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SERVICE INFORMATION SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow

Customer Interview Duplicate the Noise and Test Drive. Check Related Service Bulletins. Locate the Noise and Identify the Root Cause. Repair the Cause. NG Confirm Repair. OK Inspection End

RAS731

INFOID:000000004065207

CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-6. "Diagnostic Worksheet"</u>. This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics are provided so the customer, service adviser and technician are all speaking the same language when defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
 = higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor) Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle) Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door) Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
 Tick—(Like a clock second hand)
- Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise) Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee) Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

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If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.	A
If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to dupli- cate the noise with the vehicle stopped by doing one or all of the following: 1) Close a door.	В
 2) Tap or push/pull around the area where the noise appears to be coming from. 3) Rev the engine. 4) Use a floor jack to recreate vehicle "twist". 	С
 5) At idle, apply engine load (electrical load, half-clutch on M/T model, drive position on A/T model). 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer. 	0
 Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs. If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body. 	D
CHECK RELATED SERVICE BULLETINS After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related	E
to that concern or symptom. If a TSB relates to the symptom, follow the procedure to repair the noise.	F
LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE	F
 Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope). 	G
2. Narrow down the noise to a more specific area and identify the cause of the noise by:	
 removing the components in the area that you suspect the noise is coming from. Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise. 	Н
 tapping or pushing/pulling the component that you suspect is causing the noise. Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only temporarily. 	I
 feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the noise. 	
 placing a piece of paper between components that you suspect are causing the noise. looking for loose components and contact marks. Refer to <u>SE-4</u>, "Generic Squeak and Rattle Troubleshooting". 	SE
REPAIR THE CAUSE	K
 If the cause is a loose component, tighten the component securely. 	
 If the cause is insufficient clearance between components: separate components by repositioning or loosening and retightening the component, if possible. insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Depart- 	L
ment. CAUTION:	Μ
Do not use excessive force as many components are constructed of plastic and may be damaged.	
Always check with the Parts Department for the latest parts information. The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.	Ν
URETHANE PADS [1.5 mm (0.059 in) thick] Insulates connectors, harness, etc.	
76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in)	0
INSULATOR (Foam blocks) Insulates components from contact. Can be used to fill space behind a panel. 73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick,	Ρ
50×50 mm (1.97×1.97 in) INSULATOR (Light foam block)	
80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in)	
FELT CLOTH TAPE Used to insulate where movement does not occur. Ideal for instrument panel applications.	

< SERVICE INFORMATION >

68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles. UHMW (TEFLON) TAPE Insulates where slight movement is present. Ideal for instrument panel applications. SILICONE GREASE Used instead of UHMW tape that will be visible or not fit. Note: Will only last a few months. SILICONE SPRAY Use when grease cannot be applied. DUCT TAPE Use to eliminate movement. CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Generic Squeak and Rattle Troubleshooting

INFOID:000000004065208

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- 6. Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- 1. Shifter assembly cover to finisher
- 2. A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- 2. Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

1. Trunk lid bumpers out of adjustment

< SERVICE INFORMATION >

2 Trunk lid striker out of adjustment A 3 The trunk lid torsion bars knocking together A 4 A loose license plate or bracket B SUNROOF/HEADLINING B Objective structure C 2 Sunroof lid, rail, linkage or seals making a ratte or light knocking noise C 3 Sunroof lid, rail, linkage or seals making a ratte or light knocking noise C 3 Sunroof shaft shaking in the holder D 3 Front or rear windshield touching headliner and squeaking D Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with field cloth tape. F OVERHEAD CONSOLE (FRONT AND REAR) F E Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console tage the clip locations until the clips engage. F 1 Loose harness or harness connectors. F 2 Front console map/reading lamp lense loose. G 3 Loose screws at console attachment points. G Starts<		
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	method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM	0

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< SERVICE INFORMATION >

Diagnostic Worksheet

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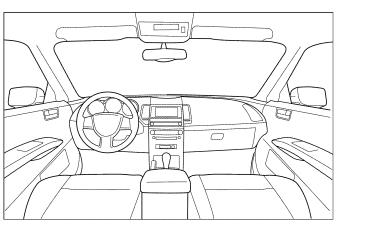
Dear Customer:

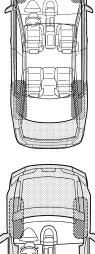
We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

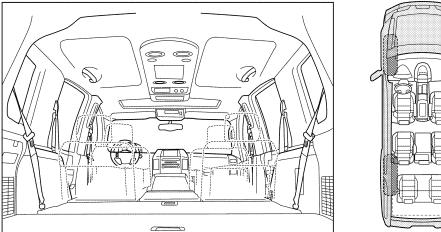
SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.







Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

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< SERVICE INFORMATION >

Briefly describe the location where the n	DRKSHEET - page 2	
I. WHEN DOES IT OCCUR? (please c	check the boxes that apply)	
Anytime	After sitting out in the rain	
1st time in the morning	When it is raining or wet	
Only when it is cold outside	Dry or dusty conditions	
Only when it is hot outside	Other:	
II. WHEN DRIVING:	IV. WHAT TYPE OF NOISE	
Through driveways	☐ Squeak (like tennis shoes on a clean floor)	
Over rough roads	Creak (like walking on an old wooden floor)	
Over speed bumps	Rattle (like shaking a baby rattle)	
Only about mph	\Box Knock (like a knock at the door)	
On acceleration	Tick (like a clock second hand)	
Coming to a stop	Thump (heavy muffled knock noise)	
On turns: left, right or either (circle)	Buzz (like a bumble bee)	
With passengers or cargo		
Other:	inutos	
	inutes	
Other: Miles or m		
Other: miles or m After driving miles or m O BE COMPLETED BY DEALERSHIP		_
Other: miles or m After driving miles or m O BE COMPLETED BY DEALERSHIP		
Other: miles or m After driving miles or m TO BE COMPLETED BY DEALERSHIP		
Other: miles or m After driving miles or m TO BE COMPLETED BY DEALERSHIP		
Other: miles or m After driving miles or m TO BE COMPLETED BY DEALERSHIP Test Drive Notes:	P PERSONNEL YES NO Initials of person	
Other: miles or m After driving miles or m TO BE COMPLETED BY DEALERSHIP Test Drive Notes:	P PERSONNEL YES NO Initials of person	
Other: miles or m After driving miles or m TO BE COMPLETED BY DEALERSHIP Test Drive Notes: Vehicle test driven with customer	P PERSONNEL YES NO Initials of person	
Other: miles or m After driving miles or m TO BE COMPLETED BY DEALERSHIP Test Drive Notes: Vehicle test driven with customer Noise verified on test drive Noise source located and repaired	P PERSONNEL YES NO Initials of person performing	
Other: Miles or m After driving miles or m TO BE COMPLETED BY DEALERSHIP Test Drive Notes: Vehicle test drive Notes: Vehicle test drive nuth customer Noise verified on test drive Noise source located and repaired Follow up test drive performed to cont	PPERSONNEL YES NO Initials of person performing	
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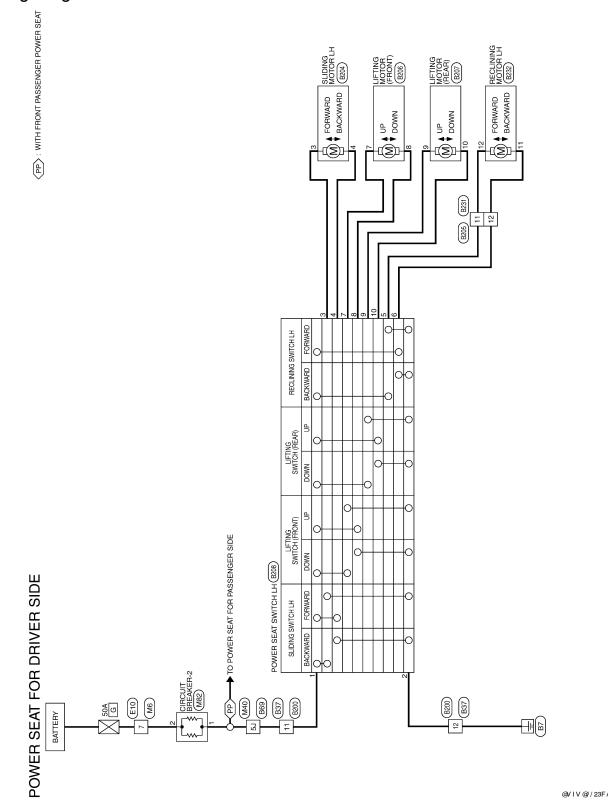
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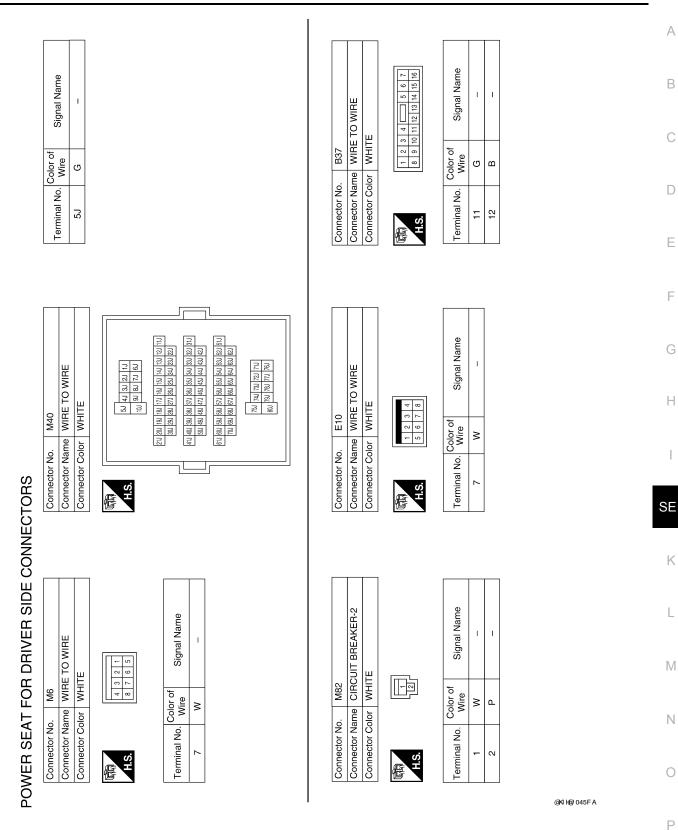
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COMPONENT DIAGNOSIS POWER SEAT

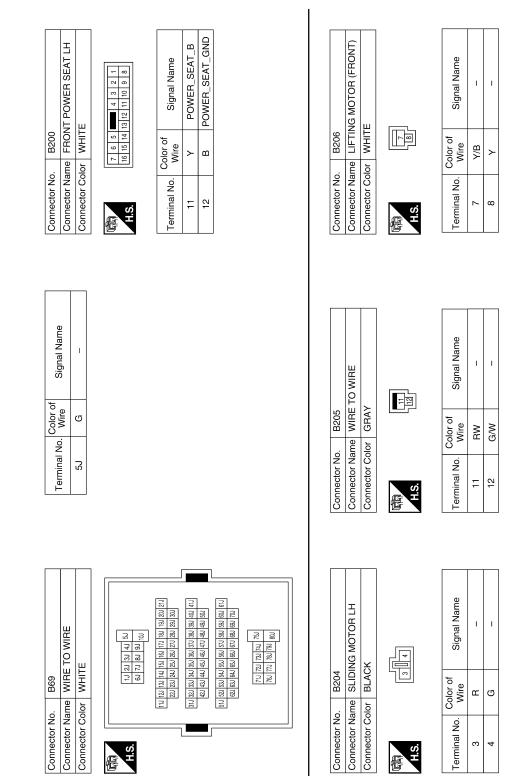
Wiring Diagram — Driver Side —

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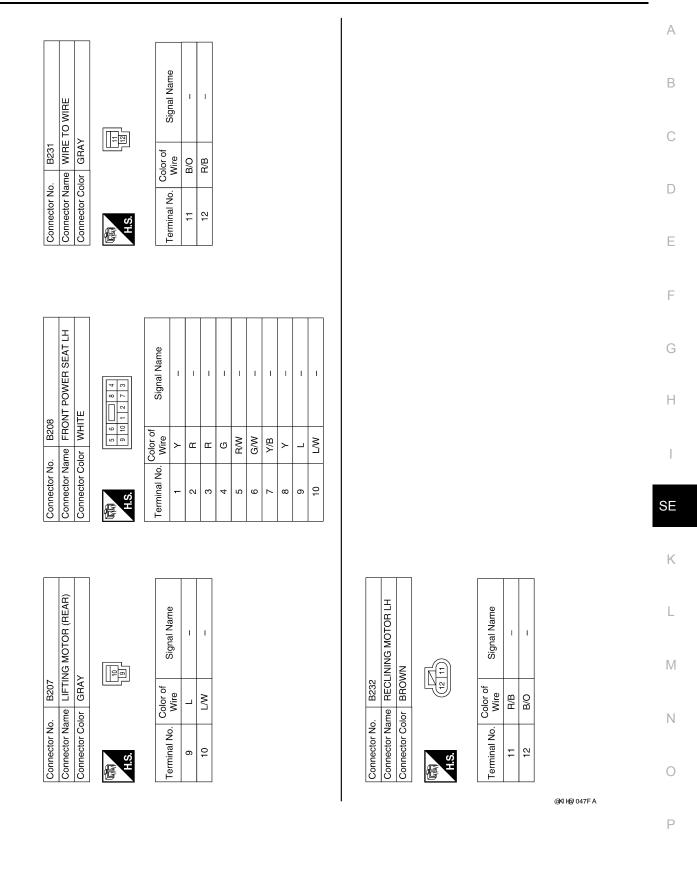


