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PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

FS0022M

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connectors.

Precautions for Brake System

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- Recommended fluid is brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas.
- To clean or wash all parts of master cylinder, disc brake caliper and wheel cylinder, use clean brake fluid.
- Never use mineral oils such as gasoline or kerosene. They will ruin rubber parts of the hydraulic system.
- Use flare nut wrench when removing and installing brake tube.
- Always torque brake lines when installing.
- Burnish the brake contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage.

Refer to BR-7, "Brake Burnishing Procedure".

WARNING:

Clean brake pads and shoes with a waste cloth, then wipe with a dust collector.

Wiring Diagrams and Trouble Diagnosis

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When you read wiring diagrams, refer to the following:

- GI-15, "How to Read Wiring Diagrams"
- PG-3, "POWER SUPPLY ROUTING"

When you perform trouble diagnosis, refer to the following:

- GI-11, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-27, "How to Perform Efficient Diagnosis for an Electrical Incident"

Commercial service tool

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PREPARATION

PREPARATION PFP:00002

Special Service Tool

EFS004YO

Tool number (Kent-Moore No.) Tool name	Description
— (J-46532) Brake and clutch pedal height measurement tool	Measuring brake pedal height

LFIA0227E

Commercial Service Tools

EFS0022P

Tool name		Description
Flare nut crowfoot Torque wrench		Removing and installing brake piping a: 10 mm (0.39 in)
srake fluid pressure gauge	S-NT360	Measuring brake fluid pressure
	NT151	

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING NVH Troubleshooting Chart

PFP:00003

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference p	oage		BR-19, BR-24, BR-30	BR-19, BR-24, BR-30	BR-19, BR-23, BR-29	BR-22, BR-27, BR-34	<u>BR-7</u>	BR-22, BR-27, BR-34	FAX-4, "NVH Troubleshooting Chart"	FAX-4, "NVH Troubleshooting Chart"	FSU-4, "NVH Troubleshooting Chart"	FSU-4, "NVH Troubleshooting Chart"	FSU-4, "NVH Troubleshooting Chart"	PS-6, "NVH Troubleshooting Chart"	•				
Possible ca SUSPECTE			Pads - damaged	Pads - uneven wear	Shims damaged	Rotor imbalance	Rotor damage	Rotor runout	Rotor deformation	Rotor deflection	Rotor rust	Rotor thickness variation	DRIVE SHAFT	AXLE	SUSPENSION	TIRES	ROAD WHEEL	STEERING	
		Noise	Х	Х	Х								Х	Х	Х	Х	Х	Х	-
Symptom	BRAKE	Shake				Х							Х	Х	Х	Х	Х	Х	-
		Shimmy, Judder				Χ	Χ	Х	Х	Х	Х	Х		Х	Х	Χ	Х	Х	_

X: Applicable

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ON-VEHICLE SERVICE

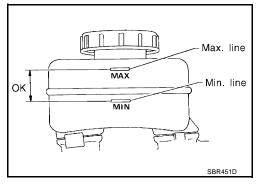
ON-VEHICLE SERVICE

PFP:00000

Checking Brake Fluid Level

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- Check fluid level in reservoir tank. It should be between the "Max" and "Min" lines on reservoir tank.
- If fluid level is extremely low, check brake system for leaks.
- Release parking brake lever and see if brake warning lamp goes off. If not, check brake system for leaks.



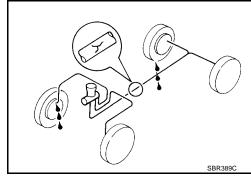
Checking Brake Line

EFS0022S

CAUTION:

If leakage occurs around joints, retighten or, if necessary, replace damaged parts.

- 1. Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.
- 2. Check for oil leakage by fully depressing brake pedal while engine is running.

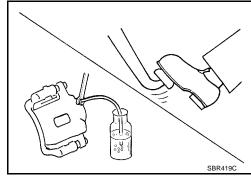


Changing Brake Fluid

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CAUTION:

- Refill with new brake fluid "DOT 3".
- Always keep fluid level higher than minimum line on reservoir tank.
- Never reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Clean inside of reservoir tank, and refill with new brake fluid.
- 2. Connect a vinyl tube to each air bleeder valve.
- Drain brake fluid from each air bleeder valve by depressing brake pedal.
- Refill brake fluid reservoir until brake fluid comes out of each air bleeder valve.
- 5. Use same procedure as in bleeding hydraulic system to refill brake fluid. Refer to <u>BR-7</u>, "<u>Bleeding Brake System</u>".



ON-VEHICLE SERVICE

Bleeding Brake System

CAUTION:

- Carefully monitor brake fluid level at master cylinder during bleeding operation.
- Fill reservoir with new brake fluid "DOT 3". Make sure it is full at all times while bleeding air out of system.
- Place a container under master cylinder to avoid spillage of brake fluid.
- For models with ABS, turn ignition switch OFF and disconnect ABS actuator and electric unit connectors or battery ground cable.
- Bleed air in the following order.
 Right rear brake \rightarrow Left front brake \rightarrow Left rear brake \rightarrow Right front brake



- Fully depress brake pedal several times.
- 3. With brake pedal depressed, open air bleeder valve to release air.
- 4. Close air bleeder valve.
- Release brake pedal slowly.
- 6. Repeat steps 2 through 5 until clear brake fluid comes out of air bleeder valve.
- Tighten air bleeder valve to specification.

Air bleeder valve

Front and rear disc : 7 - 9 N·m (0.7 - 0.9 kg-m,

brake (CL25VA/ 61 - 78 in-lb)

CL25VB/CL9HC type)

Front disc brake : 12 - 15 N·m (1.3 - 1.5 kg-m,

(OPB27VA type) 9 - 11 ft-lb)

Rear drum brake : 6.9 - 8.8 N·m (0.71 - 0.89 kg-m,

61 - 77 in-lb)

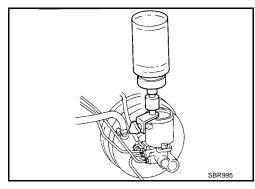
Brake Burnishing Procedure

Burnish the brake contact surfaces according to the following procedure after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage.

CAUTION:

Only perform this procedure under safe road and traffic conditions. Use extreme caution.

- 1. Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).
- 2. Use medium brake pedal/foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure so that vehicle stopping time equals 3 to 5 seconds.
- 3. To cool the brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- 4. Repeat steps 1 to 3, 10 times or more to complete the burnishing procedure.





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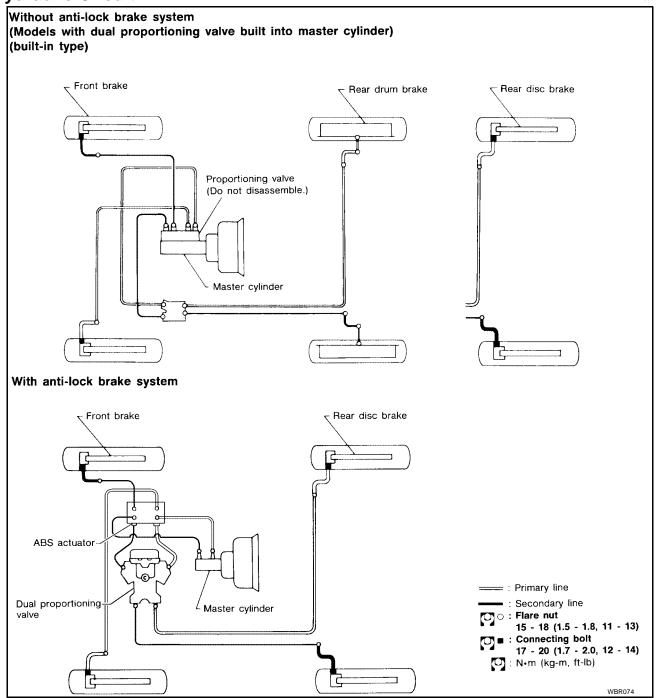
BRAKE HYDRAULIC LINE

BRAKE HYDRAULIC LINE

PFP:46210

Hydraulic Circuit

EFS0022W



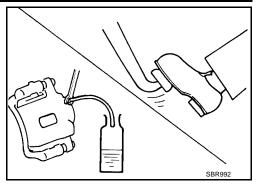
Removal

CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- All hoses must be free from excessive bending, twisting and pulling.

