SECTION CLUTCH CL

CONTENTS

PRECAUTIONS	2
Precautions for Supplemental Restraint System	
(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-	
SIONER"	
Service Notice or Precautions	2
PREPARATION	3
Special Service Tools	3
Commercial Service Tools	3
NOISE, VIBRATION AND HARSHNESS (NVH)	
TROUBLESHOOTING	4
NVH Troubleshooting Chart	
CLUTCH PEDAL	5
On-vehicle Inspection and Adjustment	5
Removal and Installation	7
COMPONENTS	7
REMOVAL	7
INSPECTION AFTER REMOVAL	7
INSTALLATION	7
CLUTCH FLUID	8
Air Bleeding Procedure	8
CLUTCH MASTER CYLINDER	
Removal and Installation	9
REMOVAL	
INSTALLATION	

	E
CSC (CONCENTRIC SLAVE CYLINDER) 11	F
Removal and Installation 11	
REMOVAL 11	
INSTALLATION11	G
CLUTCH PIPING 12	0
Removal and Installation12	
REMOVAL	Н
INSTALLATION12	
CLUTCH DISC, CLUTCH COVER AND FLYWHEEL 13	
Removal and Installation13	
COMPONENTS 13	
REMOVAL	
INSPECTION AND ADJUSTMENT AFTER	
REMOVAL	J
INSTALLATION14	
SERVICE DATA AND SPECIFICATIONS (SDS) 16	
Clutch Control System 16	17
Clutch Pedal	K
Clutch Disc	
Clutch Cover	
	L

Μ

D

Ε

PRECAUTIONS

PRECAUTIONS

ECS00EST

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Service Notice or Precautions

- Use recommended brake fluid when adding fluid to the clutch reservoir tank. Refer to <u>MA-11</u>, <u>"RECOMMENDED FLUIDS AND LUBRICANTS"</u>.
- Never reuse fluid drained from clutch system.
- Be careful not to splash brake fluid on painted areas.
- Use new brake fluid to clean or wash all parts of master cylinder and operating cylinder.
- Never use mineral oils such as gasoline or kerosene. It will ruin the rubber parts of the hydraulic system.
- If transaxle assembly is removed from the vehicle, always replace CSC (Concentric slave cylinder). Return CSC to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage CSC seal and may cause clutch fluid leakage.
- Do not disassemble clutch master cylinder and CSC.

WARNING:

After cleaning clutch disc, clean it with a dust collector. Do not use compressed air.

PREPARATION

PREPARATION		PFP:00002
pecial Service Tools he actual shapes of Kent-Moore tools may dif	fer from those of special service tools	ecsoorsu
Tool number (Kent-Moore No.) Tool name		Description
ST20050240 (—) Diaphragm spring adjusting wrench		Adjusting unevenness of diaphragm spring of clutch cover
KV30101000 (—) Clutch aligning bar	ZZA0508D	Installing clutch cover and clutch disc a: 15.9 mm (0.626 in) dia. b: 19.8 mm (0.780 in) dia.
	a 10 ZZA1178D	
Commercial Service Tools		ECS00G57
Tool name		Description
Power tool		Loosening bolts and nuts
	PBIC0190E	

L

Μ

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

PFP:00003

ECS00FSV

Use the chart below to help you find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

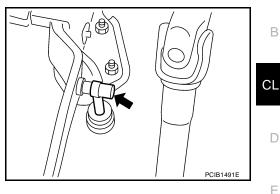
Reference pag	ge	<u>CL-5</u>	<u>CL-8</u>	<u>EM-73</u>	<u>CL-11</u>						<u>CL-13</u>						EM-104
SUSPECTED	PARTS (Possible cause)	CLUTCH PEDAL (Inspection and adjustment)	CLUTCH LINE (Air in line)	ENGINE MOUNTING (Loose)	CSC (Concentric slave cylinder) (Worn, dirty or damaged)	CLUTCH DISC (Out of true)	CLUTCH DISC (Runout is excessive)	CLUTCH DISC (Lining broken)	CLUTCH DISC (Dirty or burned)	CLUTCH DISC (Oily)	CLUTCH DISC (Worn out)	CLUTCH DISC (Hardened)	CLUTCH DISC (Lack of spline grease)	DIAPHRAGM SPRING (Damaged)	DIAPHRAGM SPRING (Out of tip alignment)	PRESSURE PLATE (Distortion)	FLYWHEEL (Distortion)
	Clutch grabs/chatters			1			2			2	2	2			2		
	Clutch pedal spongy		1														
Symptom	Clutch noisy				1												
	Clutch slips	1								2	2			3		4	5
	Clutch does not disengage	1	2			5	5	5	5	5			5	6	6	7	