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POWER SEAT

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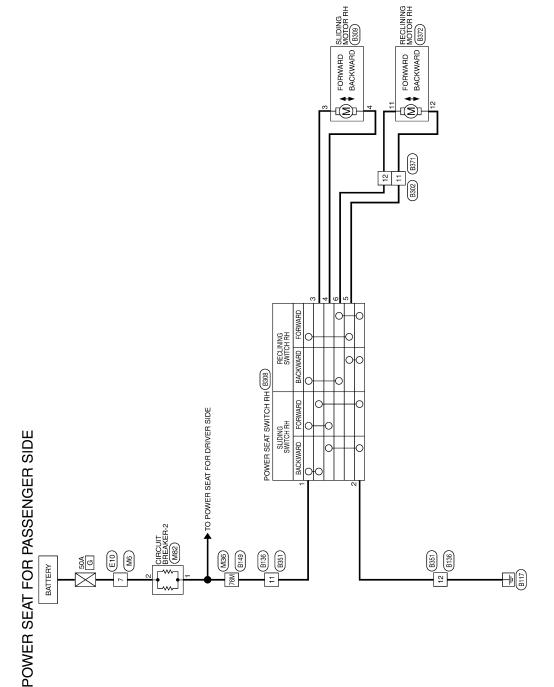
POWER SEAT

< COMPONENT DIAGNOSIS >

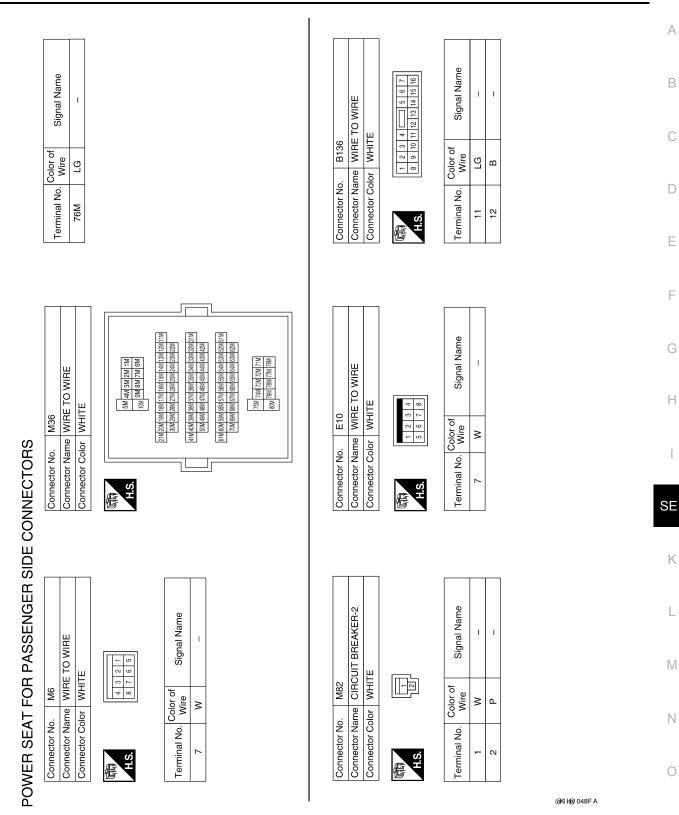
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Wiring Diagram — Passenger Side —

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POWER SEAT

< COMPONENT DIAGNOSIS >

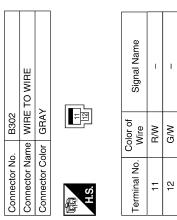
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stor No. B308	Connector Name FRONT POWER SEAT	Connector Color WHITE	5 6 5 8 4	9 10 1 2 7 3
Connector No.	Connector	Connector	Æ	H.S.

	Terminal No. Color of Wire 1 Υ 2 R 3 R 4 G 5 R/W 6 G/W 8 - 9 - 10 -	Signal Name	1	1	I	I	I	I	I	I	I	I
--	--	-------------	---	---	---	---	---	---	---	---	---	---

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19	WIRE TO WIRE	WHITE	TIM ZMI 3MI (4MI 5MI 10MI (4MI 5MI 10MI 10MI 10MI 10MI 10MI 10MI 10MI 10	Signal Name
. B149			11/1// [22/4/23/4/24/ 6/4/ 22/4/22/4/23/4/24/ 5/1/4/22/4/23/4/24/ 5/1/4/22/4/23/4/24/ 5/1/4/22/4/23/4/24/ 5/1/4/22/4/23/4/24/ 5/1/4/22/4/23/4/24/ 5/1/4/24/24/24/24/ 5/1/4/24/24/24/24/24/24/24/24/24/24/24/24/2	Color of Wire
Connector No.	Connector Name	Connector Color	्रम सिंह	Terminal No.

B351	Connector Name FRONT POWER SEAT RH	WHITE	
Connector No. B351	Connector Name	Connector Color WHITE	
Connector No. B309	Connector Name SLIDING MOTOR RH	Connector Color BLACK	

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Signal Name	I	-	
Color of Wire	н	G	
Terminal No.	З	7	

			-
	-	80	
	2	6	
	e	10	
	4	Ħ	
Щ		12	
Ī		13	
WHITE	5	16 15 14 13 12 11	
	9	15	
90	7	16	
Connector Color	Æ	SH	

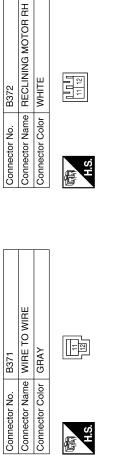
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Signal Name	POWER_SEAT_B	POWER_SEAT_GND	
Color of Wire	۲	н	
Terminal No.	11	12	

POWER SEAT

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Signal Name	I	I
Color of Wire	B/O	R/B
Terminal No.	11	12

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Signal Name	I	I	
Color of Wire	R/B	B/O	
Terminal No.	11	12	

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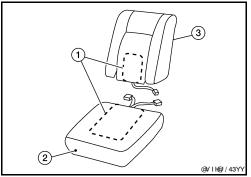
HEATED SEAT

Description

INFOID:000000004065212

- When handling seat, be extremely careful not to scratch heating unit (1).
- To replace heating unit for vehicles without side air bags, seat trim and pad should be separated. For vehicles equipped with side air bags, seat trim and pad should be separated for the front seat cushion LH. For seatback and front seat cushion RH, complete cushion (2) or seatback assembly (3) must be replaced.
- Do not use any organic solvent, such as thinner, benzene, alcohol, etc. to clean trim.