BRAKE HYDRAULIC LINE

- 1. Connect vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve by depressing brake pedal.
- 3. Remove flare nut connecting brake tube and hose, then withdraw lock spring.
- 4. Cover openings to prevent entrance of dirt whenever disconnecting brake line.



Inspection

Check brake lines (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.

Installation

1. Tighten all flare nuts and connecting bolts.

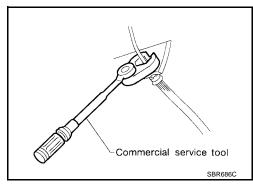
Specification

Flare nut : 15 - 18 N-m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)
Connect- : 17 - 20 N-m (1.7 - 2.0 kg-m, 12 - 14 ft-lb)
ing bolt

2. Refill until new brake fluid comes out of each air bleeder valve.

CAUTION:

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- 3. Bleed air from brake system. Refer to <u>BR-7, "Bleeding Brake System"</u>.



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DUAL PROPORTIONING VALVE

DUAL PROPORTIONING VALVE

PFP:46400

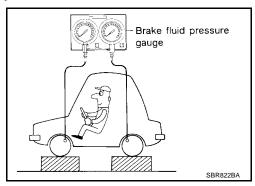
Inspection EFS00230

CAUTION:

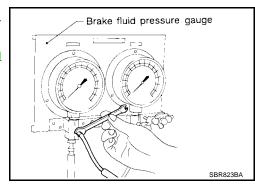
- Carefully monitor brake fluid level at master cylinder.
- Use new brake fluid "DOT 3".
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on paint areas, wash it away with water immediately.
- 1. Connect Tool to air bleeders of front and rear brakes on either LH and RH side.
- 2. Bleed air from the Tool.
- 3. Check fluid pressure by depressing brake pedal.

Unit: kPa (kg/cm², psi)

Applied model	All QG18DE	QR25DE without ABS	QR25DE with ABS
Applied pressure (Front brake)	7,355 (75, 1,067)	6,374 (65, 924)	6,374 (65, 924)
Output pressure (Rear brake)	5,099 - 5,492 (52 - 56, 740 - 796)	3,775 - 4,168 (38 - 42, 548 - 604)	4,119 - 4,511 (42 - 46, 597 - 654)



- If output pressure is out of specification, replace dual proportioning valve.
- 4. Bleed air after disconnecting the Tool. Refer to <u>BR-7</u>, "<u>Bleeding Brake System"</u>.



BRAKE PEDAL AND BRACKET

BRAKE PEDAL AND BRACKET

PFP:46501

Removal and Installation

Α EFS00231

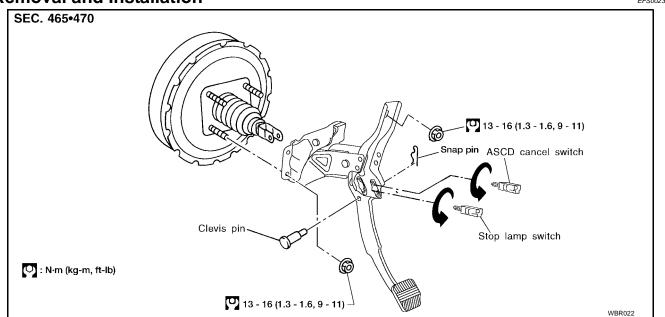
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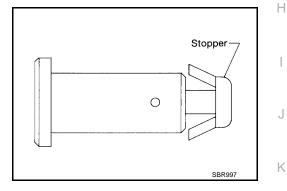
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Inspection

EFS00232

- Check brake pedal for following items:
- Brake pedal bend
- Clevis pin deformation
- Crack of any welded portion
- Crack or deformation of clevis pin stopper



BRAKE PEDAL AND BRACKET

Adjustment BRAKE PEDAL HEIGHT

EFS00233

Check brake pedal free height using Tool, and adjust if necessary.

Tool number : - (J-46532)

H: Free height

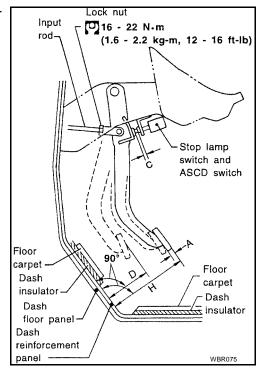
Refer to BR-42, "Brake Pedal".

D : Depressed height 90 mm (3.54 in)

Under force of 490 N (50 kg, 110 lb)

with engine running

A : Pedal free play at pedal pad 1.0 - 3.0 mm (0.039 - 0.118 in)

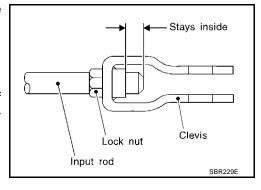


- Loosen lock nut and adjust pedal free height by turning brake booster input rod. Then tighten lock nut.
- 2. Check pedal free play.

CAUTION:

Make sure that stop lamps go off when pedal is released.

3. Check brake pedal's depressed height while engine is running. If lower than specification, check brake system for leaks, accumulation of air or any damage to components (master cylinder, wheel cylinder, etc.); then make necessary repairs.



STOP LAMP SWITCH AND ASCD CANCEL SWITCH CLEARANCE

- 1. Twist and pull to remove switch.
- 2. Pull up on brake pedal pad and hold.
- 3. Insert switch into retainer until switch plunger is completely depressed.
- 4. Turn the switch until it locks into place in the brake pedal bracket.

NOTE:

When turning the switch to lock into place, the switch backs off the stopper to the correct clearance automatically.

5. Release the brake pedal pad.

MASTER CYLINDER PFP:46010 Α Removal EFS00234 (1) В D Е BR **(5)** With ABS 12 - 15 (1.2 - 1.5, 9 - 11) **6**) Н \oplus : N·m (kg-m, ft-lb) Without ABS 12 - 15 : Brake fluid (1.2 - 1.5, 9 - 11) WFIA0132F 2. Oil filter 3. Reservoir cap Float 1. 4. Reservoir tank 5. Seal 6. Cylinder body 7. Spring pin (with ABS) 8. Piston stopper pin (with ABS) 9. Secondary piston assembly

- 10. Primary piston assembly
- 11. Stopper cap

12. Proportioning valve (without ABS)

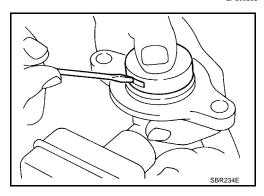
CAUTION:

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

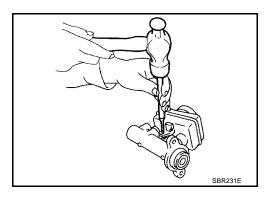
- 1. Connect a vinyl tube to air bleeder valve.
- 2. Drain brake fluid from each air bleeder valve, depressing brake pedal to empty fluid from master cylinder.
- 3. Remove brake line flare nuts from master cylinder.
- Remove master cylinder mounting nuts.

Disassembly

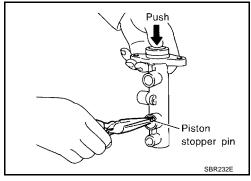
1. Bend claws of stopper cap outward and remove stopper cap.



- 2. Drive out spring pin from cylinder body (with ABS).
- 3. Draw out reservoir tank and seals.



- 4. Remove piston stopper pin while piston is pushed into cylinder (with ABS).
- 5. Remove piston assemblies.
 - If it is difficult to remove secondary piston assembly, gradually apply compressed air through fluid outlet.



Inspection EFS00236

Check for the following items.

Replace any part if damaged. Master cylinder:

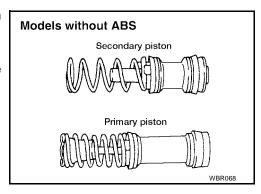
• Pin holes or scratches on inner wall.