CLUTCH PEDAL

On-vehicle Inspection and Adjustment

- Check to see if the master cylinder rod end moves freely. It 1. should not be bound by the clutch pedal.
- If the rod end does not move freely, check that the ASCD switch, a. if equipped, is not applying pressure to the clutch pedal causing the rod end to bind. To adjust, disconnect the ASCD switch electrical connector and turn the ASCD switch.
- b. Connect the ASCD switch electrical connector, if equipped.
- Verify that the master cylinder rod end moves freely. It should C. not be bound by the clutch pedal.
- d. If the rod end does not move freely, remove the rod end and check for deformation or damage on the rod end. Leave the rod end removed for step 2.
- 2. Check the clutch pedal stroke for free range of movement.
- a. With the master cylinder rod end removed, manually move the pedal up and down to determine if it moves freely.
- b. If any sticking is noted, replace the clutch pedal assembly. Re-verify that the master cylinder rod end moves freely.
- 3. Adjust clutch interlock switch (1) position so that clearance between clutch pedal (2) and thread end of clutch interlock switch (1), with clutch pedal fully depressed, is within specification (C).

Clearance C : 0.74 - 1.96 mm (0.0291 - 0.0772 in)



 $(\mathbf{1})$ Н Κ L Μ WCIA0594E

PFP:46540

FCS00GVX

А

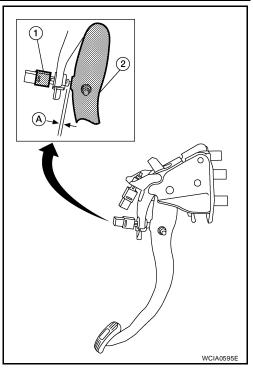
D

Е

F

4. Adjust ASCD clutch switch (1), if equipped. Position so that clearance between clutch pedal (2) and thread end of ASCD clutch switch (1), with clutch pedal fully released, is within specification (A).

Clearance A : 0.74 - 1.96 mm (0.0291 - 0.0772 in)



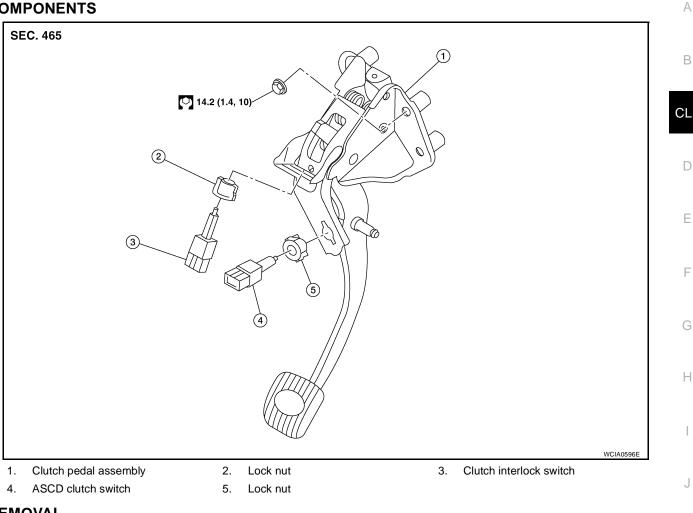
- 5. Check the clutch hydraulic system components (clutch master cylinder, clutch operating cylinder, clutch withdrawal lever and clutch release bearing) for sticking or binding.
- a. If any sticking or binding is noted, repair or replace the related parts as necessary.
- b. If any hydraulic system repair was necessary, bleed the clutch hydraulic system. Refer to <u>CL-8</u>, "Air <u>Bleeding Procedure"</u>.

