockwise	CL
	until 18°C (60°F) is displayed. b. Check for cold air at discharge air outlets.	
	, i i i i i i i i i i i i i i i i i i i	MT
	If OK (symptom cannot be duplicated), perform complete operational check (*10).	
	If NG (symptom is confirmed), continue with STEP-2	AT
	following.	5 46
		∩ \7
		AX
2. Check for any service bulletins. 3. Perform se	elf-diagnosis STEP-1. (*1)	
Ļ	ОК	SU
4. Perform self-diagnosis STEP-2. (*15)	Go to appropriate malfunctioning sensor circuit. (*6)	
ОК		BR
► Derform colf diagnostic CTED 4. (#15)		
5. Perform self-diagnosis STEP-4. (*15)	FOR AIR MIX DOOR MOTOR, MODE DOOR MOTOR and	0T
6. Check ambient sensor circuit. (*2) by self-diagnosis.]		ST
	ФК	
7. Check in-vehicle sensor circuit. (*3)	NG Check air mix door control linkage. (*8)	RS
• ОК		
8. Check sunload sensor circuit. (*4)	, NG	BT
↓ OK	Repair or adjust control linkage. (*9)	
9. Check intake sensor circuit. (*14)		ЦА
↓ OK 10. Check air mix door motor PBR circuit. (*5)		HA
↓ OK		
If the symptom still exists, perform a complete operational check	ck (*12) and check for Go to Trouble Diagnosis for	SC
other symptoms. [Refer to symptom table, (*13).] Does another	symptom exist? Yes related symptom.	
↓ No	Another symptom exists.	EL
Replace auto amp. INSPECTION END	RHA103I	
		IDX
*1: HA-43 *7: HA-78	*12: HA-65	IUM
*2: HA-123 *8: HA-86 *3: HA-126 *9: HA-86	*13: HA-64 *14: HA-133	
*4: HA-129 *10: HA-65	*15: HA-44	
*5: HA-135		
*6: FUNCTION CONFIRMATION		

PROCEDURE (HA-44), see No. 13.

With Navigation System

1. Confirm symptom by performing the following operation	itional check.
	OPERATIONAL CHECK
	Temperature increase
Auto Temp Conti Decrease Increase	a. Turn the temperature dial clockwise until 32°C (90°F) is displayed. b. Check for hot air at discharge air outlets.
	Temperature decrease a. Turn the temperature dial counterclockwise until 18°C (60°F) is displayed. b. Check for cold air at discharge air outlets.
	If OK (symptom cannot be duplicated), perform complete operational check (*10). If NG (symptom is confirmed), continue with STEP-2 following.
]
2. Check for any service bulletins. 3. Perform	n self-diagnosis STEP-1. (*1)
	• ок
4. Perform self-diagnosis STEP-2. (*15)	Go to appropriate malfunctioning sensor circuit. (*6)
ОК	
↓ 5. Perform self-diagnosis STEP-4. (*15)	Go to DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR,
↓ OK [Cause cannot be confirm	med MODE DOOR MOTOR and
6. Check ambient sensor circuit. (*2) by self-diagnos	
↓ ОК	↑ ок
7. Check in-vehicle sensor circuit. (*3)	Check air mix door control linkage. (*8)
↓ ок	
8. Check sunload sensor circuit. (*4)	↓ NG
↓ OK	Repair or adjust control linkage. (*9)
9. Check intake sensor circuit. (*14)	
↓ ок	
10. Check air mix door motor PBR circuit. (*5)	
↓ OK	
If the symptom still exists, perform a complete operational content symptoms. [Refer to symptom table, (*13).] Does anot	
	Another symptom exists.
Replace auto amp. INSPECTION END	RH
	*40. ЦА С7
HA-53 *7: HA-78 HA-123 *8: HA-86	*12: HA-67 *13: HA-64
HA-126 *9: HA-86	*14: HA-133
HA-129 *10: HA-67	*15: HA-54
HA-135 FUNCTION CONFIRMATION PROCEDURE (HA-54), see No.	
14.	

AUTO

SYSTEM DESCRIPTION

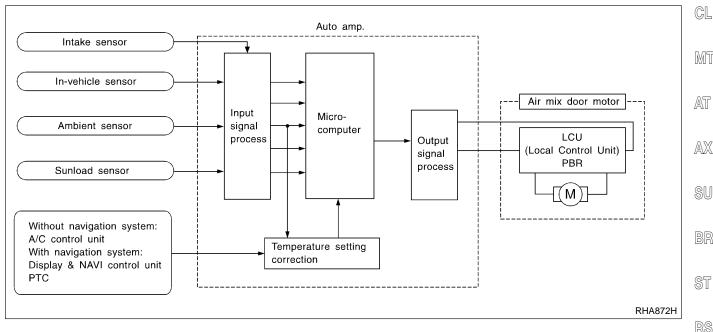
Component Parts

Air mix door control system components are:

- 1) Auto amp.
- 2) Air mix door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

System Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door, intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU. The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



Air Mix Door Control Specification

Auto amp. calculated temperature

Hot

RHA457H

(%) **100** (Hot)

0

Cold

Air mix door opening angle NFHA0188503



HA



EL

IDX

=NFHA0188

NFHA0188S01

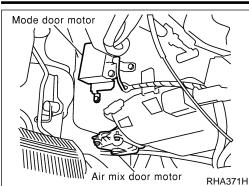
GI

MA

EM

LC

Air Mix Door Motor (Cont'd)



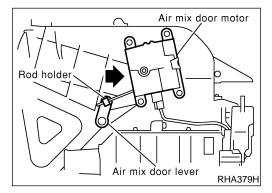
COMPONENT DESCRIPTION

The air mix door motor is attached to the heater unit. It rotates so that the air mix door is opened or closed to a position set by the auto amplifier. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor.

DIAGNOSTIC PROCEDURE

SYMPTOM: Discharge air temperature does not change.

• Refer to HA-78.



CONTROL LINKAGE ADJUSTMENT

- Air Mix Door
- 1. Install air mix door motor on heater unit and connect it to main harness.
- 2. Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-43.
- 3. Move air mix door lever by hand and hold it in full cold position.
- 4. Attach air mix door lever to rod holder.
- 5. Make sure air mix door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

41	42	43	ЧЧ	45	48	
Full cold		Full hot				



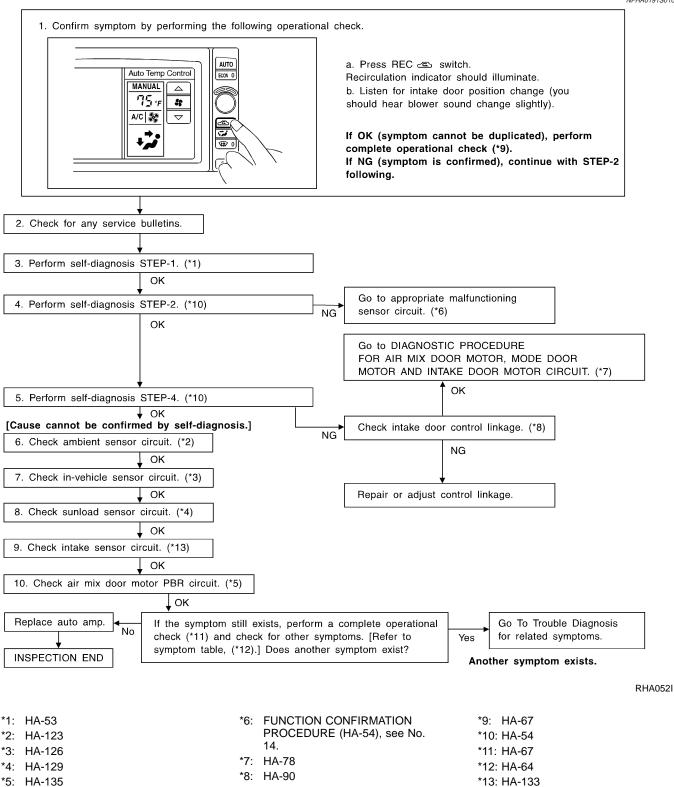
AUTO Intake Door Motor

Intake	Door Motor		
TROUBLE DIAGNOSIS PROCEDURE FOR IN	ITAKE DOOR (LAN)	=NFHA0191	GI
SYMPTOM: Intake door does not change.			
 Intake door does not change. Intake door motor does not operate normally 	у.		MA
Inspection Flow Without Navigation System		NFHA0191S01 NFHA0191S0101	EM
1. Confirm symptom by performing the following operationa	al check.		LC
	a. Press REC 🕿 switch. Recirculation indicator should illuminate. b. Listen for intake door position change (you should hear blower sound change slightly).		EC
OFF	If OK (symptom cannot be duplicated), perform complete operational check (*9).		FE
	If NG (symptom is confirmed), continue with STEP-2 following.		CL
2. Check for any service bulletins.		I	MT
↓			
3. Perform self-diagnosis STEP-1. (*1) OK			AT
↓ 4. Perform self-diagnosis STEP-2. (*10)	Go to appropriate malfunctioning sensor circuit. (*6)		AX
ОК			
	Go to DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR, MODE DOOR MOTOR AND INTAKE DOOR MOTOR CIRCUIT. (*7)		SU
↓ 5. Perform self-diagnosis STEP-4. (*10)	бок		BR
↓ OK [Cause cannot be confirmed by self-diagnosis.]			200
6. Check ambient sensor circuit. (*2)	NG Check intake door control linkage. (*8)		ST
ОК	NG		
7. Check in-vehicle sensor circuit. (*3)	Repair or adjust control linkage.		RS
8. Check sunload sensor circuit. (*4)	hopan of adjust control linkage.		
			BT
ОК			HA
10. Check air mix door motor PBR circuit. (*5)			ШЛ
Replace auto amp. No If the symptom still exists, perform check (*11) and check for other sy	ymptoms. [Refer to Yes for related symptoms.		SC
INSPECTION END	er symptom exist? Another symptom exists.		EL
		RHA100I	كاكا
			IDX
	CONFIRMATION *9: HA-65 RE (HA-44), see No. *10: HA-44		uem
*3: HA-126 13.	*11: HA-65		
*4: HA-129 *7: HA-78 *5: HA-135 *8: HA-90	*12: HA-64 *13: HA-133		

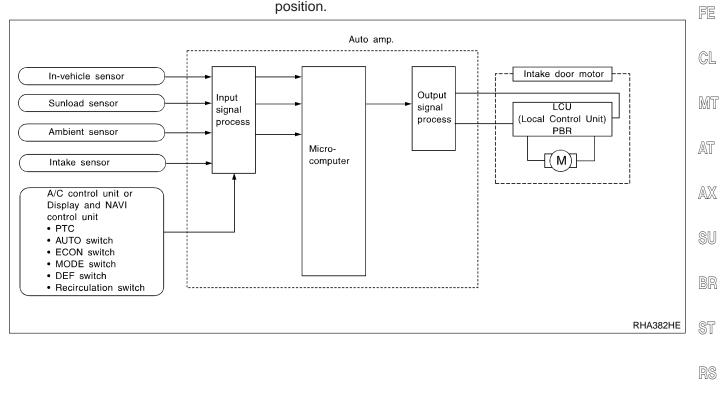
Intake Door Motor (Cont'd)

With Navigation System

AUTO



SYSTEM DESCRIPTION =NFHA0192 **Component Parts** NFHA0192S01 GI Intake door control system components are: 1) Auto amp. 2) Intake door motor MA 3) In-vehicle sensor 4) Ambient sensor 5) Sunload sensor 6) Intake sensor LC System Operation NFHA0192S02 The intake door control determines intake door position based on the ambient temperature, the intake air temperature and the in-ve-EC hicle temperature. When the ECON, DEFROST, or OFF switches are pushed, the auto amplifier sets the intake door at the "Fresh"





HA

FRESH

20% FRESH

20% FRESH

Cold

Auto amp. calculated temperature

Intake Door Control Specification

NFHA0192503

SC

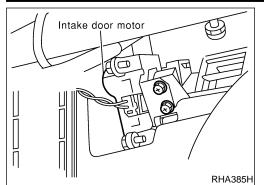
Intake Door Control Specification

NFHA0192503

Intake Door Control Specification

RHA383H

Intake Door Motor (Cont'd)



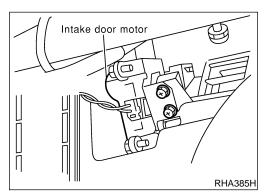
COMPONENT DESCRIPTION

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

DIAGNOSTIC PROCEDURE

SYMPTOM: Intake door motor does not operate normally.

• Refer to HA-78.



CONTROL LINKAGE ADJUSTMENT

Intake Door

2.

NFHA0195

AUTO

- Install intake door motor on intake unit and connect it to main harness.
 - Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-44.
- 3. Make sure intake door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

	41	42	43	ЧЧ	45	48
REC		20% FRE		FRE		

AUTO Blower Motor

	Blower Motor	
	COUBLE DIAGNOSIS PROCEDURE FOR BLOWER MOTOR	196 G[
•	Blower motor operation is malfunctioning. Blower motor operation is malfunctioning under out of starting fan speed control.	MA
	spection Flow thout Navigation System	FM
	1. Confirm symptom by performing the following operational check.	01
	OPERATIONAL CHECK – Blower a. Press fan switch (up side) one time. Blower should operate on low speed.	LC
	The fan symbol should have one blade lit &. b. Press fan switch (up side) one more time, and continue checking blower speed and fan	EG
	OFF MODE Some Sector and the sector	FE
	complete operational check (*12). If NG (symptom is confirmed), continue with STEP-2 following.	CL
[2. Check for any service bulletins. → 3. Perform self-diagnosis STEP-1. (*1)	
l	2. Oneck for any service bulleans. S. Ferform sen-diagnosis STEF-1. (1)	MT
	4. Perform self-diagnosis STEP-2. (*9) Code No. 20 should be displayed after approx. 4 second.	AT
, I	↓ OK Go to Blower Motor Circuit. (*7)	
	5. Perform self-diagnosis STEP-4. (*9) Does blower motor speed change according to each code No.?	AX
	Code No. 41 42 43 44 45 46 Disustructure proced Line Middle birth Middle birth Middle birth	രസ
l	Blower motor speed Low Middle high Middle low High	SU
	6. Is engine coolant temperature below 50°C (122°F) and ambient temperature below 15°C (59°F)? Blower motor operation is normal. No	BR
ı I	↓ Yes	
	7. Is blower motor operating under starting blower speed control? Go to Blower Motor Circuit. (*8)	ST
	8. Check ambient sensor circuit. (*2)	01
 	↓ OK Check thermal transmitter control circuit. 9. Check in-vehicle sensor circuit. (*3) Refer to EL-(*14), "Electrical Component	RS
		BT
	11. Check intake sensor circuit. (*13)	
[↓ OK 12. Check air mix door motor PBR circuit. (*5)	HA
	↓ OK If the symptom still exists, perform a complete operational check (*10) and check for other symptoms. [Refer to symptom table, (*11).] Does another symptom exist? Yes	SC
ı r	Another symptom exists.	EL
	Replace auto amp.	
	RHA102	
*1:	HA-43 *7: HA-94 *11: HA-64	IDX
	HA-123 *8: HA-94 *12: HA-65	
	HA-126 *9: HA-44 *13: HA-133	
	HA-129 *10: HA-65 *14: EL-129	
	HA-135 FUNCTION CONFIRMATION	
	PROCEDURE (HA-44), see No. HA-91 13.	

AUTO

NFHA0196S0102

With Navigation System

	Temp Control	llowing operati	OP a. Blo The b. an syn c. If co If	ERATIONAL Press fan s wer should e fan symbo Press fan s d continue o mbol until a Leave blowe OK (sympto mplete ope	witch (up s operate or ol should h witch (up s checking bl Il speeds a er on MAX om cannot rational c	side) one time. ave one blade side) one more ower speed ar are checked. speed \$. t be duplicate heck (*12).	lit & . e time, nd fan	
↓ 2. Check for any service b	ullating	D Porform		anagia STEI) 1 /*1)			٦
2. Oncon tor any service b		J. Fenorm		gnosis STEF	-1. (1)			
			↓ OK		, Г	Go to opprat	priate malfunctioning	٦
4. Perform self-diagnosis S	TEP-2. (*9)				NG	sensor circui		
Code No. 20 should be d		rox. 4 second						
¥	OK				, L			٦
5. Perform self-diagnosis S					No	Go to Blowe	r Motor Circuit. (*7)	
Does blower motor speed		o each code N	o.?					_
· · ·	41 42	43 44	45	46	-			
	.ow Middle high			High				
· · ·	Yes	- Mildalo I]			
6. Is engine coolant tempe	rature below 50°C	(122°F) and ar	nbient te	mperature	<u>├</u> →[Blower motor	r operation is normal.]
below 15°C (59°F)?					No L			
¥	Yes							_
7. Is blower motor operating	g under starting blo	ower speed co	ntrol?			Go to Blowe	r Motor Circuit. (*8)	
¥	Yes [Cause canno	ot be confirme	ed by se	If-diagnosis	s.] ^{No L}			
8. Check ambient sensor c	ircuit. (*2)						OK	_
↓	ОК				Check	engine coolar	nt temperature sensor	
9. Check in-vehicle sensor	circuit. (*3)					0	(*14), "Electrical	
+	OK				Comp	onent Inspectio	on".	
10. Check sunload sensor	circuit. (*4)				L			
4	ОК							
11. Check intake sensor ci	rcuit. (*13)							
	OK							
12. Check air mix door mo	, ,)						
•	OK							
If the symptom still exists, other symptoms. [Refer to	•			,			Trouble Diagnosis for d symptom.	
↓	No							
Replace auto amp.			ON END	7	А	nother sympton	om exists.	
·]	L		1			R	RHAC
HA-53	,	*7: HA-94				*11: HA-64	1	
HA-123	,	*8: HA-94				*12: HA-67	7	
HA-126	,	*9: HA-54				*13: HA-13	33	
HA-129	•	*10: HA-67				*14: EL-12	.9	
HA-135								
FUNCTION CONFIRMA	TION							

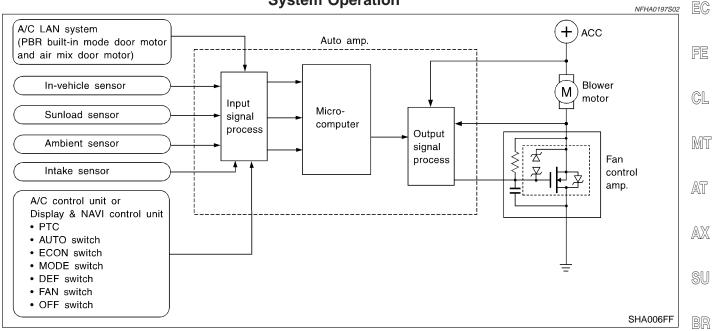
PROCEDURE (HA-54), see No. 14.

AUTO Blower Motor (Cont'd)

SYSTEM DESCRIPTION =NFHA0197 **Component parts** NFHA0197S01 GI Fan speed control system components are: 1) Auto amp. 2) Fan control amp. MA A/C LAN system (PBR built-in air mix door motor and mode 3) door motor) 4) In-vehicle sensor

- 5) Ambient sensor
- 6) Sunload sensor7) Intake sensor

System Operation



Automatic Mode

In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor. The blower motor applied voltage ranges from approximately 5 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 5 to 12V), the automatic amplifier supplies a gate voltage to the fan control amplifier. Based on this voltage, the fan control amplifier controls the voltage supplied to the blower motor.

Starting Fan Speed Control

Start Up From "COLD SOAK" Condition (Automatic mode)

In a cold start up condition where the engine coolant temperature is below 50°C (122°F), the blower will not operate for a short period of time (up to 150 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature. In the most extreme case (very low ambient) the blower starting delay will be 126 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 55°C (131°F), at which time the blower speed will increase to the objective speed. HA

LC

EL

SC

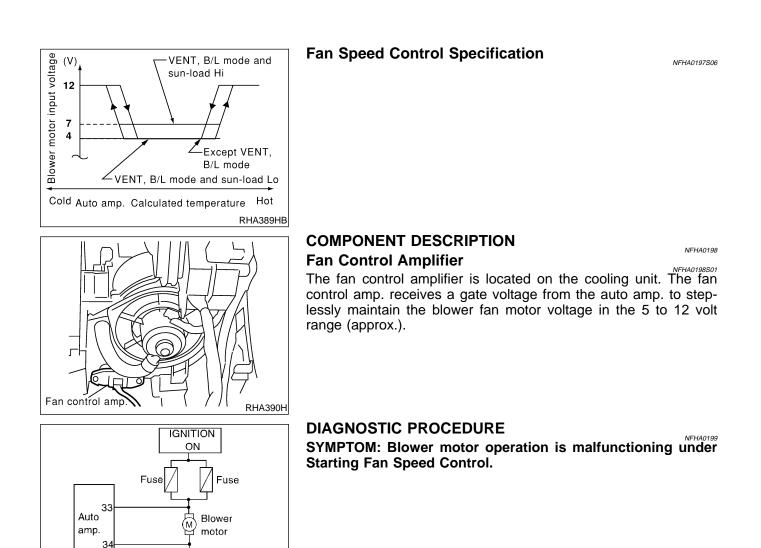
Start Up From Normal or "HOT SOAK" Condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

Blower Speed Compensation Sunload

NFHA0197S05

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).



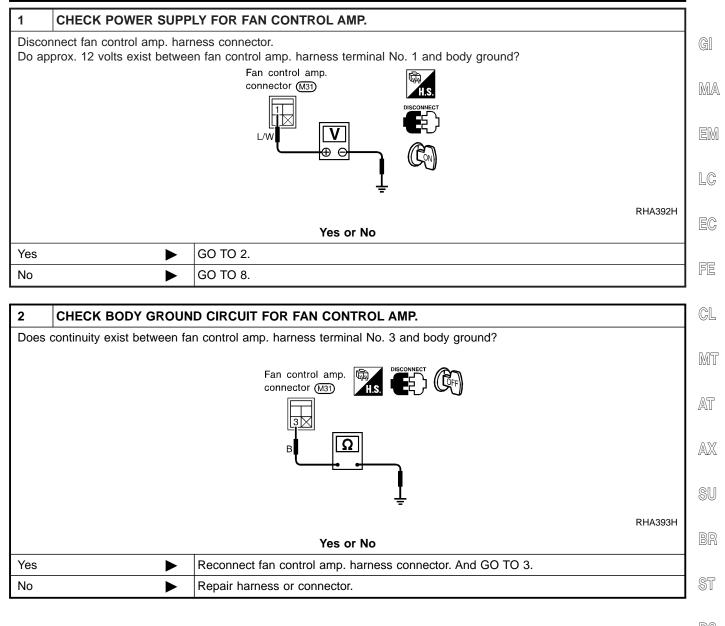
Fan control

RHA467G

amp.

35

AUTO Blower Motor (Cont'd)



KS

BT

HA

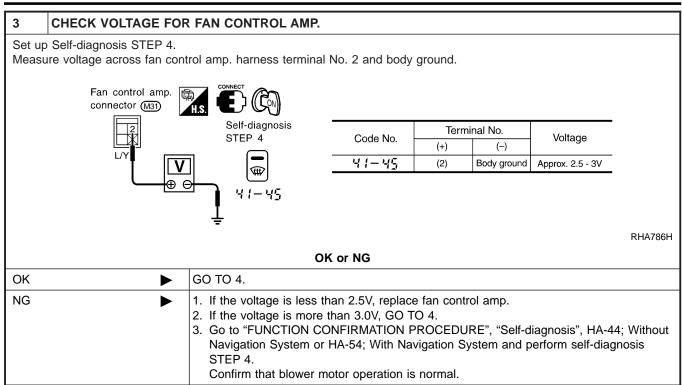
SC

EL

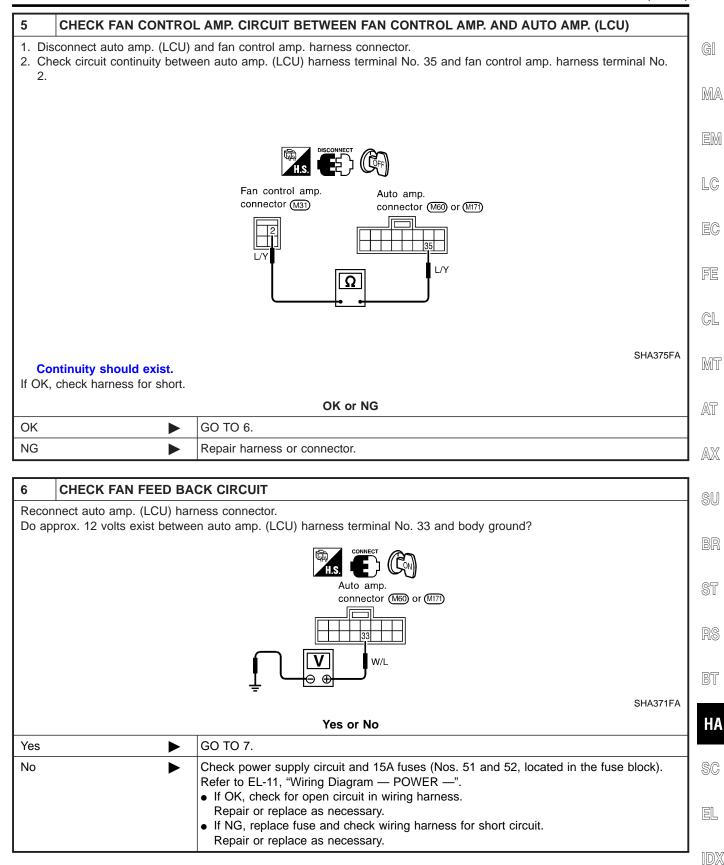
IDX

AUTO

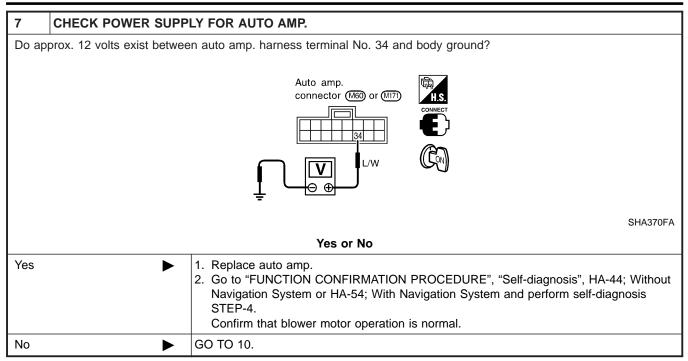
Blower Motor (Cont'd)

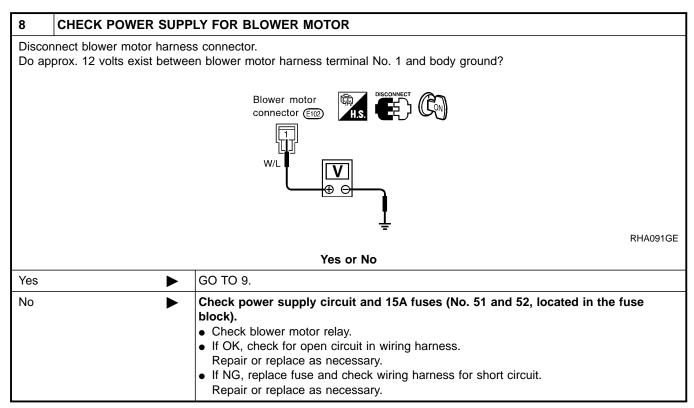


4	CHECK FAN CONTRO	L AMP.	
Refer	Refer to HA-100.		
OK or NG			
OK	►	GO TO 5.	
NG	►	 Replace fan control amp. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis STEP 4. Confirm that blower motor operation is normal. 	

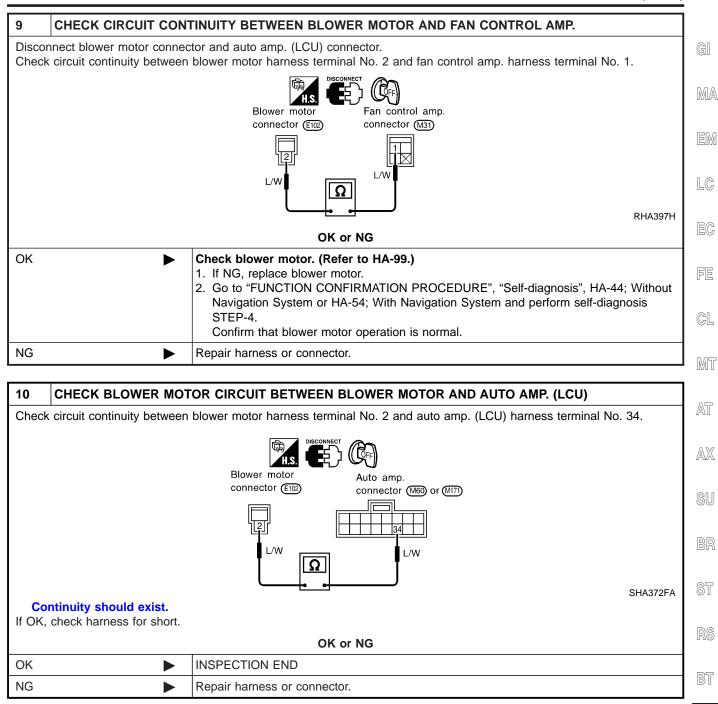


Blower Motor (Cont'd)





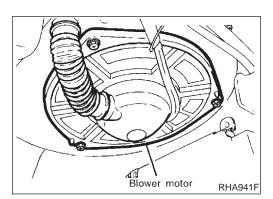
AUTO



HA

SC

EL



COMPONENT INSPECTION

Blower Motor

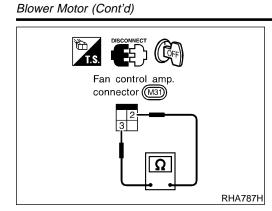
NFHA0200

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the intake unit.