Piston:

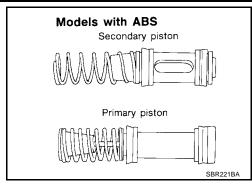
Deformation of or scratches on piston cups.

Assembly

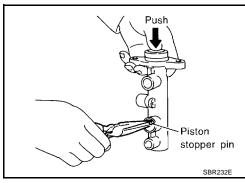
- Insert secondary piston assembly. Then insert primary piston assembly.
 - Lubricate with brake fluid.
 - Pay attention to alignment of secondary piston slit with valve stopper mounting hole of cylinder body (with ABS).



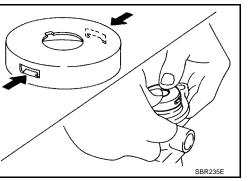
MASTER CYLINDER



- 2. Install piston stopper pin while piston is pushed into cylinder (with ABS).
- 3. Push reservoir tank seals and reservoir tank into cylinder body.
 - Lubricate with brake fluid.
- Install spring pin (with ABS).



- Install stopper cap.
- Before installing stopper cap, ensure that claws are bent



Installation

- Place master cylinder onto brake booster and secure mounting nuts lightly.
- Tighten master cylinder mounting nuts.

Master cylinder : 12 - 15 N·m (1.2 - 1.5 kg-m, 9 - 11 ft-lb)

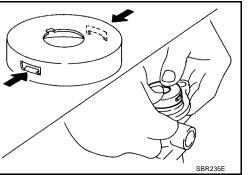
3. Fill reservoir tank with new brake fluid.

CAUTION:

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- 4. Plug all ports on master cylinder with fingers to prevent air suction while releasing brake pedal.
- 5. Have driver depress brake pedal slowly several times until no air comes out of master cylinder.
- Fit brake lines to master cylinder.
- 7. Tighten flare nuts.

Flare nuts : 15 - 18 N·m (1.5 - 1.8 kg-m, 11 - 13 ft-lb)

Bleed air from brake system. Refer to BR-7, "Bleeding Brake System".



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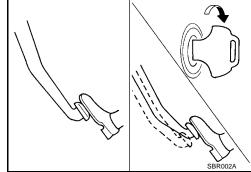
BRAKE BOOSTER PFP:47200

On-vehicle Service OPERATING CHECK

EFS00239

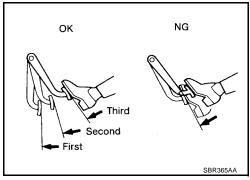
1. Stop engine and depress brake pedal several times. Check that pedal stroke does not change.

2. Depress brake pedal, then start engine. If pedal goes down slightly, operation is normal.



AIRTIGHT CHECK

- Start engine, and stop it after one or two minutes. Depress brake pedal several times slowly. The pedal should go further down the first time, and then it should gradually rise thereafter.
- Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for 30 seconds.



Removal

CAUTION:

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Be careful not to deform or bend brake lines, during removal of booster.
- Replace clevis pin if it is damaged.
- Be careful not to damage brake booster stud bolt threads. If brake booster is tilted or inclined during installation, the dash panel may damage the threads.
- Attach the check valve in the correct orientation.
- Remove strut tower bar, if equipped. Refer to <u>FSU-5</u>, "Components".
- 2. Remove air cleaner and inlet duct. Refer to EM-106, "Removal and Installation".
- 3. Remove the brake master cylinder. Refer to BR-13, "Removal".
- 4. Remove vacuum hose from the brake booster. Refer to BR-18, "Removal and Installation".
- 5. Remove lower driver instrument panel. Refer to IP-10, "Removal and Installation".
- 6. Remove the brake pedal attachment snap pin and clevis pin from inside the vehicle.
- 7. Remove the nuts on the brake booster and brake pedal assembly.
- 8. Remove brake booster assembly from the engine compartment side.

BRAKE BOOSTER

Inspection OUTPUT ROD LENGTH CHECK

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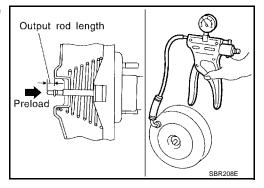
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1. Apply vacuum of –66.7 kPa (–500 mmHg, –19.69 inHg) to brake booster with a hand vacuum pump.

- 2. Add preload of 19.6 N (2 kg, 4.4 lb) to output rod.
- 3. Check output rod length.

Specified length : 10.275 - 10.525 mm

(0.4045 - 0.4144 in)



Installation

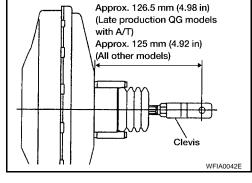
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CAUTION:

- Be careful not to deform or bend brake lines, during installation of booster.
- Replace clevis pin if damaged.
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Take care not to damage brake booster mounting bolt thread when installing. Due to the acute angle of installation, the threads can be damaged with the dash panel.
- 1. Before fitting booster, temporarily adjust clevis to dimension shown.
- 2. Fit booster, then secure mounting nuts (brake pedal bracket to master cylinder) lightly.
- 3. Connect brake pedal and booster input rod with clevis pin.
- 4. Install and tighten brake booster mounting nuts to specification.

Brake booster : 13 - 16 N·m (1.3 - 1.6 kg-m, 9 - 12 ft-lb)

- Install master cylinder. Refer to <u>BR-15</u>, "Installation".
- 6. Connect brake booster vacuum hose.
- 7. Adjust brake pedal height. Refer to BR-12, "BRAKE PEDAL HEIGHT".
- 8. Bleed air from brake system. Refer to BR-7, "Bleeding Brake System".



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Revision: July 2005 BR-17 2005 Sentra

VACUUM HOSE PFP:41920

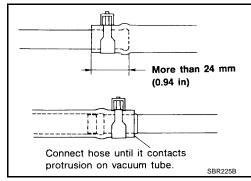
Removal and Installation

EFS0023D

CAUTION:

When installing vacuum hoses, pay attention to the following points:

- Do not apply any oil or lubricants to vacuum hose with check valve.
- Insert vacuum tube into vacuum hose as shown.
- Install vacuum hose with the internal check valve oriented in the correct direction. The arrow on the hose should point to the engine connection.



Inspection HOSES AND CONNECTORS

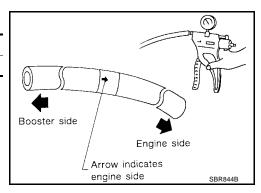
EFS0023E

Check vacuum lines and connections for airtightness, improper attachment, chafing and deterioration.

CHECK VALVE

Check vacuum with a vacuum pump.

Connect to booster side	Vacuum should exist
Connect to engine side	Vacuum should not exist



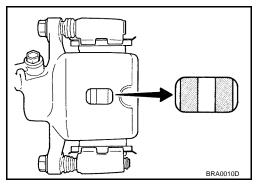
FRONT DISC BRAKE (CL25VA/CL25VB TYPE)

On-board Inspection PAD WEAR INSPECTION

 Inspect the thickness of the pad through the caliper inspection hole. Use a ruler or caliper for inspection if necessary.

