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PRECAUTIONS AND PREPARATION

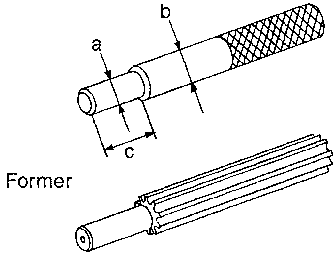
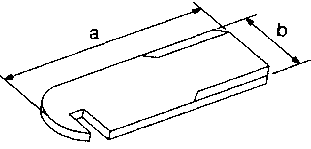
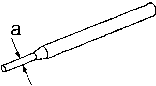
Precaution

WARNING:

After cleaning the clutch disc, wipe it with a dust collector.
Do not use compressed air.

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV30101600 (New) KV30101000 (Former) (J33213) Clutch aligning bar	<div style="display: flex; justify-content: space-between;"> <div data-bbox="581 615 630 636">New</div> <div data-bbox="1027 604 1414 625">Installing clutch cover and clutch disc</div> </div>  <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div data-bbox="581 825 654 846">Former</div> <div data-bbox="1027 856 1304 947"> <p>a: 15.9 mm (0.626 in) dia. b: 17.9 mm (0.705 in) dia. c: 40 mm (1.57 in)</p> </div> </div> <p data-bbox="459 919 516 940">NT645</p>
ST20050240 (—) Diaphragm spring adjusting wrench	<div style="display: flex; justify-content: space-between;"> <div data-bbox="581 982 889 1129">  </div> <div data-bbox="1027 972 1474 1024"> Adjusting unevenness of diaphragm spring of clutch cover </div> </div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div data-bbox="459 1140 516 1161">NT404</div> <div data-bbox="1027 1108 1239 1161"> <p>a: 150 mm (5.91 in) b: 25 mm (0.98 in)</p> </div> </div>
KV32101000 (J25689-A) Pin punch	<div style="display: flex; justify-content: space-between;"> <div data-bbox="662 1203 816 1287">  </div> <div data-bbox="1027 1192 1377 1213"> Removing and installing spring pin </div> </div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div data-bbox="459 1308 516 1329">NT410</div> <div data-bbox="1027 1308 1255 1329"> <p>a: 4 mm (0.16 in) dia.</p> </div> </div>

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

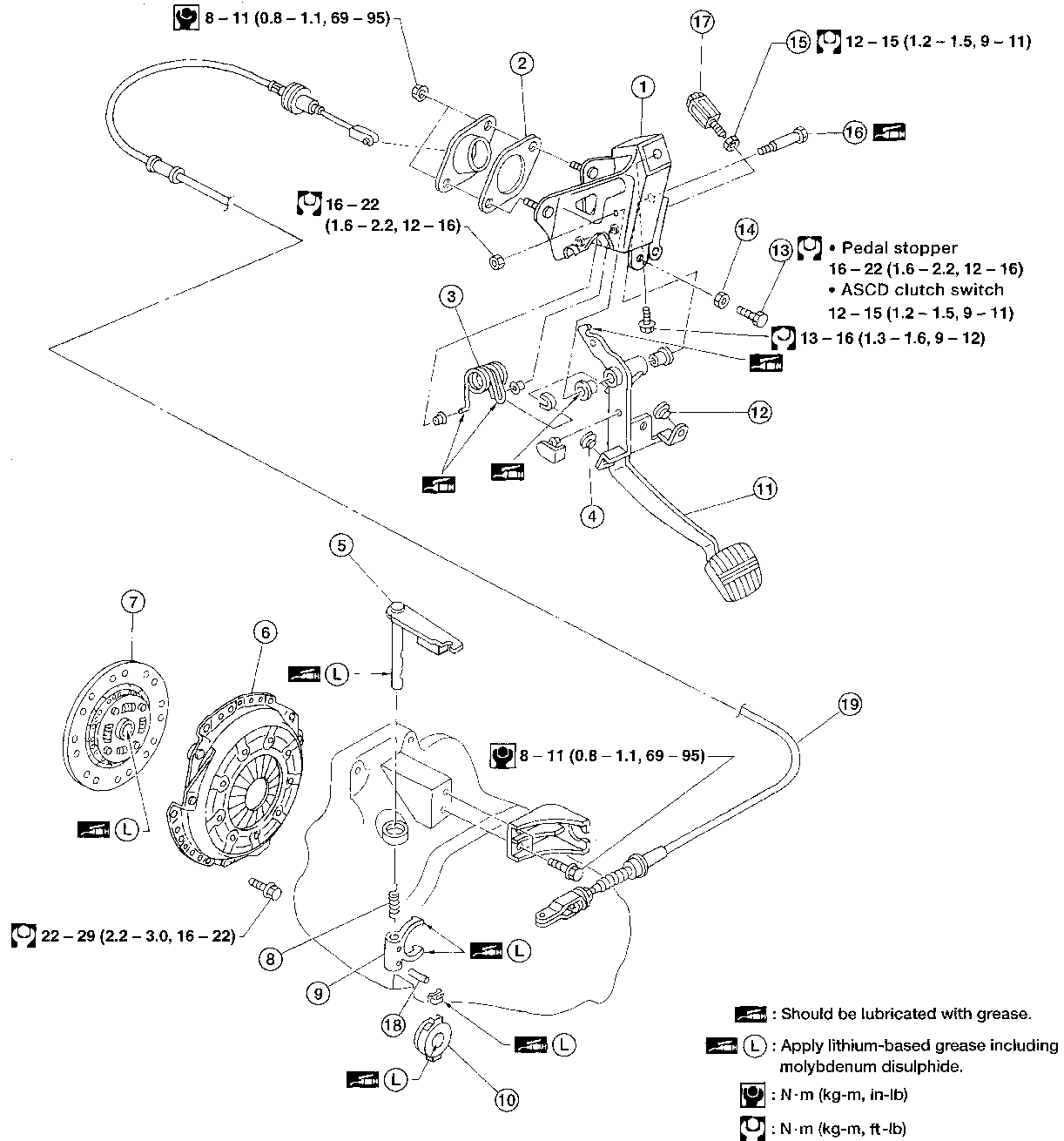
Use the chart below to help you find the cause of the problem. The numbers indicate the priority of the likely cause of the problem. Check each part in order. If necessary, repair or replace these parts.