IDX





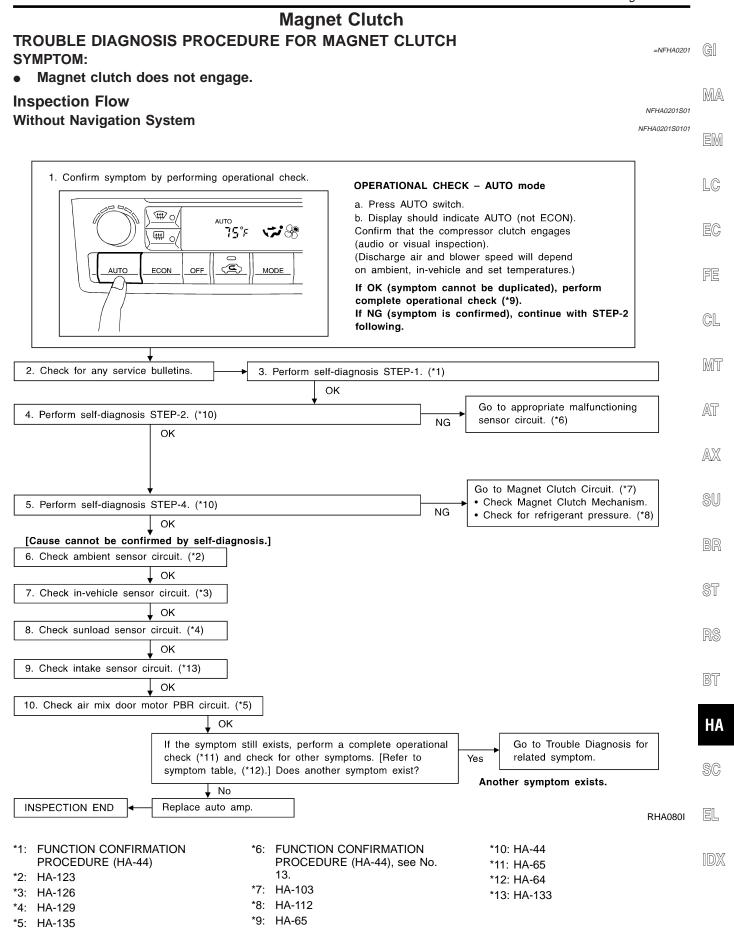
Fan Control Amp.

Check continuity between terminals.

NFHA0200S02

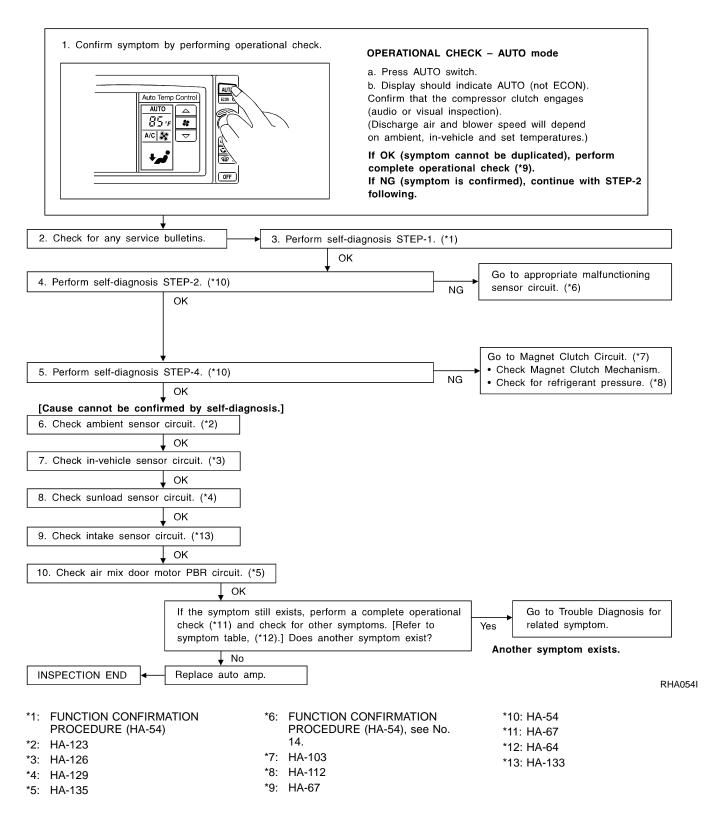
Terminal Nos.	Continuity	
2 - 3	Yes	

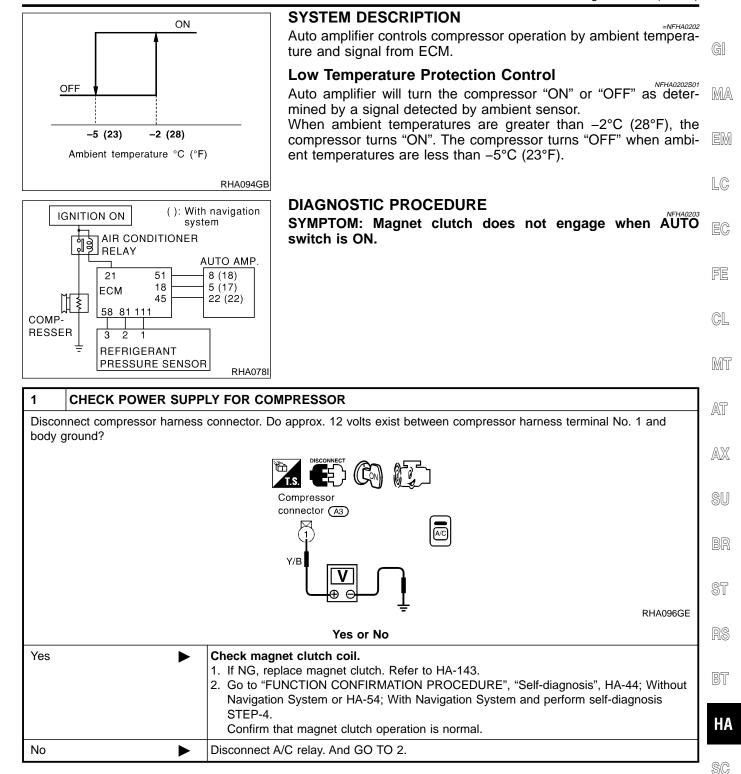
AUTO Magnet Clutch



With Navigation System

AUTO



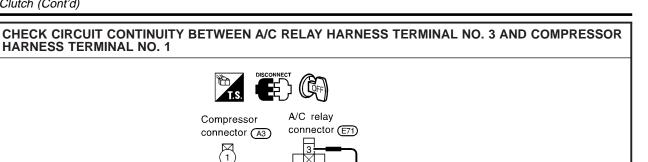


EL

IDX

Magnet Clutch (Cont'd)

2



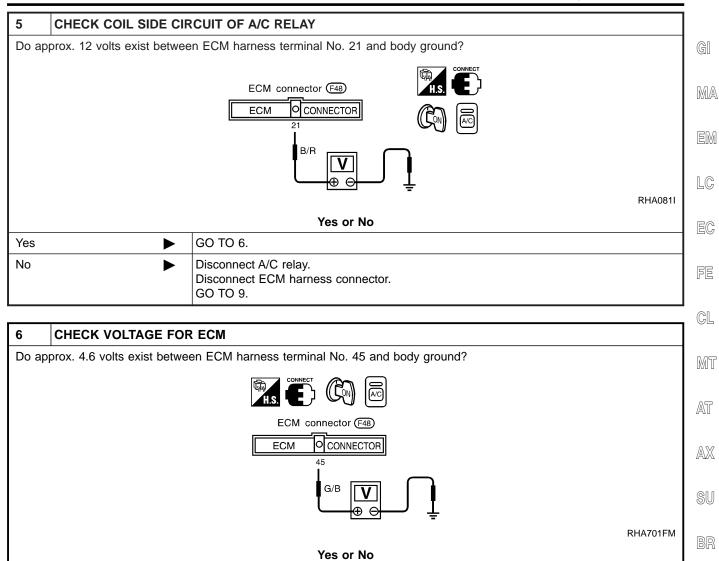
AUTO

	Compressor connector (A3) Y/B Y/B Y/B
Continuity should exist. If OK, check harness for short.	OK or NG
ОК	GO TO 3.
NG	Repair harness or connector.

3 CHECK POWER SUPPLY FOR A/C RELAY Disconnect A/C relay. Do approx. 12 volts exist between A/C relay harness terminal Nos. 1, 5 and body ground? A/C relay connector (E71) P/L LG RHA401H Yes or No GO TO 4. Yes ► No Check power supply circuit and 10A (Nos. 28, 66) fuse at fuse block. Refer to EL-11, "Wiring Diagram - POWER -". • If OK, check for open circuit in wiring harness. Repair or replace as necessary. • If NG, replace fuse and check wiring harness for short circuit. Repair or replace as necessary.

4	CHECK A/C RELAY AFTER DISCONNECTING IT		
Refe	Refer to HA-107.		
OK or NG			
ОК	►	Reconnect A/C relay. And GO TO 5.	
NG	►	 Replace A/C relay. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis STEP-4. Confirm that magnet clutch operation is normal. 	

AUTO Magnet Clutch (Cont'd)



	GO TO 7.
►	Check ECM. Refer to EC-139, "ECM Terminals and Reference Value".

Yes

No

R§

ST

BT

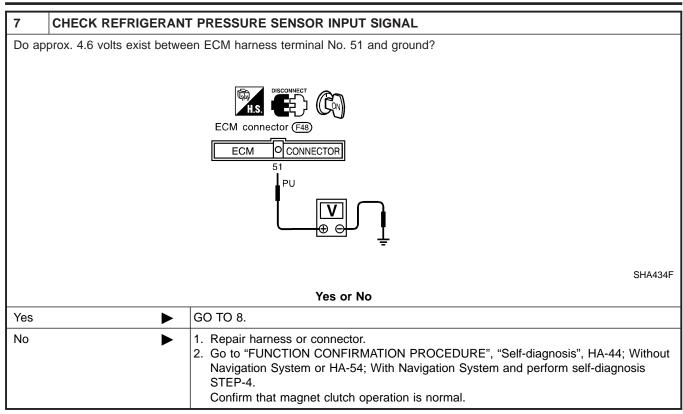
HA

SC

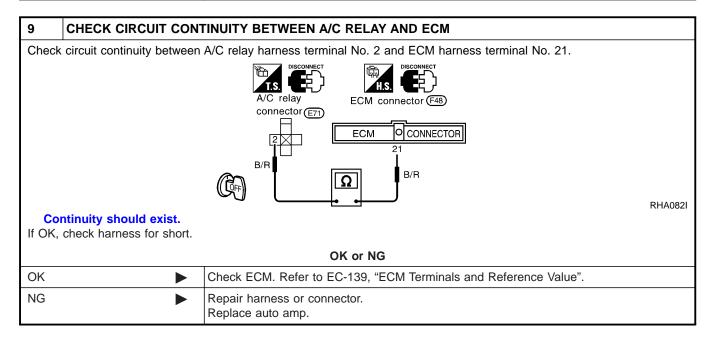
EL

IDX

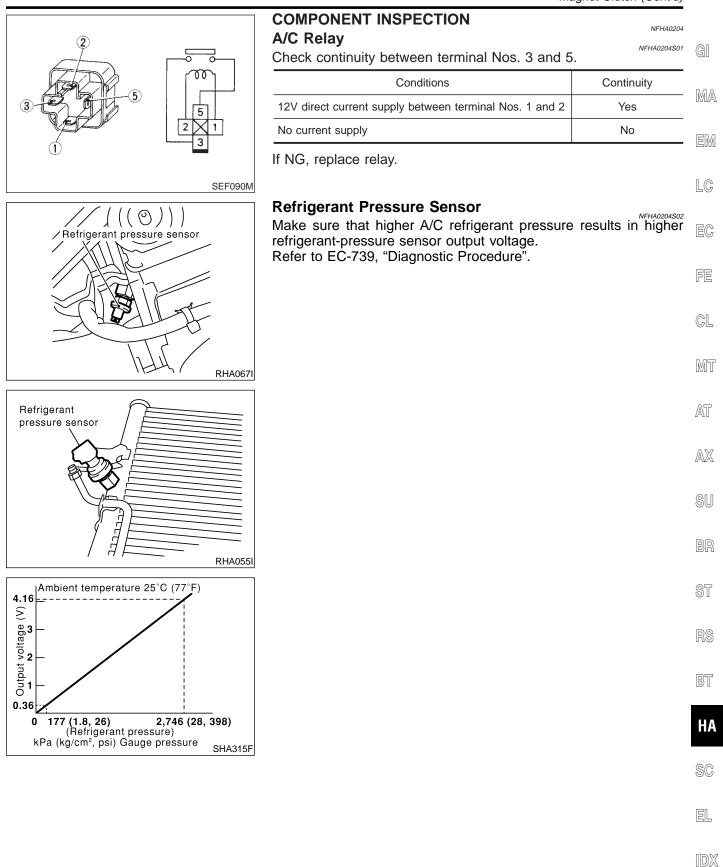




8	CHECK REFRIGERANT PRESSURE SENSOR	
Refer to HA-107.		
OK or NG		
OK	►	GO TO 9.
NG	•	Replace refrigerant pressure sensor.



AUTO Magnet Clutch (Cont'd)



Insufficient Cooling TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING

SYMPTOM:

13.

• Insufficient cooling

Inspection Flow

Without Navigation System

1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK – Temperature decrease** a. Turn the temperature dial counterclockwise until 18°C ₩ o (60°F) is displayed. 5Ū°F ttt b. Check for cold air at discharge air outlets. If OK (symptom cannot be duplicated), perform (E ECON MODE complete operational check (*10). If NG (symptom is confirmed), continue with STEP-2 following. 3. Perform self-diagnosis STEP-1. (*1) 2. Check for any service bulletins. OK NG Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-2. (*11) sensor circuit. (*5) OK NG Go to appropriate malfunctioning 5. Perform self-diagnosis STEP-4. (*11) items. OK · Check air mix door motor, mode door motor and, intake door motor circuit. (*6) • Check blower motor circuit. (*7) • Check magnet clutch circuit. (*8) NG 6. Check compressor belt tension. Refer to MA-(*13), "Checking Drive Belts" Adjust or replace compressor belt. 🖌 ОК NG Adjust or replace air mix door 7. Check air mix door operation. (*2) control linkage. 🛉 OK NG 8. Check cooling fan motor operation. Refer to EC (*14), "System Description". OK 9. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines. NG 10. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. Refer to Contaminated refrigerant. (*12) 🖌 ок 11. Connect ACR4 to vehicle. NG Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant Refer to Contaminated refrigerant. (*12) identifier. 🖌 OK NG Perform performance test diagnoses. 12. Check refrigeration cycle pressure with manifold gauge connected. Refer to (*9). Refer to (*3). V OK NG 13. Check for evaporator coil freeze up. Replace compressor. (Freeze up.) (Does not freeze up.) 🖌 ok NG 14. Check ducts for air leaks. Repair air leaks V OK 15. Perform temperature setting trimmer. (*4) (1) Set up AUXILIARY MECHANISM mode in self-diagnosis. (2) Turn temperature dial counterclockwise as desired. OK INSPECTION END RHA1011 *1: HA-43 *6: HA-77 *11: HA-44 *2: HA-86 *7: HA-93 *12: HA-3 *8: HA-103 *13: MA-13 *3: HA-112 *4: HA-52 *9: HA-110 *5: FUNCTION CONFIRMATION *10: HA-65 PROCEDURE (HA-44), see No.



AUTO

NFHA0205S01

NFHA0205S0101

=NFHA0205

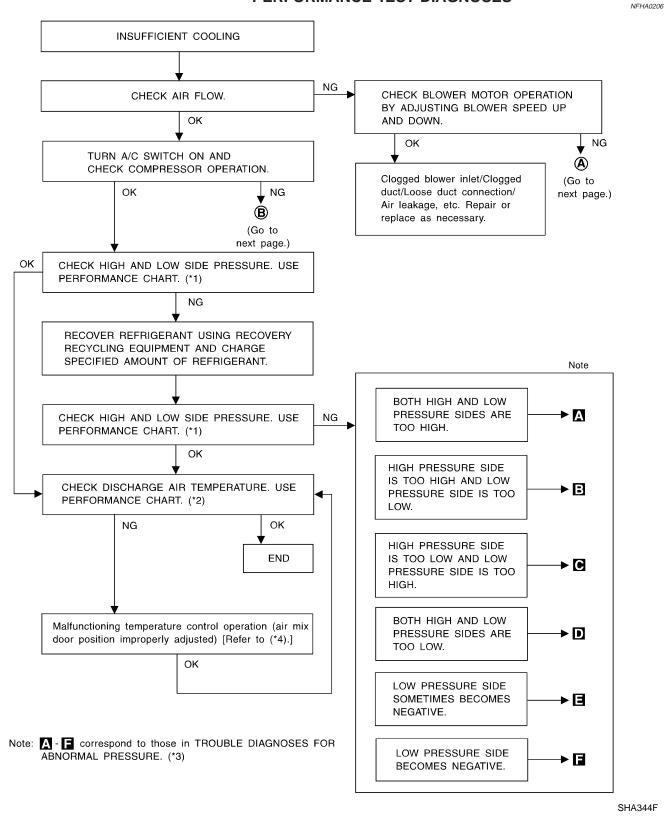
With Navigation System

					NFHA0205S0102
1. Confirm symptom by performing	the following operati	onal check.			GI
				CK – Temperature decrease	
Auto Temp Cr Decreas		a. Turn the ten (60°F) is displa	nperatu iyed.	ure dial counterclockwise until 18°C at discharge air outlets.	MA
	6 (1) 10 (1) 11 (1) (1) (1) (1) (1) (1) (1) (1) (1) (complete oper If NG (sympto	ationa	not be duplicated), perform Il check (*10). confirmed), continue with STEP-2	EM
		following.			
2. Check for any service bulletins.		self-diagnosis STEP	-1. (*1)	
		ок		Go to appropriate malfunctioning	EC
4. Perform self-diagnosis STEP-2. (*11)			} NG ►	sensor circuit. (*5)	
♦ OK			NG	. ,	na
5. Perform self-diagnosis STEP-4. (*11)			 	items.	FE
ÖK				Check air mix door motor, mode door motor and, intake	
				door motor circuit. (*6)	
				Check blower motor circuit. (*7	, CL
Ļ				Check magnet clutch circuit. (*	8)
6. Check compressor belt tension. Refer	to MA-(*13), "Chec	cking Drive Belts".] NG	Adjust or replace compressor belt.	M1
✓ OK			NG	Adjust or replace air mix door	
✓ OK				control linkage.	
8. Check cooling fan motor operation.			NG	Refer to EC (*14), "System Descrip	otion".
		N	1		
 9. Before connecting ACR4 to vehicle, ch pressure should be displayed. If NG, r 	0 0				0 V/
		om oquipmont inteo.			AX
10. Confirm refrigerant purity in supply ta	ank using ACR4 and	l refrigerant identifier.] NG	 Refer to Contaminated refrigerant. 	(*12)
			1		 SU
11. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A identifier.	v/C system using AC	CR4 and refrigerant	NG	► Refer to Contaminated refrigerant	
↓ ок					BR
12. Check refrigeration cycle pressure with	th manifold gauge c	onnected.	NG	Perform performance test diagnos	es.
Refer to (*3). ↓ OK]	Refer to (*9).	
13. Check for evaporator coil freeze up.		·_	NG	Replace compressor.	ST
(Does not freeze up.)		(Freez	e up.)		
↓ OK 14. Check ducts for air leaks.			NG	Repair air leaks.	RS
↓ ОК			1	· ·	
15. Perform temperature setting trimmer.(1) Set up AUXILIARY MECHANISM					
(1) Set up AOXILIATT MECHANISM (2) Turn temperature dial counterclock		513.			BT
↓ ОК			1		
INSPECTION END					RHA056I
					H
*1: HA-53	*6: HA-77			*11: HA-54	
*2: HA-86	*7: HA-93			*12: HA-3	SC
*3: HA-112	*8: HA-103			*13: MA-13	
*4: HA-63	*9: HA-110				
*5: FUNCTION CONFIRMATION PROCEDURE (HA-54), see No.	*10: HA-67				EL
14.					
					يصال
					[D]

Insufficient Cooling (Cont'd)

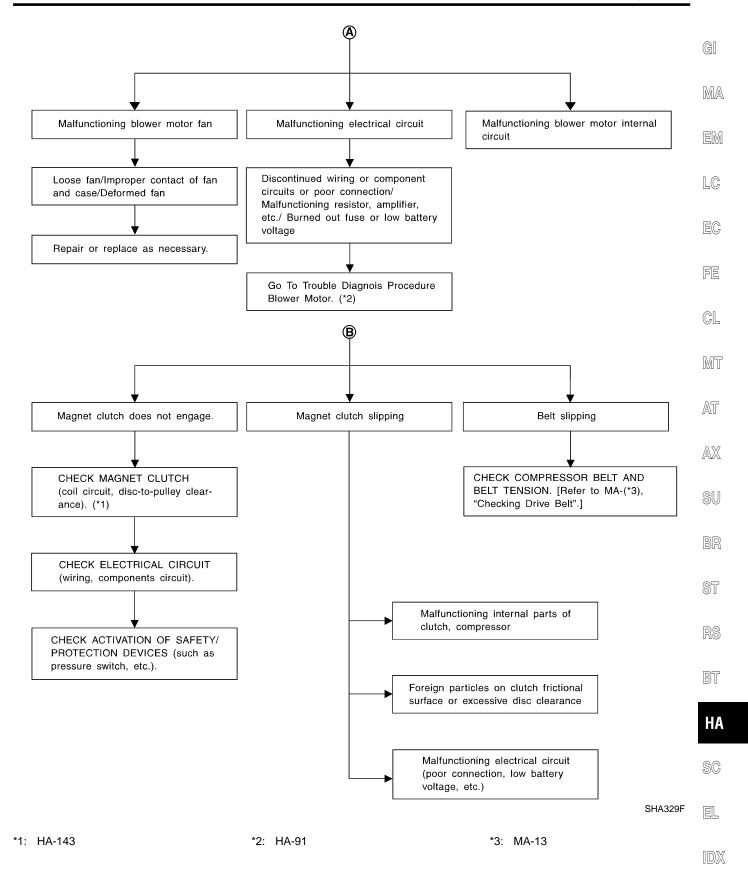
PERFORMANCE TEST DIAGNOSES

AUTO



*1: HA-112 *2: HA-112 *3: HA-113

*4: HA-85





NFHA0207

NFHA0207S01

PERFORMANCE TEST

Test Condition

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door windows	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	Ventilation) set
REC switch	(Recirculation) set
ℜ (blower) speed	Max. speed set
Engine speed	Idle speed
Operate the air conditioning system fo	r 10 minutes before taking measurements.

Test Reading Recirculating-to-discharge Air Temperature Table

NFHA0207S02 NFHA0207S0201

Inside air (Recirculating a	ir) at blower assembly inlet	Discharge air temperature at center ventilator		
Relative humidity %	Air temperature °C (°F)	°C (°F)		
	15 (59)	3.5 - 5.4 (38 - 42)		
	20 (68)	6.6 - 8.9 (44 - 48)		
50 - 60	25 (77)	9.5 - 12.6 (49 - 55)		
	30 (86)	13.4 - 16.5 (56 - 62)		
	35 (95)	17.6 - 21.3 (64 - 70)		
	15 (59)	5.4 - 7.1 (42 - 45)		
	20 (68)	8.9 - 11.0 (48 - 52)		
60 - 70	25 (77)	12.6 - 15.4 (55 - 60)		
	30 (86)	16.5 - 20.0 (62 - 68)		
	35 (95)	21.3 - 24.8 (70 - 77)		

Ambient Air Temperature-to-operating Pressure Table

Ambie	ent air		
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm ² , psi)	Low-pressure (Suction side) kPa (kg/cm ² , psi)
	15 (59)	539 - 657 (5.5 - 6.7, 78 - 95)	177 - 216 (1.8 - 2.2, 26 - 31)
	20 (68)	677 - 824 (6.9 - 8.4, 98 - 119)	167 - 206 (1.7 - 2.1, 24 - 30)
50 - 70	25 (77)	843 - 1,030 (8.6 - 10.5, 122 - 149)	177 - 226 (1.8 - 2.3, 26 - 33)
	30 (86)	1,030 - 1,275 (10.5 - 13.0, 149 - 185)	216 - 255 (2.2 - 2.6, 31 - 37)
	35 (95)	1,245 - 1,520 (12.7 - 15.5, 181 - 220)	265 - 324 (2.7 - 3.3, 38 - 47)

TROUBLE DIAGNOSES FOR ABNORMAL PRESSURE

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-112 ("Ambient air temperature-to-operating pressure table").

Both High and Low-pressure Sides are Too High.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	E
Both high and low-pressure sides are too high. A	• Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.	[(
	Air suction by cooling fan is insufficient.	 Insufficient condenser cooling performance ↓ 1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan 	 Clean condenser. Check and repair cooling fan as necessary. 	E(
	Low-pressure pipe is not cold.	Poor heat exchange in con- denser	Evacuate repeatedly and recharge system.	C
AC359A	When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2)	(After compressor operation stops, high pressure decreases too slowly.) ↓		M
	kg/cm ² , 28 psi). It then decreases gradually there- after.	Air in refrigeration cycle		A
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.	A
	• An area of the low-pres- sure pipe is colder than areas near the evaporator outlet.	 Excessive liquid refrigerant on low-pressure side Excessive refrigerant dis- charge flow 	Replace expansion valve.	S
	 Plates are sometimes covered with frost. 	 Expansion valve is open a little compared with the specification. 		B
		 ↓ 1. Improper thermal valve installation 		Ś
		2. Improper expansion valve adjustment		R

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NFHA0208S03

High-pressure Side is Too High and Low-pressure Side is Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for con- tamination.

High-pressure Side is Too Low and Low-pressure Side is Too High.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings.	Replace compressor.
	No temperature difference between high and low-pres- sure sides	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings.	Replace compressor.

AUTO Insufficient Cooling (Cont'd)

Both High- and Low-pressure Sides are Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
th high- and low-pressure sides too low.	 There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Compressor discharge capac- ity does not change. (Com- pressor stroke is set at maxi- mum.)	 Replace liquid tank. Check lubricant for contamination.
	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high- pressure side 	High-pressure pipe located between receiver drier and expansion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	• Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or compo- nents	Check refrigerant for leaks. Refer to "Checking Refriger- ant Leaks", HA-150.
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	 Expansion valve closes a little compared with the specification. ↓ 1. Improper expansion valve adjustment 2. Malfunctioning thermal valve 3. Outlet and inlet may be clogged. 	 Remove foreign particles by using compressed air. Check lubricant for con- tamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	Air flow volume is not enough or is too low.	Evaporator is frozen. ↓ Compressor discharge capac- ity does not change. (Com- pressor stroke is set at maxi- mum length.)	Replace compressor.

HA

SC

EL

IDX

AUTO

NFHA0208S06

Low-pressure Side Sometimes Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.	 Air conditioning system does not function and does not cyclically cool the com- partment air. The system constantly functions for a certain period of time after com- pressor is stopped and restarted. 	Refrigerant does not dis- charge cyclically. ↓ Moisture is frozen at expan- sion valve outlet and inlet. ↓ Water is mixed with refriger- ant.	 Drain water from refrigerant or replace refrigerant. Replace liquid tank.

Low-pressure Side Becomes Negative.

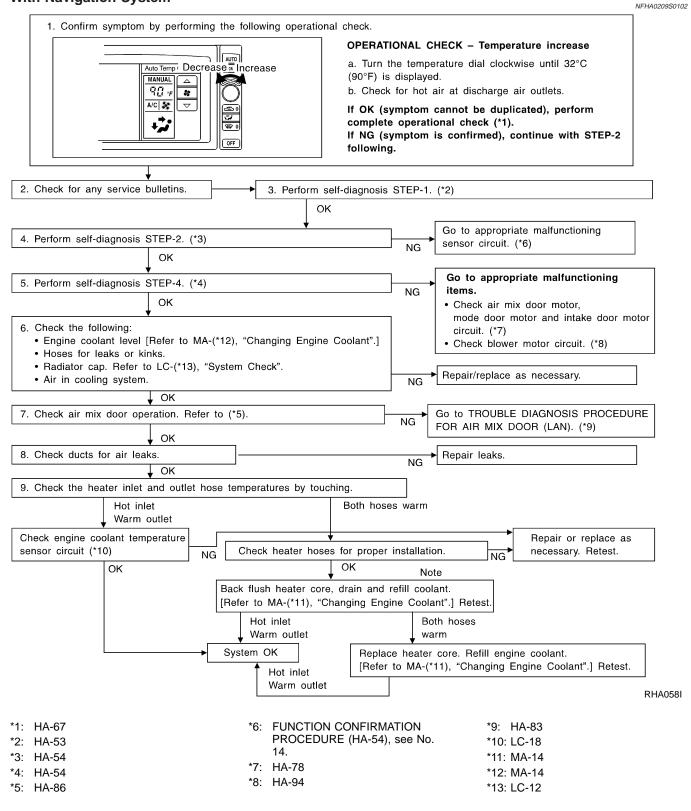
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes nega- tive.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	 Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air). If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for contamination.

TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING Image: Comparison of the following operational check is the theorem of the following operational check is the theorem of the following operational check. Image: Comparison of the following operational check is the theorem of the following. Image: Comparison of the following operational check is the theorem of the following operational check is the theorem of the following. Image: Comparison of the following operational check is the theorem of the following operational check is the theorem of the following. Image: Comparison of the following operational check is the theorem of the following. Image: Comparison of the following operational check is the theorem of the following. Image: Comparison of the following operational check is the following operation of the following. Image: Comparison of the following operational check is the following operation of the following. Image: Comparison of the following operation of the following operation of the following operation of the following. Image: Comparison of the following operation of the f
 Insufficient heating Inspection Flow Without Navigation System I. Confirm symptom by performing the following operational check. Image: Symptom by performing the following operational check (10, 10, 10, 10, 10, 10, 10, 10, 10, 10,
Inspection Flow Image: Constraint of the following operational check. Image: Constraint operational check.
Without Navigation System NFHA02095010 I. Confirm symptom by performing the following operational check. OPERATIONAL CHECK - Temperature increase a. Turn the temperature dial clockwise until 32°C (90°F) is displayed. b. Check for hot air at discharge air outlets. If OK (symptom cannot be duplicated), perform complete operational check (*1). If NG (symptom is confirmed), continue with STEP-2 following. FE 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*2) CL OK Go to appropriate malfunctioning sensor circuit. (*6) MT 5. Perform self-diagnosis STEP-4. (*4) NG Go to appropriate malfunctioning items. MT
Without Navigation System 1. Confirm symptom by performing the following operational check. OPERATIONAL CHECK - Temperature increase
1. Confirm symptom by performing the following operational check. OPERATIONAL CHECK - Temperature increase a. Turn the temperature dial clockwise until 32°C 00°F) is displayed. LCG 0. Check for hot air at discharge air outlets. If OK (symptom cannot be duplicated), perform complete operational check (*1). ECC 1. Confirm self-diagnosis STEP-2. (*3) 0K Go to appropriate malfunctioning sensor circuit. (*6) CL 4. Perform self-diagnosis STEP-4. (*4) NG Go to appropriate malfunctioning items. MT
OPERATIONAL CHECK - Temperature increase a. Turn the temperature dial clockwise until 32°C (90°F) is displayed. b. Check for hot air at discharge air outlets. If OK (symptom cannot be duplicated), perform complete operational check (*1). If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. J OK Go to appropriate malfunctioning sensor circuit. (*6) OK 5. Perform self-diagnosis STEP-4. (*4) NG
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Image: Step-2. (*3) Image: Step-3. (*6) Image: Step-3. (*6)<
If OK (symptom cannot be duplicated), perform complete operational check (*1). If NG (symptom is confirmed), continue with STEP-2 following. If OK (symptom is confirmed), continue with STEP-2 If NG (symptom is confirmed), continue with STEP-2 If OK (symptom is confirmed), continue with STEP-2 If OK If OK (symptom is confirmed), continue with STEP-2 If OK If OK (symptom is confirmed), continue with STEP-2 If OK If OK
AUTO ECON OFF MODE complete operational check (*1). If NG (symptom is confirmed), continue with STEP-2 following. FE 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*2) CL 0K 0K Go to appropriate malfunctioning sensor circuit. (*6) MT 5. Perform self-diagnosis STEP-4. (*4) NG Go to appropriate malfunctioning items. AT
Image: Construction of the construc
2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*2) OK 4. Perform self-diagnosis STEP-2. (*3) OK 5. Perform self-diagnosis STEP-4. (*4) Go to appropriate malfunctioning items. Go to appropriate malfunctioning items. AT
4. Perform self-diagnosis STEP-2. (*3) OK Go to appropriate malfunctioning sensor circuit. (*6) MT 5. Perform self-diagnosis STEP-4. (*4) NG Go to appropriate malfunctioning items. AT
4. Perform self-diagnosis STEP-2. (*3) OK Go to appropriate malfunctioning sensor circuit. (*6) MT 5. Perform self-diagnosis STEP-4. (*4) NG Go to appropriate malfunctioning items. AT
4. Perform self-diagnosis STEP-2. (*3) NG Go to appropriate malfunctioning sensor circuit. (*6) MT 5. Perform self-diagnosis STEP-4. (*4) NG Go to appropriate malfunctioning items. AT
4. Perform self-diagnosis STEP-2. (*3) OK 5. Perform self-diagnosis STEP-4. (*4) NG NG Go to appropriate malfunctioning items.
OK Sensor circuit. (6) 5. Perform self-diagnosis STEP-4. (*4) NG Go to appropriate malfunctioning items.
5. Perform self-diagnosis STEP-4. (*4) Go to appropriate malfunctioning items.
NG items.
6. Check the following: mode door motor and intake door motor circuit. (*7)
• Engine coolant level [Refer to MA-(*12), "Changing Engine Coolant".]
Hoses for leaks or kinks. Radiator cap. Refer to LC-(*13), "System Check".
• Air in cooling system.
↓ ОК
7. Check air mix door operation. Refer to (*5).
V OK
8. Check ducts for air leaks.
↓ OK NG ST
9. Check the heater inlet and outlet hose temperatures by touching.
Hot inlet Both hoses warm
Check engine coolant tempeerature
sensor circuit (*10) NG Check heater hoses for proper installation. NG necessary. Retest.
OKOK Note
Back flush heater core, drain and refill coolant.
[Refer to MA-(*11), "Changing Engine Coolant".] Retest.
Hot inlet Both hoses
System OK Replace heater core. Refill engine coolant.
Hot inlet [Refer to MA-(*11), "Changing Engine Coolant".] Retest.
Warm outlet
*1: HA-65 *6: FUNCTION CONFIRMATION *9: HA-83
*2: HA-43 PROCEDURE (HA-44), see No. *10: LC-18
3: □A-44
*4: HA-44 *12: MA-14 *5: HA-86 *8: HA-94 *13: LC-12

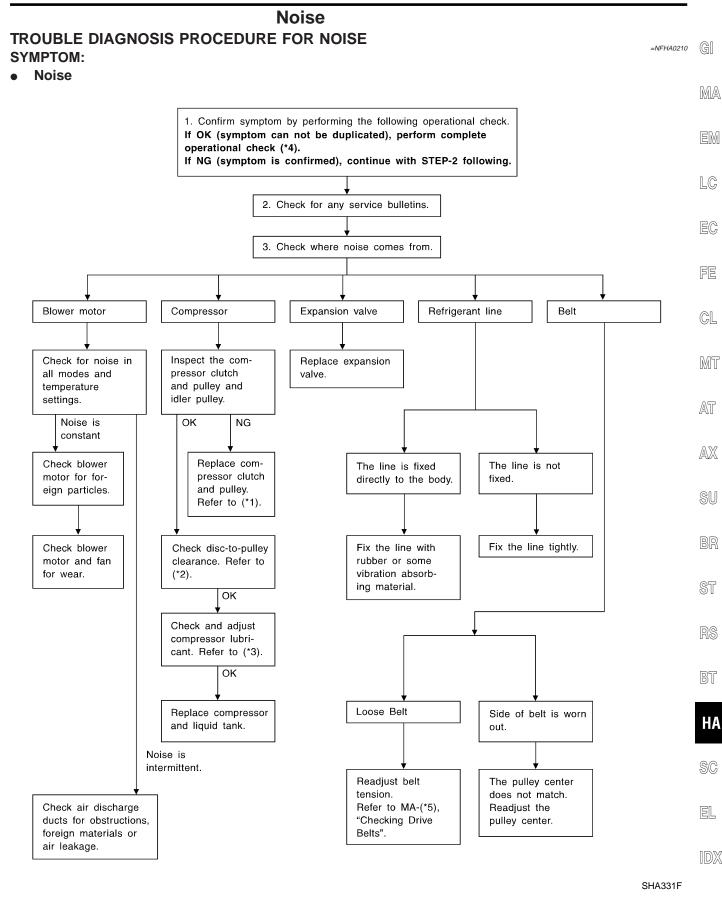
HA-117

AUTC

With Navigation System



AUTO Noise



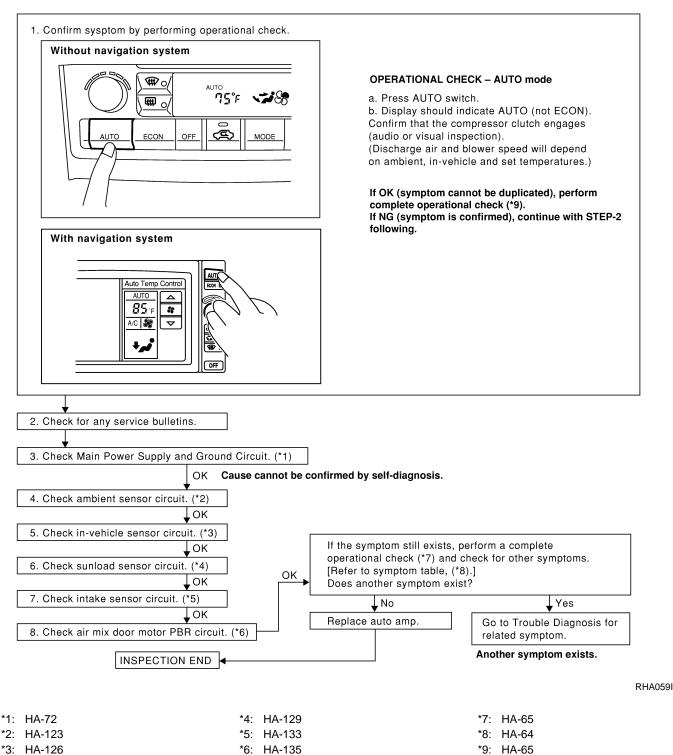
*3: HA-140 *4: HA-65

AUTO

=NFHA0211

Self-diagnosis TROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS SYMPTOM:

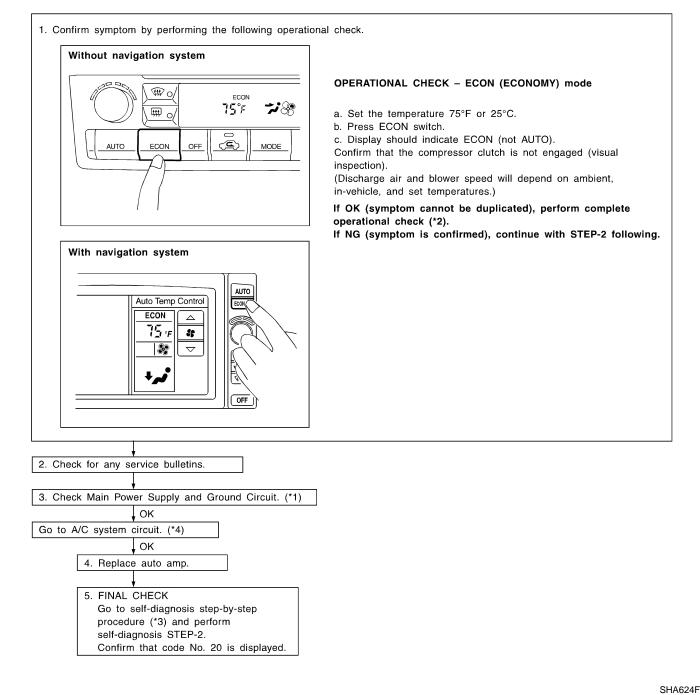
• Self-diagnosis cannot be performed. INSPECTION FLOW



Memory Function TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION =NFHA0212 GI SYMPTOM: Memory function does not operate. • MA **INSPECTION FLOW** 1. Confirm symptom by performing the following operational check. EM Without navigation system LC; **OPERATIONAL CHECK – Memory function** \$ of AUTO EC ٩ذғ **√***89 a. Set the temperature 90°F or 32°C. ;;;; 0 b. Press OFF switch. c. Turn the ignition off. $\overline{}$ <u>(</u> AUTO ECON OFF MODE d. Turn the ignition on. FE e. Press the AUTO switch. f. Confirm that the set temperature remains at previous temperature. g. Press OFF switch. CL If OK (symptom cannot be duplicated), perform complete operational check (*2). If NG (symptom is confirmed), continue with STEP-2 following. With navigation system MT AT Auto Temp Control AUTO \bigtriangleup AX ₽₿ ∘ғ 55 A/C 8 \bigtriangledown SU 4 OFF 2. Check for any service bulletins. ST 3. Check Main Power Supply and Ground Circuit. (*1) OK Go to A/C system circuit. (*4) ОК BT 4. Replace auto amp. 5. FINAL CHECK HA Go to self-diagnosis function confirmation procedure (*3) and perform self-diagnosis STEP-2. SC Confirm that code No. 20 is displayed. RHA060IA EL *3: HA-44 (Without Navigation Sys-*1: HA-72 *4: HA-72 tem) *2: HA-65 HA-54 (With Navigation System) IDX

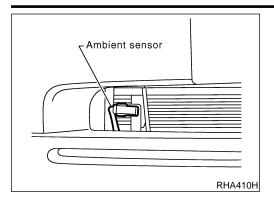
HA-121

ECON (ECONOMY) Mode TROUBLE DIAGNOSIS PROCEDURE FOR ECON (ECONOMY) MODE SYMPTOM:



*1: HA-72 *2: HA-65 *3: HA-44 (Without Navigation System) HA-54 (With Navigation System) *4: HA-72

AUTO



Ambient Sensor Circuit COMPONENT DESCRIPTION

The ambient sensor is attached in front of the right side condenser. It detects ambient temperature and converts it into a resistance value which is then input into the auto amplifier.

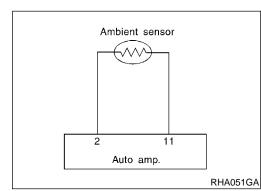
MA

EM

LC

AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a "processing circuit" for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds. As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

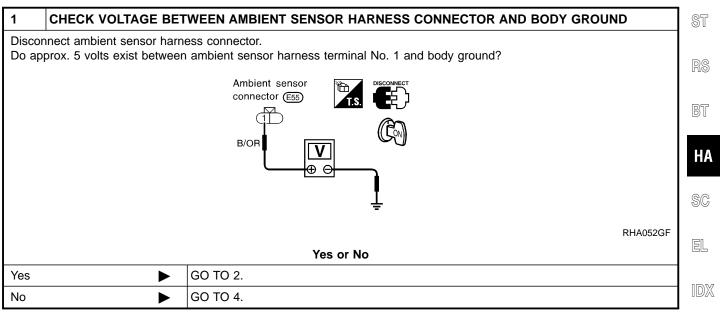


DIAGNOSTIC PROCEDURE

SYMPTOM: Ambient sensor circuit is open or shorted. (\vec{c}) or $-\vec{c}$; is indicated on the display as a result of conducting Self-	AT
diagnosis STEP 2.)	AX

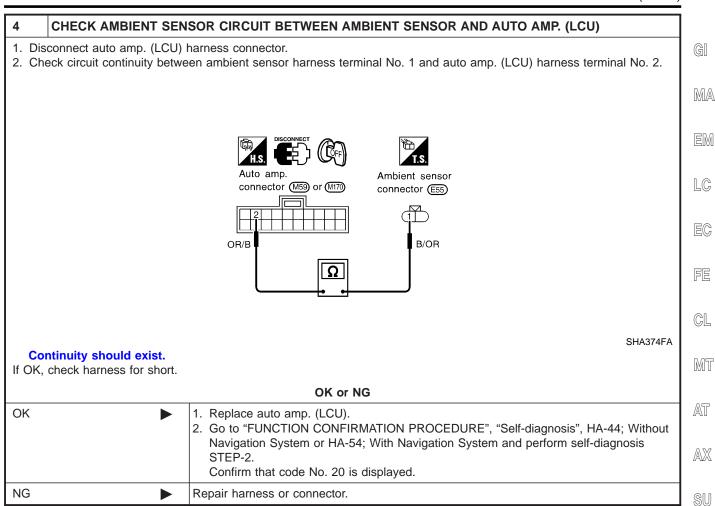
¢11

BR



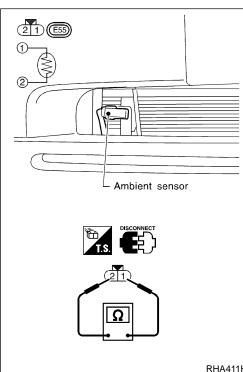
2 CHECK	AMBIENT SEN	ISOR CIRCUIT BETWEEN AMBIENT SENSOR AND AUTO AMP. (LCU)
		harness connector. een ambient sensor harness terminal No. 2 and auto amp. (LCU) harness terminal No. 11.
		Auto amp. Auto amp. connector (M59) or (M170) B/Y B/Y B/Y B/Y
Continuity sl If OK, check har		RHA475GE
		OK or NG
ОК		GO TO 3.
NG		Repair harness or connector.

3	CHECK AMBIENT SEN	ISOR
Refe	r to HA-125.	
		OK or NG
OK		 Replace auto amp. (LCU). Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.
NG		Replace ambient sensor.



BR

NFHA0217



COMPONENT INSPECTION

Ambient Sensor

After disconnecting ambient sensor harness connector, measure resistance between terminals 2 and 1 at sensor harness side, using RS the table below.

Temperature °C (°F)	Resistance $k\Omega$	BT
-15 (5)	12.73	
-10 (14)	9.92	HA
-5 (23)	7.80	
0 (32)	6.19	SC
5 (41)	4.95	
10 (50)	3.99	EL
15 (59)	3.24	
20 (68)	2.65	IDX
25 (77)	2.19	
30 (86)	1.81	

RHA411H

AUTO

NFHA0218

NFHA0218S02

Temperature °C (°F)	Resistance $k\Omega$
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

If NG, replace ambient sensor.

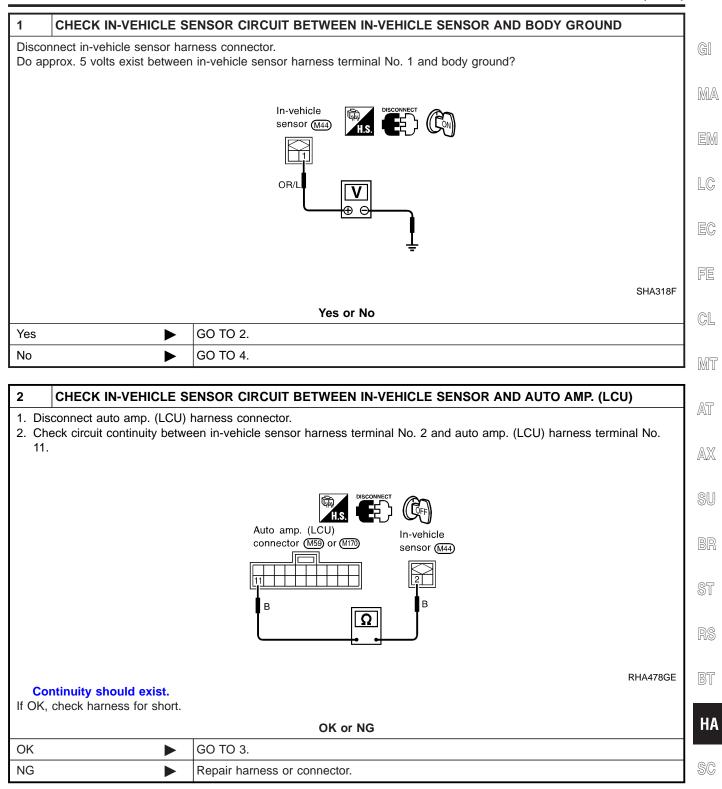
In-vehicle Sensor Circuit COMPONENT DESCRIPTION In-vehicle sensor The in-vehicle sensor is located on instrument lower panel. It converts variations in temperature of compartment air drawn from the aspirator into a resistance value. It is then input into the auto amplifier. In-vehicle sensor RHA412H Aspirator The aspirator is located in front of heater unit. It produces vacuum pressure due to air discharged from the heater unit, continuously taking compartment air in the aspirator. • Aspirator RHA413H Aspirator Aspirator duct ____: - -∠ Heater unit case RHA482A **DIAGNOSTIC PROCEDURE** SYMPTOM: In-vehicle sensor circuit is open or shorted. (c c or In-vehicle sensor -22 is indicated on the display as a result of conducting Selfdiagnosis STEP 2.)

11

RHA056GB

Auto amp.

з



EL

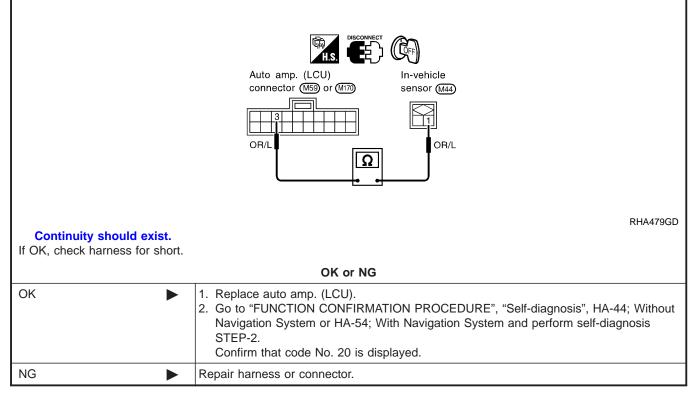
IDX

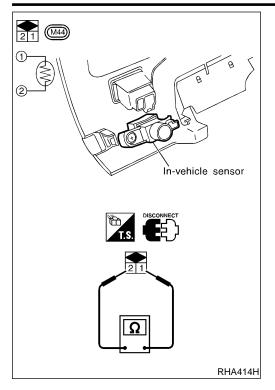
AUTO

3	CHECK IN-VEHICLE SE	INSOR
Refer	to HA-129.	
		OK or NG
ОК		 Replace auto amp. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.
NG		 Replace in-vehicle sensor. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

4 CHECK IN-VEHICLE SENSOR CIRCUIT BETWEEN AMBIENT SENSOR AND AUTO AMP. (LCU)

- 1. Disconnect auto amp. (LCU) harness connector.
- 2. Check circuit continuity between in-vehicle sensor harness terminal No. 1 and auto amp. (LCU) harness terminal No. 3.





COMPONENT INSPECTION In-vehicle Sensor

NFHA0220

GI

ΜДΜ

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

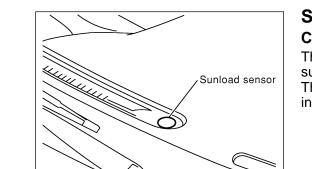
IM/A		
	Resistance $k\Omega$	Temperature °C (°F)
EM	12.73	–15 (5)
	9.92	-10 (14)
LC	7.80	-5 (23)
	6.19	0 (32)
EC	4.95	5 (41)
	3.99	10 (50)
FE	3.24	15 (59)
	2.65	20 (68)
CL	2.19	25 (77)
	1.81	30 (86)
mt Mt	1.51	35 (95)
	1.27	40 (104)
- AT	1.07	45 (113)

If NG, replace in-vehicle sensor.

AX

SU

ST



RHA415H

Sunload Sensor Circuit COMPONENT DESCRIPTION

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the auto amplifier.

HA

SC

EL

SUNLOAD INPUT PROCESS

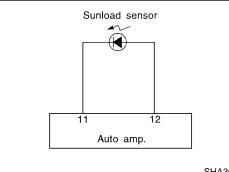
The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily

HA-129

AUTO

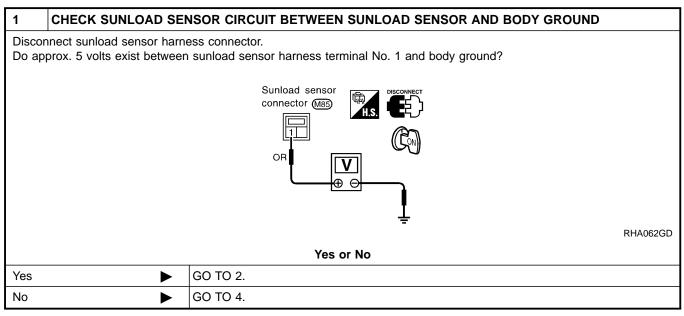
obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

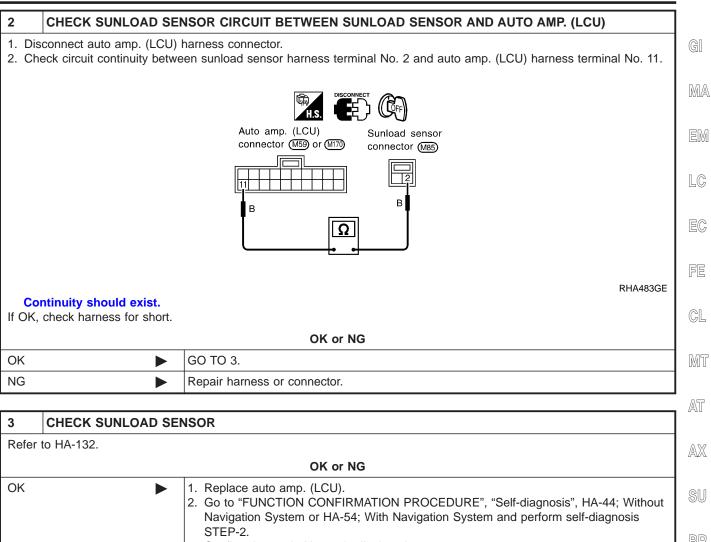


DIAGNOSTIC PROCEDURE

SYMPTOM: Sunload sensor circuit is open or shorted. ($25^{OPHA0223}$ or -25 is indicated on the display as a result of conducting Selfdiagnosis STEP 2.)







	Confirm that code No. 20 is displayed.	BR
•	 Replace sunload sensor. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis 	ST
	STEP-2. Confirm that code No. 20 is displayed.	RS

NG

BT

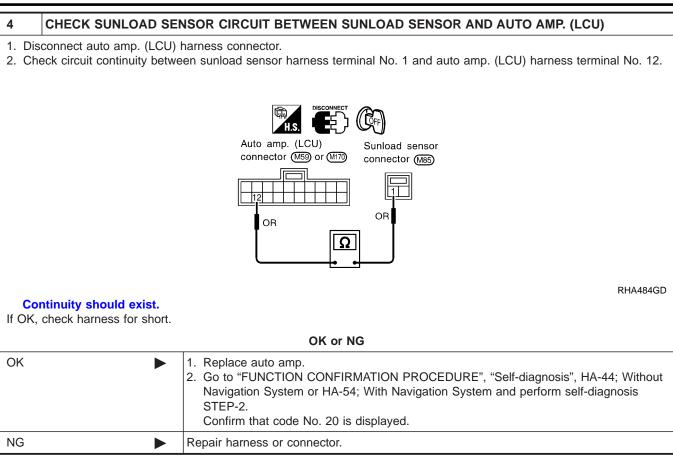
HA

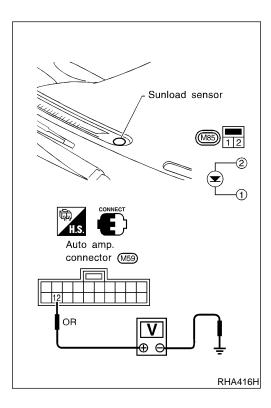
SC

EL

IDX





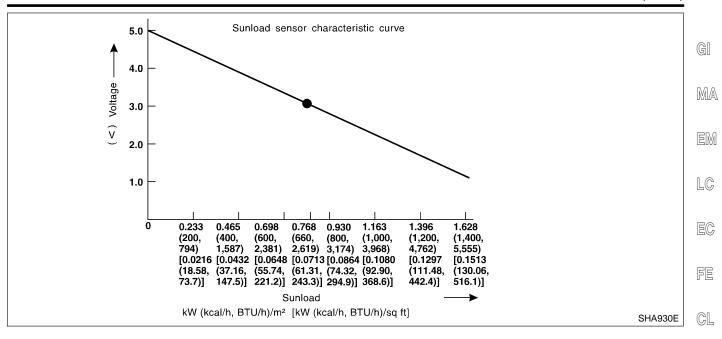


COMPONENT INSPECTION Sunload Sensor

NFHA0224

Measure voltage between auto amp. terminal 12 and body ground. If NG, replace sunload sensor.

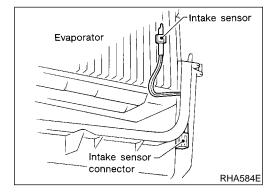
• When checking sunload sensor, select a place where sun shines directly on it.



MT

AT

NFHA0225



Intake Sensor Circuit COMPONENT DESCRIPTION Intake Sensor

The intake sensor is located on the cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the auto amp.

After disconnecting intake sensor harness connector, measure SU resistance between terminals 1 and 2 at sensor harness side, using the table below.

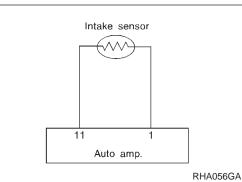
• BR	Resistance $k\Omega$	Temperature °C (°F)
- - ST	12.73	-15 (5)
. 91	9.92	-10 (14)
- RS	7.80	-5 (23)
. 110	6.19	0 (32)
BT	4.95	5 (41)
	3.99	10 (50)
HA	3.24	15 (59)
•	2.65	20 (68)
- SC	2.19	25 (77)
	1.81	30 (86)
EL	1.51	35 (95)
	1.27	40 (104)
IDX	1.07	45 (113)

If NG, replace intake sensor.

HA-133

Intake Sensor Circuit (Cont'd)

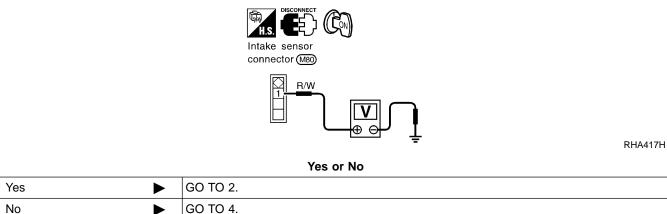
1

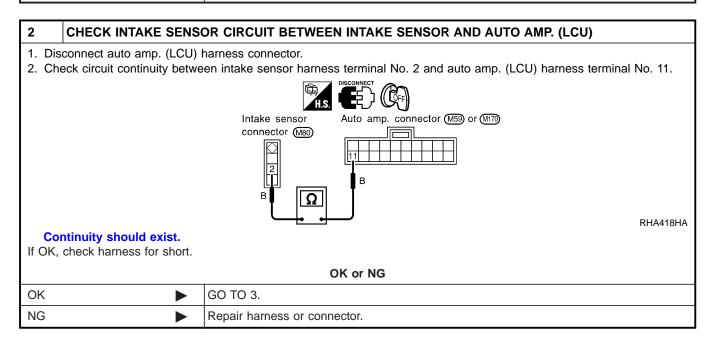


DIAGNOSTIC PROCEDURE

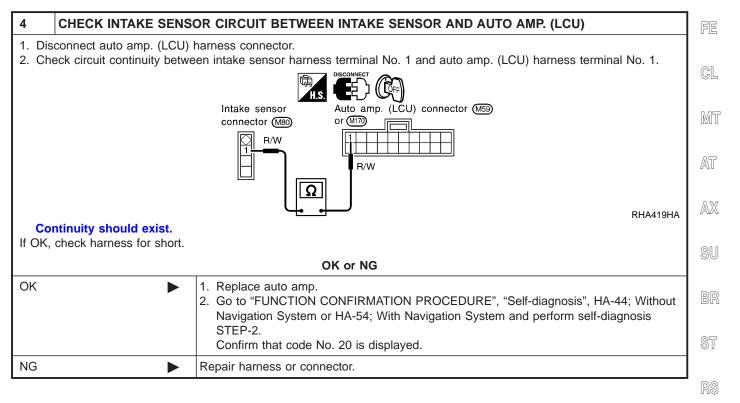
SYMPTOM: Intake sensor circuit is open or shorted. ($\vec{c}'\vec{J}''$ or $-\bar{c}^{2}$ is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

CHECK INTAKE SENSOR CIRCUIT BETWEEN INTAKE SENSOR AND BODY GROUND Disconnect intake sensor harness connector. Do approx. 5 volts exist between intake sensor harness terminal No. 1 and body ground?