Standard

Standard thickness : 11 mm (0.433 in)
Repair limit thickness : 2.0 mm (0.079 in)



Component

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EFS00321

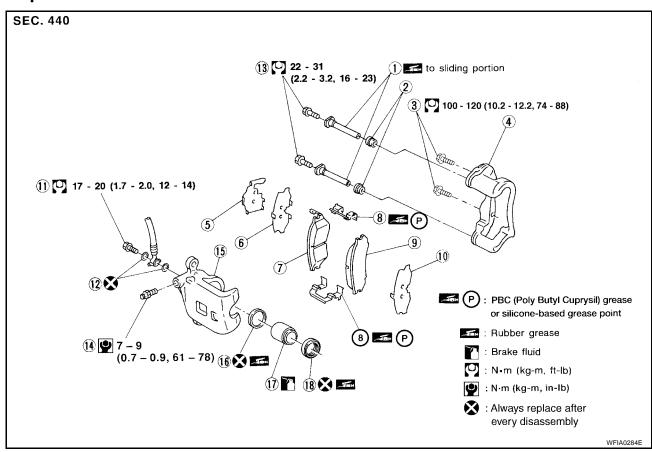
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- Main pin
- 4. Torque member
- 7. Inner pad
- 10. Outer shim
- 13. Main pin bolt
- 16. Piston seal

- 2. Pin boot
- 5. Shim cover
- 8. Pad retainer
- 11. Connecting bolt
- 14. Air bleeder valve
- 17. Piston

- 3. Torque member fixing bolt
- 6. Inner shim
- 9. Outer pad
- 12. Copper washer
- 15. Cylinder body
- 18. Piston boot

Pad Replacement

EFS0031S

WARNING:

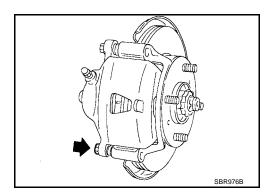
Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

CAUTION

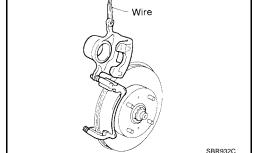
When cylinder body is open, do not depress brake pedal because piston will pop out.

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- Be careful not to damage piston boot or get oil on rotor. Always replace shims when replacing pads.
- If shims are rusted or show peeling of the rubber coat, replace them with new shims.
- 1. Remove master cylinder reservoir cap.
- 2. Remove wheel and tire. Refer to MA-32, "Tire Rotation".
- Remove pin bolt.



- 4. Open cylinder body upward. Then remove pad with retainers, inner and outer shims.
 - It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- 5. Reverse the removal procedure to install.
 - Burnish the brake contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage.
 Refer to <u>BR-7</u>, "<u>Brake Burnishing Procedure</u>".



NOTE:

Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

Removal and Installation of Caliper Assembly and Disc Rotor REMOVAL

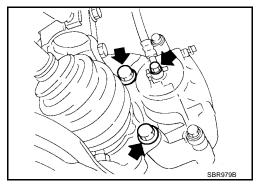
EFS00322

- 1. Remove wheel and tire. Refer to MA-32, "Tire Rotation".
- Drain brake fluid. Refer to <u>BR-6, "Changing Brake Fluid"</u>.
- Remove torque member fixing bolts and brake hose connecting bolt.

WARNING:

Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

- It is not necessary to remove brake hose connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.
- 4. Remove disc rotor.



INSTALLATION

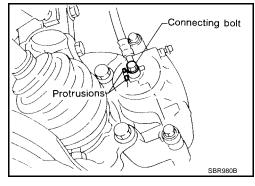
CAUTION:

- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.
- Install disc rotor.
- 2. Install brake hose to caliper and tighten connecting bolt to specification. Refer to BR-19, "Component".

CAUTION:

Install new copper washers.

- 3. Install all parts and tighten all bolts. Refer to BR-19, "Component".
- 4. Bleed air from brake system. Refer to BR-7, "Bleeding Brake System".

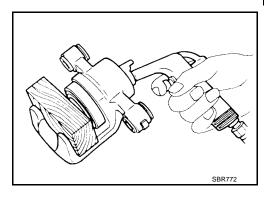


EFS00323

Disassembly and Assembly of Caliper Assembly DISASSEMBLÝ

1. Push out piston with piston boot with compressed air.

Do not place your fingers in front of piston.



2. Remove piston seal with a suitable tool.

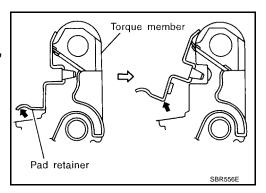
CAUTION:

Do not scratch or score cylinder wall.

3. Remove the pad retainer.

CAUTION:

When removing the pad retainer from the torque member, lift it up and out in the direction of the arrows in the figure.



CALIPER INSPECTION

Cylinder Body

CAUTION:

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign materials. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign materials may be eliminated by polishing surface with a fine emery paper. Replace cylinder body if necessary.

Use brake fluid to clean. Never use mineral oil.

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Piston

CAUTION:

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign materials are stuck to sliding surface.

 Check piston for score, rust, wear, damage or presence of foreign materials. Replace if any of the above conditions are observed.

Slide Pin, Pin Bolt and Pin Boot

Check for wear, cracks or other damage. Replace if any of the above conditions are observed.

DISC ROTOR INSPECTION

Rubbing Surface

Check rotor for roughness, cracks or chips.

Runout

- 1. Secure rotor to wheel hub with at least two nuts (M12 x 1.25).
- 2. Check runout using a dial indicator.

CAUTION:

Make sure that wheel bearing axial end play is within the specifications before measuring. Refer to <u>FAX-5</u>, <u>"Front Wheel Bearing"</u>

Maximum runout : 0.07 mm (0.0028 in)

- 3. If the runout is out of specification, find minimum runout mounting position as follows:
- a. Remove nuts and rotor from wheel hub.
- b. Shift the rotor one hole and secure rotor to wheel hub with nuts.
- c. Measure runout.
- d. Repeat steps a. to c. so that minimum runout position can be found.
- 4. If the runout is still out of specification, turn rotor with on-car brake lathe ("MAD, DL-8700", "AMMCO 700 and 705" or equivalent).

Thickness

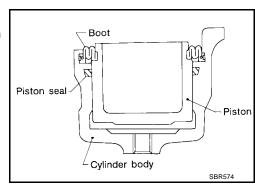
Thickness variation :Maximum 0.01 mm (0.0004 in) (At least 8 positions)

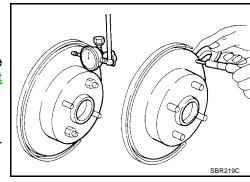
• If rotor thickness variation exceeds the specification, turn rotor with on-car brake lathe.

Rotor thickness : 20 mm (0.79 in) repair limit

ASSEMBLY

- 1. Insert piston seal into groove in cylinder body.
- 2. With piston boot fitted to piston, insert piston boot into groove on cylinder body and install piston.
- 3. Properly secure piston boot.





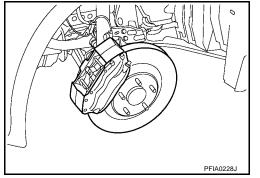
FRONT DISC BRAKE (OPB27VA TYPE)

On-board Inspection PAD WEAR INSPECTION

 Inspect the thickness of the pad through the caliper inspection hole. Use a ruler or caliper for inspection if necessary.

Standard

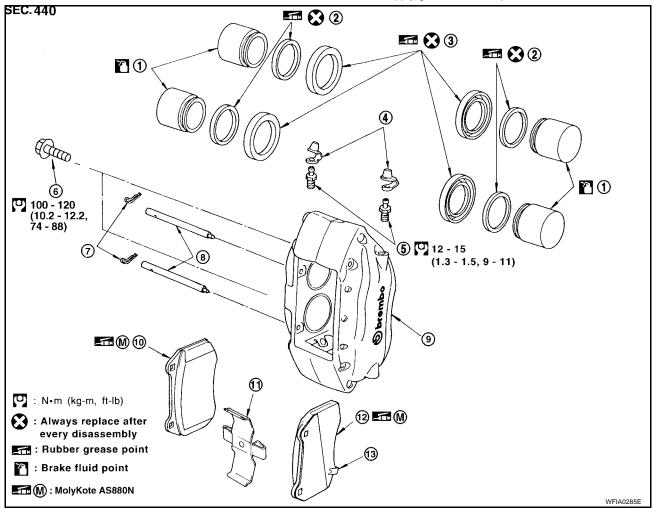
Standard thickness : 9.3 mm (0.366 in) Repair limit thickness : 2.0 mm (0.079 in)



Component

NOTE:

Refer to BR-25, "HOW TO APPLY GREASE TO THE BRAKE PAD" for how to apply grease to brake pads.