NOTE:

Do not use a vacuum assist or any other type of power bleeder on this system. Use of a vacuum assist or power bleeder will not purge all of the air from the system.

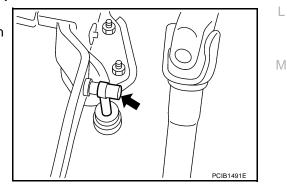
CLUTCH PEDAL

Removal and Installation COMPONENTS



REMOVAL

- 1. Remove instrument lower finisher. Refer to IP-11, "Removal and Installation" .
- 2. Disconnect clutch interlock switch and ASCD clutch switch harness connectors, if equipped.
- 3. Remove clutch switch harness clamp from clutch pedal assembly.
- 4. Disconnect master cylinder rod end from clutch pedal lever.
- 5. Remove clutch pedal assembly nuts, and then remove clutch pedal assembly.



INSPECTION AFTER REMOVAL

Check clutch pedal for bend, damage or a cracked weld. If bend, damage or a cracked weld is found, replace clutch pedal assembly.

INSTALLATION

Installation is in the reverse order of removal.

 After installing the clutch switches, adjust the switch positions. Refer to <u>CL-5, "On-vehicle Inspection and</u> <u>Adjustment"</u>. Κ

ECS00FSX

CLUTCH FLUID

CLUTCH FLUID

Air Bleeding Procedure

NOTE:

5.

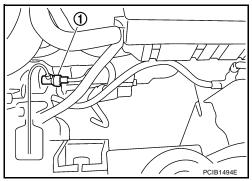
locked position.

CAUTION:

Do not use a vacuum assist or any other type of power bleeder on this system. Use of a vacuum assist or power bleeder will not purge all the air from the system.

CAUTION:

- Carefully monitor fluid level in reservoir tank during bleeding operation.
- Keep painted surface of body and other parts free of clutch fluid. If it spills, wipe up immediately and wash the affected area with water.
- First bleed the air from the operating cylinder air bleed valve (1) and then from the bleed connector air bleed valve.
- Connect a transparent vinyl tube and container to the air bleeder 1. valve on the clutch operating cylinder.
- Fill reservoir tank with new clutch fluid.
- 3. Depress and release the clutch pedal slowly and fully 15 times at an interval of 2 to 3 seconds.
- 4. With pedal depressed, continue the bleeding procedure.

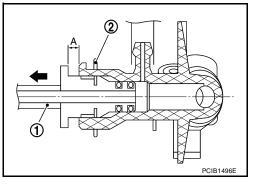


- Push the lock pin (1) of the bleeding connector (2) into the (\mathbf{f}) Hold it to prevent releasing clutch tube from bleeding con-0 0 PCIB1495E
- Slide clutch tube (1) in the direction of the arrow as shown, then 6. bleed the air from the tube.

nector (2) when fluid pressure is applied in the tube.

Dimension A : 5 mm (0.20 in)

- 7. Return clutch tube (1) and lock pin (2) to their original positions.
- Release clutch pedal and wait for 5 seconds. 8.
- 9. Repeat steps 2 to 8 until no bubbles are observed in the clutch fluid.



ECS00ESY

CLUTCH MASTER CYLINDER

CLUTCH MASTER CYLINDER

Removal and Installation REMOVAL

- 1. Remove the battery, battery tray and brackets. Refer to <u>SC-4, "BATTERY"</u>.
- 2. Remove the air cleaner and air duct. Refer to EM-16, "AIR CLEANER AND AIR DUCT" .
- 3. Use one of the following methods to remove hose from master cylinder.
 - Drain clutch fluid from reservoir tank and remove hose.
 - Remove hose from master cylinder. Immediately plug hose and reservoir tank to prevent clutch fluid from dripping.