3	CHECK INTAKE SENS	OR]
Refer	to HA-133.		GI
		OK or NG	
OK	•	 Replace auto amp. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed. 	MA EM
NG		 Replace intake sensor. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-44; Without Navigation System or HA-54; With Navigation System and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed. 	LC



BI

HA

SC

EL

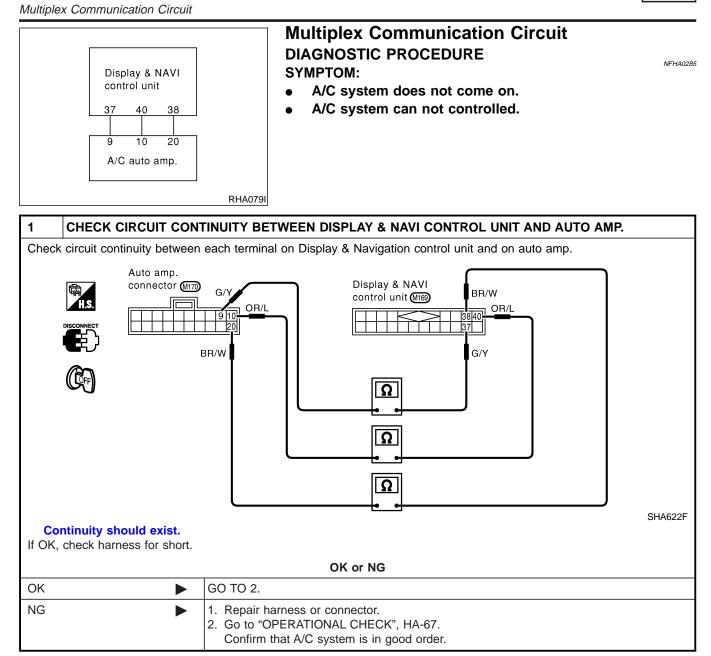
Air Mix Door Motor PBR Circuit DIAGNOSTIC PROCEDURE

For description of air mix door motor circuit, refer to HA-85. SYMPTOM: If PBR circuit is open or shorted. (-25 or 25 is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

Perform diagnostic procedure for air mix door motor, mode door motor and intake. Refer to HA-78.

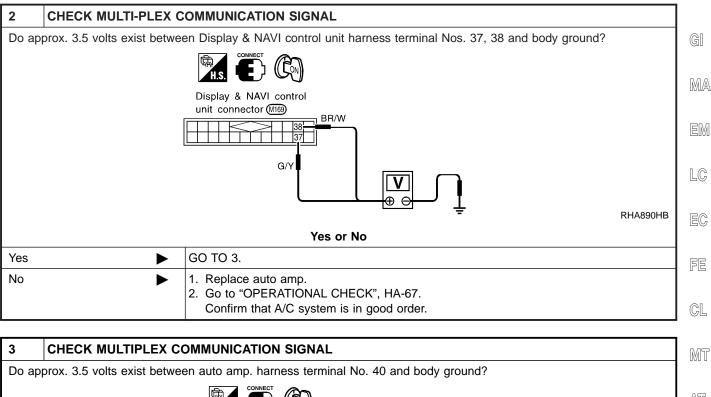
HA-135

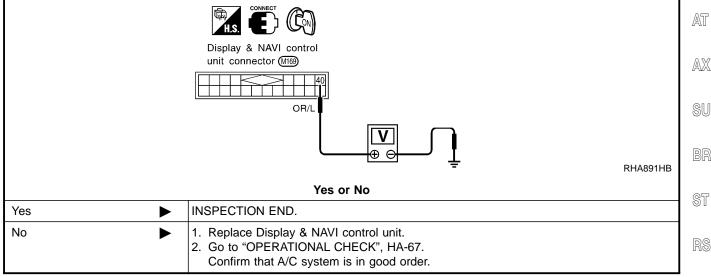
AUTO



Multiplex Communication Circuit (Cont'd)

AUTO





BT

HA

SC

EL

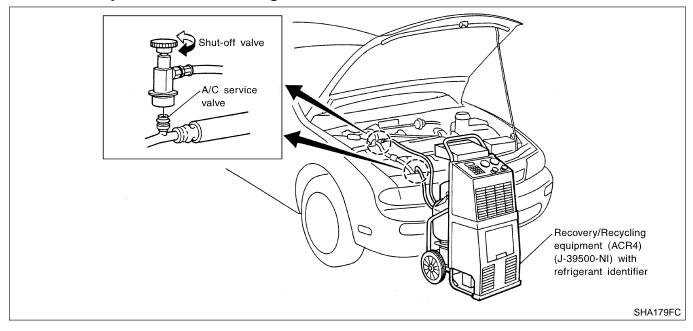
IDX

HFC-134a (R-134a) Service Procedure

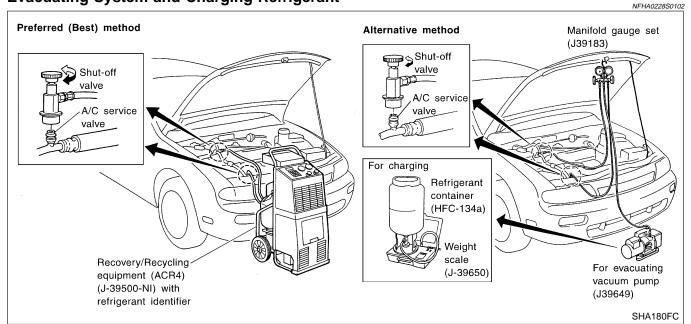
SETTING OF SERVICE TOOLS AND EQUIPMENT Discharging Refrigerant

WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



Evacuating System and Charging Refrigerant



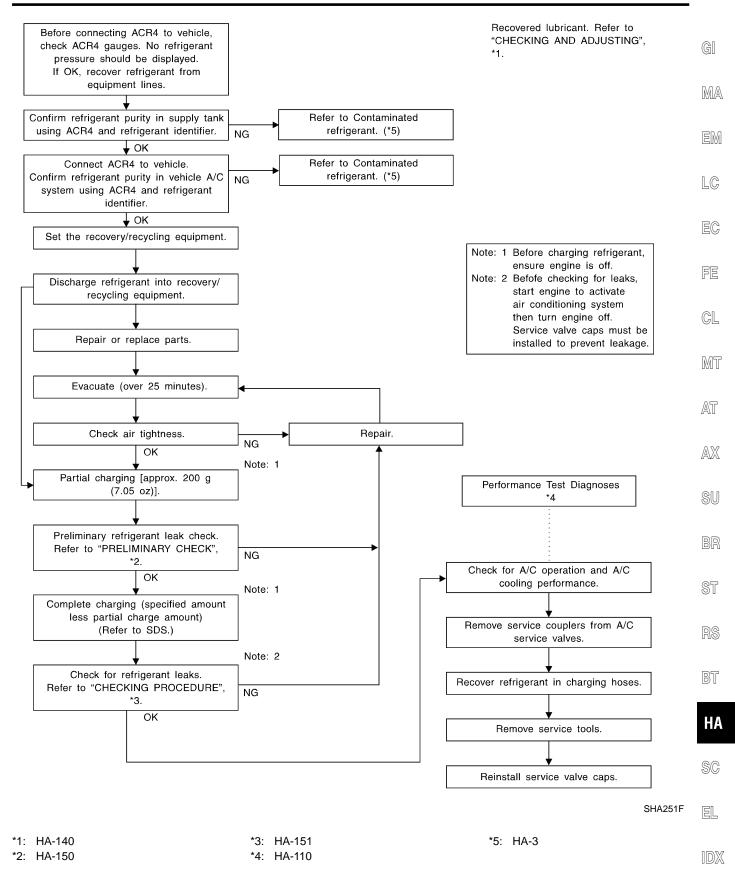


NFHA0228 NFHA0228S01

NFHA0228S0101

HFC-134a (R-134a) Service Procedure (Cont'd)

AUTO



Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount. If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LUBRICANT

Name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0 NFHA0229S01

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the test group shown below.

1	CHECK LUBRICANT R	ETURN OPERATION	
 Can lubricant return operation be performed? A/C system works properly. There is no evidence of a large amount of lubricant leakage. 			
	Yes or No		
Yes		GO TO 2.	
No	•	GO TO 3.	

2	PERFORM LUBRICANT	RETURN OPERATION, PROCEEDING AS FOLLOWS:	
1. Sta	rt engine, and set the follo	wing conditions:	
Tes	st condition		
Eng	gine speed: Idling to 1,20	0 rpm	
A/C	c or AUTO switch: ON		
Blo	ower speed: Max. position	1	
Ten	np. control: Optional [Set	t so that intake air temperature is 25 to 30°C (77 to 86°F).]	
	2. Next item is for V-6 compressor. Connect the manifold gauge, and check that the high pressure side pressure		
is 5	is 588 kPa (6 kg/cm², 85 psi) or higher.		
lf le	If less than the reference level, attach a cover to the front face of the condenser to raise the pressure.		
3. Per	3. Perform lubricant return operation for about 10 minutes.		
	p engine.		
CAUT			
If exce	essive lubricant leakage i	s noted, do not perform the lubricant return operation.	
OK		GO TO 3.	

3	CHECK COMPRESSOR	2
Should the compressor be replaced?		
Yes or No		
Yes		Go to "Lubricant Adjustment Procedure for Compressor Replacement", (HA-141).
No		GO TO 4.

Maintenance of Lubricant Quantity in Compressor (Cont'd)

AUTO

4	CHECK ANY PART				
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)					
Yes or No					
Yes		Go to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", (HA-141).	MA		
No		Carry out the A/C performance test.	EM		

Lubricant Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system. EC Amount of lubricant to be added

Dort replaced	Lubricant to be added to system	Remarks	F
Part replaced	Amount of lubricant mℓ (US fl oz, Imp fl oz)		C
Evaporator	75 (2.5, 2.6)		
Condenser	75 (2.5, 2.6)	_	N
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced. *1	/
In case of refrigerant	30 (1.0, 1.1)	Large leak	ŀ
leak	_	Small leak *2	//

*1: If compressor is replaced, addition of lubricant is included in the table.

*2: If refrigerant leak is small, no addition of lubricant is needed.

Lubricant Adjusting Procedure for Compressor Replacement

- 1. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- 2. Connect ACR4 to vehicle. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-3.
- Confirm refrigerant purity in vehicle A/C system using ACR4 3. and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-3. BT
- Discharge refrigerant into the refrigerant recovery/recycling 4. equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 5. Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- EL 7. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9. Torque the drain plug.

18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

HA-141

LC

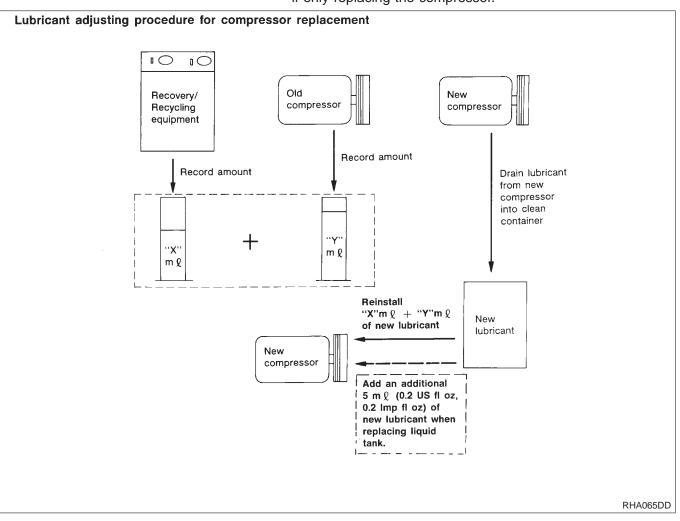
HA

SC



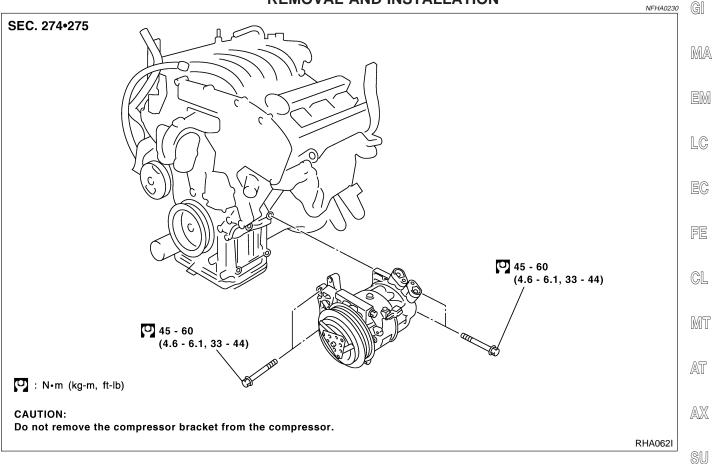
Maintenance of Lubricant Quantity in Compressor (Cont'd)

10. If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.

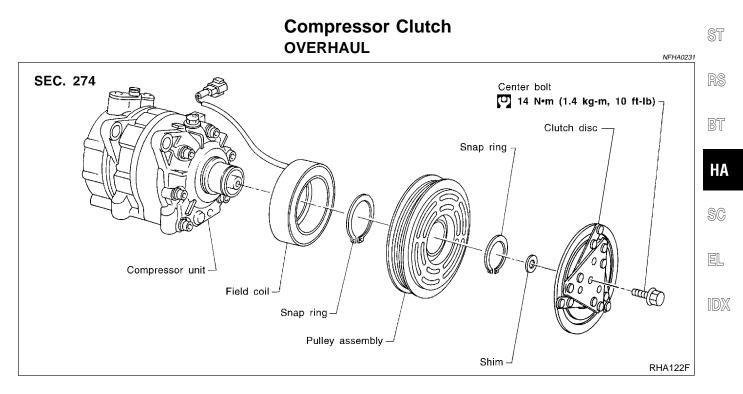


AUTO Compressor

Compressor REMOVAL AND INSTALLATION

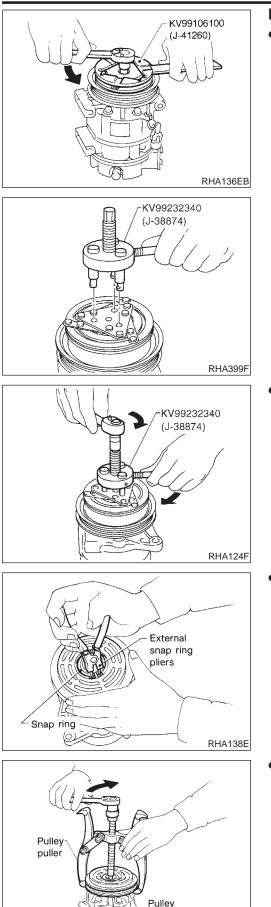


BR



Compressor Clutch (Cont'd)





assembly

RHA139E

REMOVAL

• When removing center bolt, hold clutch disc with clutch disc wrench.

- Remove the clutch disc using the clutch disc puller. Insert the holder's three pins into the holes in the clutch disc. Rotate the holder clockwise to hook it onto the plate. Then, tighten the center bolt to remove the clutch disc. After removing the clutch disc, remove the shims from either the drive shaft or the clutch disc.
 - Remove the snap ring using external snap ring pliers.

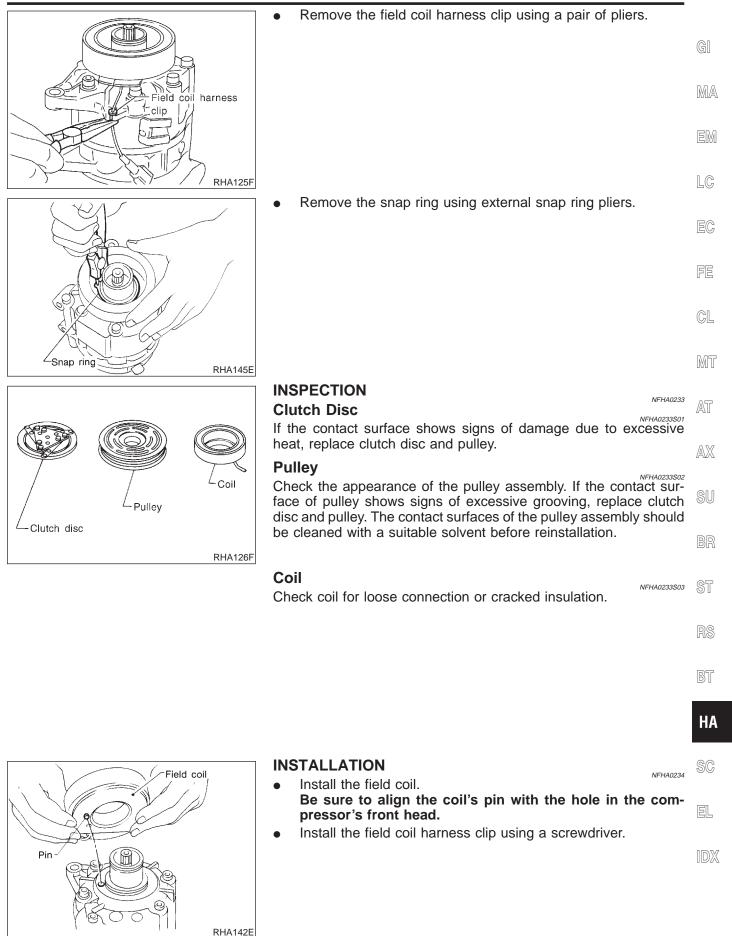
Pulley removal
 Position the center pulley puller on the end of the drive shaft, and remove the pulley assembly using any commercially available pulley puller.

 To prevent the pulley groove from being deformed, the

To prevent the pulley groove from being deformed, the puller claws should be positioned onto the edge of the pulley assembly.

Compressor Clutch (Cont'd)

AUTO



KV99106200 (J-41261)

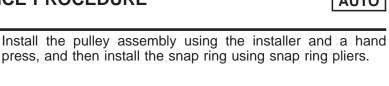
RHA143EA

RHA127F

RHA086E

Compressor Clutch (Cont'd)

Snap ring Pulley assembly



Shim

orque wrench

Install the clutch disc on the drive shaft, together with the original shim(s). Press the clutch disc down by hand.

Using the holder to prevent clutch disc rotation, tighten the bolt to 14 N·m (1.4 kg-m, 10 ft-lb) torque. After tightening the bolt, check that the pulley rotates smoothly.

- Clutch disc Pulley assembly 0.3 - 0.6 mm (0.012 - 0.024 in) Feeler gauge RHA087E
- Check clearance around the entire periphery of clutch disc. **Disc-to-pulley clearance:**

0.3 - 0.6 mm (0.012 - 0.024 in)

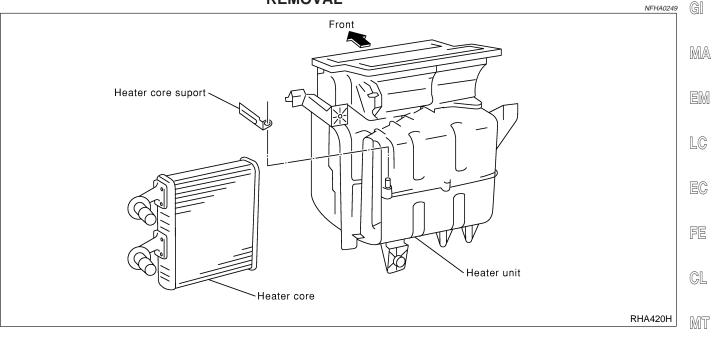
If the specified clearance is not obtained, replace adjusting spacer and readjust.

Break-in Operation

NFHA0234S01 When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.

AUTO

Heater Unit (Heater Core) REMOVAL



- Drain the cooling system. Refer to MA-14, "Changing Engine Coolant".
 Disconnect the two heater hoses from inside the engine com-
- partment.3. Remove the Blower and cooling unit. Refer to HA-148.
- 4. Remove the steering member assembly. Refer to BT-29, "Removal and Installation".
- 5. Remove the heater unit.
- 6. Remove the heater core.

INSTALLATION

BR

NFHA0250

Installation is basically the reverse order of removal. When filling radiator with coolant, refer to MA-14, "Changing ST Engine Coolant".

RS

BT

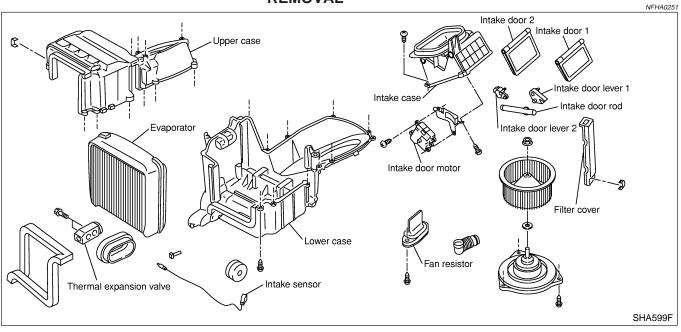
HA

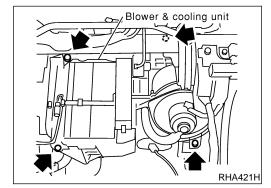
SC

EL

IDX

Blower and Cooling Unit (A/C Evaporator) REMOVAL





- 1. Discharge the A/C system. Refer to HA-138.
- 2. Disconnect the two refrigerant lines from the engine compartment.

Cap the A/C lines to prevent moisture from entering the system.

- 3. Remove the glove box and mating trim. Refer to BT-29, "Removal and Installation".
- 4. Disconnect the thermal amp. connector.
- 5. Disconnect the intake sensor connector.
- 6. Disconnect the fan control amp. and blower motor connector.
- 7. Remove the blower and cooling unit.
- 8. Separate the blower and cooling unit case, and remove the evaporator.
- 9. Remove the three bolts and then remove the motor from the blower case.

INSTALLATION

Installation is basically the reverse order of removal. **Recharge the A/C system. Refer to HA-138.**

NFHA0252

AUTO



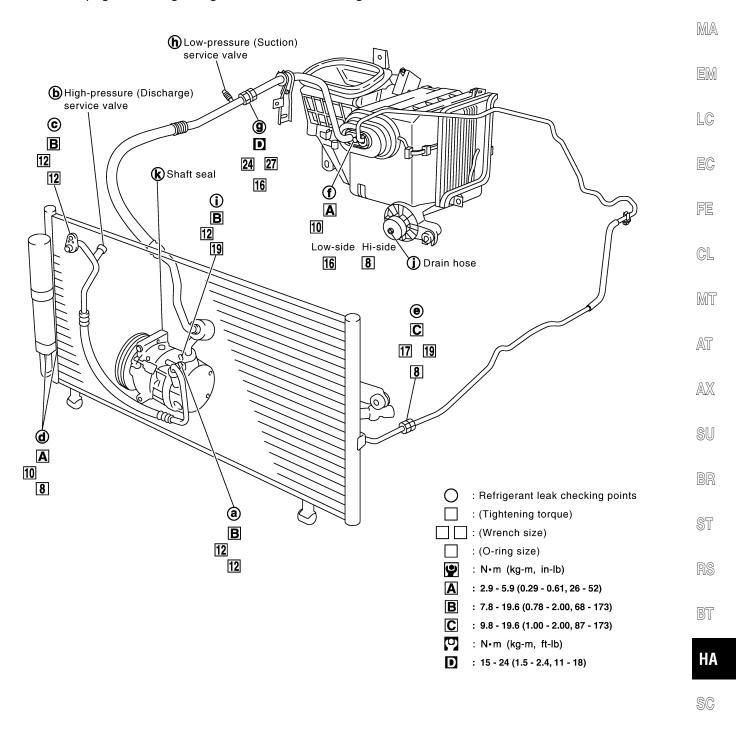
GI

=NFHA0235

Refrigerant Lines

REMOVAL AND INSTALLATION

• Refer to page HA-5 regarding "Precautions for Refrigerant Connection".



EL

IDX

SHA625F

CHECKING REFRIGERANT LEAKS

Preliminary Check

=NFHA0236

- Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion. Take note of the areas with A/C lubricant leakage to allow extra time in these areas with electronic leak detector.
- If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second and no further than 1/4 inch from the component.

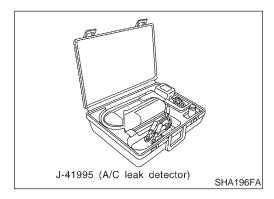
NOTE:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

ELECTRONIC REFRIGERANT LEAK DETECTOR

Precautions for Handling Leak Detector

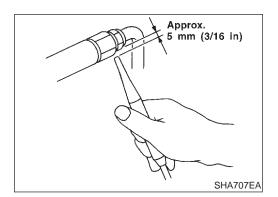
NFHA0269



When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

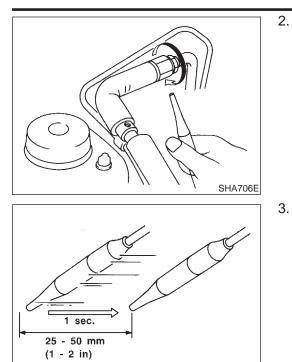
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

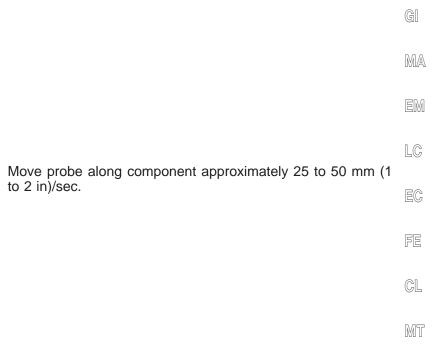


1. Position probe approximately 5 mm (3/16 in) away from point to be checked.

AUTO



When testing, circle each fitting completely with probe.



Checking Procedure

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

NOTE:

SHA708EA

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator discharge f to shaft seal k). Refer to HA-149. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.
 - **Compressor** Check the fitting of high and low pressure hoses, relief valve sc and shaft seal.

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- Liquid tank
 Check the tube fi
- Check the tube fitting.
- Service valves

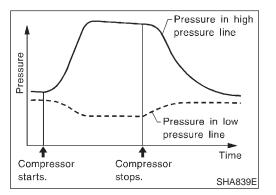
Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

• Cooling unit (Evaporator)

- With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. Keep the probe inserted for at least ten seconds. Use caution not to contaminate the ptobe tip with water or dirt that may be in the drain hose.
- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 - 10.
- 7. Start engine.
- 8. Set the heater A/C control as follows:
- 1) A/C switch ON.
- 2) Face mode
- 3) Recirculation switch ON
- 4) Max cold temperature
- 5) Fan speed high
- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.



Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.

- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works GI properly.

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Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK DETECTION

- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.
- Refer to "Precautions for Leak Detection Dye", HA-4.

CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. Confirm any suspected leaks with an approved electronic ST refrigerant leak detector.
- 4. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- 5. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.) Refer to "Precautions for Leak Detection Dye", HA-4.

- Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm², 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).

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6. With the engine still running, disconnect the injector tool from the service fitting.

CAUTION:

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

NOTE:

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures.

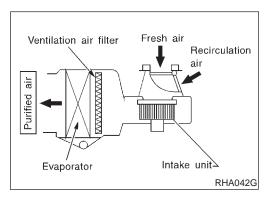
7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

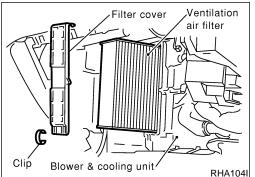
Belt

TENSION ADJUSTMENT

• Refer to MA-13, "Checking Drive Belt".

NFHA0237





Ventilation Air Filter FUNCTION

Air inside passenger compartment is kept clean at either recirculation or fresh mode by installing ventilation air filter into cooling unit. **NOTE:**

For replacement interval of ventilation air filter, refer to "PERI-ODIC MAINTENANCE", MA-6.

Caution label is fixed inside the glove box.

REPLACEMENT PROCEDURE

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- 1. Remove glove box.
- 2. Remove instrument lower panel from instrument panel.
- 3. Remove filter cover fixed clip.
- 4. Slide the filter cover to the upper side and then remove it.
- 5. Take out the ventilation air filter from cooling unit.
- 6. Replace with new one and reinstall on cooling unit.

SERVICE DATA AND SPECIFICATIONS (SDS)



COMPRESSOR					
JUNIPRESSUR				NFHA024	
Model			CALSONIC KANSEI make V-6		
Туре			V-6 variable displacement		
Displacement	Ма		184 (11.228)		
cm ³ (cu in)/rev.	Min		14.5 (0.885)		
Cylinder bore x stroke mm (in)			37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]		
Direction of rotation			Clockwise (viewed from drive end)		
Drive belt			Poly V		
				NFHA024.	
Model			CALSONIC KANSEI make V-6		
Name			Nissan A/C System Oil Type S		
Part number			KLH00-PAGS0		
Capacity	Total in system		180 (6.1, 6.3)		
$m\ell$ (US fl oz, Imp fl oz)	Compressor (Service part) amount	rging	180 (6.1, 6.3)		
REFRIGERANT				NFHA024	
Туре			HFC-134a (R-134a)		
Capacity kg (lb)			0.5 (1.10)		
ENGINE IDLING SPE Refer to EC-762, "I	ED (WHEN A/C IS C dle Speed and Ignitio			NFHA024	
BELT TENSION Refer to MA-13, "C	hecking Drive Belts".			NFHA024	

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PRECAUTIONS

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Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to NISSAN MODEL A33 is as follows:

• For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

• For a side collision

The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified with yellow harness connector.

Precautions for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor failure is likely to occur, refer to "CONTAMINATED REFRIGERANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-NI) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

CONTAMINATED REFRIGERANT

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.

- Precautions for Working with HFC-134a (R-134a) (Cont'd)
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and con**tainers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for MA available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

General Refrigerant Precautions

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- WARNING:
- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- EC Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent MT suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been AT shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manu-AX facturers.

Precautions for Leak Detection Dye

- NEHA0273 The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultravio-let (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed. BT
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce /7.4 cc) per A/C system.
- Leak detection dyes for R-134a and R12 A/C systems are different. Do not use R-134a leak detection dye HA in R-12 A/C system or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs. SC

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Precaution for Identification Label on Vehicle

- Vehicles with factory installed fluorescent dye have this identification label on the under side of hood.
- Vehicles with factory installed fluorescent dye have a green label.
- Vehicles without factory installed fluorescent dye have a blue label.

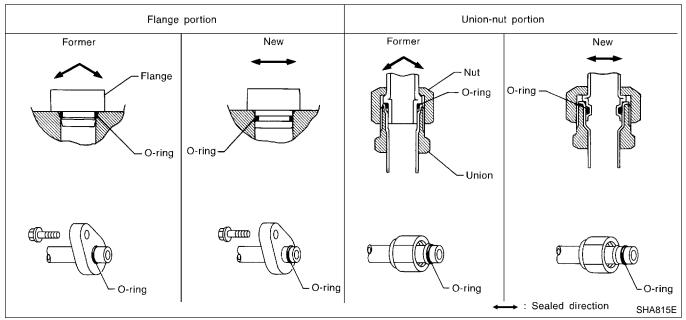
Precautions for Refrigerant Connection

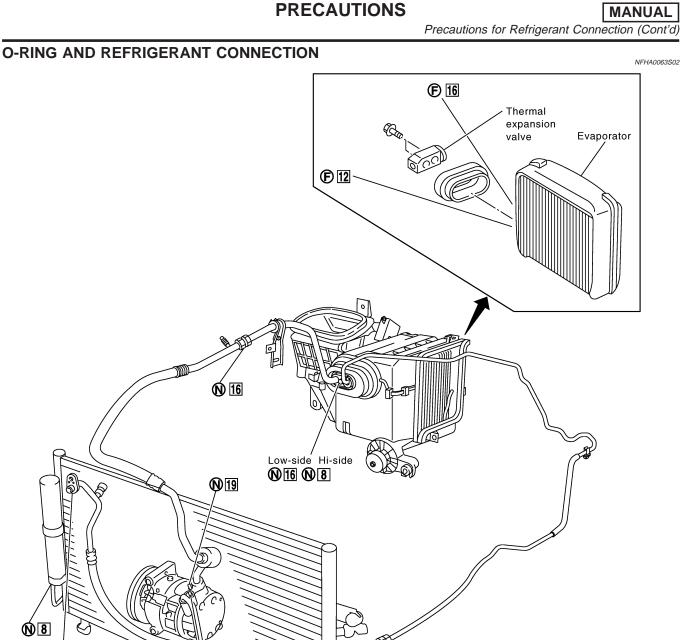
A new type refrigerant connection has been introduced to all refrigerant lines except the following portion.