- 1. Piston
- 4. Cap
- 7. Clips
- 10. Inner pad
- 13. Pad wear sensor

- 2. Piston seal
- Air bleeder
- 8. Pad pins
- 11. Cross spring
- 14. Pad wear sensor

- 3. Piston boot
- 6. Bolt
- 9. Caliper
- 12. Outer pad

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Revision: July 2005 BR-23 2005 Sentra

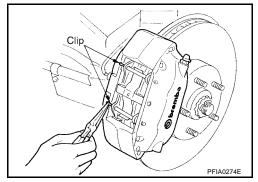
CAUTION:

- Clean dust on caliper and brake pad with a vacuum dust collector. Do not blow with compressed air.
- While the brake pad and cylinder body are separated, the piston may suddenly jump out, so do not depress the brake pedal.
- Apart from caliper assembly, disassembly or replacement, there is no need to remove caliper bolts or brake hose or tube.
- Do not damage piston boot.
- Keep the rotor clean of brake fluid.

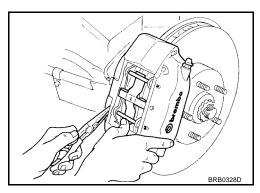
Pad Replacement REMOVAL

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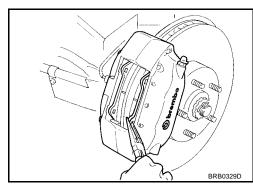
- 1. Remove wheels and tires from vehicle. Refer to <u>WT-5, "Rotation"</u>.
- 2. Remove the clips from the pad pins using a suitable tool.



3. Remove the pad pins while holding down the cross spring, then remove the cross spring from the caliper.



Remove the pad from the caliper.



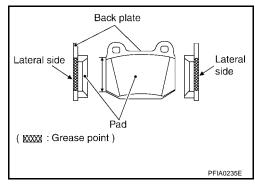
HOW TO APPLY GREASE TO THE BRAKE PAD

Pad Side

Apply Molykote AS880N grease or silicone-based grease about 0.5 g (0.018 oz) per surface equally to back plate side of Inner Pad and Outer Pad as shown.

CAUTION:

Make sure no foreign material contaminates the grease.



INSTALLATION

1. Insert the piston to the position where the pad is attached.

CAUTION:

By pushing in the piston, the brake fluid returns to the master cylinder reservoir tank. Watch the level of the surface of the reservoir tank.

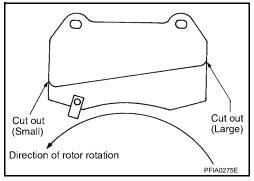
NOTE

Using a disc brake piston tool (commercial service tool), etc., makes it easier to push in the piston.

2. Install pad as shown.

CAUTION:

- Attach the pad with wear sensor to the outer side.
- The side of the shim with the larger cutouts should be on the entry side of the disc rotor rotation.

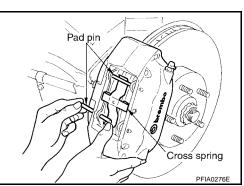


- Insert the upper pad pin from the inner cylinder side, then insert firmly to the outer cylinder side through the hole in the top of the pad.
- 4. Place the top of the cross spring over the top pad pin, press in the cross spring, push the lower pad pin from the inner cylinder side to the outer cylinder side, and secure the cross spring as shown.
- 5. Insert the clips in the small hole at the end of the pad pins.

CAUTION:

If the clip is not fully attached, the pad pin or the pad could fall out while the vehicle is in motion.

Install the wheels and tires to the vehicle. Refer to WT-5, "Rotation".



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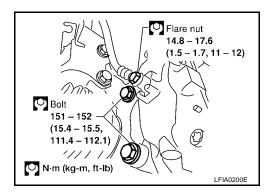
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Removal and Installation of Caliper Assembly and Disc Rotor REMOVAL

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- 1. Remove wheels and tires from vehicle. Refer to WT-5, "Rotation".
- 2. Drain brake fluid. Refer to BR-6, "Changing Brake Fluid".
- Remove the brake pad. Refer to <u>BR-24, "Pad Replacement"</u>.
- 4. Remove the brake tube flare nut using a flare wrench.



- 5. Remove the caliper bolt and remove the caliper assembly from the vehicle.
- 6. Remove disc rotor.

INSTALLATION

CAUTION:

- Refill with new brake fluid "DOT3"
- Never reuse drained brake fluid.
- Install disc rotor.

CAUTION:

Install new copper washers.

2. Install caliper assembly to the vehicle, and tighten bolts to the specified torque.

CAUTION:

When attaching the caliper assembly to the vehicle, wipe any oil off the knuckle spindle washers and caliper assembly attachment surfaces.

- 3. Attach the brake tube to the caliper assembly and partially tighten the flare nut.
- 4. Using a flare nut torque wrench, tighten the caliper assembly and brake tube connection flare nut to the specified torque.
- 5. Attach brake pad. Refer to BR-24, "Pad Replacement".
- 6. Refill new brake fluid and bleed air. Refer to BR-7, "Bleeding Brake System".
- 7. Install the wheels and tires to the vehicle. Refer to WT-5, "Rotation".

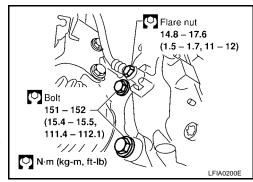
Disassembly and Assembly of Caliper Assembly DISASSEMBLY

 Insert a piece of wood as shown, blow air in through the flare nut mounting hole, and remove the piston and piston boot. If the four pistons do not all come out at the same time, press the piston(s) that have come out a ways into the cylinder body and blow air in again.

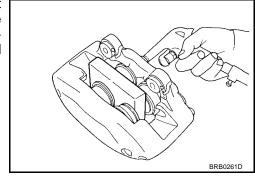
WARNING:

Do not get your fingers caught in the piston.

2. Remove the piston boot from the piston.



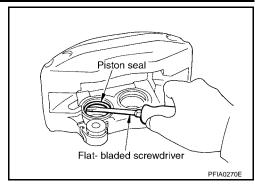
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3. Using a screwdriver, remove the piston seal.

CAUTION:

- Be careful not to damage cylinder inner wall.
- Never remove the four bolts from the inner and outer sides of the caliper and do not tighten them further.



CALIPER INSPECTION

Caliper

CAUTION:

- Use new brake fluid to clean the caliper. Never use mineral oils such as gasoline or kerosene.
- Check for corrosion, wear, or damage to the cylinder inner wall, and replace the caliper as necessary.

Piston

CAUTION:

- The piston surface is plated, do not repair the piston using sandpaper.
- Check piston surface for corrosion, wear, and damage, and replace the caliper as necessary.

DISC ROTOR INSPECTION

Visual Inspection

Check surface of the disc rotor for uneven wear, cracks, and serious damage. If any non-standard condition is detected, replace applicable part.

Runout Inspection

- 1. Using wheel nuts, attach disc rotor to the wheel hub using at least two wheel nuts.
- 2. Inspect runout using a dial gauge.

Standard value

(measured at 10 mm (0.39 in) inside the disc edge)

Runout limit : 0.050 mm (0.0020

(with it attached to the vehicle) in) or less

Runout limit (just the disc rotor) : 0.040 mm (0.0016

in) or less

CAUTION:

Before measuring, make sure the axle endplay is 0 mm (0 in).

If runout is outside the limit, find the minimum runout point by shifting mounting positions of the disc rotor and wheel hub by one hole.

Thickness Inspection

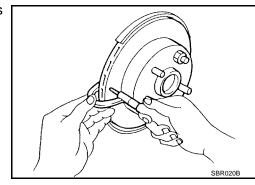
Using a micrometer, check thickness of the disc rotor. If thickness is outside the standard, replace disc rotor.

Standard

Standard thickness : 22 mm (0.87 in) Wear limit : 20 mm (0.79 in)

Maximum uneven wear : 0.015 mm (0.0006 in) or

(measured at 8 positions) less



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ASSEMBLY

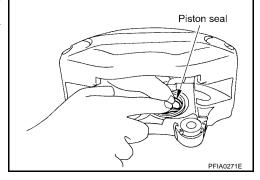
 Apply a rubber grease to the piston seal and attach to cylinder body. Refer to MA-13, "RECOMMENDED FLUIDS AND LUBRI-CANTS".

