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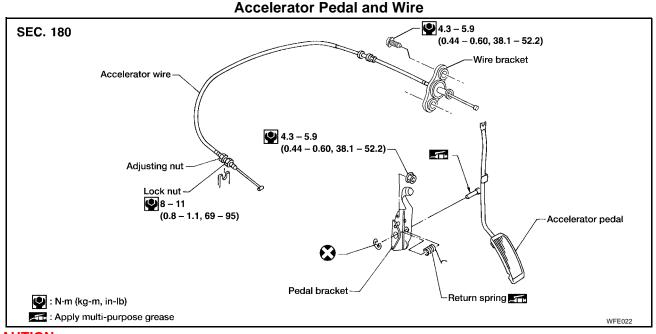
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ACCELERATOR CONTROL SYSTEM Removal and Installation

PFP:18005

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CAUTION:

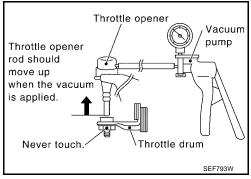
- The accelerator wire should be adjusted when removing or replacing any parts of the Accelerator Control System.
- Check that throttle valve opens fully when accelerator pedal is fully depressed. Also check that the throttle valve returns to the idle position when the pedal is released.
- Check the accelerator control parts for interference contact with any adjacent parts.
- When connecting the accelerator wire, be careful not to twist or scratch the inner wire.
- Refer to ACS-23, "ASCD Wire Adjustment".

Adjusting Accelerator Wire

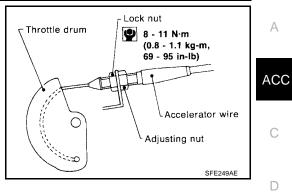
NOTE:

Adjust the accelerator wire with the engine warmed up to normal operating temperature and the ignition switch turned to OFF.

- 1. Remove the vacuum hose connected to the throttle opener.
- 2. Connect a suitable vacuum hose to the vacuum pump.
- 3. Apply vacuum [more than -40.00 kPa (-300 mmHg, -11.81 inHg)] until the throttle drum becomes free from the rod of the throttle opener.
 - Make sure that there is clearance between the throttle drum and rod.
 - If there is no clearance, refer to <u>EC-73</u>, "<u>Basic Inspection</u>" (KA24DE), or <u>EC-637</u>, "<u>Basic Inspection</u>" (VG33E), or <u>EC-1237</u>, "<u>Basic Inspection</u>" (VG33ER).
 - If there is clearance, go to the following steps.



- 4. Loosen the lock nut and tighten the accelerator adjusting nut until the throttle drum starts to move.
- 5. From that position, turn back the adjusting nut 1.5 to 2 turns, and tighten the lock nut to specification as shown.
- 6. Release the vacuum from the throttle opener.
- 7. Remove the vacuum pump hose from the throttle opener.
- 8. Reinstall the original vacuum hose to the throttle opener.



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