Expansion valve to cooling unit

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.





CAUTION:

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The new and former refrigerant connections use different O-ring configurations. Do not confuse SC O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

N12

<u>N</u>8

(F) : Former type refrigerant connection New type refrigerant connection

: (O-ring size)

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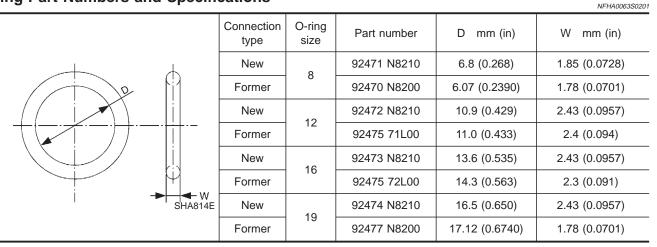
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O-Ring Part Numbers and Specifications



WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

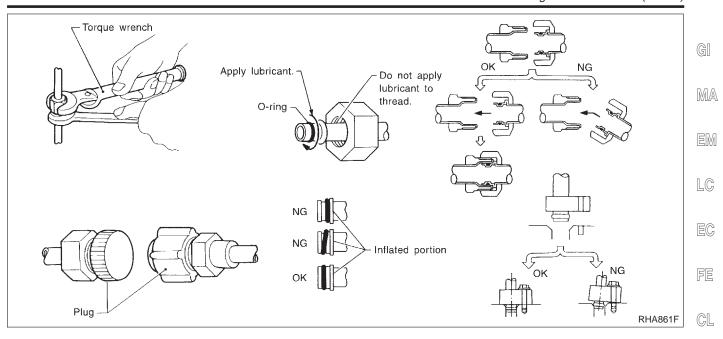
CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.
 Lubricant name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.

PRECAUTIONS

Precautions for Refrigerant Connection (Cont'd)



Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-226.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

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Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Follow the manufacture's instructions for tester operation and tester maintenance.

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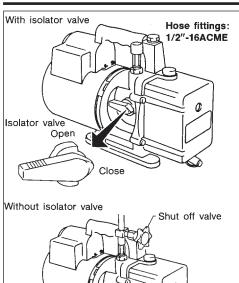
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Precautions for Service Equipment (Cont'd)





VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

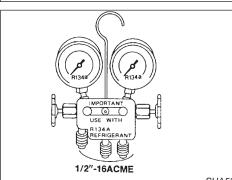
To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

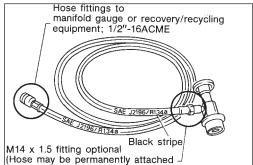
MANIFOLD GAUGE SET

NEHA0065S04 Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.

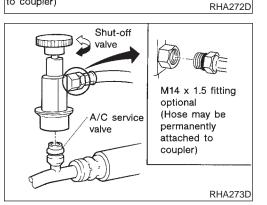


SHA533D

RHA270D



to coupler)



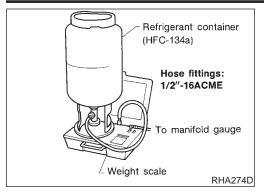
SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

SERVICE COUPLERS

NEHA0065S06 Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve			
Clockwise	Open			
Counterclockwise	Close			



REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

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CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every three months. To calibrate the weight scale on the ACR4 (J-39500-NI):

- 1. Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- 4. Press 0, then press Enter. "0.00" will be displayed and change to "A2".
- Place a known weight (dumbbell or similar weight), between
 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.
- 6. Enter the known weight using four digits. (Example 10 lb = 10.00, 10.5 lb = 10.50)
- 7. Press Enter the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press **6** the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press Shift/Reset to return the ACR4 to the program mode.
 - BR

CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS" in GI section
 - EL-11, "Wiring Diagram POWER —" for power distribution circuit in EL section

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES" in GI section
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT" in GI section

Special Service Tools

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	
KV99106100 (J-41260) Clutch disc wrench		Removing center bolt
	NT232	
	When replacing the magnet clutch in the above compressor, use a clutch disc wrench with the pin side on the clutch disc to remove it.	
KV99232340	NT378	Removing clutch disc
(J-38874) or KV992T0001 (—) Clutch disc puller		-
	NT376	
KV99106200 (J-41261) Pulley installer		Installing pulley
	NT235	

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HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/ MA lubricant.

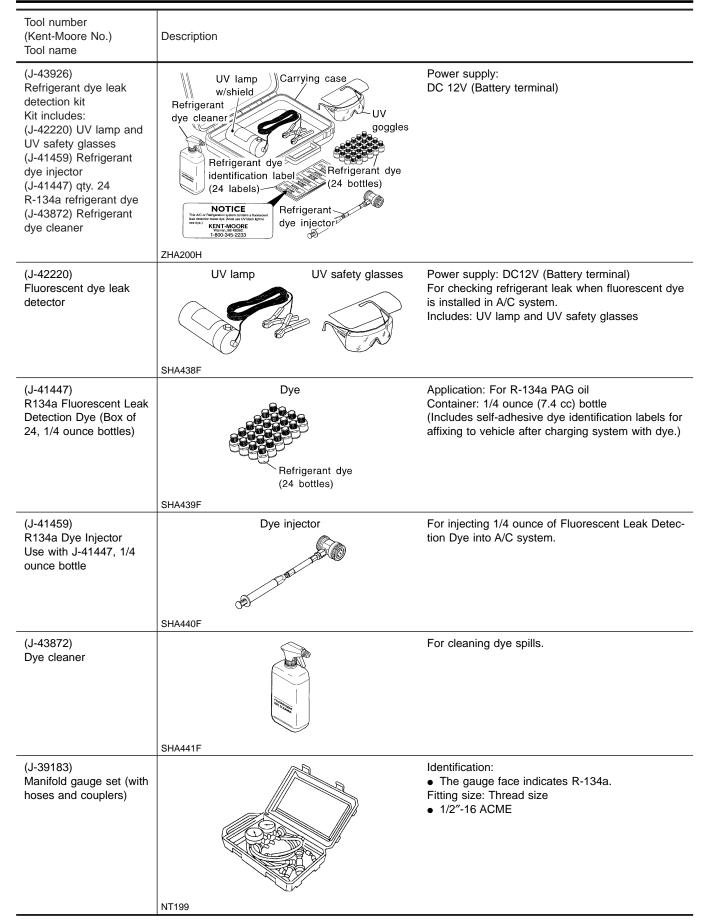
Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

•			- LU			
Tool number (Kent-Moore No.) Tool name	Description		EC			
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size • large container 1/2"-16 ACME	FE			
	NT196		CL			
KLH00-PAGS0 ()		Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (pis-	Mī			
Nissan A/C System Oil Type S	TAZZIN	ton) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 Imp fl oz)	AT			
	NT197		- AX			
(J-39500-NI) Recovery/Recycling	(Internet internet in	Function: Refrigerant Recovery and Recycling and Recharging				
Recharging equipment (ACR4)						
			BR			
			ST			
	NT195		-			
(J-41995) Electrical leak detector		Power supply:DC 12V (Cigarette lighter)	RS			
			SC			
	AHA281A		-			
			EL			

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HFC-134a (R-134a) Service Tools and Equipment (Cont'd)



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HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	GI
Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose Utility hose Utility hose (J-39476-72) NT201	EM
Service couplers High side coupler (J-39500-20) M14 x 1.5 fitting is optional or perman attached. • M14 x 1.5 fitting is optional or perman (J-39500-24)	ently EC FE
(J-39650) Refrigerant weight scale	CL MT AT
(J-39649) Vacuum pump (Including the isolator valve)	AX SU
COMMERCIAL SERVICE TOOL	BR
Tool name Description	NFHA0068S01 ST
Refrigerant identifier equipment For checking refrigerant purity and for sy tamination	stem con-
	BT
	НА
	SC
	EL

Refrigeration System

REFRIGERATION CYCLE

Refrigerant Flow

NFHA0069S01 The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

Freeze Protection

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore, temperature is controlled by the V-6 variable displacement compressor to prevent freeze up.

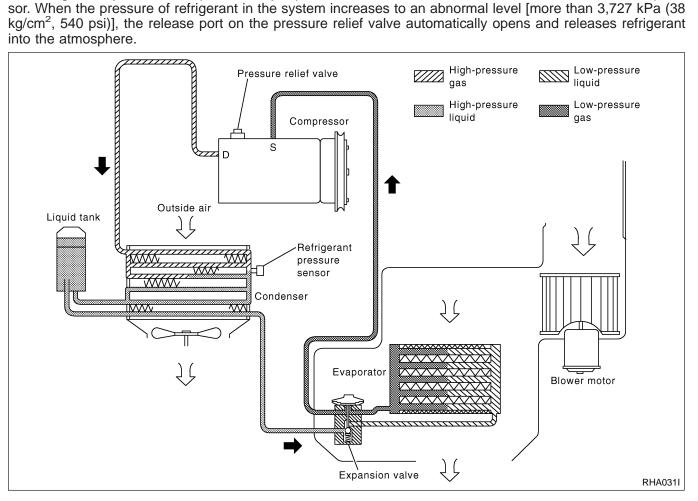
Refrigerant System Protection

Refrigerant Pressure Sensor

NEHA006950301 The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi) or below about 177 kPa (1.8 kg/cm², 26 psi).

Pressure Relief Valve

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



NFHA0069

MANUAL

NFHA0069S03

NFHA0069S0302

MANUAL

V-6 Variable Displacement Compressor

GENERAL INFORMATION

GE		10070	രി
1.	The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable con	m-	ଞା
	press do not drop too far below 5°C (41°F) when:		

- evaporator intake air temperature is less than 20°C (68°F)
- engine is running at speeds less than 1,500 rpm.

This is because the V-6 compressor provides a means of "capacity" control.

- 2. The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems. LC
- 3. A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.
- 4. For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main EC switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.
- FE 5. A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm², 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed. CL
 - MT

MA

- AT
- AX

HA

SC

EL

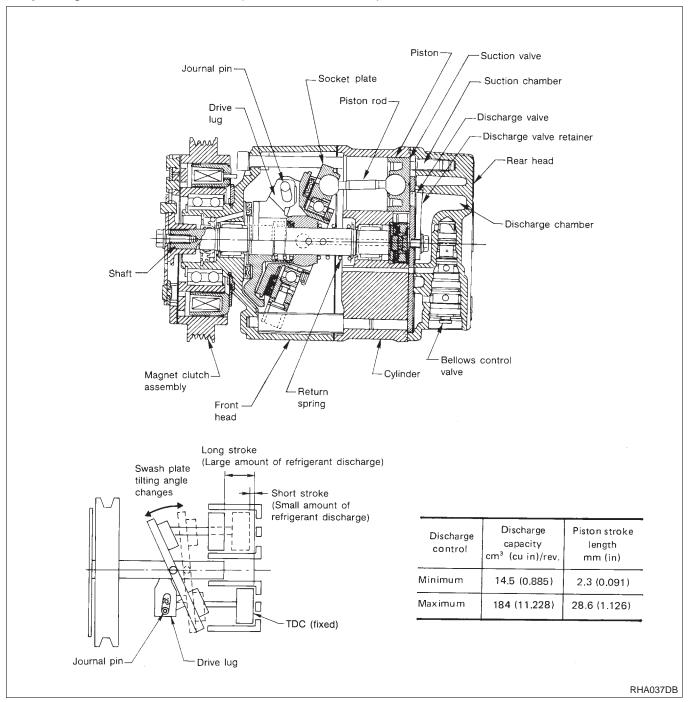
IDX

General

=NFHA0132

The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm³ (0.885 to 11.228 cu in).

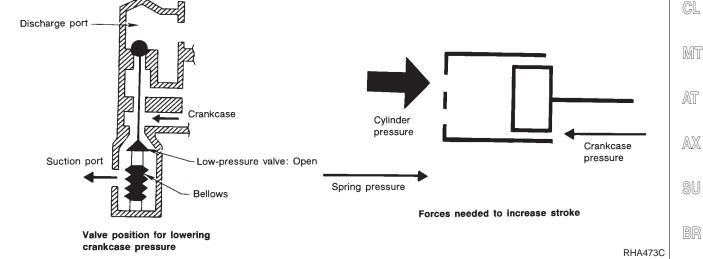


V-6 Variable Displacement Compressor (Cont'd)

Operation =NFHA0132502	
1. Operation Control Valve	
Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure.	GI
Operation of the valve controls the internal pressure of the crankcase. The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.	MA
2. Maximum Cooling	EM
Refrigerant pressure on the low-pressure side increases with an increase in heat loads.	
When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve. This causes the following pressure changes:	LC
 the crankcase's internal pressure to equal the pressure on the low-pressure side; the cylinder's internal pressure to be greater than the crankcase's internal pressure. Under this condition, the swash plate is set to the maximum stroke position. 	EC
	FE
	CL

Operation

DESCRIPTION



RS

BT

HA

SC

EL

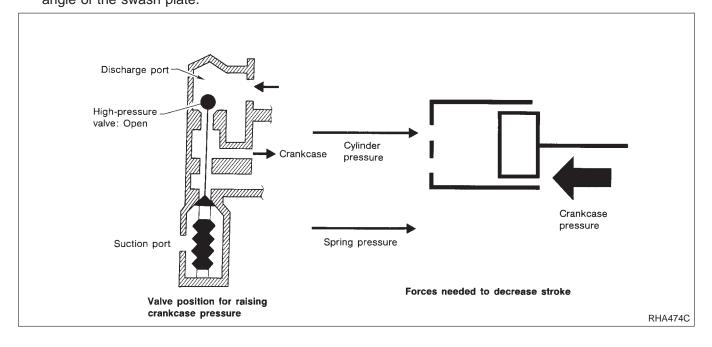
IDX

MANUAL

3. Capacity Control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).
 Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston.
 The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the

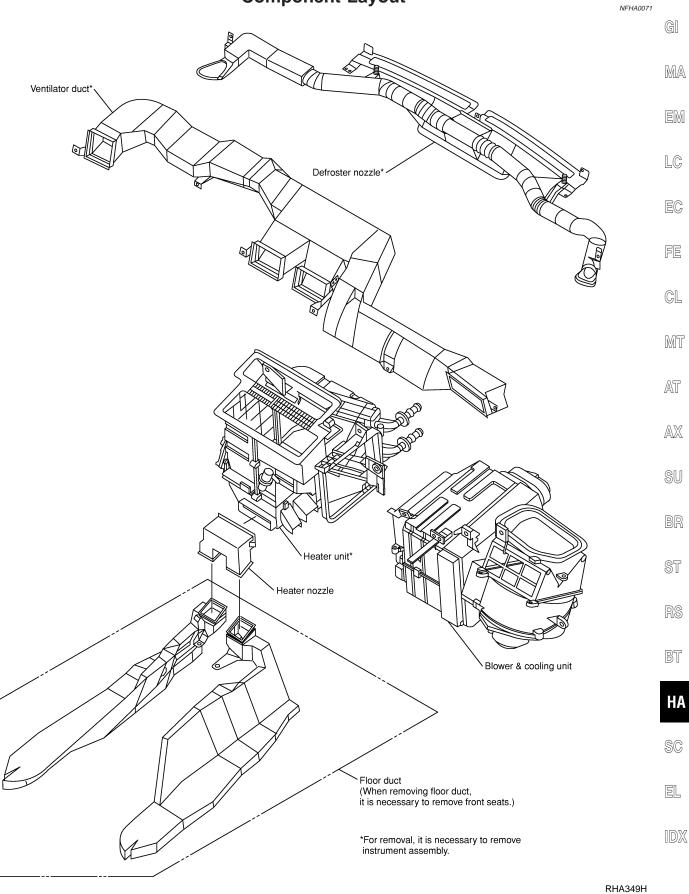
angle of the swash plate.



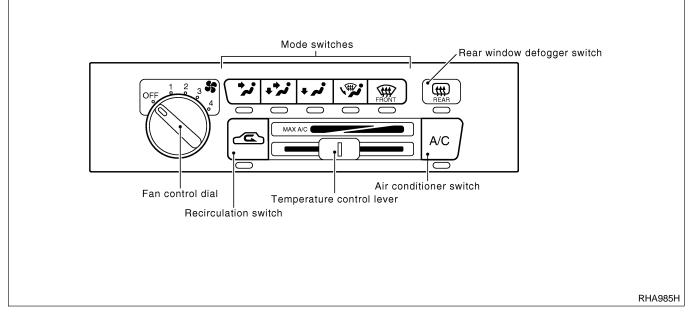
MANUAL

Component Layout

Component Layout



Control Operation



FAN CONTROL DIAL

This dial turns the fan ON and OFF, and controls fan speed.

MODE SWITCHES

This switch allows control of the outlet air flow. In "DEF" or "D/F" mode, the intake door is set to "FRESH". The compressor turns on when the Mode switch is moved to "DEF".

TEMPERATURE CONTROL LEVER

This lever allows adjustment of the temperature of the outlet air. When the temperature control lever is in full cold position with the fan ON, the compressor will turn ON. A/C and REC indicator lamps will also light.

RECIRCULATION (REC) SWITCH

OFF position: Outside air is drawn into the passenger compartment.

ON position: Interior air is recirculated inside the vehicle. The indicator lamp will also light.

Recirculation is canceled when DEF or D/F is selected, and resumes when another mode is chosen.

If the refrigerant pressure sensor input signal is high, recirculation is canceled, when VENT, B/L and FOOT mode is selected.

AIR CONDITIONER SWITCH

The air conditioner switch controls the A/C system. When the switch is depressed with the fan ON, the compressor will turn ON. The indicator lamp will also light.

The air conditioner cooling function operates only when the engine is running.

REAR WINDOW DEFOGGER SWITCH

When illumination is ON, rear window is defogging.

MAX. AIR CONDITIONER SWITCH

Intake door turns to recirculation position and the compressor operates automatically, when the temperature control level is in full cold position with the fan ON. The indicator lamps will also light.

HA-174

MANUAL

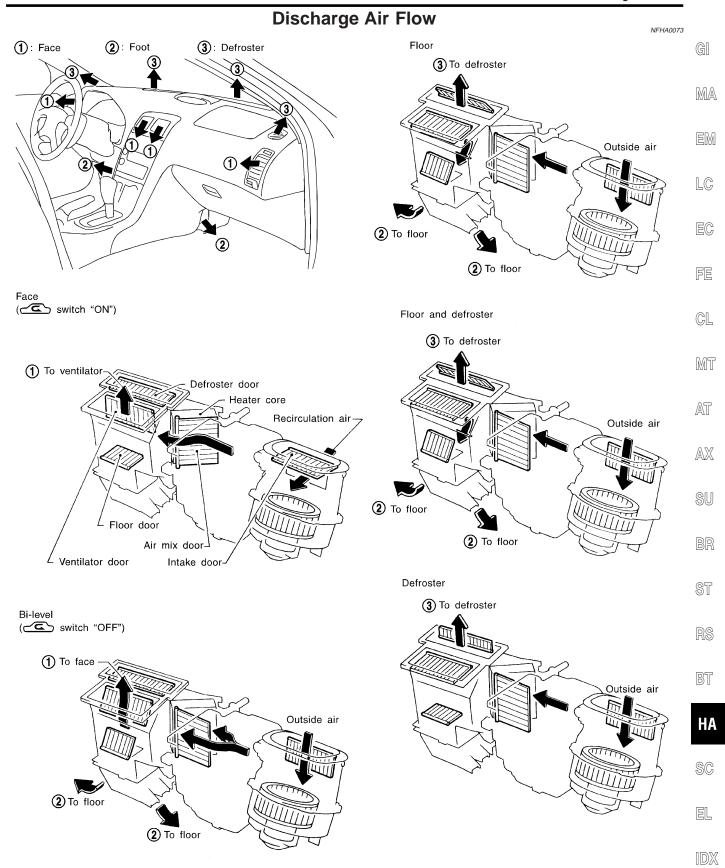
NFHA0072

NFHA0072S06

NFHA0072S01

NFHA0072S02

NFHA0072S04



RHA355H

System Description SWITCHES AND THEIR CONTROL FUNCTIONS

NFHA0074

SWITCHES AND THEIR CONTROL FUNCTIONS								NFHA0074S0			
		Knob/Switch position									
Knob/Switch		A/C	7	*	.	Si ana	Ŵ	£	Air outlet	Intake air	Compressor
A/C		0							_	_	ON*1
	7		0						VENT	_	_
Mode	t,			0					B/L	_	_
	J.				0				FOOT	_	_
	Ş					0			D/F	FRE	_
	ŧ						0		DEF	FRE	_
(ŝ							0	_	REC*2	

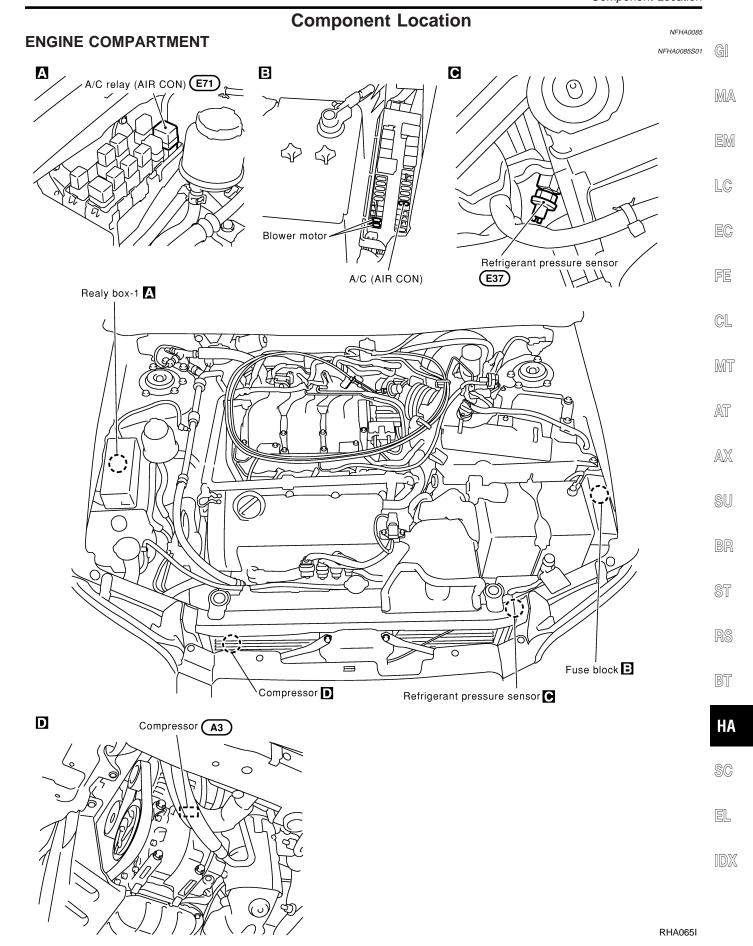
*1: Compressor is operated by ECM.

*2: In DEF and D/F modes, REC switch is canceled.

MAX. A/C SWITCH CONTROL FUNCTION

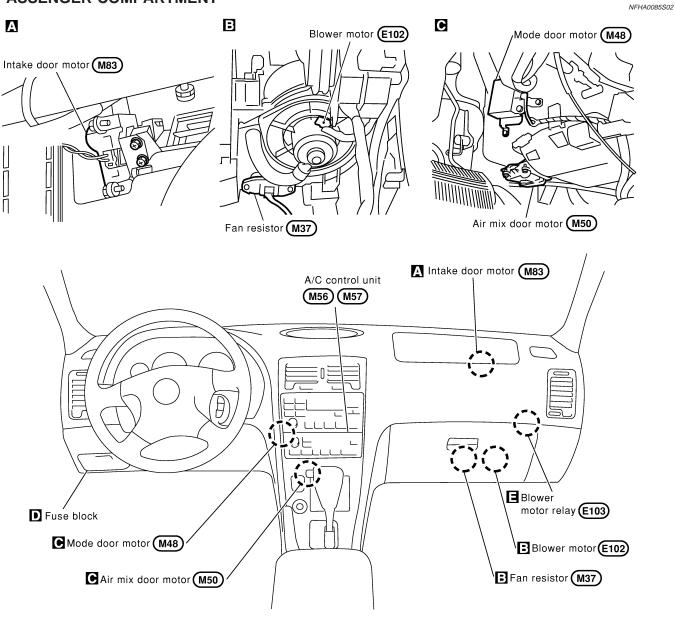
					NFHA0074S02			
Lever/Switch	Condition: Fan ON							
MAX A/C (Full cold)	OFF	\rightarrow	ON	\rightarrow	OFF			
REC	OFF		ON		OFF			
A/C	OFF		ON		ON			