Reference page		CL-5	Refer to EM section	CL-6	CL-7	CL-7	CL-7	CL-7	CL-7	CL-7	CL-7	CL-7	CL-8	CL-8	CL-8	CL-8
SUSPECTED PARTS (possible cause)		CLUTCH PEDAL (Free play out of adjustment)	ENGINE MOUNTING (Loose)	RELEASE BEARING (Worn, dirty or damaged)	CLUTCH DISC (Out of true)	CLUTCH DISC (Runout is excessive)	CLUTCH DISC (Lining broken)	CLUTCH DISC (Dirty or burned)	CLUTCH DISC (Oily)	CLUTCH DISC (Worn out)	CLUTCH DISC (Hardened)	CLUTCH DISC (Lack of spline grease)	DIAPHRAGM SPRING (Damaged)	DIAPHRAGM SPRING (Out of tip alignment)	CLUTCH COVER (Distortion)	FLYWHEEL (Distortion)
Symptom	Clutch grabs/chatters		1			2			2	2	2			2		
	Clutch noisy			1												
	Clutch slips	1							2	2			3		4	5
	Clutch does not disengage	1			2	2	2	2	2			2	3	3	4	

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CLUTCH SYSTEM

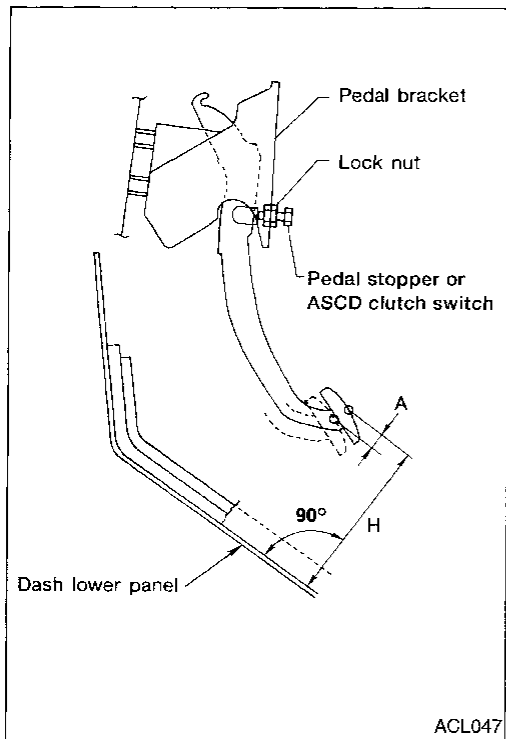
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|------------------------|---------------------------------------|---------------------------|
| ① Clutch pedal bracket | ⑧ Return spring | ⑭ Lock nut |
| ② Insulator | ⑨ Clutch lever | ⑮ Lock nut |
| ③ Assist spring | ⑩ Release bearing | ⑯ Fulcrum pin |
| ④ Stopper rubber | ⑪ Clutch pedal | ⑰ Clutch interlock switch |
| ⑤ Withdrawal lever | ⑫ Stopper rubber | ⑱ Spring pin |
| ⑥ Clutch cover | ⑬ Pedal stopper or ASCD clutch switch | ⑲ Clutch cable |
| ⑦ Clutch disc | | |