CAUTION:

Do not use Nissan Rubber Grease (KRE00 00010, KRE00 00010 01) when assembling.

CAUTION:

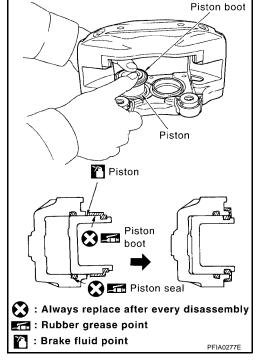
Do not reuse the piston seals.



- 2. Apply brake fluid or rubber grease to the piston boot, place it on the piston, and firmly insert the piston boot cylinder-side lip into the cylinder body groove.
- 3. Insert the piston into the cylinder body by hand and firmly attach the piston boot piston-side lip into the piston groove.

CAUTION:

Press the piston evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.



4. Attach the shim and shim cover to the pad and attach to the caliper.

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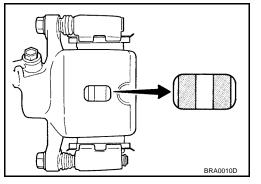
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On-board Inspection PAD WEAR INSPECTION

 Inspect the thickness of the pad through the caliper inspection hole. Use a ruler or caliper for inspection if necessary.

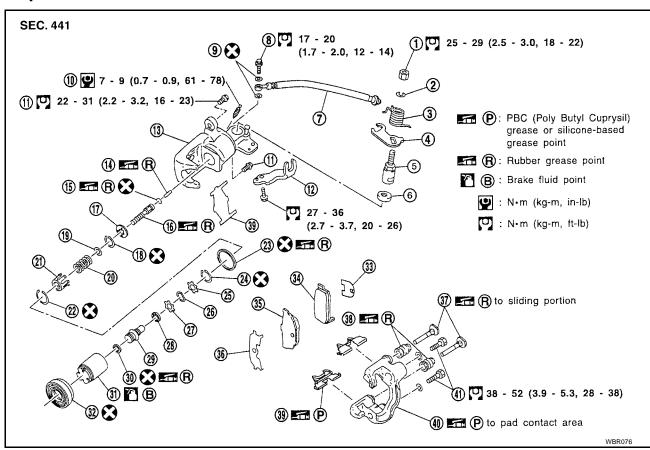
Standard

Standard thickness : 10 mm (0.39 in)
Repair limit thickness : 2.0 mm (0.079 in)



Component

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- 1. Nut
- 4. Toggle lever
- 7. Brake hose
- 10. Air bleeder valve
- 13. Cylinder body
- 16. Push rod
- 19. Seat
- -- --
- 22. Ring B
- 25. Spacer
- 28. Ball bearing
- 31. Piston
- 34. Inner pad

- 2. Washer
- 5. Cam
- 8. Connecting bolt
- 11. Pin bolt
- 14. Strut
- 17. Key plate
- 20. Spring
- 23. Piston seal
- 26. Wave washer
- 29. Adjuster
- 32. Piston boot
- 35. Outer pad

- 3. Return spring
- 6. Cam boot
- 9. Copper washers
- 12. Cable guide
- 15. O-ring
- 18. Ring C
- 21. Spring cover
- 24. Ring A
- 27. Spacer
- 30. Cup
- 33. Inner shim
- Outer shim

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37. Pin 38. Pin boot 39. Pad retainer

40. Torque member 41. Torque member fixing bolt

Pad Replacement

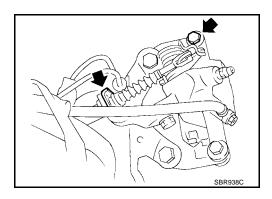
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WARNING:

Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

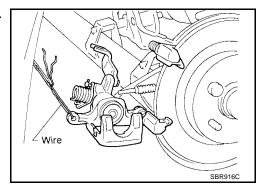
CAUTION:

- When cylinder body is open, do not depress brake pedal because piston will pop out.
- Be careful not to damage piston boot or get oil on rotor. Always replace shims in replacing pads.
- If shims are rusted or show peeling of rubber coat, replace them with new shims.
- It is not necessary to remove connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend cylinder body with wire so as not to stretch brake hose.
- Burnish the brake contact surfaces after refinishing or replacing drums or rotors, after replacing pads or linings, or if a soft pedal occurs at very low mileage.
 Refer to BR-7, "Brake Burnishing Procedure".
- 1. Remove master cylinder reservoir cap.
- 2. Remove wheel and tire. Refer to MA-32, "Tire Rotation".
- 3. Remove brake cable mounting bolt and lock spring.



- 4. Release parking brake control lever, then disconnect cable from the caliper.
- 5. Remove upper pin bolt.
- 6. Open cylinder body downward and secure with wire as shown. Then remove pad retainers, and inner and outer shims.

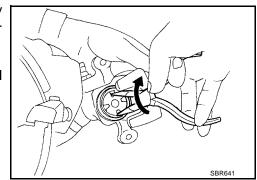
Standard pad thickness : 10 mm (0.39 in)
Pad wear limit : 2.0 mm (0.079 in)



7. When installing new pads, push piston into cylinder body by gently turning piston clockwise using suitable commercial service tool or long nose pliers, as shown.

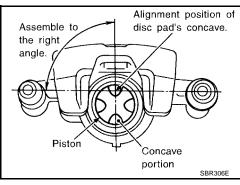
NOTF:

Carefully monitor brake fluid level because brake fluid will return to reservoir when pushing back piston.

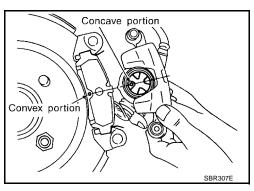


Commercial service tool

8. Adjust the piston to the right angle as shown.



- 9. Install caliper assembly.
 - As shown in the figure, align the piston's concave to the pad's convex, then install the cylinder body to the torque member.



Removal and Installation of Caliper Assembly and Disc Rotor REMOVAL

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WARNING:

Clean brake pads with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

- 1. Remove wheel and tire. Refer to MA-32, "Tire Rotation".
- Remove brake cable mounting bolt and lock spring.
- 3. Release parking brake control lever, then disconnect cable from the caliper.
- Remove torque member fixing bolts and brake hose connecting bolt.

NOTE:

It is not necessary to remove brake hose connecting bolt except for disassembly or replacement of caliper assembly. In this case, suspend caliper assembly with wire so as not to stretch brake hose.

- 5. Remove caliper assembly.
- 6. Remove disc rotor.

INSTALLATION

- Install disc rotor.
- Install brake hose to caliper securely. Tighten connection bolt to specification. Refer to <u>BR-29</u>, "Component".

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CAUTION:

Install new copper washers.

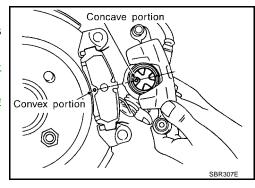
- 3. Install caliper assembly.
 - As shown in the figure, align the piston's concave to the pad's convex, then install the cylinder body to the torque member.
- 4. Install all parts and tighten all bolts to specification. Refer to <u>BR-29</u>, "Component".
- 5. Bleed air from brake system. Refer to <u>BR-7, "Bleeding Brake System"</u>.

CAUTION:

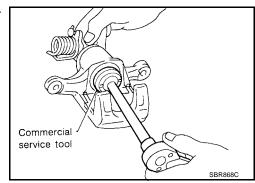
- Refill with new brake fluid "DOT 3".
- Never reuse drained brake fluid.

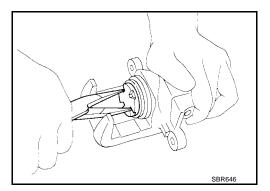
Disassembly and Assembly of Caliper Assembly DISASSEMBLY

 Remove piston by turning it counterclockwise with suitable commercial service tool or long nose pliers.