Thermostat operation	ON	OFF
Trim temperature °C (°F)	25 -35 (77 - 95)	35 - 45 (95 - 113)



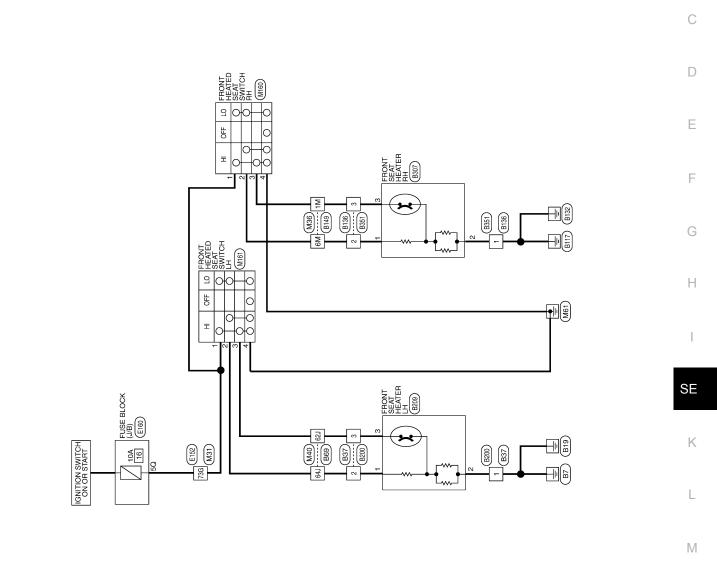
HEATED SEAT

Wiring Diagram





В



HEATED SEAT

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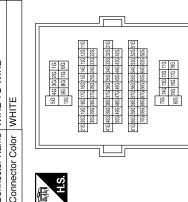
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HEATED SEAT CONNECTORS

M31	WIRE TO WIRE	WHITE
Connector No.	Connector Name WIRE TO WIRE	Connector Color WHITE

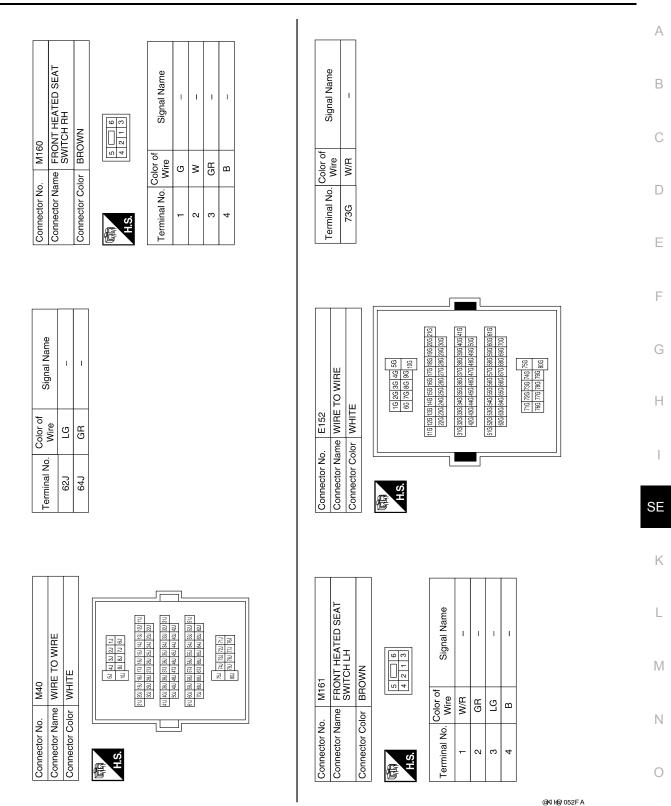


Connector No.	M36
Connector Name	WIRE TO WIRE
Connector Color	WHITE
SI	5M 4M 3M 2M 1M
	10M 8M 7M 6M
12	21M 20M 19M 18M 17M 16M 15M 14M 13M 12M 11M
	30M 29M 28M 27M 26M 25M 24M 23M 22M
1	
4	41M 40M 39M 38M 37M 36M 35M 34M 33M 32M 31M
]	50M 49M 48M 47M 46M 45M 44M 43M 42M
, 	
61	61M 60M 59M 58M 57M 56M 55M 54M 53M 52M 51M
]	70M 69M 68M 67M 66M 65M 64M 63M 62M
	75M 74M 73M 72M 71M
	R0M 78M 77M 76M

Signal Name	I	I
Color of Wire	GR	M
Terminal No.	μ	6M

Terminal No. Color of Signal Name 73G W/R –

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HEATED SEAT

< COMPONENT DIAGNOSIS >

SE-19

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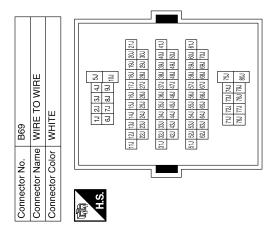


Connector No.	B37
Connector Name	WIRE TO WIRE
Connector Color	WHITE
国 H.S.	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