INSPECTION AND ADJUSTMENT



Adjusting Clutch Pedal

1. Adjust pedal height with pedal stopper or ASCD clutch switch.

Pedal height "H":

153 - 163 mm (6.02 - 6.42 in)

2. Adjust withdrawal lever play "B" according to the following procedure.

CAUTION:

When clutch cable is replaced with a new one, fully depress clutch pedal 50 times as a break-in procedure (to pre-stretch the clutch cable). Then, adjust the cable as follows.

- a. Push withdrawal lever by hand until resistance is felt, and then tighten adjusting nut.
- b. Turn back adjusting nut 2.5 to 3.5 turns, and then tighten lock nut.

Withdrawal lever play "B":

2.5 - 3.5 mm (0.098 - 0.138 in)

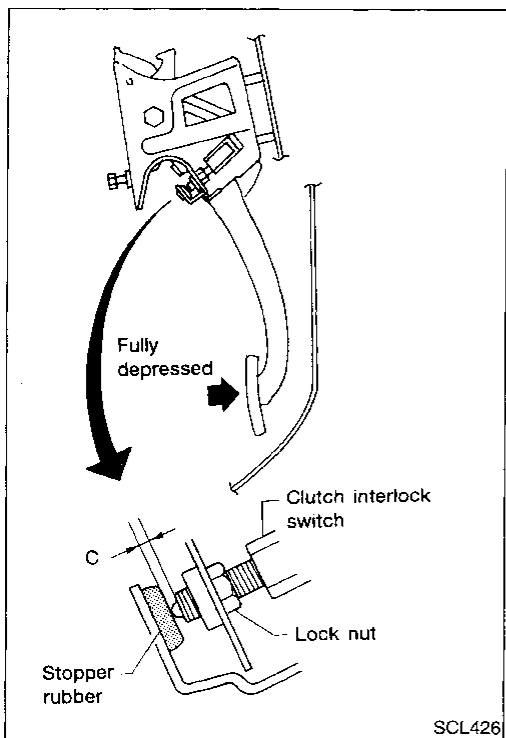
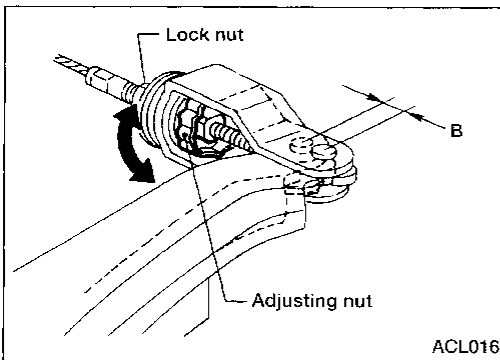
Lock nut:

⚙️: 4.3 - 5.9 N·m (0.44 - 0.60 kg-m, 38 - 52 in-lb)

3. As a final check, measure pedal free travel at center of pedal pad.

Pedal free travel "A":

11.0 - 15.0 mm (0.433 - 0.591 in)