CAUTION:

Do not spill clutch fluid onto painted surfaces. If it spills, wipe up immediately and wash the affected area with water.

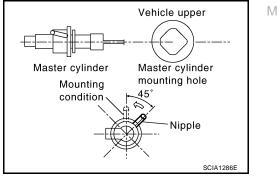
4. Remove master cylinder rod end from clutch pedal assembly.

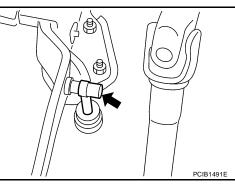
5. Remove lock pin (1) from connector of master cylinder (2) and separate clutch tube (3).

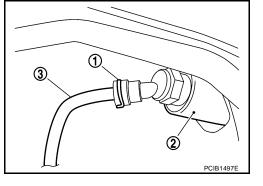
6. Rotate master cylinder clockwise by 45° and remove from the vehicle.

INSTALLATION

- 1. Tilt master cylinder clockwise by 45° and insert it in the mounting hole. Rotate counterclockwise to secure it. At this time, nipple is in the up position.
- 2. Install master cylinder rod end to clutch pedal.







CL-9

PFP:30610

ECS00FSZ

В

А

CL

D

Ε

F

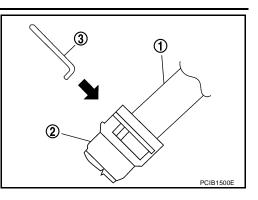
Н

Κ

L

CLUTCH MASTER CYLINDER

- 3. Install clutch tube (1) fully into connector of master cylinder (2).
- 4. Install lock pin (3) fully into connector of master cylinder (2).
- 5. Fill with new clutch fluid and bleed air from the system. Refer to $\underline{CL-8, "CLUTCH FLUID"}$.
- 6. After completing this procedure, inspect clutch pedal operation. Refer to <u>CL-5, "On-vehicle Inspection and Adjustment"</u>.
- 7. Install the air cleaner and air duct. Refer to <u>EM-16, "AIR</u> <u>CLEANER AND AIR DUCT"</u>.
- 8. Install the battery. Refer to SC-4, "BATTERY" .



CSC (CONCENTRIC SLAVE CYLINDER)

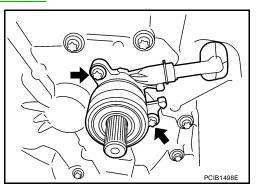
Removal and Installation

CAUTION:

- If transaxle assembly is removed from the vehicle, always replace CSC (Concentric slave cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage CSC seal and may cause clutch fluid leakage.
- Keep painted surface of the body and other parts free of clutch fluid. If it spills, wipe up immediately and wash the affected area with water.

REMOVAL

- 1. Remove transaxle assembly. Refer to MT-15, "Removal and Installation" .
- 2. Remove CSC bolts and the CSC from clutch housing.



PFP:30500

ECS00ET0

А

D

Ε

F

Н

J

Κ

INSTALLATION

1. Install CSC to clutch housing and then tighten bolts to specification. Refer to <u>MT-17, "Case and Housing</u> <u>Components"</u>.

CAUTION:

- Do not reuse CSC.
- Do not insert and operate CSC because piston and stopper of CSC components may fall off.
- 2. Install transaxle assembly. Refer to MT-15, "Removal and Installation" .
- 3. Bleed the air from the clutch hydraulic system. Refer to CL-8, "Air Bleeding Procedure" .

М

L

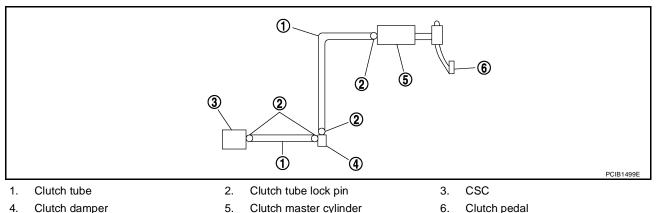
CLUTCH PIPING

CLUTCH PIPING

PFP:30650

Removal and Installation

FCS00FT1



4. Clutch damper 5. Clutch master cylinder 6.

Carefully observe the following steps during clutch tube removal and installation.