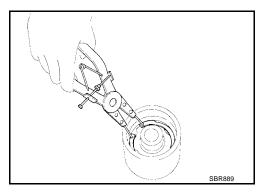


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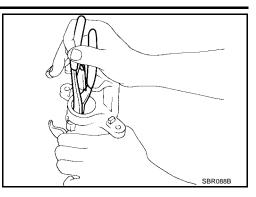




2. Pry off ring A from piston with suitable pliers and remove cup, adjuster, bearing, spacers, and wave washer.



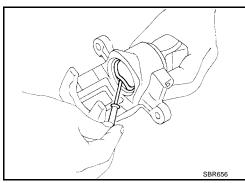
- 3. Disassemble cylinder body.
- a. Pry off ring B with suitable pliers, then remove spring cover, spring and seat.
- b. Pry off ring C, then remove key plate, push rod and rod.



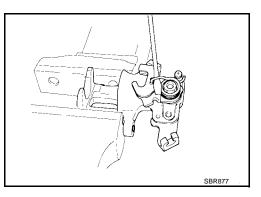
c. Remove piston seal with a suitable tool.

CAUTION:

Be careful not to damage cylinder body.



4. Remove return spring, toggle lever and cable guide.



CALIPER INSPECTION

CAUTION:

Use brake fluid to clean cylinder. Never use mineral oil.

Cylinder Body

- Check inside surface of cylinder for score, rust, wear, damage or presence of foreign materials. If any of the above conditions are observed, replace cylinder body.
- Minor damage from rust or foreign materials may be eliminated by polishing surface with a fine emery paper.
- Replace cylinder body if necessary.

Torque Member

Check for wear, cracks or other damage. Replace if necessary.

Piston

CAUTION:

Piston sliding surface is plated. Do not polish with emery paper even if rust or foreign matter is stuck to sliding surface.

Check piston for score, rust, wear, damage or presence of foreign materials.

Replace if any of the above conditions are observed.

Pin and Pin Boot

Check for wear, cracks or other damage.

Replace if any of the above conditions are observed.

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DISC ROTOR INSPECTION

Rubbing Surface

Check rotor for roughness, cracks or chips.

Runout

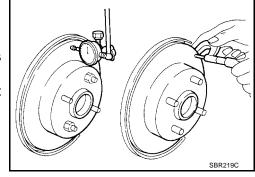
- 1. Secure rotor to wheel hub with two nuts (M12 x 1.25).
- 2. Check runout using a dial indicator.

CAUTION:

Make sure that axial end play is within the specifications before measuring. Refer to RAX-5, "Rear Wheel Bearing".

3. Change relative positions of rotor and wheel hub so that runout is minimized.

Maximum runout : 0.07 mm (0.0028 in)



Thickness

Rotor repair limit

Standard thickness : 9 mm (0.35 in) Standard thickness (with : 7 mm (0.28 in)

Spec V brake package)

Minimum thickness : 8 mm (0.31 in)
Minimum thickness (with : 6 mm (0.24 in)

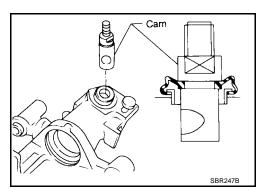
Spec V brake package)

Maximum thickness variation : 0.02 mm (0.0008 in)

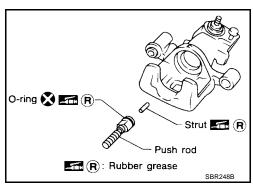
(At least 8 portions)

ASSEMBLY

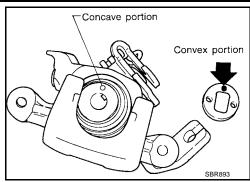
1. Insert cam with depression facing toward open end of cylinder.



Generously apply rubber grease to strut and push rod to make insertion easy.



3. Fit push rod into square hole in key plate. Also match convex portion of key plate with concave portion of cylinder.



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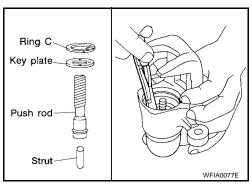
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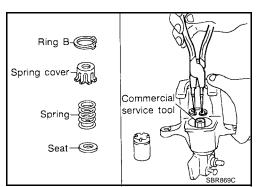
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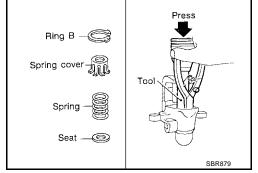
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4. Install ring C with a suitable tool.

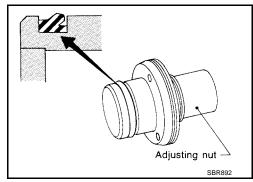


5. Install seat, spring, spring cover and ring B with snap ring pliers and a suitable press and drift.



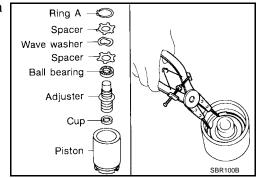


6. Install cup in the specified direction.

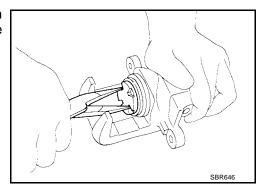


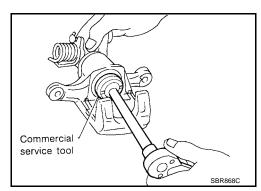
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- 7. Install cup, adjuster, bearing, spacers, washer and ring A with a suitable tool.
- 8. Insert piston seal into groove on cylinder body.

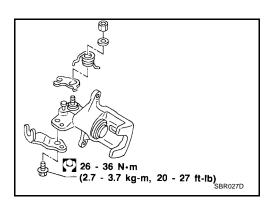


9. With piston boot fitted to piston, insert piston boot into groove on cylinder body and fit piston by turning it clockwise with long nose pliers, or suitable commercial service tool.

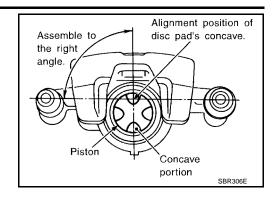




10. Install toggle lever, return spring and cable guide.



11. Adjust the piston to the right angle as shown.



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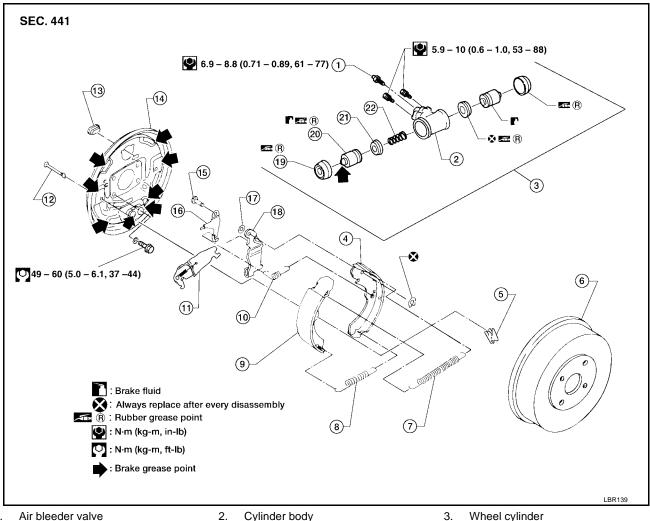
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REAR DRUM BRAKE

PFP:43206

Components EFS0023T



- Air bleeder valve 1.
- 4. Shoe
- 7. Return spring
- 10. Adjuster spring
- Adjuster plug
- 16. Adjusting lever
- Dust cover
- 22. Spring

- 2. Cylinder body
- 5. Shoe hold-down spring
- Return spring
- Adjuster
- Back plate
- Washer
- 20. Piston

- Wheel cylinder
- 6. Brake drum
- 9. Shoe
- 12. Shoe hold-down pin
- Retainer 15.
- Toggle lever
- 21. Piston cap

Removal

EFS0023U

Clean brake lining with a vacuum dust collector to minimize the hazard of airborne materials or other materials.