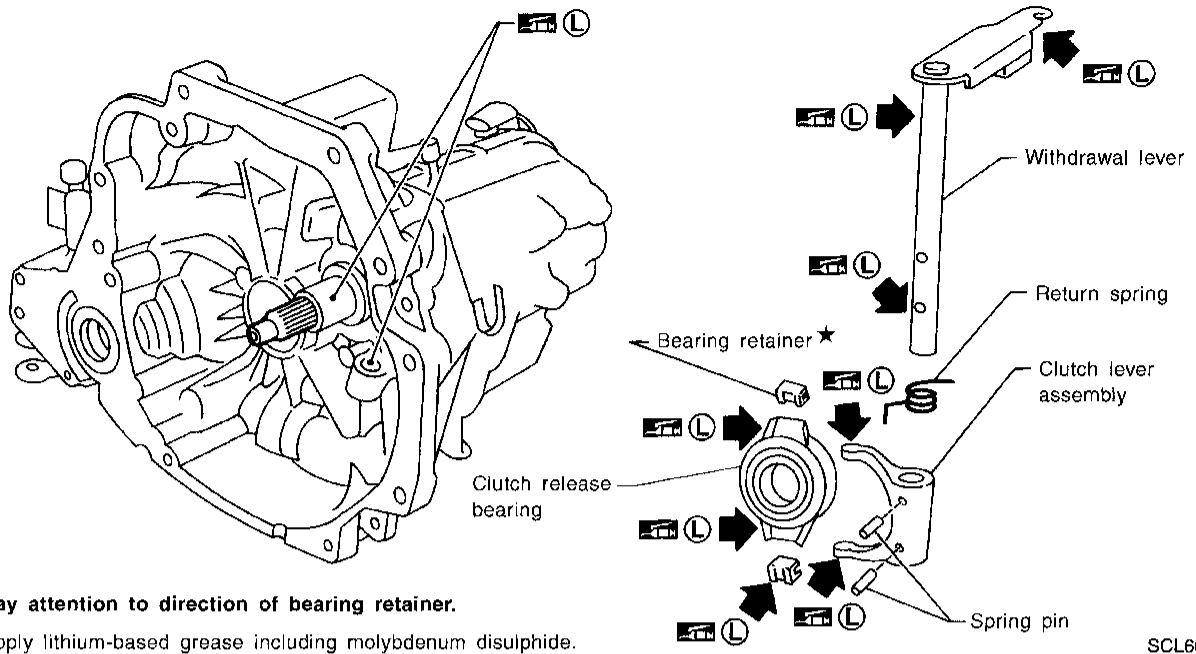
4. Adjust clearance "C" shown in the figure while fully depressing clutch pedal.

Clearance "C":

0.3 - 1.0 mm (0.012 - 0.039 in)

CLUTCH RELEASE MECHANISM

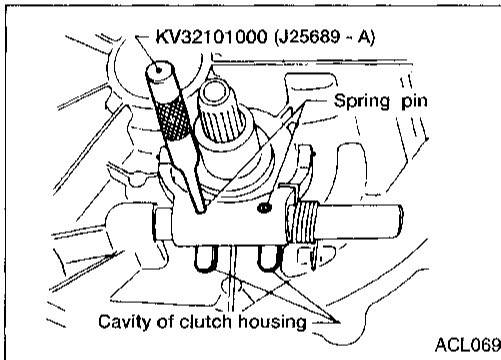
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★ : Pay attention to direction of bearing retainer.

L : Apply lithium-based grease including molybdenum disulphide.



Clutch Release Mechanism

REMOVAL AND INSTALLATION

- Remove release bearing by pulling bearing retainers outward.
- Align spring pin with cavity of clutch housing and tap out spring pin.
- To install, reverse removal procedure.

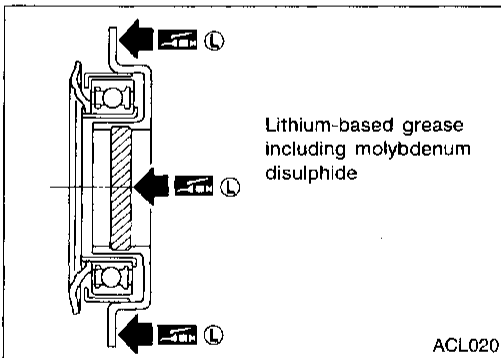
INSPECTION

Check the following items, and replace if necessary.