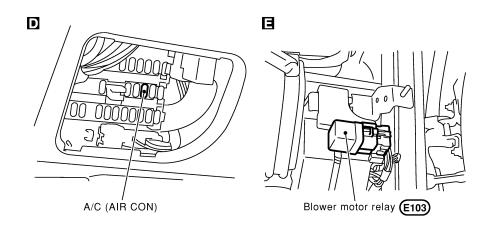
MANUAL Component Location



TROUBLE DIAGNOSES

PASSENGER COMPARTMENT

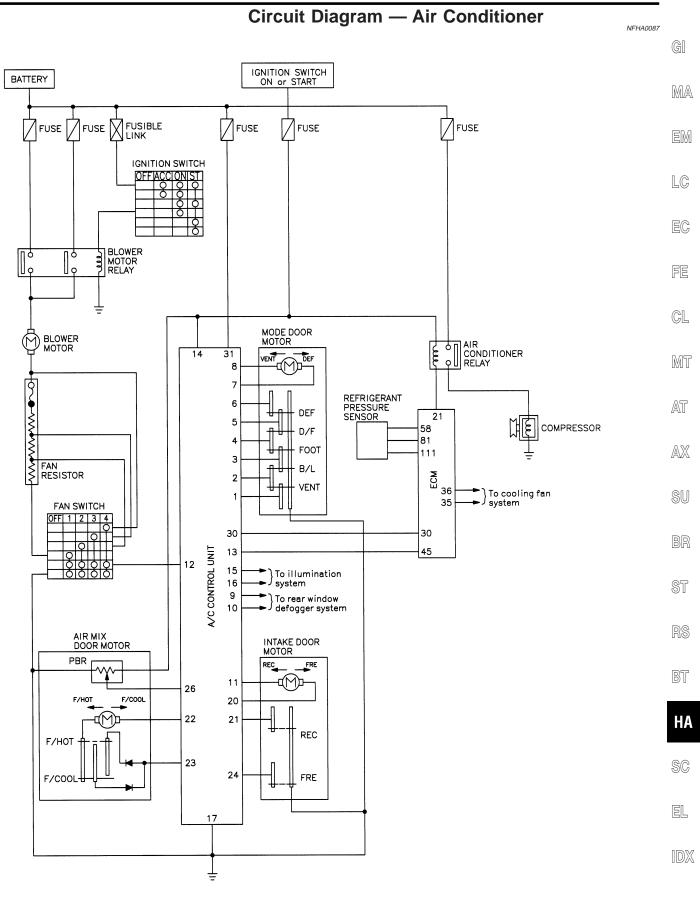




TROUBLE DIAGNOSES

Circuit Diagram — Air Conditioner

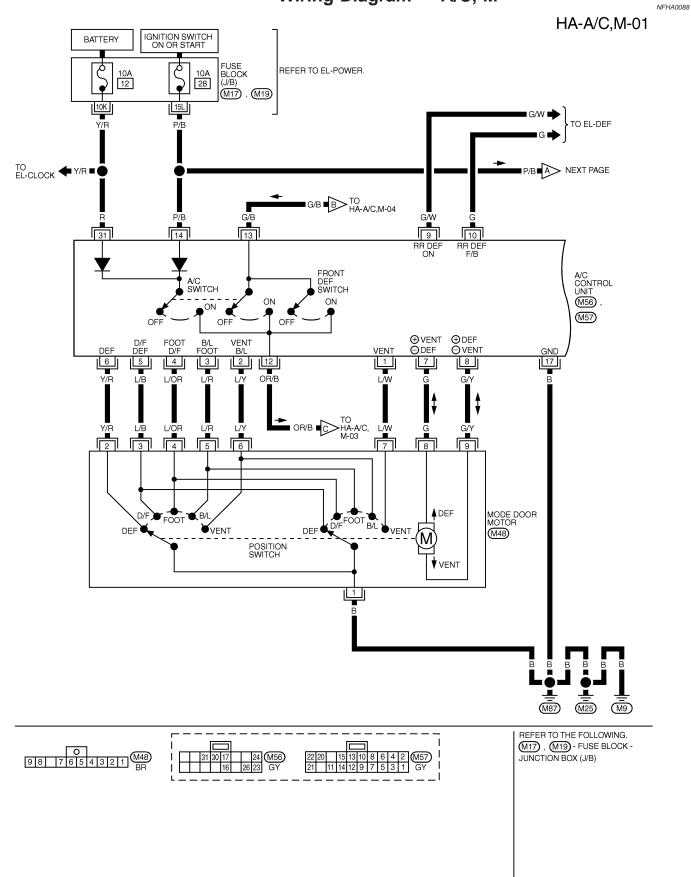
MANUAL



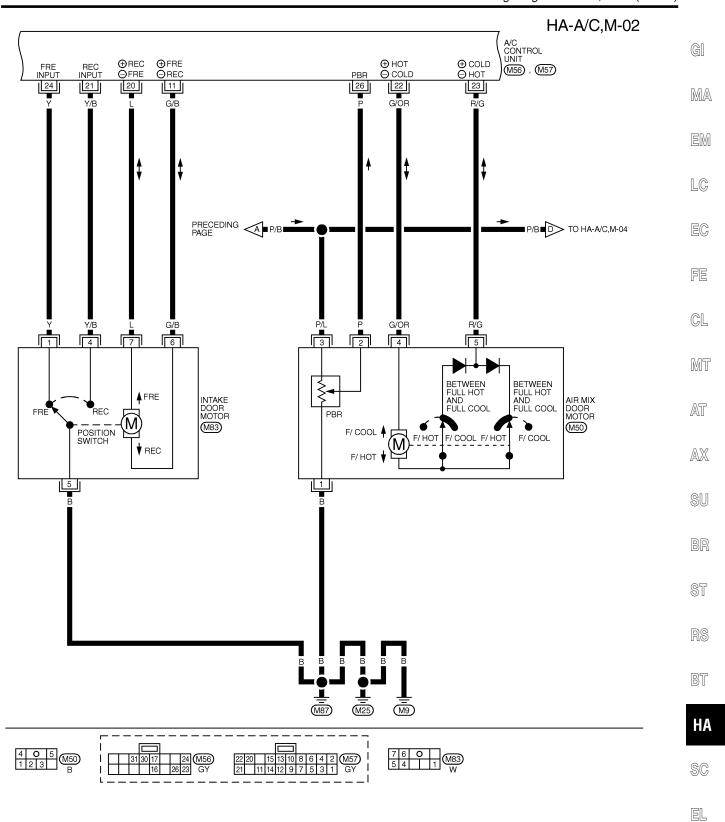
MHA054B

MANUAL



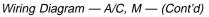


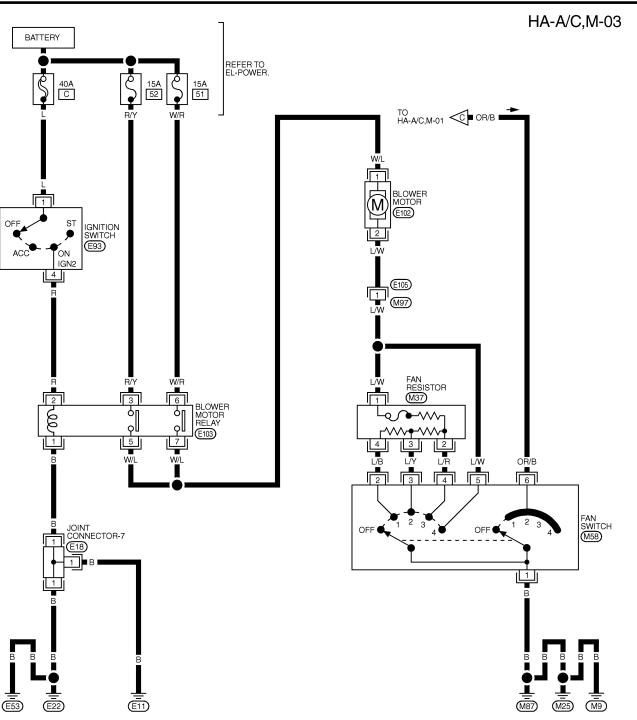
MHA055B



IDX

MHA056B

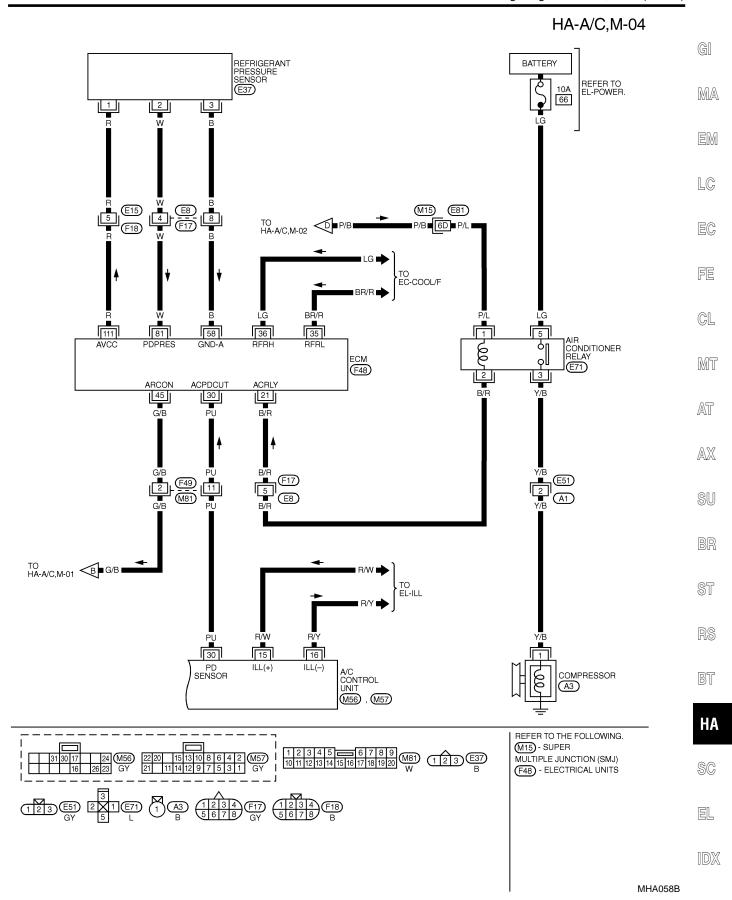




 $\begin{array}{c} \hline 3 4 2 1 \\ BR \end{array} \xrightarrow{6 1 2} \\ \hline 5 4 3 \\ W \end{array} \xrightarrow{1 1 1 1} \\ \hline 1 1 1 1 \\ GY \end{array}$

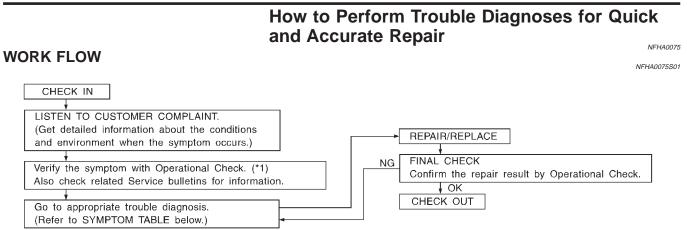
MHA068B

Wiring Diagram — A/C, M — (Cont'd)



MANUAL

SHA900E



*1: HA-185

SYMPTOM TABLE

NFHA0075S02		
Symptom	Reference page	
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C system.	HA-187
Intake door does not change in VENT, B/L or FOOT mode.	Go to Trouble Diagnosis Procedure for Intake Door.	HA-190
Blower motor does not rotate at all.	Go to Trouble Diagnosis Procedure for Blower Motor.	HA-194
Insufficient cooling.	• Go to Trouble Diagnosis Procedure for Insufficient cool- ing.	HA-200
Insufficient heating.	• Go to Trouble Diagnosis Procedure for Insufficient heat- ing.	HA-208
• Air mix door motor does not operate normally.	Go to Trouble Diagnosis Procedure for Air mix door motor.	HA-209
Mode door does not change.	Go to Trouble Diagnosis Procedure for Mode door.	HA-213
Magnet clutch does not engage when A/C switch and fan switch are ON.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	HA-216
Noise	Go to Trouble Diagnosis Procedure for Noise.	HA-223

PROCEDURE: 1. Check Blower

2.

3.



Operational Check

=NFHA0076 The purpose of the operational check is to confirm that the system GI operates as it should. The systems which are checked are the blower, mode (discharge air), intake air, temperature decrease, temperature increase. nлл

CONDITIONS:		UMI/A
Engine running at normal operating temperature.	NFHA0076S01	ena
		EM

	LC
OCEDURE: NFHA0076502 Check Blower NFHA007650201	EC
Turn fan control dial to 1-speed. Blower should operate on 1-speed. Then turn fan control dial to 2-speed.	FE
Continue checking blower speed until all four speeds are checked. Leave blower on 4-speed.	CL

If NG, go to trouble diagnosis procedure for blower motor (HA-194).	
If OK, continue with next check.	MT
	UVU U

2. Check Discharge Air

4. Leave blower on 4-speed.

1. Turn fan control dial to 1-speed.

- NEHA0076S0202 AT 1. Press each mode switch.
 - AX

SU

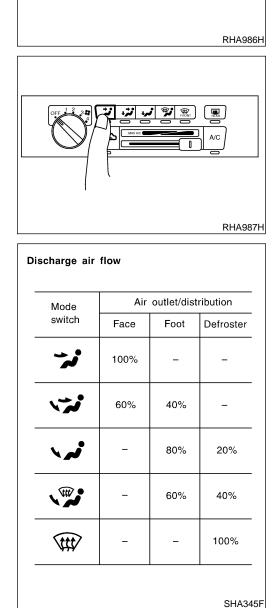
- 2. Confirm that discharge air comes out according to the air dis-ST tribution table at left. Refer to "Discharge Air Flow" in "DESCRIPTION" (HA-175). NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF (\mathbf{W}) is pressed. Confirm that the intake door position is at FRESH when the D/F

(🖤) is pressed. Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-213).

If OK, continue with next check.



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A/C

HA-185

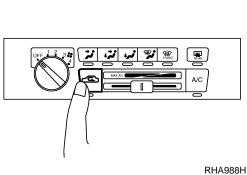
- BT
- HA
- SC
- EL
- IDX

Operational Check (Cont'd)

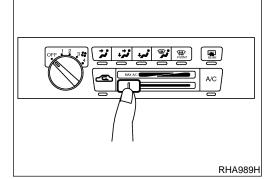
TROUBLE DIAGNOSES

MANUAL

NFHA0076S0203







W) Ŵ .

A/C

RHA990H

3. Check Recirculation

- 1. Press recirculation switch. Recirculation indicator should light.
- 2. Listen for intake door position change (you should hear blower sound change slightly).

NOTE:

Confirm that the RECIRCULATION (REC) switch is canceled in the DEF () and D/F () mode.

If NG, go to trouble diagnosis procedure for intake door motor (HA-190).

If OK, continue with next check.

4. Check Temperature Decrease

- 1. Turn fan control dial to 1-speed.
- 2. Slide temperature control lever to full cold.
- 3. Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-200).

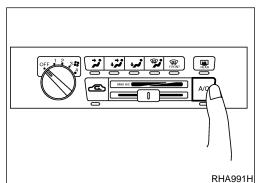
If OK, continue with next check.

5. Check Temperature Increase

- 1. Slide temperature control lever to full hot.
- 2. Check for hot air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient heating (HA-208).

If OK, continue with next check.



6. Check Air Conditioner Switch

Turn fan control switch to the desired (1 to 4-speed) position and push the air conditioner switch to turn ON the air conditioner. The indicator light should come on when air conditioner is ON. If NG, go to trouble diagnosis procedure for A/C system (HA-187). If OK, continue with next check.

If all operational check are OK (symptom can not be duplicated), go to "Incident Simulation Tests" (GI-25) and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Table" (HA-184) and perform applicable trouble diagnosis procedures.

NFHA0076S0204

A/C System TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM GI =NFHA0253 Symptom: • A/C system does not come on. **INSPECTION FLOW** MA EM 1. Confirm symptom by performing the following operational check. LC **OPERATIONAL CHECK** EC, 🚌 نې نړ نړ ** HE AR Confirm that the system operate normally. 3.0 A/C If OK (symptom cannot be duplicated), perform complete operational check (*2). FE If NG (symptom is confirmed), continue with STEP-2 following. CL 2. Check for any service bulletins. ΟK MT 3. Check main power supply and ground circuit. (*1) OK AT 4. Go to A/C system circuit. (*3) OK AX 5. Replace push control unit. ΟK INSPECTION END SU

BT

ST

HA

SC

EL

IDX

RHA992H

*1: HA-188

*2: HA-185

HA-187

MANUAL

MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK Power Supply Circuit Check

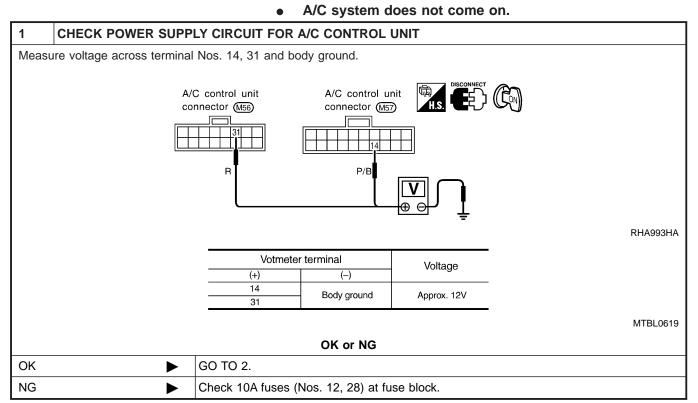
NFHA0254S01

NFHA0255

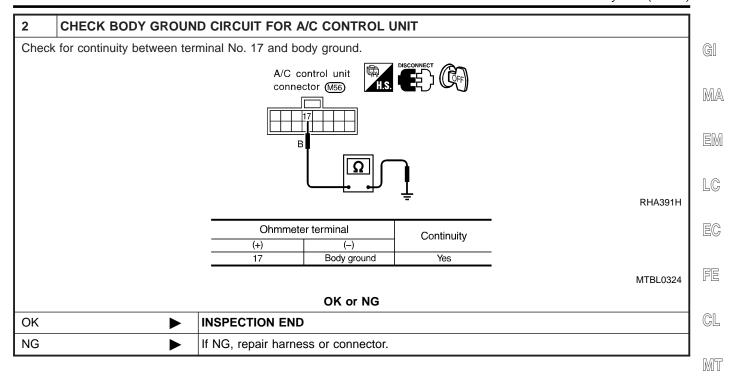
Check power supply circuit for air conditioner system. **Refer to EL-11**, "**Wiring Diagram — POWER —**".

DIAGNOSTIC PROCEDURE

SYMPTOM:



A/C System (Cont'd)



- AT
- /A\1

AX

SU

BR

ST

RS

BT

HA

SC

EL

MANUAL

=NFHA0135

Intake Door

TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR Symptom:

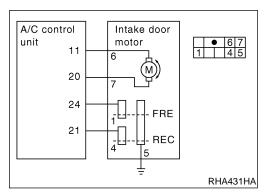
• Intake door does not change in VENT, B/L or FOOT mode. Inspection Flow

1. Confirm symptom by performing the following operation	al check.
	 OPERATIONAL CHECK - Recirculation 1) Press recirculation switch. Recirculation indicator should light. 2) Listen for intake door position change (you should hear blower sound change slightly). NOTE: Confirm that the RECIRCULATION (REC) switch is canceled in the DEF () and D/F () wode.
	exist, perform a complete and check for other for related symptom.
operational check (*2) symptoms. [Refer to symptom tat Does another symptor	[Another symptom exists.]
	Rł

*1: HA-191

*2: HA-185

*3: HA-184



SYSTEM DESCRIPTION

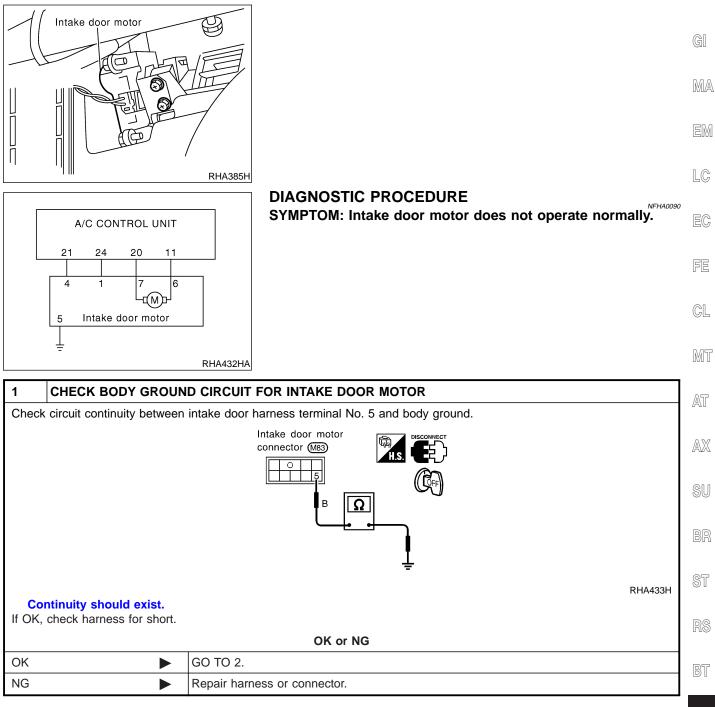
Intake Door Motor

NFHA0136

The intake door motor is installed on the blower and intake unit. Using a link it opens and closes the intake door.

When RECIRCULATION switch is at REC (except DEF and D/F modes), the A/C control unit sets the intake door at the "RECIR-CULATION" position.

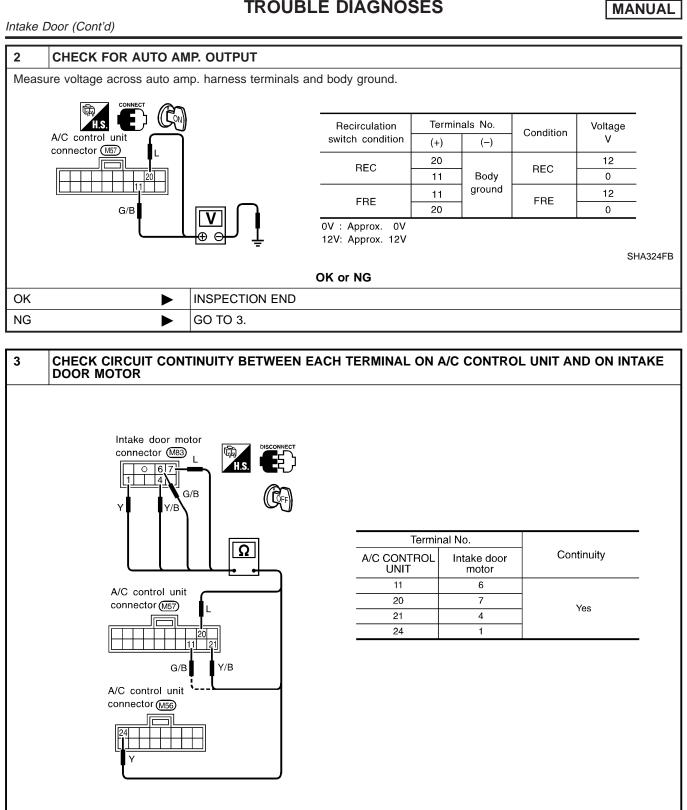
RECIRCULATION switch is canceled by MODE switch in DEF and D/F modes.



HA

SC

EL



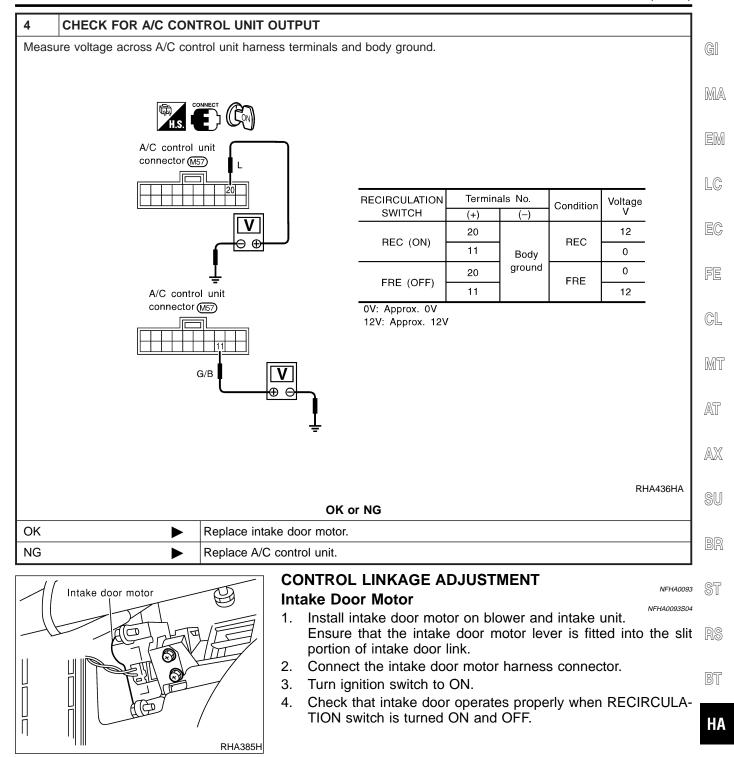
Continuity should exist.

If OK, check harness for short.

OK or NG	
OK 🕨	GO TO 4.
NG	Repair harness or connector.

RHA435HB

MANUAL Intake Door (Cont'd)



SC

EL

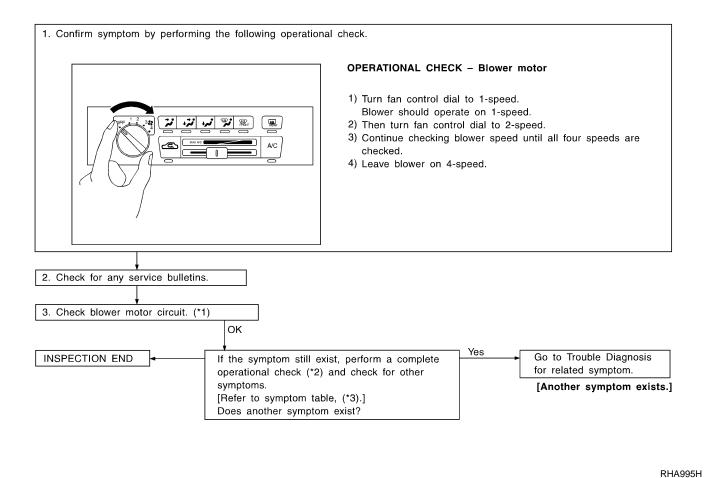
MANUAL

=NFHA0138

Blower Motor

TROUBLE DIAGNOSIS PROCEDURE FOR BLOWER MOTOR Symptom:

• Blower motor does not rotate at all. Inspection Flow



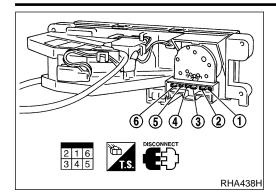
*1: HA-196

*2: HA-185

*3: HA-184

Blower Motor (Cont'd)

MANUAL



ELECTRICAL COMPONENTS INSPECTION Fan Switch

=NFHA0139

Check continuity between t	erminals at each switch position.	GI
SWITCH POSITION	Continuity between terminals	DAA
OFF		MA
1	2 — 1 — 6	EM
2	3 — 1 — 6	
3	4 — 1 — 6	LC
4	5 — 1 — 6	60
		EC

- FE
- CL
- MT

- **Blower Motor** NFHA0139S02 AT Confirm smooth rotation of the blower motor.
- Ensure that there are no foreign particles inside the intake unit. •
- AX
- SU
- BR

Intake unit . Circuit check O 1 2 4 3 Blower C motor Blower resistor 5 RHA651F

Blower Resistor NFHA0139503		ST	
Termir	nal No.	Resistance	RS
(+)	(-)	Resistance	110
3		Approx. 0.9 - 1.1Ω	BT
4	1	Approx. 2.75 - 2.95Ω	
2		Αρριοχ. 0.3 - 0.5Ω	HA

- SC
- EL

MANUAL

DIAGNOSTIC PROCEDURE SYMPTOM:

=NFHA0089

• Blower motor does not rotate.

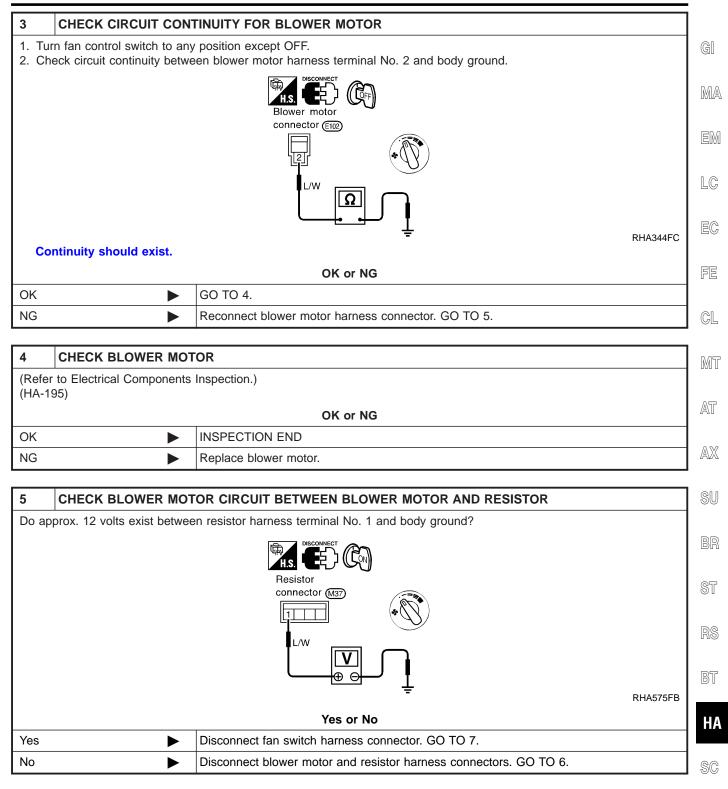
Test group No.	INCIDENT
1	Fan fails to rotate.
2	Fan does not rotate at 1-speed.
3	Fan does not rotate at 2-speed.
4	Fan does not rotate at 3-speed.
5	Fan does not rotate at 4-speed.

1	DIAGNOSTIC PROCEDURE		
	Check if blower motor rotates properly at each fan speed. Conduct checks as per table at above.		
1		GO TO 2.	
2, 3, 4		GO TO 8.	
5		GO TO 10.	

2	CHECK POWER SUPP	LY FOR BLOWER MOTOR	
-	 Disconnect blower motor harness connector. Do approx. 12 volts exist between blower motor harness terminal No. 1 and body ground? 		
	Blower motor connector ETD W/L		
	Yes or No		
Yes	•	GO TO 3.	
No	►	Check 15A (Nos. 51 and No. 52) fuses at fuse block. Refer to EL-11, "Wiring Diagram — POWER —". Check blower relay.	

Blower Motor (Cont'd)

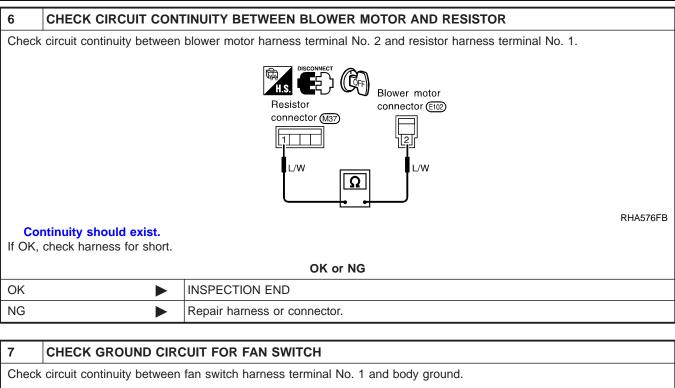
MANUAL

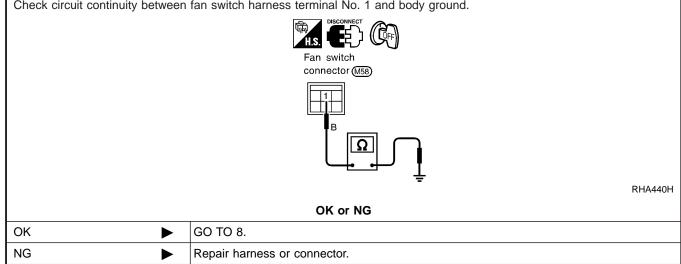


EL

Blower Motor (Cont'd)





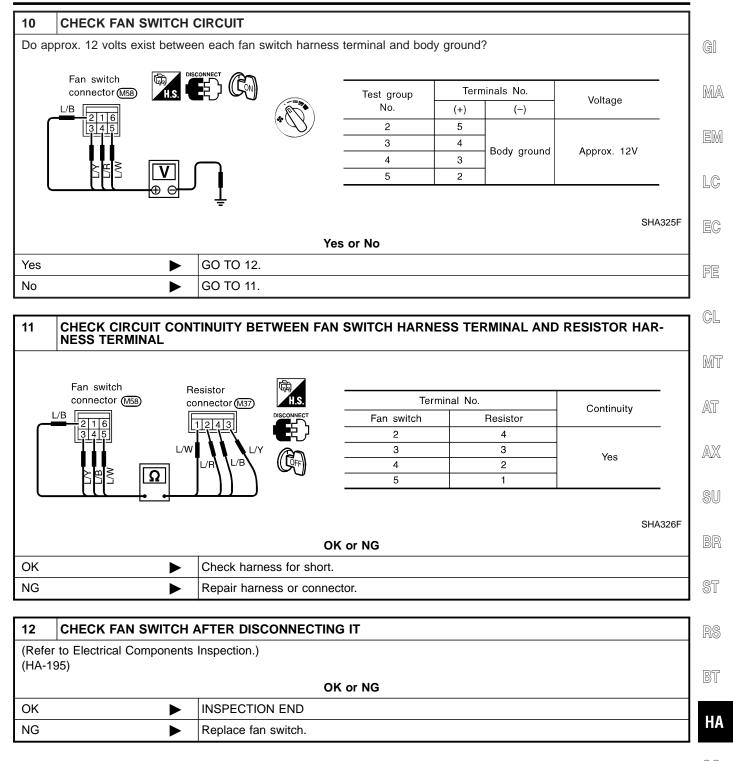


8	3 CHECK RESISTOR AFTER DISCONNECTING IT			
(Refer to Electrical Components Inspection.) (HA-195)				
	OK or NG			
ОК	OK 🕨 GO TO 9.			
NG	•	Replace resistor.		

9	9 CHECK RESISTOR HARNESS CONNECTOR				
Recon	Reconnect resistor harness connector.				
	OK or NG				
1	►	GO TO 12.			
2, 3, 4		GO TO 10.			