Signal Name	1	I	I
Color of Wire	в	GR	ГG
Terminal No.	٢	2	3

H.S. 2010 2010 H.S. 2010 2010 Terminal No. Color of Signal Name	30 80 10 80 20 80 80 20 80 80 20 80 80 80 80 80 80 80 80 80 80 80 80 80	Connector Color WHITE	Connector Name FUSE BLOCK (J/B)
Connector Name FUSE BLOCK (J/B) Connector Color WHITE			
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I	I	I	
В	GR	ГG	
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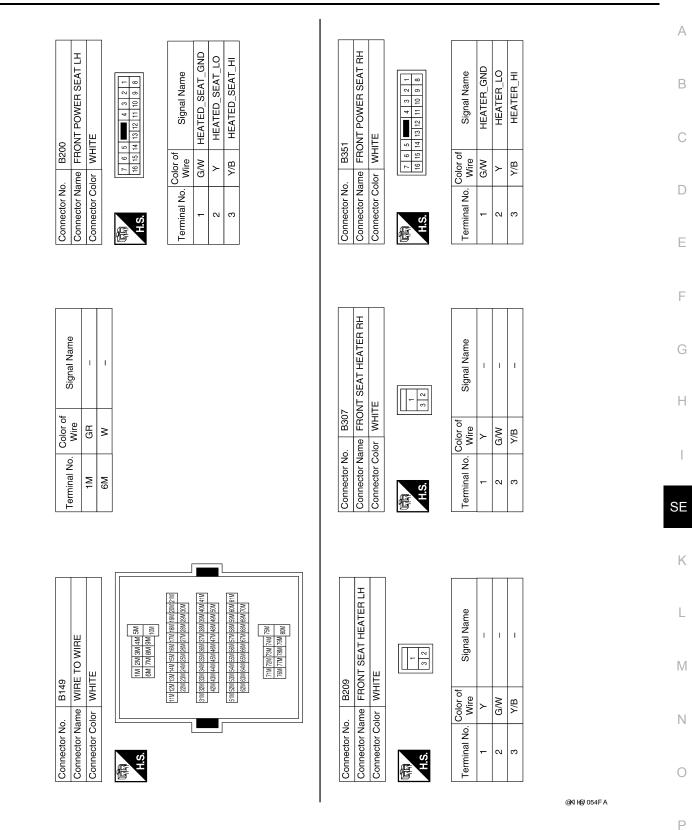
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Signal Name	I	I	
Color of Sign	LG	GR	
Terminal No.	62J	64J	

B136	Connector Name WIRE TO WIRE	WHITE		1 2 3 4 5 8 9 10 11 12 13 14
Connector No.	Connector Name	Connector Color WHITE		品. H.S.
Sicnal Name		1	1	
olor of	Vire	ГG	GR	



HEATED SEAT

< COMPONENT DIAGNOSIS >

SE-21

< PRECAUTION >

PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precaution for Work

INFOID:000000004065215

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and keep them.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with new one.
- Be sure to tighten bolts and nuts securely to the specified torque.
- After re-installation is completed, be sure to check that each part works normally.
- · Follow the steps below to clean components.
- Water soluble foul: Dip a soft cloth into lukewarm water, and wring the water out of the cloth to wipe the fouled area.

Then rub with a soft and dry cloth.

- Oily foul: Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%), and wipe the fouled area.

Then dip a cloth into fresh water, and wring the water out of the cloth to wipe the detergent off. Then rub with a soft and dry cloth.

- Do not use organic solvent such as thinner, benzene, alcohol, or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

PREPARATION

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PREPARATION PREPARATION

Special Service Tool

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description	С
 (J-39570) Chassis ear	A A A A A	Locating the noise	D
			E
	RING 882D		F
		Repairing the cause of noise	G
(J-43980) NISSAN Squeak and Rattle Kit			Н
	RHH@ 863D		I
			SE
Commercial Service Tool		INFOID:000000004065217	K
(Kent-Moore No.) Tool name		Description	L
(J-39565) Engine ear		Locating the noise	
			M
	RH10 884D		Ν
			0

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INFOID:000000004065216

< ON-VEHICLE REPAIR > ON-VEHICLE REPAIR

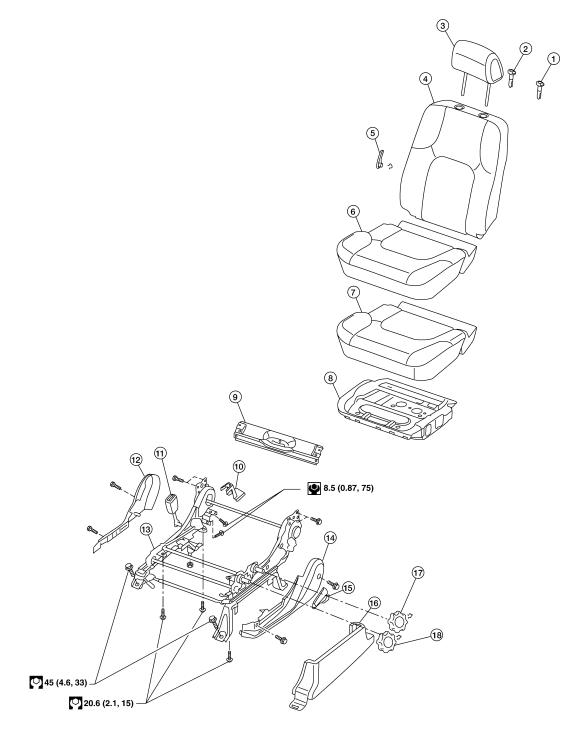
FRONT SEAT

Component

INFOID:000000004065218

Driver Seat

SEC. 870



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< ON-VEHICLE REPAIR >

- 1. Locking headrest guide
- 4. Seatback assembly with side air bag
- 7. Seat cushion pad
- 10. Leg cover
- 13. Driver seat slide assembly
- 16. Outer pedestal finisher
 - SEC. 870

- 2. Headrest guide
- 5. Lumbar support lever (if equipped)
- 8. Seat cushion frame
- 11. Seat belt buckle
- 14. Seat cushion outer finisher
- 17. Seat cushion adjusting knob (if equipped)

Passenger Seat

Headrest

3.

- 6. Seat cushion trim
- 9. Seat cushion rear finisher
- 12. Seat cushion inner finisher

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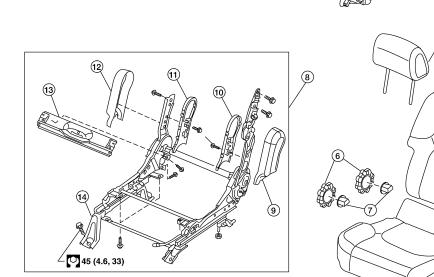
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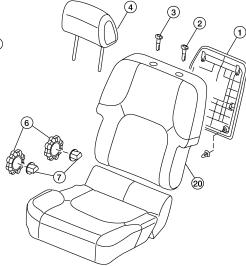
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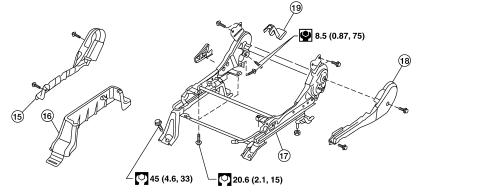
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- 15. Seatback recline release lever
- 18. Seat cushion adjusting knob (if equipped)





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< ON-VEHICLE REPAIR >

- 1. Seatback board
- 4. Headrest
- Clips 7
- 10. Inboard reclining arm inner cover
- 13. Seat cushion rear finisher
- 16. Outer pedestal finisher
- 19. Leg cover

Removal and Installation

SEAT ASSEMBLY

Removal

CAUTION:

- Before removing the front seat, turn the ignition switch off, disconnect both battery terminals and wait at least 3 minutes.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, front seatback assembly must be replaced.
- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- · Always replace passenger seat cushion as an assembly.
- Slide the seat until the three bolts and one nut are visible and a tool can be inserted. 1. NOTE:
 - If disassembling the seat after removal, set the front/rear cushion lifters to the top position (if equipped).
- 2. Disconnect the battery negative and positive terminals and wait at least 3 minutes.
- Remove the three bolts and one nut. 3.
- 4. Disconnect the harness connectors and remove the seat from the vehicle. CAUTION:

When removing and installing the seat, use shop cloths to protect the vehicle from damage.