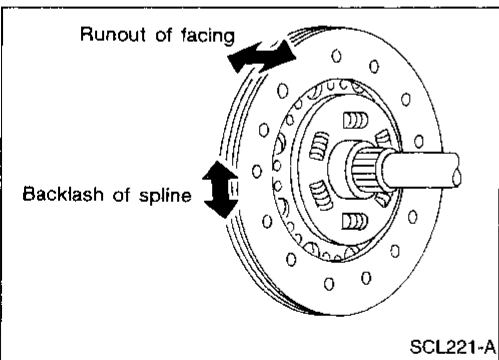
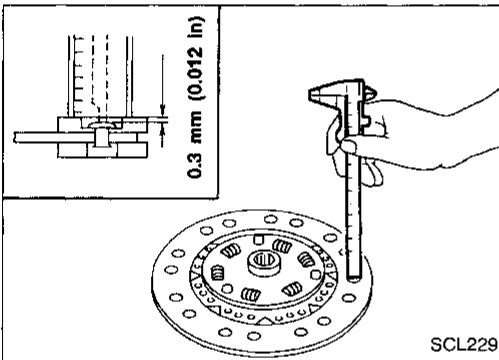
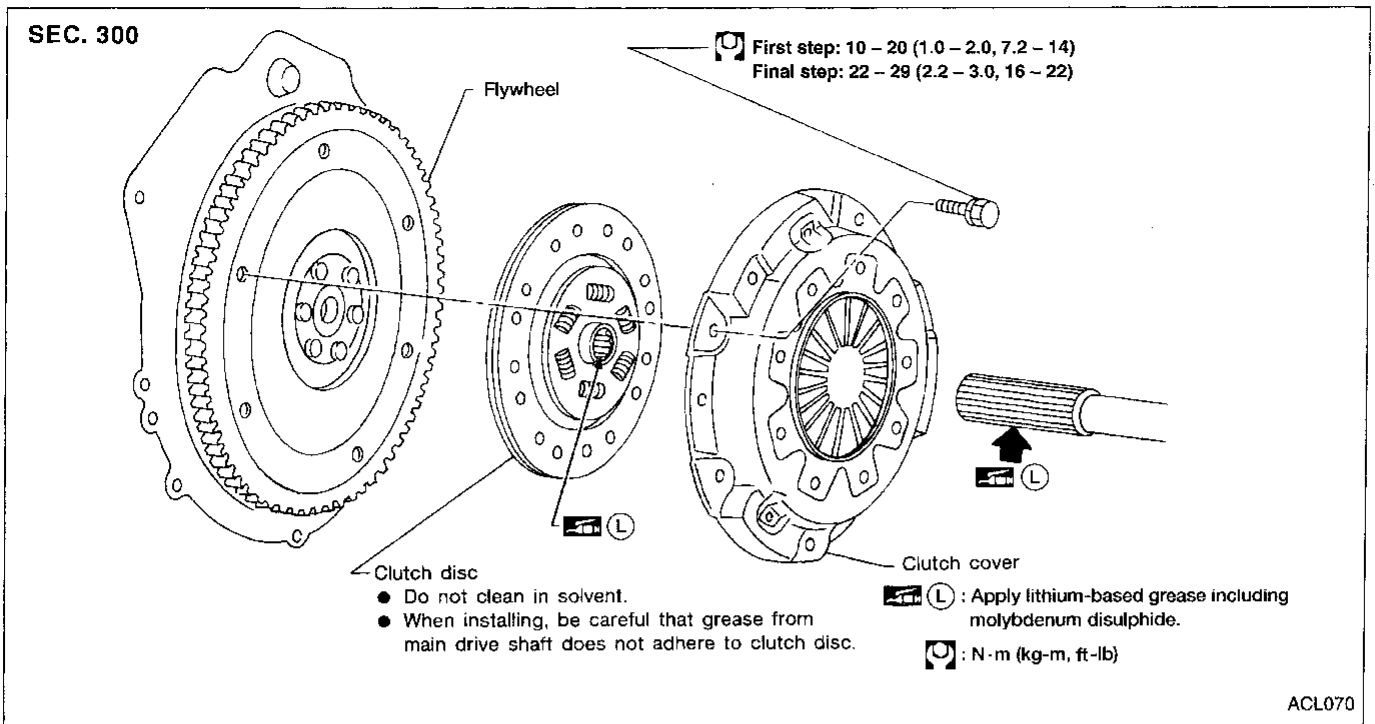
- Release bearing, to see that it rolls freely and is free from noise, cracks, pitting or wear
- Release sleeve and withdrawal lever rubbing surface, for wear, rust or damage

LUBRICATION

- Apply recommended grease to contact surface and rubbing surface.
- **Too much lubricant may damage clutch disc facing.**



CLUTCH DISC AND CLUTCH COVER



Clutch Disc

INSPECTION

Check the following items, and replace if necessary.

- Clutch disc, for burns, discoloration, oil or grease leakage
- Clutch disc, for wear of facing

Wear limit of facing surface to rivet head:
0.3 mm (0.012 in)

- Clutch disc, for backlash of spline and runout of facing

Maximum backlash of spline (at outer edge of disc):

0.9 mm (0.035 in)

Runout limit:

1.0 mm (0.039 in)

Distance of runout check point (from hub center):
102.5 mm (4.04 in)

INSTALLATION

- Apply recommended grease to contact surface of splines.
- Too much lubricant may damage clutch disc facing.