Blower Motor (Cont'd)

MANUAL



SC

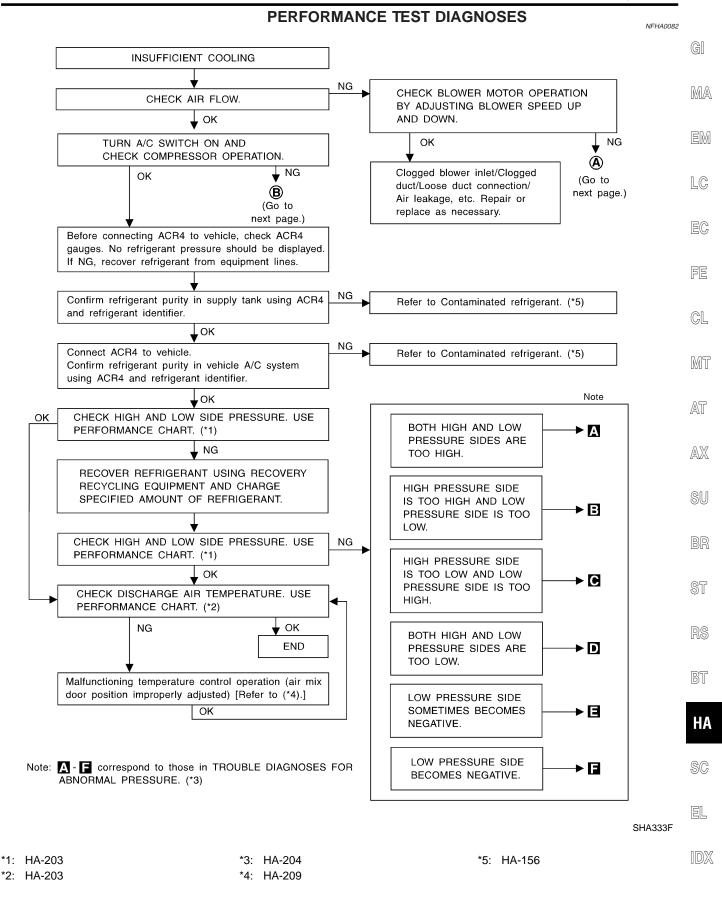
EL

Insufficient Cooling TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING Symptom:

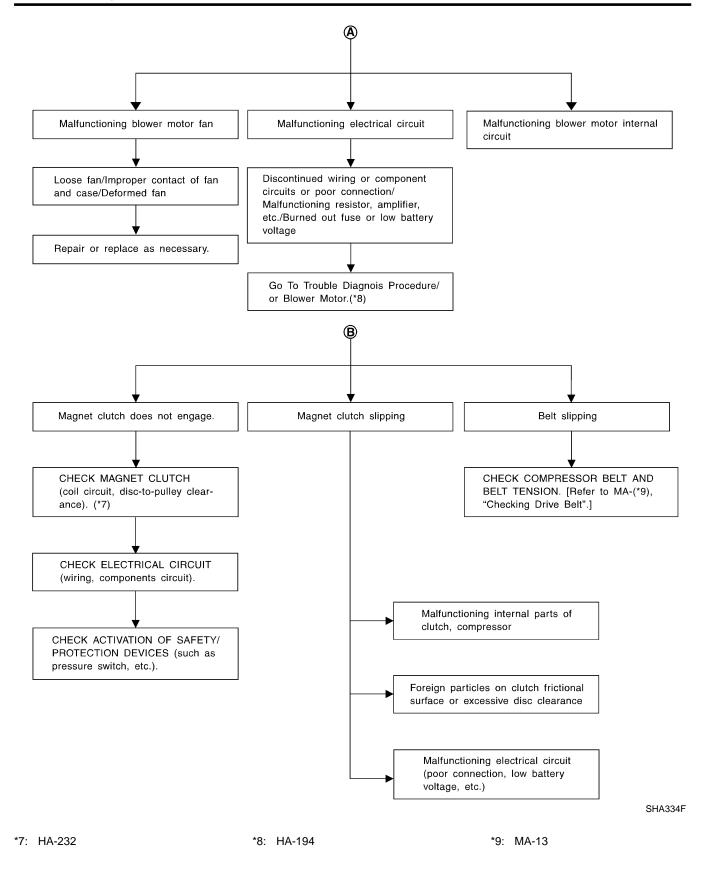
1. Confirm symptom by perform	ing the following operation	al check.		
		1) Turn fan co 2) Slide tempe	ontrol c erature	:K – Temperature decrease dial to 1-speed. control lever to full cold. r at discharge air outlets.
2. Check for any service bulletin	s			
 Check compressor belt tensio "Checking Drive Belts". 		NG		Adjust or replace compressor belt.
↓OK 4. Check air mix door. (*1)	NG			Go to DIAGNOSTIC PROCEDURE for air mix door motor. (*8)
♦OK 5. Check cooling fan motor oper. ♦OK	ation. NG		>	Refer to EC-(*10), "DTC P1217 ENGINE OVER TEMPARATURE (OVERHEAT)".
Before connecting ACR4 to vehi- pressure should be displayed. If lines.		0		
Confirm refrigerant purity in sup	 oly tank using ACR4 and r	efrigerant identifier.	} ^{NG} ►	Refer to Contaminated refrigerant. (*7)
↓ок		-		
Connect ACR4 to vehicle. Confirm refrigerant purity in vehi identifier.	cle A/C system using ACR	4 and refrigerant	NG	Refer to Contaminated refrigerant. (*7)
↓ок				
6. Check refrigeration cycle pres to (*2).	sure with manifold gauge o	connected. Refer	NG	Perform Performance Test Diagnoses. Refer to (*3).
ок		NG	l	
7. Check for evaporator coil free	ze up.	(Freeze up)		Replace compressor. (*6)
(Does not freeze	up.)			
↓OK	N	١G	1	
8. Check ducts for air leaks.				Repair air leaks.
↓OK If the symptom still exist, perform	n a complete operational	Yes	j	Go to Trouble Diagnosis
check (*4) and check for other s	ymptoms.			for related symptom.
[Refer to symptom table, (*5).]			I	
Does another symptom exist?				[Another symptom exists.]
↓No INSPECTION EN				
	0			RH
	*** 114 404			*0. 114 000
HA-209	*5: HA-184 *6: HA-230			*8: HA-209 *9: MA-13
: HA-203 : HA-201	*6: HA-230 *7: HA-156			*10: EC-530
. 11/7-201	<i>і</i> . пл-100			10. LO-330

*4: HA-185

Insufficient Cooling (Cont'd)



Insufficient Cooling (Cont'd)



Insufficient Cooling (Cont'd)

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NFHA0083S01

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NFHA0083S0202

NFHA0083S02

NFHA0083S0201

PERFORMANCE TEST Test Condition

Testing must be performed as follows:

recting made be performed			
Vehicle location	Indoors or in the shade (in a well-ventilated place)	 ۵.۵	10
Doors	Closed	Ma	1/A\
Door windows	Open	EN	M
Hood	Open		JVU
TEMP.	Max. COLD	L(C
Discharge Air	Face Vent		9
REC switch	(Recirculation) set	E	C
FAN speed	High speed		Ŭ
Engine speed	Idle speed	FE	
Operate the air conditioning s	ystem for 10 minutes before taking measurements.		

Test Reading Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating ai	r) at blower assembly inlet		
Relative humidity %	Air temperature °C (°F)	 Discharge air temperature at center ventilator °C (°F) 	AT
	15 (59)	3.5 - 5.4 (38 - 42)	
	20 (68)	6.6 - 8.9 (44 - 48)	AX
50 - 60	25 (77)	9.5 - 12.6 (49 - 55)	
	30 (86)	13.4 - 16.5 (56 - 62)	SU
	35 (95)	17.6 - 21.3 (64 - 70)	
	15 (59)	5.4 - 7.1 (42 - 45)	BR
	20 (68)	8.9 - 11.0 (48 - 52)	
60 - 70	25 (77)	12.6 - 15.4 (55 - 60)	ST ST
	30 (86)	16.5 - 20.0 (62 - 68)	
	35 (95)	21.3 - 24.8 (70 - 77)	RS

Ambient Air Temperature-to-operating Pressure Table

Ambient air High-pressure (Discharge side) Low-pressure (Suction side) HA Relative humidity Air temperature kPa (kg/cm², psi) kPa (kg/cm², psi) % °C (°F) 539 - 657 177 - 216 SC 15 (59) (5.5 - 6.7, 78 - 95) (1.8 - 2.2, 26 - 31) 677 - 824 167 - 206 20 (68) EL (6.9 - 8.4, 98 - 119) (1.7 - 2.1, 24 - 30) 843 - 1,030 177 - 226 50 - 70 25 (77) (8.6 - 10.5, 122 - 149) (1.8 - 2.3, 26 - 33)IDX 1,030 - 1,275 216 - 255 30 (86) (10.5 - 13.0, 149 - 185) (2.2 - 2.6, 31 - 37) 1,245 - 1,520 265 - 324 35 (95) (12.7 - 15.5, 181 - 220) (2.7 - 3.3, 38 - 47)



NEHA0084S01

TROUBLE DIAGNOSES FOR ABNORMAL PRESSURE

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-203 ("Ambient air temperature-to-operating pressure table").

Both High and Low-pressure Sides are Too High.

	•		NFHA0084S01
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high and low-pressure sides are too high.	 Pressure is reduced soon after water is splashed on condenser. 	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
	Air suction by cooling fan is insufficient.	 Insufficient condenser cooling performance ↓ 1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan 	 Clean condenser. Check and repair cooling fan as necessary.
LO HI G G G G G G G G G G G G G G G G G G G	 Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter. 	Poor heat exchange in con- denser (After compressor operation stops, high pressure decreases too slowly.) ↓ Air in refrigeration cycle	Evacuate repeatedly and recharge system.
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.
	 An area of the low-pressure pipe is colder than areas near the evaporator outlet. Plates are sometimes covered with frost. 	 Excessive liquid refrigerant on low-pressure side Excessive refrigerant dis- charge flow Expansion valve is open a little compared with the specification.	Replace expansion valve.

MANUAL Insufficient Cooling (Cont'd)

High-pressure Side is Too High and Low-pressure Side is Too Low.

ligh-pressure side is 100	e Side is 100 Low.	NFHA0084S02		
Gauge indication	Refrigerant cycle	Probable cause	Corrective action	G[
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for con- 	M
			tamination.	EN
				L(
				E(
G G AC360A				FE

High-pressure Side is Too Low and Low-pressure Side is Too High.

Gauge indication Refrigerant cycle Probable cause Corrective action MT High-pressure side is too low and High and low-pressure sides Compressor pressure opera-Replace compressor. low-pressure side is too high. become equal soon after tion is improper. compressor operation stops. С \downarrow Damaged inside compressor AT packings. AX No temperature difference Compressor pressure opera-Replace compressor. between high and low-prestion is improper. SU sure sides ↓ Damaged inside compressor HI packings. BR 딮 납 AC356A ST

DC

CL

NFHA0084S03

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Both High- and Low-pressure Sides are Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high- and low-pressure sides re too low.	 There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Compressor discharge capac- ity does not change. (Com- pressor stroke is set at maxi- mum.)	 Replace liquid tank. Check lubricant for contamination.
	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high- pressure side 	High-pressure pipe located between receiver drier and expansion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	• Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or compo- nents	Check refrigerant for leaks. Refer to "Checking Refriger- ant Leaks", HA-237.
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	 Expansion valve closes a little compared with the specification. ↓ 1. Improper expansion valve adjustment 2. Malfunctioning thermal valve 3. Outlet and inlet may be clogged. 	 Remove foreign particles by using compressed air. Check lubricant for con- tamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	Air flow volume is not enough or is too low.	Evaporator is frozen. ↓ Compressor discharge capac- ity does not change. (Com- pressor stroke is set at maxi- mum length.)	Replace compressor.

MANUAL Insufficient Cooling (Cont'd)

Low-pressure Side Sometimes Becomes Negative.

-ow-pressure Side Some	times Becomes Negati					
Gauge indication	Refrigerant cycle	Refrigerant cycle Probable cause		G		
Low-pressure side sometimes becomes negative.	Air conditioning system does not function and does not cyclically cool the com- partment air.	Refrigerant does not dis- charge cyclically. ↓ Moisture is frozen at expan-	 Drain water from refrigerant or replace refrigerant. Replace liquid tank. 	M		
	• The system constantly functions for a certain period of time after com-	sion valve outlet and inlet. ↓ Water is mixed with refriger-				
	pressor is stopped and restarted.	ant.		L		
LO HI						
AC354/	A			F		

Low-pressure Side Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
Low-pressure side becomes nega- tive.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, ini- tially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. If due to foreign particles,	(((
			 remove expansion valve and remove particles with dry and compressed air (not shop air). If either of the above meth- ods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for con- tamination. 	(

HA

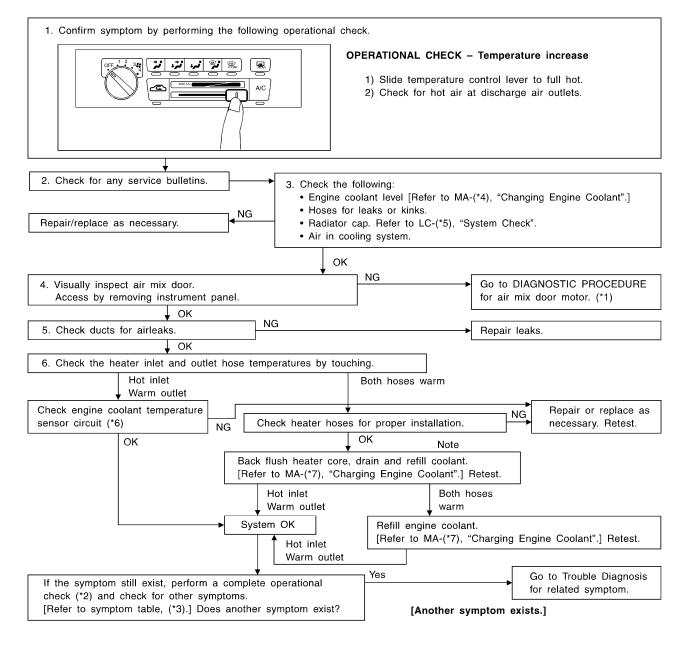
NFHA0084506 GL

SC

EL

Insufficient Heating TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING Symptom:

• Insufficient Heating. Inspection Flow



*1: HA-209 *2: HA-185 *3: HA-184

RHA066I

*7: MA-14

*4: MA-14

*5: LC-13

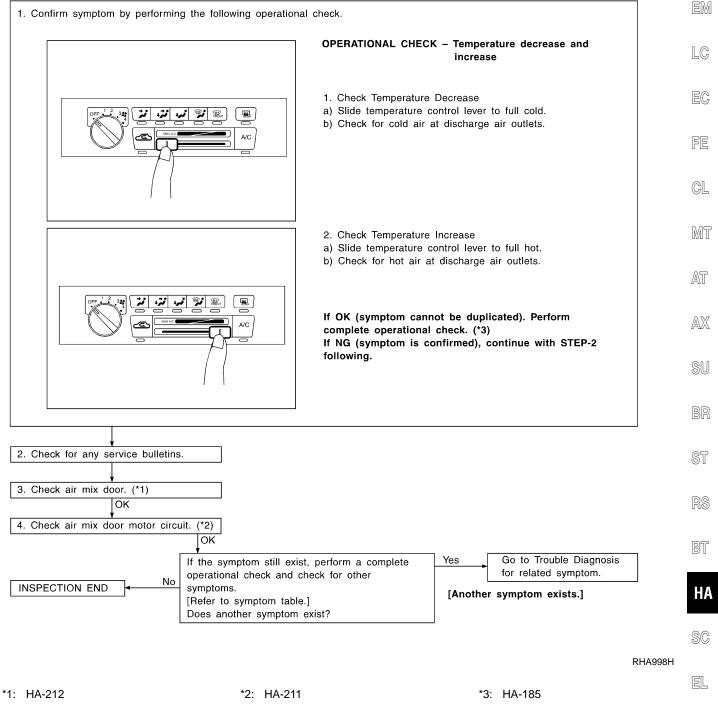
MANUAL

=NFHA0140

Air Mix Door TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR

SYMPTOM:

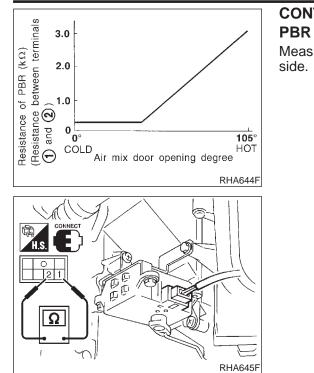
Air mix door motor does not operate normally. **INSPECTION FLOW**



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MA

MANUAL



CONTROL SYSTEM INPUT COMPONENT

NFHA0258

Measure resistance between terminals 1 and 2 at vehicle harness side.

	PROCEDURE					NELLAOSSO		
YMPTOM:						=NFHA0259		
Air mix doo	Air mix door motor does not operate normally.							
1 CHECK POWER SUPPLY FOR A/C CONTROL UNIT.								
Refer to "MAIN P	Refer to "MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK", HA-188.							
		OK or NG						
ЭК	► GO TO 2.							
NG	Repair or replace.							
	IBR							
Refer to HA-210.								
	c	OK or NG						
OK D GO TO 3.								
OK GO TO 3. NG Replace air mix door motor.								
3 CHECK F	OR OUTPUT OF AUTO AMP.							
	OR OUTPUT OF AUTO AMP.	arness tern	ninal Nos.	4, 5 and b	ody ground?			
	volts exist between air mix door motor h	arness tern	ninal Nos.	4, 5 and b	ody ground?			
		arness tern	ninal Nos.	4, 5 and bo	ody ground?			
Do approx. 10.5 v	volts exist between air mix door motor h							
Do approx. 10.5 v	volts exist between air mix door motor h	arness tern mix door peration		4, 5 and bo	ody ground? Voltage			
Do approx. 10.5 v	volts exist between air mix door motor h	r mix door peration old → Hot	Term (+) 4	inal No.				
Do approx. 10.5 v	volts exist between air mix door motor h	r mix door	Term (+)	inal No.	Voltage			
Do approx. 10.5 v Air mot	volts exist between air mix door motor h	r mix door peration old → Hot	Term (+) 4	inal No.	Voltage			
Do approx. 10.5 v Air mot	volts exist between air mix door motor h	r mix door peration old → Hot	Term (+) 4	inal No.	Voltage	SHA327F		
Do approx. 10.5 v Air mot	volts exist between air mix door motor h $f(x) = \frac{1}{2} + \frac{1}{$	r mix door peration old → Hot	Term (+) 4	inal No.	Voltage	SHA327F		
Do approx. 10.5 v	volts exist between air mix door motor h $f(x) = \frac{1}{2} + \frac{1}{$	$\frac{1}{2} \min \frac{1}{2} \operatorname{Cold}^{2}$	Term (+) 4	inal No.	Voltage	SHA327F		

RS

BT

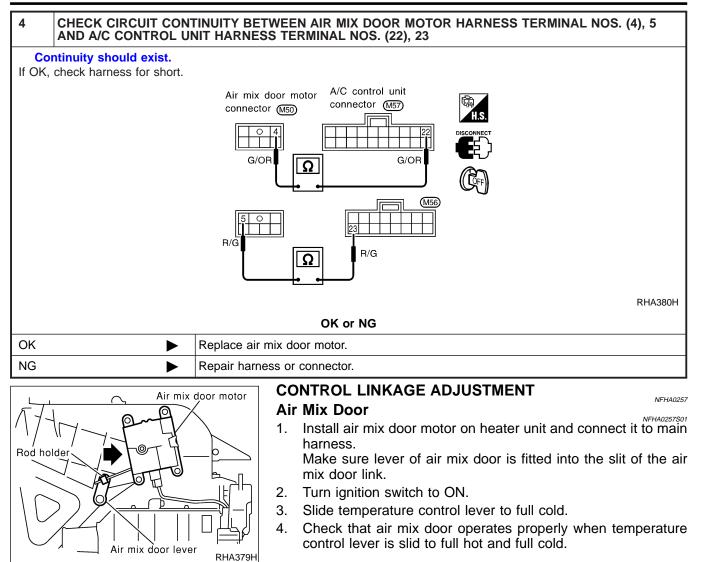
HA

SC

EL

MANUAL

Air Mix Door (Cont'd)



TROUBLE DIAGNOSES

Mode Door TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR

Symptom:

• Air outlet does not change.

Inspection Flow

1. Co	nfirm symptom	by performi	ng the fo	llowing operati	ional check.			EM
					OPERATIONAL CHECK	– Discharge air.		LC
					1) Push mode switch.			EC
		(FE
	Discharge a	ir flow			to the air distribution	arge air comes out according on table at left. e Air Flow" in "DESCRIPTION"		a
	Mode	Mo	de door/d	istribution	(*4).	AIT FIOW IN DESCRIPTION		CL
	switch	Face	Foot	Defroster				MT
	فر ^س	100%	-	-				AT
		60%	40%	-				AX
	قبر ب	-	80%	20%				SU
		-	60%	40%				BR
		-	_	100%				ST
								91
2. Cł	eck for any ser	vice bulleti	ns.					RS
3. Ch	eck mode door	operation.	(*1) OK	NG		Go to Trouble Diagnosis Procedu for mode door motor. (*5)	re	BT
INSP	ECTION END]∙	If the	tional check (exist, perform a complete *2) and check for other	Yes Go to Trouble Diagnosis for related symptom.		HA
			[Refe	r to symptom another symp		[Another symptom exists	5.]	SC
							RHA999H	en
*1: HA-: *2: HA-				*3: HA-1 *4: HA-1		*5: HA-214		EL
								IDX

MANUAL Mode Door

GI =NFHA0142

MA

DIAGNOSTIC PROCEDURE

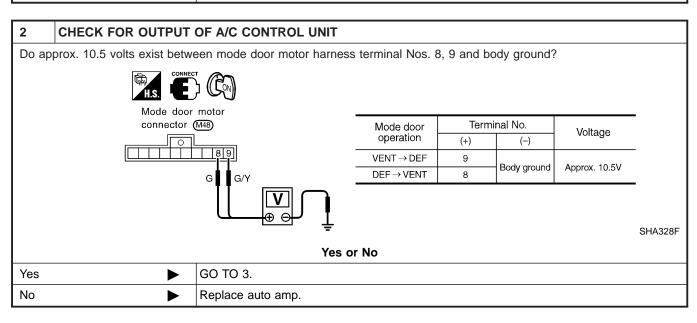
SYMPTOM:

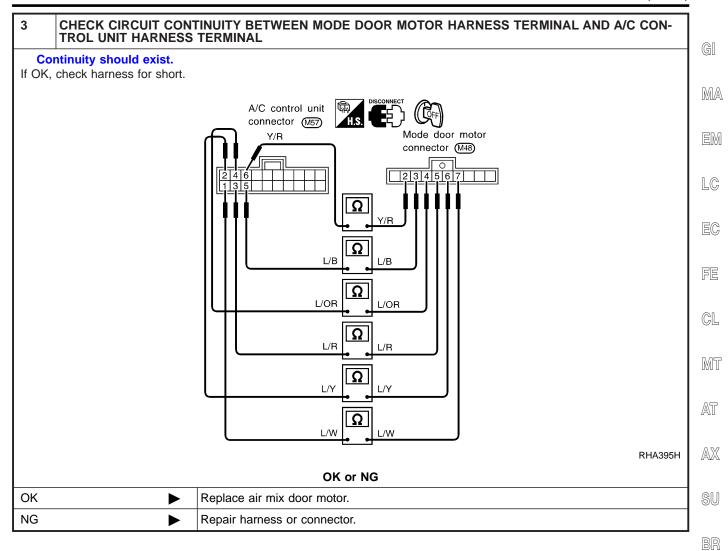
• Mode door motor does not operate normally.

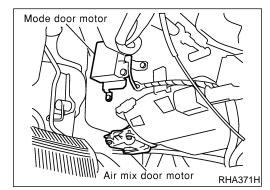
1 CHECK POWER SUPPLY FOR A/C CONTROL UNIT

Refer to "MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK", HA-188.
--

OK or NG				
ОК		GO TO 2.		
NG		Repair or replace.		







CONTROL LINKAGE ADJUSTMENT Mode Door

 Install mode door motor on heater unit and connect it to main harness.
 Make sure lever of mode door motor is fitted into the slit of

- mode door link.
- 2. Turn ignition switch to ON.
- 3. Turn VENT switch ON.
- 4. Turn DEF switch ON. Check that slide link operates at the fullopen position. Also turn DEF switch ON to check that slide link operates at

Also turn DEF switch ON to check that slide link operates at the fully-open position.

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NFHA0151

Magnet Clutch

TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH Symptom:

Magnet clutch does not operate when A/C switch and fan switch are ON. • **Inspection Flow**

1. Confirm symptom by performing the following operation	ional check.		
	OPERATIONAL CHECK – A/C switch Slide fan control lever to the desired (1 to 4-speed) position and push the air conditioner switch to turn ON the air conditioner. The indicator light should come on when air conditioner is ON.		
2. Check for any service bulletins.			
	NG		
3. Check compressor belt tension. Refer to MA-(*5), "Checking Drive Belts".		Adjust or replace compressor belt.	
]ок			
4. Check refrigerant.	NG	Check for	
Connect manifold gauge then check system pressure		refrigerant leaks. Refer to (*1).	
5. Check magnet clutch circuit. (*2)			
INSPECTION END	and the second sec	io to Trouble Diagnosis or related symptom.	
symptoms. [Refer to symptom Does another symp	table, (*4).]	Another symptom exists.]	

*1: HA-237 *2: HA-217 *3: HA-185 *4: HA-184 *5: MA-13

RHA001I

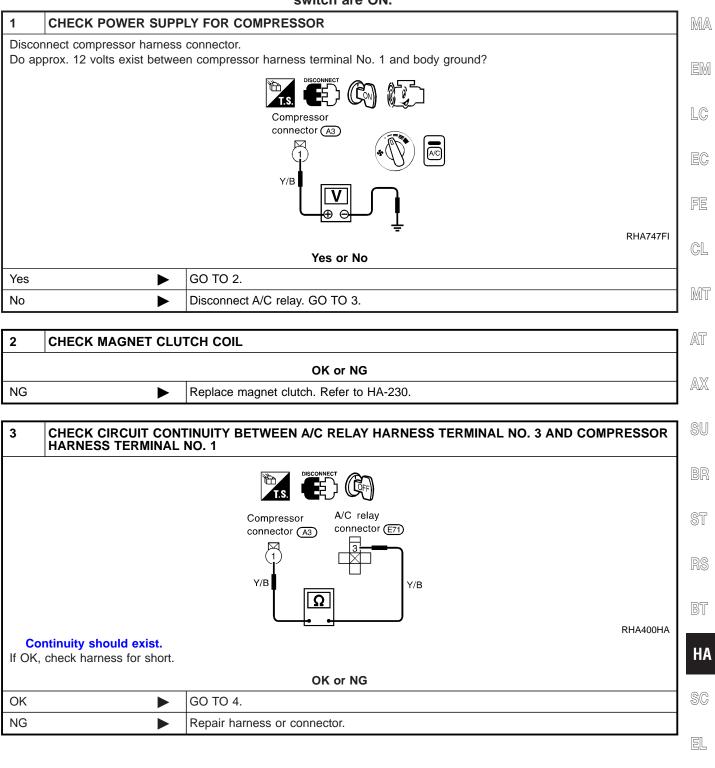
=NFHA0119

DIAGNOSTIC PROCEDURE

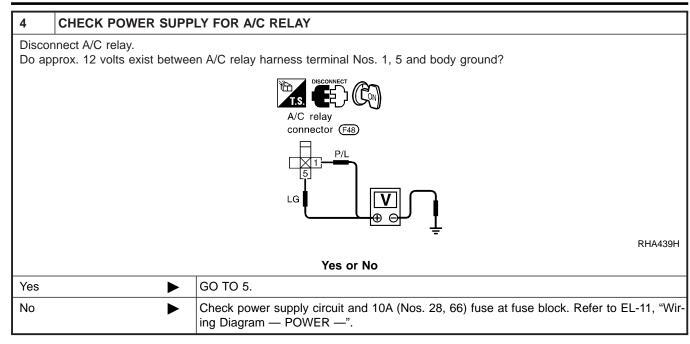
SYMPTOM:

=NFHA0091

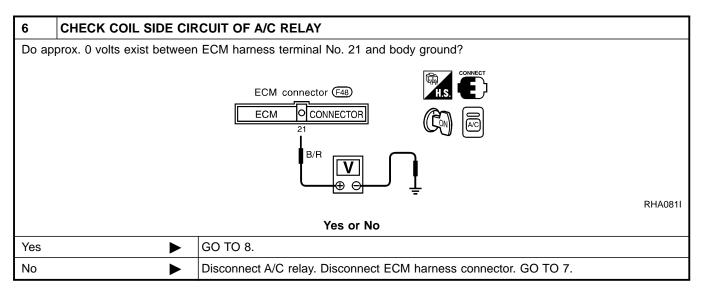
 Magnet clutch does not engage when A/C switch and fan ^(l) switch are ON.

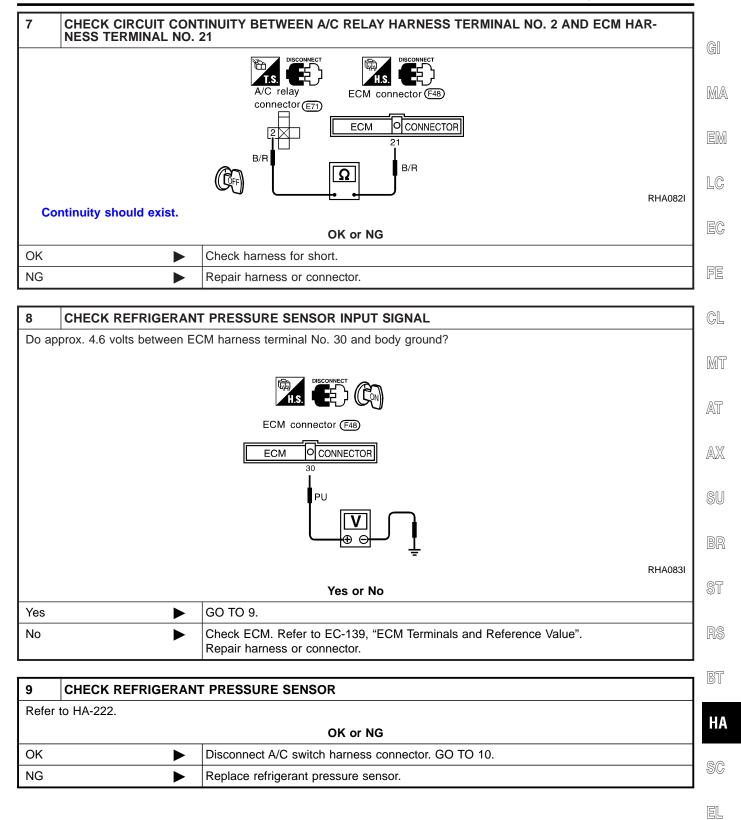


MANUAL



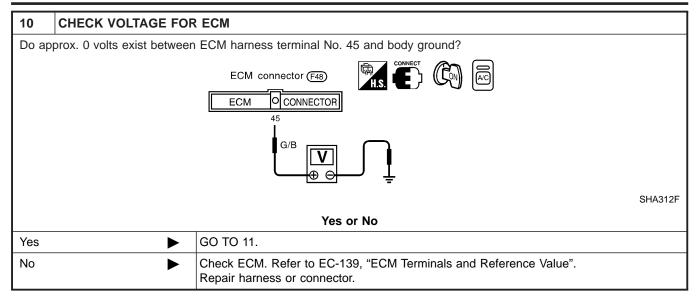
5	CHECK A/C RELAY AF	TER DISCONNECTING IT
Refer to HA-222.		
OK or NG		
OK	►	Reconnect A/C relay. GO TO 6.
NG	►	Replace A/C relay.