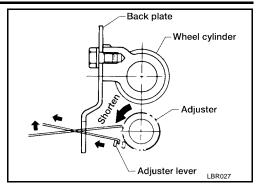
CAUTION:

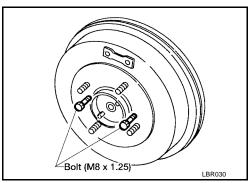
Make sure parking brake lever is completely released.

Remove wheel and tire. Refer to MA-32, "Tire Rotation".

REAR DRUM BRAKE

- 2. Release parking brake lever fully, then remove drum.
 - If drum is hard to remove, remove adjuster plug. Shorten adjuster as shown to make clearance between brake shoe and drum. Install two bolts as shown. Tighten the two bolts gradually.





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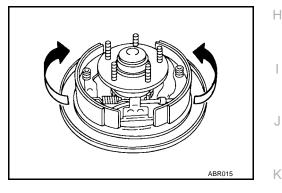
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3. After removing retainer, remove spring by rotating shoes.

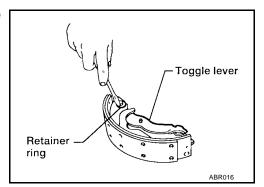
NOTE:

Be careful not to damage parking brake cable when separating it.

- 4. Remove adjuster.
- 5. Disconnect parking brake cable from toggle lever.



6. Remove retainer ring with a suitable tool. Then separate toggle lever and adjusting lever from the brake shoe.



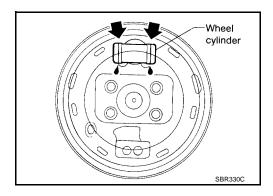
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REAR DRUM BRAKE

Inspection WHEEL CYLINDER

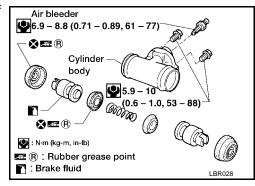
EFS0023V

- Check wheel cylinder for leakage.
- Check for wear, damage and loose conditions.
 Replace if any such condition exists.



WHEEL CYLINDER OVERHAUL

- Check all internal parts for wear, rust and damage. Replace if necessary.
- Be careful not to scratch cylinder body when installing pistons.



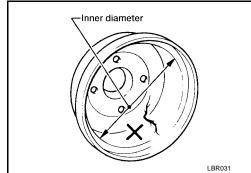
DRUM

Maximum inner : 204.5 mm (8.05 in)

diameter

Out-of-roundness : 0.03 mm (0.0012 in) or less

- Contact surface should be fine finished with No. 120 to 150 emery paper.
- Using a drum lathe, resurface brake drum if it shows score, partial wear or stepped wear.
- After brake drum has been completely reconditioned or replaced, check drum and shoes for proper contact pattern.



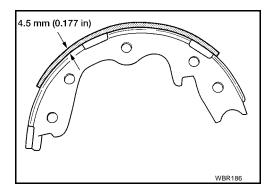
LINING

Check lining thickness.

Standard lining : 4.5 mm (0.177 in)

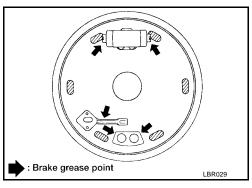
thickness

Lining wear limit : 1.5 mm (0.059 in)



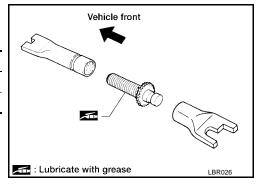
Installation EFS0023W

- Always perform shoe clearance adjustment. Refer to <u>PB-3, "Adjustment"</u>.
- Burnish the brake contact surfaces after refinishing or replacing drums, after replacing linings, or
 if a soft pedal occurs at very low mileage. Refer to <u>BR-7</u>, "<u>Brake Burnishing Procedure</u>".
- 1. Fit toggle lever and adjusting lever to brake shoe with retainer ring.
- 2. Apply brake grease to the contact areas shown.



- 3. Shorten adjuster by rotating it.
 - Pay attention to direction of adjuster.

Wheel	Screw
Left	Left-hand thread
Right	Right-hand thread



- 4. Connect parking brake cable to toggle lever.
- 5. Install all parts.

CAUTION:

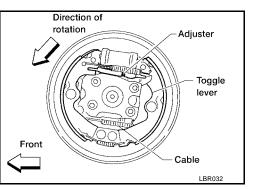
Be careful not to damage wheel cylinder piston boots.

6. Check that all parts are installed properly.

CAUTION:

Pay attention to direction of adjuster assembly.

- 7. Install brake drum.
- 8. When installing new wheel cylinder or overhauling wheel cylinder, bleed air from brake system. Refer to BR-7, "Bleeding <a href="mailto:Brake System".
- 9. Adjust parking brake. Refer to PB-3, "Adjustment".
- 10. Install wheel and tire. Refer to MA-32, "Tire Rotation".



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SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) General Specifications

PFP:00030

EFS0023X

Unit: mm (in)

Applied Model		QG18DE	QR2	25DE		
	Brake model	CL25VA	CL25VB	OPB27VA		
	Cylinder bore diameter	57.2 (2.252)	38 (1.50) × 2 + 44 (1.73) × 2		
Front brake		125.6 × 46.0 × 11.0 (117.1 × 53.3 × 9.3 (4.61 × 2.098 × 0.366)			
	Rotor outer diameter × thickness	257 × 22 (10.12 × 0.87)	280 × 22 (11.02 × 0.87)	305 × 22 (12.01 × 0.87)		
	Brake model	LT20G	CLS	9HC		
	Cylinder bore diameter/caliper bore diameter	15.87 (5/8) type a 17.45 (11/16) type b	33.96 (1 11/32)		
Rear brake Lining length × v				39.5 × 10 1.555 × 0.39)		
	Drum inner diameter/Disc diameter × thickness	203.2 (8)	232 × 7 (9.13 × 0.28)	232 × 7 (9.13 × 0.28) or 278 × 9 (10.94 × 0.35)*		
Master cylinder	Cylinder bore diameter		23.81 (15/16)			
	Valve model	Dual proportioning valve				
Control valve	Split point [kPa (kg/cm², psi)] × reducing ratio	1,961 (20,284) × 0.2	2,942 (30	,427) × 0.2		
	Booster model		M215T			
Brake booster	Diaphragm diameter	Primary: 230 (9.06) Secondary: 205 (8.07)				
Brake fluid	Recommended brake fluid	Refer to MA-13, "RE	COMMENDED FLUIDS A	AND LUBRICANTS" .		

^{*:} With Spec V brake package.

Brake Pedal

EFS00240

Unit: mm (in)

Eroo hoight "Li"*	M/T	156 - 166 (6.14 - 6.54)		
Free height "H"* A/T		164.9 - 174.9 (6.49 - 6.89)		
Depressed height "D" [under force of 490 N (50 kg, 110 lb) with engine running]		90 (3.54)		
Pedal free play "A"		1.0 - 3.0 (0.039 - 0.118)		

^{*:} Measured from surface of dash reinforcement panel.

Front Disc Brake

EFS0023Y

Unit: mm (in)

Brake model	CL25VA/CL25VB	OPB27VA
Pad wear limit Minimum thickness	2.0 (0.079)	2.0 (0.079)
Rotor repair limit Minimum thickness	20 (0.79)	20 (0.79)

SERVICE DATA AND SPECIFICATIONS (SDS)

Rear Disc Brake	EFS00320 Unit: mm (in)
Brake model	CL9HC
Pad wear limit Minimum thickness	2.0 (0.079)
Rotor repair limit Minimum thickness	8.0 (0.31) or 6.0 (0.24)*

^{*:} With Spec V brake package.

Drum Brake

Onit.	ШШ	(111)

Brake model		LT20G	
Lining wear limit	Minimum thickness	1.5 (0.059)	
Drum repair limit	Maximum inner diameter	204.5 (8.05)	
Бійін теран ініні	Maximum out-of round	0.03 (0.0012)	

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SERVICE DATA AND SPECIFICATIONS (SDS)