CAUTION:

Do not spill clutch fluid onto painted surfaces. If it spills, wipe up immediately and wash the affected area with water.

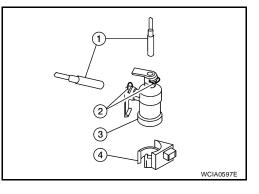
REMOVAL

- 1. Remove the battery, battery tray and brackets. Refer to <u>SC-4, "BATTERY"</u>.
- Remove the air cleaner and air duct. Refer to EM-16, "AIR CLEANER AND AIR DUCT" . 2.
- 3. Use one of the following methods to remove hose from clutch master cylinder.
 - Drain clutch fluid from reservoir tank and remove hose.
 - Remove hose from clutch master cylinder. Immediately plug hose and reservoir tank to prevent clutch fluid from dripping.

CAUTION:

Do not spill clutch fluid onto painted surfaces. If it spills, wipe up immediately and wash the affected area with water.

- 4. Remove clutch tube lock pin from clutch master cylinder.
- 5. Remove clutch tube lock pin at clutch housing.
- 6. Remove clutch tube lock pins (2) from clutch damper (3).
- 7. Remove clutch tube (1) from clutch damper (3).
- 8. Remove clutch damper (3) from bracket (4).



INSTALLATION

Installation is in the reverse order of removal.

- Make sure that all tubes are fully installed into connectors.
- Make sure that all connector lock pins are fully installed.
- After installation, bleed the air from the clutch hydraulic system. Refer to CL-8, "Air Bleeding Procedure".

CLUTCH DISC, CLUTCH COVER AND FLYWHEEL

CLUTCH DISC, CLUTCH COVER AND FLYWHEEL

Removal and Installation

PFP:30100

А

CL

Ε

F

Н

Κ

L

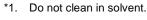
Μ

ECS00ET2

COMPONENTS SEC. 300 (i)1555 0 25.5 (2.6, 19) ന

0

3 WCIA0637E Flywheel 2. Clutch disc *1, *2 3. Clutch cover 1. Apply lithium-based grease including molybdenum disulphide.



*2. When installing, be careful that grease applied to input shaft does not adhere to clutch disc.

CAUTION:

- If transaxle assembly is removed from the vehicle, always replace CSC (Concentric slave cylinder). Return CSC insert to original position to remove transaxle assembly. Dust on clutch disc sliding parts may damage CSC seal and may cause clutch fluid leakage.
- Be careful not to apply any grease to the clutch disc facing, pressure plate surface and flywheel surface.

REMOVAL

- 1. Remove transaxle assembly from the vehicle. Refer to MT-15, "Removal and Installation".
- 2. Loosen clutch cover bolts evenly. Then remove clutch cover and clutch disc.

INSPECTION AND ADJUSTMENT AFTER REMOVAL

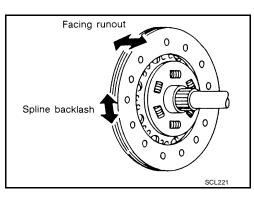
Clutch Disc

Check clutch disc for backlash of spline and runout of facing.

Maximum backlash of spline : 1.0 mm (0.039 in) (at outer edge of disc) Distance of runout check point : 215 mm (8.46 in) (from hub center)

- Check clutch disc for burns, discoloration or oil or grease leakage. Replace if necessary.
- Measure backlash to clutch disc spline and input shaft spline at the circumference of clutch disc. If outside the specification, replace clutch disc.

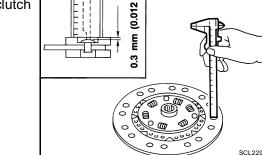
Maximum allowable spline backlash : 1.0 mm (0.039 in)



 Use a suitable tool to measure the depth to clutch disc facing rivet heads. If it exceeds the allowable wear limit, replace clutch disc.