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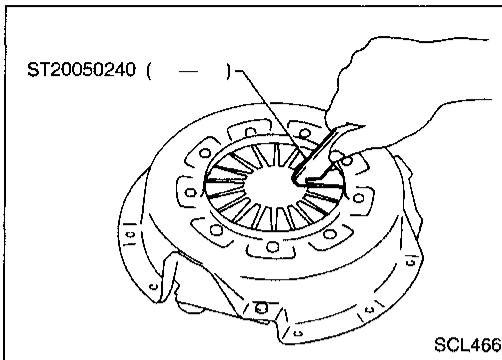
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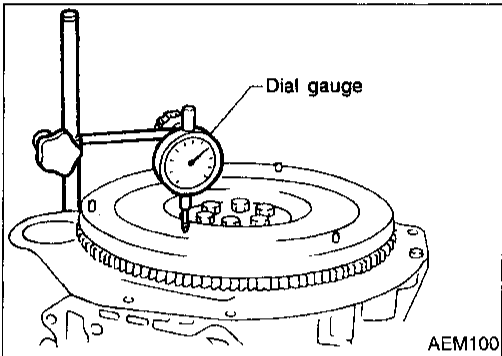
CLUTCH DISC AND CLUTCH COVER



Clutch Cover and Flywheel

INSPECTION AND ADJUSTMENT

- Check clutch cover while installed on vehicle for uneven diaphragm spring toe height.
Uneven limit:
0.7 mm (0.028 in)
- If out of limit, adjust the height with Tool.



FLYWHEEL INSPECTION

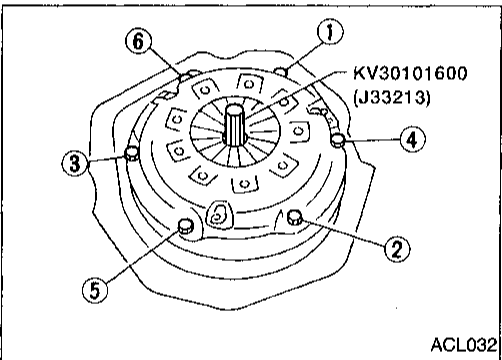
CAUTION:

Do not allow any magnetic materials to contact the ring gear teeth.

- Inspect contact surface of flywheel for slight burns or discoloration. Clean flywheel with emery paper.
- Check flywheel runout.

Maximum allowable runout:

Refer to EM section (“Inspection”, “CYLINDER BLOCK”).



INSTALLATION

- Insert Tool into clutch disc hub when installing clutch cover and disc.
- Be careful not to allow grease to contaminate clutch facing.
- Tighten bolts in numerical order, in two steps.

First step:

: 10 - 20 N·m (1.0 - 2.0 kg-m, 7.2 - 14 ft-lb)

Final step:

: 22 - 29 N·m (2.2 - 3.0 kg-m, 16 - 22 ft-lb)

SERVICE DATA AND SPECIFICATIONS (SDS)

General Specifications

CLUTCH CONTROL SYSTEM

Type of clutch control	Mechanical type
------------------------	-----------------

CLUTCH COVER

Model	215
Full-load N (kg, lb)	4,413 (450, 992)

CLUTCH DISC

Unit: mm (in)

Model	215
Facing size (Outer dia. x inner dia. x thickness)	215 x 140 x 3.5 (8.46 x 5.51 x 0.138)
Thickness of disc assembly with load	7.6 - 8.0 (0.299 - 0.315) with 3,923 N (400 kg, 882 lb)

Inspection and Adjustment

CLUTCH PEDAL

Unit: mm (in)

Pedal height "H" ¹	153 - 163 (6.02 - 6.42)
Pedal free travel "A" (at pedal pad)	11.0 - 15.0 (0.433 - 0.591)
Withdrawal lever play "B"	2.5 - 3.5 (0.098 - 0.138)
Clearance "C" (between pedal stopper rubber and clutch inter- lock switch) ²	0.3 - 1.0 (0.012 - 0.039)

¹: Measured from surface of dash lower panel to surface of pedal pad.

²: Clutch pedal fully depressed.

CLUTCH COVER

Unit: mm (in)

Diaphragm spring height	30.5 - 32.5 (1.201 - 1.280)
Uneven limit of diaphragm spring toe height	0.7 (0.028)

CLUTCH DISC

Unit: mm (in)

Wear limit of facing surface to rivet head	0.3 (0.012)
Runout limit of facing	1.0 (0.039)
Distance of runout check point (from hub center)	102.5 (4.04)
Maximum backlash of spline (at outer edge of disc)	0.9 (0.035)

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