Installation

Installation is in the reverse order of removal.

DRIVER SEATBACK ASSEMBLY

Removal

Remove the seat assembly. Refer to SE-26, "Removal and Installation". 1.

- Locking headrest guide
- 5. Front seatback lever (if equipped)
- Fold flat seat frame slide assembly 8
- 11. Outboard reclining arm inner cover
- 14. Fold flat seat frame
- 17. Manual seat frame slide assembly
- 20. Seatback assembly with side air bag
- 3. Headrest guide
- 6. Adjuster knobs (if equipped)
- Inboard reclining arm outer cover 9
- 12. Outboard reclining arm outer cover
- 15. Seat cushion outer finisher
- 18. Seat cushion inner cover

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2.

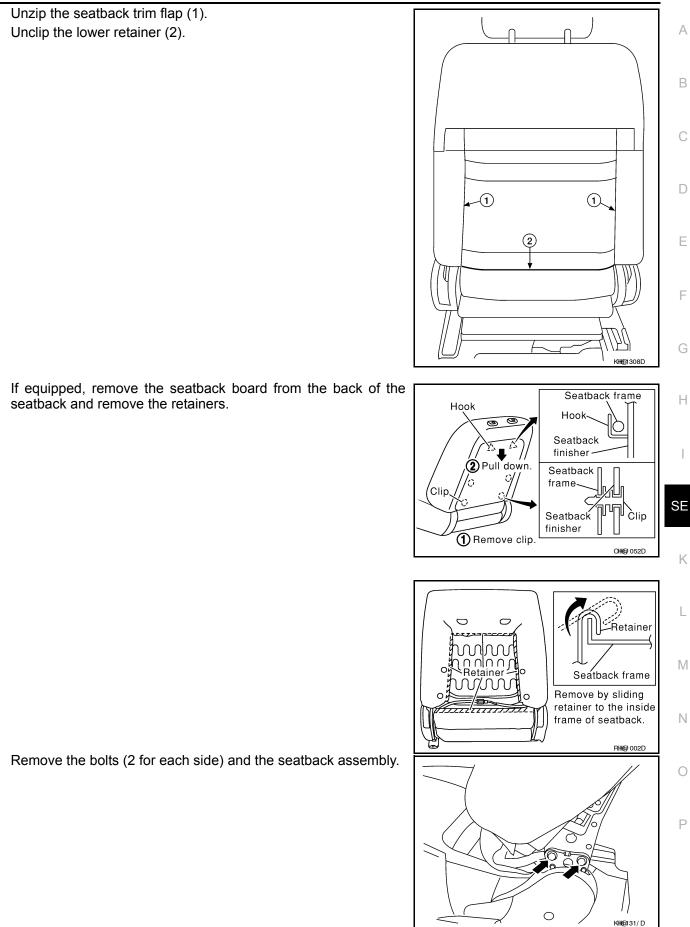
< ON-VEHICLE REPAIR >

4.

2. Unzip the seatback trim flap (1).

seatback and remove the retainers.

3. Unclip the lower retainer (2).



5. Remove the bolts (2 for each side) and the seatback assembly.

< ON-VEHICLE REPAIR >

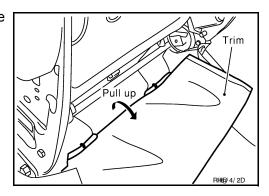
Installation Installation is in the reverse order of removal.

SEAT CUSHION ASSEMBLY

Removal

CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.
- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do
 not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- 1. Remove the seat assembly. Refer to SE-29, "Removal and Installation".
- 2. Remove the recline release lever.
- 3. Remove four bolts and the seat cushion assembly.
 - On the fold flat passenger seat it is necessary to unclip the rear flap j-clip from the seat pan.



Installation Installation is in the reverse order of removal.

< ON-VEHICLE REPAIR >

REAR SEAT

Removal and Installation

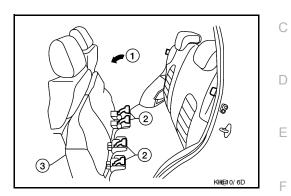
SEAT CUSHION ASSEMBLY

Removal

- 1. Tilt seat cushion (3) forward (1).
- 2. Lift cushion lock handles (2).
- 3. Remove seat cushion assembly

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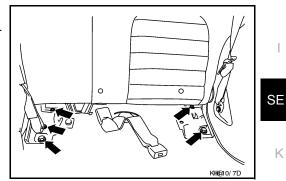


Installation Installation is in the reverse order of removal.

SEAT BACK ASSEMBLY

Removal

- 1. Remove the luggage floor storage tray. Refer to INT-22, "Removal and Installation".
- 2. Tilt the seat cushion forward.
- 3. Remove the seat belt buckle bolt, seatback bolts and seatbackassembly.



Installation Installation is in the reverse order of removal.