: 0.3 mm (0.012 in)

Wear limit of facing surface to rivet head



Clutch Cover

Check clutch cover installed on vehicle for unevenness of diaphragm spring toe height.

Uneven limit : 0.7 mm (0.028 in) or less

Tool number A : ST20050240 (—)

- If out of limit, adjust the height using Tool (A).
- Check clutch cover thrust ring for wear or breakage. If wear or breakage is found, replace clutch cover assembly.

NOTE:

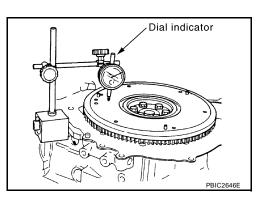
- Worn thrust ring will generate a beating noise when tapped at the rivet with a suitable tool.
- Broken thrust ring will make a clinking sound when cover is shaken up and down.
- If a trace of burn or discoloration is found on the clutch cover pressure plate to clutch disc contact surface, repair the surface with sandpaper. If surface is damaged or distorted, replace the assembly.

Flywheel Runout

- Check contact surface of flywheel for slight burns or discoloration. Repair flywheel with emery paper.
- Check the flywheel runout. Refer to <u>EM-104</u>, "FLYWHEEL <u>DEFLECTION (M/T MODELS)</u>".

CAUTION:

Measure flywheel outer face (not on knock pin and clutch cover mounting hole).



INSTALLATION

- 1. Clean clutch disc and input shaft splines to remove grease and dust caused by abrasion.
- 2. Apply recommended grease to clutch disc and input shaft splines.

CAUTION:

Be sure to apply grease to the points specified. Otherwise, noise, poor disengagement, or damage to the clutch may result. Excessive grease may cause slip or shudder. If it adheres to CSC seal, it will cause clutch fluid leakage. Wipe off excess grease.

3. Install clutch disc using tool.

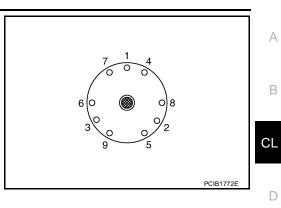
Tool number : KV30101000 (—)

4. Install clutch cover. Pre-tighten clutch cover bolts.

PCIB1502E

CLUTCH DISC, CLUTCH COVER AND FLYWHEEL

- 5. Tighten clutch cover bolts evenly in two steps in the order shown. Refer to <u>CL-13, "COMPONENTS"</u>.
- 6. Install transaxle assembly. Refer to <u>MT-15, "Removal and Instal-</u> lation" .



Ε

F

G

Н

1

J

Κ

L

Μ

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS) PFP:00030							
Clutch Control System							
Type of clutch control	Hydraulic						
Clutch Pedal	ECS00FT4						
Clearance "A" between clutch pedal and ASCD switch threaded end while clutch pedal is fully released (if equipped).	0.74 - 1.96 mm (0.0291 - 0.0772 in)						
Clearance "C" between clutch pedal and clutch interlock switch threaded end while clutch pedal is fully depressed.	0.74 - 1.96 mm (0.0291 - 0.0772 in)						
Clutch Disc	ECS00FT5						
Model	225						
Facing size (outer dia. \times inner dia. \times thickness)	225 mm \times 160 mm \times 3.2 mm (8.86 in \times 6.30 in \times 0.126 in)						
Thickness of disc assembly with load	7.2 - 7.6 mm (0.283 - 0.299 in) with 5,394 N (550 kg, 1,213 lb)						
Runout limit/diameter of the area to be measured	1.0 mm (0.039 in) / 215 mm (8.46 in) dia.						
Maximum spline backlash (at outer edge of disc)	1.0 mm (0.039 in)						
Wear limit of facing surface to rivet head	0.3 mm (0.012 in)						
Clutch Cover	ECS00FT6						
Set-load	5,394 N (550 kg, 1,213 lb)						
Diaphragm spring lever height	20 - 22 mm (0.79 - 0.87 in)						
Uneven limit diaphragm spring toe height	0.7 mm (0.028 in) or less						