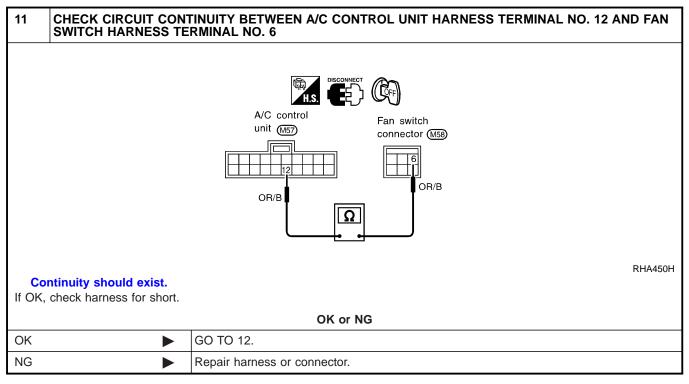


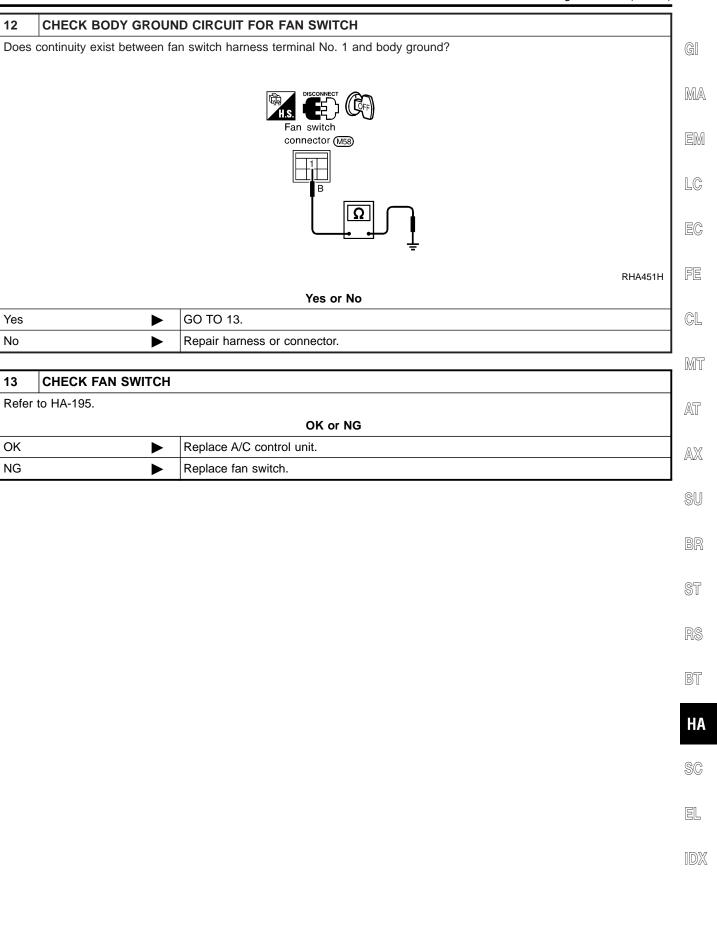


Magnet Clutch (Cont'd)



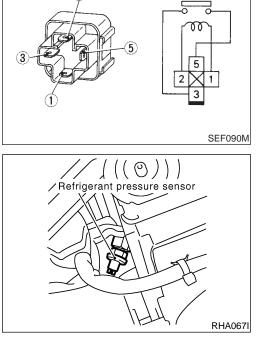








MANUAL



ELECTRICAL COMPONENTS INSPECTION A/C Relay

Check continuity between terminal Nos. 3 and 5.

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NFHA0092S07

Conditions	Continuity
12V direct current supply between terminal Nos. 1 and 2	Yes
No current supply	No

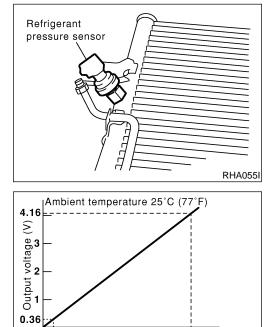
If NG, replace relay.

Refrigerant Pressure Sensor

Make sure that higher A/C refrigerant pressure results in higher refrigerant-pressure sensor output voltage.

	OFF kPa (kg/cm², psi)
Low-pressure side	Decreasing to 0.18 (0.00184, 0.03)
High-pressure side	Increasing to 2.74 (0.0279, 0.40)

Refer to EC-739, "Diagnostic Procedure".



0

0 177 (1.8, 26) 2,746 (28, 398) (Refrigerant pressure) kPa (kg/cm², psi) Gauge pressure SHA315F

MANUAL

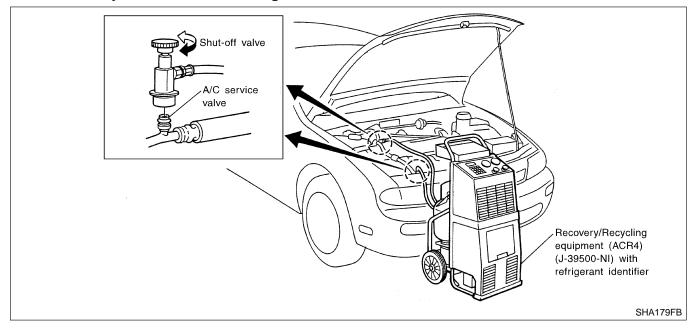
Noise Noise TROUBLE DIAGNOSIS PROCEDURE FOR NOISE =NFHA0080 GI Symptom: Noise MA **Inspection Flow** 1. Check for any service bulletins. οк 2. Check where noise comes from. LC EC Blower motor Compressor Expansion valve Refrigerant line Belt FE Check for noise in Inspect the com-Replace expansion valve. all modes and pressor clutch CL temperature and pulley and settings. idler pulley. MT Noise is OK NG constant. Replace com-Check blower AT The line is not fixed. The line is fixed motor for forpressor clutch directly to the eign particles. and pulley. body. *1 AX Check disc-to-Fix the line tightly. Check blower Fix the line with SU pulley clearance. motor and fan rubber or some for wear. *2 vibration absorbing material. OK Check and adjust lubricant. ST *3 The belt vibration Side of belt is ΟK is intense. worn out. Replace compressor and liquid tank. BT Readjust belt ten-The pulley center Noise is does not match. sion. intermittent. Check air dis-Refer to MA-(*4), Readjust the pul-HA charge ducts "Checking Drive ley center. for obstruc-Belts". tions, foreign materials or air SC leakage. SHA336F EL *1: HA-232 *3: HA-226 *4: MA-13 *2: HA-232 IDX

HFC-134a (R-134a) Service Procedure

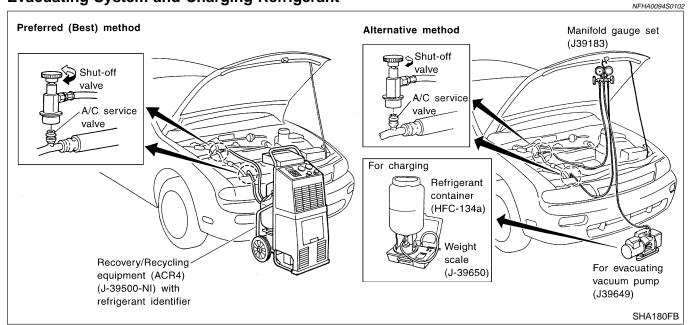
SETTING OF SERVICE TOOLS AND EQUIPMENT Discharging Refrigerant

WARNING:

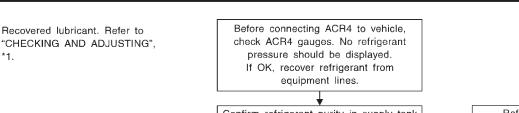
Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



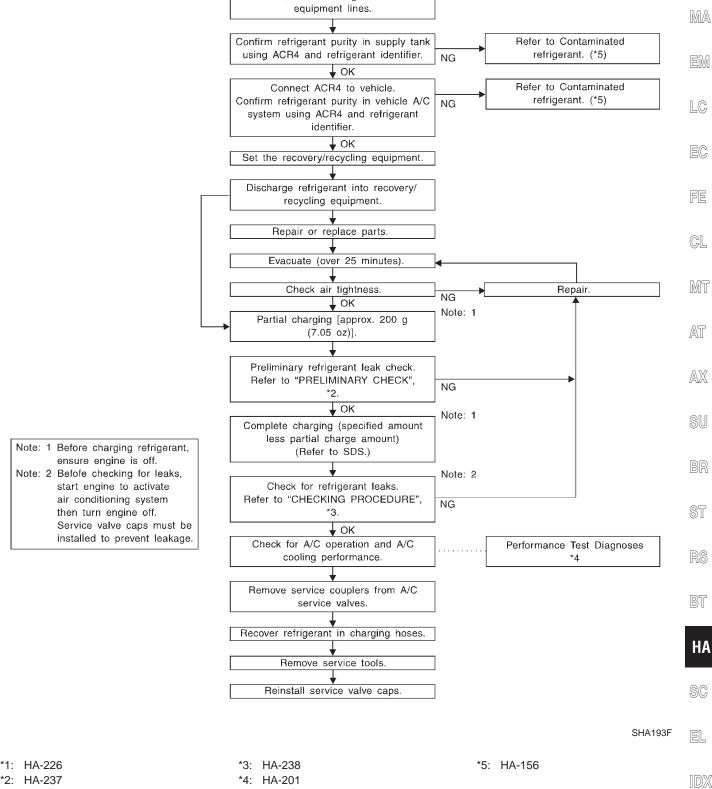
Evacuating System and Charging Refrigerant



MANUAI HFC-134a (R-134a) Service Procedure (Cont'd)



*1.



HA-225

Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount. If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LUBRICANT

Name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0 NFHA0095S01

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the test group shown below.

1	LUBRICANT RETURN	OPERATION
 Can lubricant return operation be performed? A/C system works properly. There is no evidence of a large amount of lubricant leakage. 		
Yes or No		
Yes		GO TO 2.
No		GO TO 3.

2	PERFORM LUBRICAN	T RETURN OPERATION, PROCEEDING AS FOLLOWS	
1. Sta	rt engine, and set the follo	wing conditions:	
Tes	st condition		
Eng	gine speed: Idling to 1,20)0 rpm	
A/C	C or AUTO switch: ON		
Blo	ower speed: Max. position	n	
Ter	np. control: Optional [Se	t so that intake air temperature is 25 to 30°C (77 to 86°F).]	
		ssor. Connect the manifold gauge, and check that the high pressure side pressure	
is t	is 588 kPa (6 kg/cm², 85 psi) or higher.		
If le	ess than the reference le	vel, attach a cover to the front face of the condenser to raise the pressure.	
3. Pei	3. Perform lubricant return operation for about 10 minutes.		
4. Sto	p engine.		
CAUT	ION:		
If exce	essive lubricant leakage	is noted, do not perform the lubricant return operation.	
		GO TO 3.	

3	CHECK COMPRESSOR		
Should	Should the compressor be replaced?		
Yes or No			
Yes		GO TO HA-228.	
No		GO TO 4.	

Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART		
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)		GI	
Yes or No		MA	
Yes		GO TO HA-228.	UVUZAJ
No		Carry out the A/C performance test.	ГПЛ
			EM

LC

EC

FE

GL

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MANUAL

Lubricant Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system. Amount of lubricant to be added

Dort replaced	Lubricant to be added to system	Remarks	
Part replaced	Amount of lubricant mℓ (US fl oz, Imp fl oz)		
Evaporator	75 (2.5, 2.6)	—	
Condenser	75 (2.5, 2.6)	—	
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced. *1	
In case of refrigerant	30 (1.0, 1.1)	Large leak	
leak	_	Small leak *2	

*1: If compressor is replaced, addition of lubricant is included in the table.

*2: If refrigerant leak is small, no addition of lubricant is needed.

Lubricant Adjustment Procedure for Compressor Replacement

- Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If OK, recover refrigerant from equipment lines.
- 2. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-156.
- Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-156.
- 4. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 5. Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 7. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9. Torque the drain plug.

V-6 compressor:

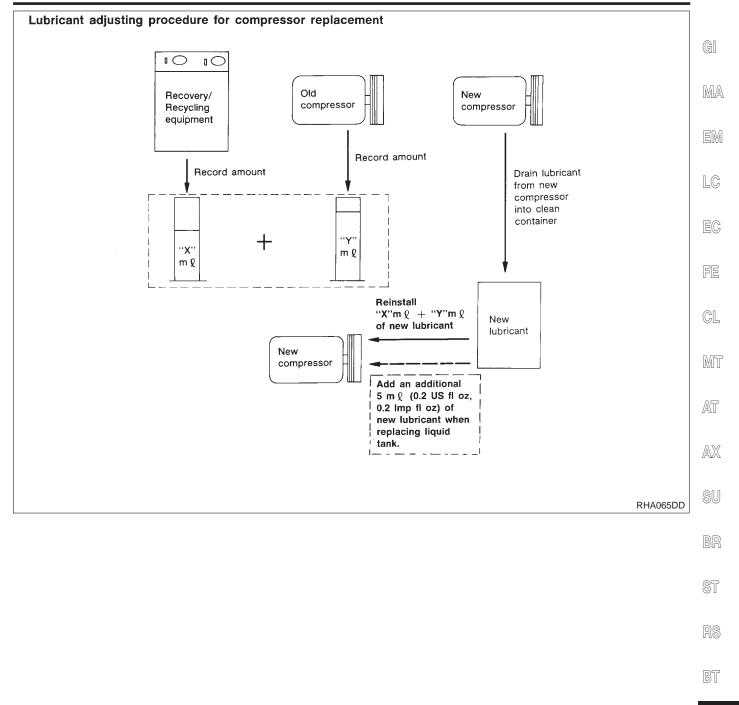
18 - 19 N-m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

10. If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.

MANUAL

SERVICE PROCEDURE

Maintenance of Lubricant Quantity in Compressor (Cont'd)



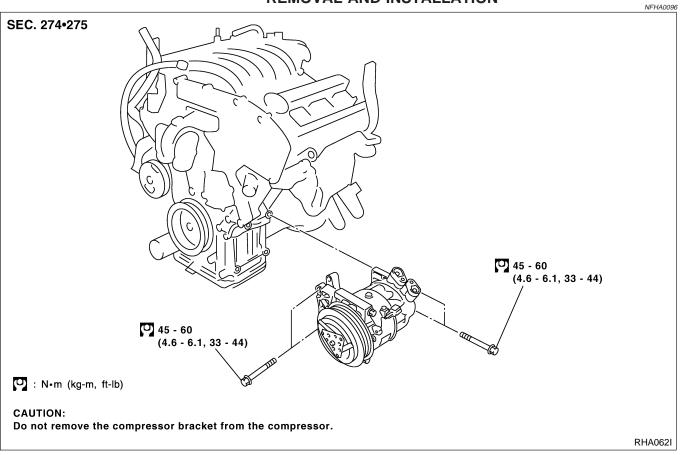
HA

SC

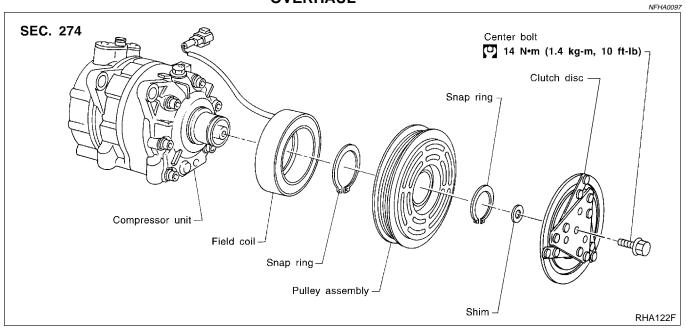
EL

MANUAL

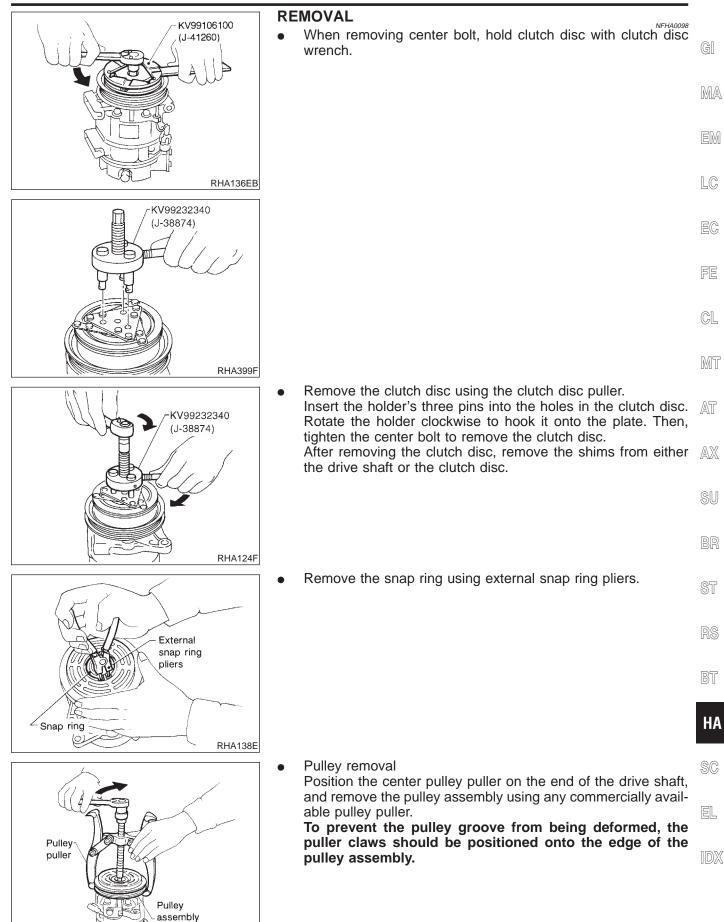
Compressor REMOVAL AND INSTALLATION



Compressor Clutch OVERHAUL

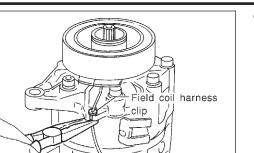


HA-230



RHA139E

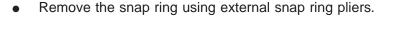
Compressor Clutch (Cont'd)

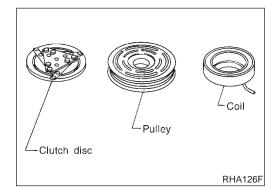


RHA125F

RHA145E

• Remove the field coil harness clip using a pair of pliers.





INSPECTION Clutch Disc

NFHA0099

NFHA0099S03

NFHA0100

MANUAL

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.

Pulley

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

Coil

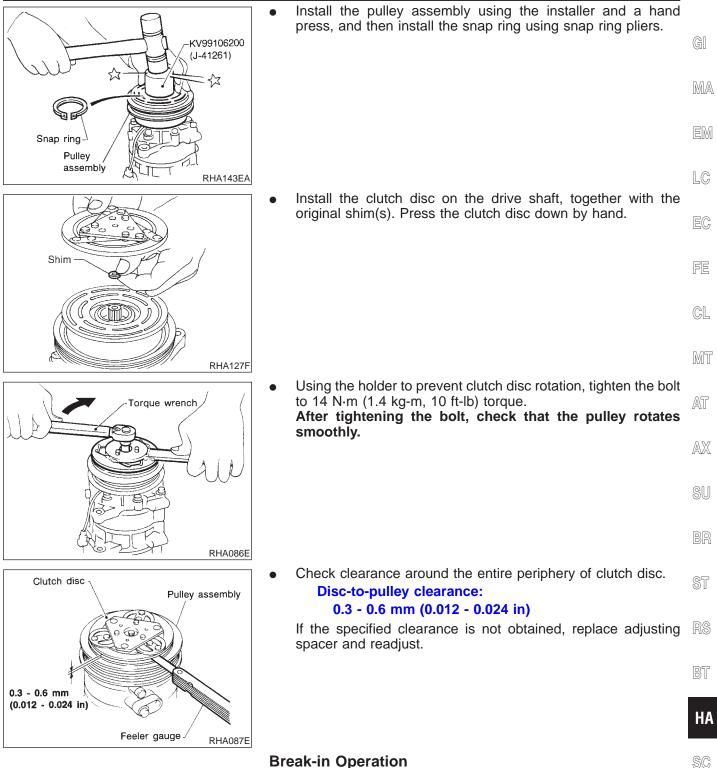
Check coil for loose connection or cracked insulation.

INSTALLATION

- Install the field coil.
- Be sure to align the coil's pin with the hole in the compressor's front head.
- Install the field coil harness clip using a screwdriver.

Compressor Clutch (Cont'd)

MANUAL

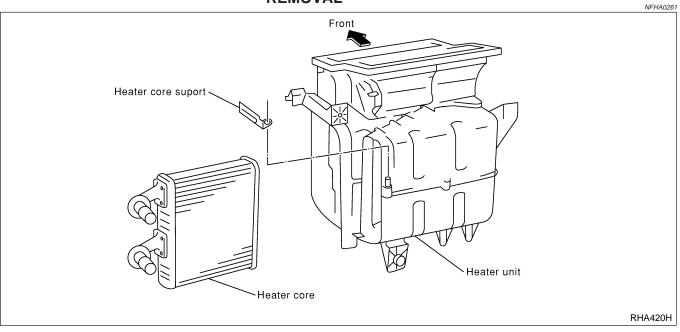


Break-in Operation

NFHA0100S01 When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the EL clutch about thirty times. Break-in operation raises the level of transmitted torque.

MANUAL

Heater Unit (Heater Core) REMOVAL



- 1. Drain the cooling system. Refer to MA-14, "Changing Engine Coolant".
- 2. Disconnect the two heater hoses from inside the engine compartment.
- 3. Remove the blower and cooling unit. Refer to HA-235.
- 4. Remove the steering member assembly. Refer to BT-29, "Removal and Installation".
- 5. Remove the heater unit.
- 6. Remove the heater core.

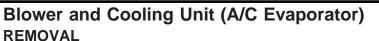
INSTALLATION

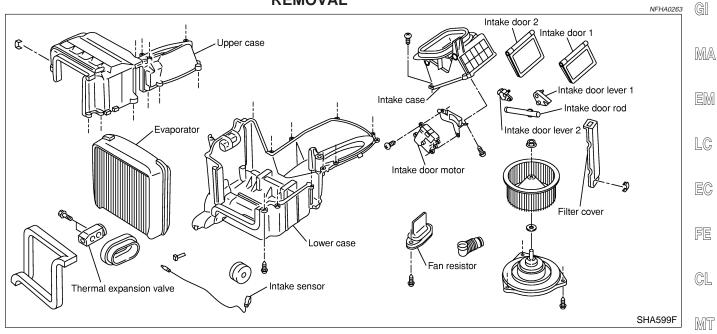
NFHA0262

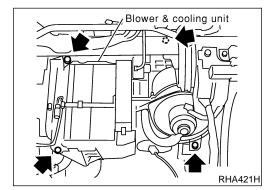
Installation is basically the reverse order of removal. When filling radiator with coolant, refer to MA-14, "Changing Engine Coolant".

Blower and Cooling Unit (A/C Evaporator)

MANUAL







- 1. Discharge the A/C system. Refer to HA-224.
- Disconnect the two refrigerant lines from the engine compartment.
 Can the A/C lines to prevent moisture from entering the sys-

Cap the A/C lines to prevent moisture from entering the system.

- Remove the glove box and mating trim. Refer to BT-29, "Removal and Installation".
- 4. Disconnect the thermal amp. connector.
- 5. Disconnect the fan resistor and blower motor connector.
- 6. Remove the blower and cooling unit.
- 7. Separate the blower and cooling unit case, and remove the evaporator.

INSTALLATION Installation is basically the reverse order of removal.

Recharge the A/C system. Refer to HA-224.

BT

HA

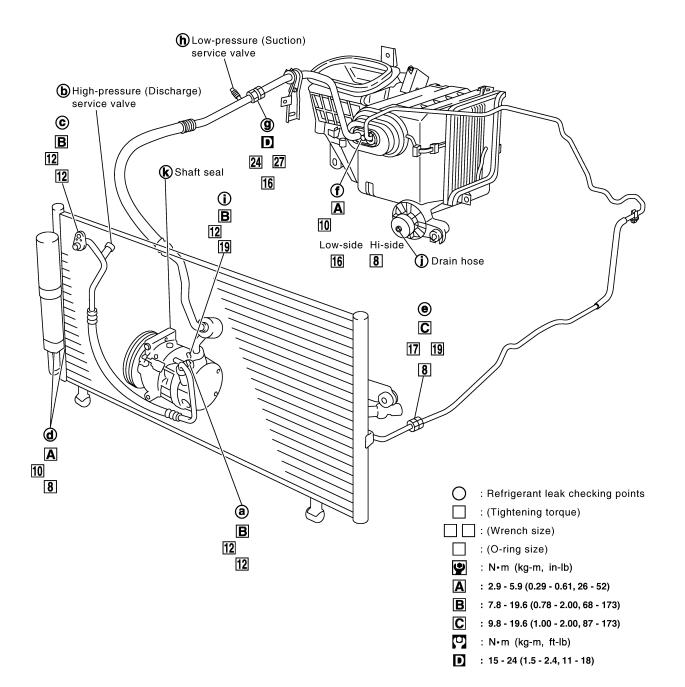
SC

EL

Refrigerant Lines

REMOVAL AND INSTALLATION

Refer to page HA-158 regarding "Precautions for Refrigerant Connection".



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CHECKING REFRIGERANT LEAKS

Preliminary Check

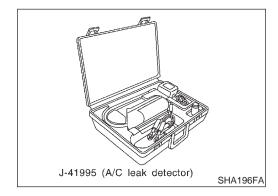
- Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion. Take note of the areas with A/C lubricant leakage to allow extra time in these areas with electronic leak detector.
- If dye is observed, confirm the leak with an electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found LC but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 1 to 2 inches per second and no further than 1/4 inch from the component.

NOTE:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak. $\ensuremath{\mathbb{CL}}$

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ELECTRONIC REFRIGERANT LEAK DETECTOR Precautions for Handling Leak Detector

NFHA0278

When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

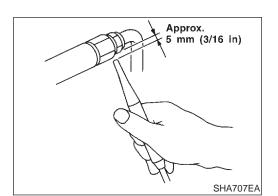
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. Do not allow the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

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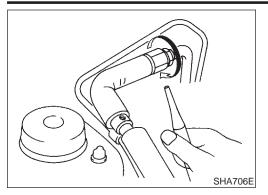
HA



 Position probe approximately 5 mm (3/16 in) away from point SC to be checked.

EL

1 sec. 25 - 50 mm (1 - 2 in)



2. When testing, circle each fitting completely with probe.

3. Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

Checking Procedure

NFHA0278S02

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

NOTE:

SHA708EA

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet f) to the low side (evaporator discharge f to shaft seal k). Refer to HA-236. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.
- Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

Liquid tank

Check the tube fitting.

• Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

HA-238

Cooling unit (Evaporator) With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. MA Keep the probe inserted for at least ten seconds. Use caution not to contaminate the ptobe tip with water or dirt that may be in the drain hose. If a leak detector detects a leak, verify at least once by blow-5. ing compressed air into area of suspected leak, then repeat LC check as outlined above. Do not stop when one leak is found. Continue to check for 6. additional leaks at all system components. If no leaks are found, perform steps 7 - 10. 7. Start engine. Set the heater A/C control as follows: 8. 1) A/C switch ON. 2) Face mode GL 3) Recirculation switch ON 4) Max cold temperature 5) Fan speed high MT 9. Run engine at 1,500 rpm for at least 2 minutes. 10. Turn engine off and perform leak check again following steps AT 4 through 6 above.

AX

- HA
- EL

Pressure in high pressure line Pressure Pressure in low pressure line Time Compresso Compressor starts. stops SHA839E Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No SC refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.



- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.

Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK DETECTION

- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995) to pinpoint refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.
- Refer to "Precautions for Leak Detection Dye", HA-157.

CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. Confirm any suspected leaks with an approved electronic refrigerant leak detector.
- 4. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- 5. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.)

Refer to "Precautions for Leak Detection Dye", HA-157.

- Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm², 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- 3. Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).

HA-240

MANUAL

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6. With the engine still running, disconnect the injector tool from the service fitting.

CAUTION:

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

NOTE:

Ventilation

C

Clip

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Blower & cooling unit?

air

Purified

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed EM with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, oper-LC - (1 - 1 -

	utes to days for the dye to penetrate a leak and become vi		EC
			FE
			CL
			MT
	Belt TENSION ADJUSTMENT • Refer to MA-13, "Checking Drive Belt".	NFHA0103	AT
	• Refer to MA To, Oncoking Drive Deit .		AX
			SU
			BR
ntilation air filter Fresh air	Ventilation Air Filter		ST
Recirculation air	Air inside passenger compartment is kept clean at either recition or fresh mode by installing ventilation air filter into cooling		RS
	NOTE: For replacement interval of ventilation air filter, refer to "I ODIC MAINTENANCE", MA-6. Caution label is fixed inside the glove box.	PERI-	BT
Evaporator Intake unit RHA042G			HA
Filter cover Ventilation air filter	1. Remove glove box.	NFHA0289	SC
	 Remove instrument lower panel from instrument panel. Remove filter cover fixed clip. 	:4	EL
	 Slide the filter cover to the upper side and then remove Take out the ventilation air filter from cooling unit. Replace with new one and reinstall on cooling unit. 	ιር.	IDX

RHA104I

Manual

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COMPRESSOR	

Model		CALSONIC KANSEI make V-6
Туре		V-6 variable displacement
Displacement cm ³ (cu in)/rev.	Max.	184 (11.228)
	Min.	14.5 (0.885)
Cylinder bore x stroke mm (in)		37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]
Direction of rotation		Clockwise (viewed from drive end)
Drive belt		Poly V

LUBRICANT

		NFHA0106
Model		CALSONIC KANSEI make V-6
Name		Nissan A/C System Oil Type S
Part number		KLH00-PAGS0
Capacity mℓ (US fl oz, Imp fl oz)	Total in system	180 (6.1, 6.3)
	Compressor (Service part) charging amount	180 (6.1, 6.3)

REFRIGERANT

Туре	HFC-134a (R-134a)
Capacity kg (lb)	0.5 (1.10)

ENGINE IDLING SPEED (WHEN A/C IS ON)

• Refer to EC-762, "Idle Speed and Ignition Timing".

BELT TENSION

• Refer to MA-13, "Checking Drive Belt".

MANUAL

NFHA0105

NFHA0108

NFHA0109