Seatback bolts

: 45 N·m (4.6 kg·m, 33 ft-lb)

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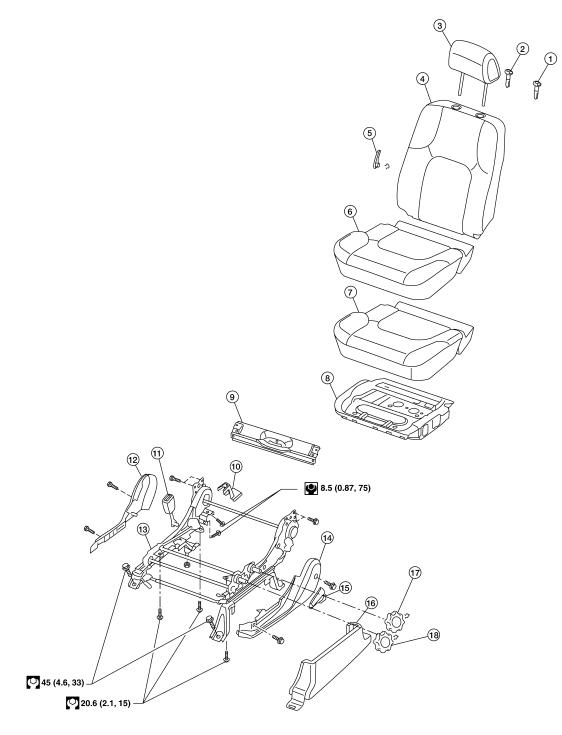
< DISASSEMBLY AND ASSEMBLY > DISASSEMBLY AND ASSEMBLY FRONT SEAT

Component

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Driver Seat

SEC. 870



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< DISASSEMBLY AND ASSEMBLY >

- 1. Locking headrest guide
- 4. Seatback assembly with side air bag
- 7. Seat cushion pad
- 10. Leg cover
- 13. Driver seat slide assembly
- 16. Outer pedestal finisher

SEC. 870

- 2. Headrest guide
- 5. Lumbar support lever (if equipped)
- 8. Seat cushion frame
- 11. Seat belt buckle
- 14. Seat cushion outer finisher
- 17. Seat cushion adjusting knob (if equipped)

Passenger Seat

Headrest

3.

- 6. Seat cushion trim
- 9. Seat cushion rear finisher
- 12. Seat cushion inner finisher

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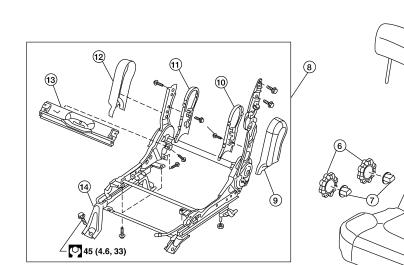
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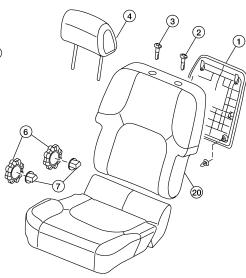
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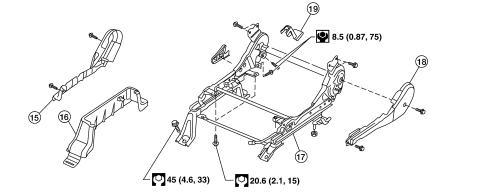
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- 15. Seatback recline release lever
- Seat cushion adjusting knob (if equipped)





(5)



< DISASSEMBLY AND ASSEMBLY >

- 1. Seatback board
- 4. Headrest
- 7. Clips
- 10. Inboard reclining arm inner cover
- 13. Seat cushion rear finisher
- 16. Outer pedestal finisher
- 19. Leg cover

- 2. Locking headrest guide
- 5. Front seatback lever (if equipped)
- 8. Fold flat seat frame slide assembly
- 11. Outboard reclining arm inner cover
- 14. Fold flat seat frame
- 17. Manual seat frame slide assembly
- 20. Seatback assembly with side air bag
- 3. Headrest guide
- 6. Adjuster knobs (if equipped)
- 9. Inboard reclining arm outer cover
- 12. Outboard reclining arm outer cover
- 15. Seat cushion outer finisher
- 18. Seat cushion inner cover

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Disassembly and Assembly

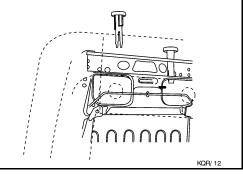
SEATBACK TRIM AND PAD

Disassembly

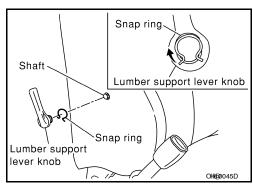
CAUTION:

- Only complete seatback assemblies can be replaced.
- When removing or installing the seat trim, handle it carefully to keep dirt out and avoid damage.
- 1. Remove the seatback assembly. Refer to SE-26, "Removal and Installation".
- 2. Remove the headrest.
- From inside of the seatback, squeeze the headrest holder tabs at the base of the stay pipe and pull the up to remove.
 NOTE:
 Before installing the headrest holder, sheek its crientation (front).

Before installing the headrest holder, check its orientation (front/ rear and right/left).



Remove the snap ring and the lumbar support lever knob (if equipped).



- 5. Remove the seatback trim and pad assembly.
- 6. Remove the hog rings to separate the seatback trim from the pad.

Assembly

Assembly is in the reverse order of disassembly.

SEAT CUSHION TRIM AND PAD

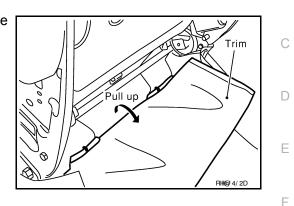
Disassembly

CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.

< DISASSEMBLY AND ASSEMBLY >

- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- 1. Remove the recline release lever.
- 2. Remove four bolts and the seat cushion assembly.
 - On the fold flat passenger seat it is necessary to unclip the rear flap j-clip from the seat pan.



- 3. On the drivers seat only, remove the seat cushion trim and pad.
- 4. On the drivers seat only, remove the hog rings to separate the trim cover from the pad.

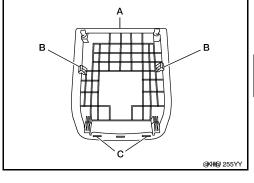
Assembly

Assembly is in the reverse order of disassembly.

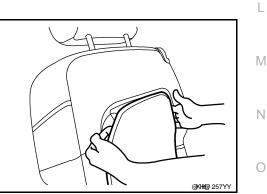
PASSENGER SEATBACK BOARD - SOFT SEATBACK

Removal

- 1. The seatback board is attached to the seat frame with the following:
 - 2 top tabs (A)
 - 2 side tabs (B)
 - 2 bottom clips (C) (must be replaced)
- 2. Move seat to forward position.



Hold the seatback board as shown and pull the top of the seatback board away from the seat back frame.



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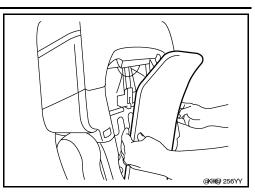
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< DISASSEMBLY AND ASSEMBLY >

- 4. Pull the middle part of the seatback board to disengage the side tabs (A) from the seatback frame.
- 5. Pull the lower part of the seatback board to disengage the bottom clips from the seatback frame.



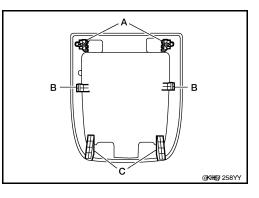
Installation

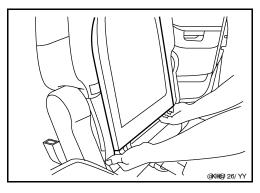
Installation is in the reverse order of removal.

PASSENGER SEATBACK BOARD - HARD SEATBACK

Removal

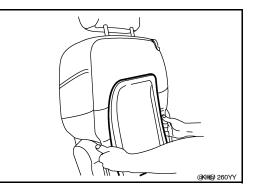
- 1. The seatback board is attached to the seat frame with the follow
 - ing:
 - 2 top tabs (A)
 - 2 side tabs (B)
 - 2 bottom clips (C) (must be replaced)
- 2. Move seat to forward position.





3. Hold the seatback board as shown and pull the bottom of the seatback board away from the seat back frame.

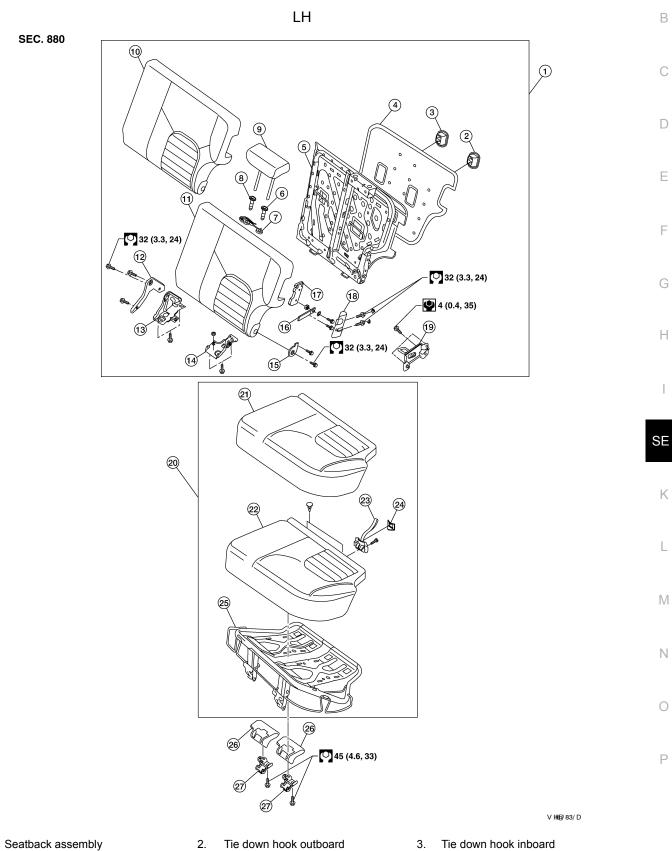
- 4. Pull the middle part of the seatback board to disengage the side tabs (A) from the seatback frame.
- 5. Lift the upper part of the seatback board to disengage the top tabs from the seatback frame.



Disassembly and Assembly

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4. Seatback board

1.

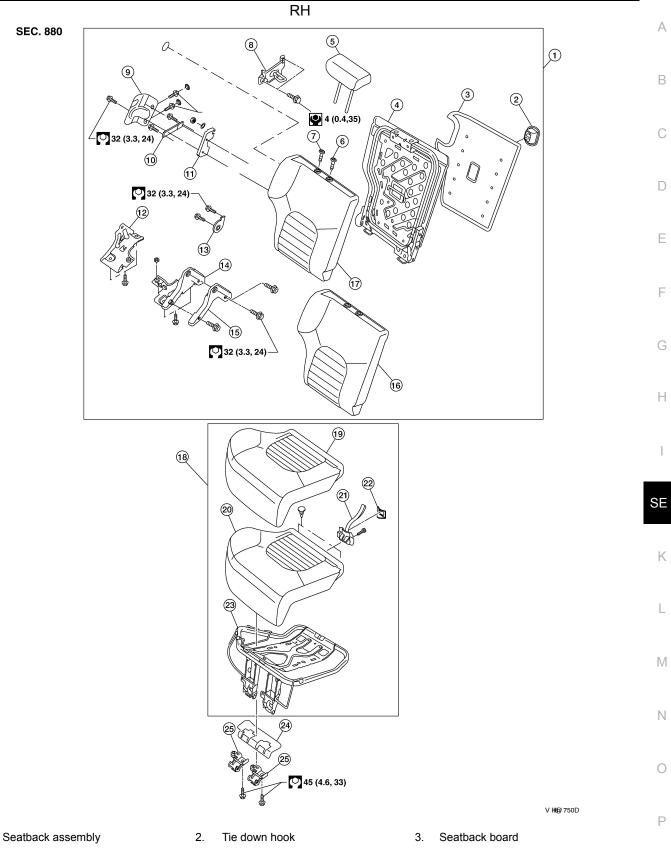
- Seatback frame assembly
 - e assembly 6. Locking headrest guide
 - SE-35

< DISASSEMBLY AND ASSEMBLY >

- 7. Seat belt comfort guide
- 10. Seatback trim
- 13. Inboard hinge bracket
- 16. Seatback release strap
- 19. Seatback striker
- 22. Seat cushion pad
- 25. Seat cushion frame assembly
- 8. Headrest guide
- 11. Seat back pad
- 14. Outboard hinge bracket
- 17. Seatback latch assembly
- 20. Seat cushion assembly
- 23. Rear seat assembly lock
- 26. Seat cushion pivot cover

- 9. Headrest
- 12. Inboard hinge cover
- 15. Outboard pivot cover
- 18. Seatback latch cover
- 21. Seat cushion trim
- 24. Rear seat lock cover
- 27. Seat cushion pivot

< DISASSEMBLY AND ASSEMBLY >



- 4. Seatback frame assembly
- 7. Headrest guide

1.

- 10. Seatback release strap
- 13. Outboard pivot cover
- 16. Seatback trim

- 5. Headrest
- 8. Seatback striker
 - 11. Seatback latch assembly
 - 14. Inboard hinge bracket
 - 17. Seatback pad

- 6. Locking headrest guide
- 9. Seatback latch cover
- 12. Outboard hinge bracket
 - 15. Inboard hinge cover
 - 18. Seat cushion assembly



< DISASSEMBLY AND ASSEMBLY >

- 19. Seat cushion trim
- 22. Rear seat lock cover
- 25. Seat cushion pivot
- 20. Seat cushion pad
- 23. Seat cushion frame assembly
- 21. Rear seat lock assembly
- 24. Seat cushion pivot cover